

G6848377

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



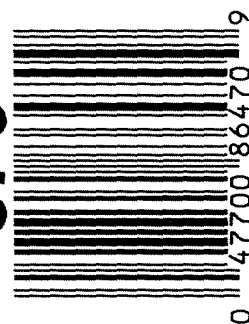
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848377

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66848377

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-15-09	RJZ
430	ASSEMBLE TO STOCK		5-19-09	WV
440	PROOF		5-19-09	WV
460	CHECK HEADSPACE	MAGNA - FLUX	5-19-09	WV
470	DIS-ASSEMBLE ACTION		5-19-09	RJZ
472	SERIALIZE BOLT HANDLE		5-19-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	Rt
510	DRILL AND TAP SIGHT HOLES		5-19-09	SP
520	GOFF BLAST BBL / REC		5/29/09	WV
540	APPLY COATINGS (BARREL ACTION)		6/2	L
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-3-09	WV
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400054652

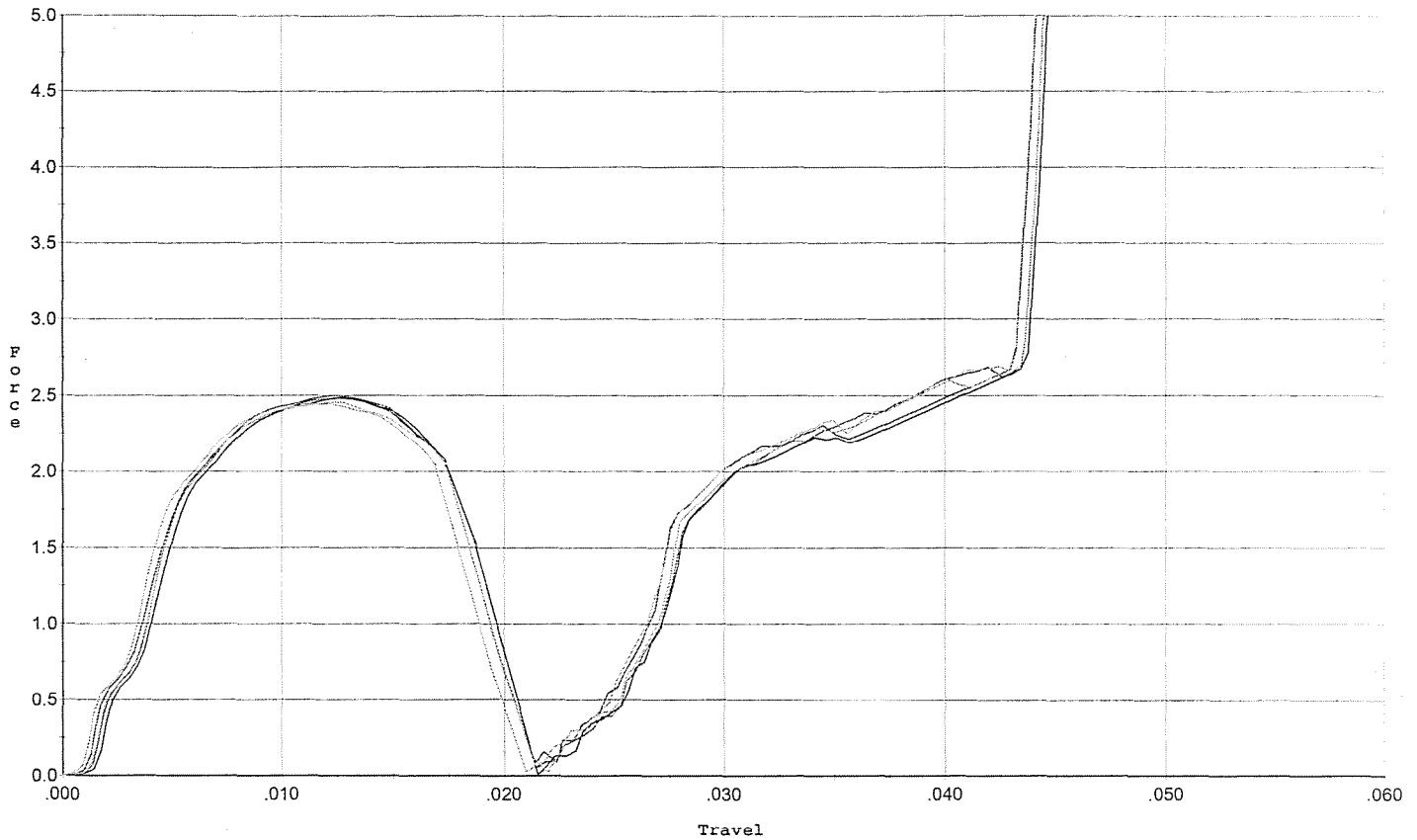
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-22-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>70</u> <u>70</u> <u>70</u>	6-22-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	6-22-09	L.N.
	J) ASSEMBLE STOCK		6-3-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		6-22-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/16/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/16/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-22-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.66</u> <u>2.55</u> <u>2.75</u> <u>2.62</u>	6-18-09	L.N.
	C) FUNCTION		6-22-09	L.N.
690	PACK		7/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



