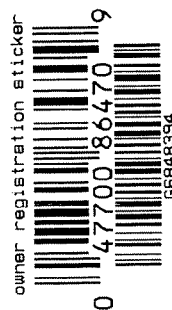
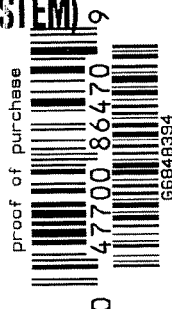


G6848394

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



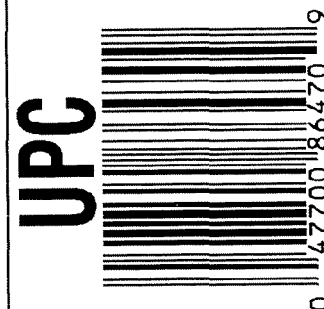
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848394



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6848394

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	4/8/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	BT
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-20-09	CMS
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-20-09	CMS
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-20-09	CMS
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

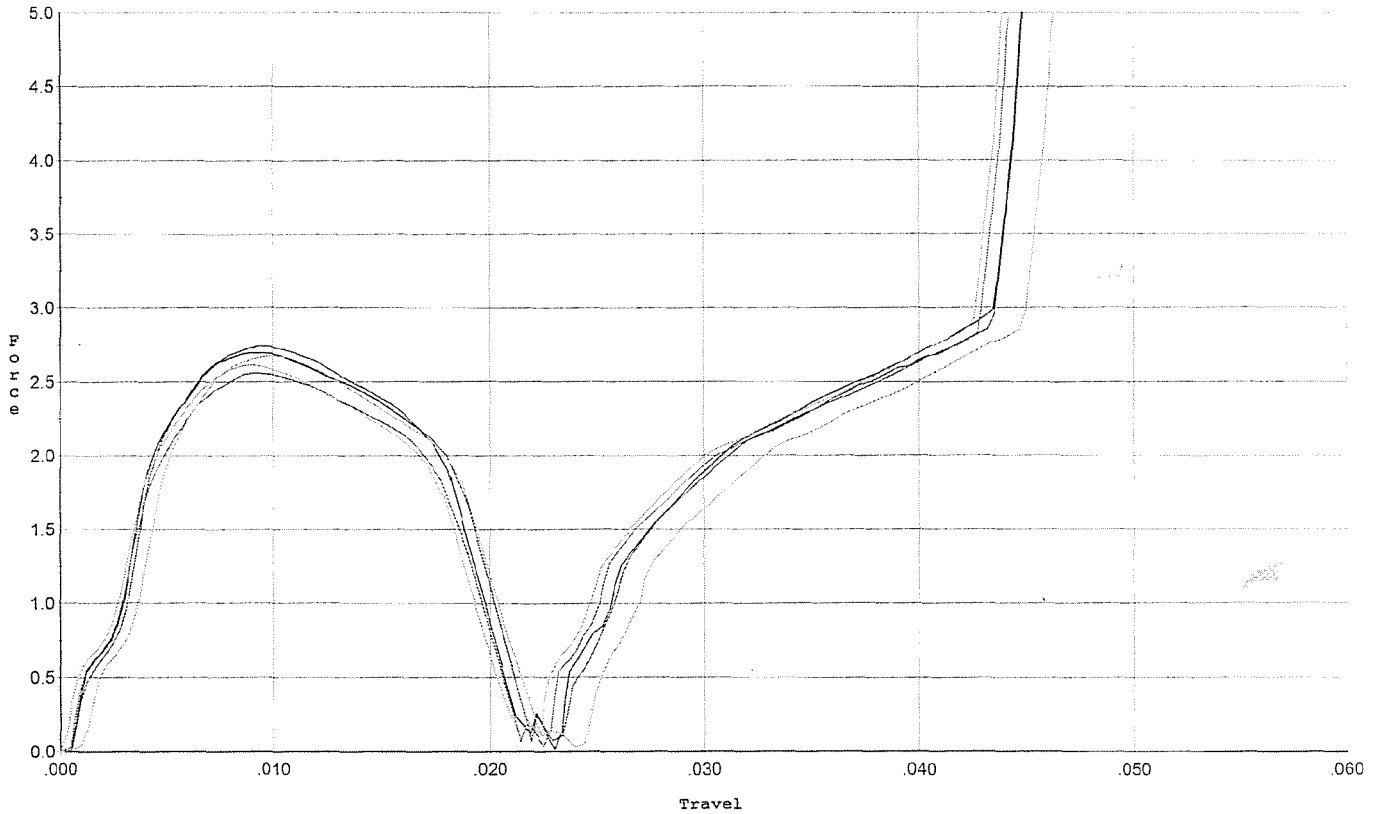
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	4-29-09	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4.5</u> <u>4</u>	4-29-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	4-29-09	WV
	J) ASSEMBLE STOCK			4-24-09	XN
	K) ASSEMBLE SWIVEL STUDS			4-29-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	4-27-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			4-27-09	JP
670	FINAL INSPECTION A) HEADSPACE			4-29-09	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.61</u> <u>2.60</u> <u>2.58</u> <u>2.57</u>	4-28-09	WV
	C) FUNCTION			4-29-09	WV
690	PACK			6/18/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



