

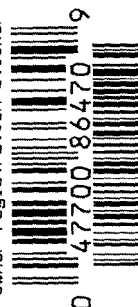
G6848387

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



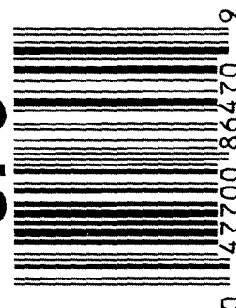
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848387

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6848387

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR AD	4/8/09	AD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

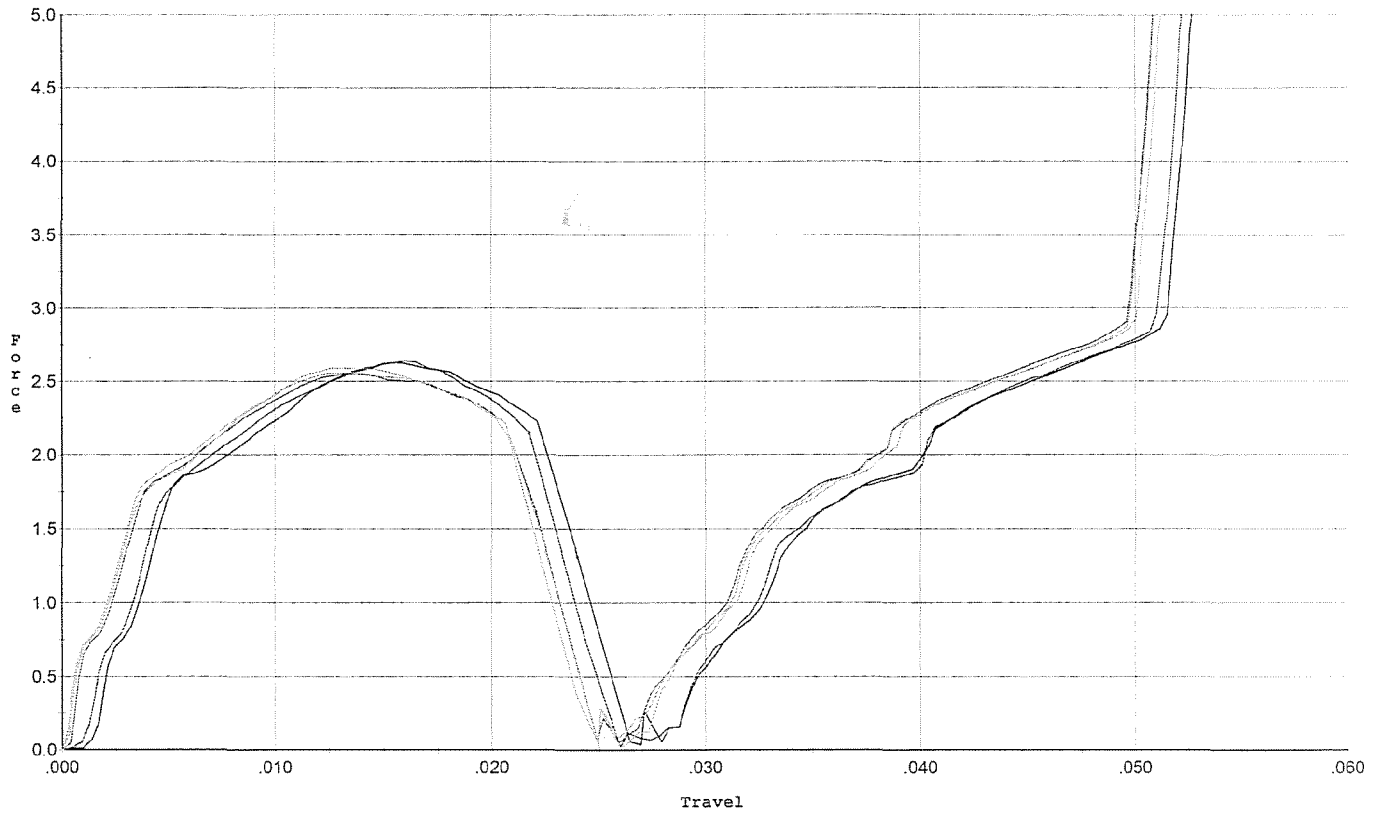
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	4-29-09	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-29-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	4-29-09	WV
	J) ASSEMBLE STOCK			4-29-09	WV
	K) ASSEMBLE SWIVEL STUDS			4-29-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS	4-27-09	WV
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION N/A		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION	4-29-09	TQR
660	INSPECT FOR LIVE AMMO				
670	FINAL INSPECTION A) HEADSPACE			4-29-09	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.37</u> <u>2.43</u> <u>2.55</u> <u>2.30</u>	4-29-09	WV
	C) FUNCTION			4-29-09	WV
690	PACK			6/19/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



