

G-6848381

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848381

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6848381

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	LTZ
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4/8/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	CM5
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	CM5
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/20/09	CM5
	D) OIL FIRING PIN ASSEMBLY		4-23-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

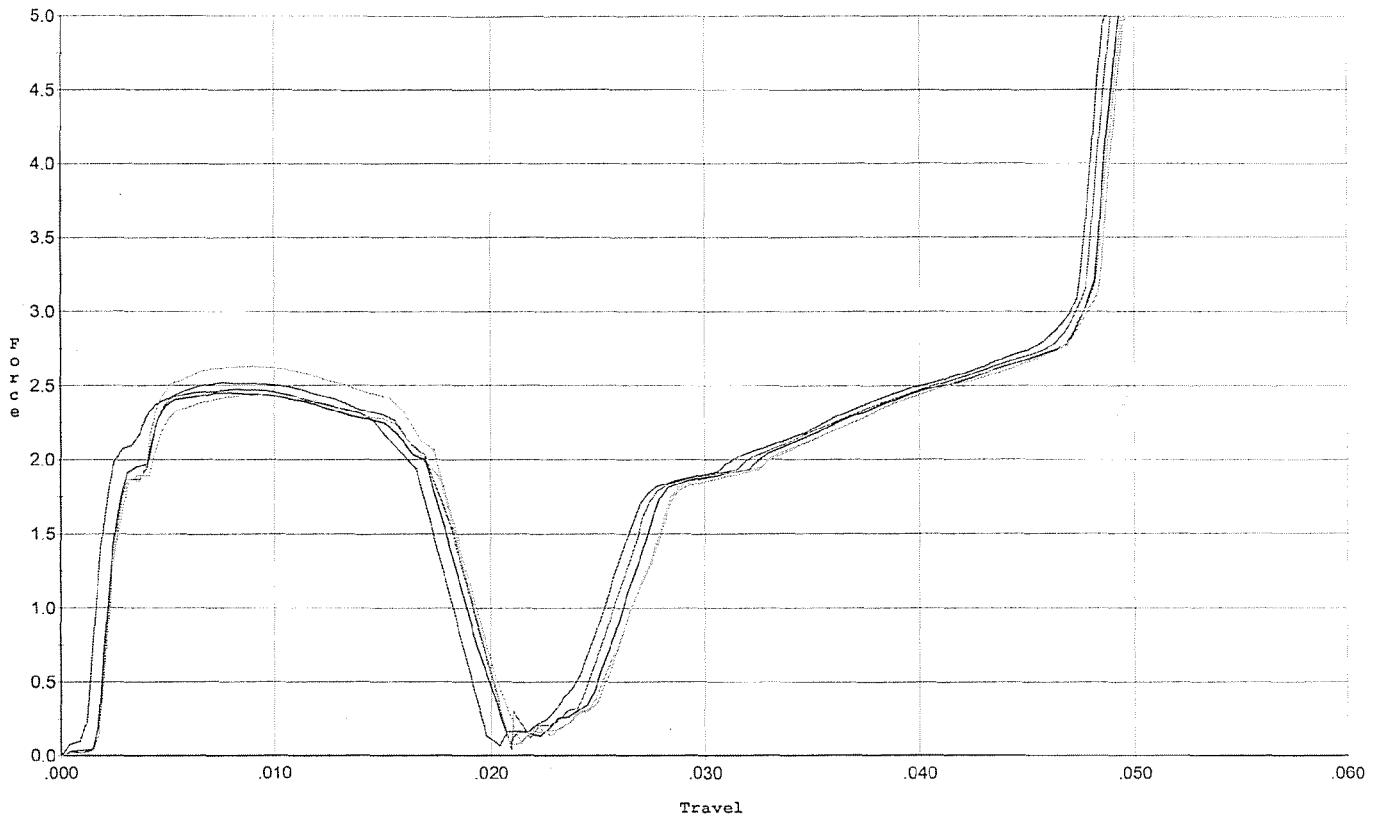
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>32</u>	<u>42</u>	<u>42</u>	5-7-09	L N		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>52</u>	<u>52</u>	<u>52</u>	5-7-09	L N		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>-.024</u>	<u>-.024</u>	<u>-.024</u>	5-7-09	L N		
	J) ASSEMBLE STOCK					4-23-09	L N		
	K) ASSEMBLE SWIVEL STUDS					5-7-09	L N		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		4-27-09	N/N		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION			4-27-09	TAR		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					5/7/09	L N		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>241</u>	<u>242</u>	<u>228</u>	<u>228</u>	<u>223</u>	5/1/09	RP
	C) FUNCTION					5/7/09	L N		
690	PACK					5/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



