

G6848390

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



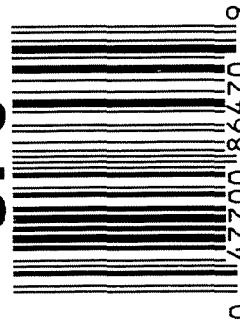
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848390

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6848390

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	L.P.D.
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	L.P.D.
460	CHECK HEADSPACE		4-3-09	L.P.D.
470	DIS-ASSEMBLE ACTION		4-3-09	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	LIC
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	4/8/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	CMS
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	CMS
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-20-09	CMS
	D) OIL FIRING PIN ASSEMBLY		4-23-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

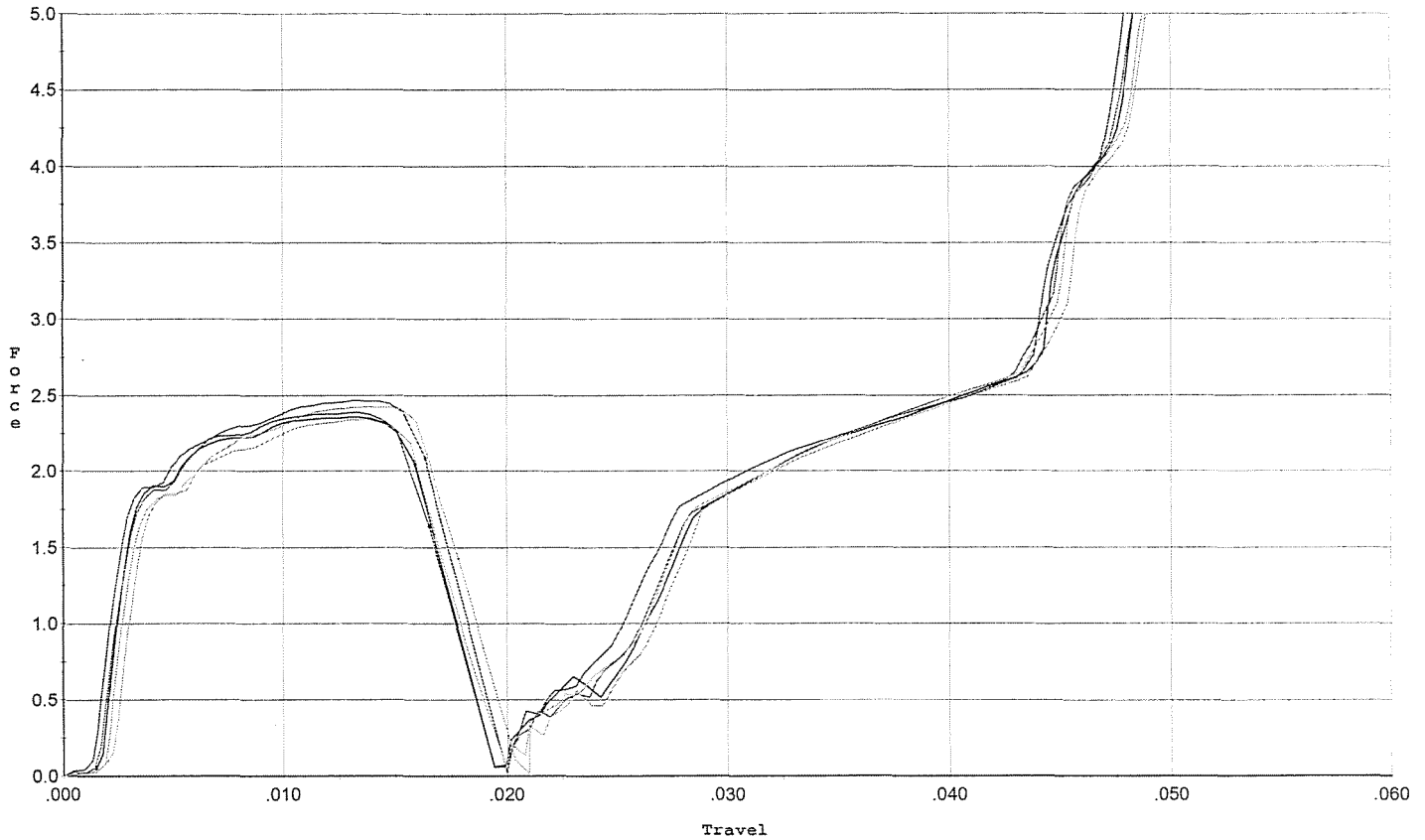
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	4-21-09	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-29-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	4-29-09	WV
	J) ASSEMBLE STOCK			4-23-09	X 21.
	K) ASSEMBLE SWIVEL STUDS			4-29-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	4-27-09	WV
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION		4-27-09	TUR
660	INSPECT FOR LIVE AMMO				
670	FINAL INSPECTION A) HEADSPACE			4-29-09	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.62</u> <u>2.64</u> <u>2.55</u> <u>2.63</u>	4-28-09	WV
	C) FUNCTION			4-29-09	WV
690	PACK			6/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