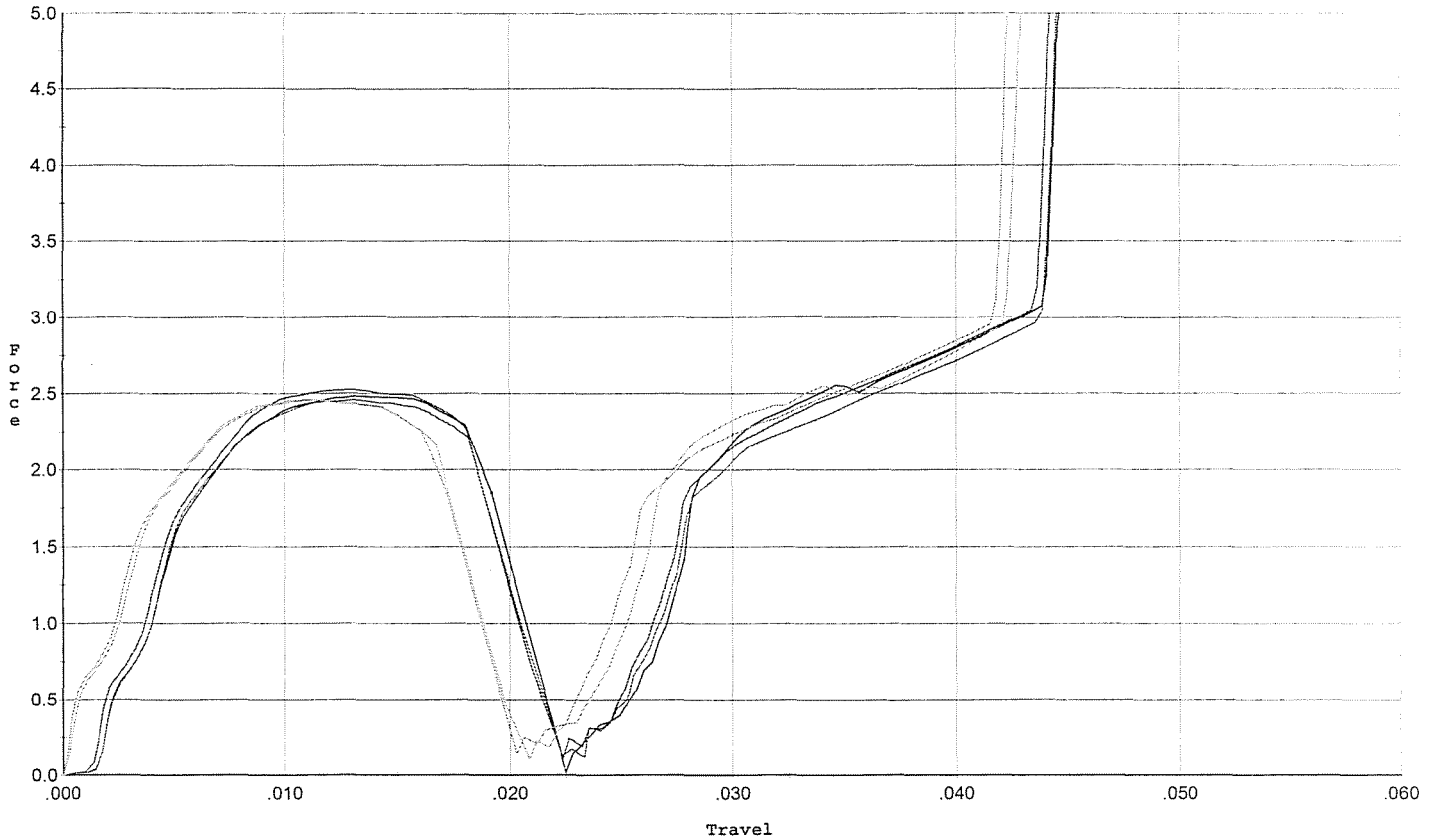
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.017	0.00	0.030	0.030		Set Trigger
2	2.484	0.019	0.00	0.030	0.031		Set Trigger
3	2.500	0.017	0.00	0.030	0.030		Set Trigger
4	2.457	0.017	0.00	0.030	0.030		Set Trigger
5	2.445	0.017	0.00	0.031	0.029		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



