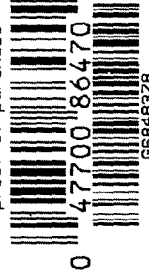


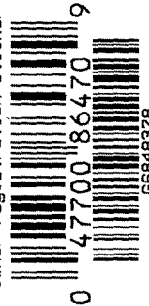
G 6848378

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



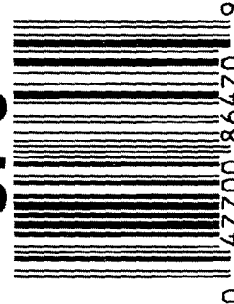
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848378

UPC



BM, FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6848378

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES	2005 OPERATOR	4-6-09	SP
480	MAGNAFLUX BBL ACTION		4/8/09	(HS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	Bf
542	APPLY COATINGS (BARREL ACTION)		4-13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

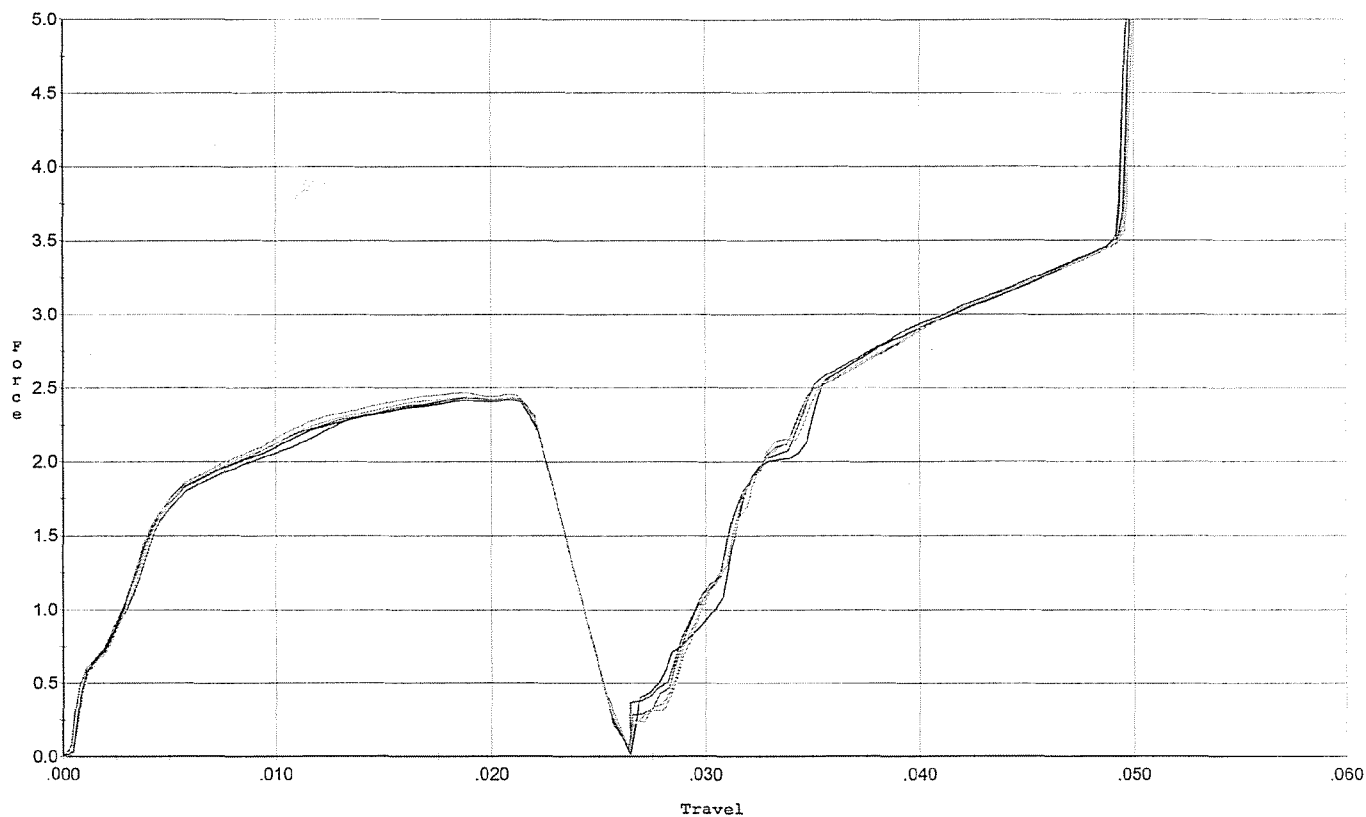
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2.6</u>	<u>2.5</u>	5/21/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.9</u>	<u>3.9</u>	<u>3.9</u>	5/21/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY					5/21/09	RP		
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>				
	J) ASSEMBLE STOCK					5/4/09	RJC		
	K) ASSEMBLE SWIVEL STUDS					5/21/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/11/09	RPB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					5-11-09	NV		
670	FINAL INSPECTION A) HEADSPACE					5/21/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u>	<u>2.29</u>	<u>2.32</u>	<u>2.30</u>	<u>2.36</u>	5-13-09	NV
	C) FUNCTION					5/21/09	RP		
690	PACK					7/15/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R,P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



