

G6848375

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



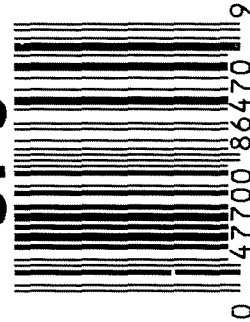
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848375

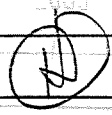
UPC



BM FORM

INSTRUCTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6848375

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	J.P.D.
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	J.P.D.
460	CHECK HEADSPACE		4-3-09	J.P.D.
470	DIS-ASSEMBLE ACTION		4-3-09	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/8/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	CMS
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	CMS
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-20-09	CMS
	D) OIL FIRING PIN ASSEMBLY		4-23-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

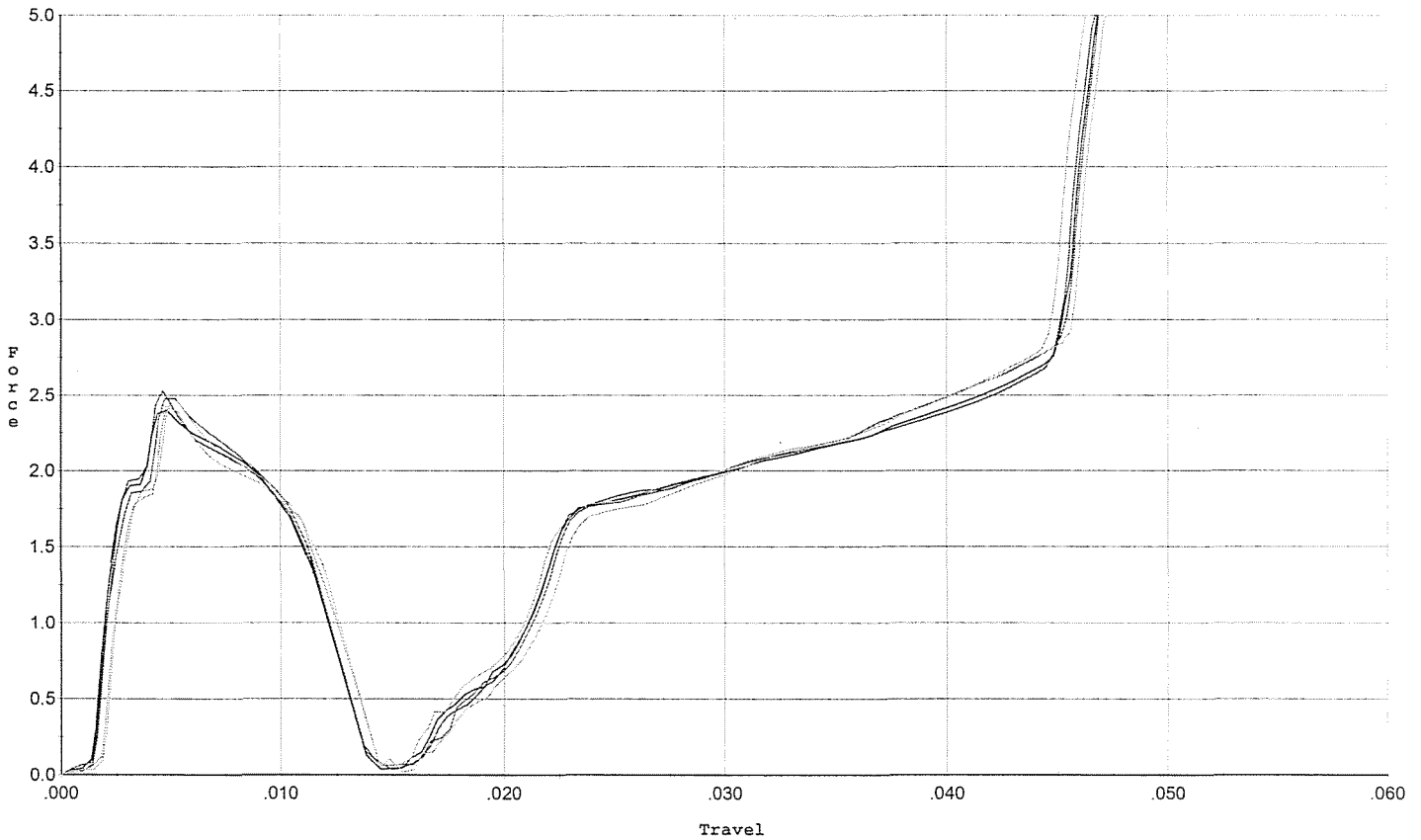
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>30</u>	<u>30</u>	5-7-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	5-7-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.003</u>	<u>.003</u>	<u>.003</u>	5-7-09	RP		
	J) ASSEMBLE STOCK					4-23-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5-7-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		4-27-09	WV		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION			4-27-09	TAP		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					5-7-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u>	<u>2.42</u>	<u>2.42</u>	<u>2.39</u>	<u>2.30</u>	5/1/09	RP
	C) FUNCTION					5-7-09	RP		
690	PACK					5/28/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