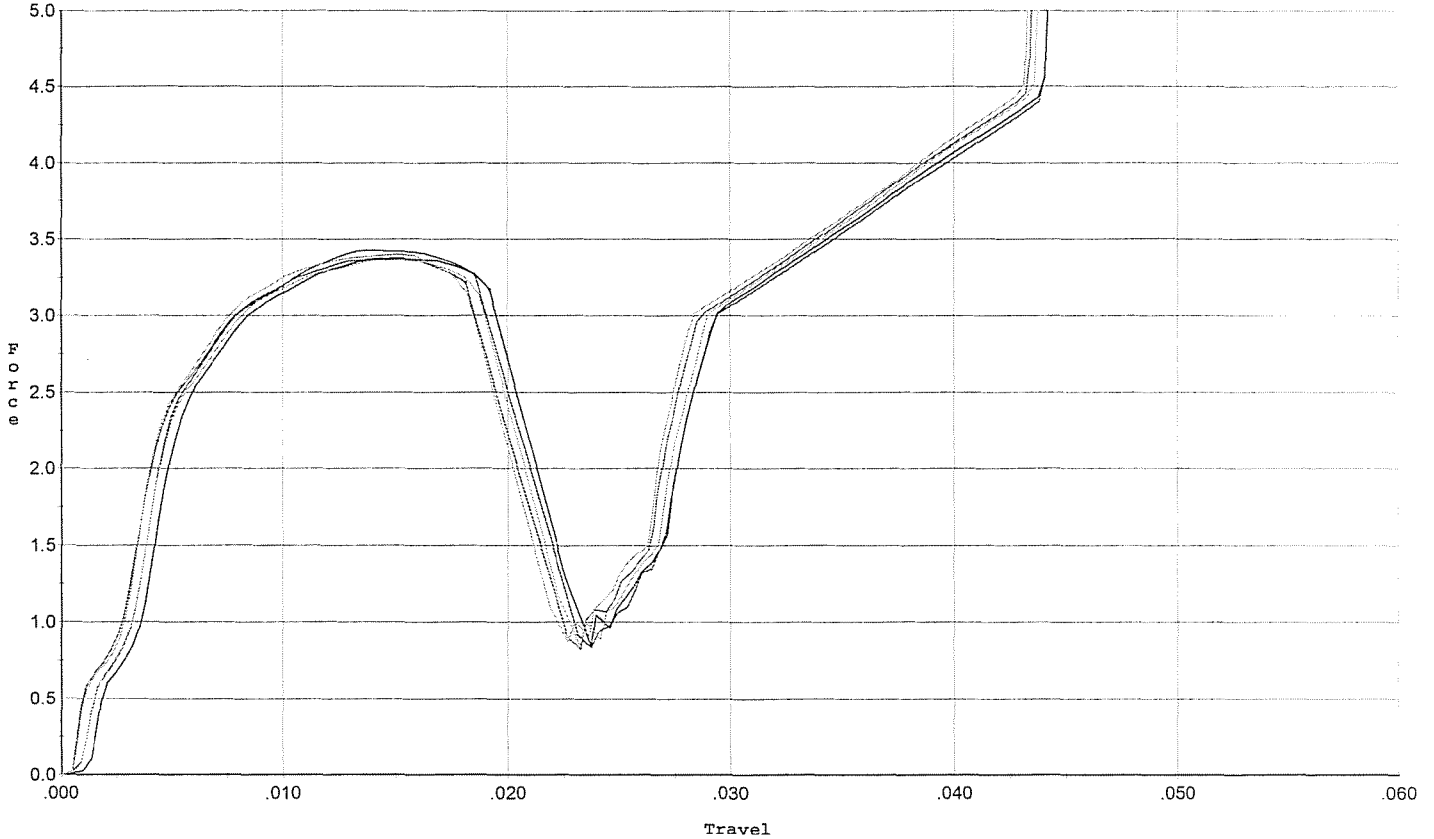
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.018	0.00	0.029	0.032		Set Trigger
2	2.484	0.019	0.00	0.029	0.033		Set Trigger
3	2.458	0.018	0.00	0.029	0.031		Set Trigger
4	2.460	0.017	0.00	0.029	0.031		Set Trigger
5	2.458	0.017	0.00	0.029	0.032		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



