

G 6848386

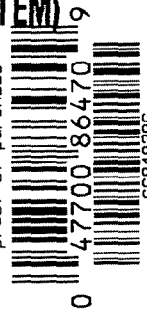
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

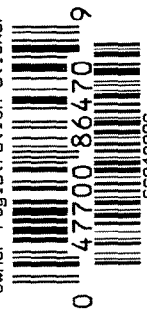
24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



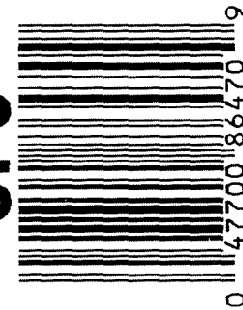
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848386

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G684 8386

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RPD
460	CHECK HEADSPACE	MAGNA-FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RT
480	MAGNAFLUX BBL ACTION	OPERATION (D)	4/24/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	RPD
540	APPLY COATINGS (BARREL ACTION)		5/7	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-7-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

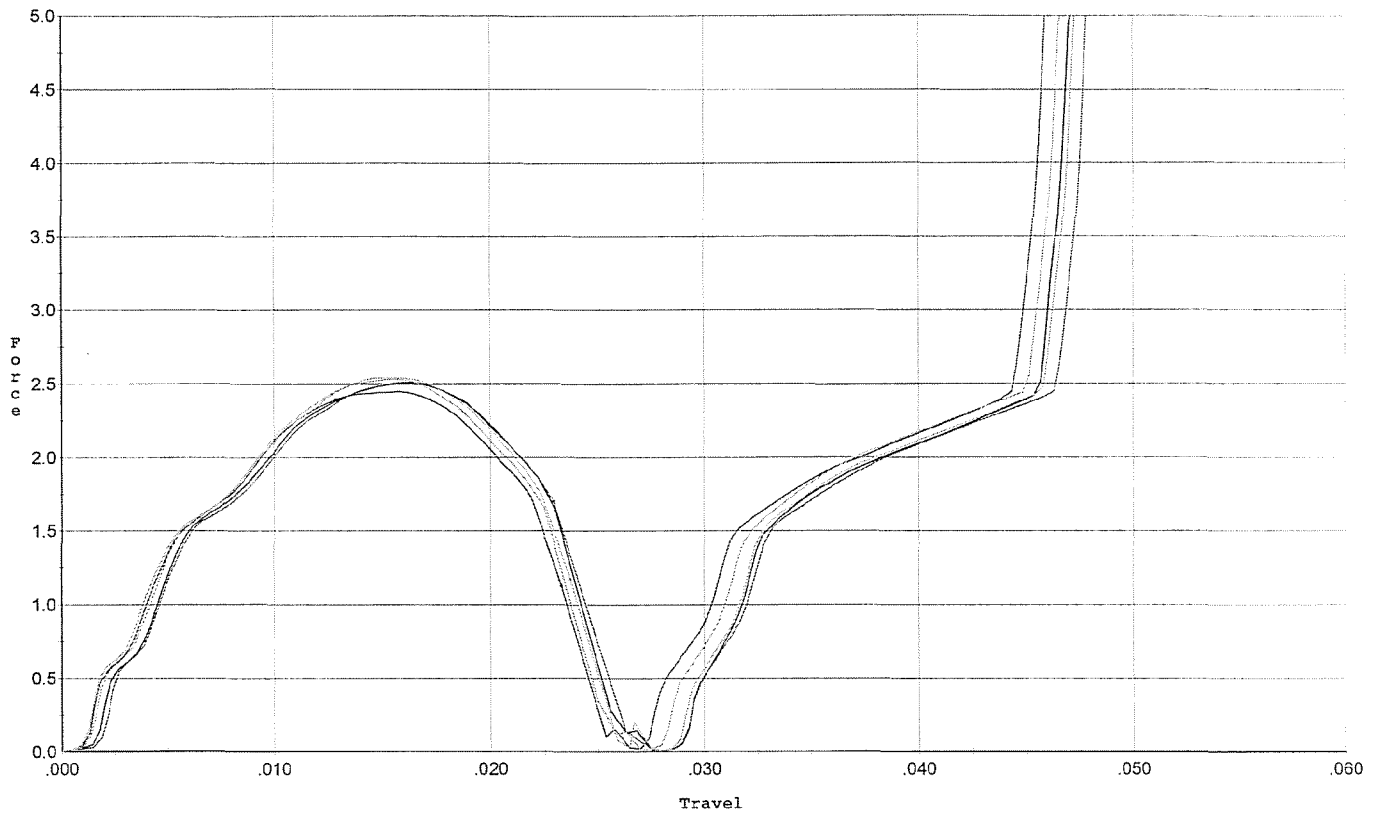
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>24</u> <u>24</u> <u>24</u>	5/21/09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.8</u> <u>3.8</u> <u>3.6</u>	5/21/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	5/21/09	RP
	J) ASSEMBLE STOCK		5-7-08	RP
	K) ASSEMBLE SWIVEL STUDS		5/21/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	5-11-09	7/7
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-11-09	TQR
670	FINAL INSPECTION A) HEADSPACE		5/21/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.41</u> <u>2.50</u> <u>2.38</u> <u>2.50</u>	5-13-09	7/7
	C) FUNCTION		5/21/09	RP
690	PACK		7/14/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



