

G6848398

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

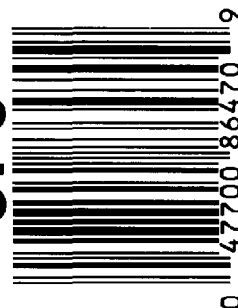
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848398

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66848398

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	4-18-09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CS
540	APPLY COATINGS (BARREL ACTION)		4-28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>26</u> <u>26</u> <u>26</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>33</u> <u>33</u> <u>33</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-1-09	RP
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL		
650	TARGET	PASS FAIL	5/14/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	WV
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.29</u> <u>2.36</u> <u>2.29</u> <u>2.33</u>	5-21-09	WV
	C) FUNCTION		5/22/09	RP
690	PACK		7/13/09	Fm

F004 REV 5/2006

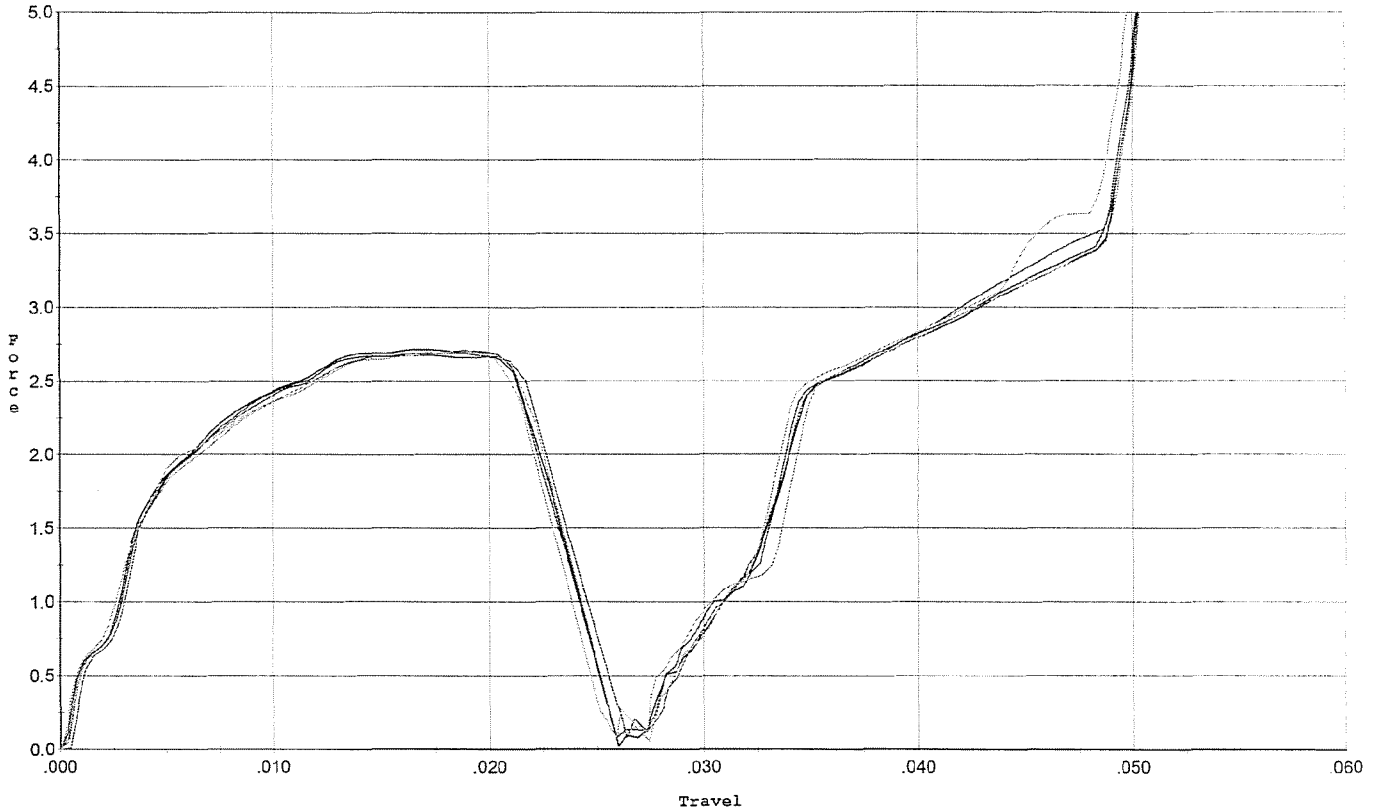
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>26</u> <u>26</u> <u>26</u>	5/22/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>33</u> <u>33</u> <u>33</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-1-09	RP
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
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640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	5/14/09	RP
	MALFUNCTION	CORRECTION		
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	C) FUNCTION		5/22/09	RP
690	PACK		7/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