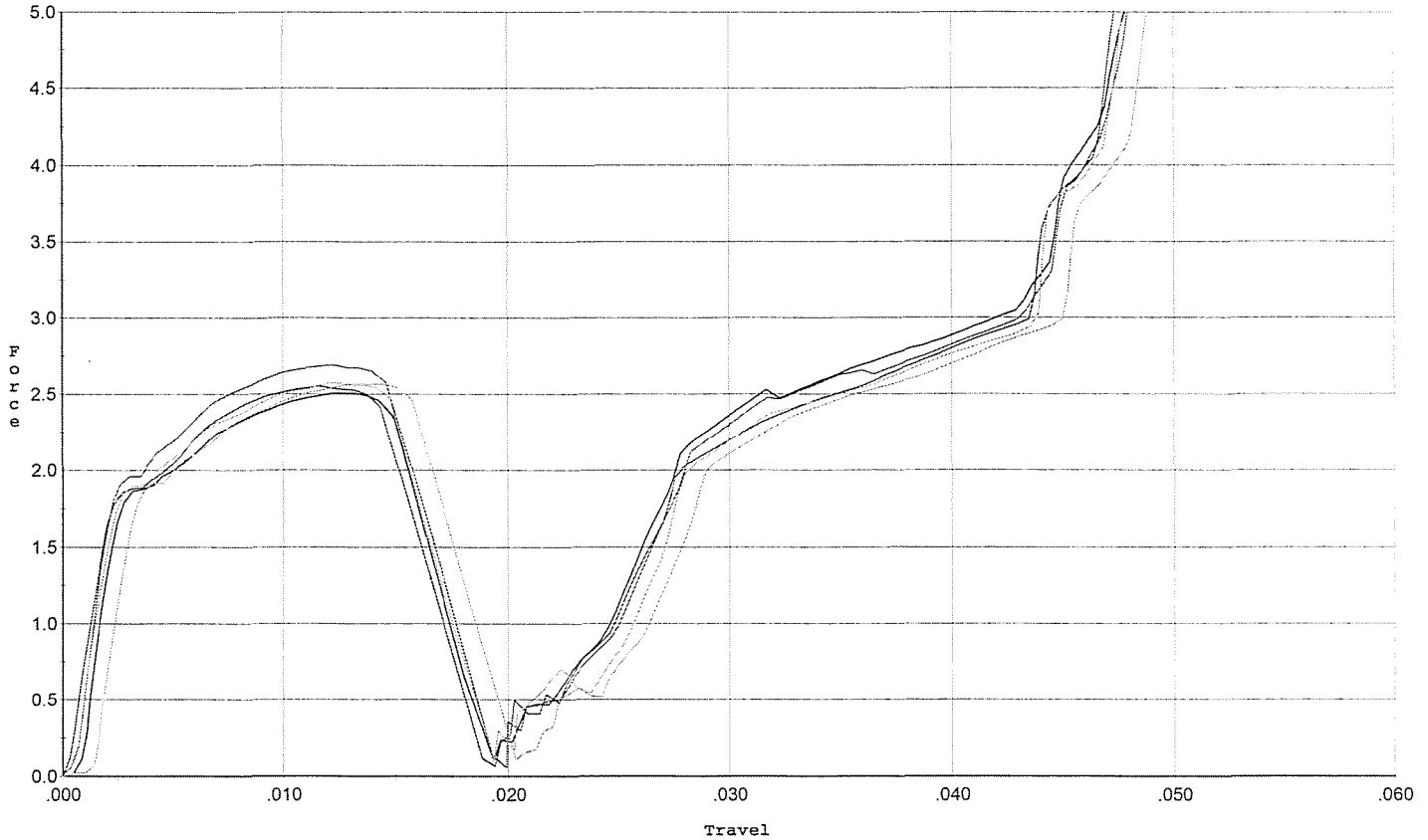
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.389	0.017	0.00	0.036	0.029		Set Trigger
2	2.357	0.016	0.00	0.036	0.028		Set Trigger
3	2.469	0.016	0.00	0.036	0.029		Set Trigger
4	2.339	0.016	0.00	0.037	0.026		Set Trigger
5	2.428	0.018	0.00	0.036	0.030		Set Trigger