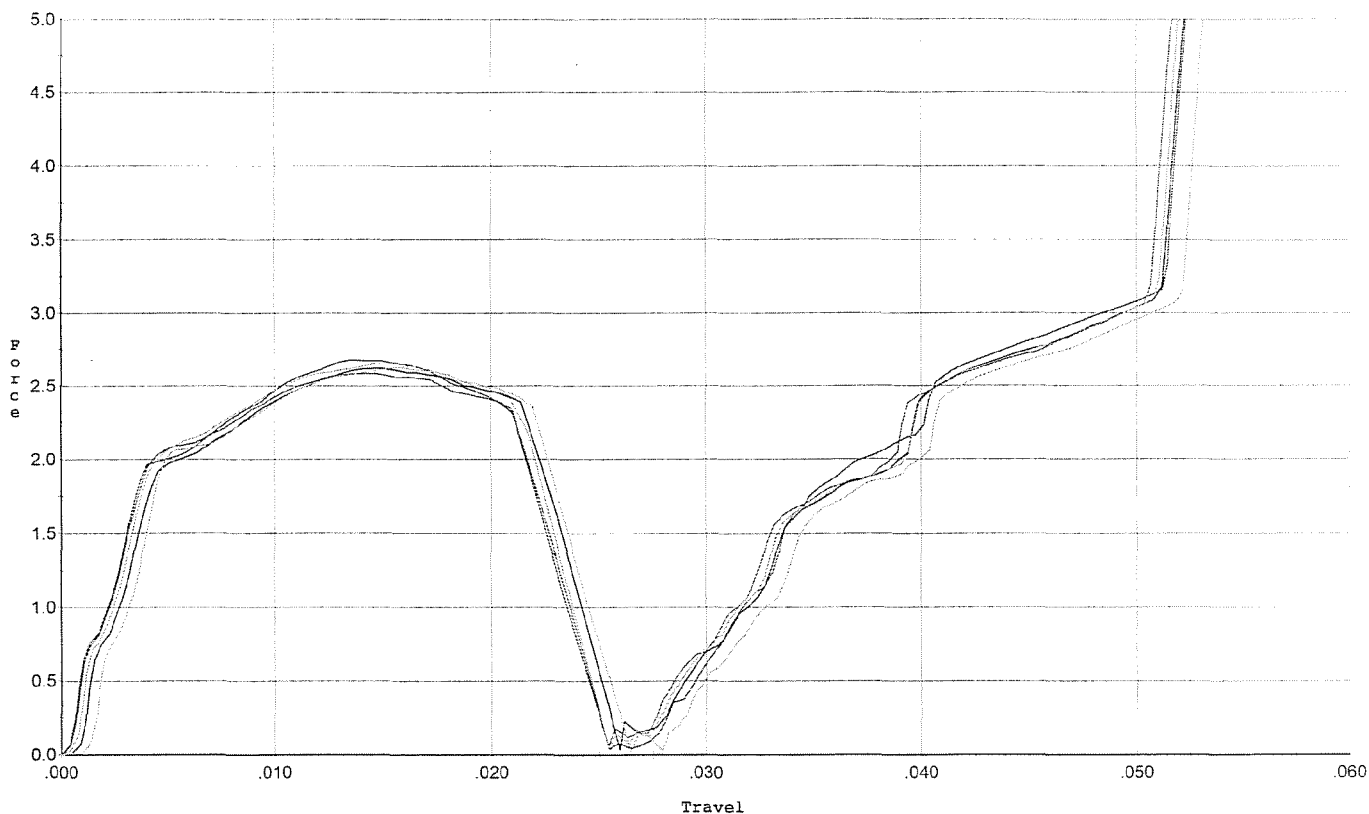
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.640	0.022	0.00	0.035	0.041		Set Trigger
2	2.627	0.024	0.00	0.034	0.045		Set Trigger
3	2.551	0.022	0.00	0.034	0.043		Set Trigger
4	2.588	0.021	0.00	0.034	0.041		Set Trigger
5	2.558	0.022	0.00	0.034	0.043		Set Trigger

