

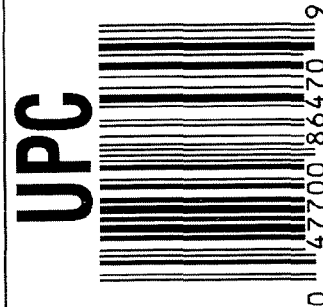
66848374

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6848374



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6848374

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	4-8-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-13	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

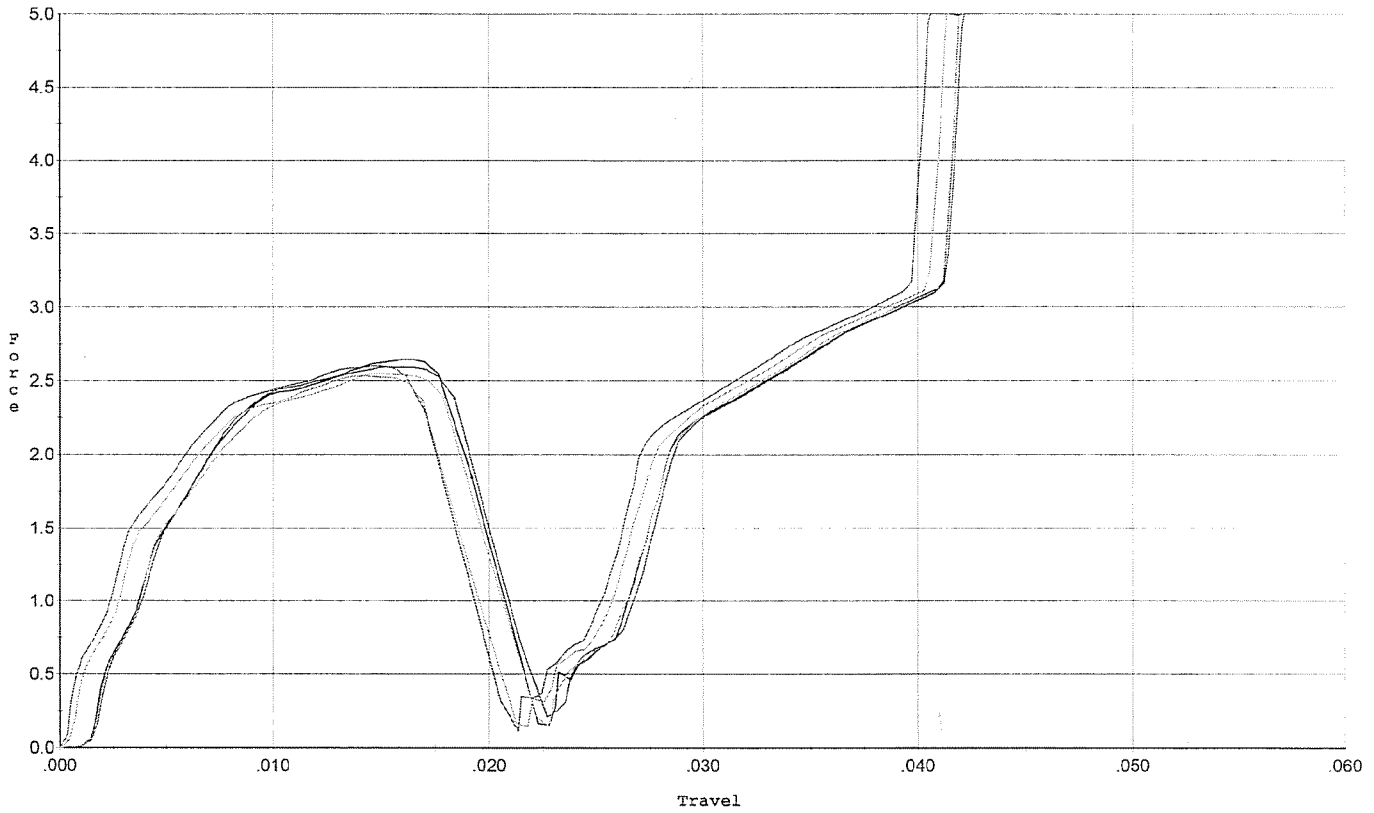
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	5-14-09	