

G6848380

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

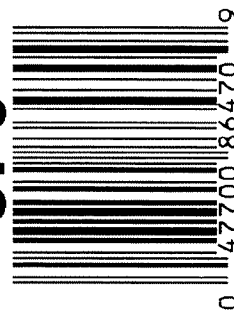
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848380

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6848380

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	SP
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	4/8/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

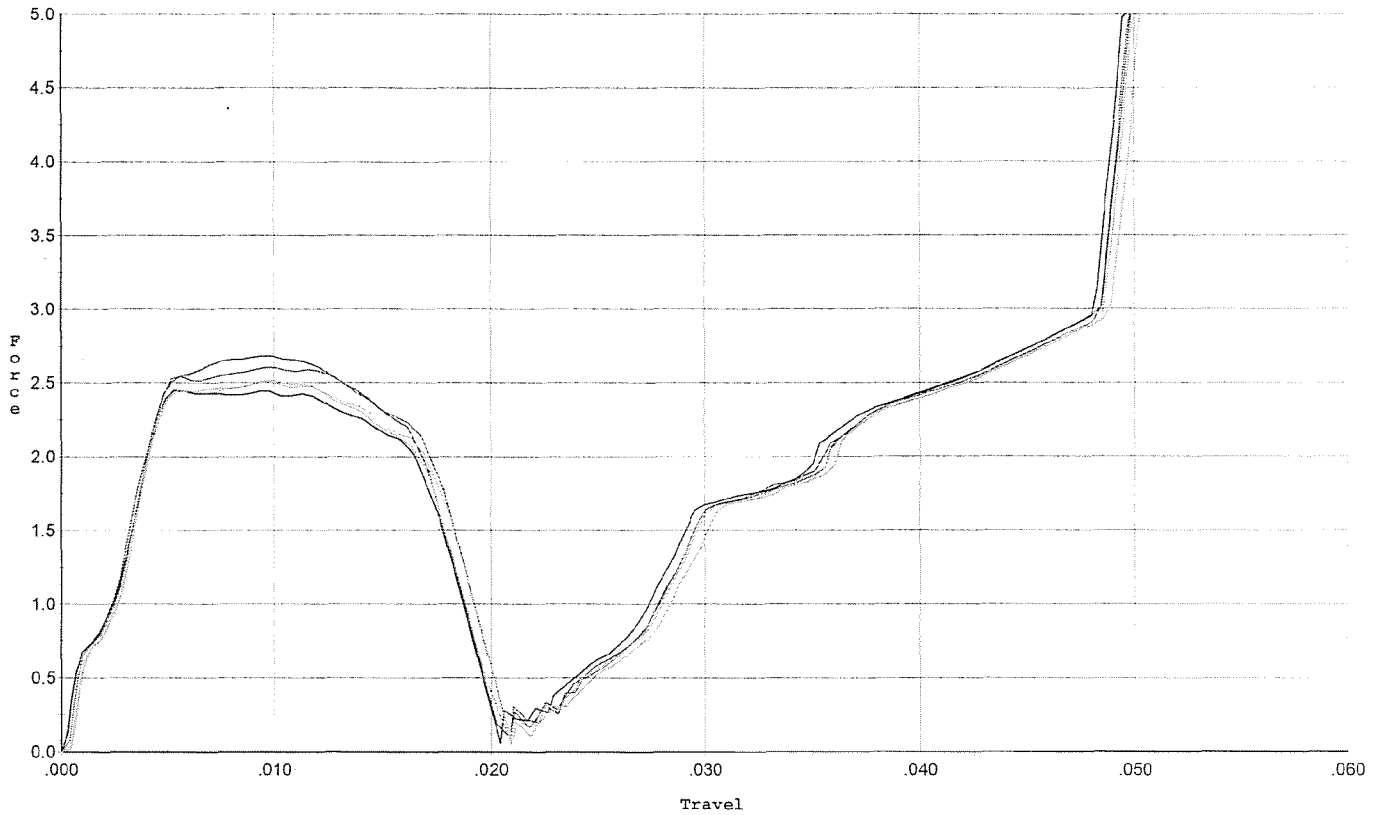
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>6.5</u>	4-29-09	WW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-29-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	4-29-09	WW
	J) ASSEMBLE STOCK			4-24-09	RP
	K) ASSEMBLE SWIVEL STUDS			4-29-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	4-27-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			4-27-09	SP
670	FINAL INSPECTION A) HEADSPACE			4-29-09	WW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.72</u> <u>2.77</u> <u>2.79</u> <u>2.77</u>	4-28-09	WW
	C) FUNCTION			4-29-09	WW
690	PACK			6/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