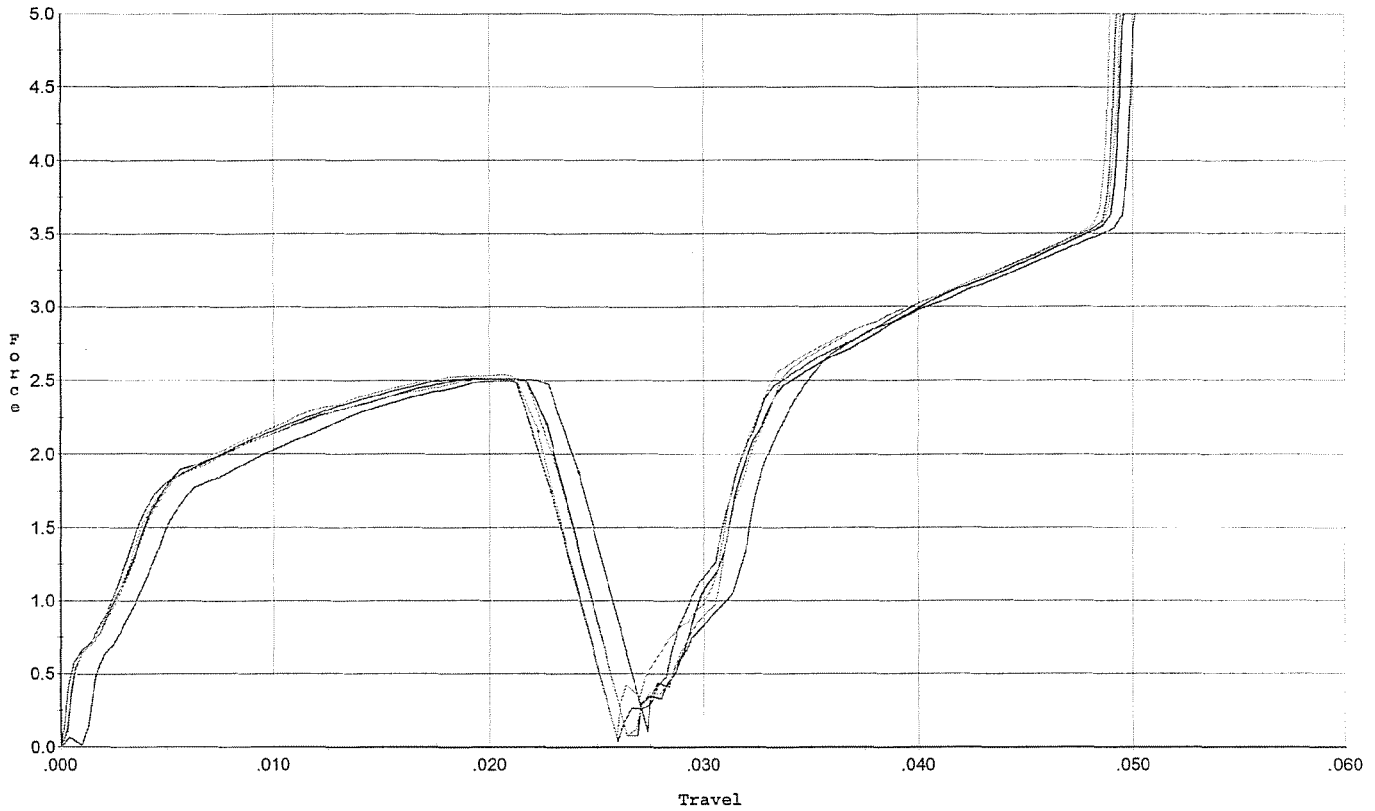
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.022	0.00	0.031	0.040		Set Trigger
2	2.420	0.022	0.00	0.032	0.041		Set Trigger
3	2.431	0.022	0.00	0.031	0.041		Set Trigger
4	2.439	0.022	0.00	0.031	0.041		Set Trigger
5	2.468	0.022	0.00	0.032	0.041		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