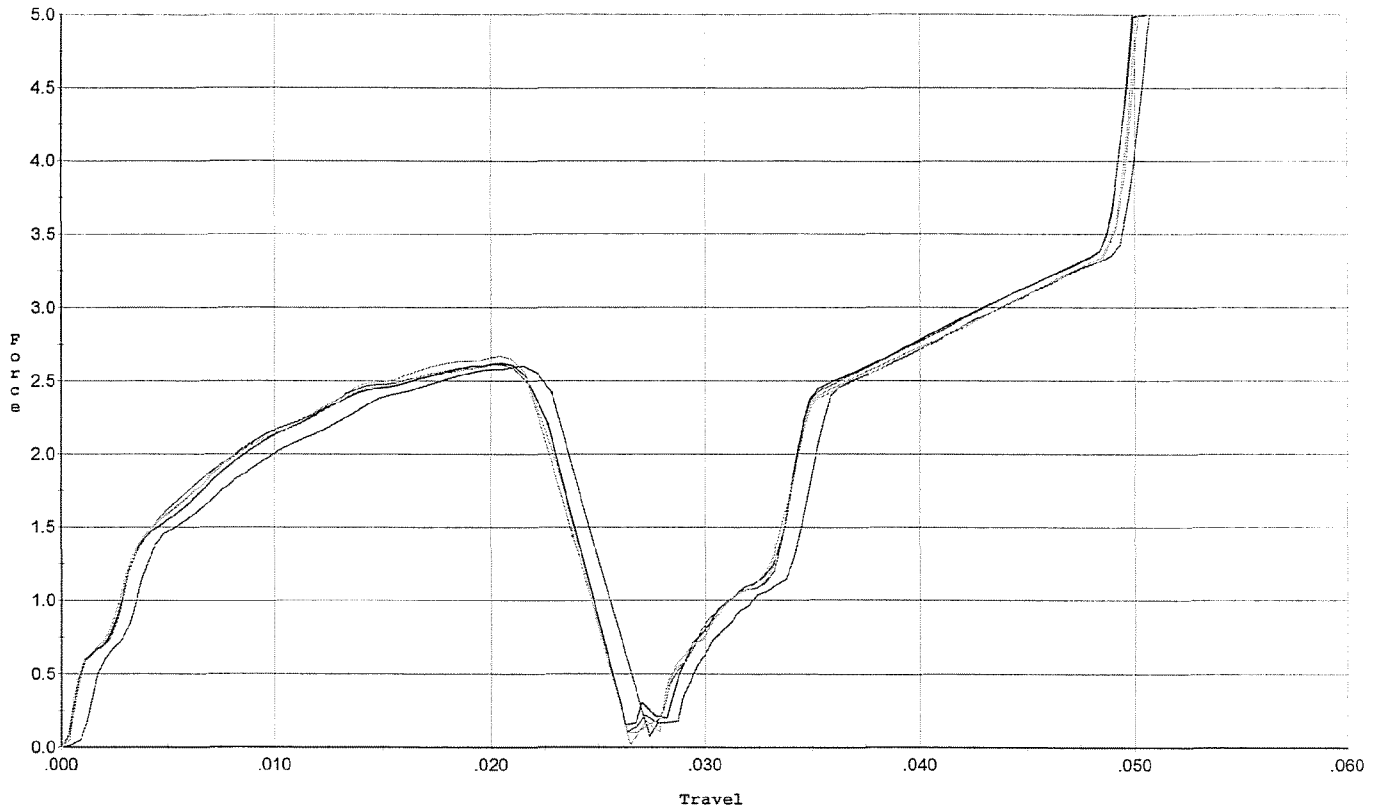
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.675	0.023	0.00	0.033	0.047		Set Trigger
2	2.714	0.023	0.00	0.032	0.046		Set Trigger
3	2.691	0.022	0.00	0.033	0.044		Set Trigger
4	2.712	0.021	0.00	0.032	0.043		Set Trigger
5	2.700	0.022	0.00	0.033	0.044		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