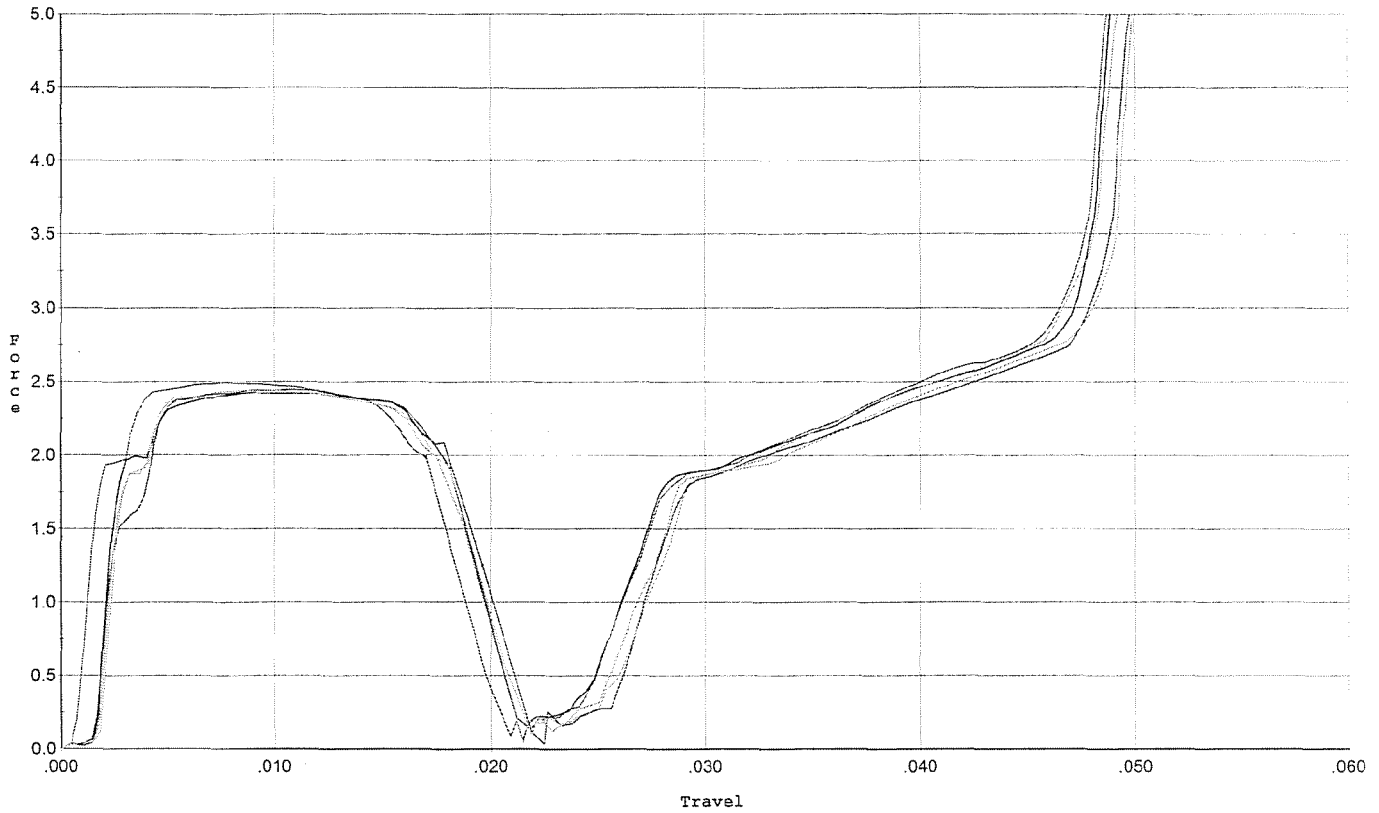
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.017	0.00	0.036	0.032		Set Trigger
2	2.453	0.017	0.00	0.036	0.032		Set Trigger
3	2.518	0.018	0.002	0.035	0.034		Set Trigger
4	2.440	0.018	0.00	0.036	0.033		Set Trigger
5	2.628	0.017	0.00	0.036	0.034		Set Trigger