A.2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



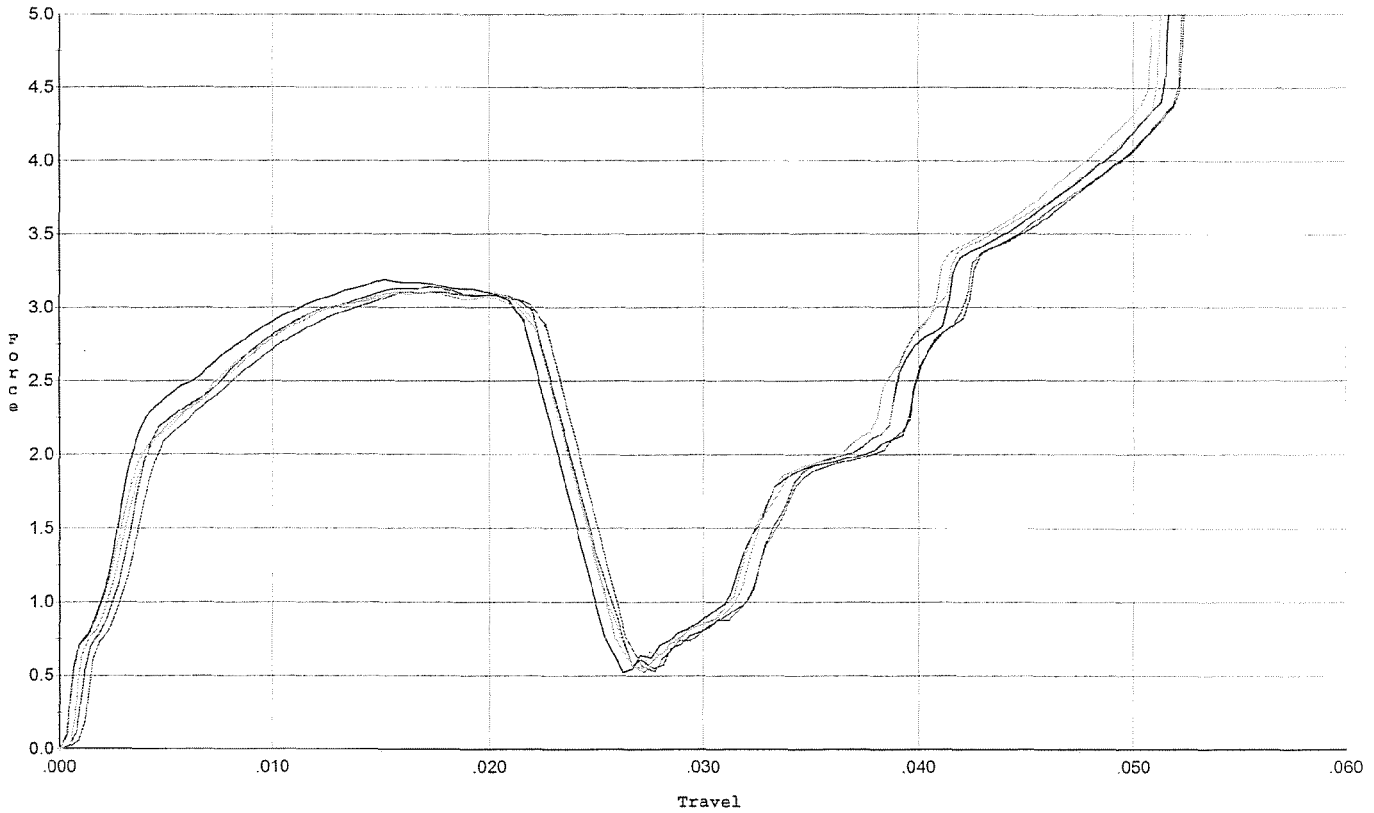
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.021	0.00	0.035	0.043		Set Trigger
2	2.621	0.023	0.00	0.034	0.045		Set Trigger
3	2.587	0.023	0.00	0.034	0.046		Set Trigger
4	2.630	0.022	0.00	0.035	0.043		Set Trigger
5	2.656	0.022	0.00	0.034	0.044		Set Trigger