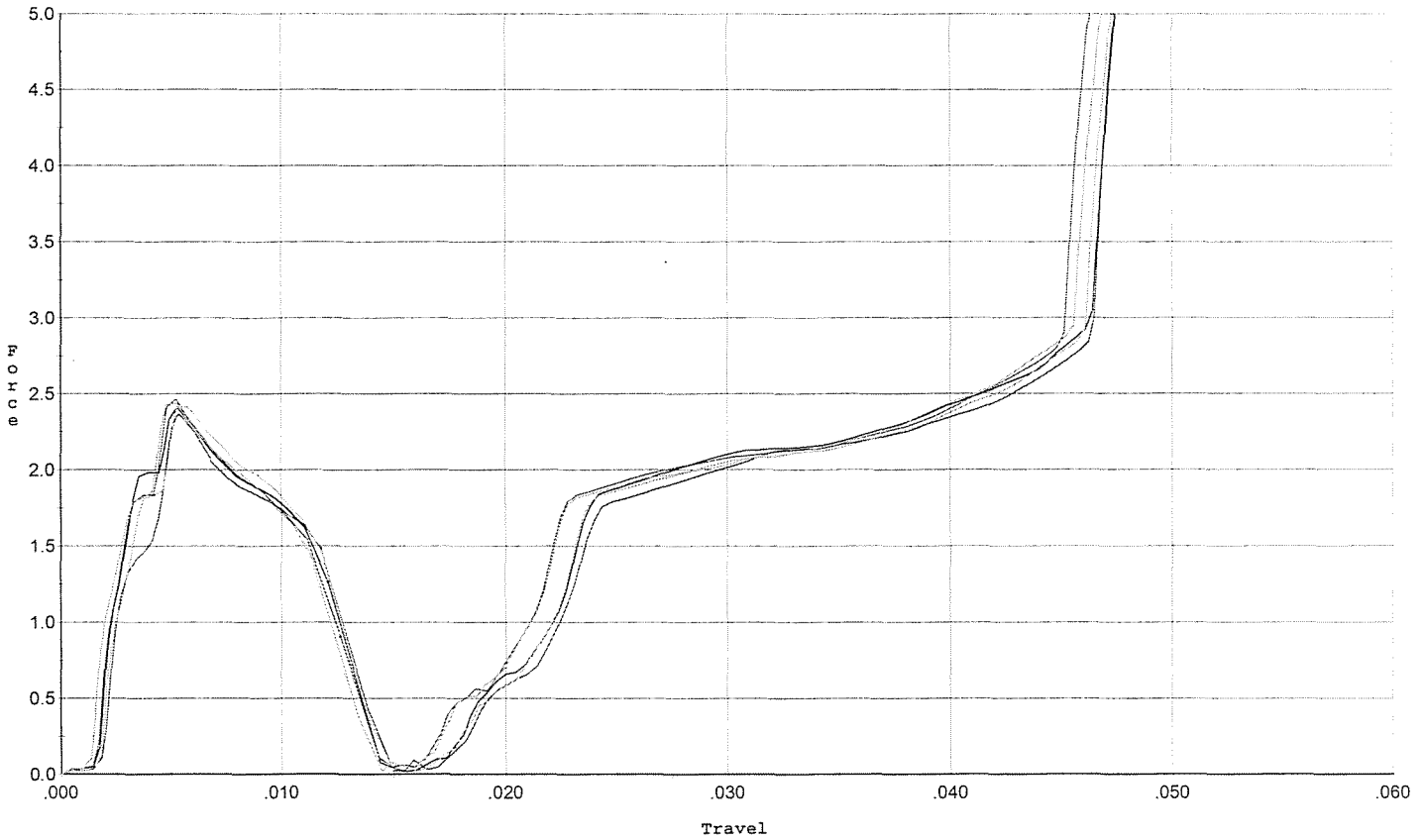
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.011	0.00	0.039	0.017		Set Trigger
2	2.401	0.011	0.00	0.040	0.018		Set Trigger
3	2.479	0.011	0.00	0.040	0.017		Set Trigger
4	2.488	0.012	0.00	0.039	0.017		Set Trigger
5	2.427	0.012	0.00	0.038	0.018		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