A2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



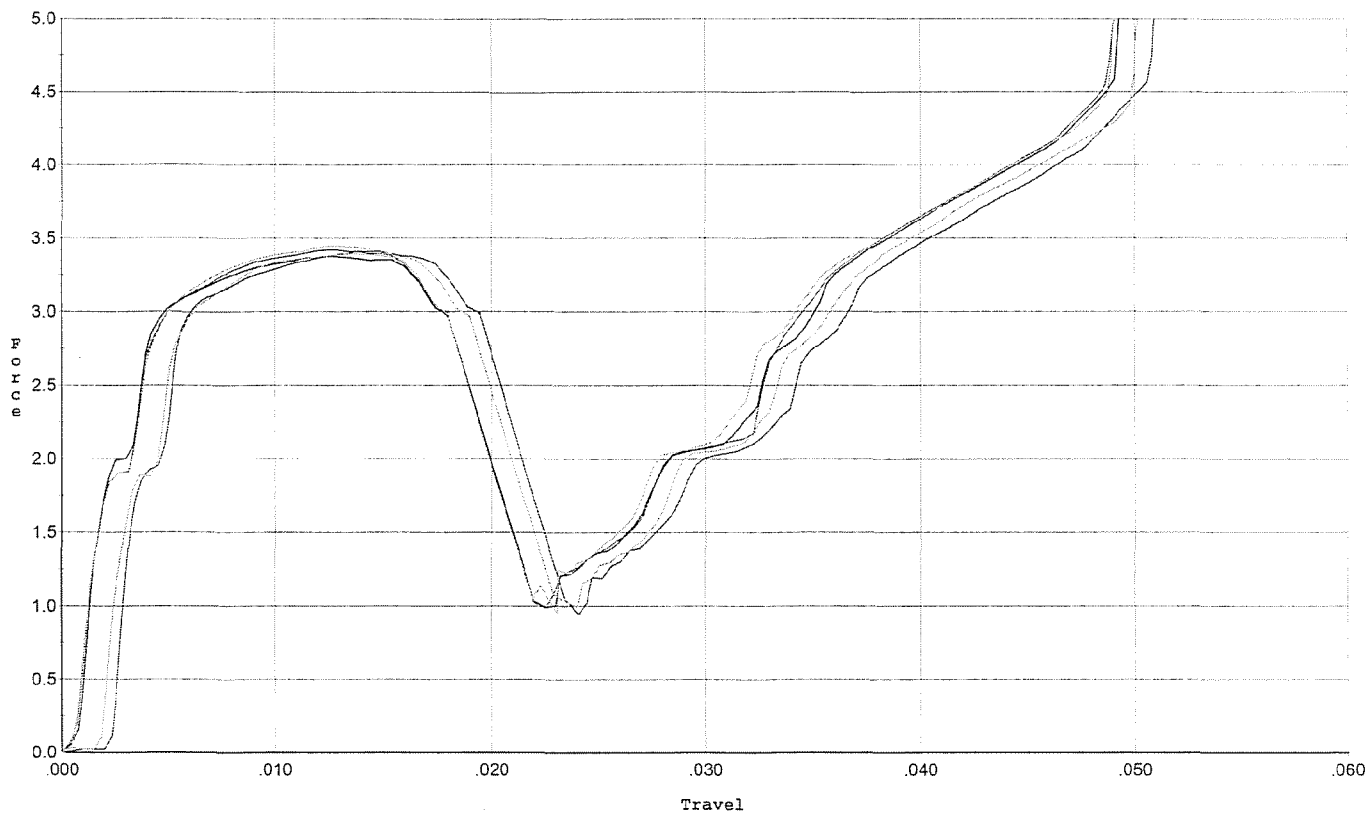
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.020	0.00	0.035	0.037		Set Trigger
2	2.422	0.018	0.00	0.034	0.034		Set Trigger
3	2.493	0.017	0.00	0.035	0.034		Set Trigger
4	2.426	0.018	0.00	0.036	0.034		Set Trigger
5	2.445	0.019	0.002	0.035	0.035		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



