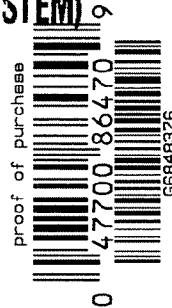


G6848376

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



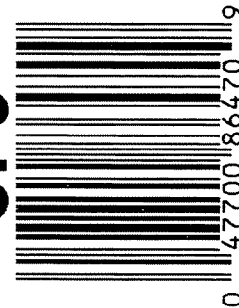
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848376

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6848376

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPW
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPW
460	CHECK HEADSPACE		4-3-09	SPW
470	DIS-ASSEMBLE ACTION		4-3-09	SPW
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4/8/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	cms
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	cms
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-20-09	cms
	D) OIL FIRING PIN ASSEMBLY		4-23-09	SPW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

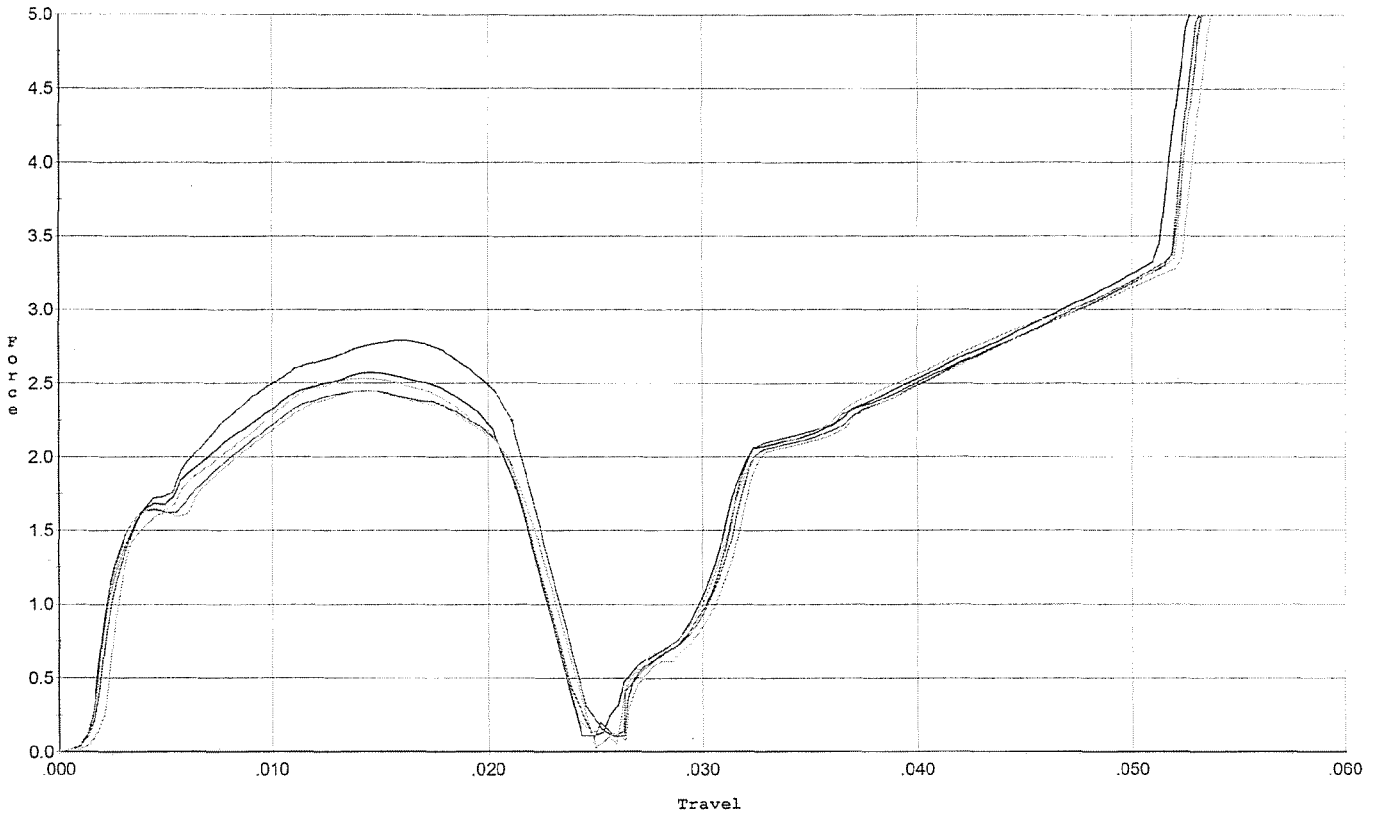
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-7-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-7-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	5-7-09	LN
	J) ASSEMBLE STOCK		4-28-09	LN
	K) ASSEMBLE SWIVEL STUDS		5-7-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS PASS FAIL FAIL	4-27-09	WZ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-27-09	TAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		5-7-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>253</u> <u>257</u> <u>248</u> <u>254</u>	5/1/09	RP
	C) FUNCTION		5-7-09	LN
690	PACK		5-27-09	WZ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



