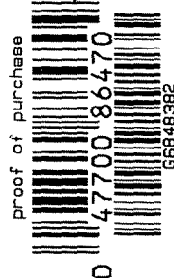


G684 8382

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



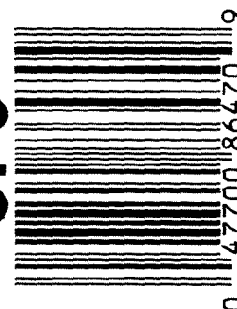
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848382

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6848382

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SP
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SP
460	CHECK HEADSPACE		4-3-09	SP
470	DIS-ASSEMBLE ACTION		4-3-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	4-6-09	LTZ
475	DRILL AND TAP SIGHT HOLES	SPR 1/8 2019	4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	4/8/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-17	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

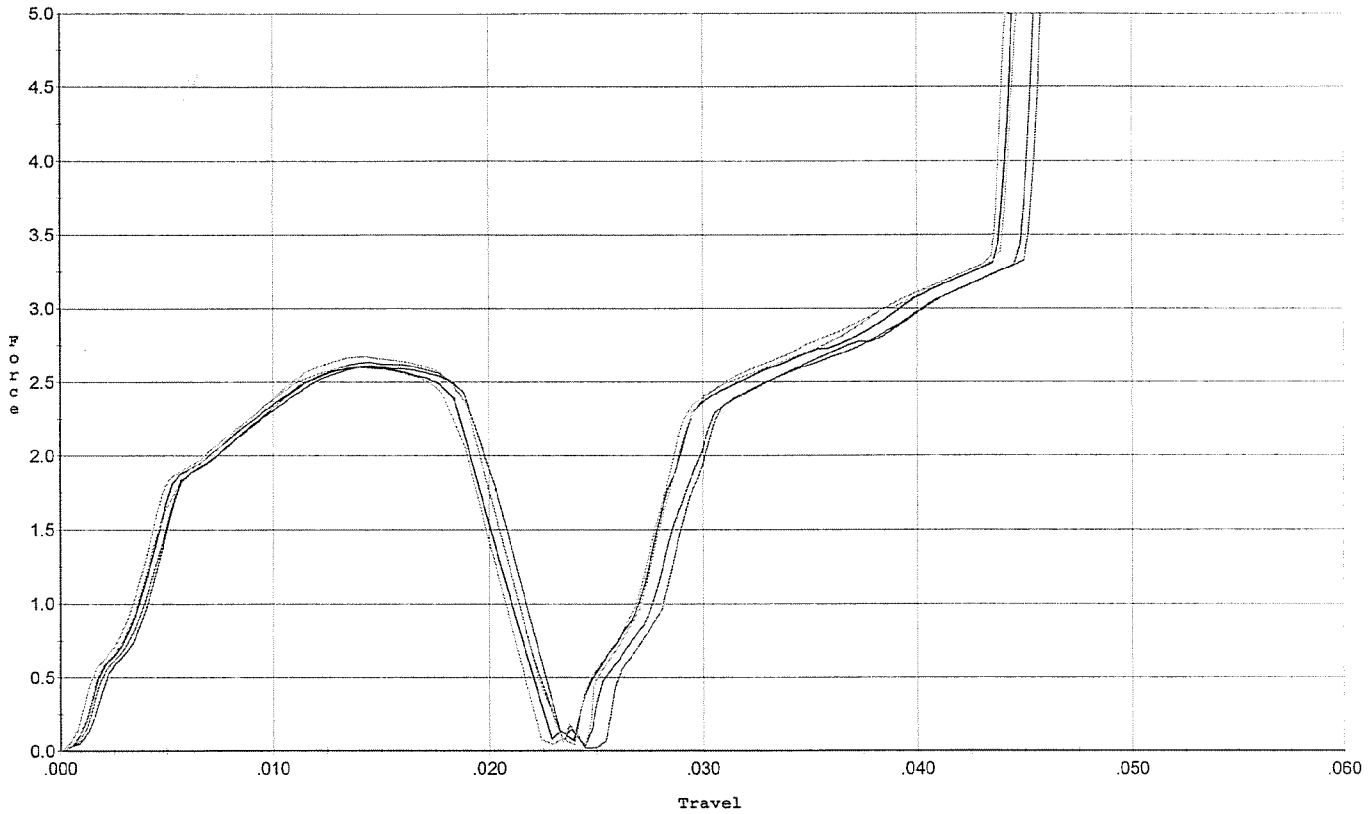
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.6	2.6	2.6	5/21/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4.2	4.0	4.0	5/21/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	5/21/09	RP		
	J) ASSEMBLE STOCK					5/21/09	RP		
	K) ASSEMBLE SWIVEL STUDS					5/21/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/11/09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					5-11-09	RP		
670	FINAL INSPECTION A) HEADSPACE					5/21/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.67	2.61	2.65	2.69	2.64	5-13-09	RP
	C) FUNCTION					5/21/09	RP		
690	PACK					7/30/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