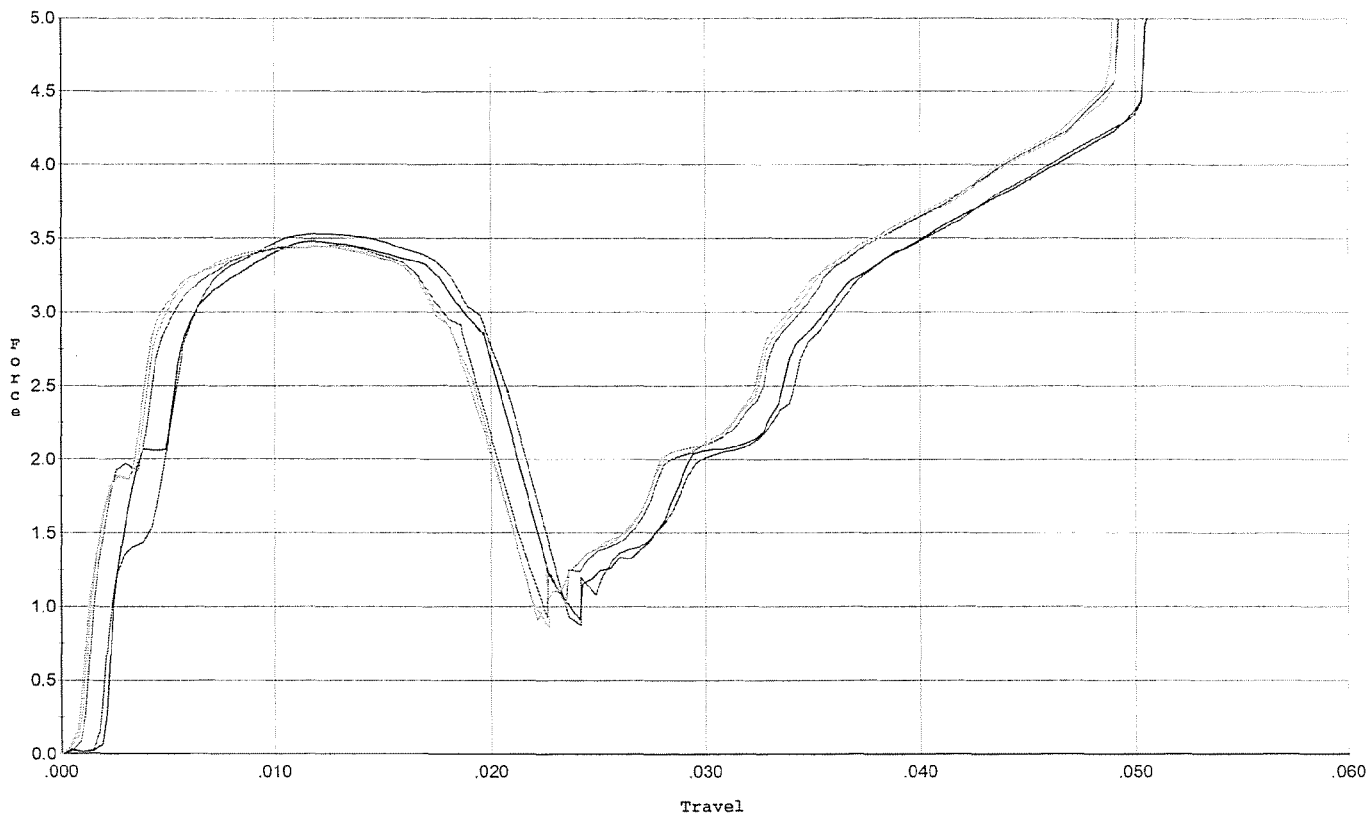
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.410	0.019	0.002	0.033	0.047		Set Trigger
2	3.380	0.018	0.00	0.033	0.047		Set Trigger
3	3.420	0.018	0.00	0.033	0.047		Set Trigger
4	3.446	0.018	0.00	0.032	0.047		Set Trigger
5	3.392	0.019	0.002	0.033	0.047		Set Trigger