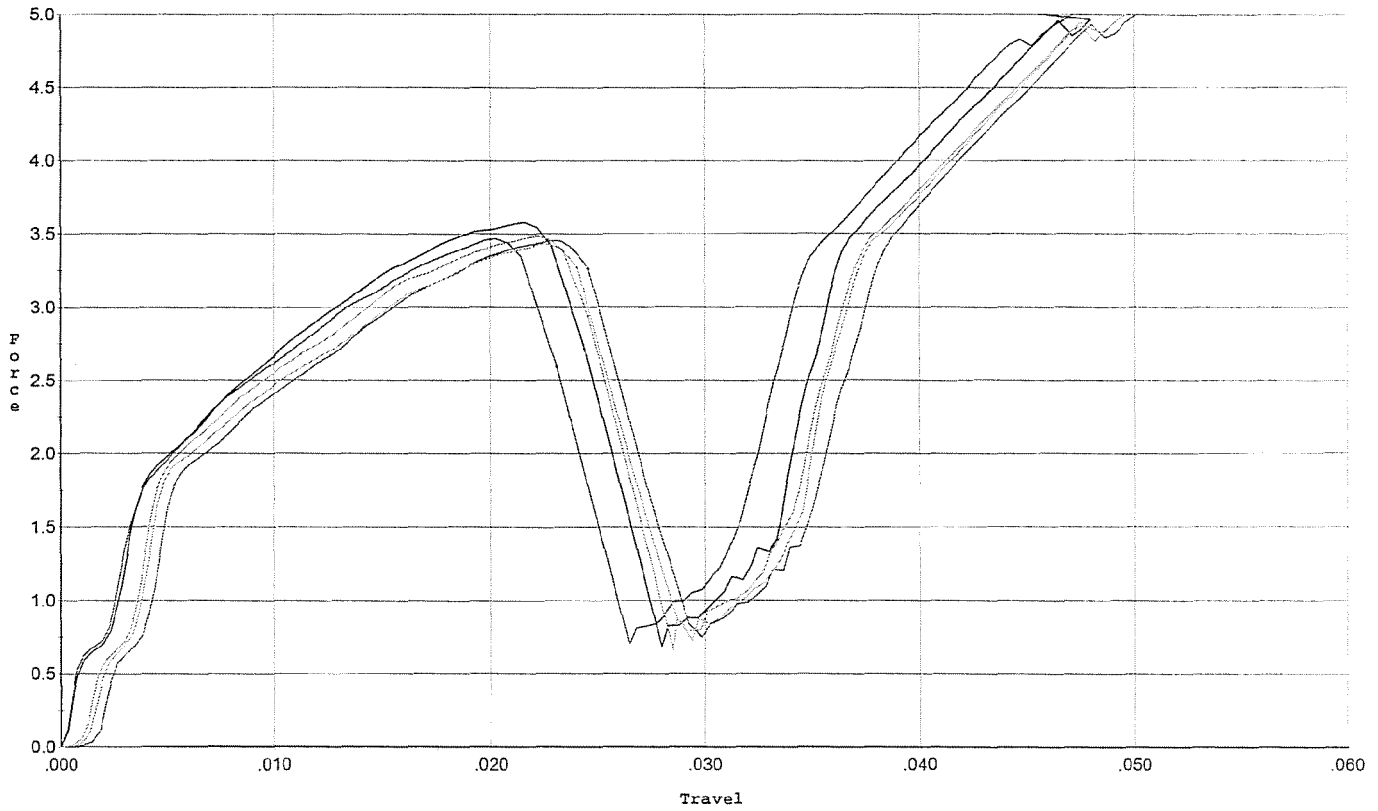
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.023	0.00	0.032	0.041		Set Trigger
2	2.621	0.023	0.00	0.032	0.043		Set Trigger
3	2.611	0.024	0.00	0.032	0.045		Set Trigger
4	2.672	0.023	0.00	0.032	0.044		Set Trigger
5	2.616	0.024	0.00	0.032	0.045		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