A. 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



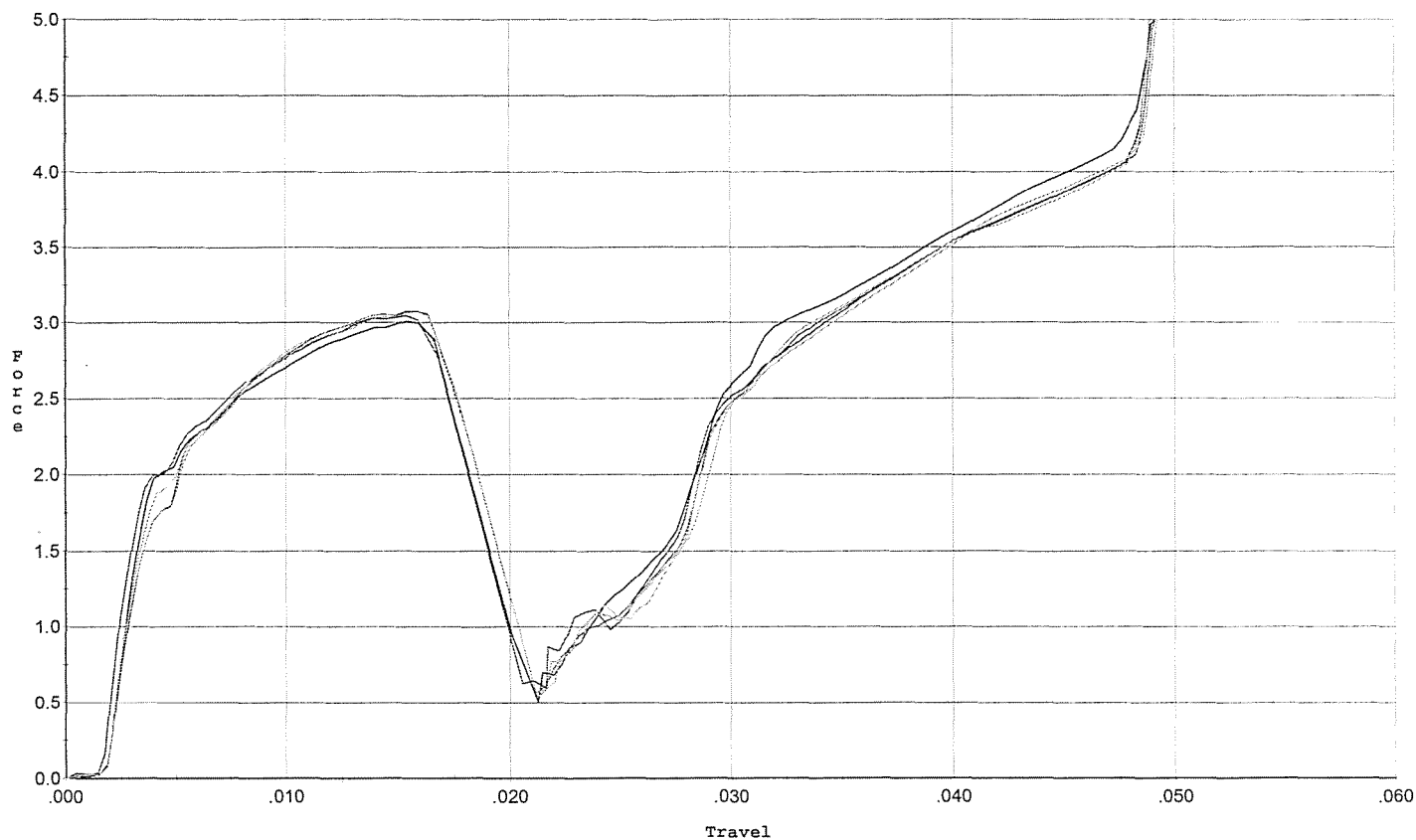
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.017	0.00	0.035	0.032		Set Trigger
2	2.507	0.015	0.00	0.035	0.028		Set Trigger
3	2.688	0.017	0.00	0.035	0.034		Set Trigger
4	2.573	0.015	0.00	0.035	0.029		Set Trigger
5	2.569	0.016	0.00	0.036	0.029		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