A.3.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



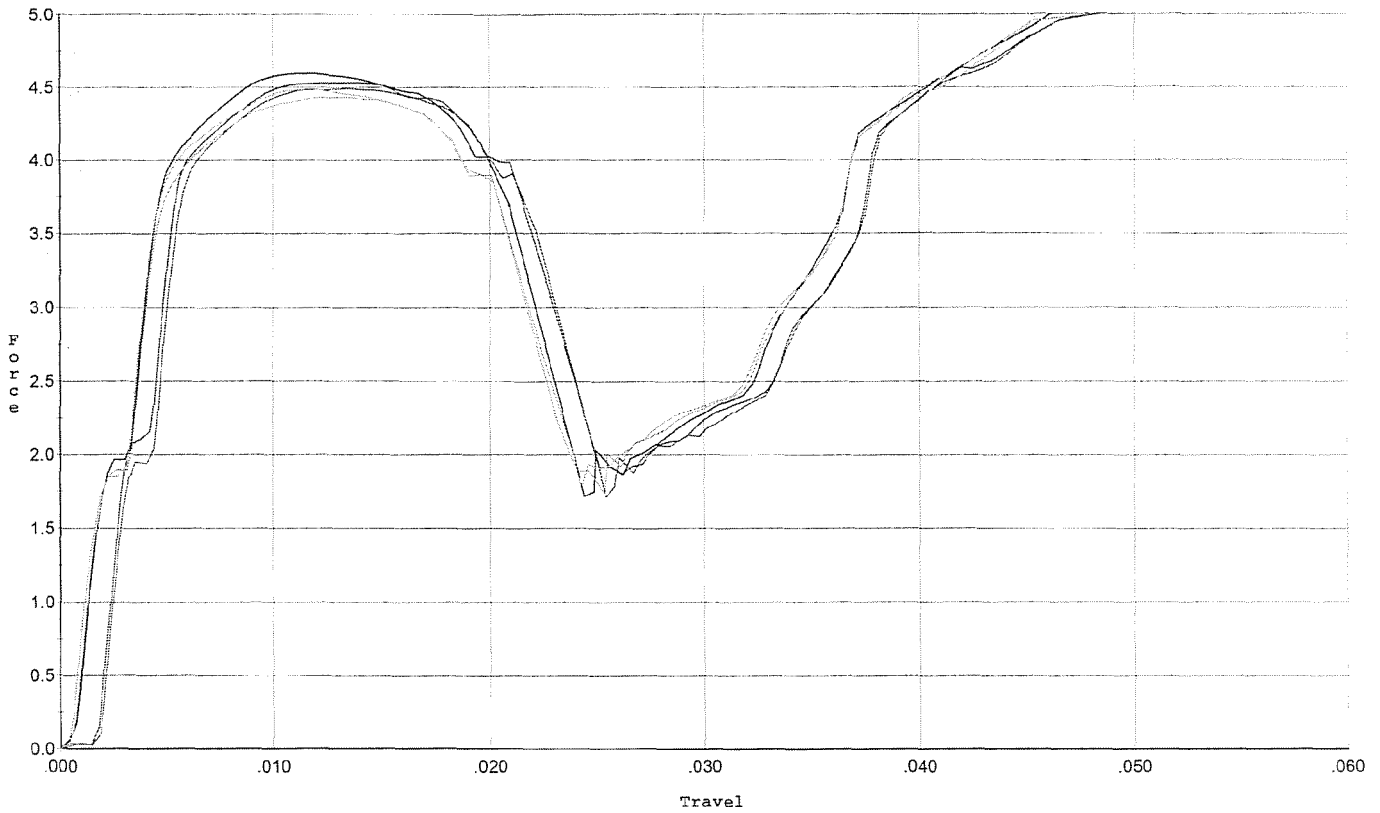
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.525	0.021	0.00	0.033	0.052		Set Trigger
2	3.478	0.020	0.002	0.033	0.049		Set Trigger
3	3.453	0.019	0.00	0.032	0.048		Set Trigger
4	3.450	0.020	0.00	0.032	0.051		Set Trigger
5	3.440	0.019	0.00	0.032	0.050		Set Trigger