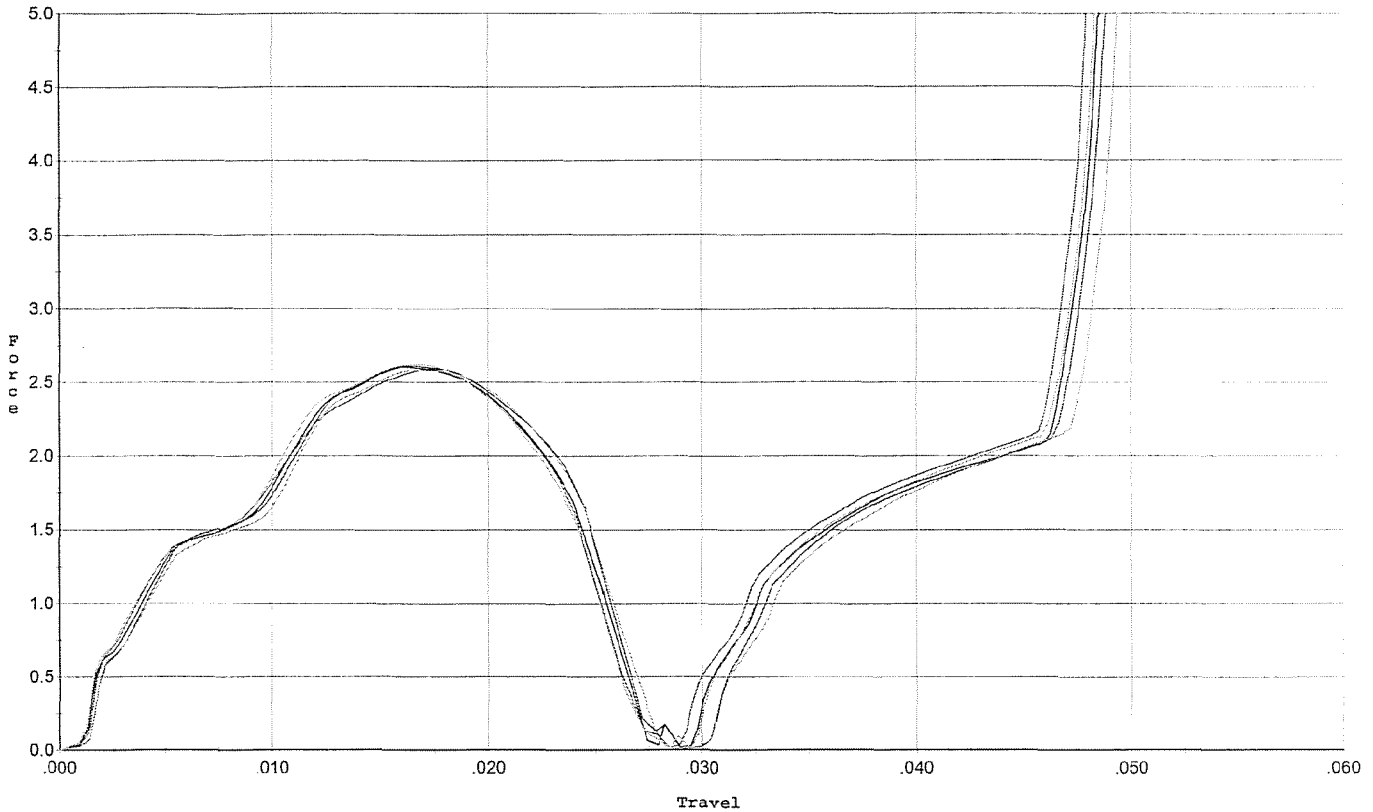
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.023	0.00	0.029	0.039		Set Trigger
2	2.508	0.023	0.00	0.030	0.039		Set Trigger
3	2.507	0.023	0.00	0.031	0.038		Set Trigger
4	2.542	0.024	0.00	0.030	0.040		Set Trigger
5	2.531	0.022	0.00	0.030	0.039		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