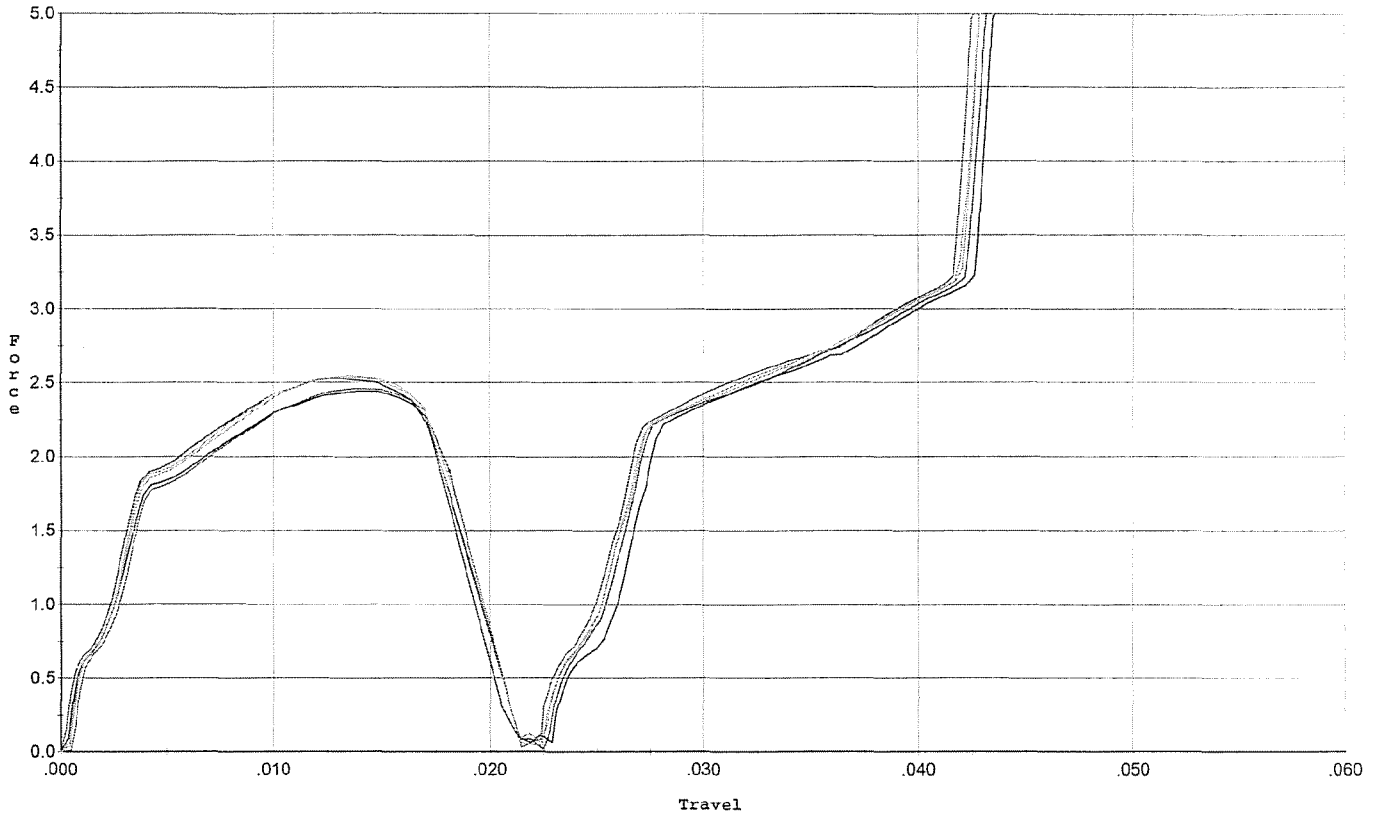
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.020	0.00	0.029	0.036		Set Trigger
2	2.604	0.018	0.00	0.029	0.033		Set Trigger
3	2.634	0.019	0.00	0.030	0.034		Set Trigger
4	2.670	0.019	0.00	0.029	0.035		Set Trigger
5	2.601	0.019	0.00	0.029	0.035		Set Trigger