RPD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	5-14-09	RPD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.026</u>	<u>.026</u>	5-14-09	RPD		
	J) ASSEMBLE STOCK					5-5-09	RPD		
	K) ASSEMBLE SWIVEL STUDS					5-14-09	RPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 &	FUNCTION TEST AND		(PASS)	FAIL					
650	TARGET		(PASS)	FAIL		5-6-09	RPD		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-6-09	RP		
670	FINAL INSPECTION A) HEADSPACE					5-14-09	RPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u>	<u>2.55</u>	<u>2.50</u>	<u>2.49</u>	<u>2.47</u>	5-7-09	RP
	C) FUNCTION					5-14-09	RPD		
690	PACK					6/22/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



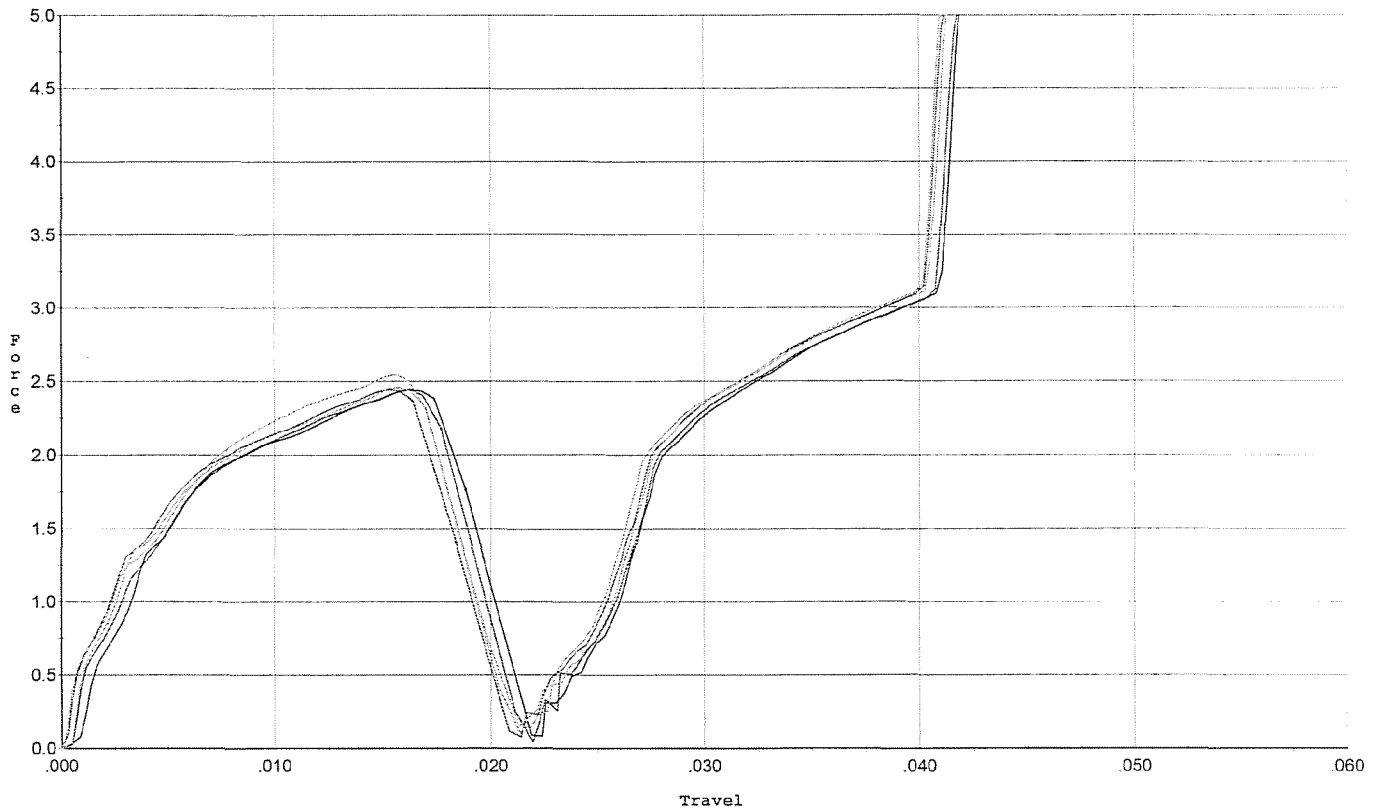
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.018	0.00	0.028	0.033		Set Trigger
2	2.644	0.019	0.00	0.028	0.034		Set Trigger
3	2.599	0.017	0.00	0.027	0.032		Set Trigger
4	2.549	0.018	0.00	0.028	0.031		Set Trigger