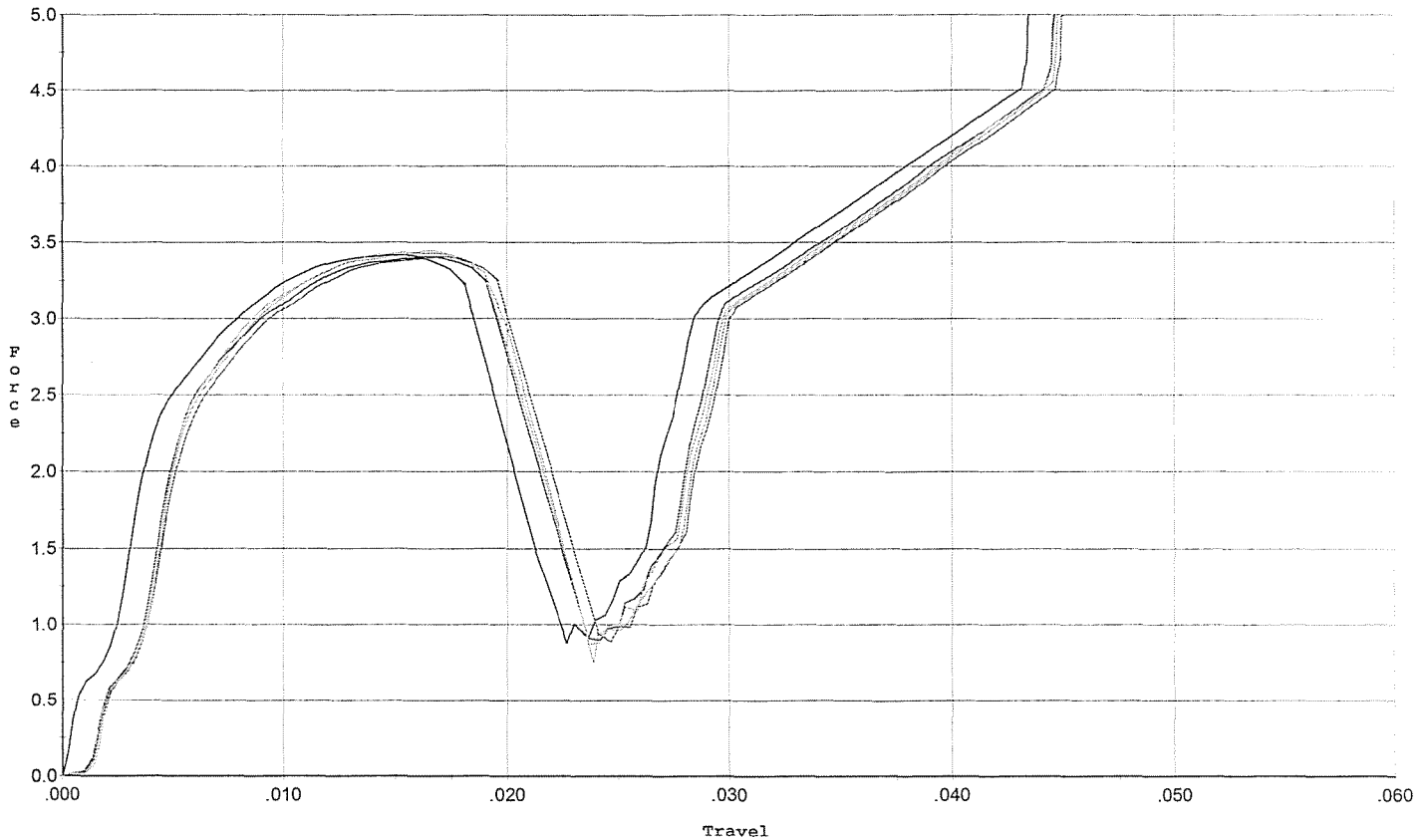
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.428	0.019	0.00	0.028	0.045		Set Trigger
2	3.374	0.019	0.00	0.027	0.045		Set Trigger
3	3.379	0.018	0.00	0.027	0.044		Set Trigger
4	3.366	0.019	0.00	0.027	0.045		Set Trigger
5	3.401	0.018	0.00	0.027	0.044		Set Trigger