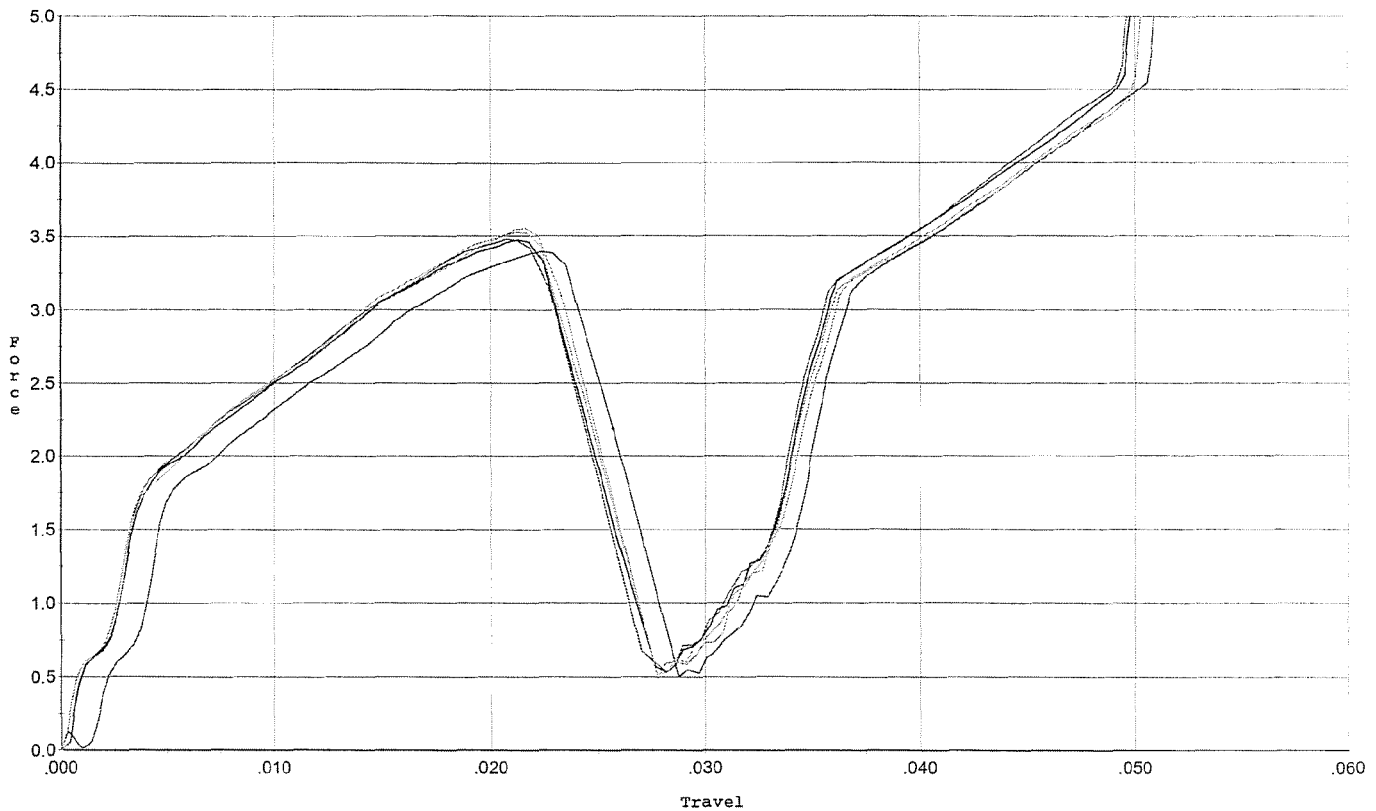
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.466	0.023	0.00	0.030	0.054		Set Trigger
2	3.580	0.024	0.00	0.030	0.060		Set Trigger
3	3.453	0.025	0.00	0.031	0.055		Set Trigger
4	3.431	0.024	0.00	0.031	0.055		Set Trigger
5	3.483	0.025	0.00	0.031	0.057		Set Trigger