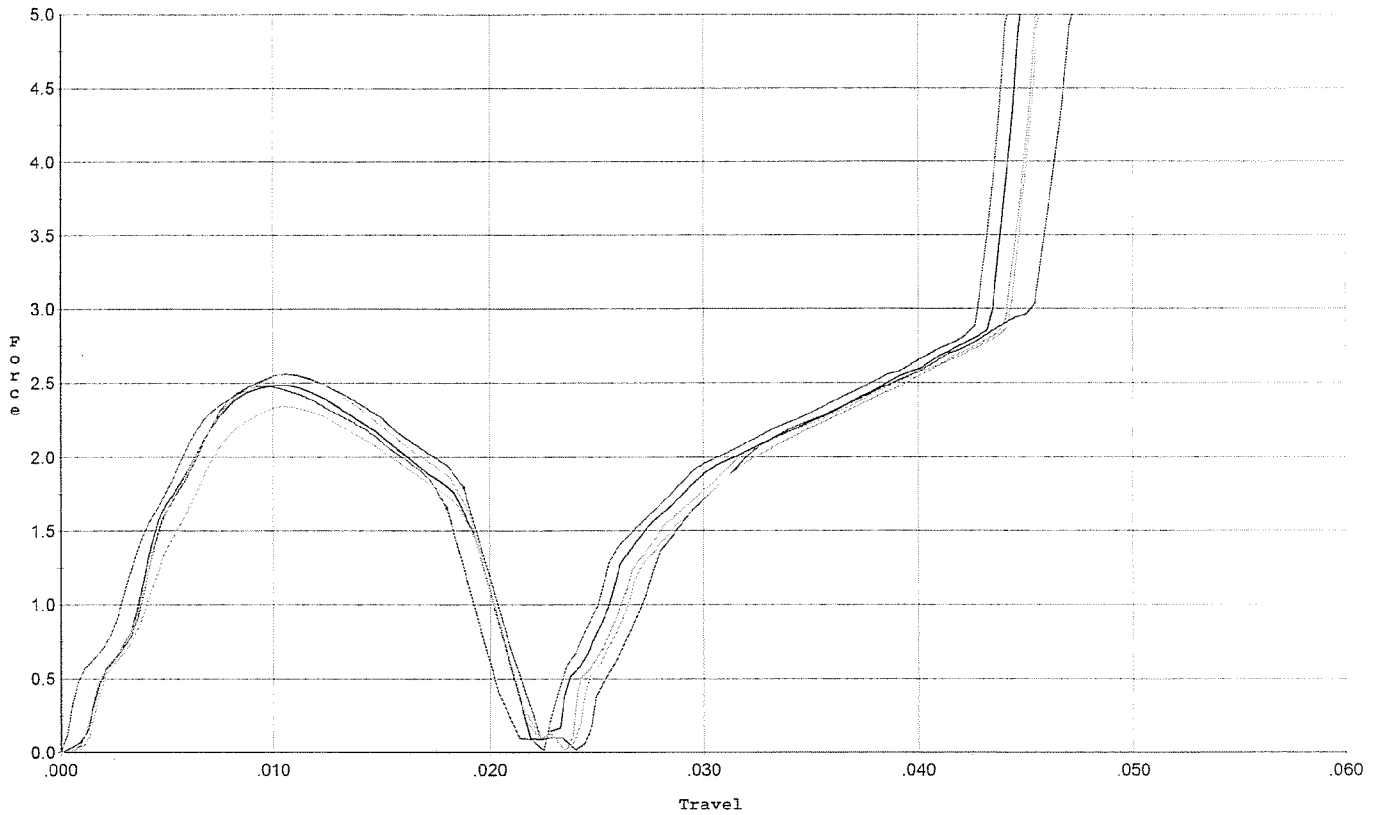
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.743	0.019	0.00	0.030	0.036		Set Trigger
2	2.695	0.018	0.00	0.031	0.035		Set Trigger
3	2.561	0.019	0.00	0.030	0.035		Set Trigger
4	2.615	0.018	0.00	0.030	0.033		Set Trigger
5	2.675	0.019	0.00	0.032	0.034		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