A-3-39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



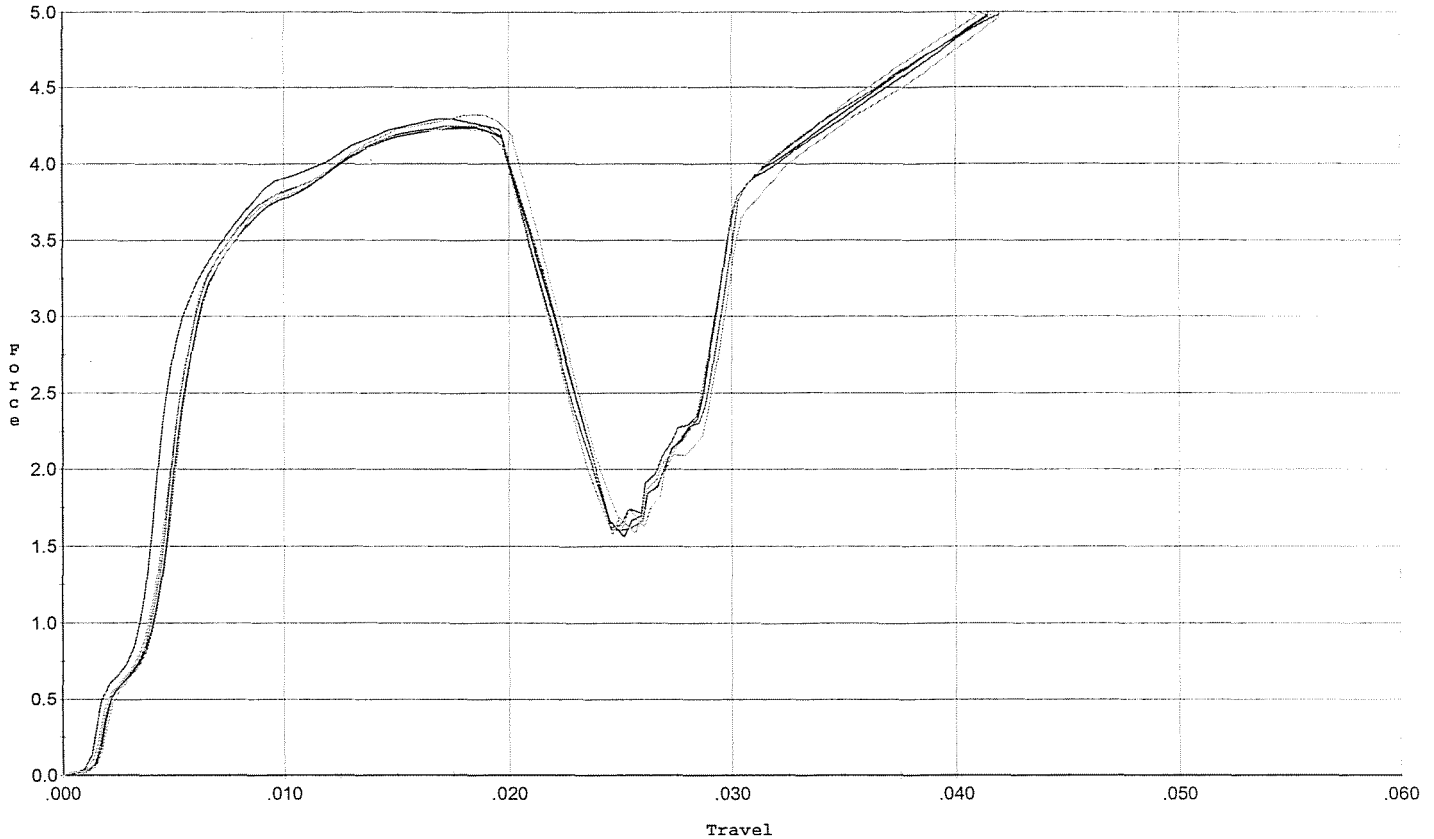
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.408	0.019	0.00	0.028	0.045		Set Trigger
2	3.419	0.018	0.00	0.027	0.045		Set Trigger
3	3.407	0.020	0.00	0.028	0.045		Set Trigger
4	3.447	0.021	0.00	0.027	0.049		Set Trigger
5	3.434	0.020	0.00	0.028	0.047		Set Trigger

