

G684 8392

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



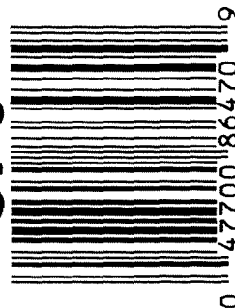
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848392

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6848392

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE		5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RT
480	MAGNAFLUX BBL ACTION		5/8/09	⑩
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-29-09	L.M.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

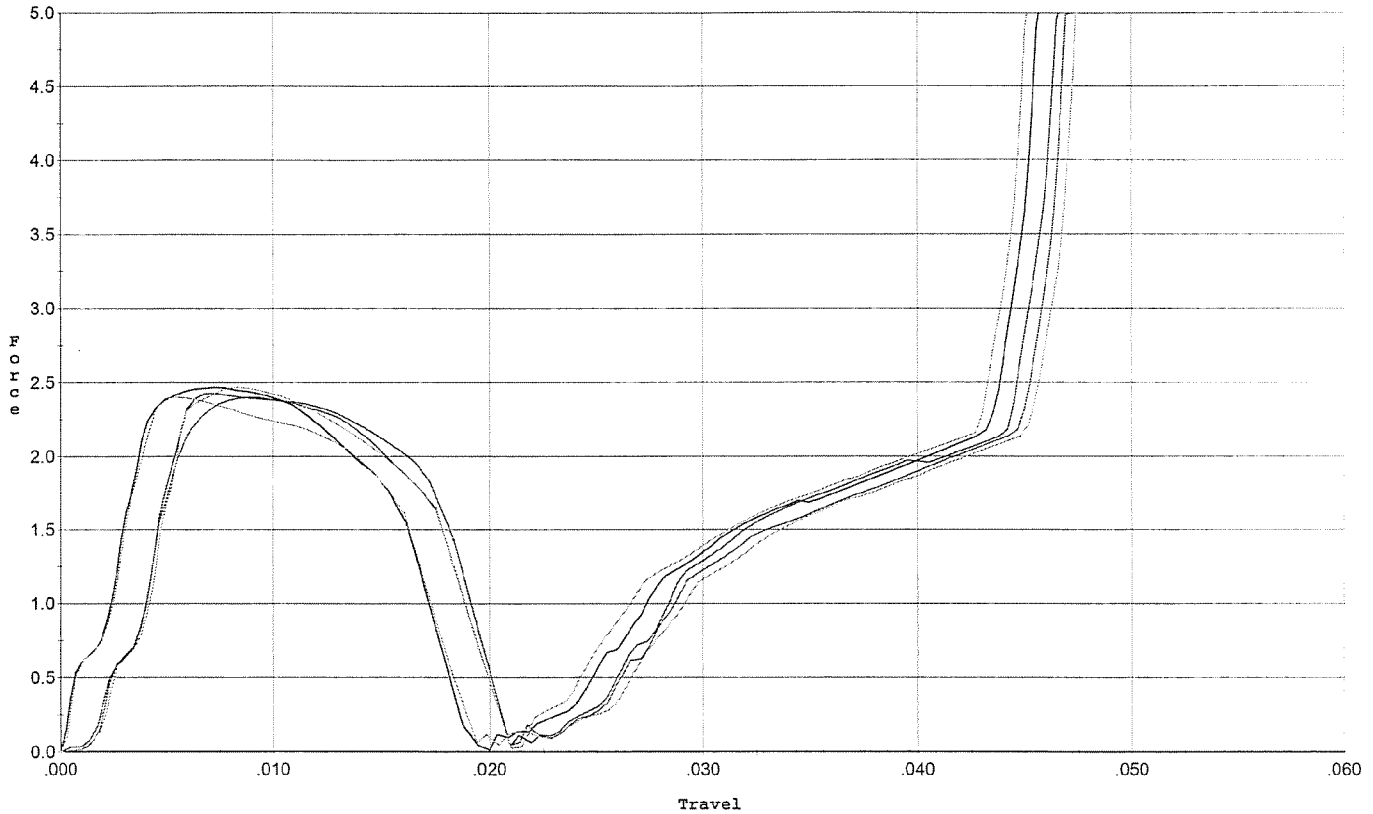
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-19-09	LJN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	6-19-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	6-19-09	LJN
	J) ASSEMBLE STOCK		5-29-09	LJN
	K) ASSEMBLE SWIVEL STUDS		6-19-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/15/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TJR
670	FINAL INSPECTION A) HEADSPACE		6-19-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.34</u> <u>2.46</u> <u>2.30</u> <u>2.39</u>	6-19-09	LJN
	C) FUNCTION		6-19-09	LJN
690	PACK		7/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