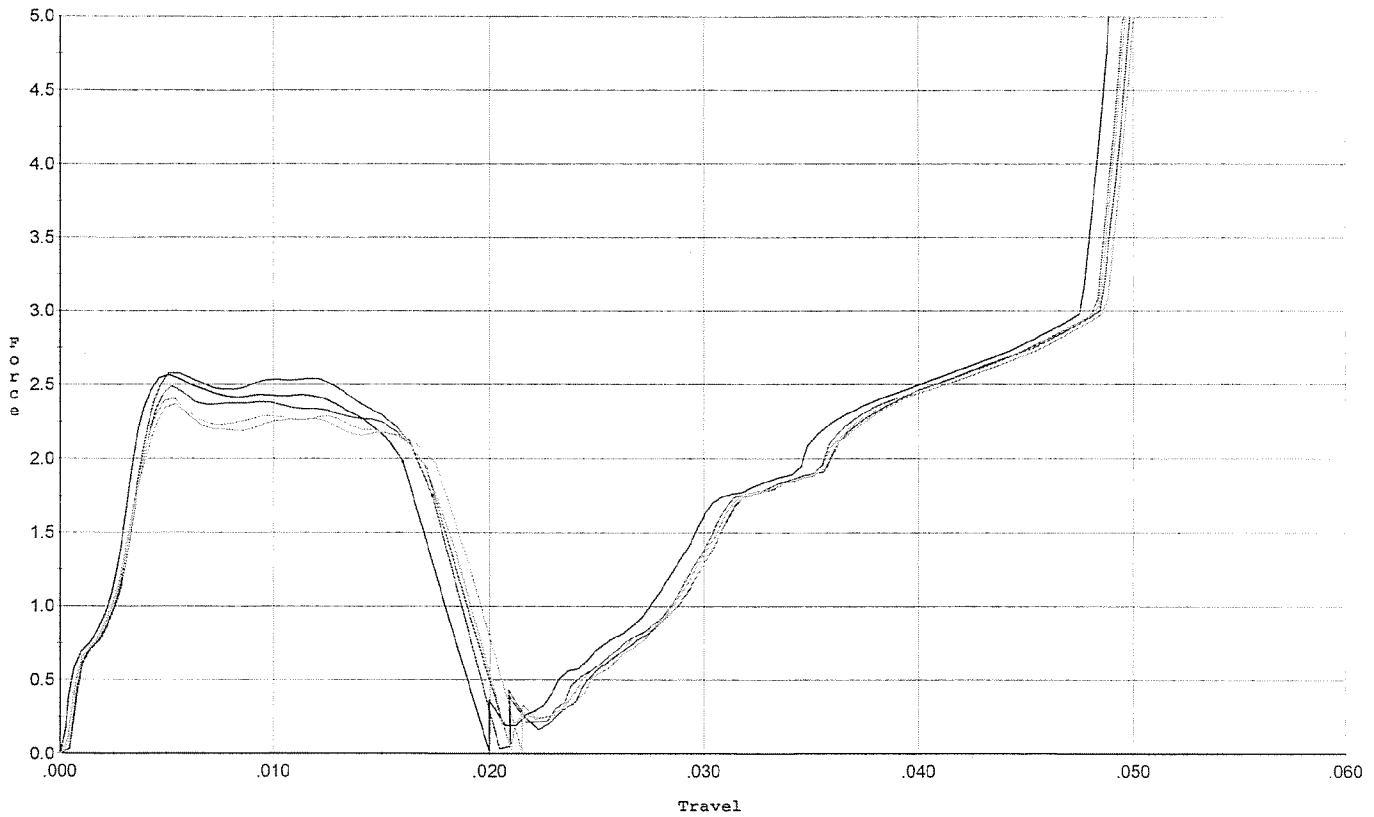
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.682	0.017	0.00	0.036	0.034		Set Trigger
2	2.450	0.018	0.00	0.036	0.033		Set Trigger
3	2.602	0.018	0.00	0.036	0.035		Set Trigger
4	2.507	0.018	0.00	0.036	0.034		Set Trigger
5	2.517	0.017	0.00	0.037	0.032		Set Trigger