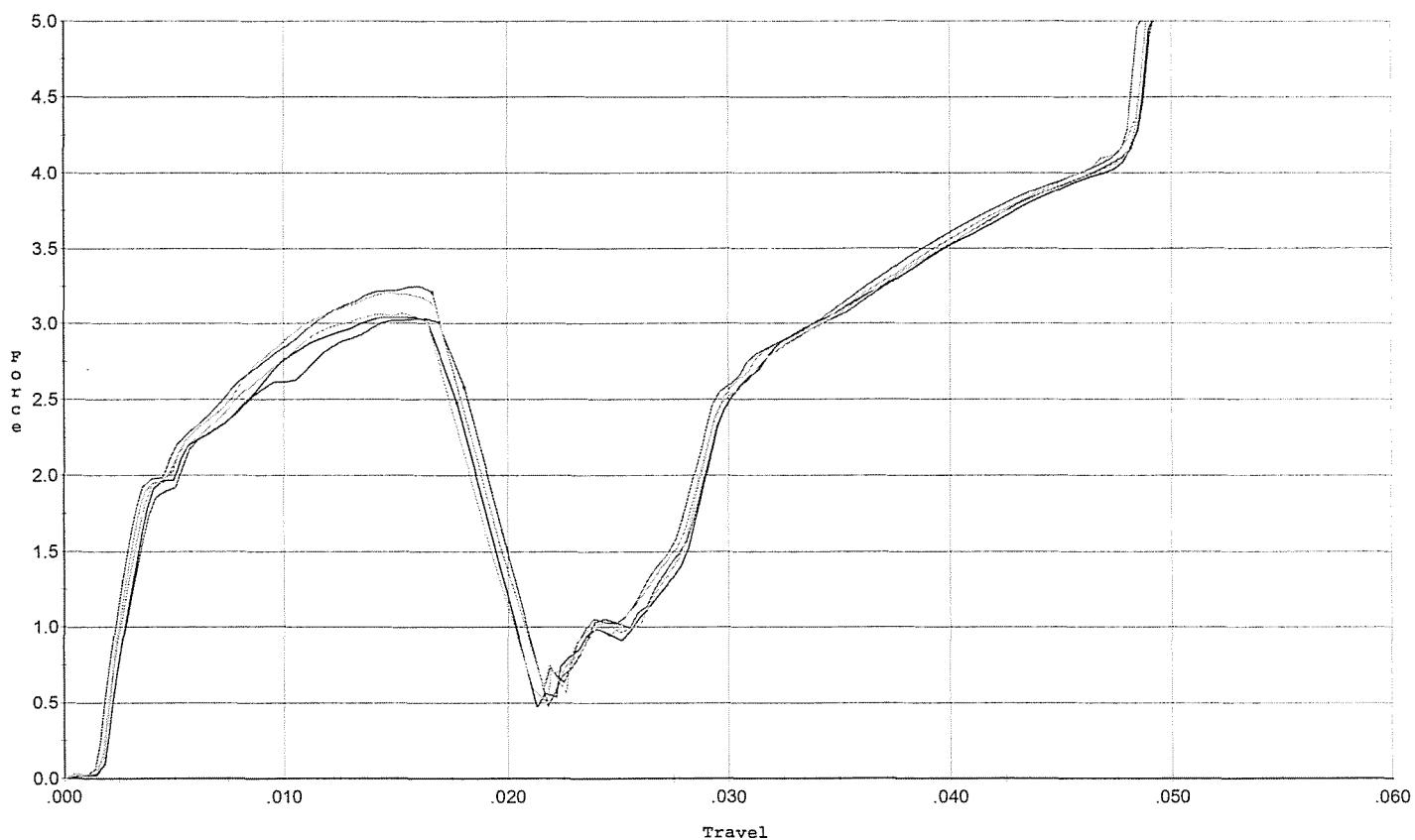
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.017	0.00	0.034	0.035		Set Trigger
2	3.010	0.017	0.00	0.033	0.034		Set Trigger
3	3.082	0.018	0.00	0.033	0.037		Set Trigger
4	3.083	0.018	0.002	0.033	0.037		Set Trigger
5	3.078	0.018	0.00	0.033	0.036		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