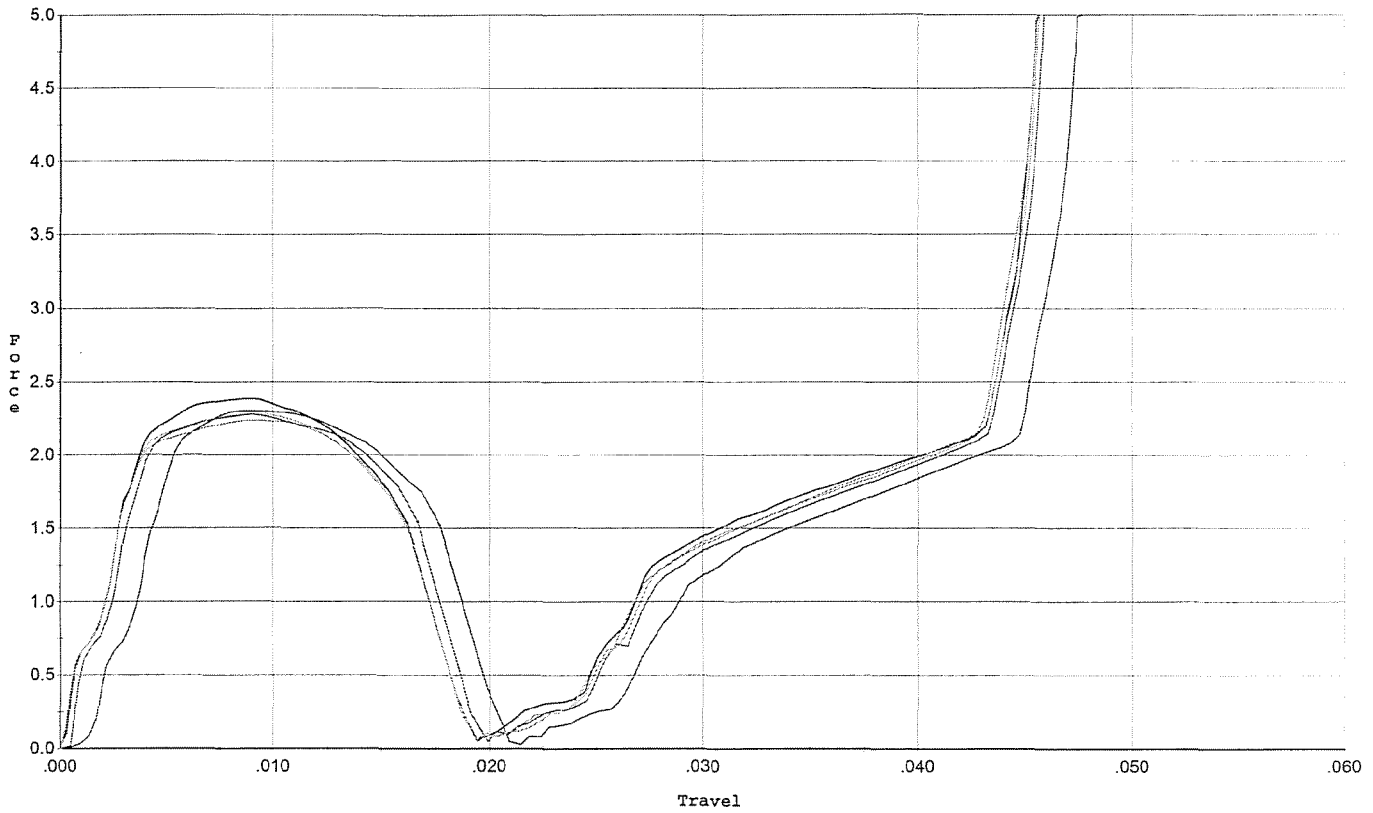
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.425	0.018	0.00	0.034	0.031		Set Trigger
2	2.466	0.016	0.00	0.034	0.029		Set Trigger
3	2.401	0.017	0.00	0.034	0.028		Set Trigger
4	2.469	0.018	0.00	0.035	0.029		Set Trigger
5	2.403	0.016	0.00	0.034	0.028		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