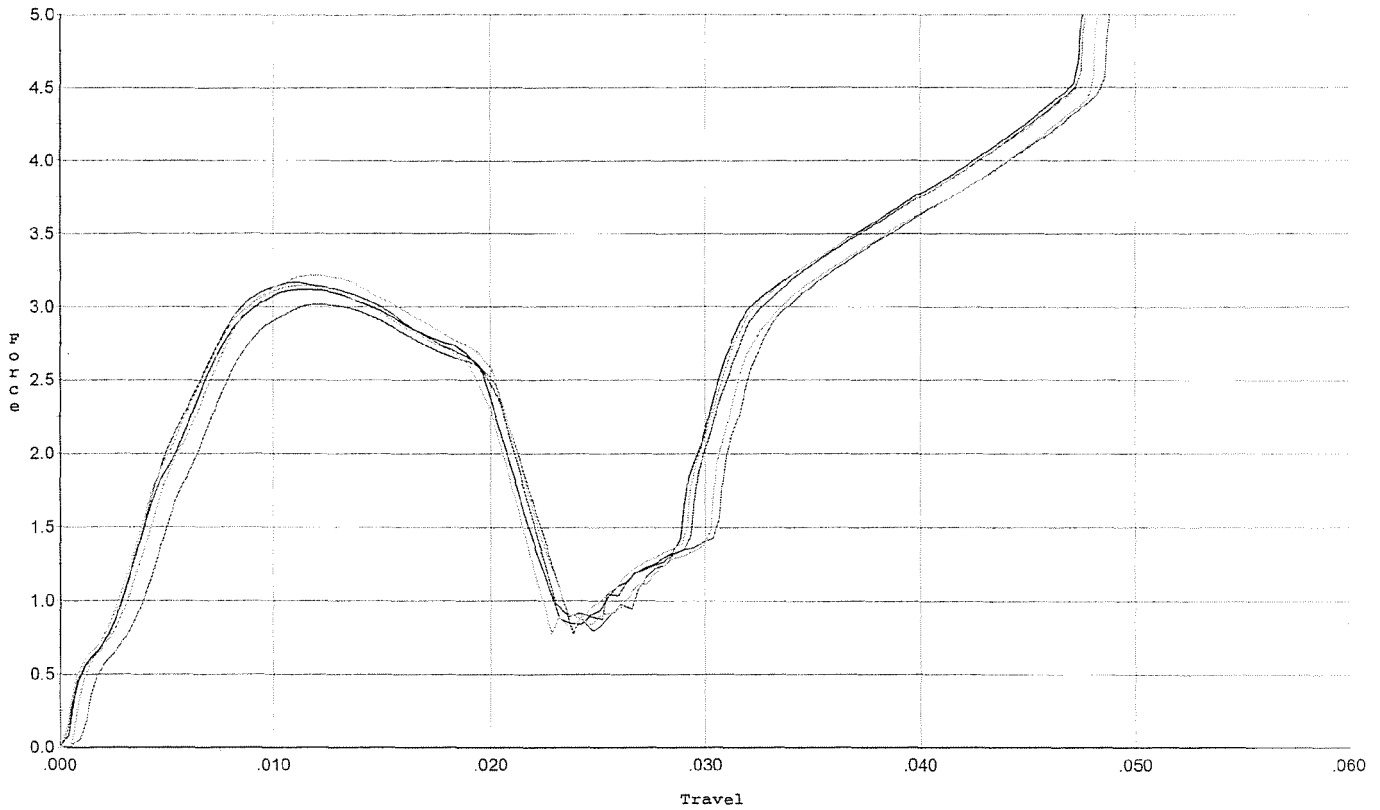
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.019	0.00	0.032	0.033		Set Trigger
2	2.486	0.019	0.00	0.030	0.032		Set Trigger
3	2.478	0.018	0.00	0.030	0.032		Set Trigger
4	2.346	0.019	0.00	0.031	0.030		Set Trigger
5	2.564	0.019	0.00	0.031	0.033		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