A-3.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



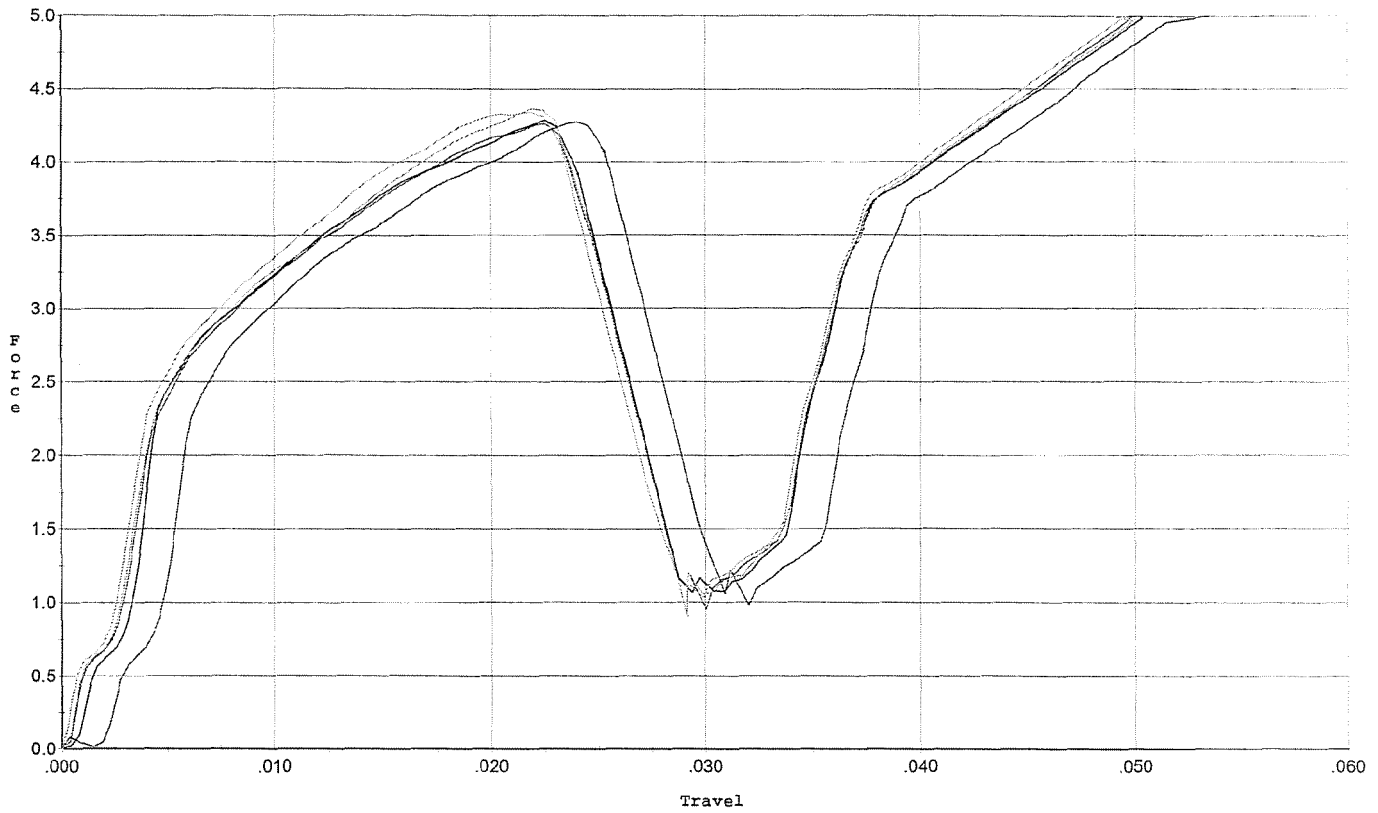
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.394	0.026	0.00	0.031	0.056		Set Trigger
2	3.475	0.022	0.00	0.031	0.052		Set Trigger
3	3.480	0.023	0.00	0.031	0.053		Set Trigger
4	3.530	0.024	0.00	0.031	0.058		Set Trigger
5	3.554	0.023	0.00	0.031	0.055		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