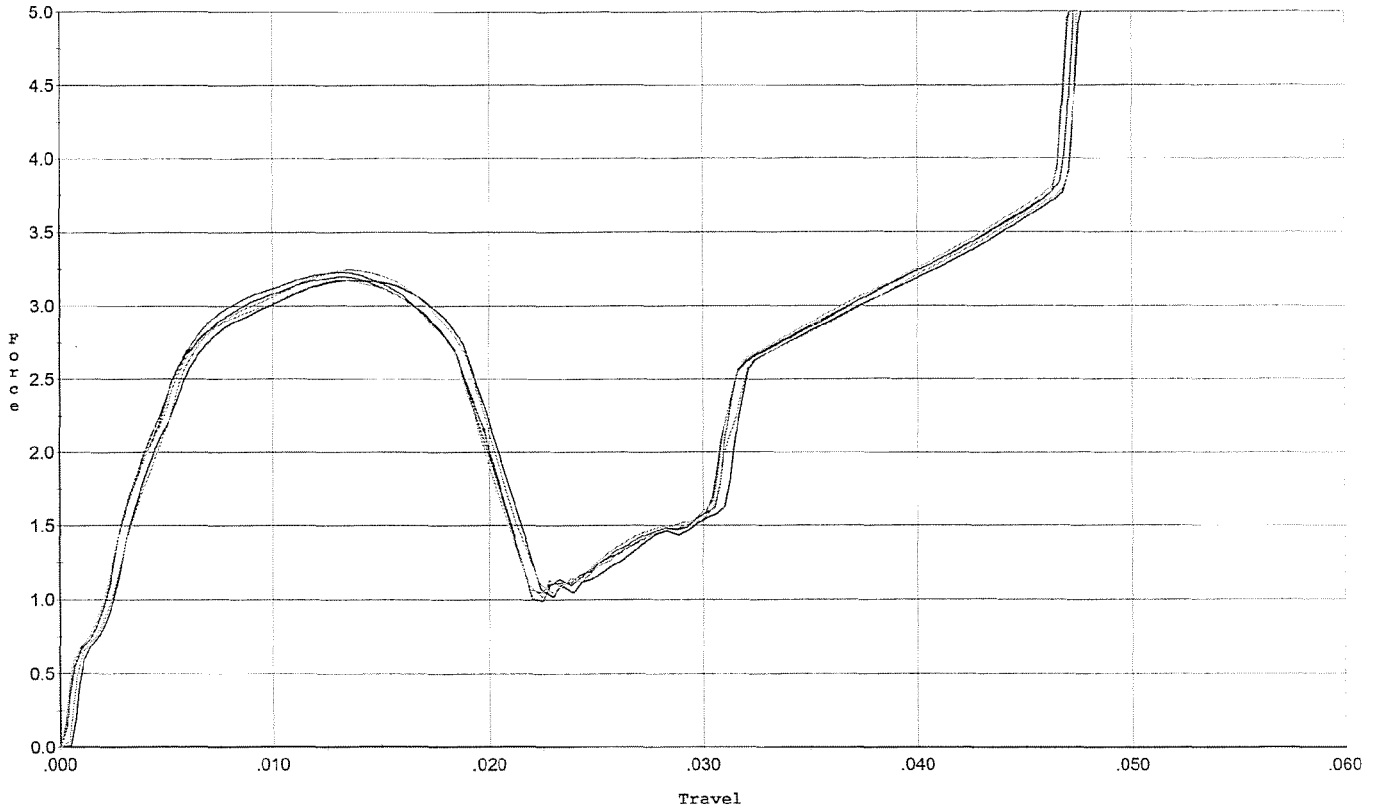
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.304	0.018	0.00	0.035	0.029		Set Trigger
2	2.388	0.016	0.00	0.034	0.029		Set Trigger
3	2.281	0.017	0.00	0.034	0.029		Set Trigger
4	2.295	0.016	0.00	0.034	0.028		Set Trigger
5	2.236	0.016	0.00	0.034	0.028		Set Trigger