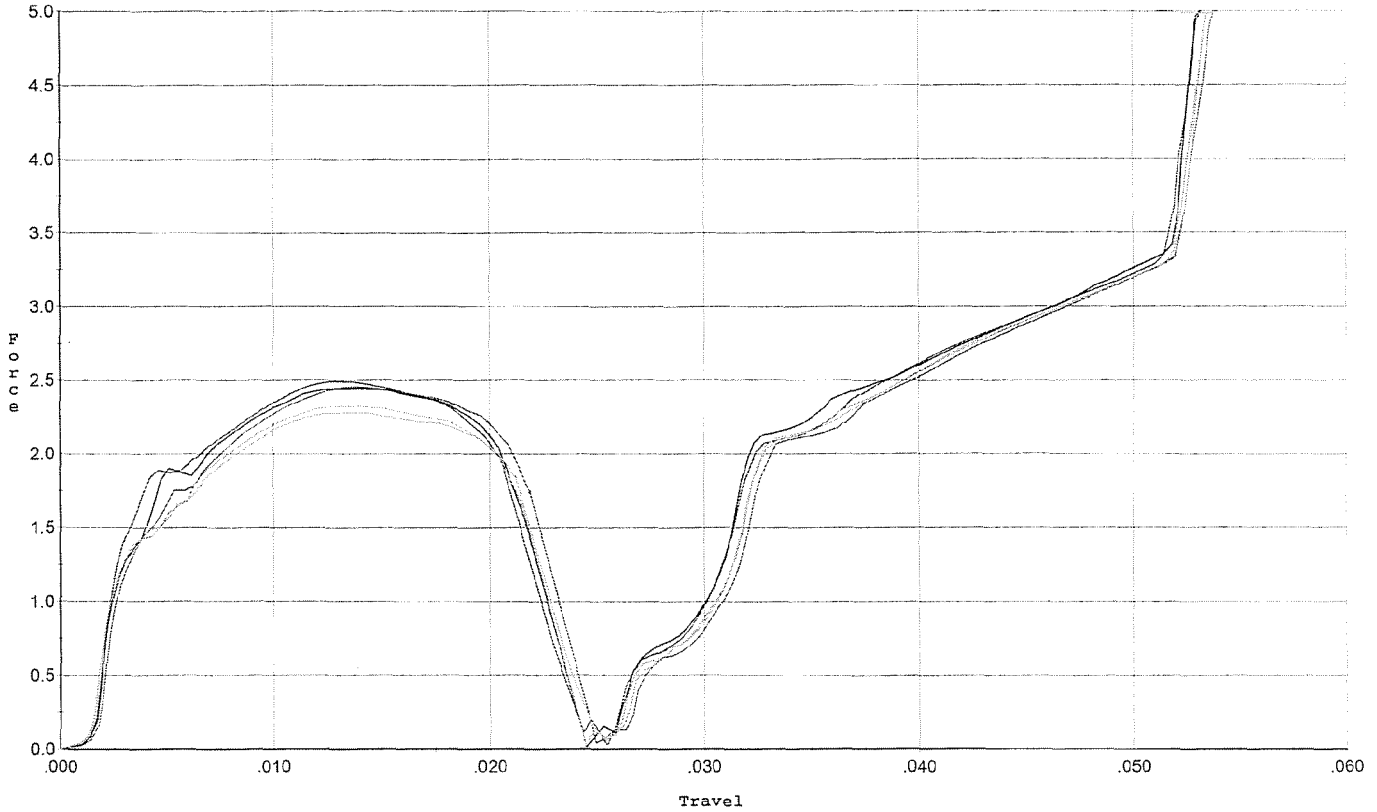
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.789	0.021	0.00	0.036	0.042		Set Trigger
2	2.574	0.021	0.00	0.036	0.040		Set Trigger
3	2.448	0.021	0.00	0.036	0.038		Set Trigger
4	2.534	0.021	0.00	0.036	0.039		Set Trigger
5	2.453	0.022	0.00	0.036	0.039		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