A. 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



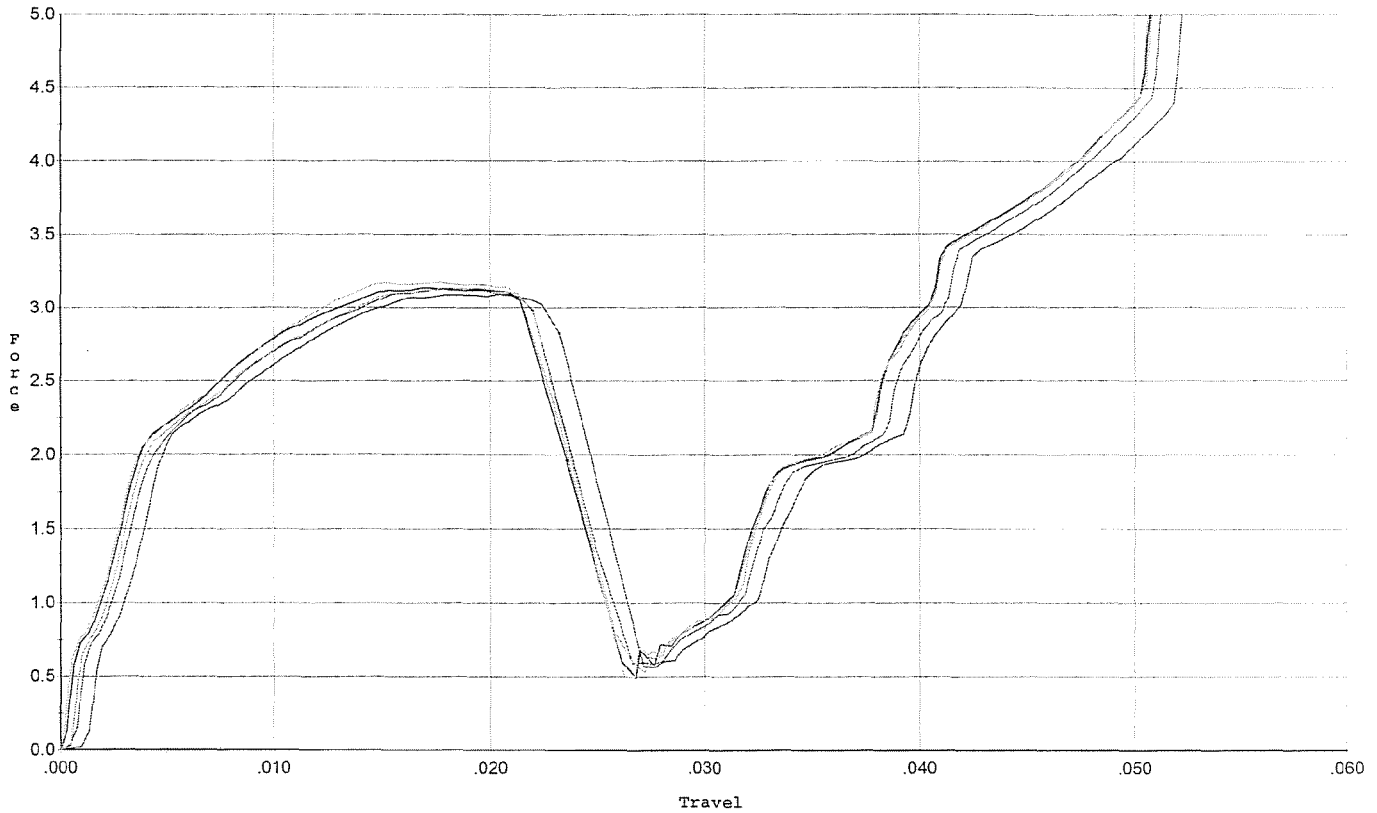
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.022	0.00	0.033	0.051		Set Trigger
2	3.192	0.022	0.00	0.033	0.052		Set Trigger
3	3.105	0.023	0.00	0.033	0.052		Set Trigger
4	3.102	0.022	0.00	0.032	0.052		Set Trigger
5	3.134	0.022	0.00	0.032	0.052		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs aafter 20 cycles+/- .75 lb