Aug 2.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



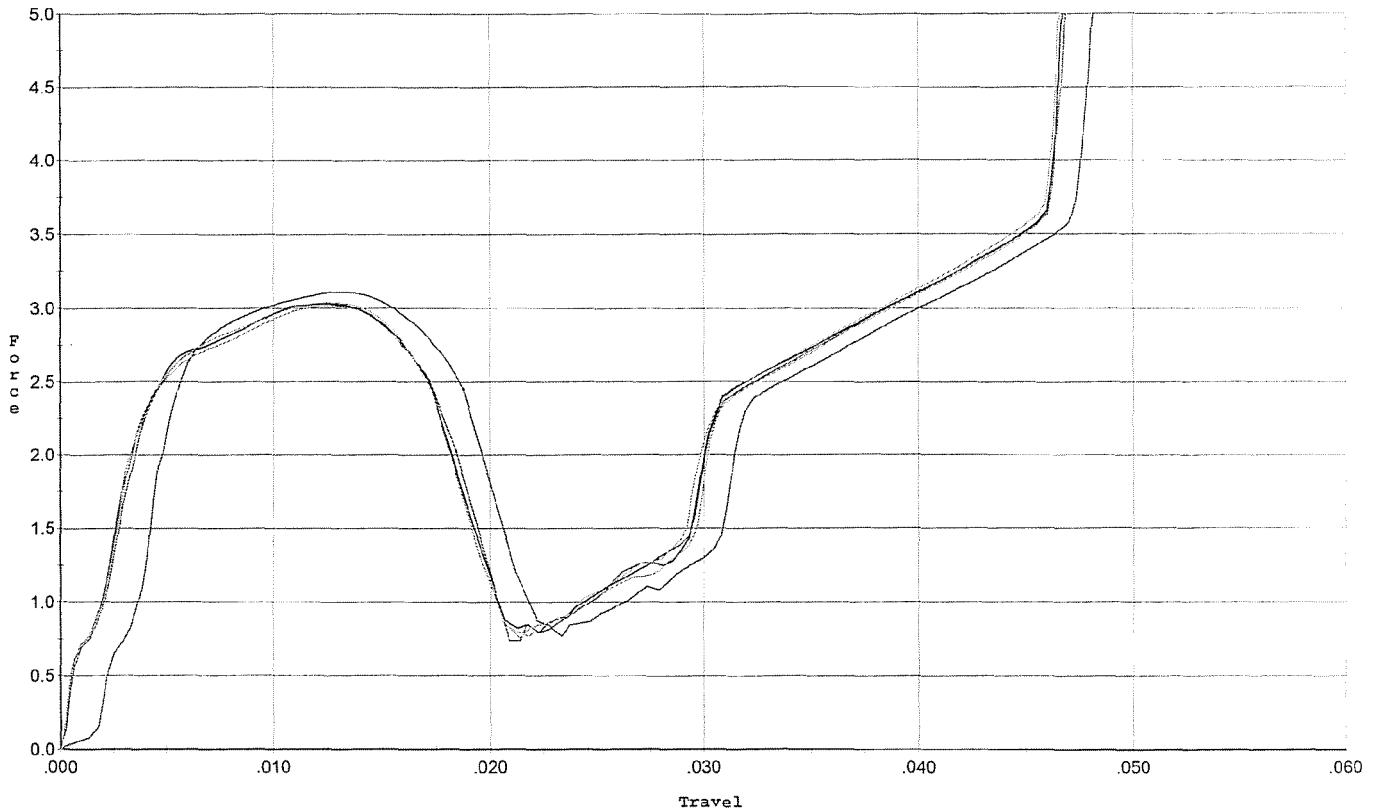
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.020	0.00	0.031	0.046		Set Trigger
2	3.174	0.021	0.00	0.031	0.047		Set Trigger
3	3.230	0.020	0.00	0.031	0.047		Set Trigger
4	3.176	0.018	0.00	0.031	0.043		Set Trigger
5	3.246	0.019	0.00	0.031	0.044		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