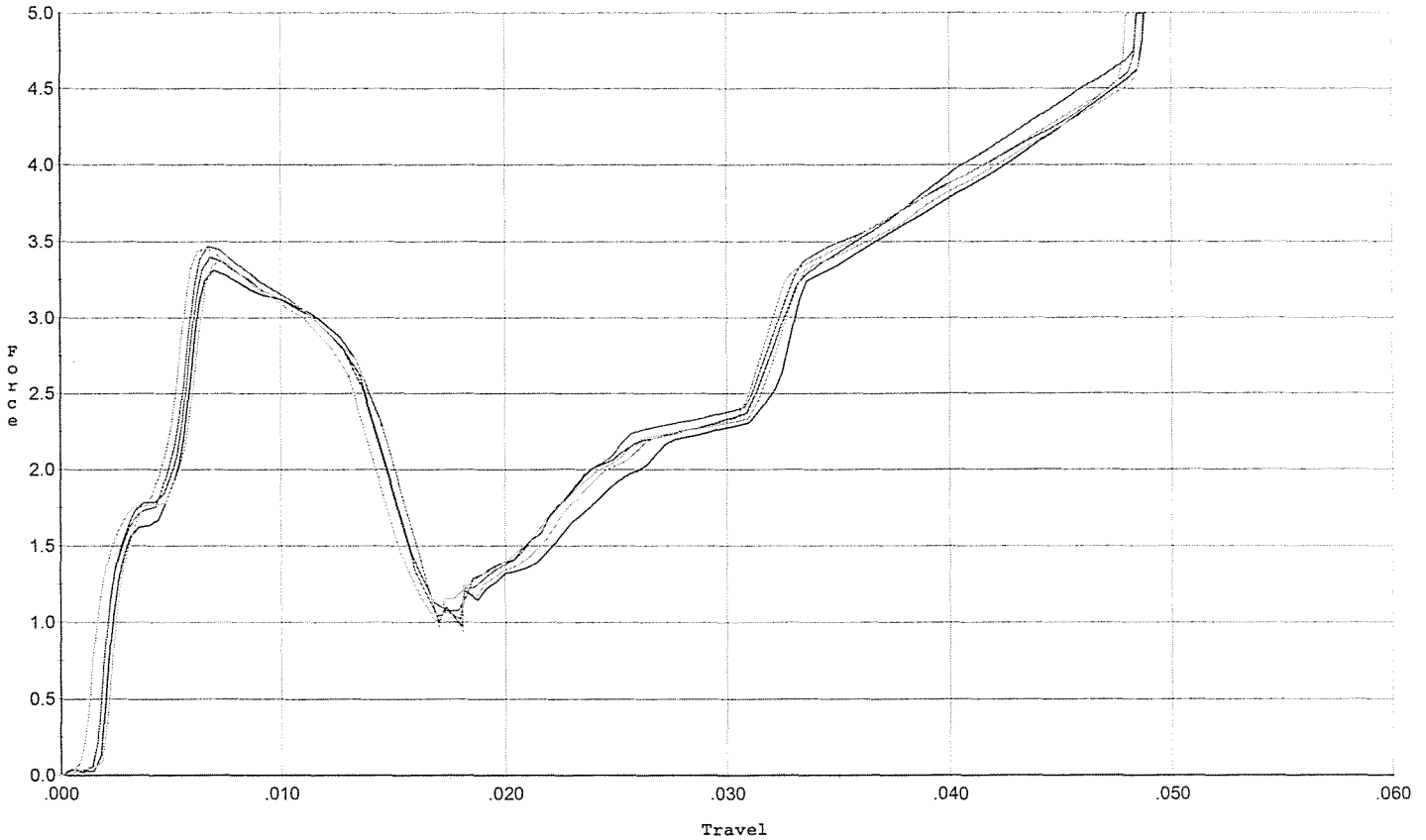
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.370	0.012	0.00	0.040	0.016		Set Trigger
2	2.412	0.012	0.00	0.040	0.018		Set Trigger
3	2.466	0.013	0.00	0.039	0.018		Set Trigger
4	2.416	0.012	0.00	0.039	0.017		Set Trigger
5	2.436	0.011	0.00	0.039	0.017		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