A-255

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



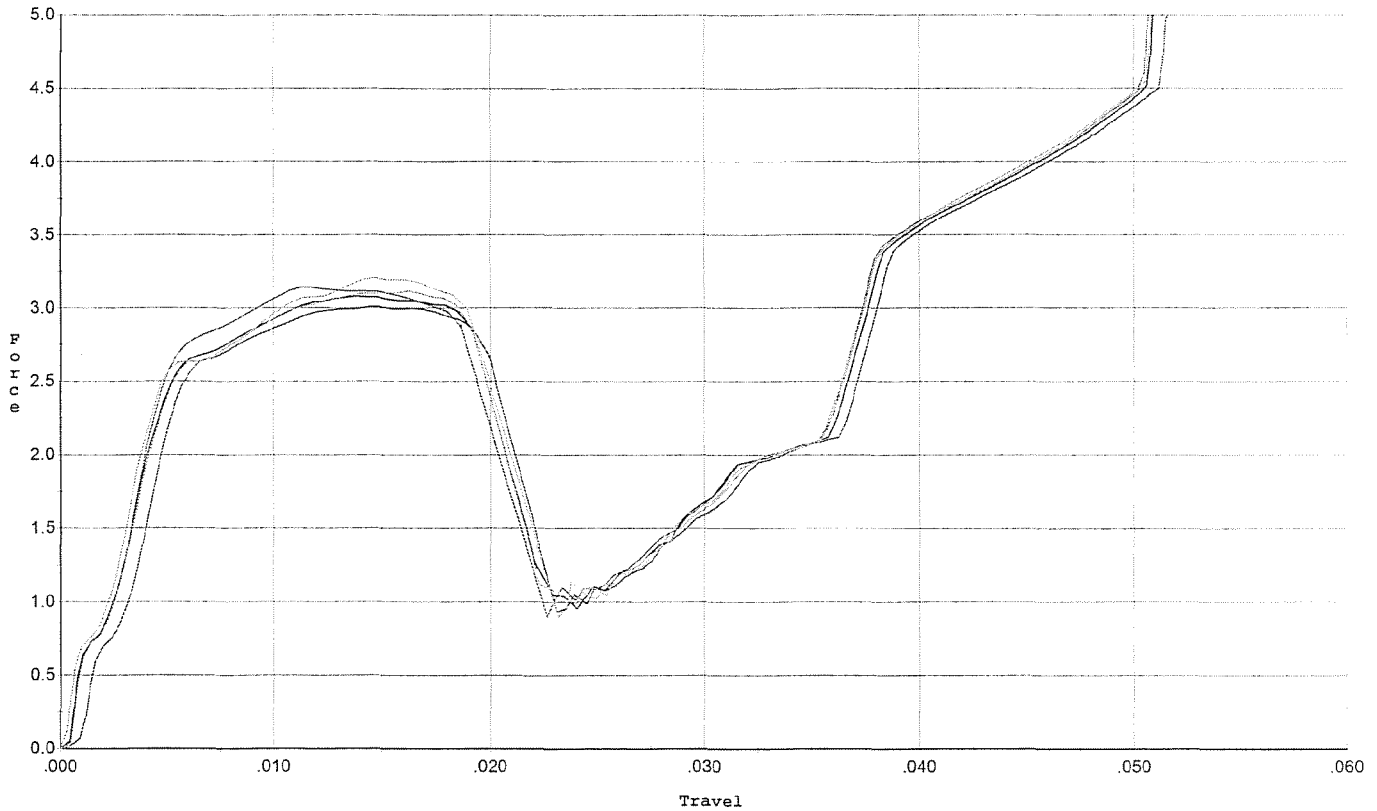
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.017	0.00	0.036	0.033		Set Trigger
2	2.564	0.016	0.00	0.037	0.031		Set Trigger
3	2.488	0.017	0.00	0.036	0.032		Set Trigger
4	2.409	0.018	0.00	0.036	0.033		Set Trigger
5	2.369	0.019	0.00	0.036	0.034		Set Trigger