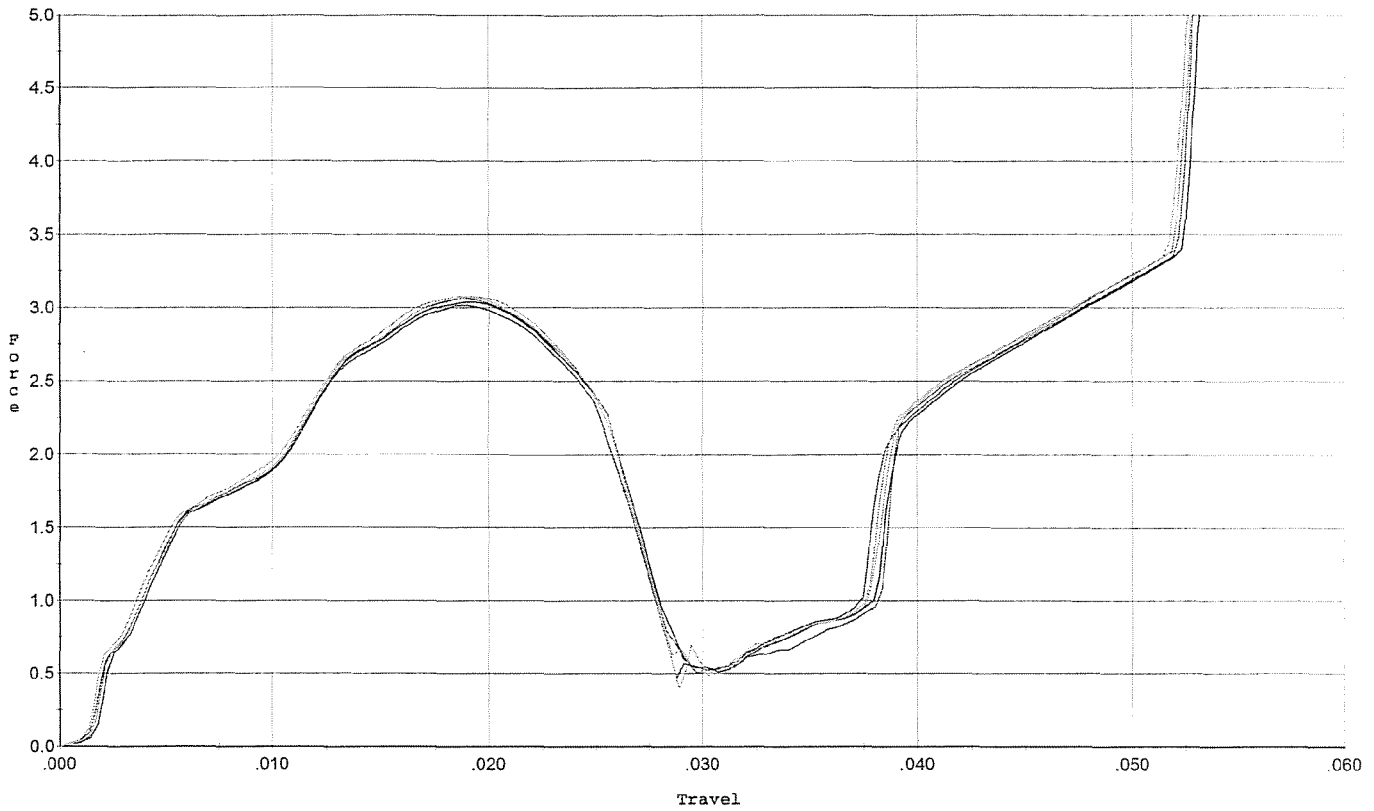
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.024	0.00	0.031	0.042		Set Trigger
2	2.604	0.025	0.00	0.030	0.043		Set Trigger
3	2.587	0.024	0.00	0.030	0.041		Set Trigger
4	2.620	0.024	0.00	0.031	0.042		Set Trigger
5	2.582	0.025	0.00	0.031	0.042		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