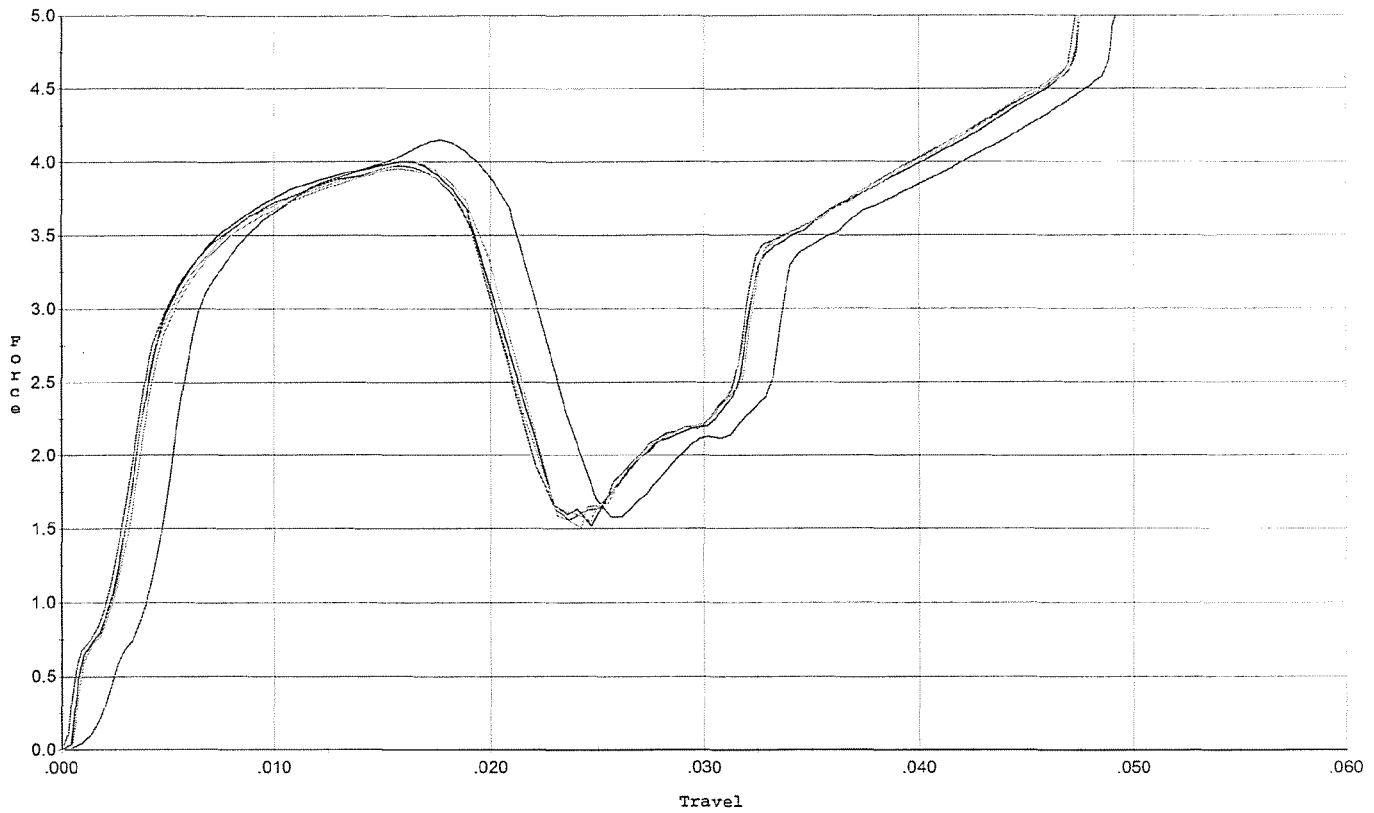
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.019	0.00	0.032	0.041		Set Trigger
2	3.030	0.017	0.00	0.032	0.039		Set Trigger
3	3.034	0.018	0.00	0.031	0.041		Set Trigger
4	3.039	0.017	0.00	0.032	0.039		Set Trigger
5	3.015	0.017	0.00	0.032	0.039		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