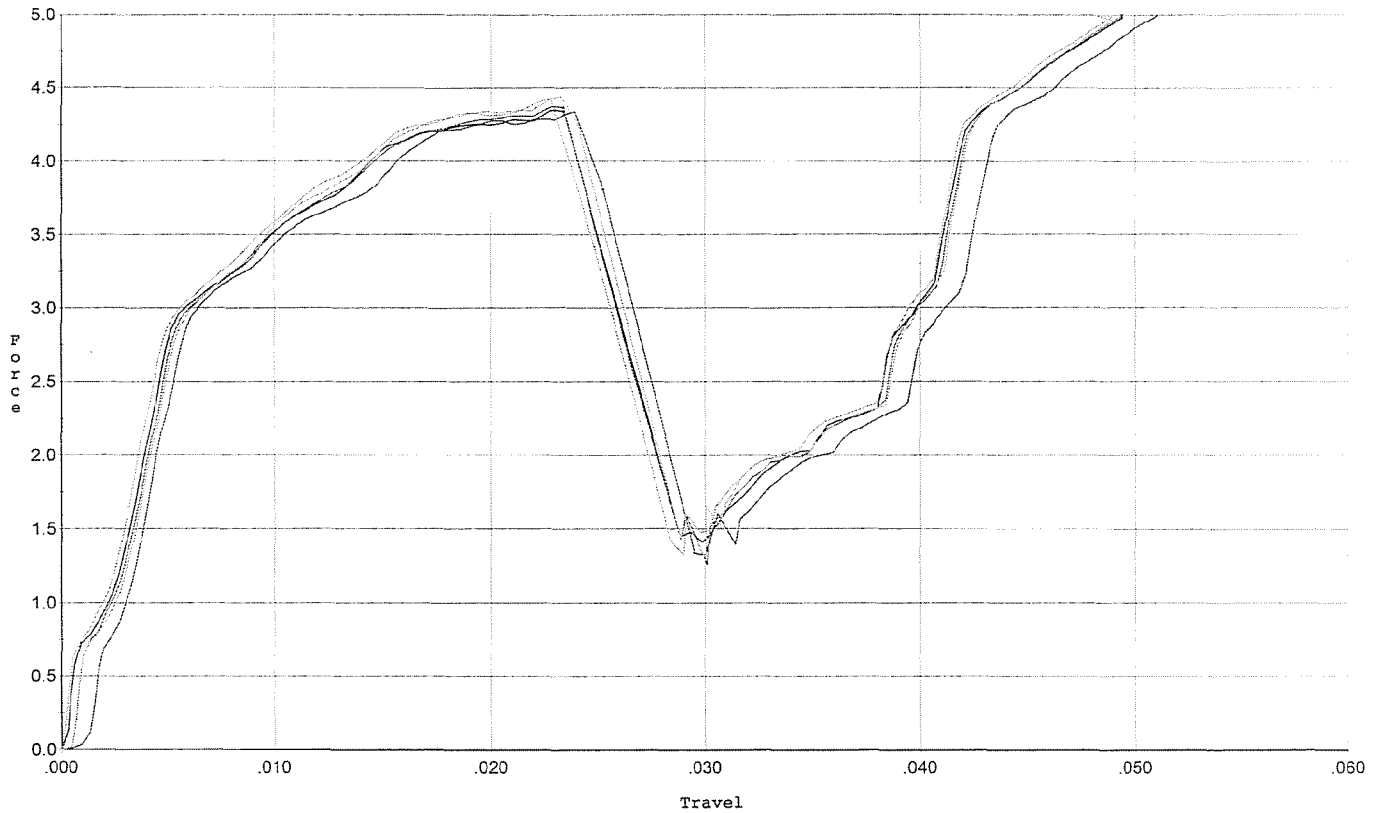
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.023	0.00	0.033	0.052		Set Trigger
2	3.131	0.024	0.00	0.032	0.056		Set Trigger
3	3.131	0.022	0.00	0.032	0.051		Set Trigger
4	3.176	0.023	0.00	0.032	0.055		Set Trigger
5	3.133	0.022	0.00	0.032	0.051		Set Trigger