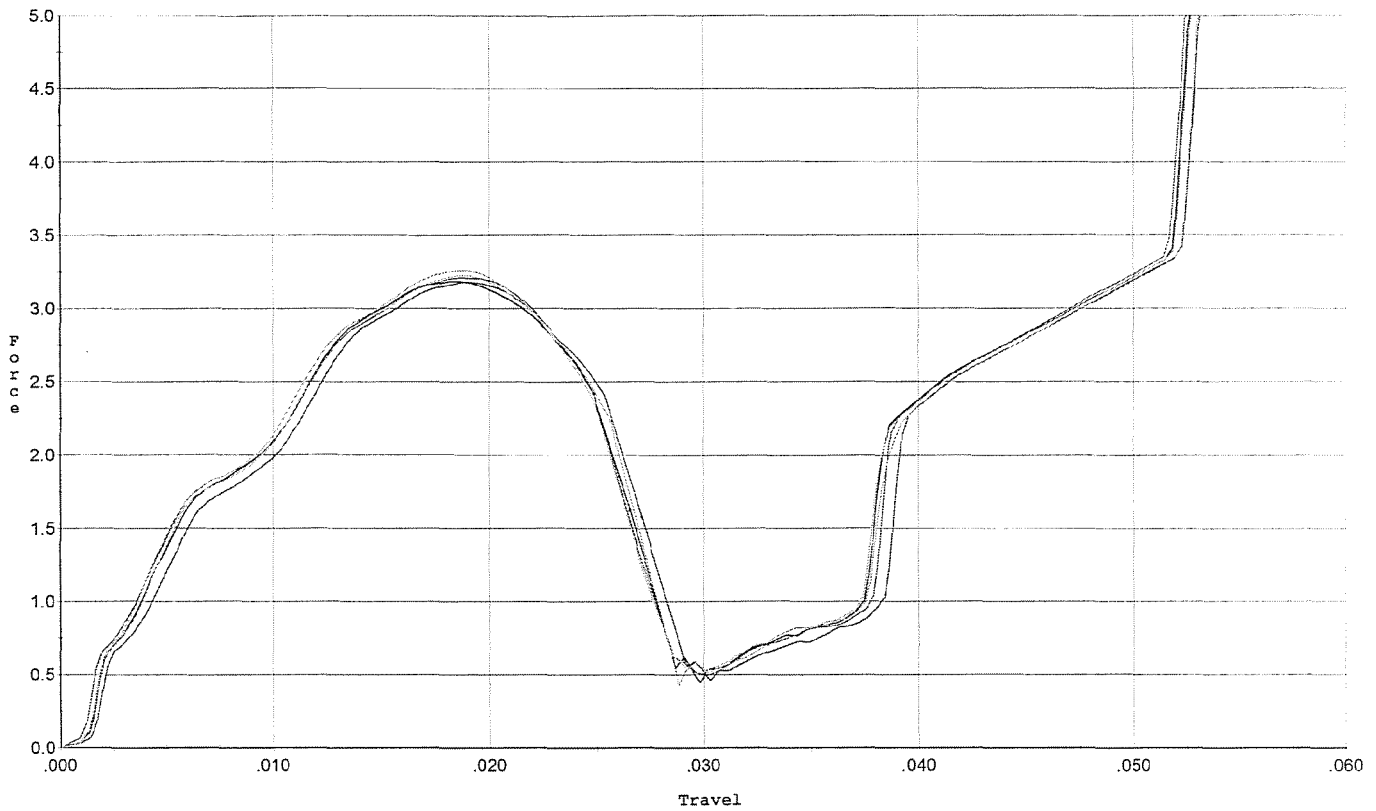
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.017	0.026	0.00	0.032	0.052		Set Trigger
2	3.037	0.026	0.00	0.033	0.051		Set Trigger
3	3.066	0.026	0.00	0.033	0.051		Set Trigger
4	3.069	0.026	0.00	0.032	0.051		Set Trigger
5	3.078	0.026	0.00	0.032	0.052		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