A-2.418

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



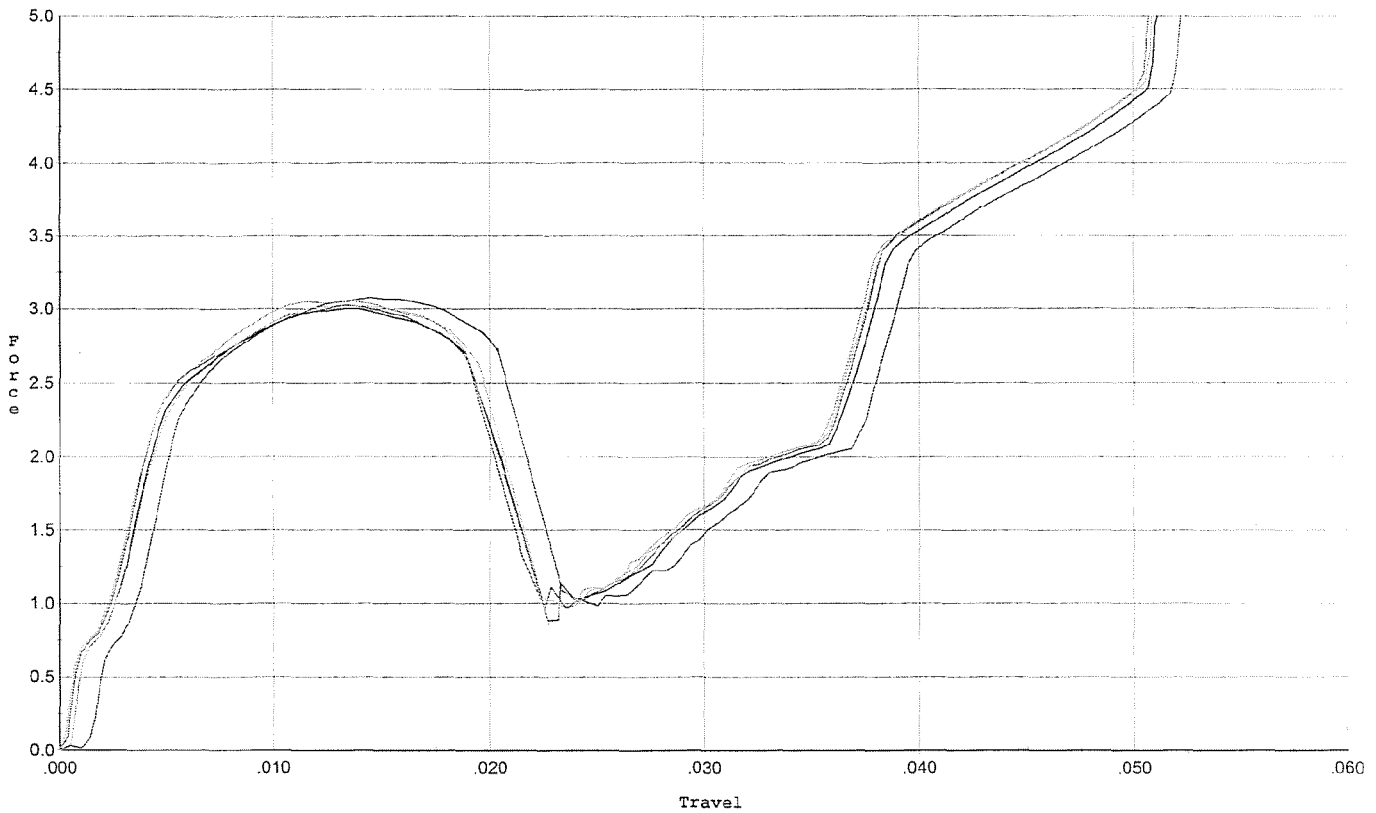
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.006	0.020	0.00	0.034	0.044		Set Trigger
2	3.080	0.019	0.00	0.034	0.044		Set Trigger
3	3.142	0.019	0.00	0.034	0.044		Set Trigger
4	3.202	0.021	0.00	0.033	0.049		Set Trigger
5	3.114	0.019	0.00	0.034	0.045		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