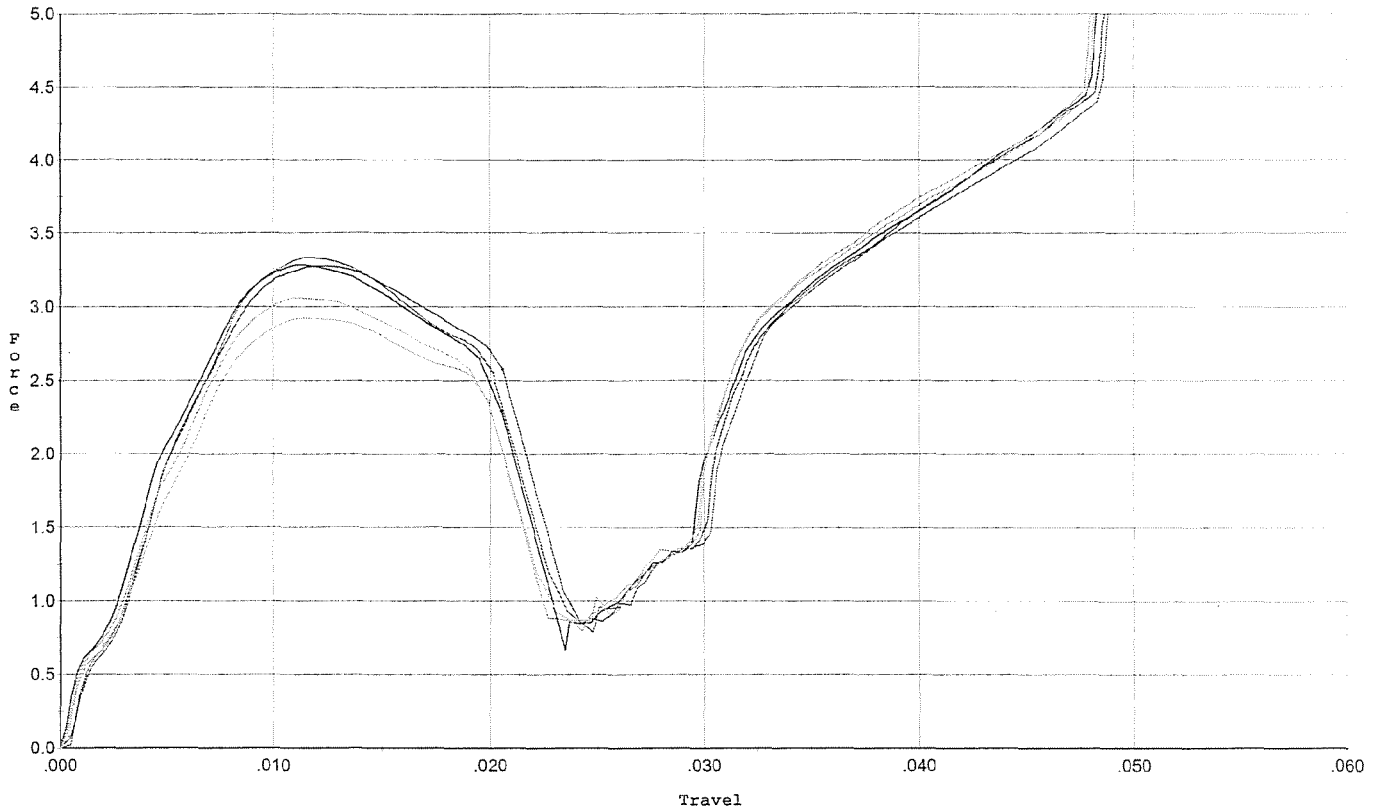
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.020	0.00	0.030	0.046		Set Trigger
2	3.117	0.020	0.00	0.030	0.043		Set Trigger
3	3.018	0.022	0.00	0.031	0.045		Set Trigger
4	3.147	0.020	0.00	0.030	0.044		Set Trigger
5	3.212	0.020	0.00	0.031	0.045		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