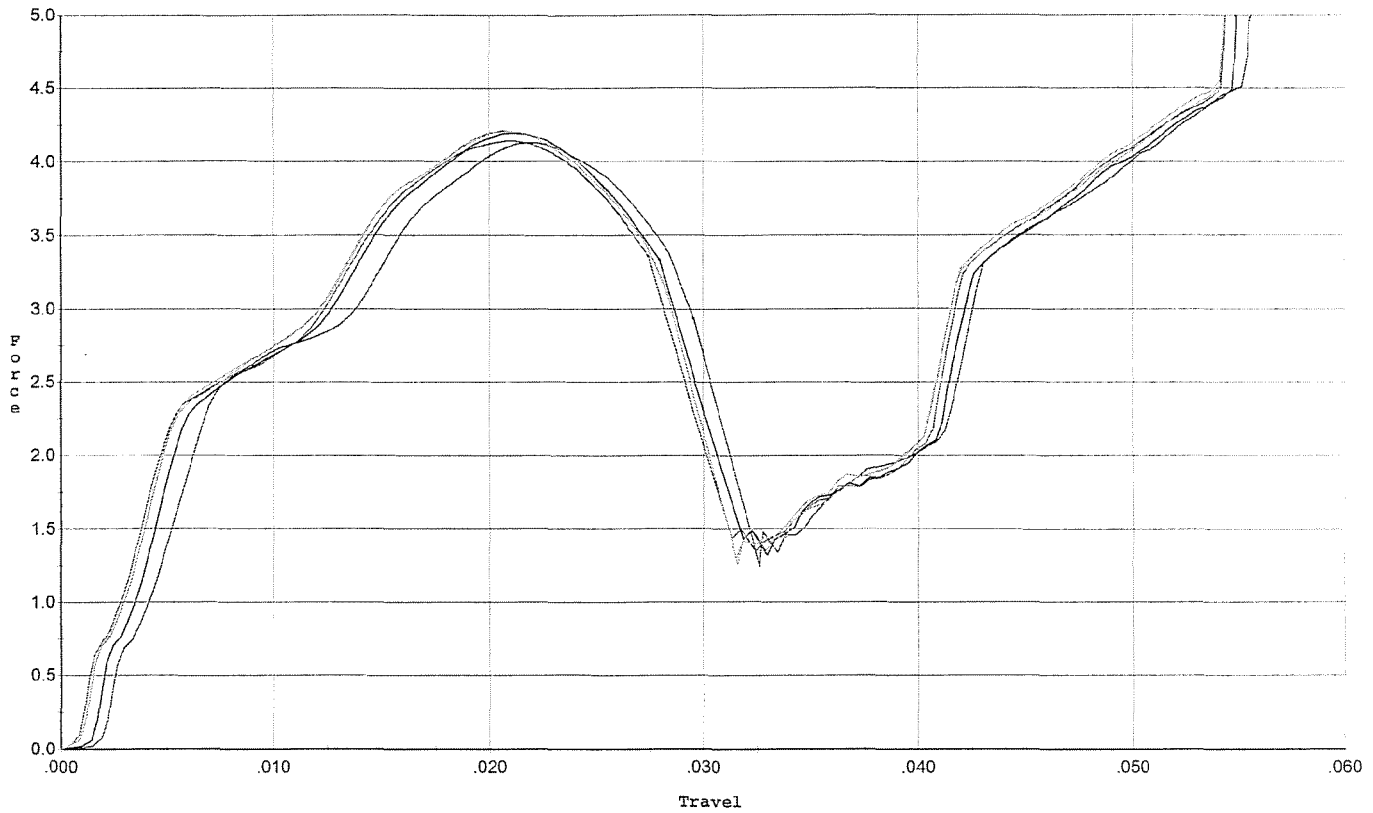
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.027	0.00	0.033	0.055		Set Trigger
2	3.184	0.027	0.00	0.032	0.055		Set Trigger
3	3.208	0.025	0.00	0.033	0.053		Set Trigger
4	3.260	0.025	0.00	0.033	0.053		Set Trigger
5	3.223	0.026	0.00	0.033	0.054		Set Trigger