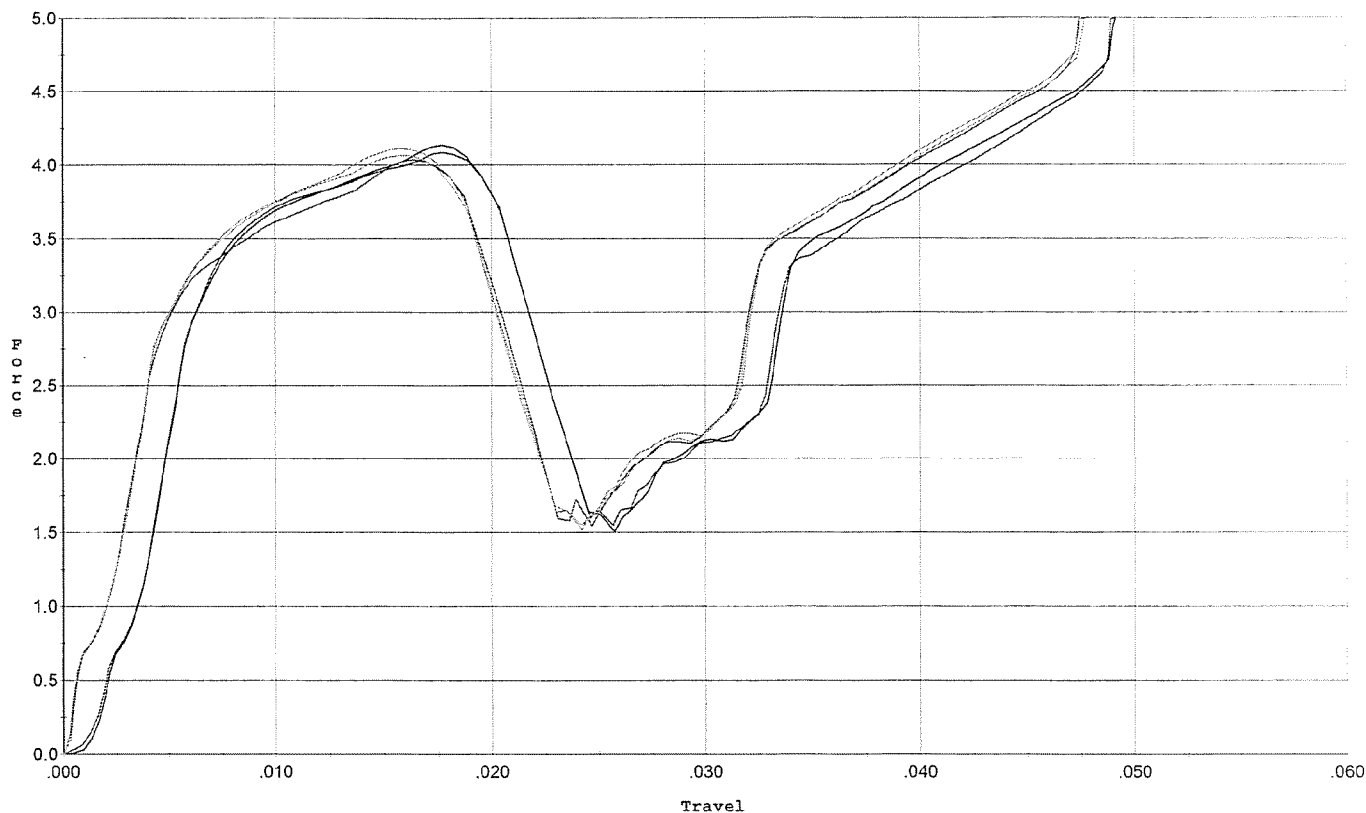
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.021	0.00	0.029	0.057		Set Trigger
2	4.001	0.019	0.00	0.030	0.054		Set Trigger
3	3.973	0.019	0.00	0.029	0.055		Set Trigger
4	3.995	0.020	0.00	0.029	0.056		Set Trigger
5	3.953	0.019	0.00	0.029	0.054		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