Aug 262

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R,P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



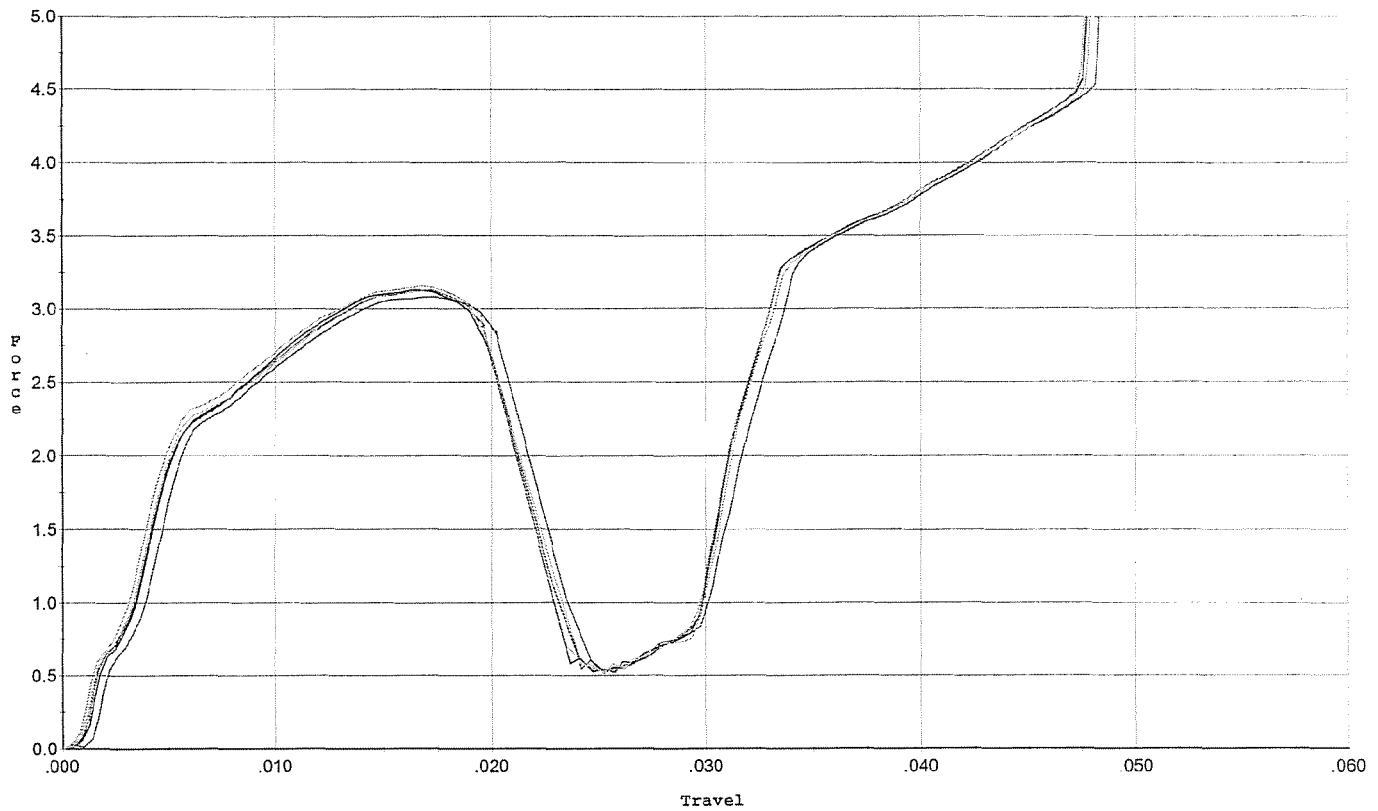
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.017	0.00	0.029	0.032		Set Trigger
2	2.439	0.019	0.00	0.029	0.034		Set Trigger
3	2.455	0.018	0.00	0.028	0.032		Set Trigger
4	2.530	0.018	0.00	0.028	0.034		Set Trigger
5	2.543	0.017	0.00	0.029	0.032		Set Trigger