5	2.531	0.017	0.00	0.028	0.031		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



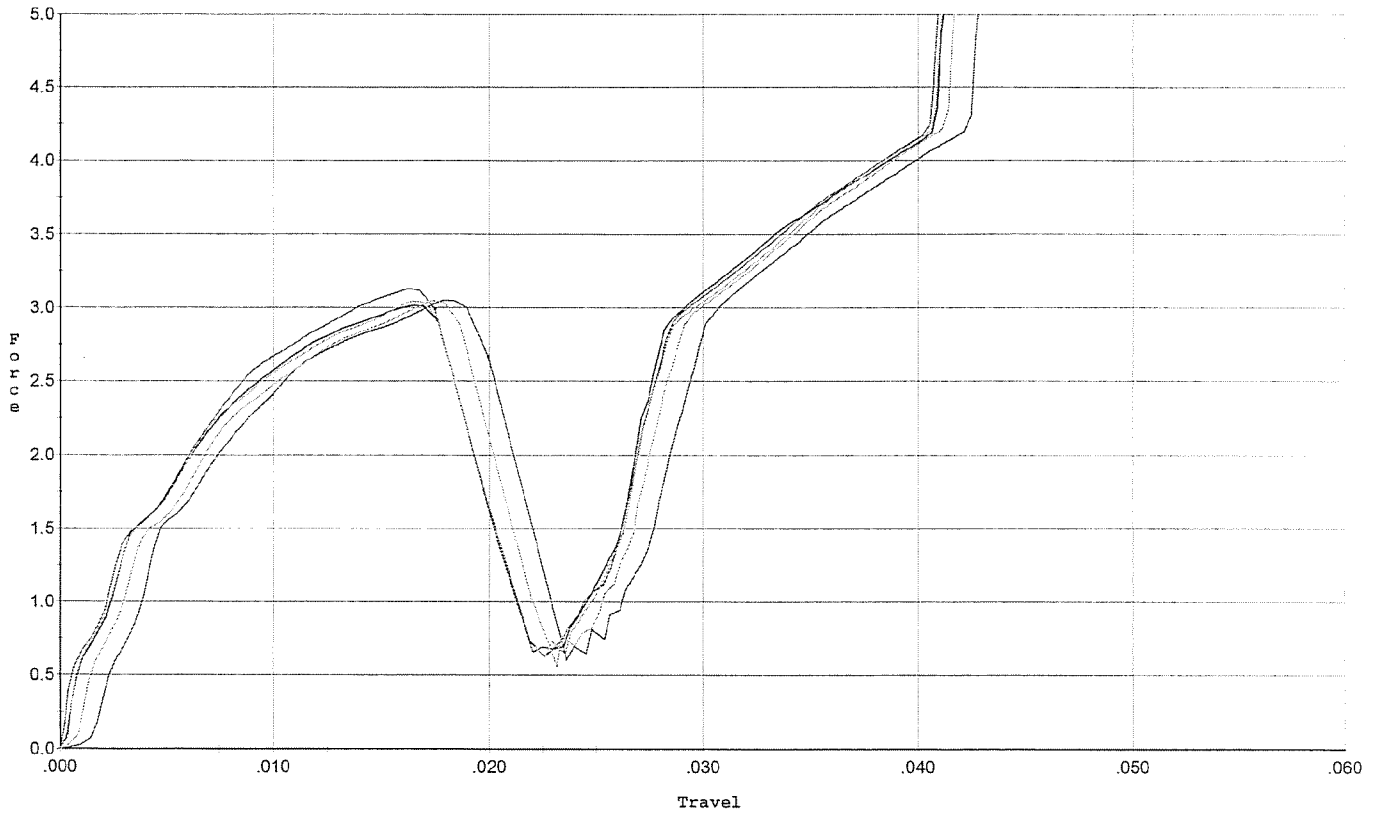
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.018	0.00	0.028	0.030		Set Trigger
2	2.442	0.019	0.00	0.028	0.031		Set Trigger
3	2.442	0.018	0.00	0.027	0.032		Set Trigger
4	2.459	0.017	0.00	0.028	0.029		Set Trigger
5	2.545	0.017	0.00	0.027	0.030		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



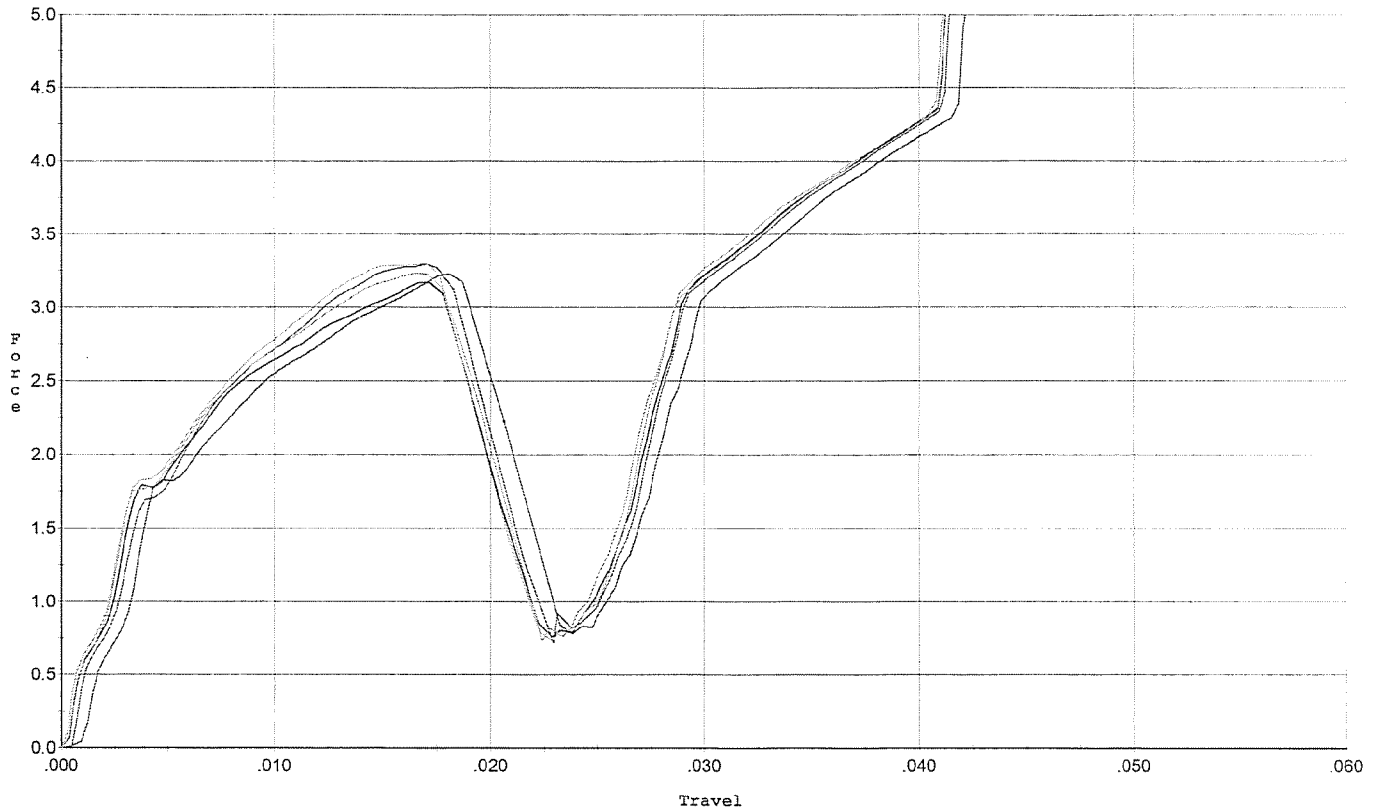