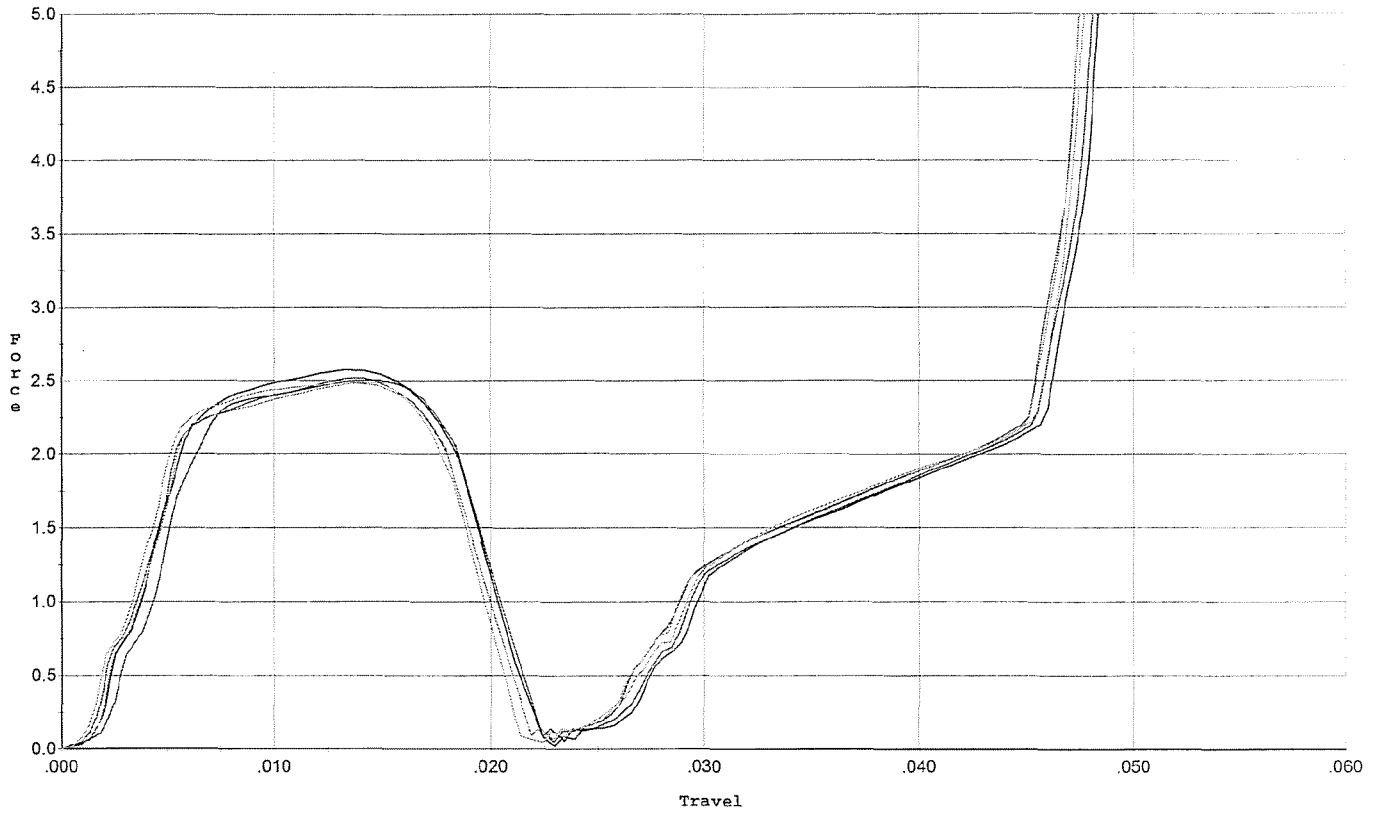
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.020	0.00	0.030	0.056		Set Trigger
2	4.134	0.020	0.00	0.030	0.056		Set Trigger
3	4.036	0.020	0.00	0.029	0.058		Set Trigger
4	4.065	0.019	0.00	0.030	0.055		Set Trigger
5	4.112	0.019	0.00	0.030	0.055		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