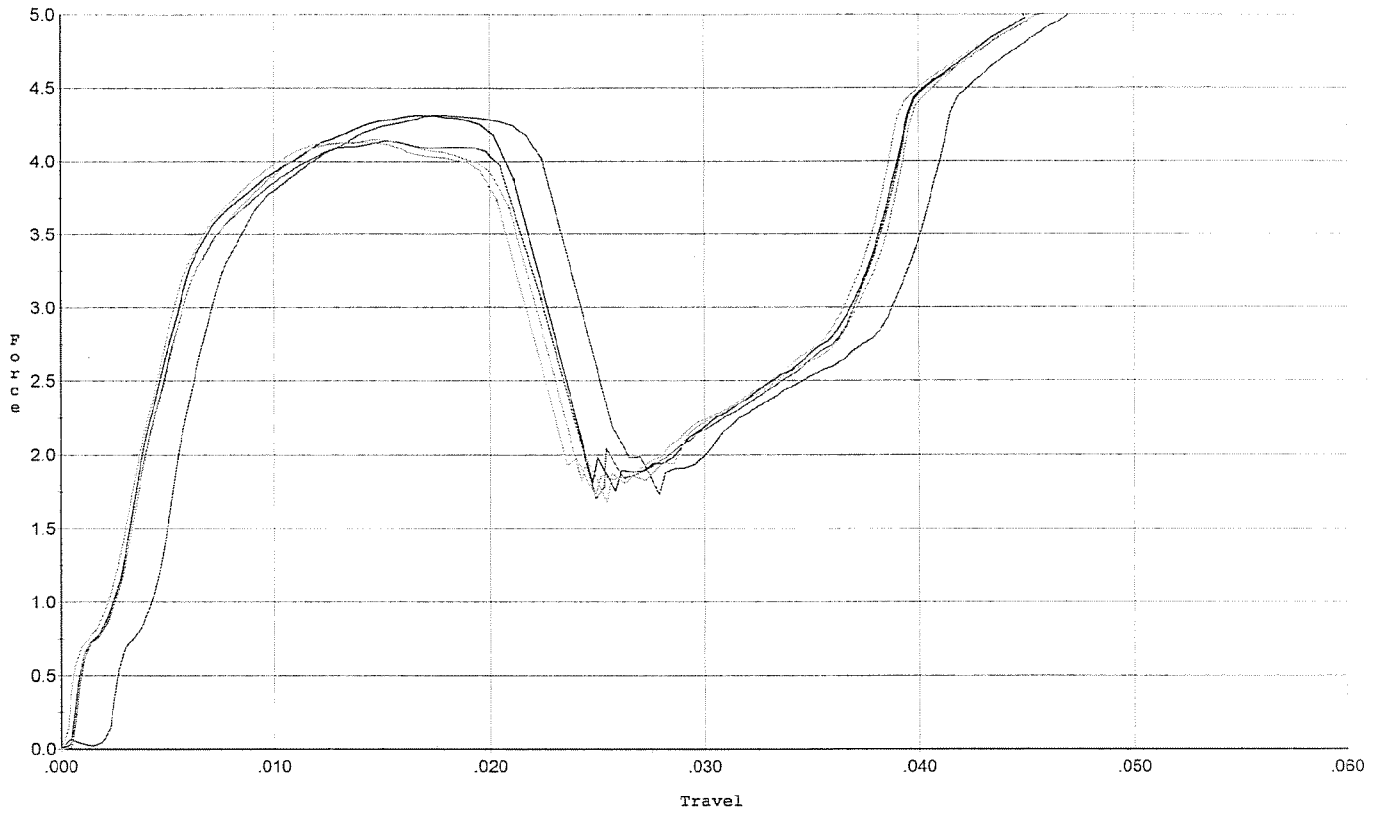
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.020	0.00	0.035	0.045		Set Trigger
2	3.001	0.020	0.00	0.034	0.045		Set Trigger
3	3.024	0.019	0.00	0.034	0.043		Set Trigger
4	3.020	0.020	0.00	0.034	0.044		Set Trigger
5	3.048	0.021	0.00	0.034	0.047		Set Trigger