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.020	0.00	0.027	0.039		Set Trigger
2	3.016	0.018	0.00	0.026	0.036		Set Trigger
3	3.130	0.017	0.00	0.026	0.037		Set Trigger
4	3.045	0.018	0.00	0.026	0.036		Set Trigger
5	3.047	0.019	0.00	0.026	0.037		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



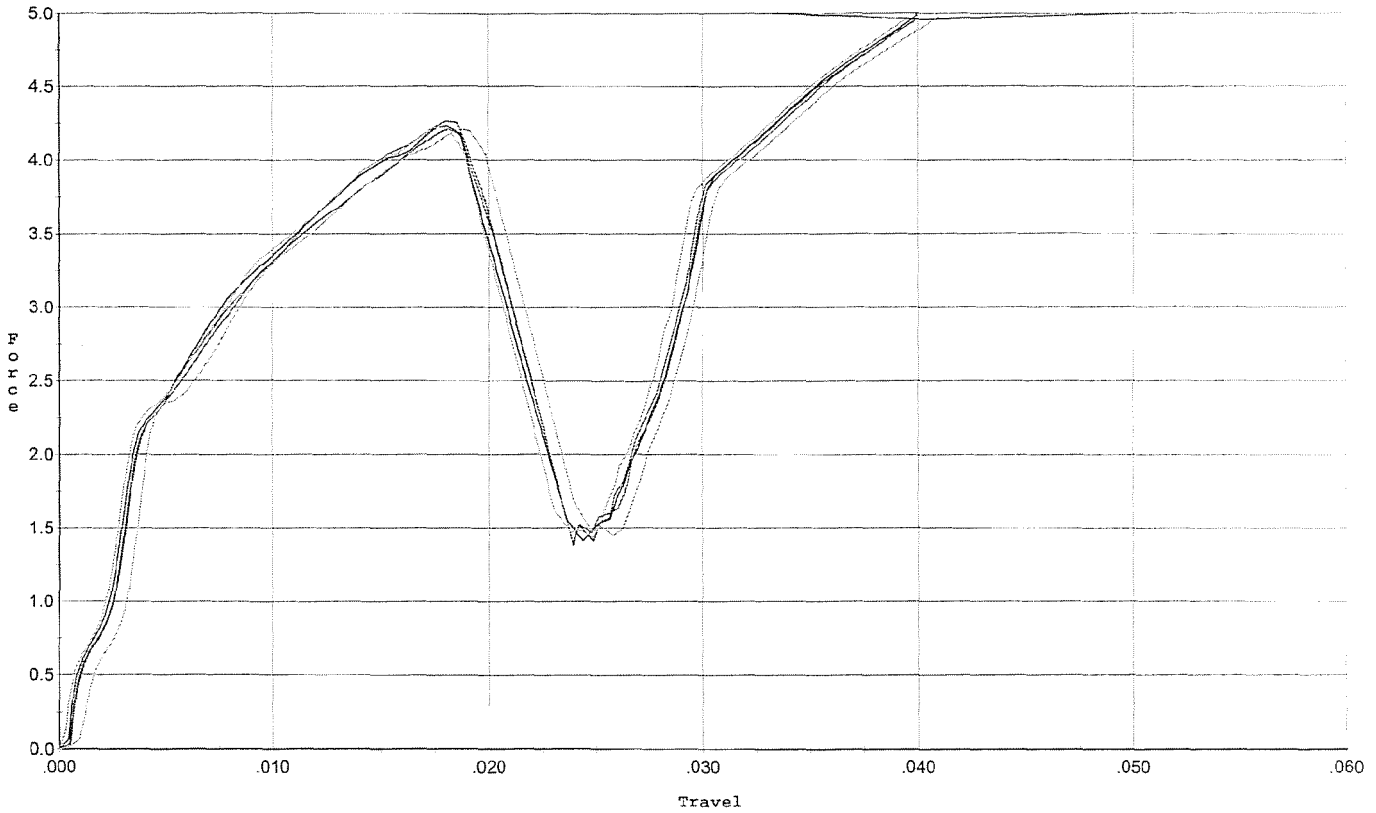
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.225	0.021	0.00	0.026	0.043		Set Trigger
2	3.172	0.018	0.00	0.026	0.038		Set Trigger