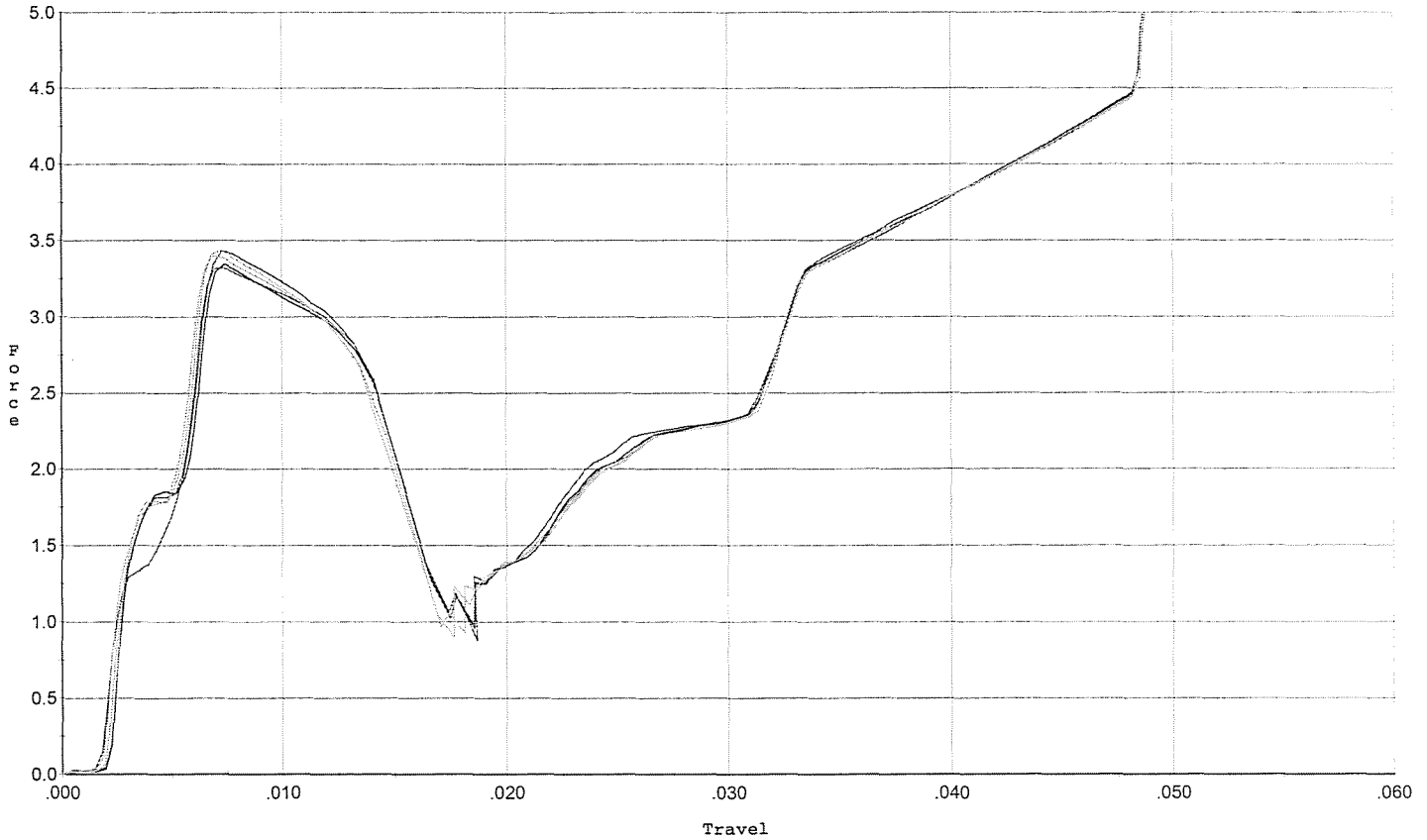
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.399	0.014	0.00	0.036	0.028		Set Trigger
2	3.312	0.015	0.002	0.035	0.030		Set Trigger
3	3.469	0.014	0.00	0.036	0.029		Set Trigger
4	3.376	0.014	0.00	0.035	0.030		Set Trigger
5	3.455	0.013	0.00	0.036	0.028		Set Trigger