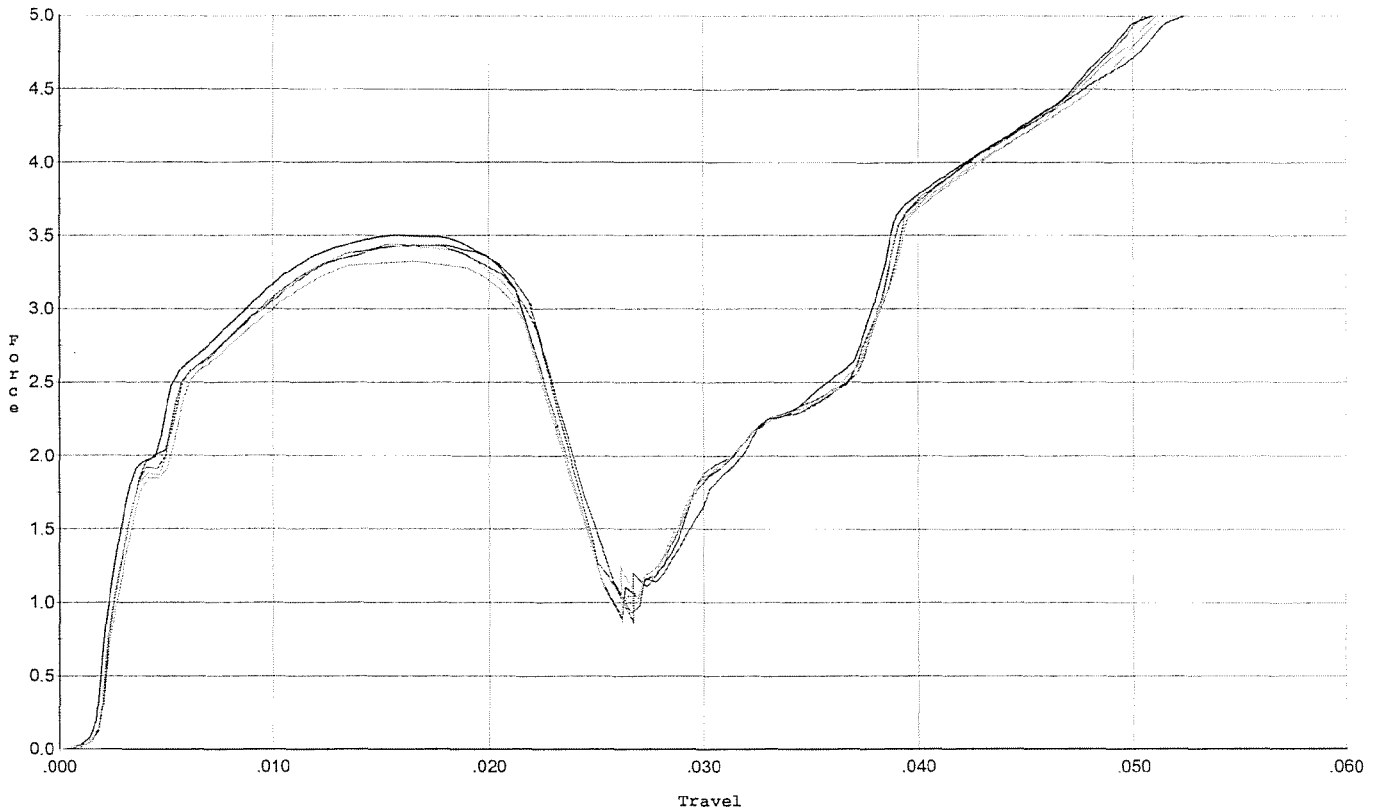
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.021	0.00	0.036	0.038		Set Trigger
2	2.446	0.022	0.00	0.036	0.039		Set Trigger
3	2.456	0.022	0.00	0.036	0.039		Set Trigger
4	2.280	0.021	0.00	0.036	0.036		Set Trigger
5	2.323	0.021	0.00	0.036	0.037		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