A.3.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



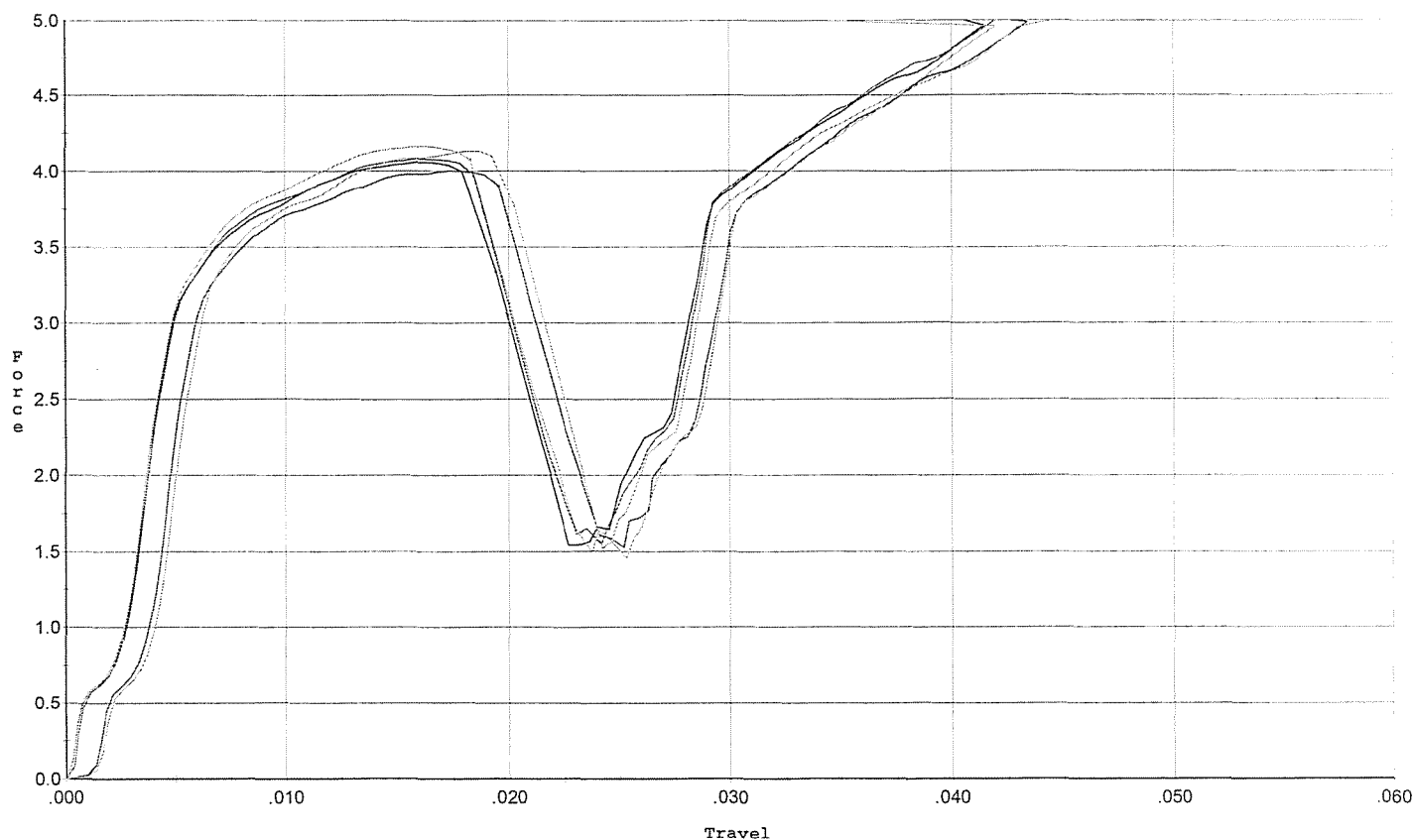
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.020	0.00	0.025	0.058		Set Trigger
2	4.239	0.022	0.00	0.025	0.061		Set Trigger
3	4.249	0.021	0.00	0.026	0.061		Set Trigger
4	4.323	0.020	0.00	0.025	0.057		Set Trigger
5	4.228	0.020	0.00	0.026	0.056		Set Trigger