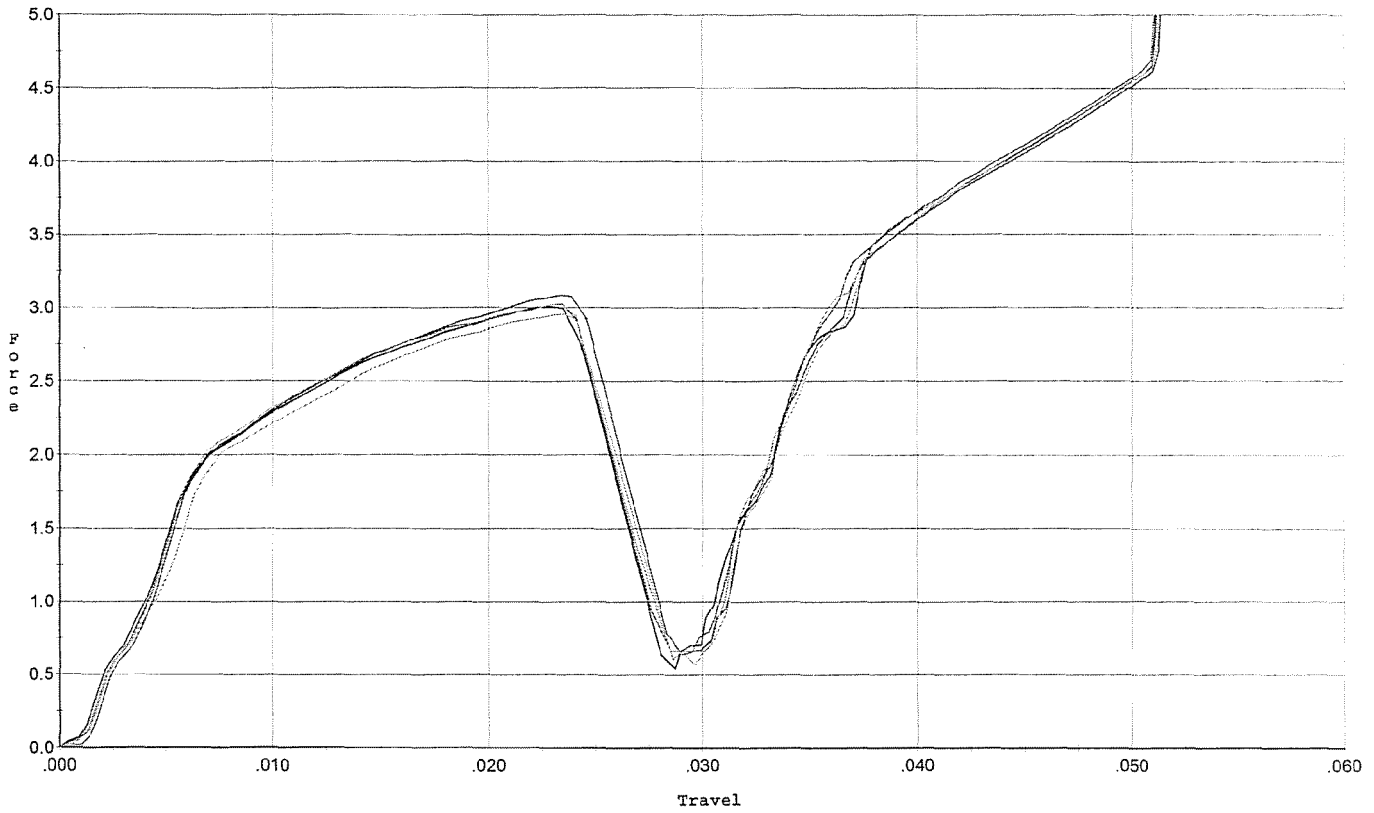
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.024	0.00	0.031	0.044		Set Trigger
2	2.514	0.023	0.00	0.031	0.043		Set Trigger
3	2.512	0.023	0.00	0.031	0.043		Set Trigger
4	2.539	0.022	0.00	0.031	0.042		Set Trigger
5	2.504	0.023	0.00	0.031	0.043		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