A-3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



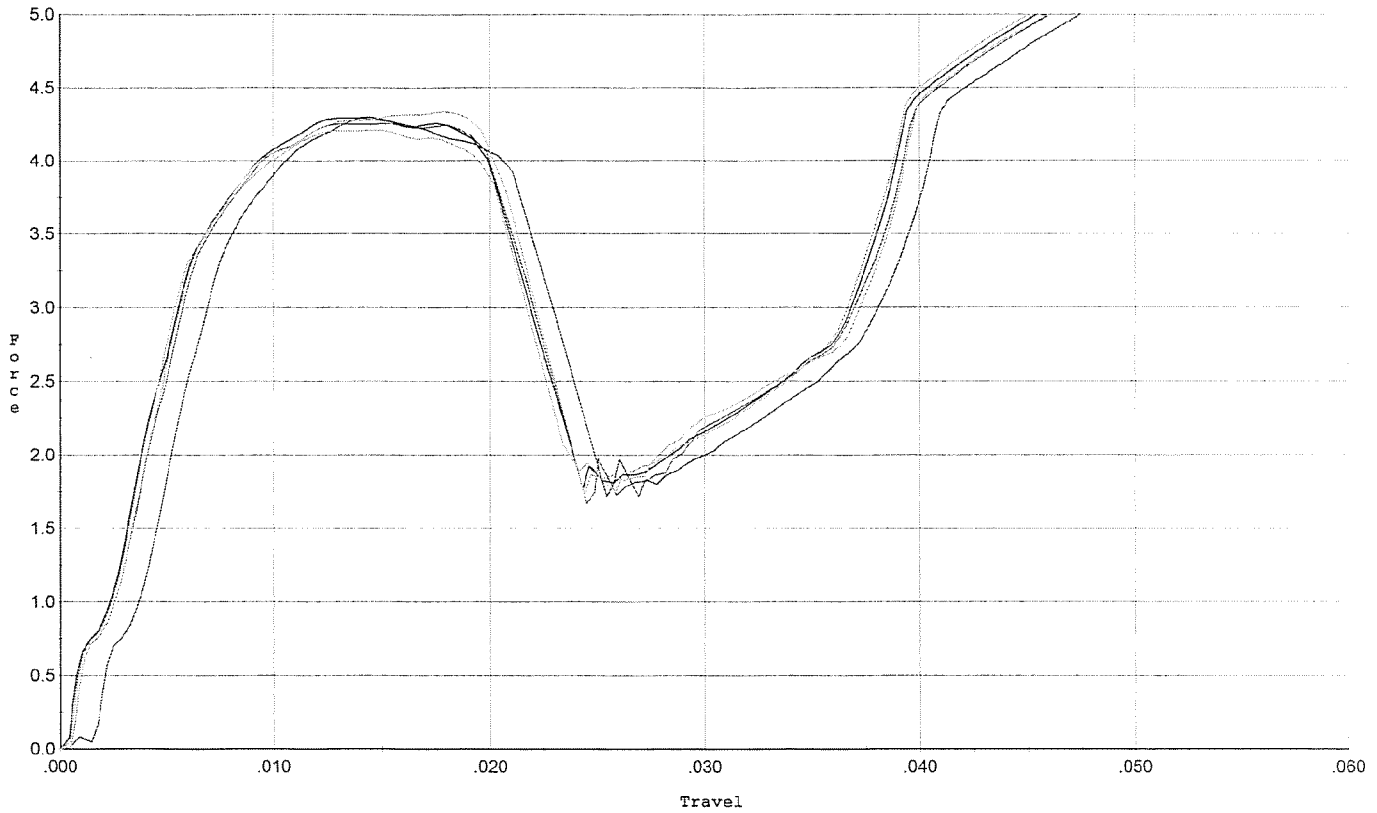
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.022	0.002	0.031	0.065		Set Trigger
2	4.315	0.021	0.00	0.031	0.065		Set Trigger
3	4.139	0.022	0.00	0.031	0.066		Set Trigger
4	4.131	0.020	0.00	0.031	0.061		Set Trigger
5	4.150	0.021	0.00	0.031	0.062		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