Aug 249

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



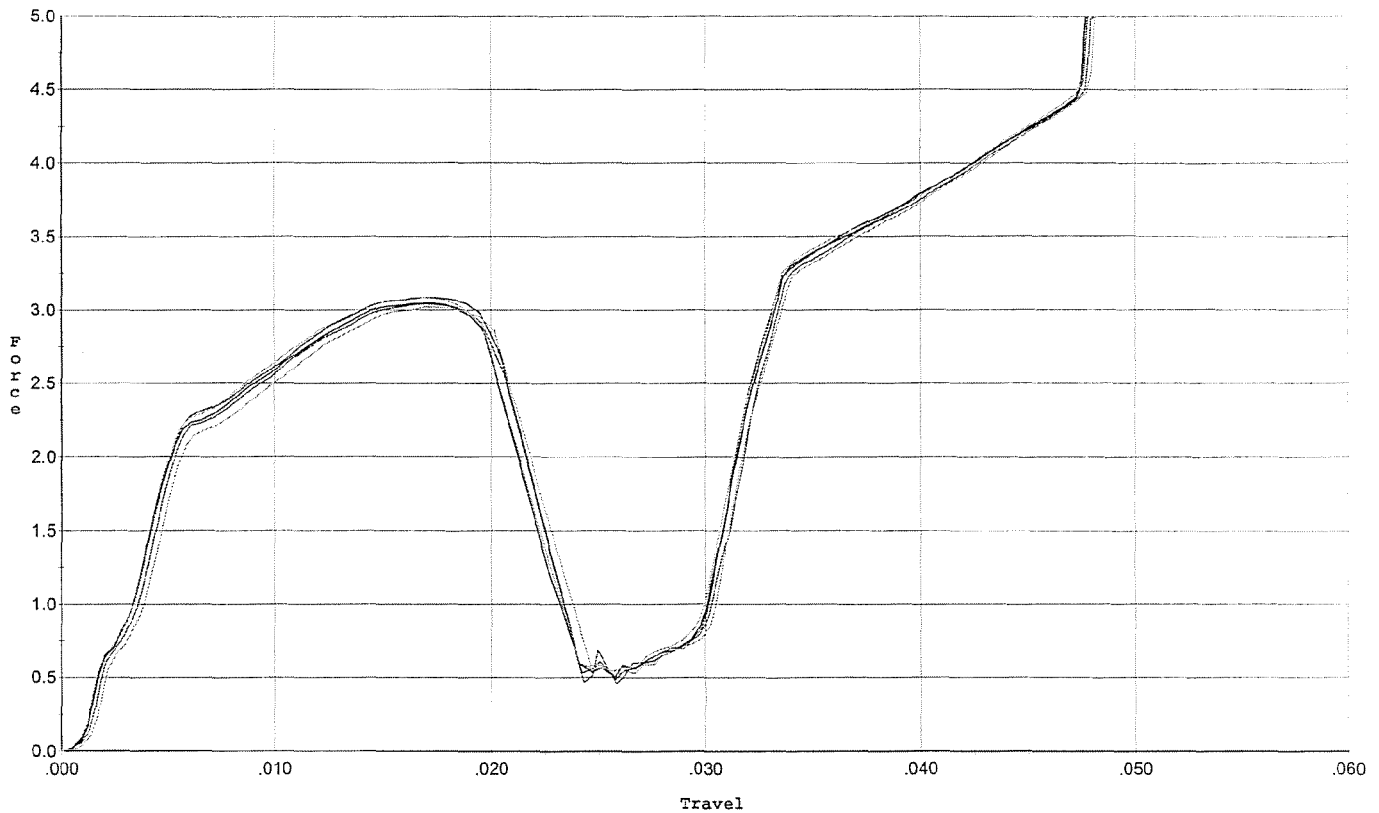
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.020	0.00	0.031	0.042		Set Trigger
2	3.126	0.020	0.00	0.031	0.042		Set Trigger
3	3.123	0.020	0.00	0.031	0.042		Set Trigger
4	3.131	0.020	0.00	0.031	0.042		Set Trigger
5	3.158	0.020	0.00	0.031	0.043		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