A-426

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



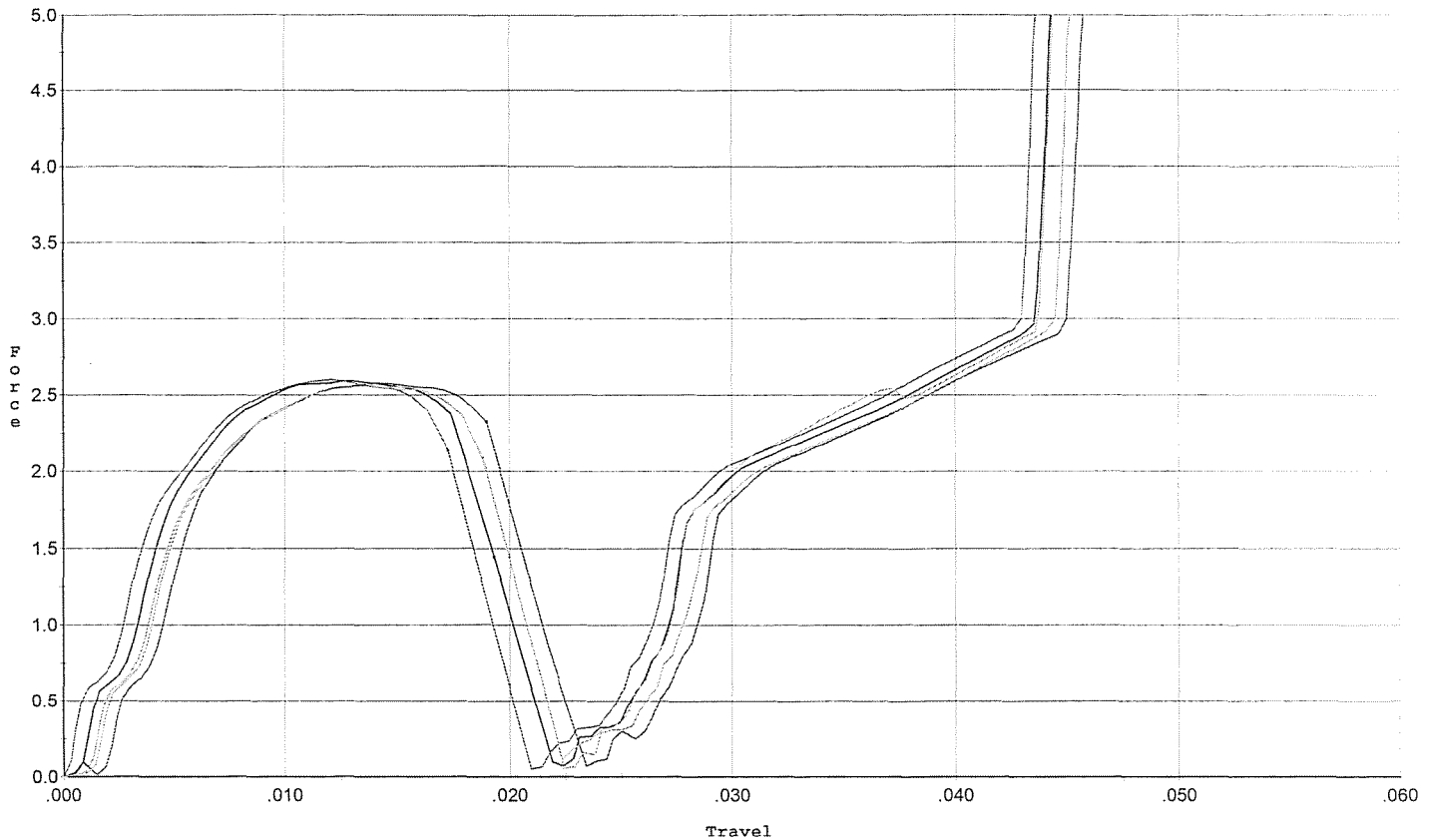
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.002	0.020	0.00	0.026	0.054		Set Trigger
2	4.058	0.019	0.00	0.025	0.056		Set Trigger
3	4.080	0.018	0.00	0.026	0.053		Set Trigger
4	4.164	0.018	0.00	0.026	0.054		Set Trigger
5	4.131	0.020	0.00	0.026	0.056		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