3	3.295	0.018	0.00	0.026	0.040		Set Trigger
4	3.299	0.019	0.00	0.026	0.044		Set Trigger
5	3.233	0.018	0.00	0.026	0.039		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



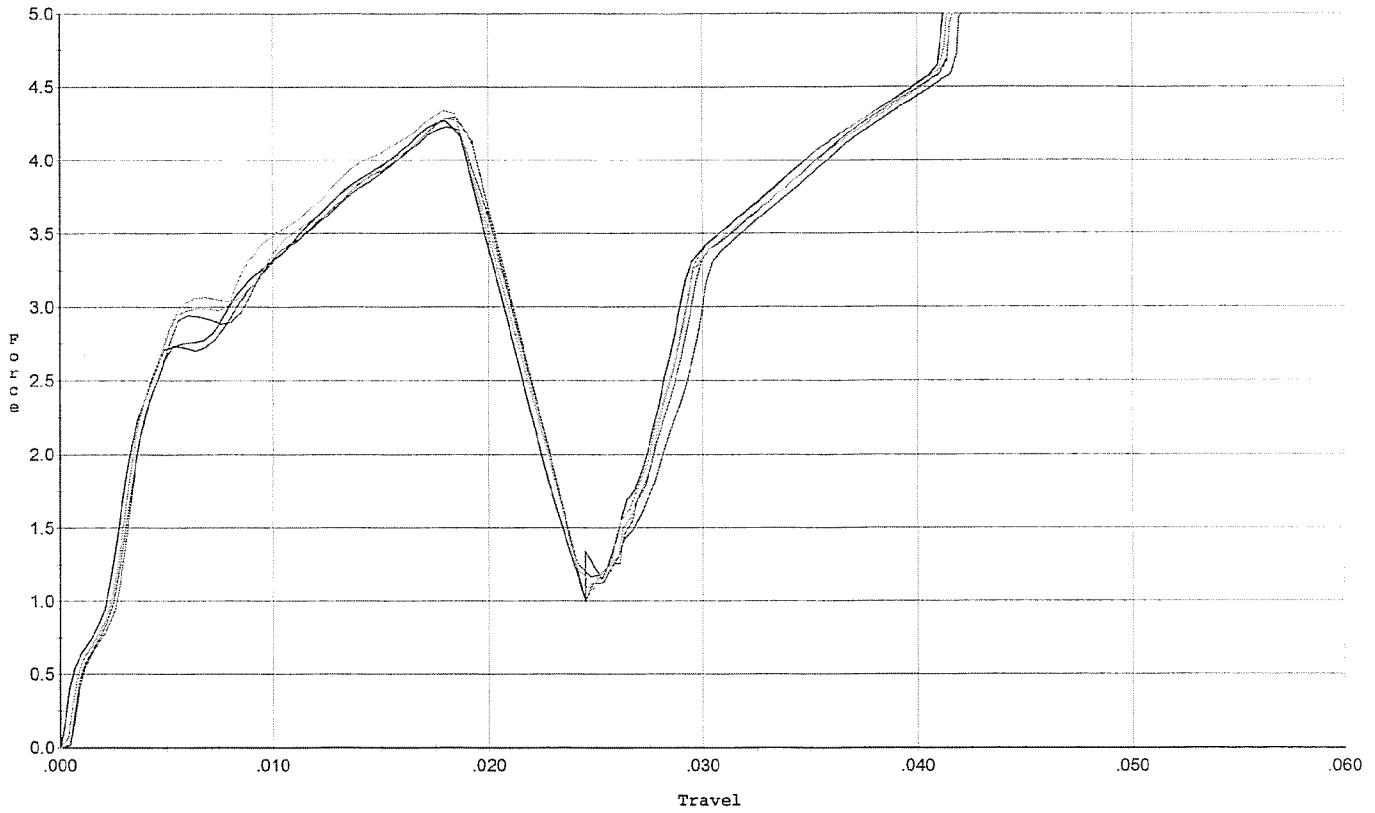
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.020	0.00	0.024	0.055		Set Trigger
2	4.234	0.019	0.00	0.024	0.051		Set Trigger
3	4.266	0.020	0.00	0.020	0.055		Set Trigger
4	4.223	0.019	0.00	0.024	0.052		Set Trigger
5	4.208	0.020	0.00	0.020	0.053		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