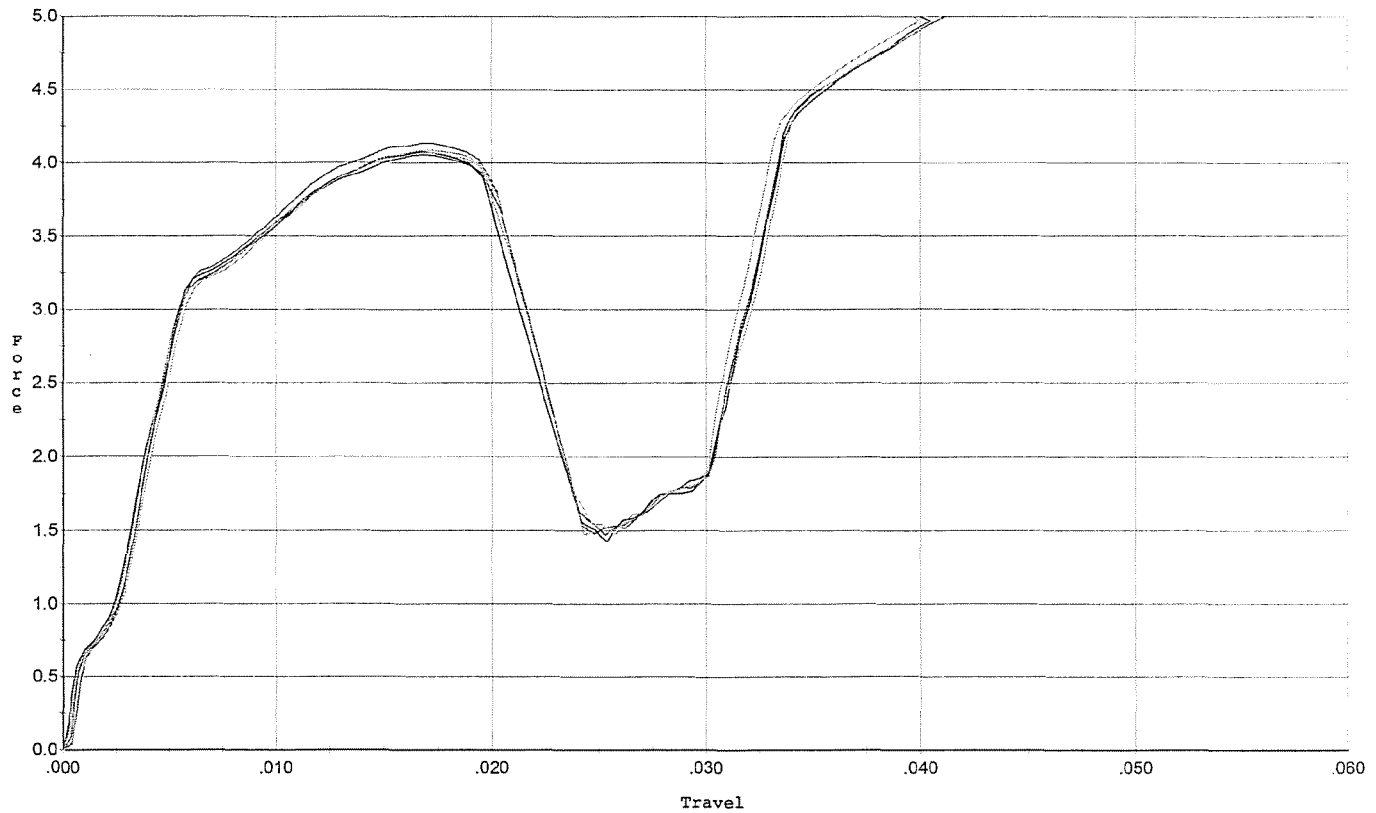
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.020	0.00	0.031	0.044		Set Trigger
2	3.047	0.020	0.00	0.031	0.041		Set Trigger
3	3.042	0.021	0.00	0.031	0.043		Set Trigger
4	3.086	0.020	0.00	0.031	0.042		Set Trigger
5	3.018	0.020	0.00	0.031	0.041		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 4.0 lbs.