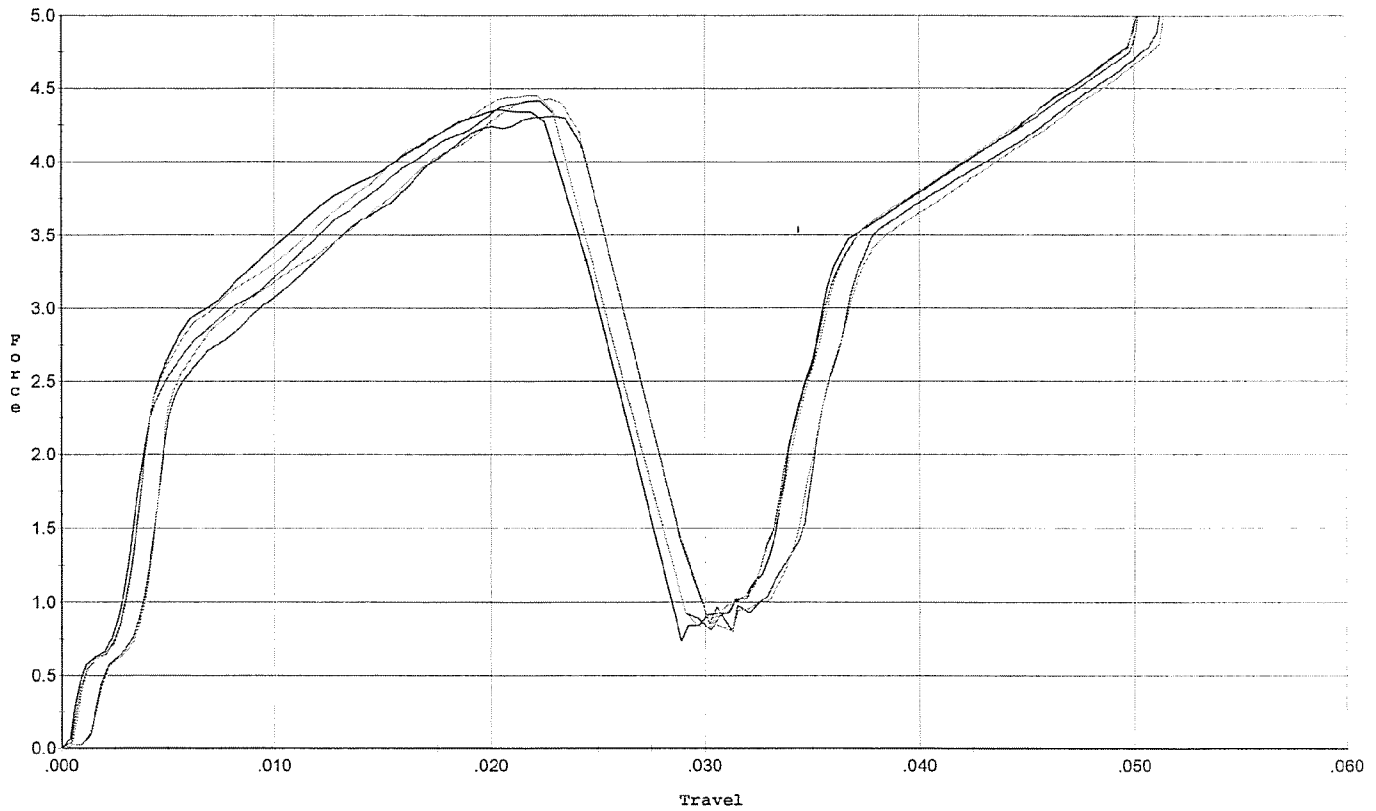
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.025	0.002	0.024	0.069		Set Trigger
2	4.283	0.024	0.00	0.029	0.069		Set Trigger
3	4.261	0.025	0.00	0.029	0.071		Set Trigger
4	4.340	0.023	0.00	0.029	0.069		Set Trigger
5	4.364	0.025	0.00	0.029	0.072		Set Trigger