A-3.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



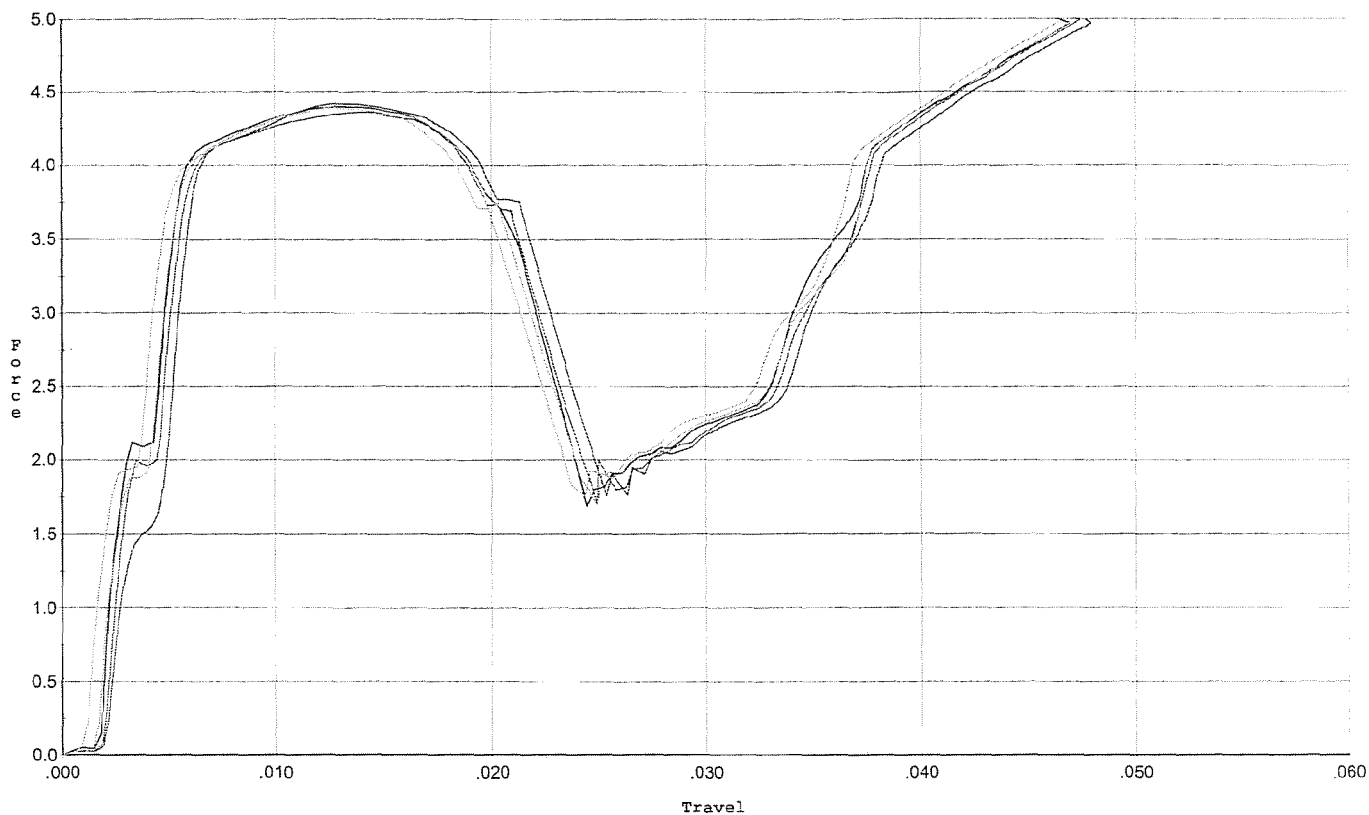
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.529	0.023	0.002	0.030	0.074		Set Trigger
2	4.594	0.021	0.00	0.030	0.071		Set Trigger
3	4.489	0.022	0.00	0.030	0.071		Set Trigger
4	4.489	0.020	0.00	0.029	0.067		Set Trigger
5	4.434	0.020	0.00	0.030	0.066		Set Trigger