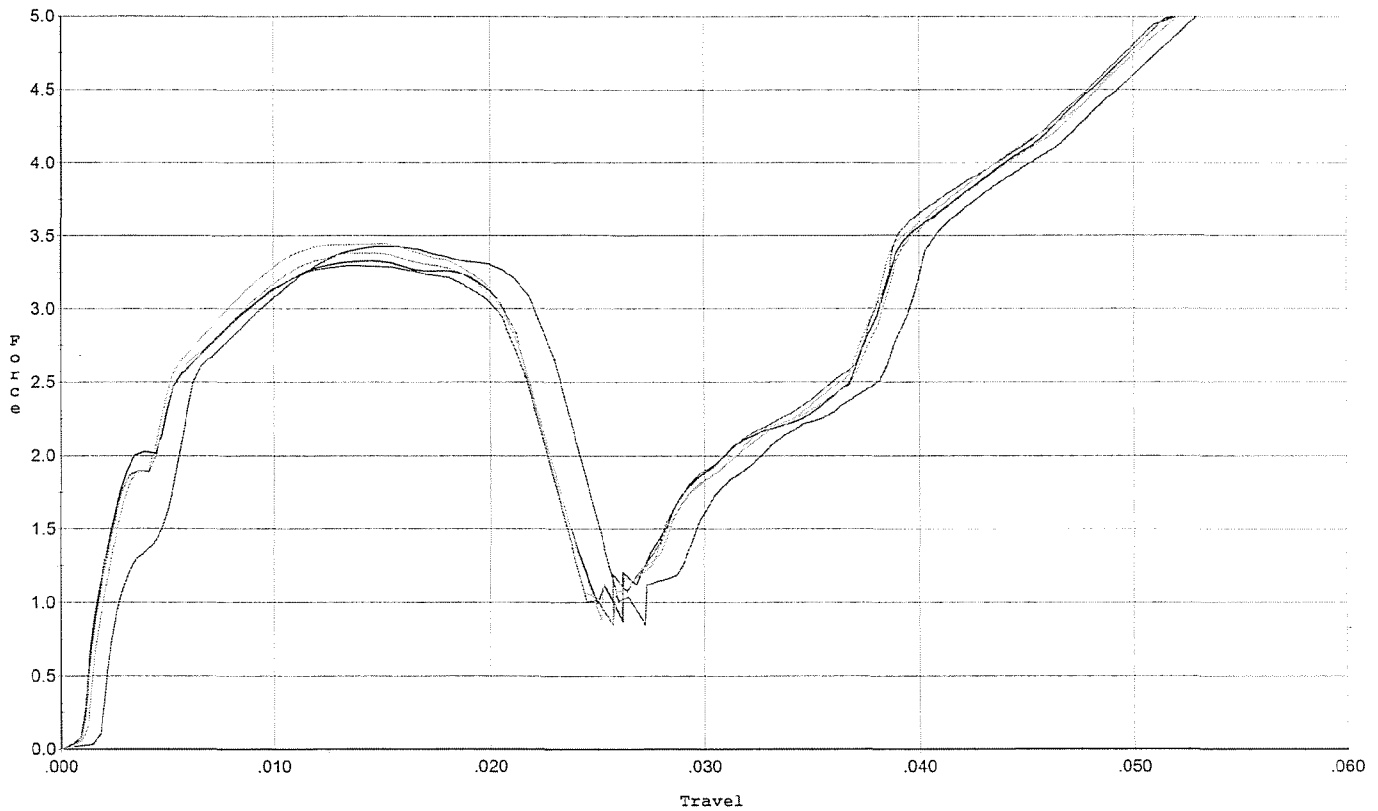
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.431	0.022	0.00	0.034	0.054		Set Trigger
2	3.502	0.023	0.00	0.033	0.059		Set Trigger
3	3.440	0.022	0.00	0.033	0.055		Set Trigger
4	3.434	0.023	0.00	0.033	0.057		Set Trigger
5	3.323	0.022	0.00	0.034	0.051		Set Trigger