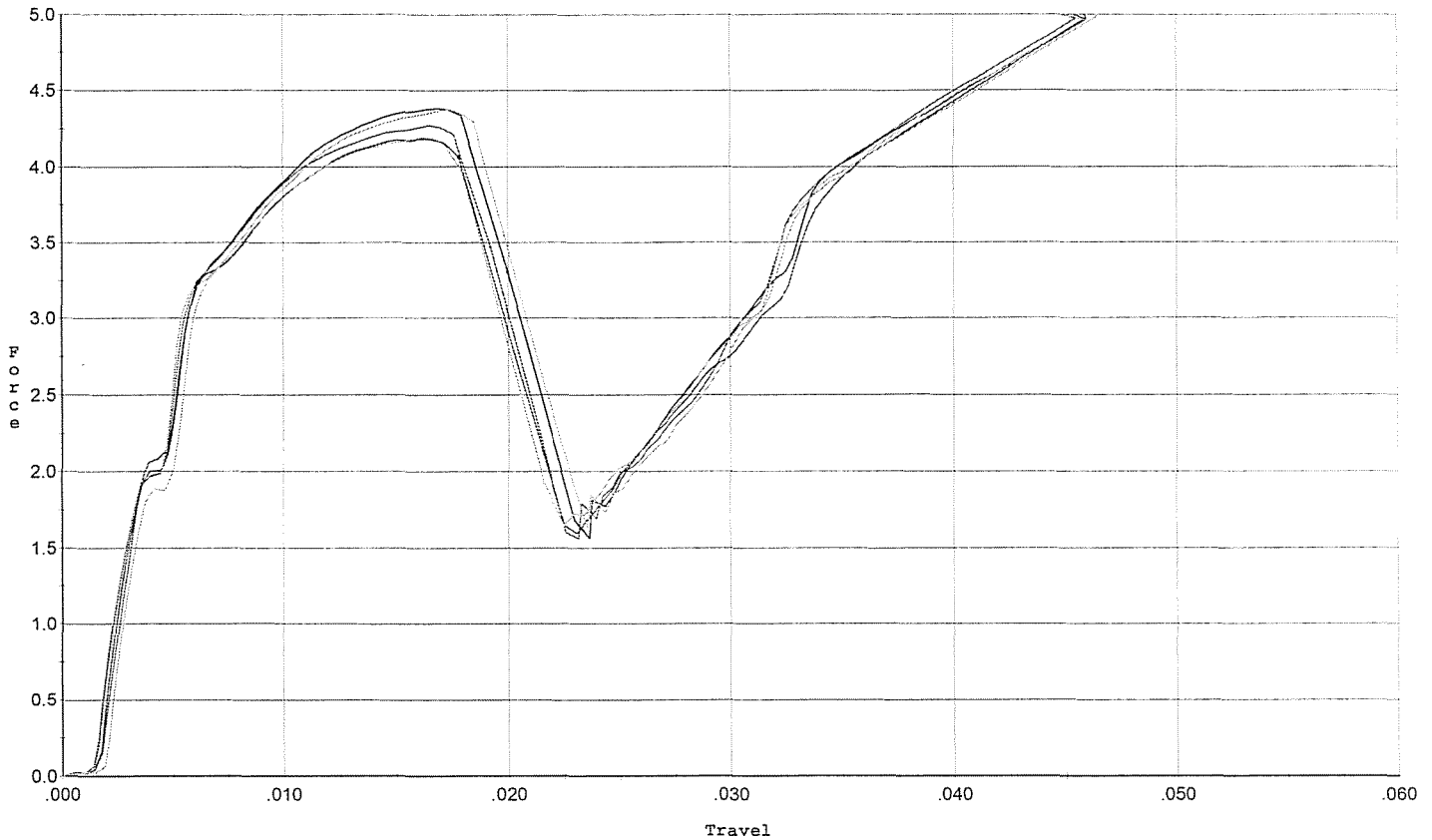
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.018	0.002	0.033	0.037		Set Trigger
2	3.045	0.018	0.002	0.033	0.036		Set Trigger
3	3.247	0.017	0.00	0.033	0.036		Set Trigger
4	3.070	0.016	0.00	0.034	0.034		Set Trigger
5	3.207	0.017	0.00	0.033	0.036		Set Trigger