A-3-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



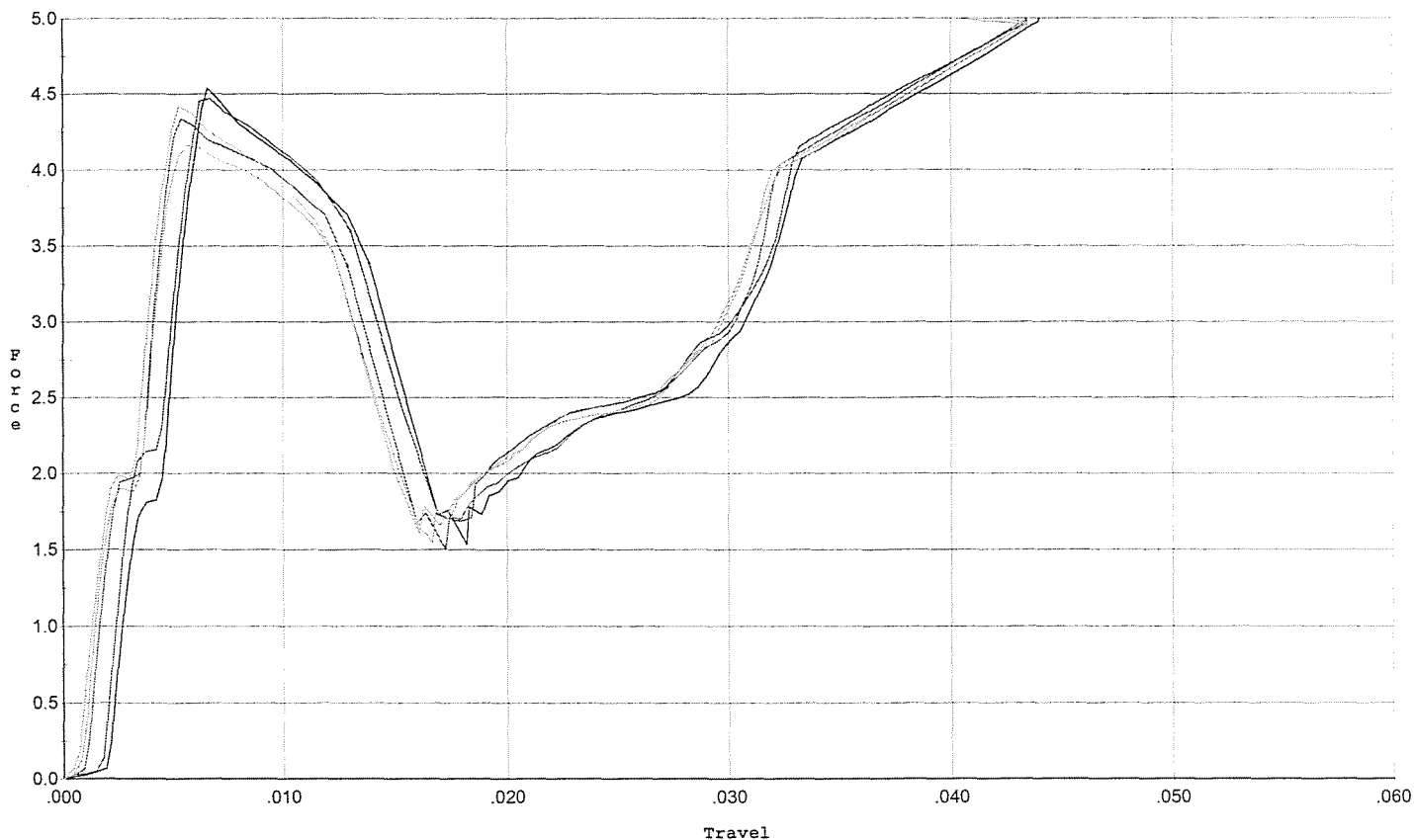
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.431	0.014	0.00	0.035	0.029		Set Trigger
2	3.346	0.014	0.00	0.035	0.029		Set Trigger
3	3.322	0.014	0.00	0.035	0.029		Set Trigger
4	3.398	0.015	0.002	0.035	0.031		Set Trigger
5	3.436	0.015	0.002	0.035	0.030		Set Trigger