A.3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



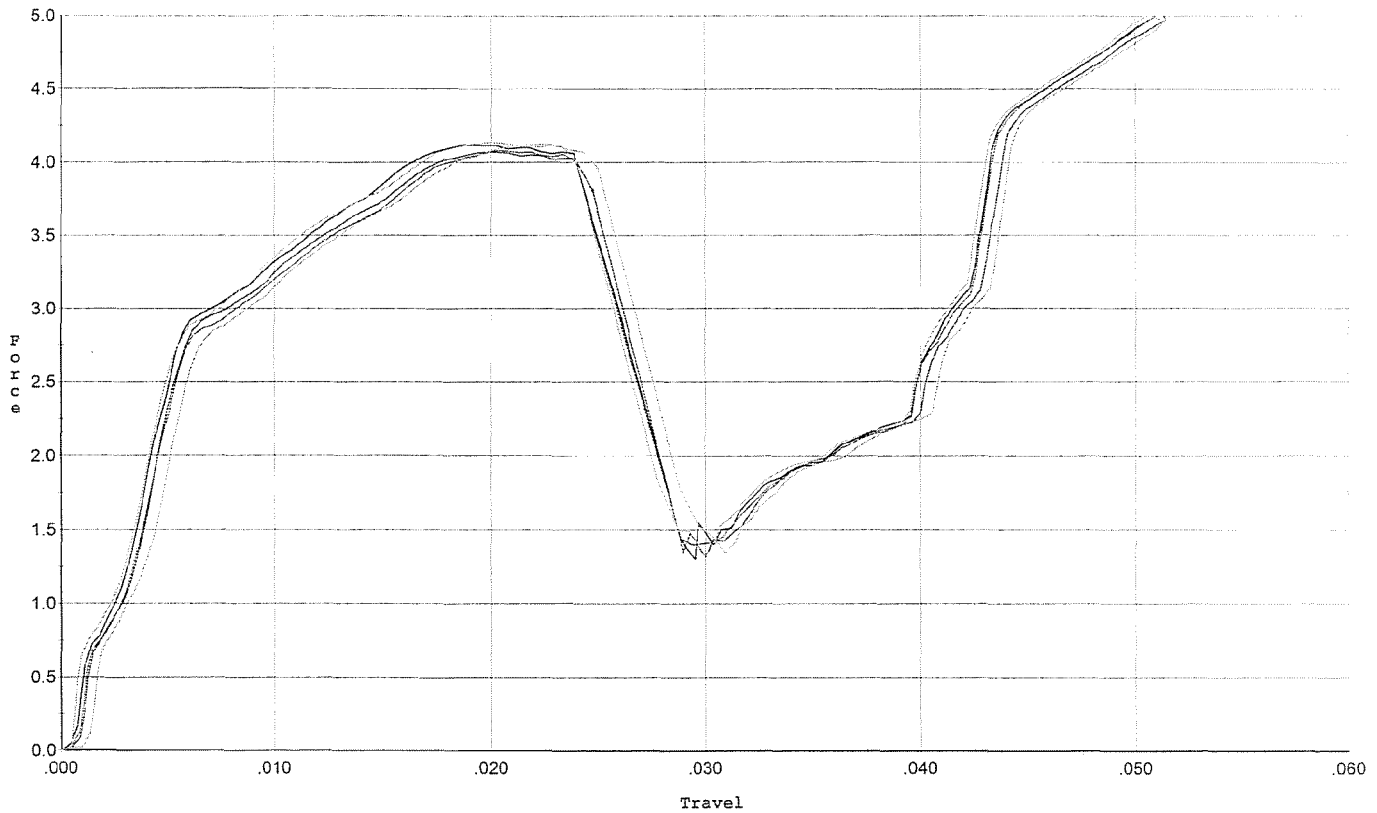
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.336	0.025	0.00	0.029	0.076		Set Trigger
2	4.350	0.023	0.00	0.029	0.072		Set Trigger
3	4.369	0.023	0.00	0.029	0.071		Set Trigger
4	4.439	0.024	0.00	0.029	0.074		Set Trigger
5	4.426	0.025	0.00	0.029	0.078		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