A-3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



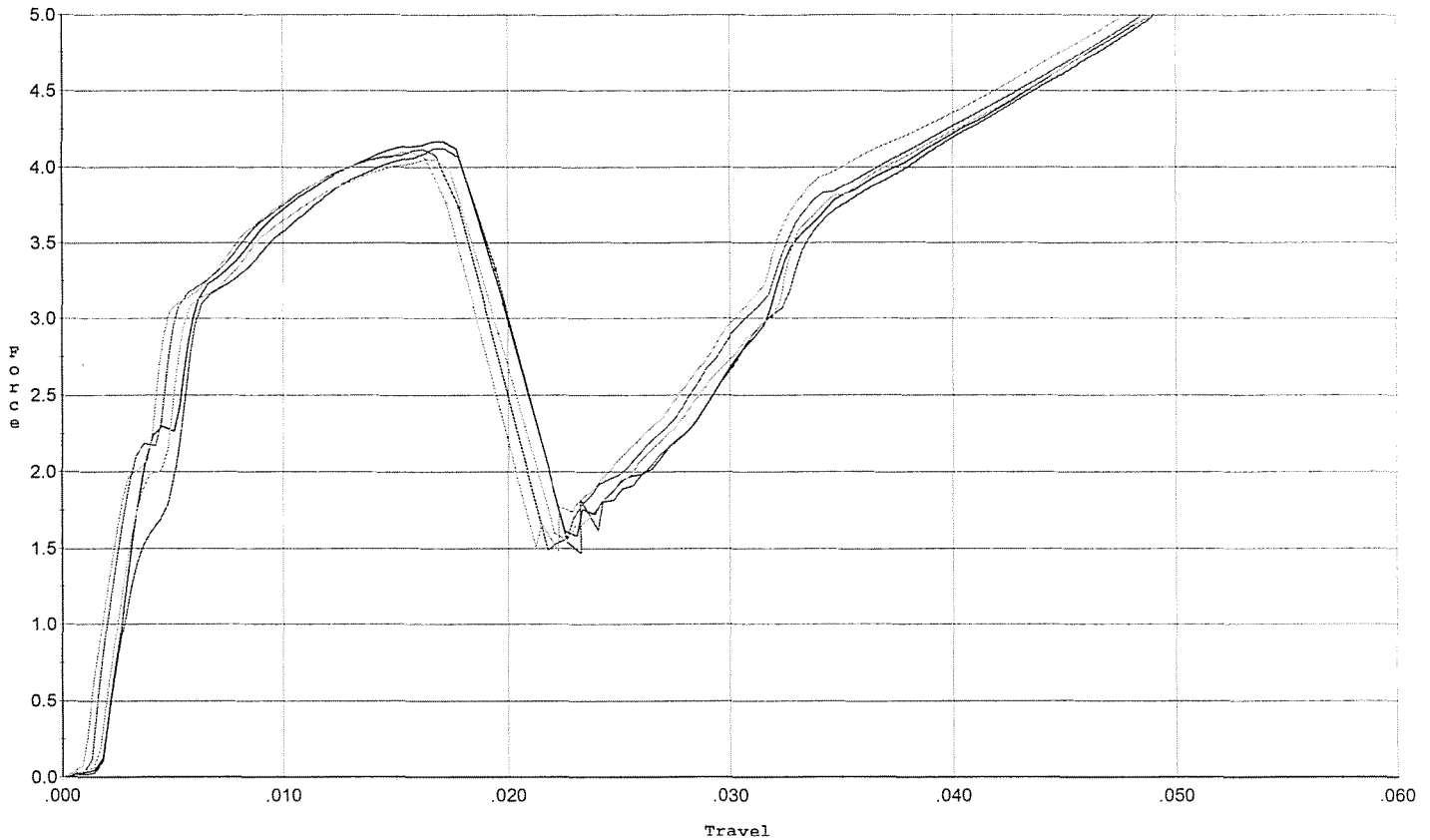
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.018	0.00	0.031	0.050		Set Trigger
2	4.383	0.020	0.00	0.030	0.058		Set Trigger
3	4.269	0.019	0.00	0.030	0.055		Set Trigger
4	4.379	0.018	0.00	0.030	0.053		Set Trigger
5	4.193	0.018	0.00	0.031	0.051		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