A-3.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



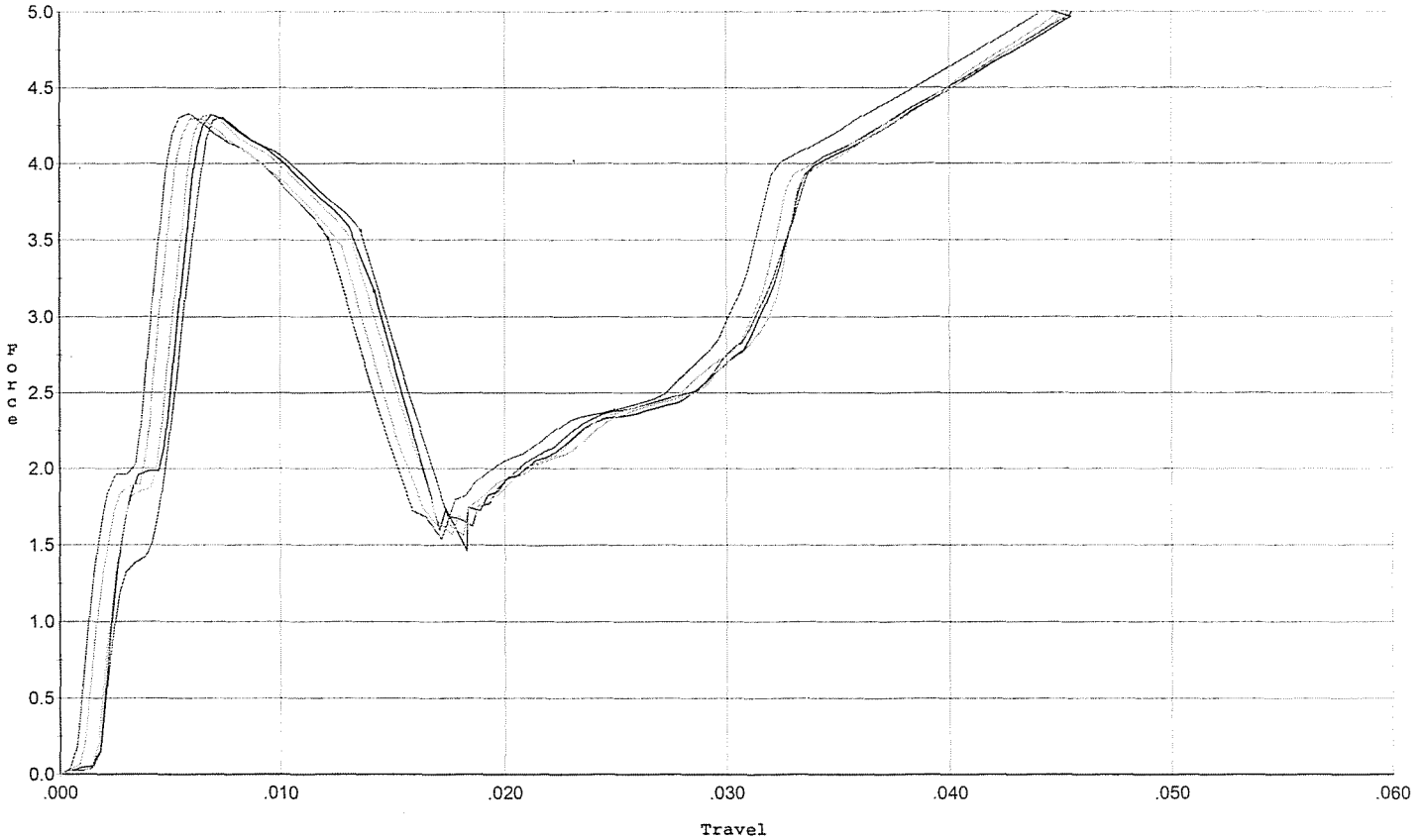
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.469	0.013	0.00	0.033	0.035		Set Trigger
2	4.538	0.014	0.00	0.033	0.036		Set Trigger
3	4.339	0.013	0.00	0.032	0.035		Set Trigger
4	4.418	0.012	0.00	0.033	0.034		Set Trigger
5	4.163	0.012	0.00	0.033	0.033		Set Trigger