A-3-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



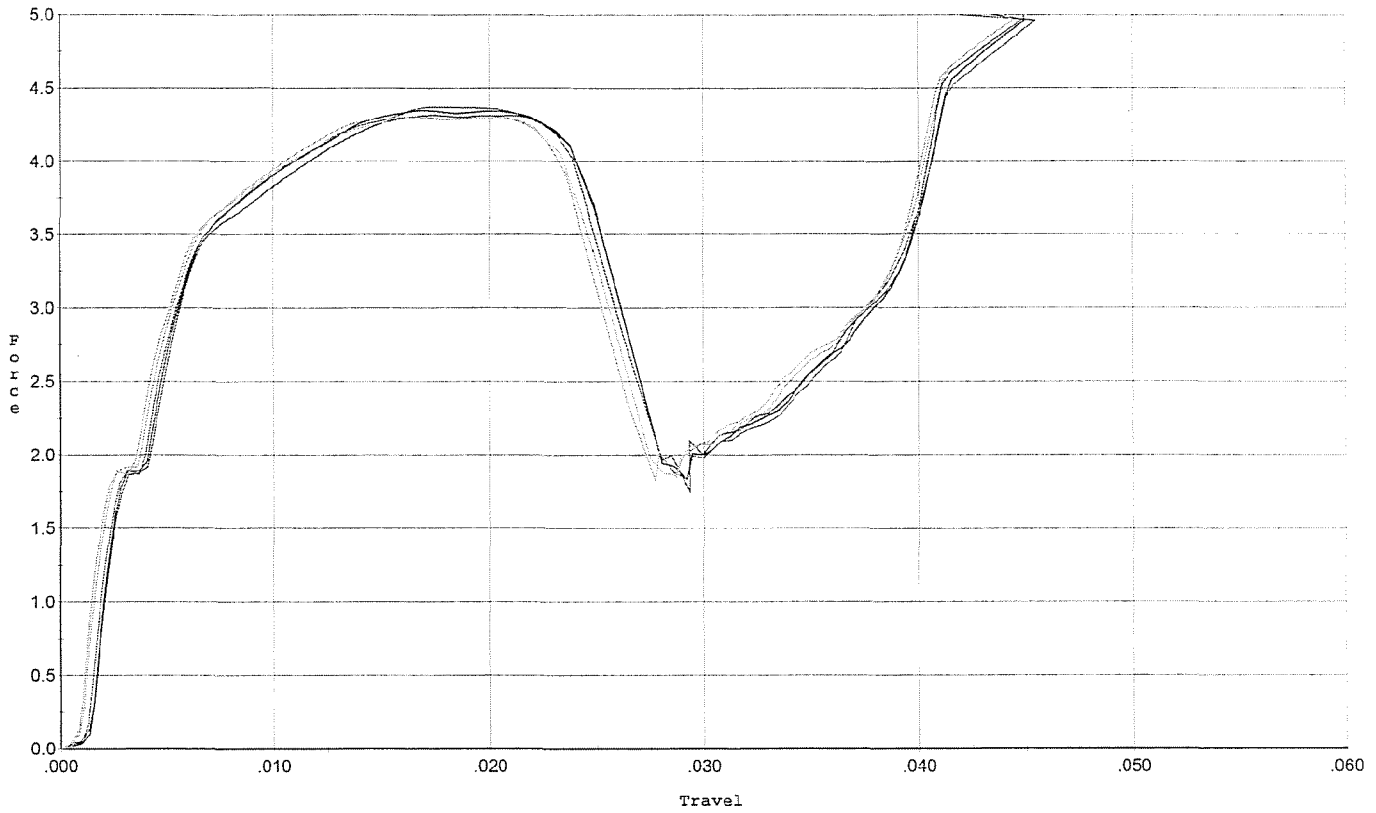
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.426	0.023	0.00	0.034	0.056		Set Trigger
2	3.327	0.021	0.00	0.034	0.053		Set Trigger
3	3.295	0.022	0.00	0.034	0.053		Set Trigger
4	3.445	0.021	0.00	0.034	0.054		Set Trigger
5	3.380	0.021	0.00	0.034	0.053		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