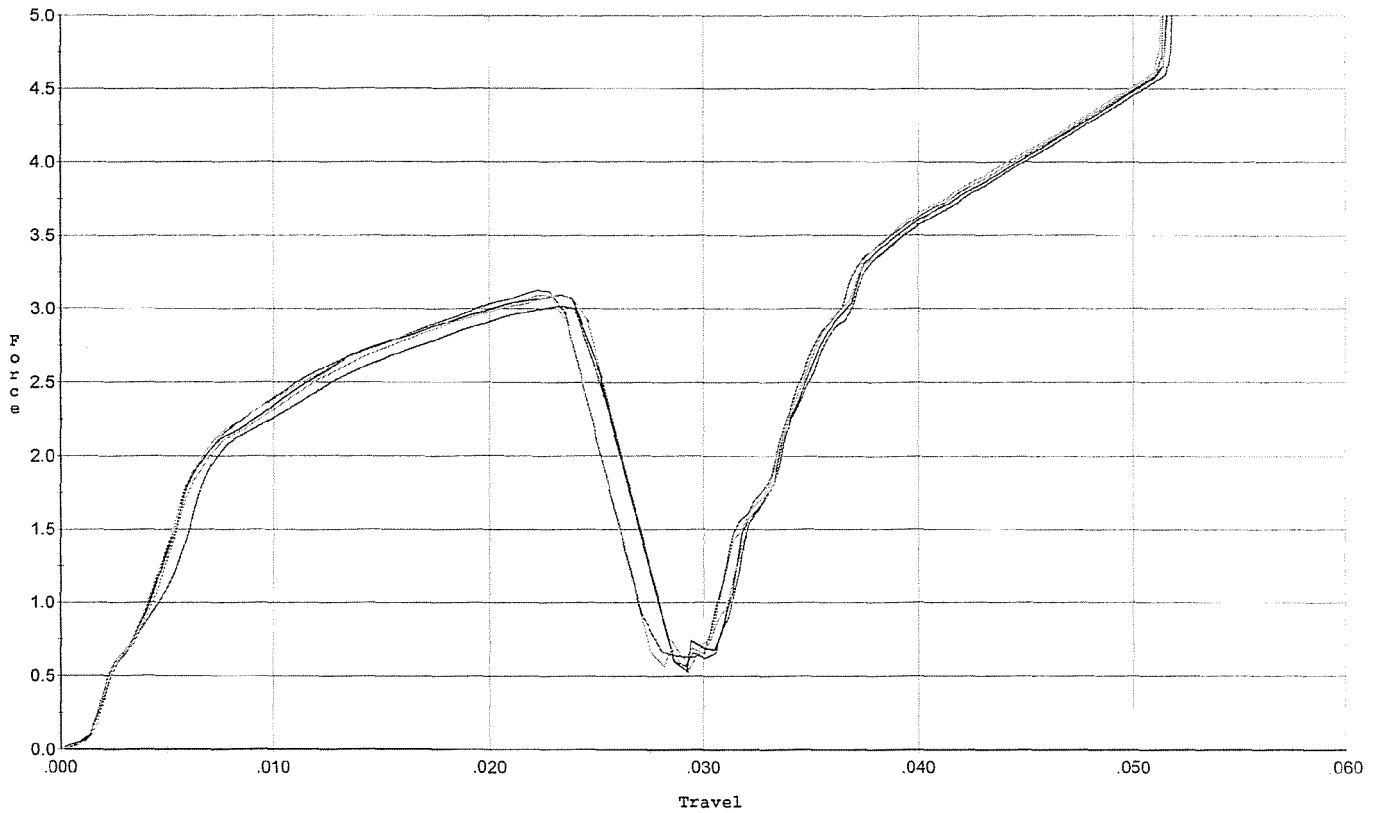
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.025	0.00	0.031	0.051		Set Trigger
2	3.009	0.024	0.00	0.031	0.050		Set Trigger
3	3.024	0.024	0.00	0.031	0.050		Set Trigger
4	2.956	0.026	0.00	0.031	0.052		Set Trigger
5	3.023	0.024	0.00	0.031	0.050		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