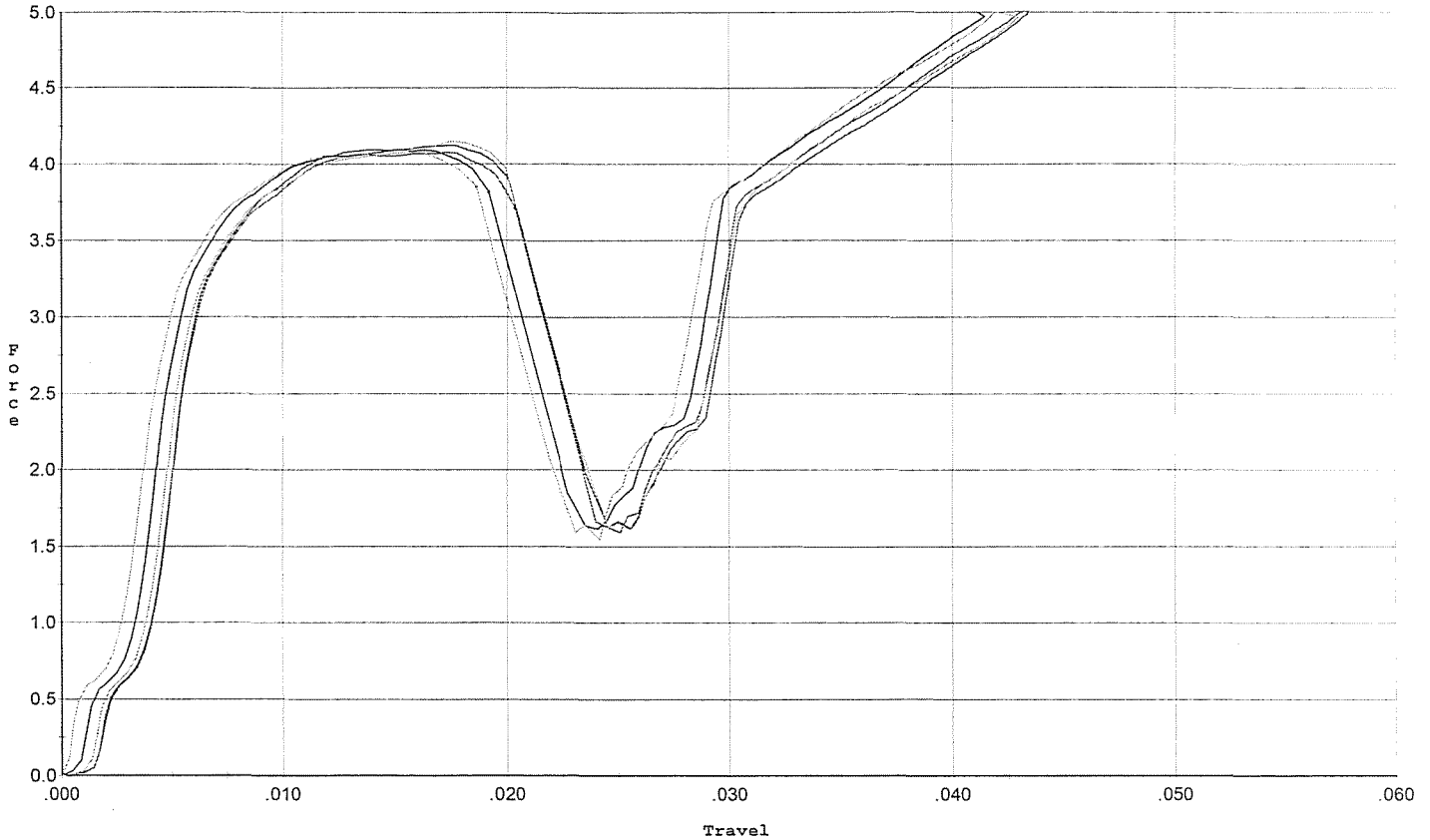
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.019	0.00	0.030	0.033		Set Trigger
2	2.594	0.019	0.00	0.030	0.036		Set Trigger
3	2.602	0.017	0.00	0.030	0.033		Set Trigger
4	2.557	0.019	0.00	0.029	0.034		Set Trigger
5	2.574	0.019	0.00	0.030	0.034		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.020	0.00	0.026	0.056		Set Trigger
2	4.096	0.019	0.00	0.026	0.055		Set Trigger
3	4.077	0.020	0.00	0.026	0.057		Set Trigger
4	4.150	0.020	0.00	0.026	0.057		Set Trigger
5	4.078	0.019	0.00	0.026	0.054		Set Trigger

A-4-10