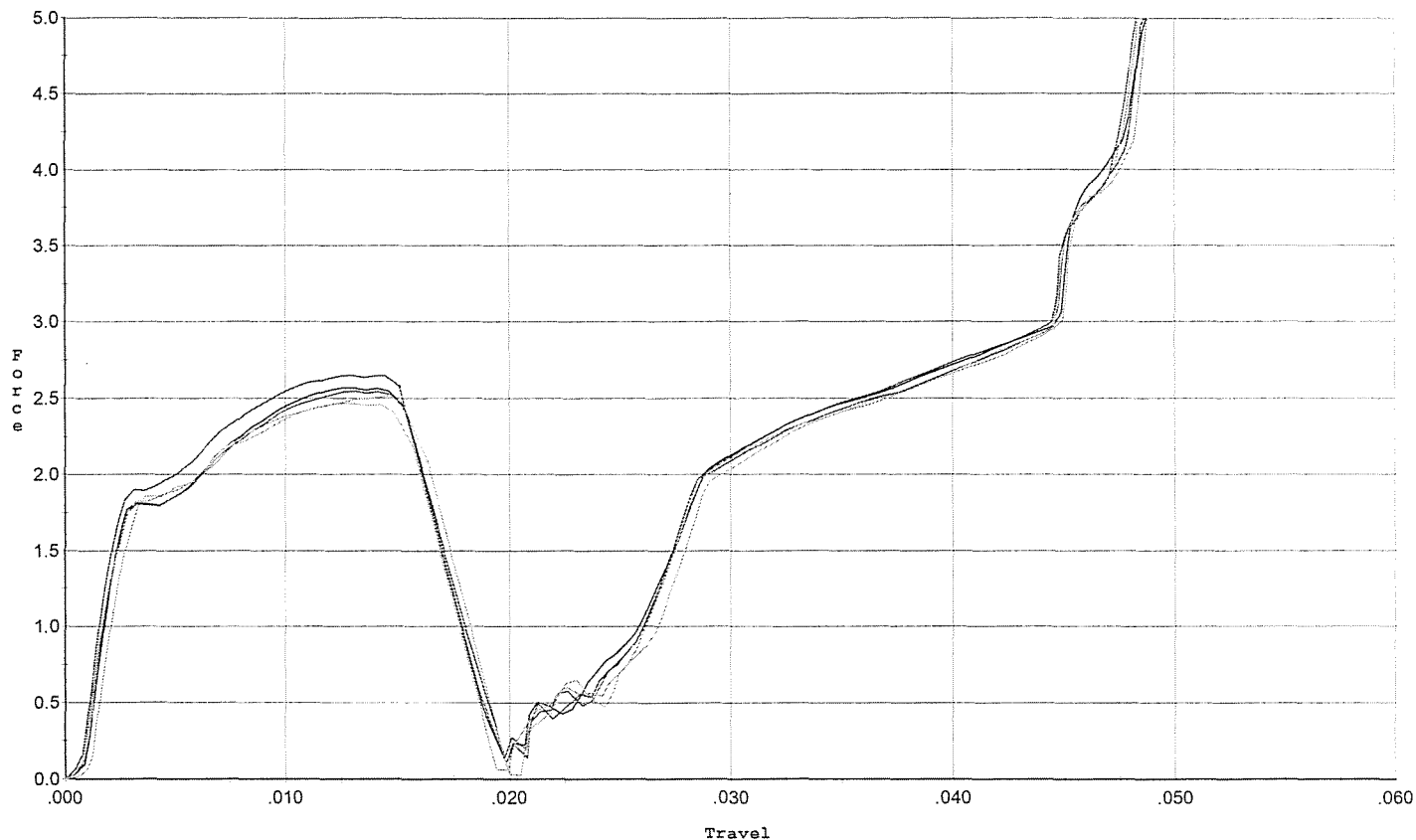
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.019	0.00	0.031	0.052		Set Trigger
2	4.169	0.020	0.00	0.031	0.055		Set Trigger
3	4.116	0.018	0.00	0.031	0.050		Set Trigger
4	4.052	0.020	0.00	0.031	0.053		Set Trigger
5	4.100	0.017	0.00	0.031	0.049		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