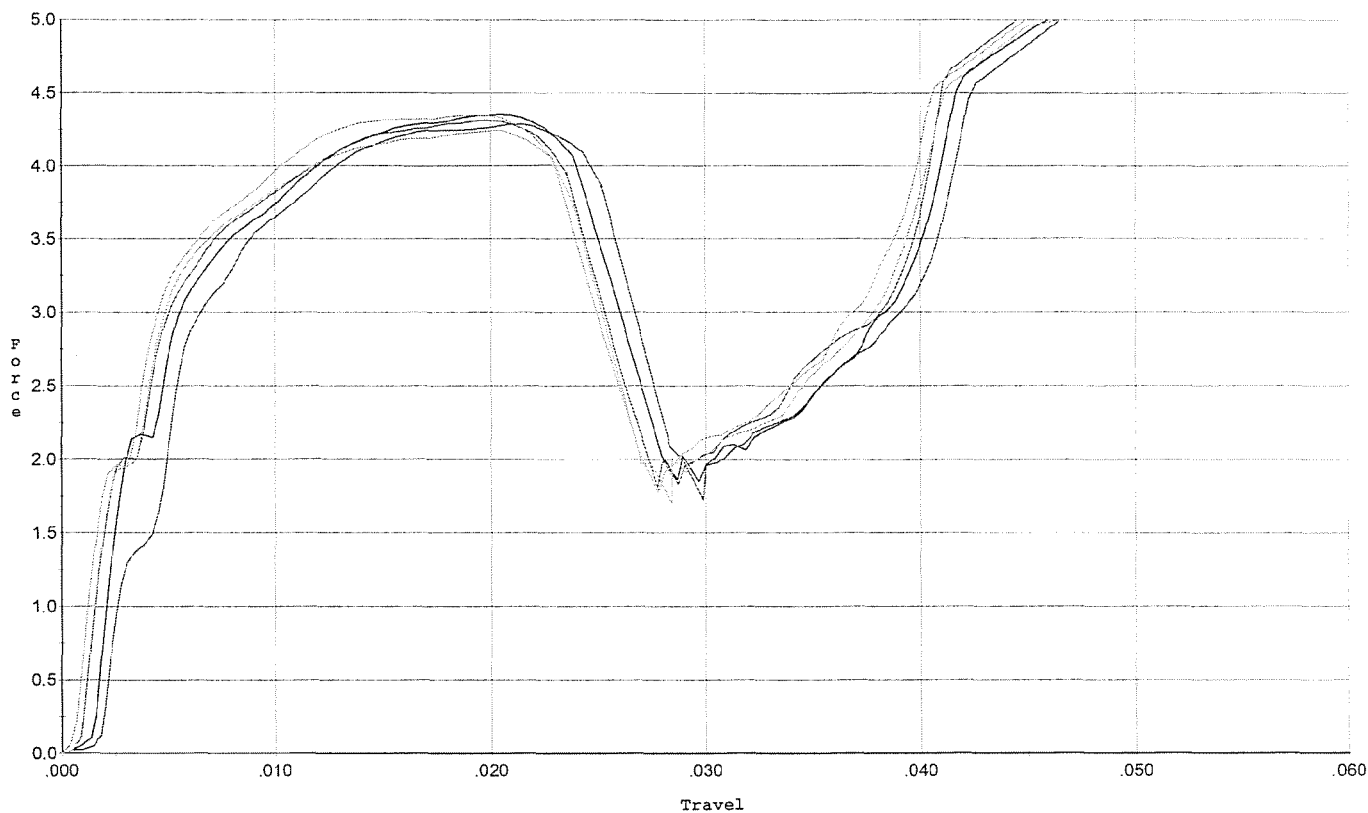
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.025	0.00	0.031	0.079		Set Trigger
2	4.347	0.025	0.00	0.031	0.080		Set Trigger
3	4.372	0.024	0.00	0.031	0.077		Set Trigger
4	4.301	0.025	0.00	0.031	0.080		Set Trigger
5	4.307	0.024	0.00	0.031	0.076		Set Trigger