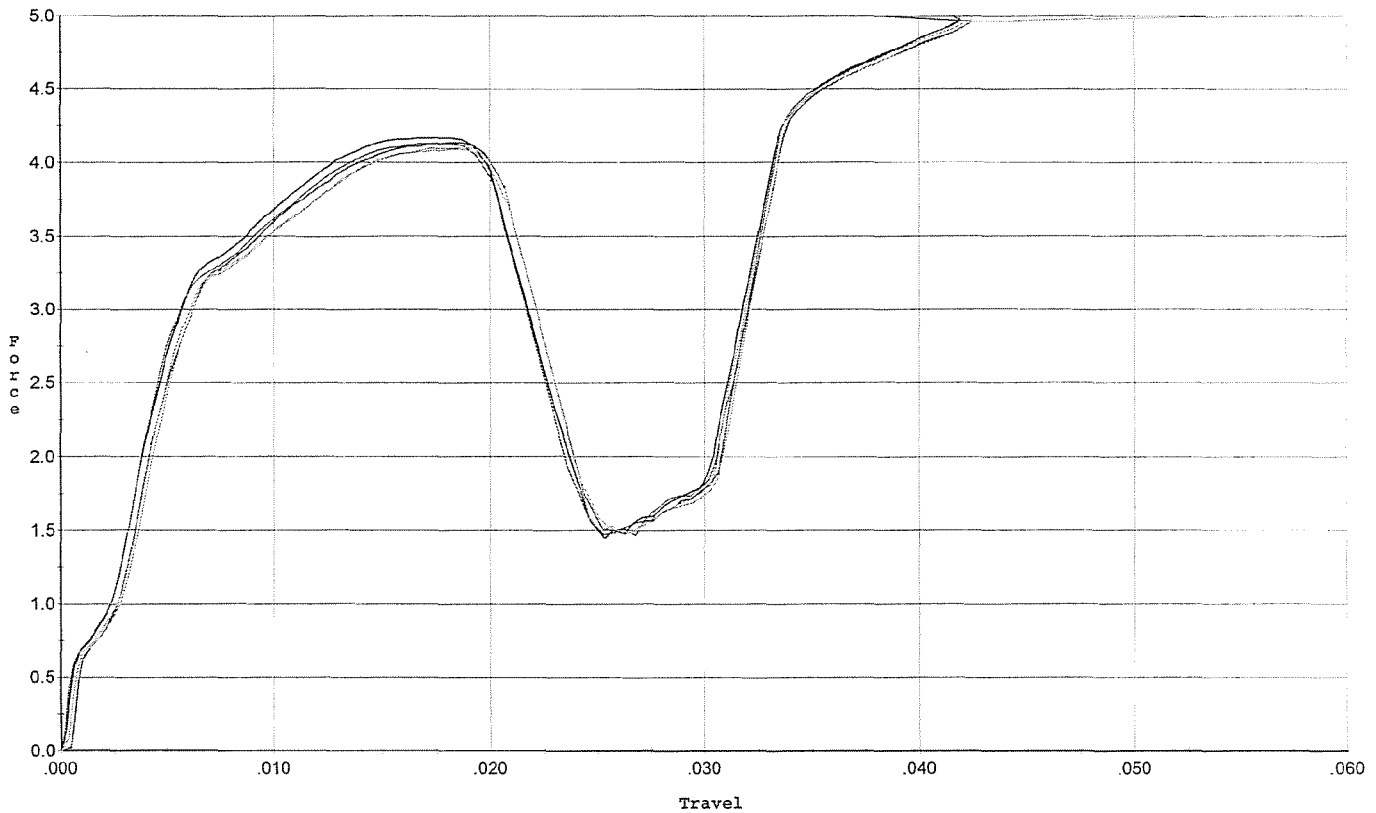
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.020	0.00	0.028	0.058		Set Trigger
2	4.074	0.020	0.00	0.029	0.056		Set Trigger
3	4.135	0.020	0.00	0.028	0.058		Set Trigger
4	4.071	0.020	0.00	0.028	0.058		Set Trigger
5	4.085	0.021	0.00	0.028	0.060		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 4.0 lbs.