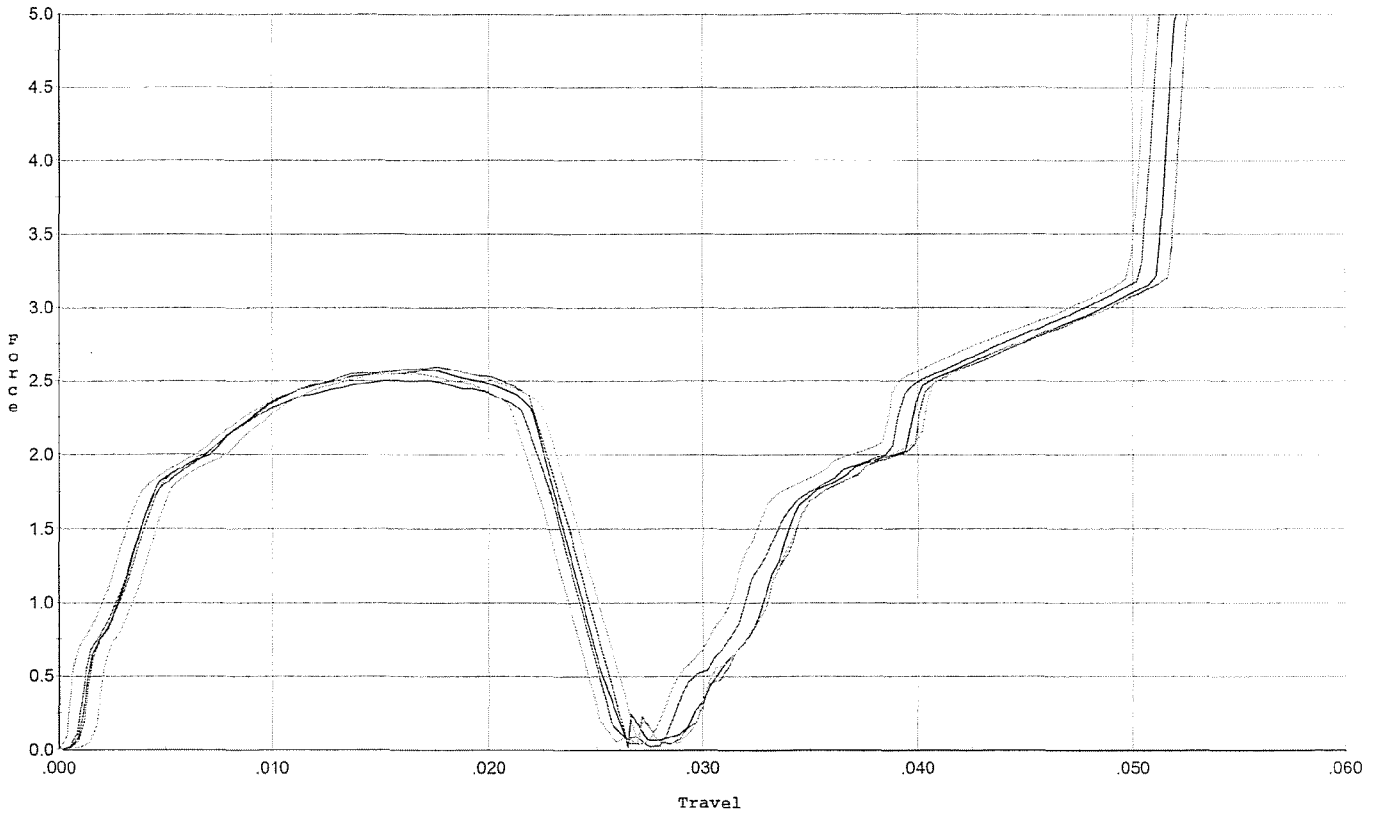
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.025	0.00	0.030	0.071		Set Trigger
2	4.116	0.026	0.00	0.030	0.076		Set Trigger
3	4.080	0.024	0.00	0.030	0.068		Set Trigger
4	4.131	0.024	0.00	0.030	0.071		Set Trigger
5	4.123	0.025	0.00	0.030	0.071		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