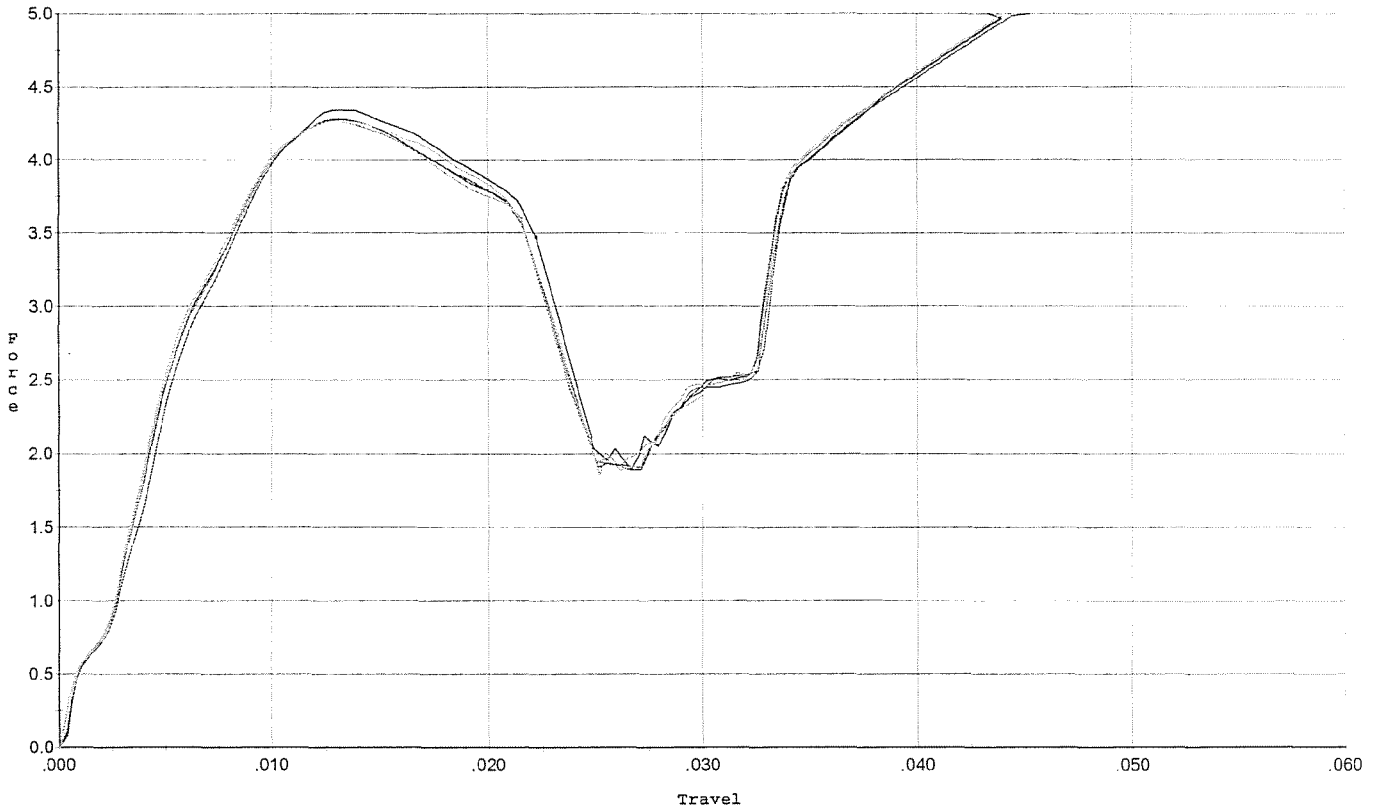
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.274	0.021	0.00	0.031	0.047		Set Trigger
2	3.284	0.021	0.00	0.031	0.047		Set Trigger
3	3.332	0.020	0.00	0.031	0.046		Set Trigger
4	2.926	0.020	0.00	0.031	0.041		Set Trigger
5	3.059	0.020	0.00	0.031	0.043		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