A-432

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



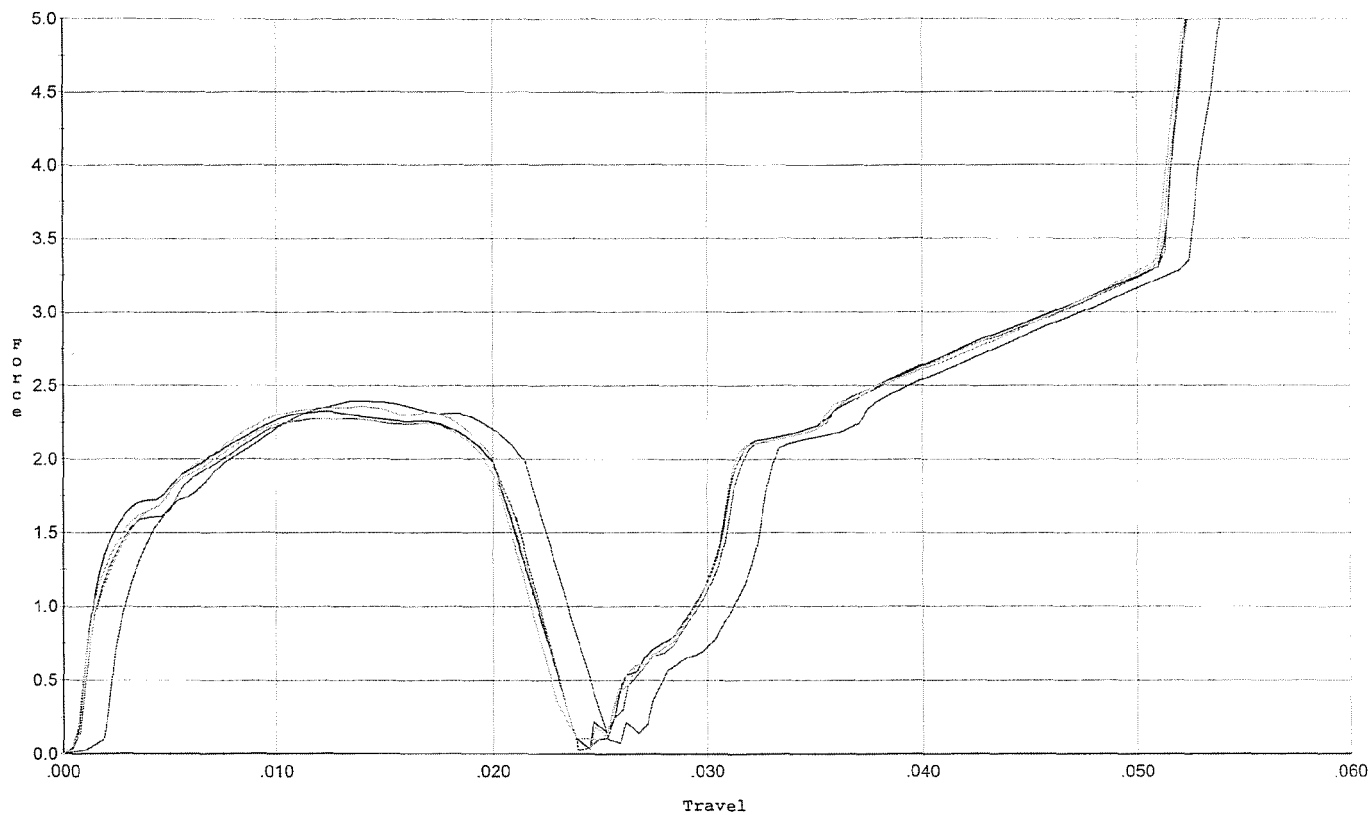
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.025	0.00	0.031	0.077		Set Trigger
2	4.354	0.026	0.00	0.031	0.081		Set Trigger
3	4.313	0.023	0.00	0.031	0.075		Set Trigger
4	4.245	0.024	0.00	0.031	0.076		Set Trigger
5	4.350	0.023	0.00	0.032	0.075		Set Trigger