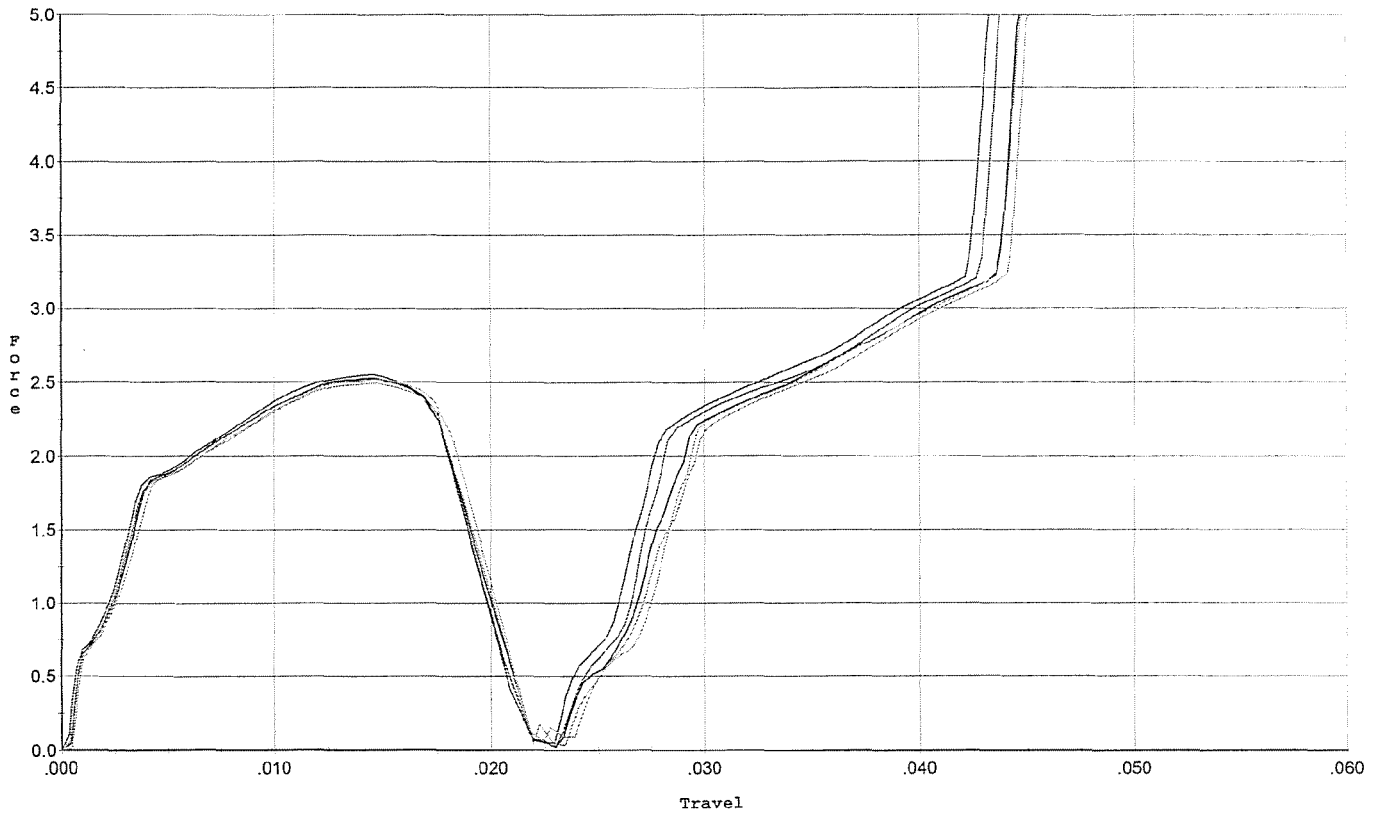
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.021	0.00	0.028	0.059		Set Trigger
2	4.168	0.020	0.00	0.028	0.059		Set Trigger
3	4.130	0.020	0.00	0.028	0.059		Set Trigger
4	4.089	0.021	0.00	0.028	0.060		Set Trigger
5	4.105	0.021	0.00	0.028	0.059		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