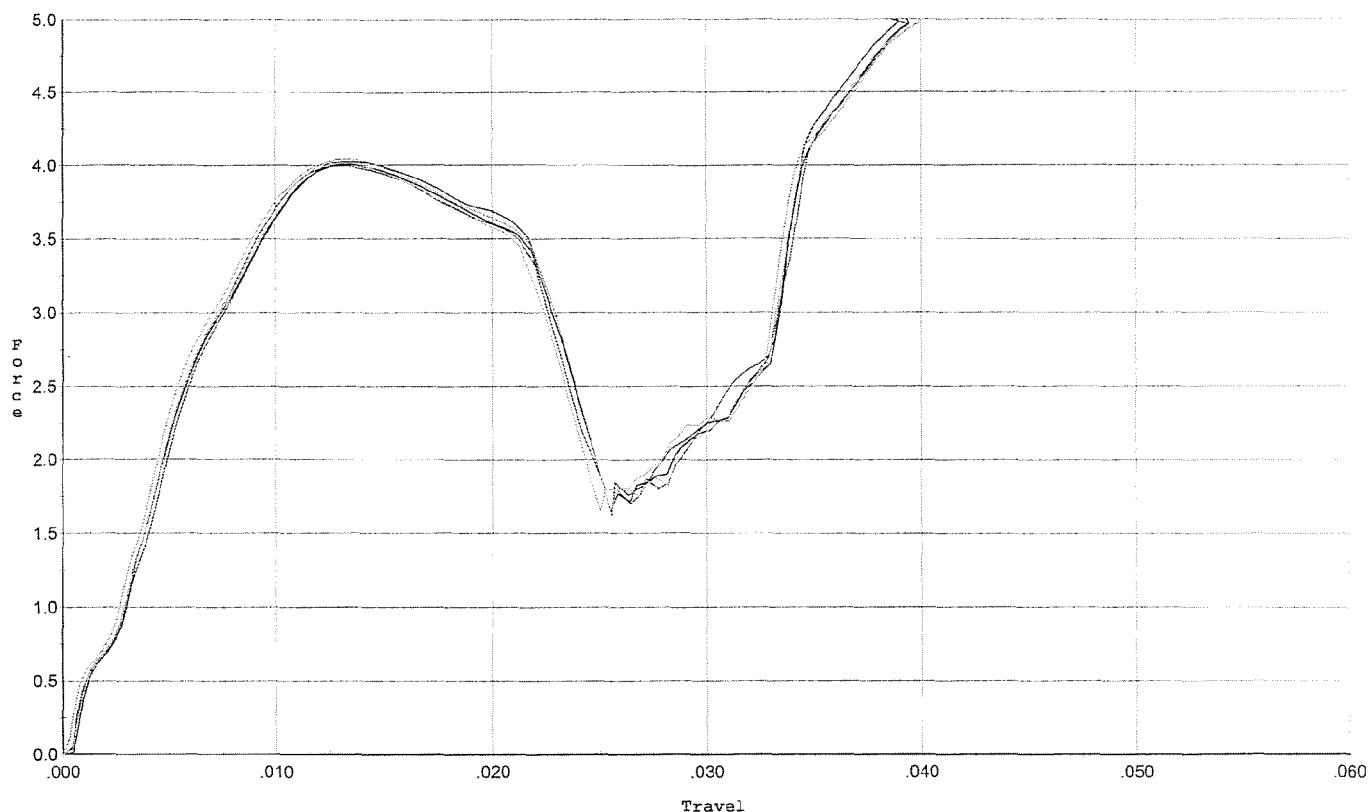
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.279	0.022	0.00	0.029	0.063		Set Trigger
2	4.345	0.022	0.00	0.028	0.066		Set Trigger
3	4.270	0.022	0.00	0.028	0.063		Set Trigger
4	4.287	0.022	0.00	0.028	0.064		Set Trigger
5	4.270	0.023	0.00	0.028	0.068		Set Trigger