Aug 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



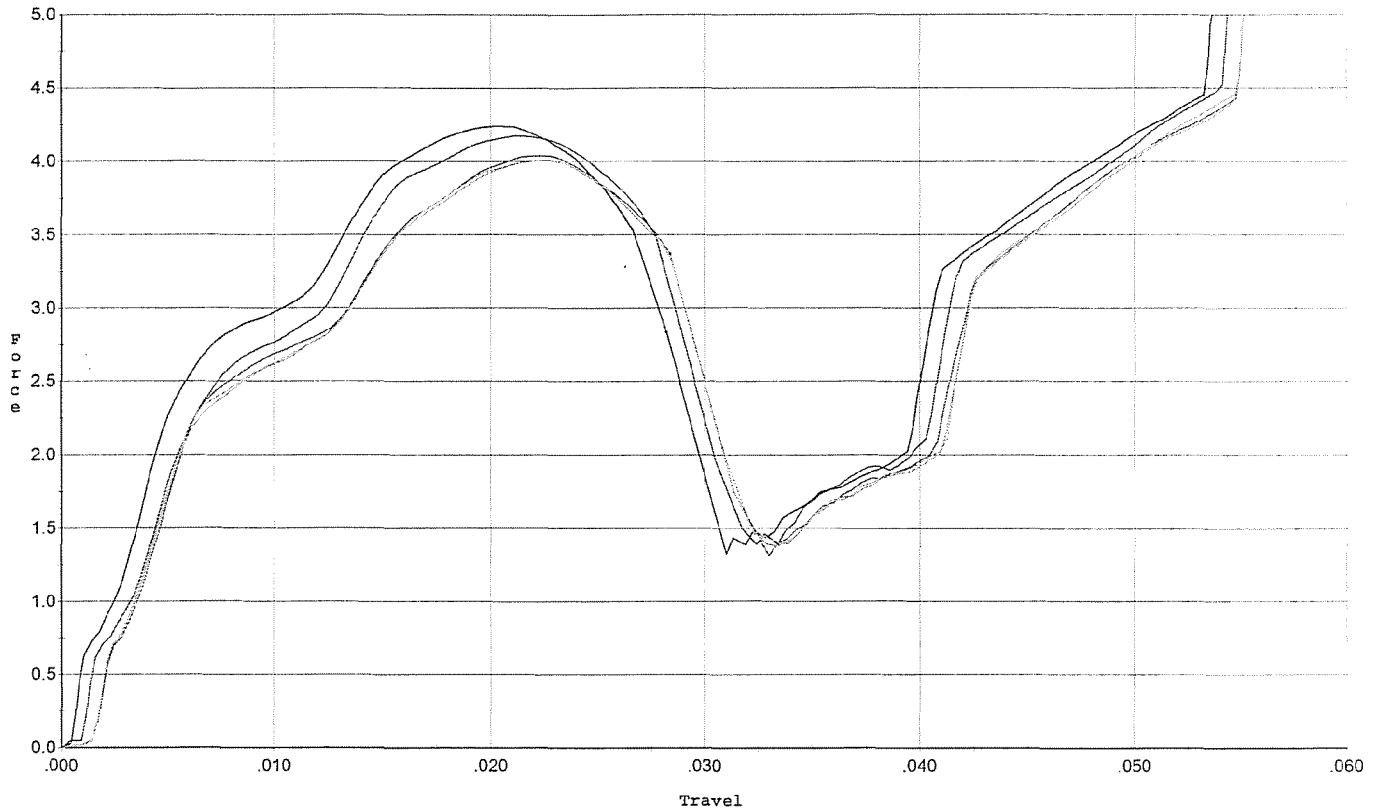
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.130	0.030	0.00	0.026	0.079		Set Trigger
2	4.191	0.028	0.00	0.026	0.077		Set Trigger
3	4.141	0.027	0.00	0.026	0.076		Set Trigger
4	4.207	0.028	0.00	0.025	0.080		Set Trigger
5	4.212	0.028	0.00	0.025	0.079		Set Trigger