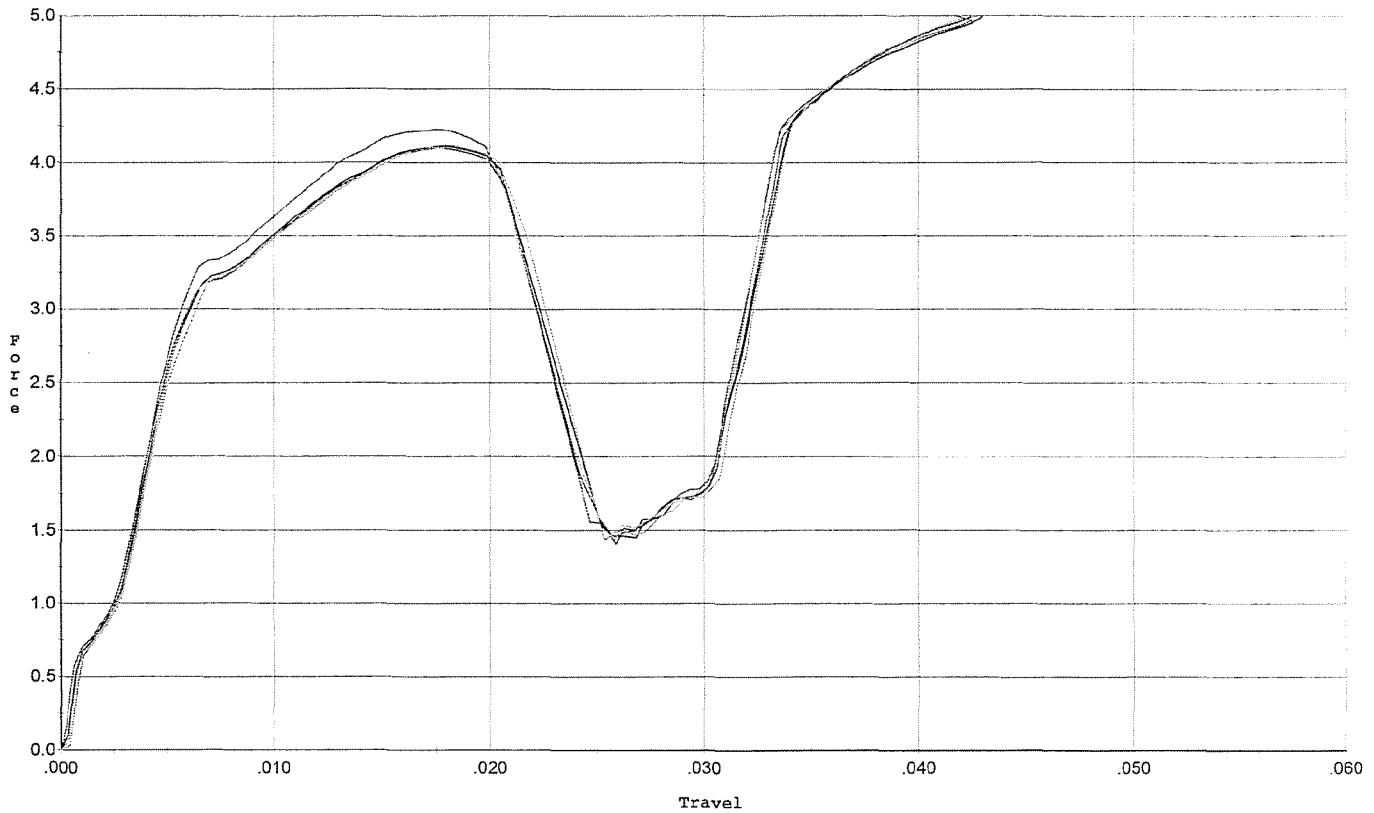
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.018	0.00	0.029	0.033		Set Trigger
2	2.526	0.018	0.00	0.030	0.033		Set Trigger
3	2.521	0.018	0.00	0.029	0.033		Set Trigger
4	2.520	0.018	0.00	0.030	0.034		Set Trigger
5	2.491	0.019	0.00	0.030	0.036		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/01/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.021	0.00	0.028	0.059		Set Trigger
2	4.112	0.020	0.00	0.028	0.059		Set Trigger
3	4.226	0.021	0.00	0.028	0.061		Set Trigger
4	4.101	0.021	0.00	0.028	0.059		Set Trigger
5	4.119	0.022	0.00	0.028	0.062		Set Trigger

Aug 4.13