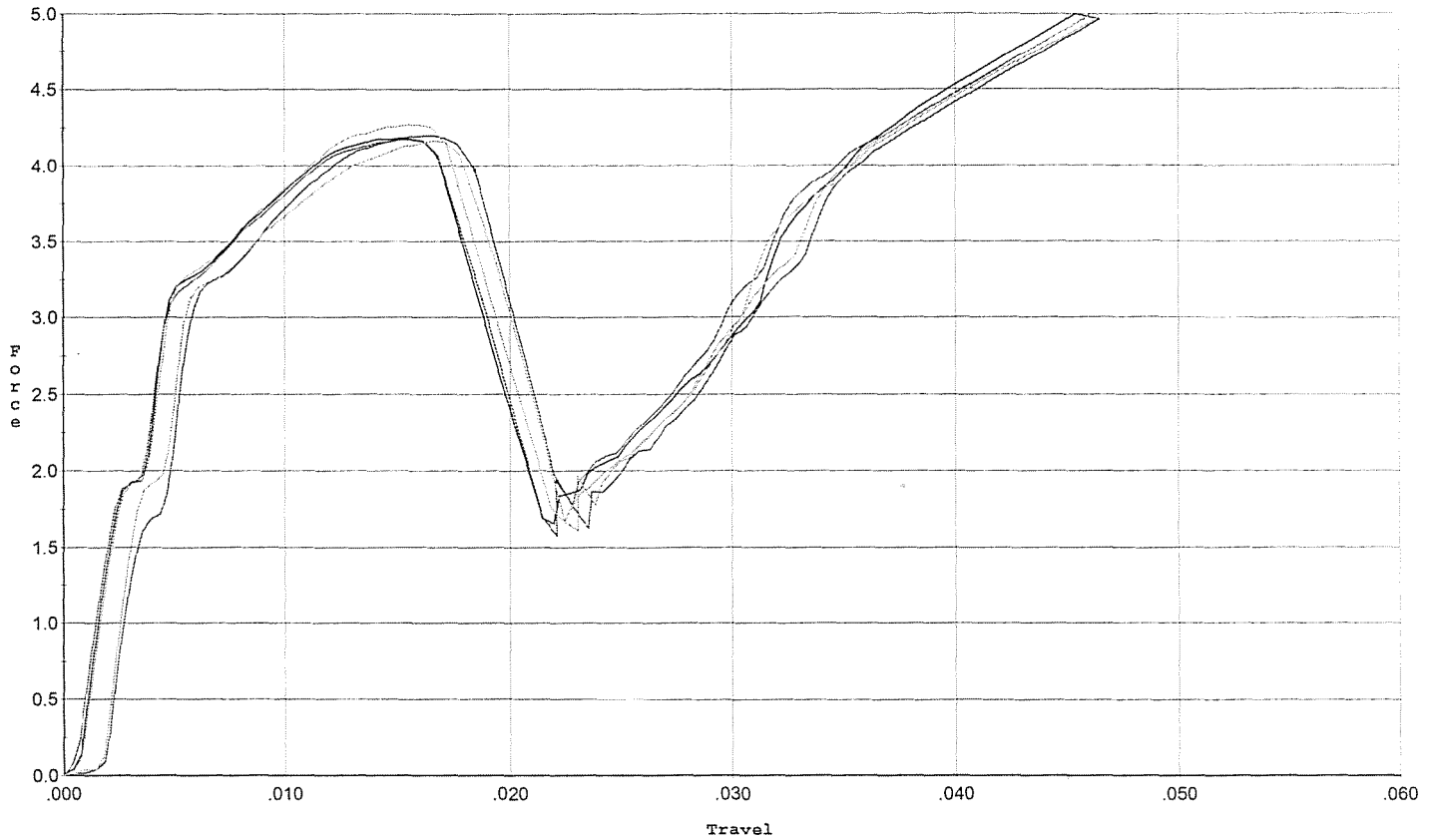
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.015	0.00	0.036	0.029		Set Trigger
2	2.569	0.015	0.00	0.036	0.028		Set Trigger
3	2.545	0.015	0.00	0.036	0.028		Set Trigger
4	2.515	0.016	0.00	0.035	0.030		Set Trigger
5	2.469	0.016	0.00	0.036	0.029		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.018	0.00	0.031	0.051		Set Trigger
2	4.180	0.017	0.00	0.031	0.049		Set Trigger
3	4.170	0.019	0.00	0.030	0.054		Set Trigger
4	4.269	0.017	0.00	0.031	0.050		Set Trigger
5	4.164	0.019	0.00	0.030	0.054		Set Trigger

A-4.19