A. 4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



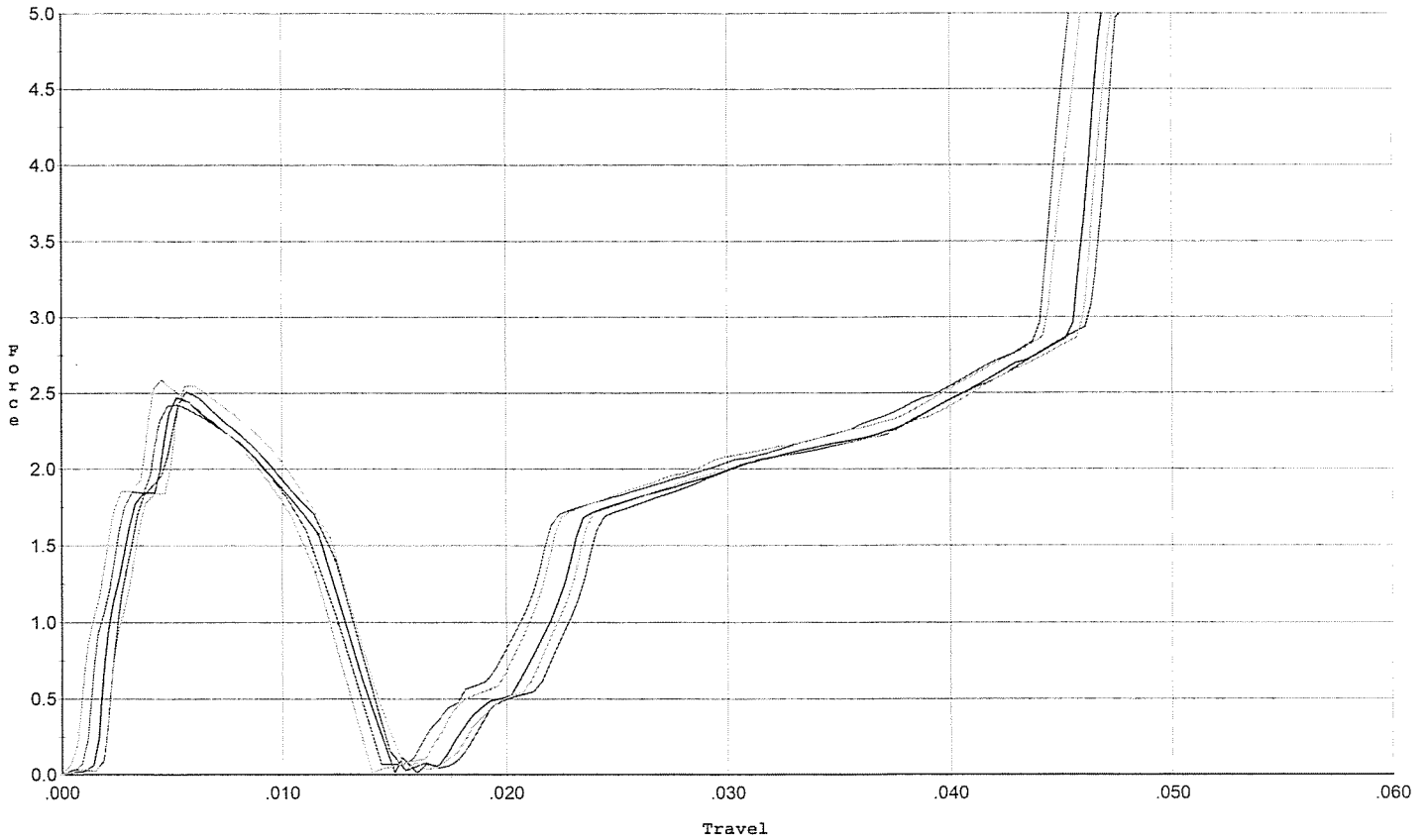
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.304	0.014	0.00	0.033	0.034		Set Trigger
2	4.326	0.014	0.00	0.033	0.037		Set Trigger
3	4.331	0.012	0.00	0.033	0.033		Set Trigger
4	4.328	0.013	0.00	0.033	0.034		Set Trigger
5	4.298	0.013	0.00	0.033	0.034		Set Trigger