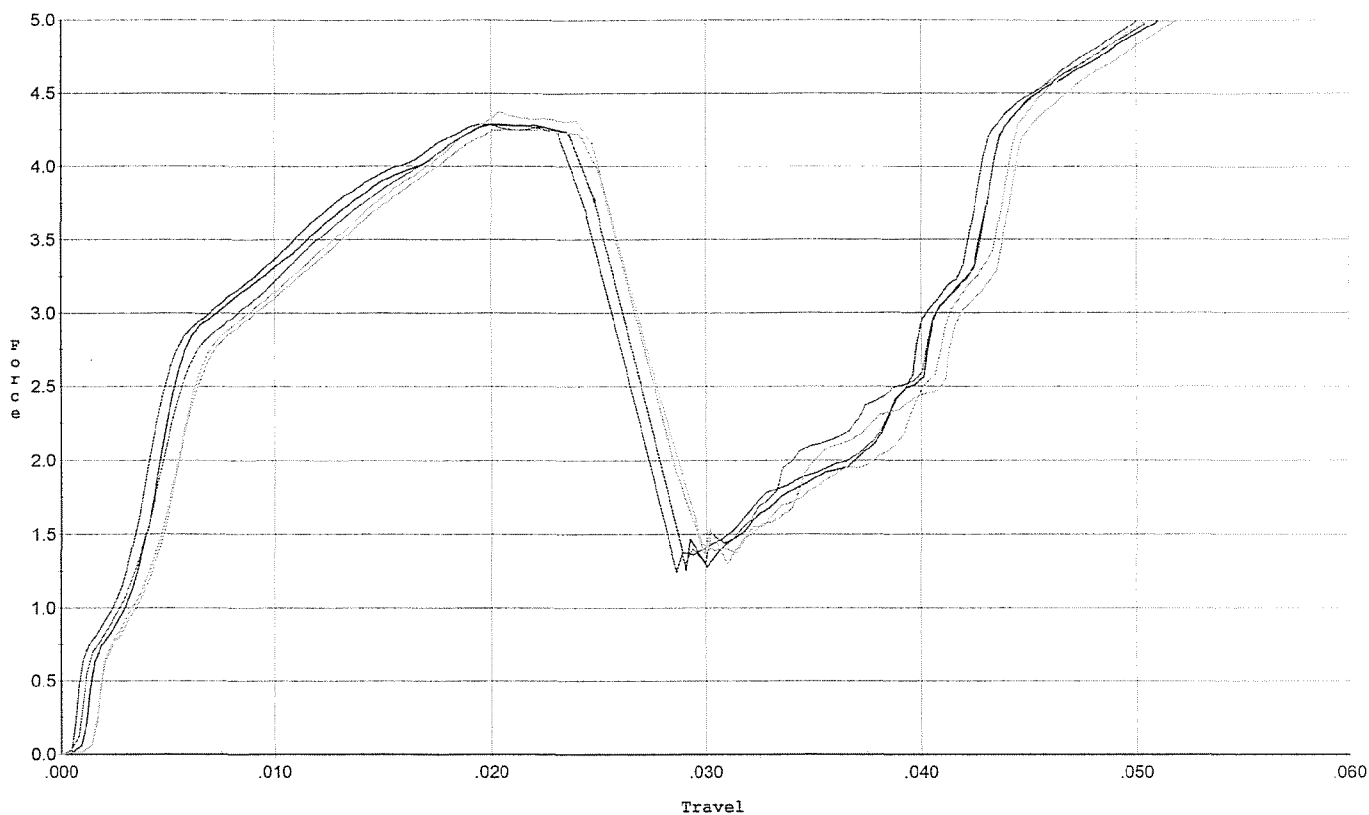
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.023	0.00	0.033	0.044		Set Trigger
2	2.577	0.022	0.00	0.034	0.043		Set Trigger
3	2.596	0.024	0.00	0.034	0.046		Set Trigger
4	2.580	0.024	0.00	0.034	0.046		Set Trigger
5	2.554	0.023	0.00	0.033	0.044		Set Trigger

A 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.024	0.00	0.030	0.073		Set Trigger
2	4.287	0.025	0.00	0.030	0.073		Set Trigger
3	4.287	0.025	0.00	0.030	0.072		Set Trigger
4	4.373	0.025	0.00	0.030	0.071		Set Trigger
5	4.259	0.025	0.00	0.030	0.071		Set Trigger

A-4.29