A.4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



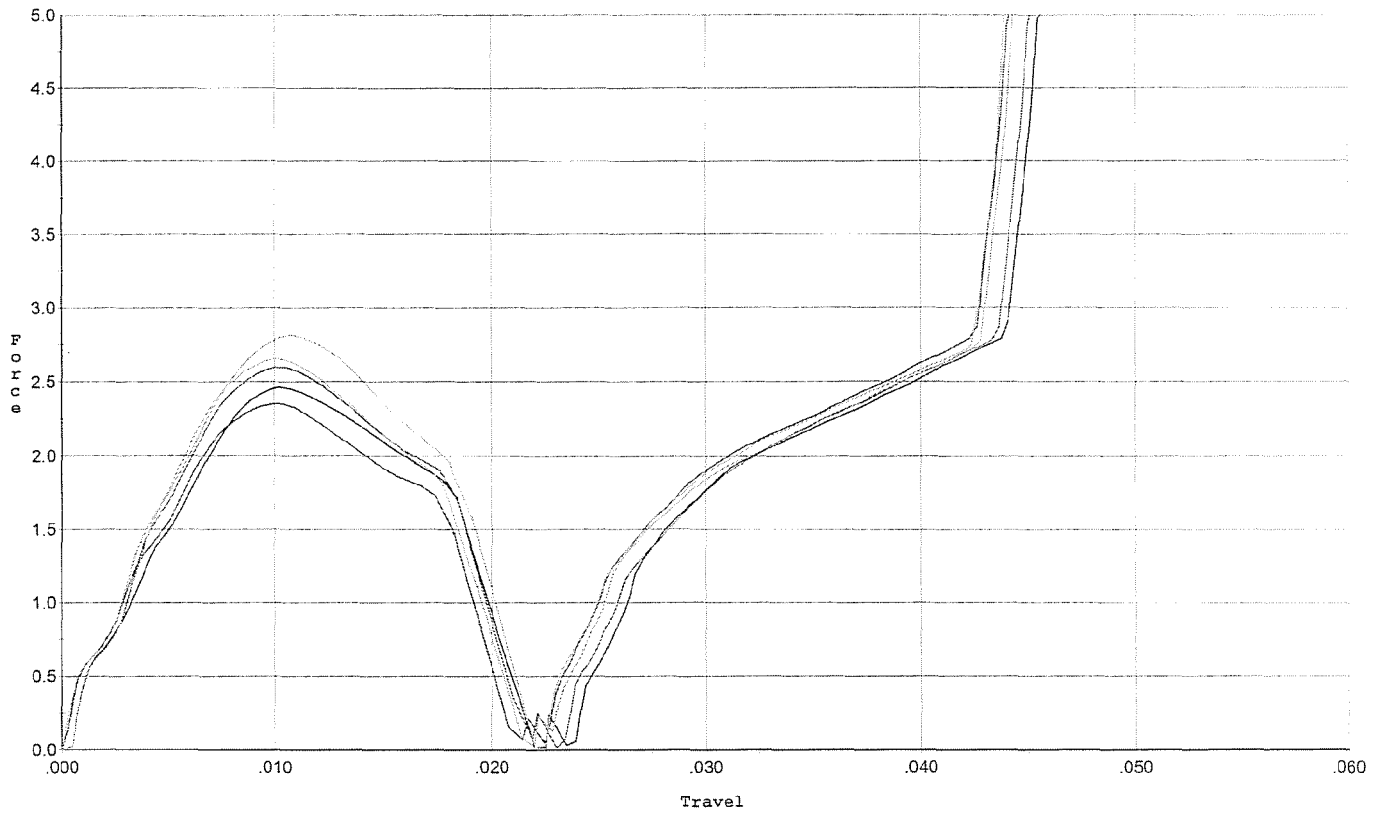
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.023	0.00	0.029	0.064		Set Trigger
2	4.006	0.023	0.00	0.029	0.064		Set Trigger
3	3.996	0.022	0.00	0.029	0.061		Set Trigger
4	4.024	0.022	0.00	0.028	0.063		Set Trigger
5	4.045	0.023	0.00	0.028	0.064		Set Trigger