AUG 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



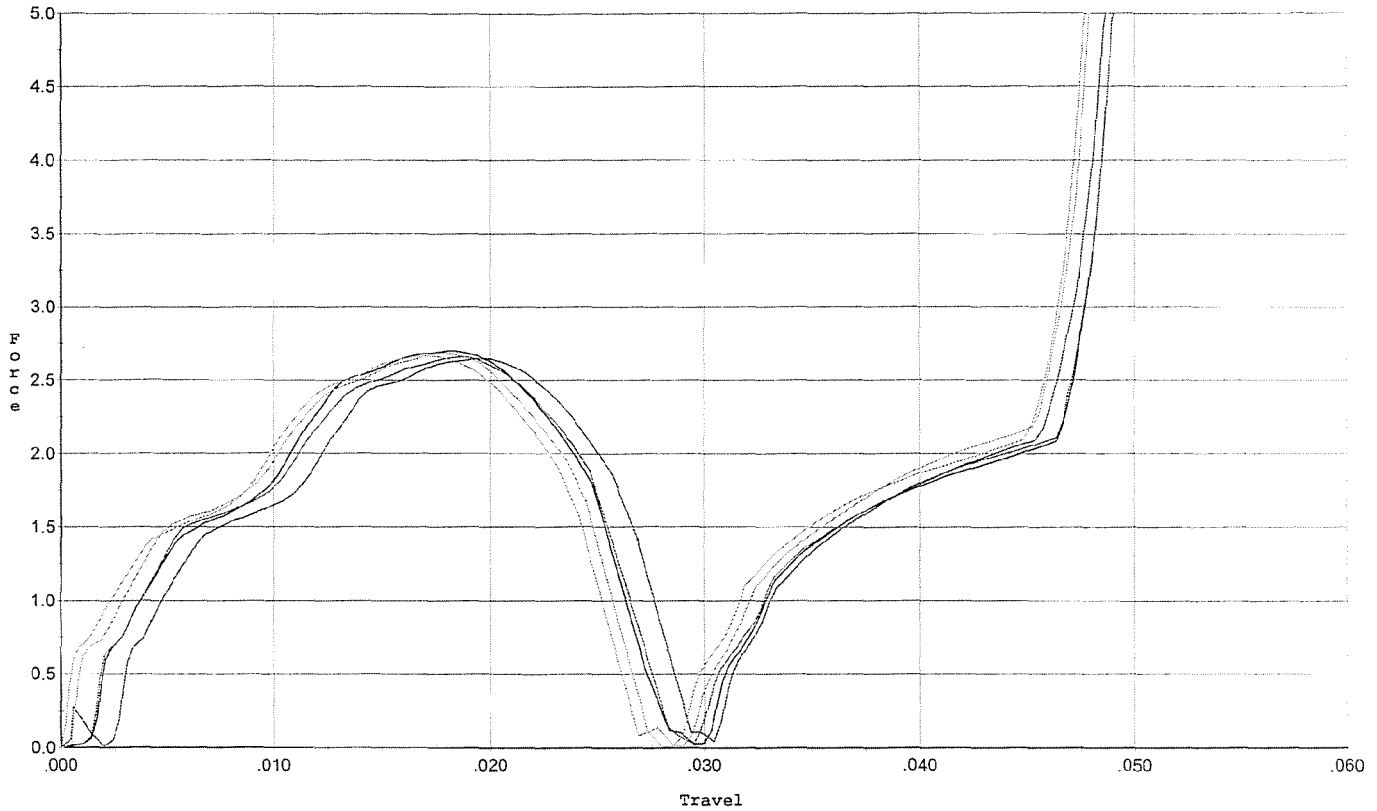
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.028	0.00	0.025	0.078		Set Trigger
2	4.241	0.028	0.00	0.025	0.082		Set Trigger
3	4.038	0.028	0.00	0.026	0.076		Set Trigger
4	4.005	0.028	0.00	0.026	0.076		Set Trigger
5	4.008	0.028	0.00	0.026	0.076		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