A.4.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 50 cycles+/- 1.0 lb



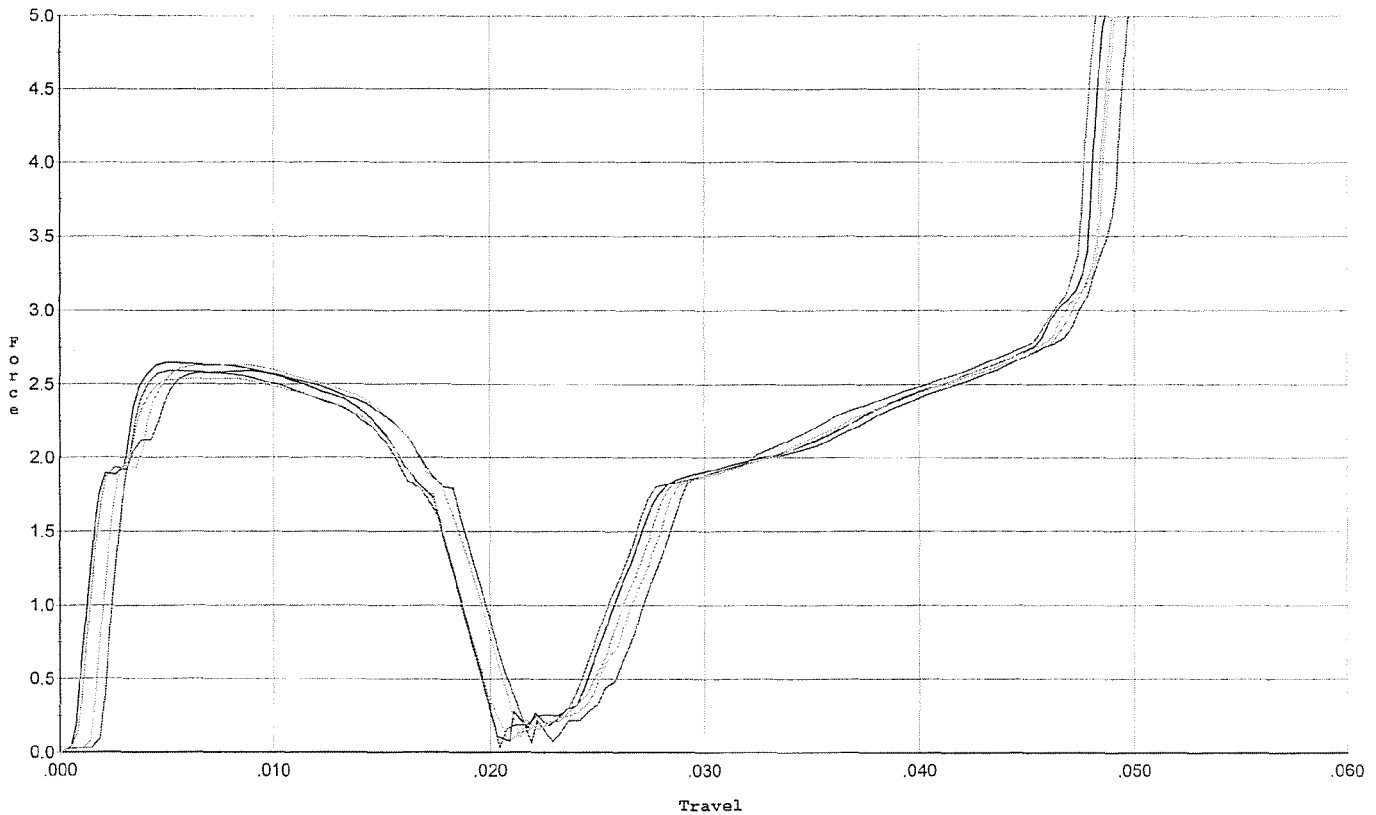
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.422	0.021	0.00	0.031	0.066		Set Trigger
2	4.399	0.021	0.00	0.030	0.067		Set Trigger
3	4.361	0.021	0.00	0.030	0.065		Set Trigger
4	4.386	0.022	0.00	0.030	0.069		Set Trigger
5	4.410	0.020	0.00	0.031	0.064		Set Trigger