A.4.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



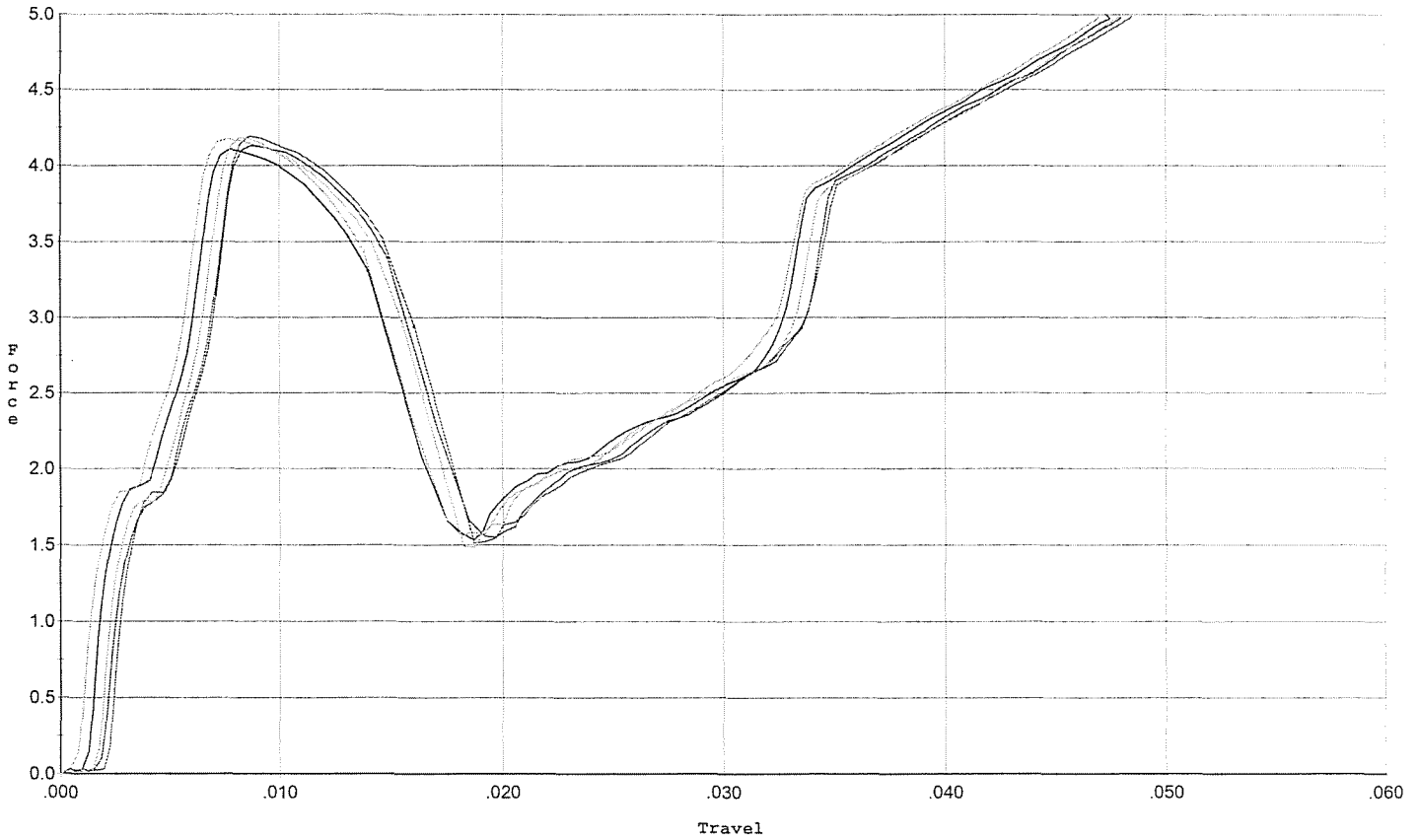
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.012	0.002	0.039	0.019		Set Trigger
2	2.471	0.012	0.00	0.039	0.018		Set Trigger
3	2.424	0.012	0.00	0.038	0.020		Set Trigger
4	2.549	0.012	0.00	0.039	0.019		Set Trigger
5	2.591	0.011	0.00	0.039	0.019		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.015	0.002	0.034	0.037		Set Trigger
2	4.108	0.014	0.00	0.034	0.036		Set Trigger
3	4.191	0.016	0.00	0.034	0.040		Set Trigger
4	4.182	0.015	0.00	0.034	0.039		Set Trigger
5	4.175	0.014	0.00	0.033	0.037		Set Trigger

A-4.15