A-4-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



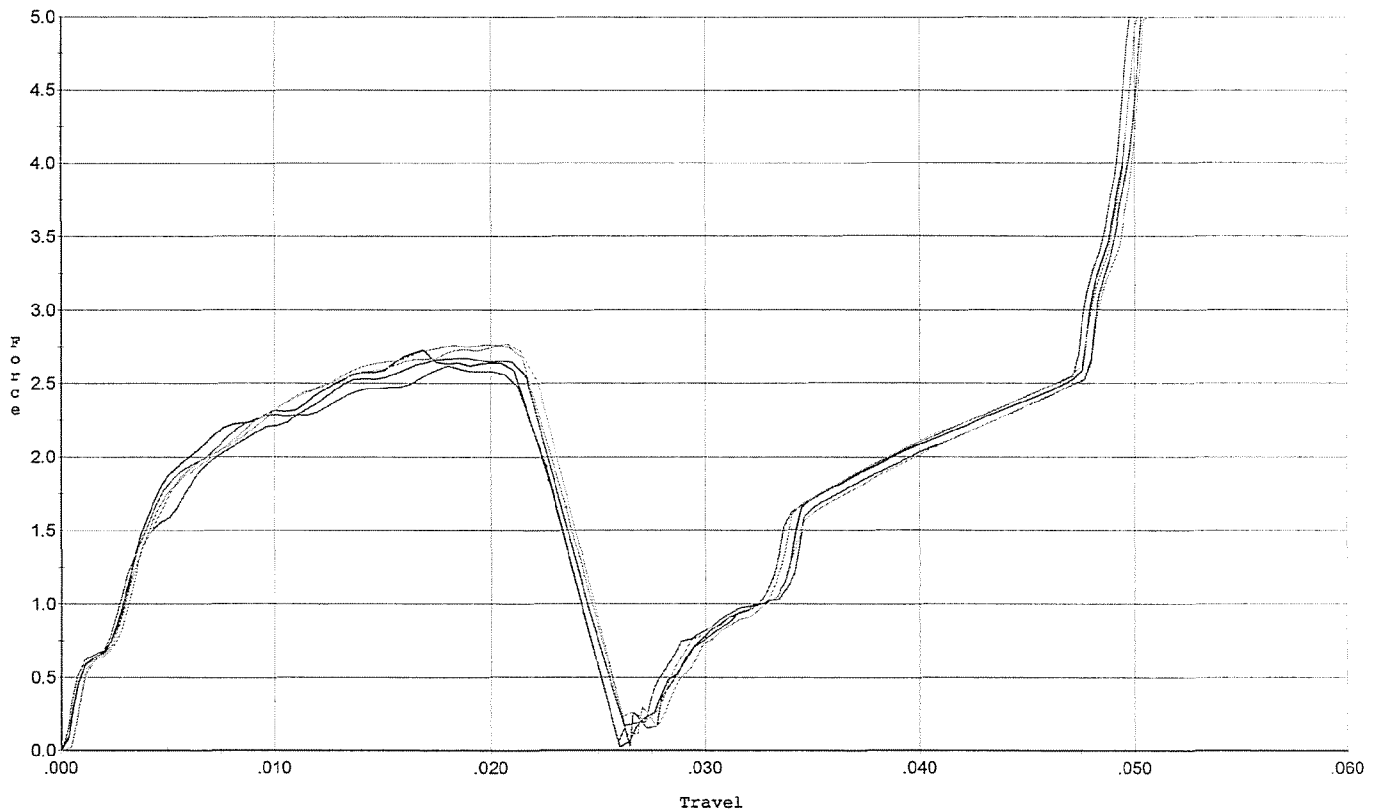
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.310	0.024	0.00	0.024	0.068		Set Trigger
2	4.357	0.024	0.00	0.029	0.073		Set Trigger
3	4.414	0.023	0.00	0.029	0.067		Set Trigger
4	4.452	0.023	0.00	0.029	0.068		Set Trigger
5	4.428	0.024	0.00	0.029	0.069		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