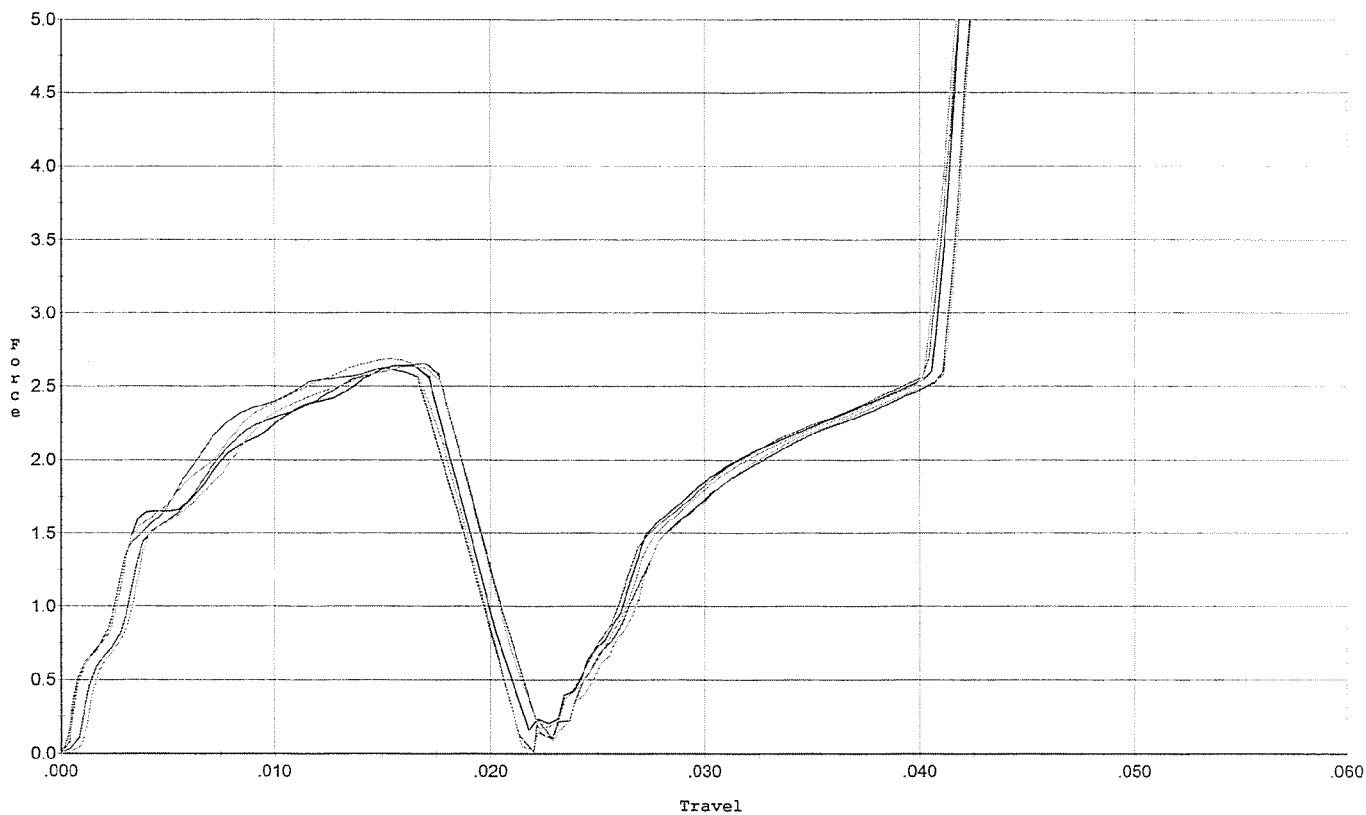
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.020	0.008	0.025	0.055		Set Trigger
2	4.269	0.019	0.00	0.024	0.052		Set Trigger
3	4.294	0.019	0.008	0.024	0.053		Set Trigger
4	4.340	0.021	0.00	0.021	0.060		Set Trigger
5	4.280	0.021	0.00	0.024	0.058		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



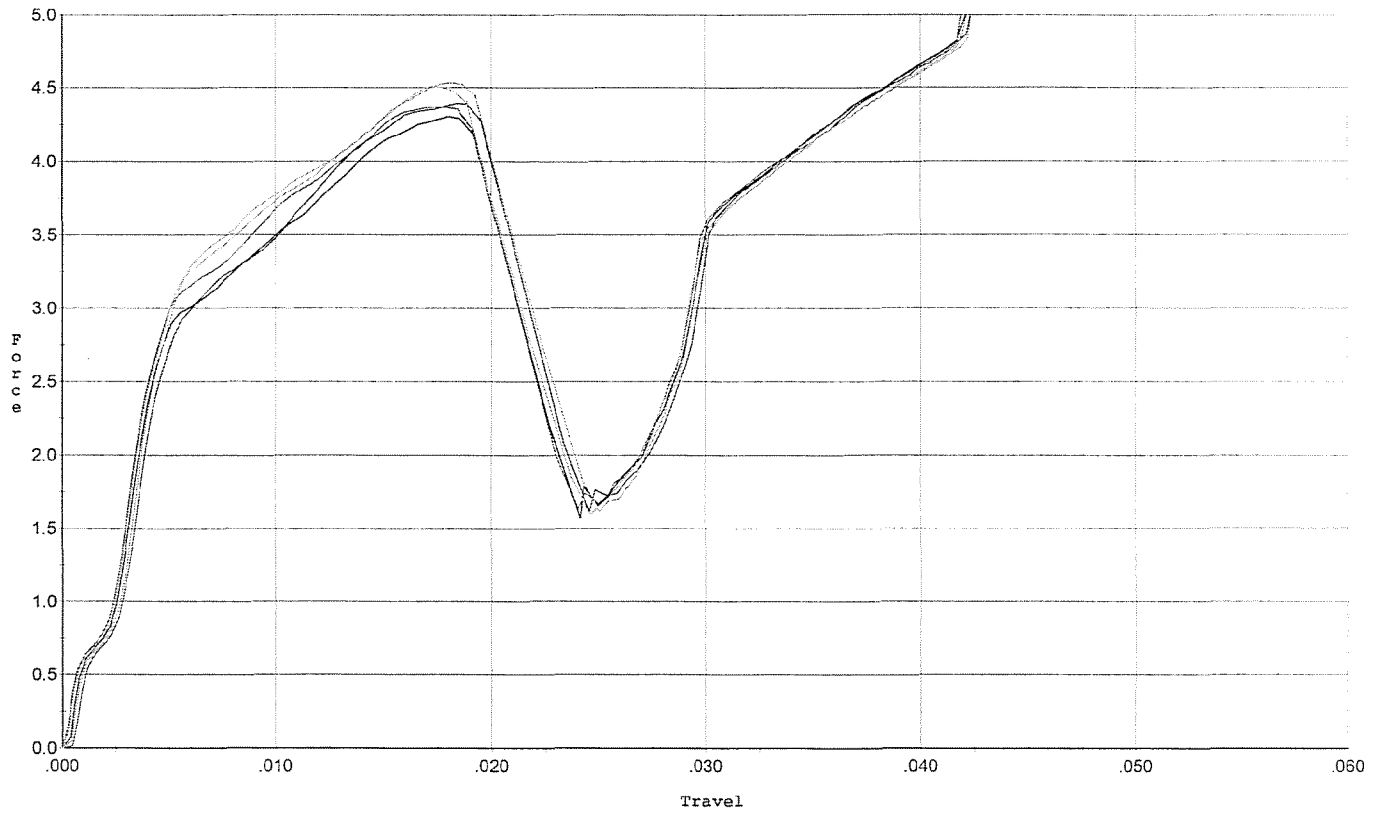
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.018	0.00	0.028	0.032		Set Trigger
2	2.639	0.017	0.00	0.028	0.031		Set Trigger
3	2.623	0.019	0.00	0.028	0.035		Set Trigger
4	2.632	0.018	0.00	0.028	0.031		Set Trigger
5	2.688	0.018	0.00	0.028	0.033		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.392	0.019	0.00	0.019	0.057		Set Trigger
2	4.302	0.019	0.00	0.024	0.055		Set Trigger
3	4.369	0.019	0.00	0.023	0.057		Set Trigger
4	4.504	0.019	0.00	0.024	0.057		Set Trigger
5	4.531	0.019	0.00	0.019	0.058		Set Trigger

A-4.42