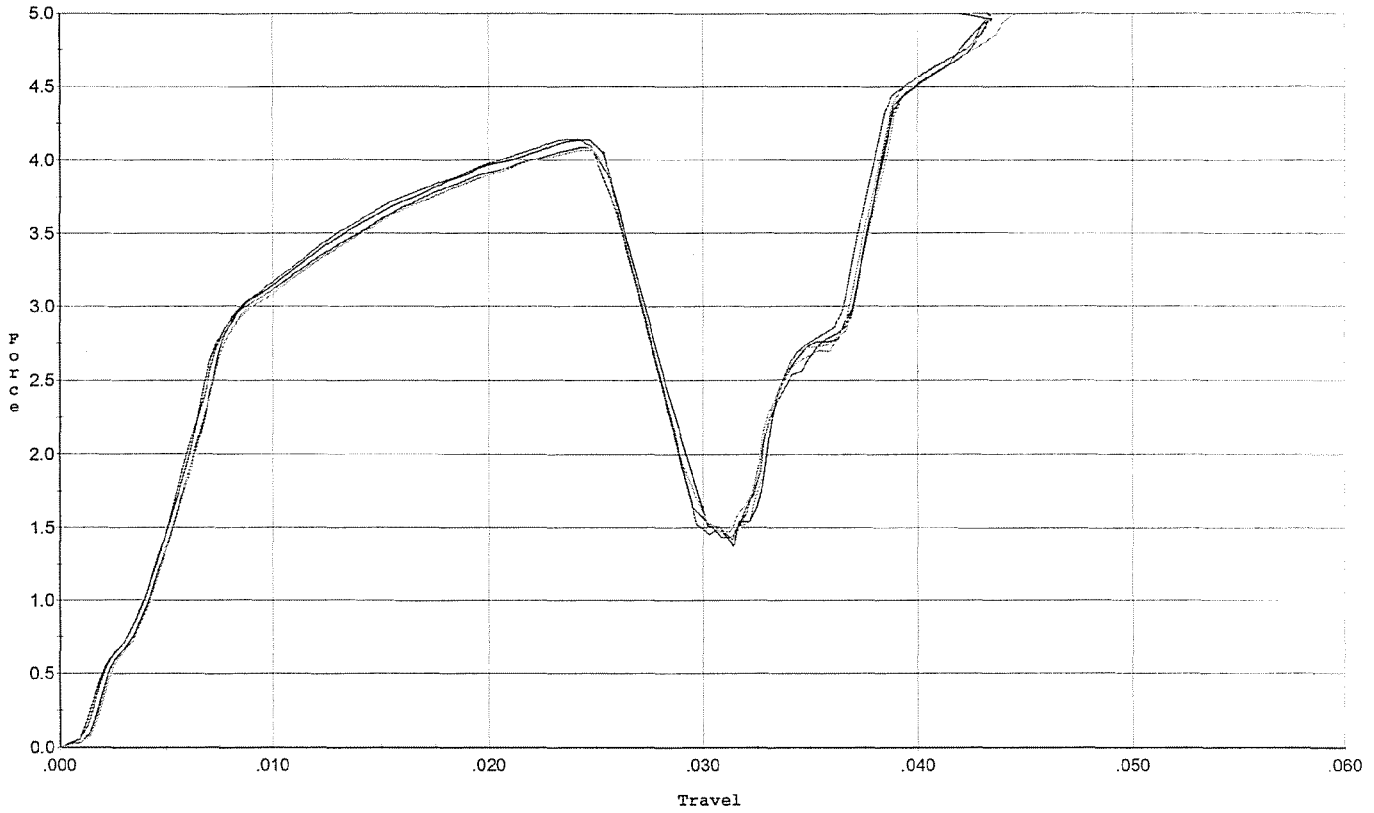
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.025	0.00	0.031	0.051		Set Trigger
2	3.093	0.025	0.00	0.031	0.053		Set Trigger
3	3.126	0.023	0.00	0.031	0.049		Set Trigger
4	3.093	0.024	0.00	0.031	0.049		Set Trigger
5	3.089	0.025	0.00	0.031	0.051		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