A.4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



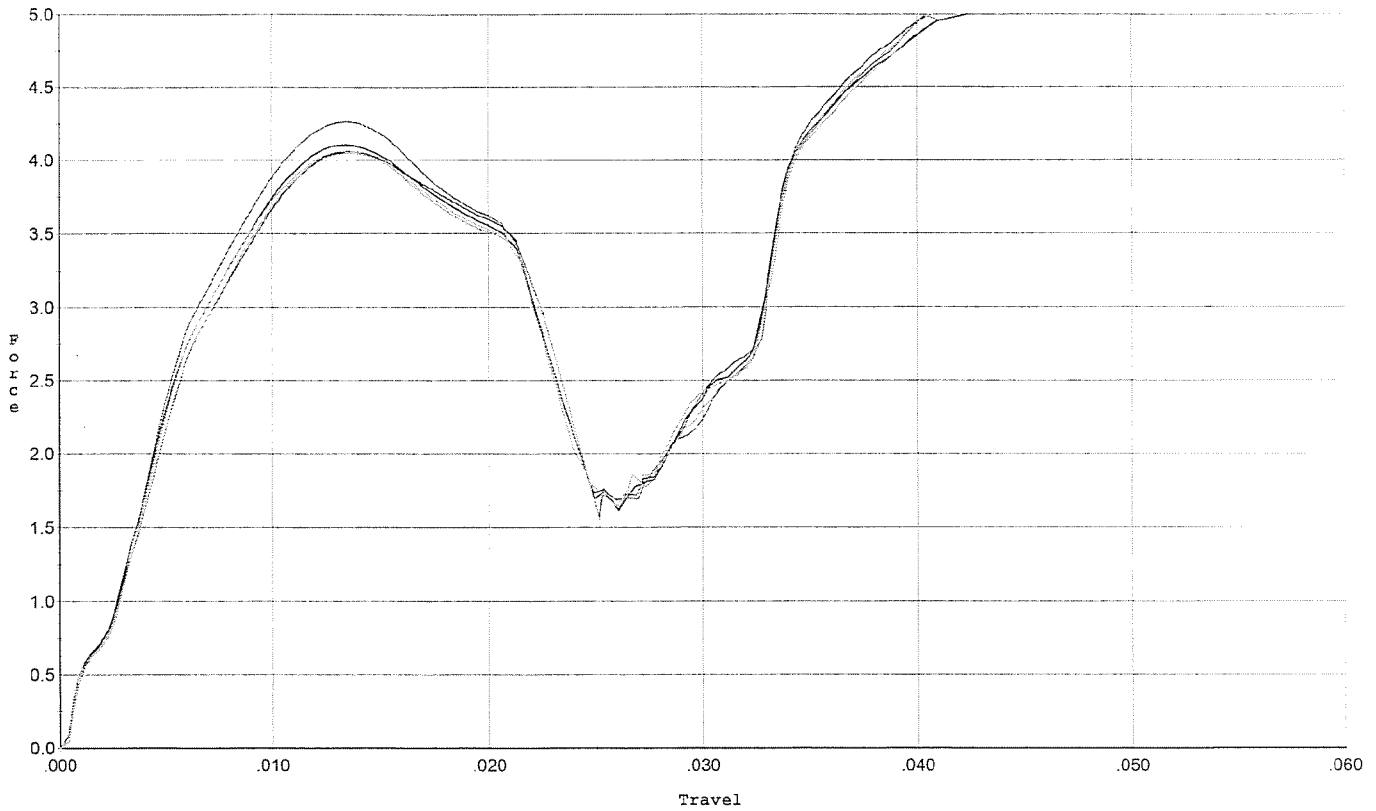
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.352	0.018	0.00	0.031	0.030		Set Trigger
2	2.465	0.018	0.00	0.032	0.031		Set Trigger
3	2.597	0.018	0.00	0.031	0.032		Set Trigger
4	2.657	0.019	0.00	0.030	0.035		Set Trigger
5	2.818	0.019	0.00	0.030	0.036		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.022	0.00	0.028	0.062		Set Trigger
2	4.106	0.021	0.00	0.029	0.060		Set Trigger
3	4.266	0.021	0.00	0.028	0.061		Set Trigger
4	4.049	0.022	0.00	0.028	0.062		Set Trigger
5	4.061	0.021	0.00	0.029	0.059		Set Trigger

A-4.10