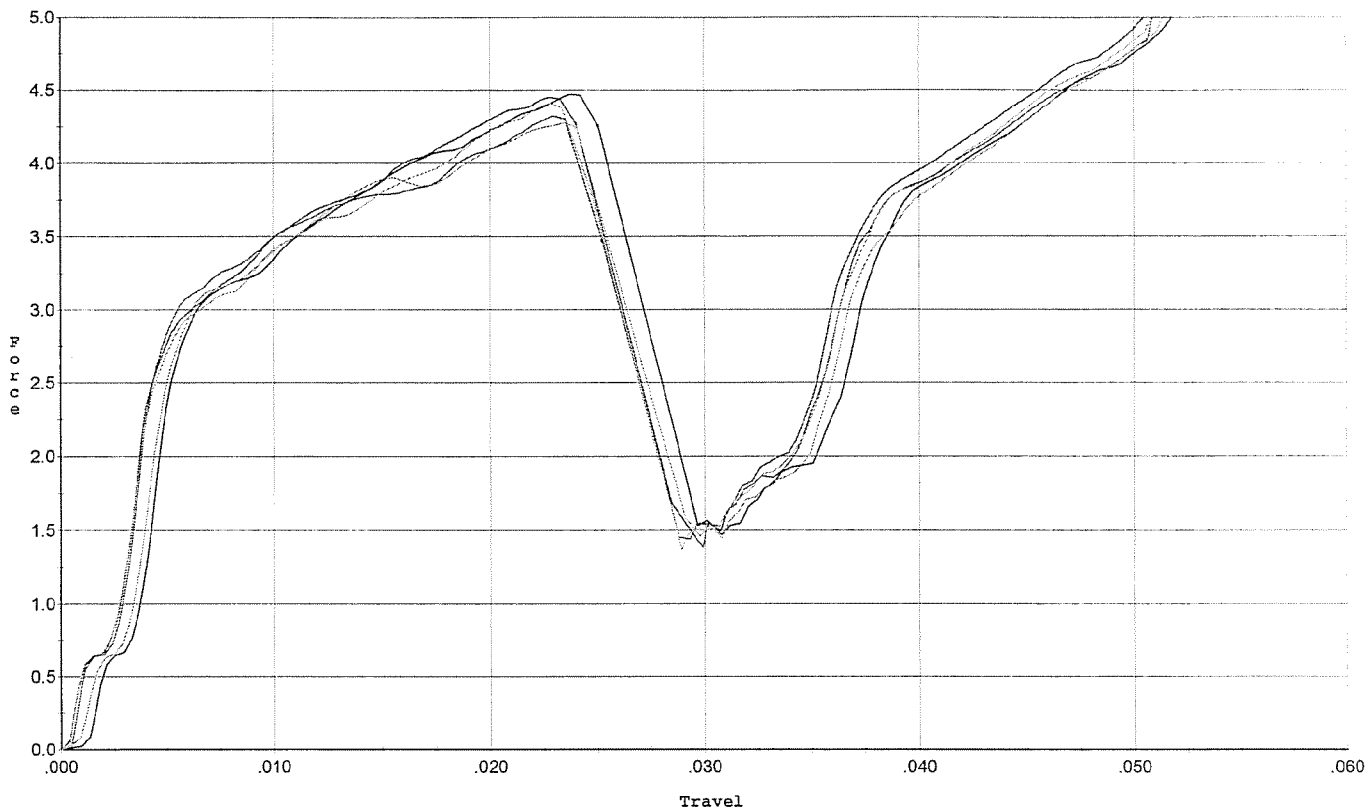
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.022	0.00	0.033	0.042		Set Trigger
2	2.728	0.023	0.00	0.033	0.045		Set Trigger
3	2.620	0.023	0.00	0.032	0.044		Set Trigger
4	2.771	0.022	0.00	0.032	0.044		Set Trigger
5	2.766	0.023	0.00	0.033	0.046		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.447	0.024	0.00	0.023	0.073		Set Trigger
2	4.469	0.025	0.00	0.023	0.075		Set Trigger
3	4.323	0.025	0.00	0.025	0.075		Set Trigger
4	4.407	0.025	0.00	0.023	0.074		Set Trigger
5	4.277	0.024	0.00	0.027	0.071		Set Trigger

A-24.38