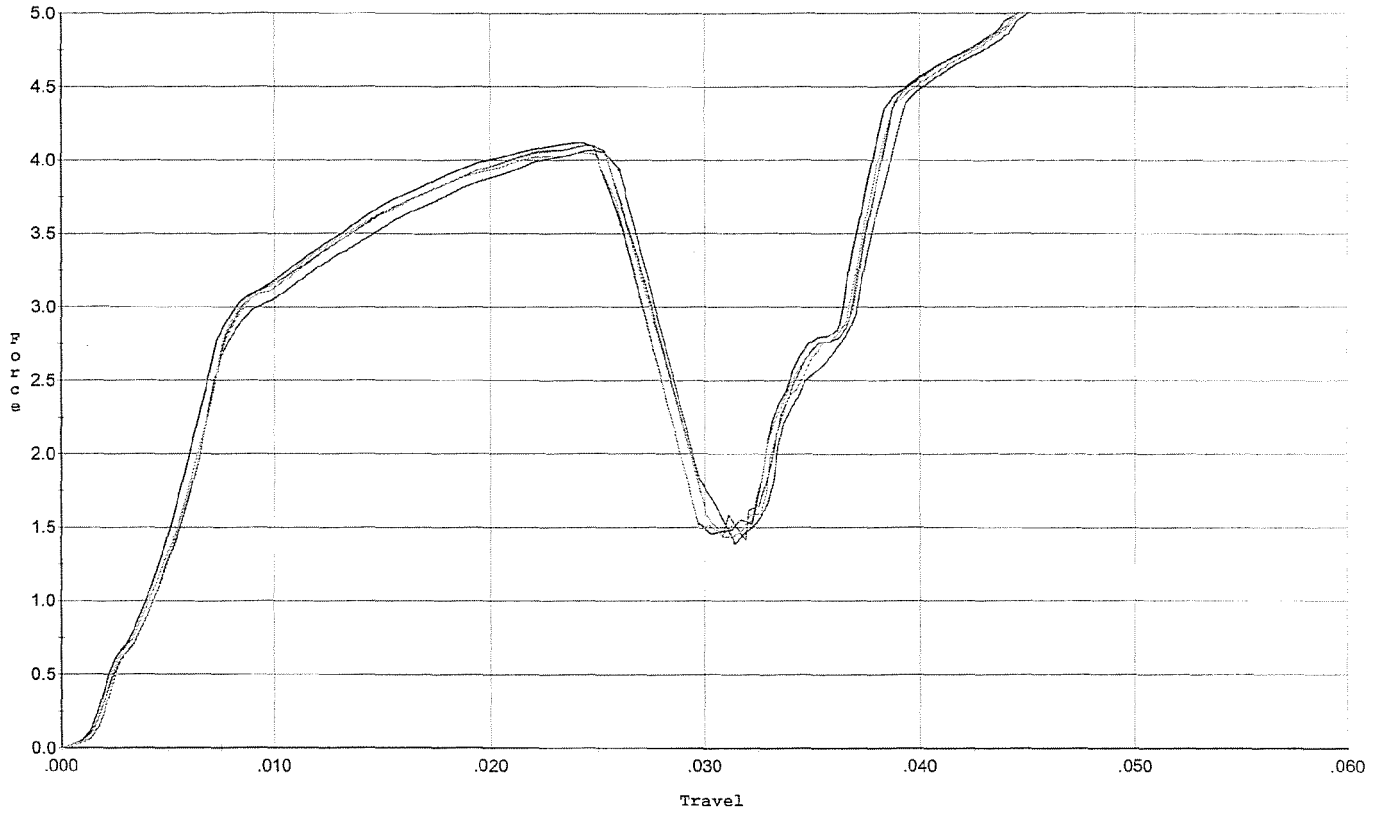
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.026	0.00	0.024	0.070		Set Trigger
2	4.136	0.025	0.00	0.024	0.070		Set Trigger
3	4.142	0.026	0.00	0.023	0.072		Set Trigger
4	4.077	0.025	0.00	0.024	0.069		Set Trigger
5	4.064	0.025	0.00	0.024	0.069		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