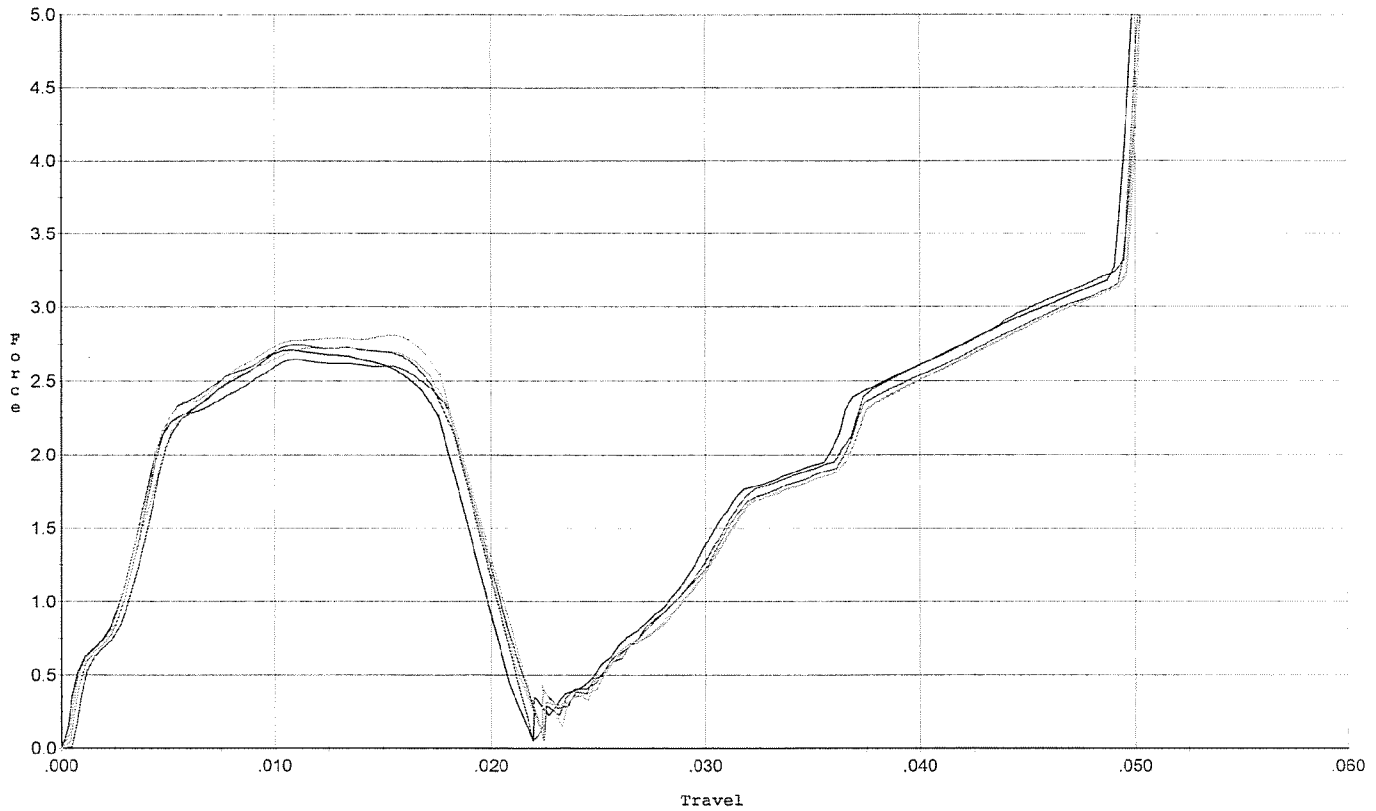
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.023	0.00	0.032	0.066		Set Trigger
2	4.299	0.020	0.00	0.032	0.061		Set Trigger
3	4.256	0.022	0.00	0.031	0.065		Set Trigger
4	4.339	0.021	0.00	0.031	0.064		Set Trigger
5	4.209	0.020	0.00	0.032	0.060		Set Trigger