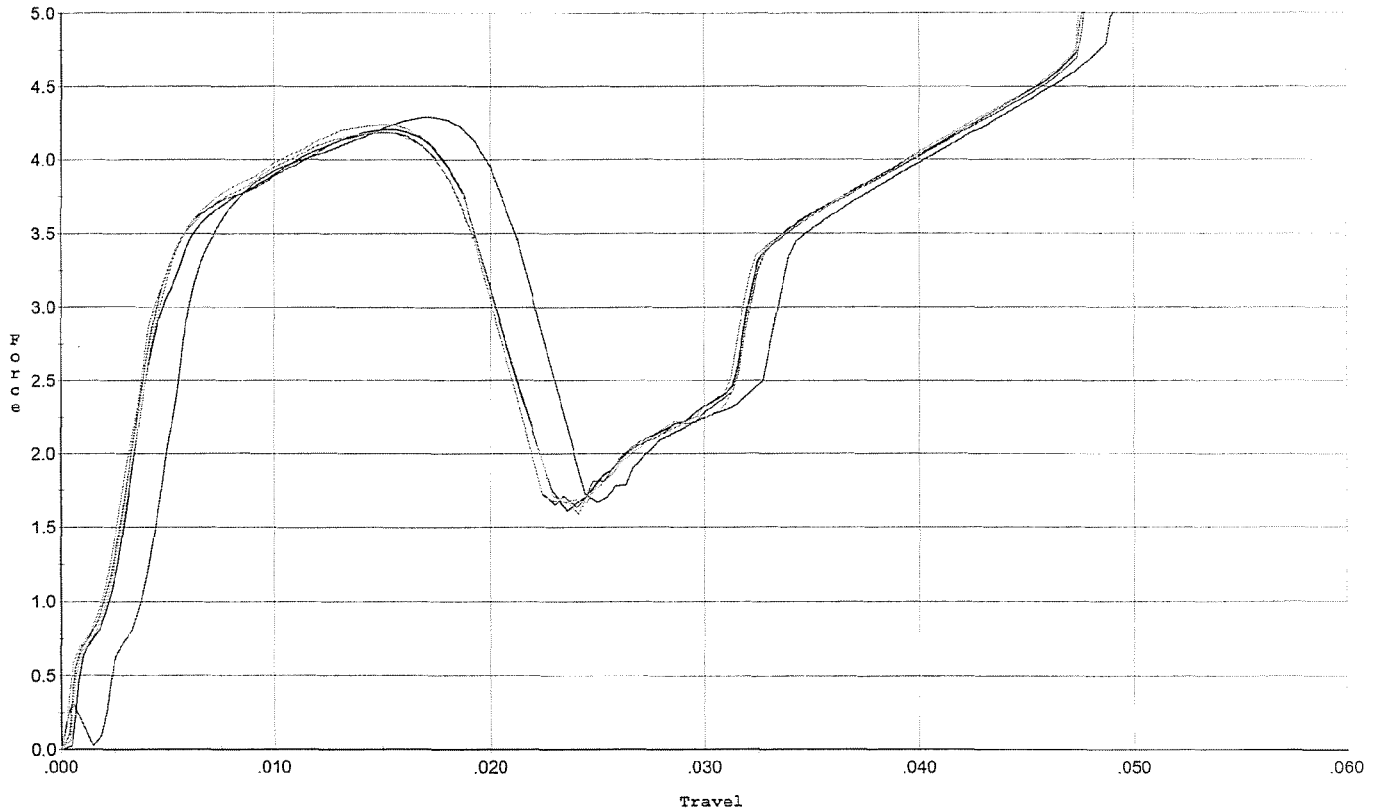
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.018	0.00	0.034	0.032		Set Trigger
2	2.570	0.018	0.00	0.034	0.033		Set Trigger
3	2.518	0.018	0.00	0.034	0.032		Set Trigger
4	2.484	0.018	0.00	0.034	0.033		Set Trigger
5	2.485	0.018	0.00	0.034	0.031		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.289	0.021	0.00	0.029	0.061		Set Trigger
2	4.206	0.019	0.00	0.030	0.056		Set Trigger
3	4.186	0.019	0.00	0.030	0.057		Set Trigger
4	4.240	0.019	0.00	0.030	0.057		Set Trigger
5	4.192	0.019	0.00	0.030	0.058		Set Trigger

Avg 4.22