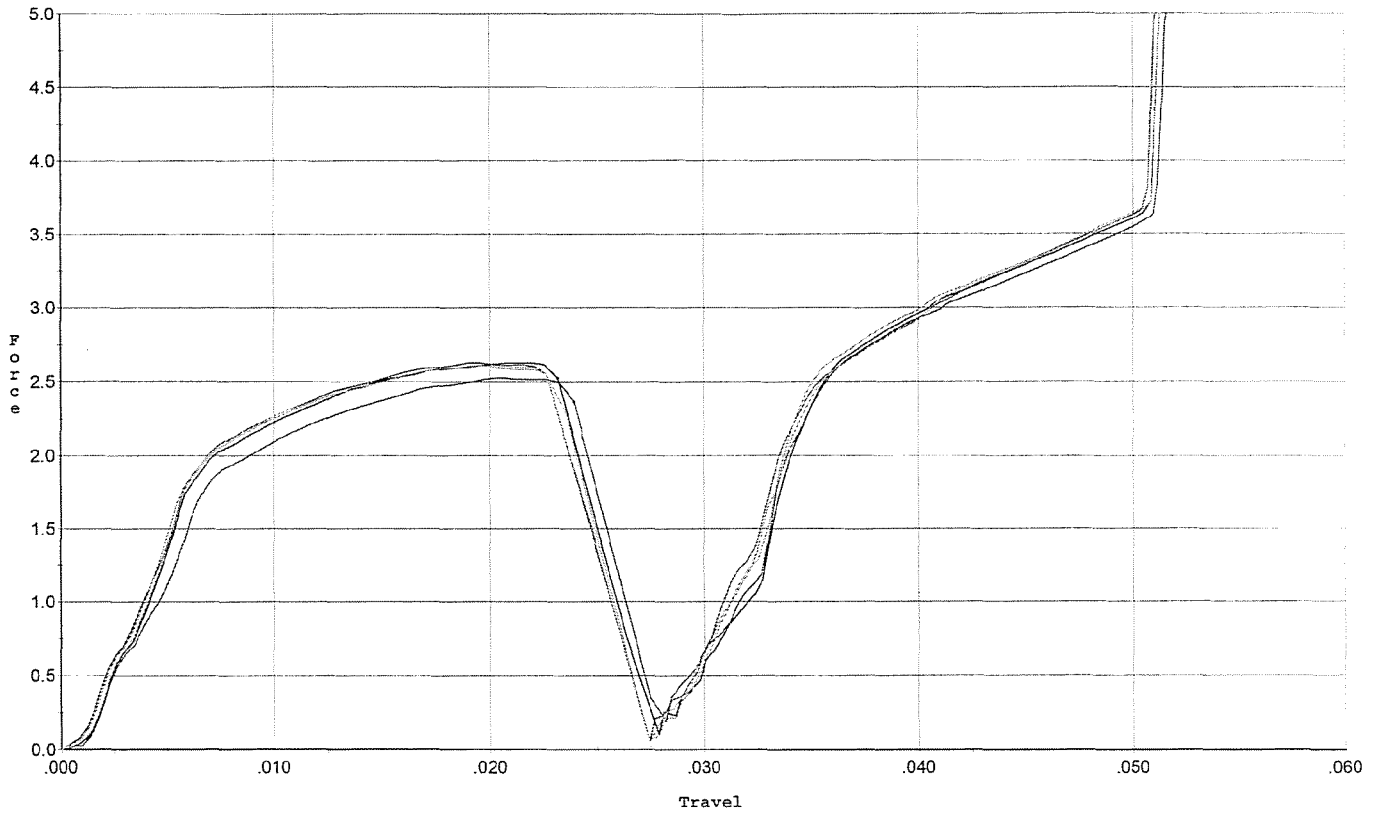
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.026	0.00	0.024	0.070		Set Trigger
2	4.122	0.026	0.00	0.024	0.072		Set Trigger
3	4.101	0.027	0.00	0.023	0.074		Set Trigger
4	4.053	0.026	0.00	0.024	0.070		Set Trigger
5	4.099	0.028	0.00	0.023	0.075		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R,P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