A. 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



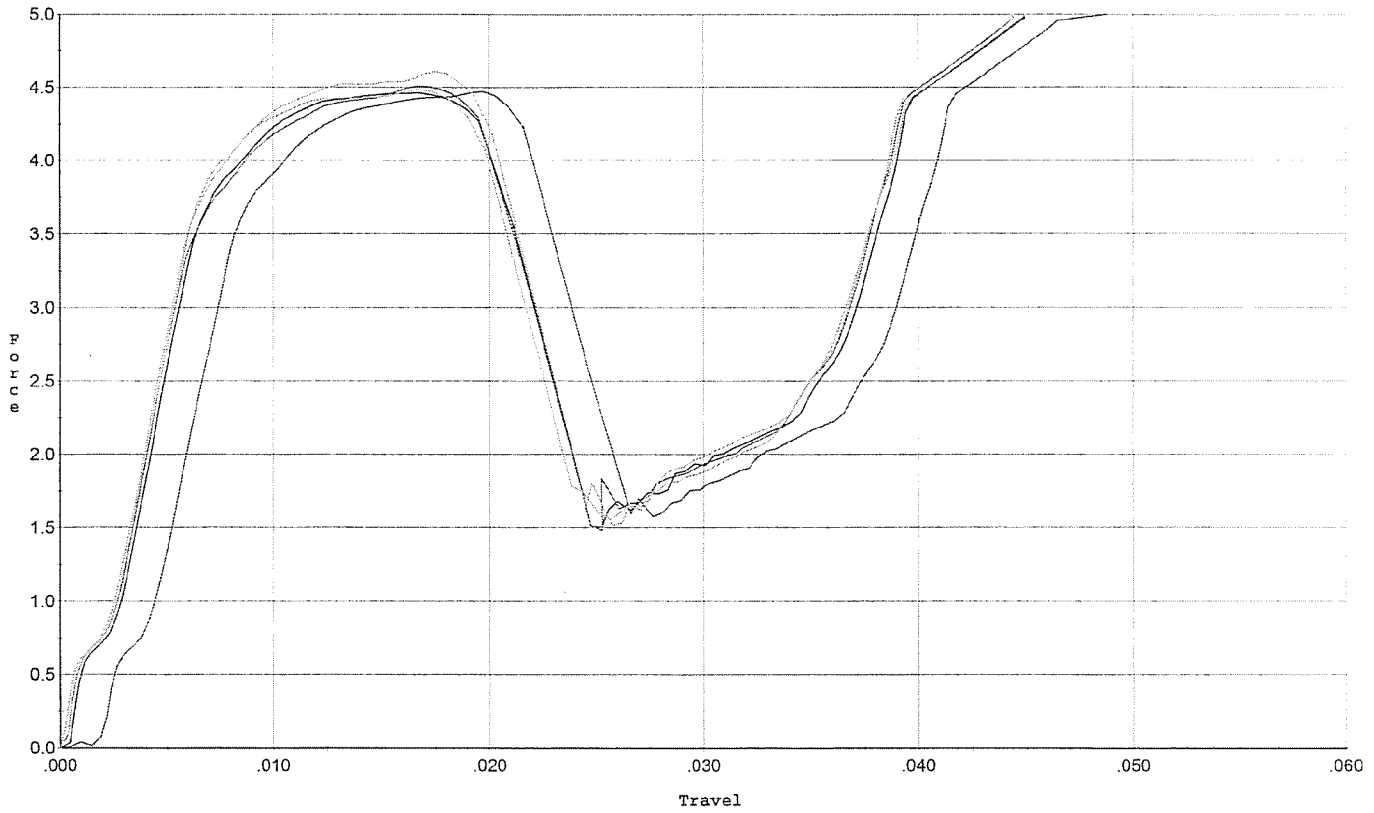
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.018	0.00	0.036	0.035		Set Trigger
2	2.707	0.018	0.00	0.036	0.035		Set Trigger
3	2.746	0.018	0.00	0.036	0.037		Set Trigger
4	2.723	0.018	0.00	0.036	0.036		Set Trigger
5	2.807	0.018	0.00	0.036	0.036		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.474	0.022	0.00	0.032	0.063		Set Trigger
2	4.464	0.021	0.00	0.031	0.066		Set Trigger
3	4.509	0.021	0.00	0.031	0.067		Set Trigger
4	4.485	0.020	0.00	0.031	0.063		Set Trigger
5	4.609	0.020	0.00	0.031	0.065		Set Trigger

A. 4.50