A-439

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



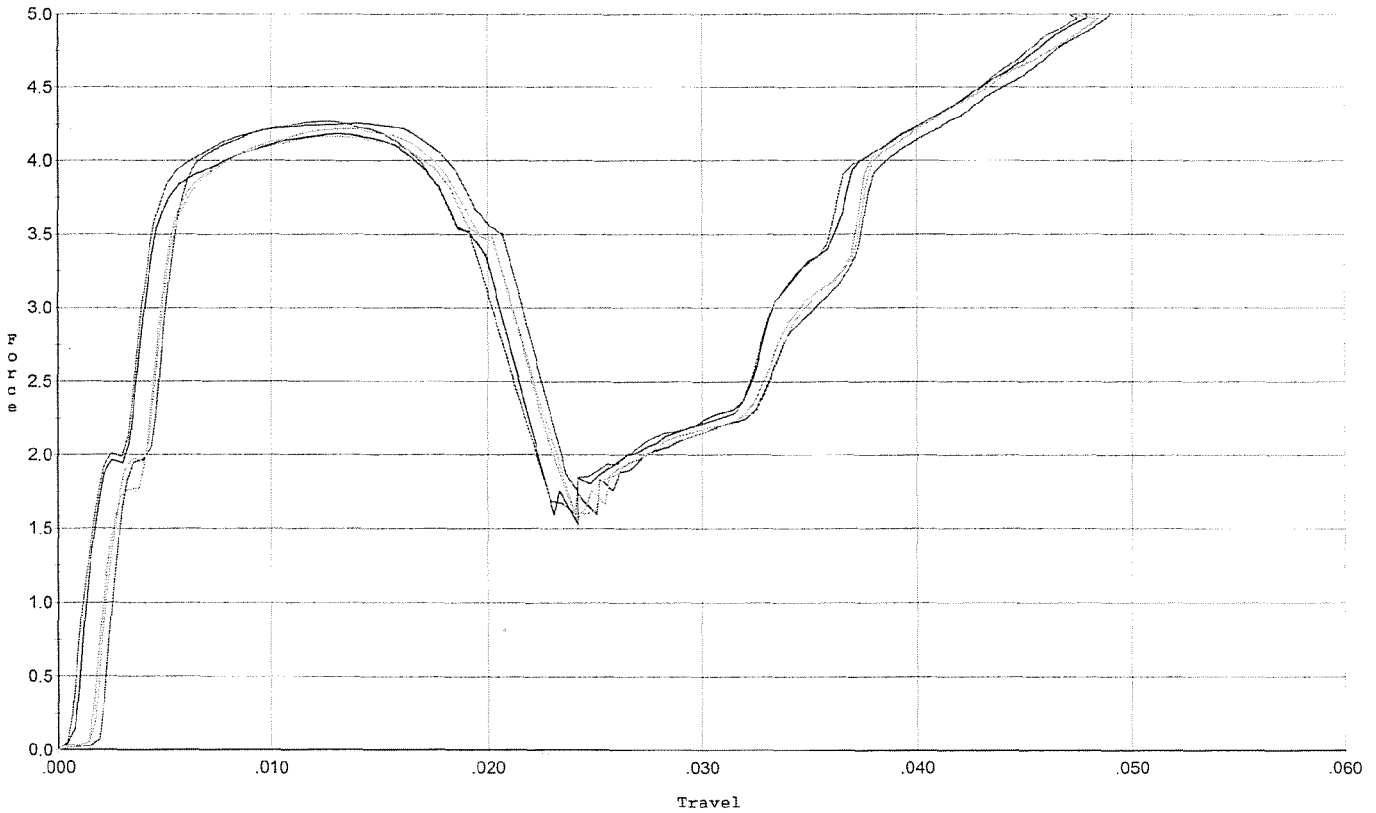
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.018	0.00	0.035	0.035		Set Trigger
2	2.649	0.017	0.00	0.035	0.035		Set Trigger
3	2.591	0.018	0.00	0.035	0.035		Set Trigger
4	2.634	0.019	0.00	0.035	0.037		Set Trigger
5	2.539	0.017	0.00	0.036	0.034		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.254	0.021	0.002	0.031	0.063		Set Trigger
2	4.181	0.020	0.00	0.031	0.062		Set Trigger
3	4.266	0.019	0.00	0.031	0.061		Set Trigger
4	4.214	0.020	0.00	0.031	0.061		Set Trigger
5	4.164	0.020	0.00	0.031	0.061		Set Trigger

A 4-21