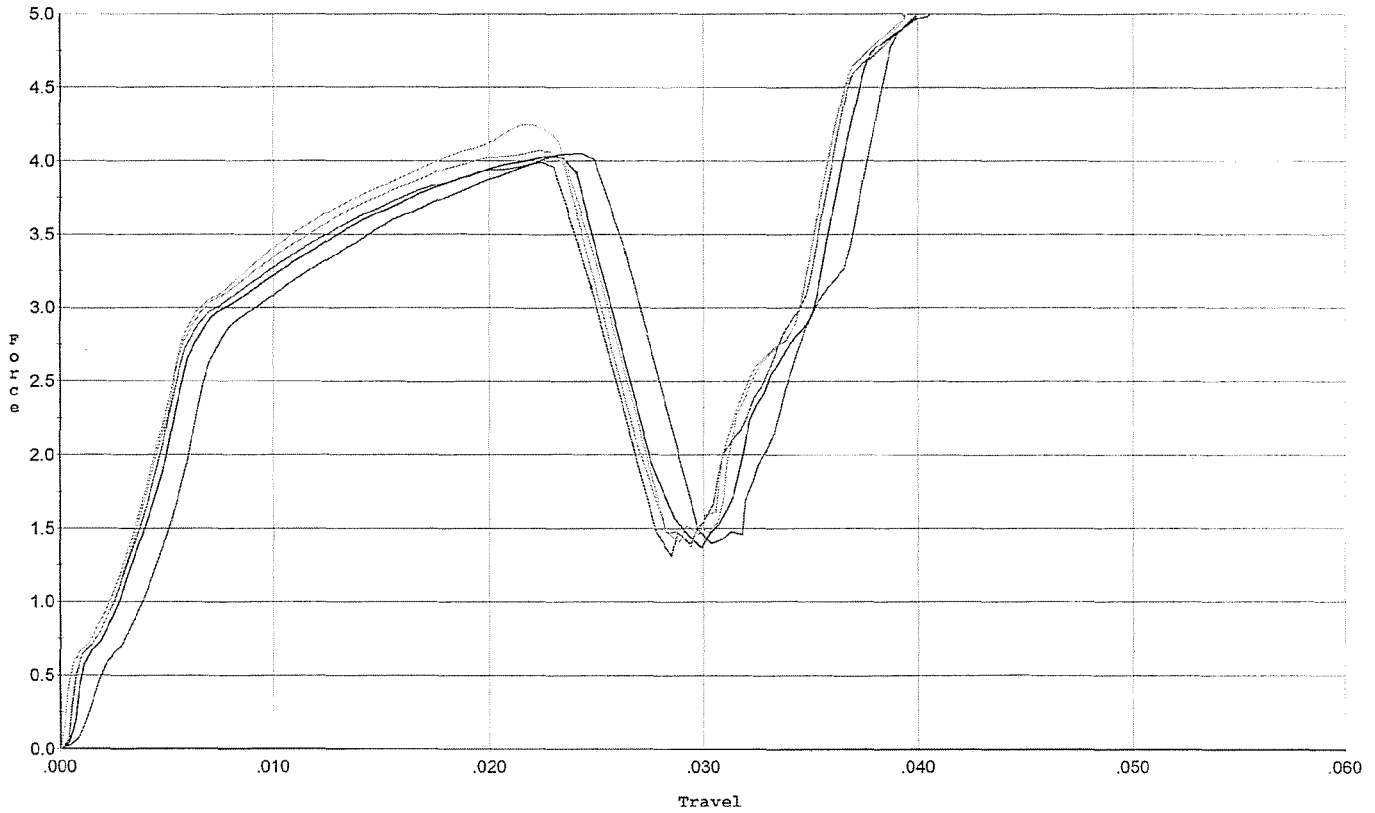
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.024	0.00	0.032	0.043		Set Trigger
2	2.624	0.023	0.00	0.032	0.044		Set Trigger
3	2.626	0.025	0.00	0.032	0.047		Set Trigger
4	2.610	0.024	0.00	0.032	0.044		Set Trigger
5	2.607	0.025	0.00	0.032	0.046		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.026	0.00	0.024	0.072		Set Trigger
2	4.036	0.024	0.00	0.024	0.068		Set Trigger
3	3.988	0.025	0.00	0.029	0.070		Set Trigger
4	4.248	0.025	0.00	0.023	0.074		Set Trigger
5	4.071	0.023	0.00	0.027	0.068		Set Trigger

Aug 4.07