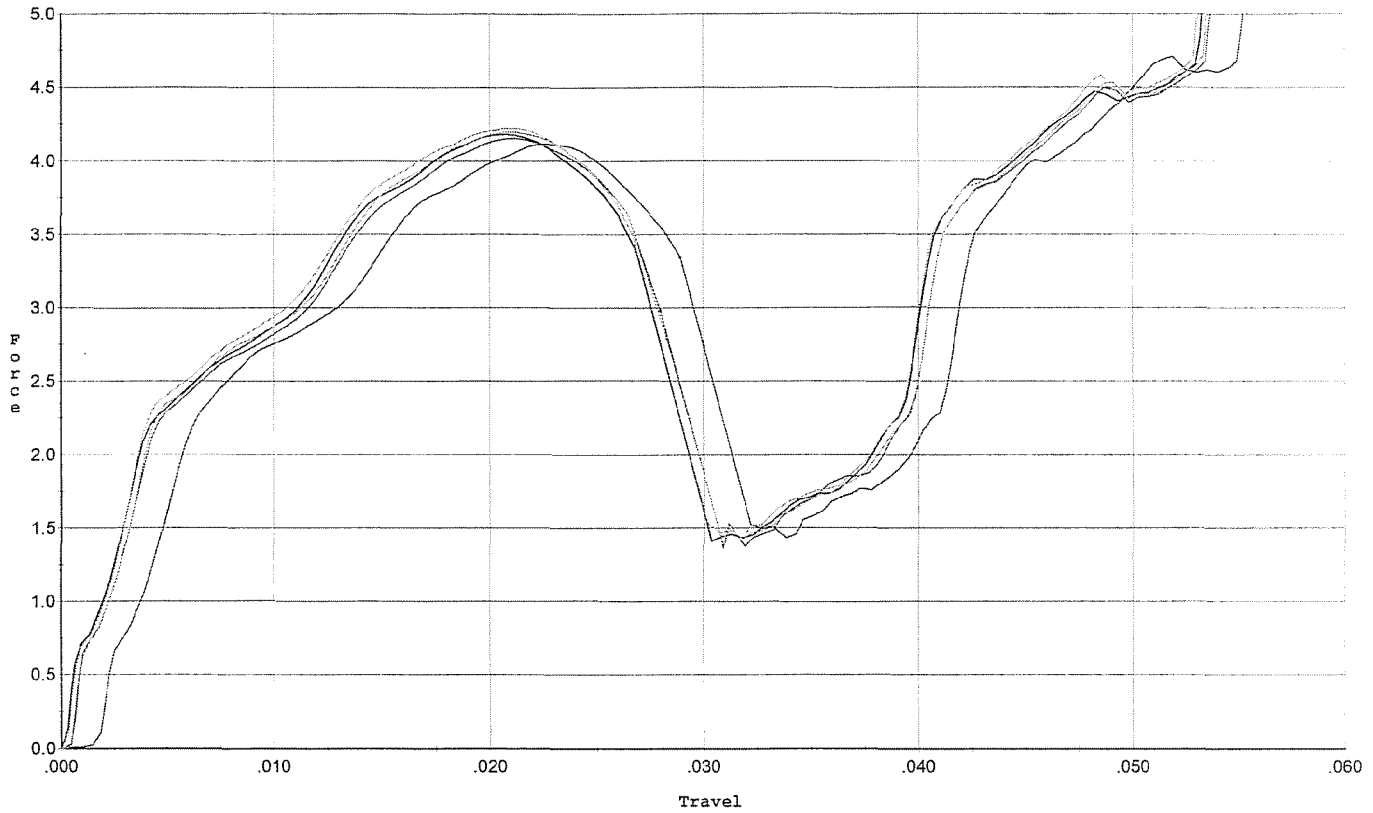
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.027	0.003	0.029	0.046		Set Trigger
2	2.698	0.025	0.00	0.031	0.045		Set Trigger
3	2.656	0.026	0.00	0.030	0.047		Set Trigger
4	2.665	0.024	0.00	0.030	0.045		Set Trigger
5	2.688	0.024	0.00	0.030	0.045		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 4/30/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.029	0.00	0.025	0.079		Set Trigger
2	4.182	0.027	0.00	0.025	0.078		Set Trigger
3	4.155	0.028	0.00	0.025	0.080		Set Trigger
4	4.226	0.027	0.00	0.025	0.079		Set Trigger
5	4.197	0.028	0.00	0.025	0.082		Set Trigger

Aug 4.17