A-4-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



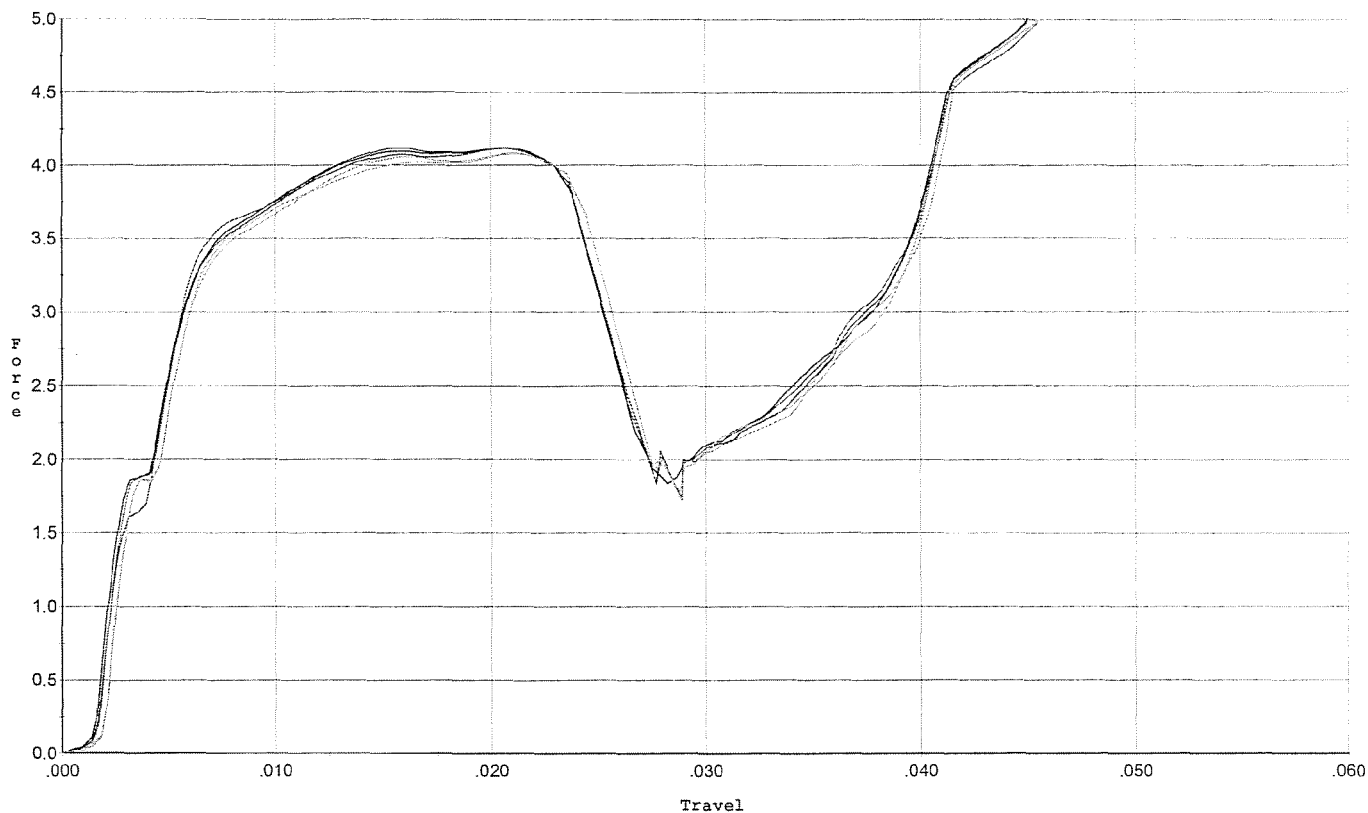
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.021	0.00	0.036	0.038		Set Trigger
2	2.323	0.022	0.00	0.036	0.040		Set Trigger
3	2.275	0.021	0.00	0.036	0.038		Set Trigger
4	2.279	0.020	0.00	0.036	0.037		Set Trigger
5	2.356	0.022	0.00	0.036	0.040		Set Trigger

A-2-32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.024	0.00	0.031	0.072		Set Trigger
2	4.117	0.024	0.00	0.031	0.072		Set Trigger
3	4.117	0.024	0.00	0.032	0.072		Set Trigger
4	4.076	0.025	0.00	0.031	0.073		Set Trigger
5	4.085	0.024	0.00	0.031	0.073		Set Trigger

A 4.10