

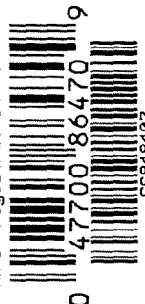
6848407

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

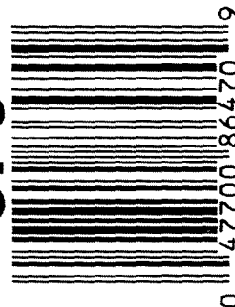
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848407

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6848407

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-20-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	RTZ
	APPLY COATINGS			
540	(BARREL ACTION)		2/25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

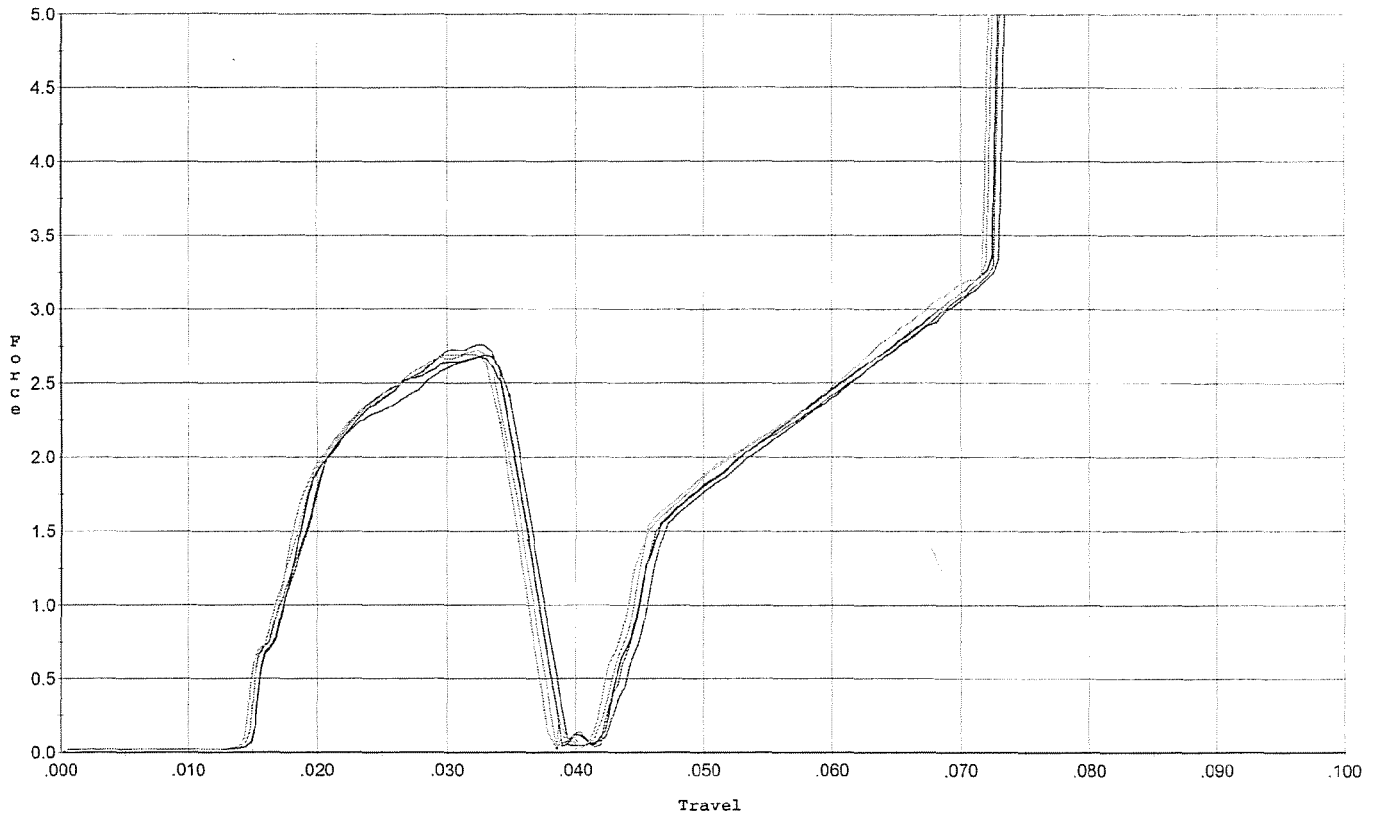
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3"</u> <u>3"</u> <u>3"</u>	8/26/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7"</u> <u>7"</u> <u>7"</u>	8/26/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/26/09	RB
	J) ASSEMBLE STOCK		8-24-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/26/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/25/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/25/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8/26/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.53</u> <u>2.44</u> <u>2.38</u> <u>2.47</u>	8/26/09	RB
	C) FUNCTION		8/26/09	RB
690	PACK		8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



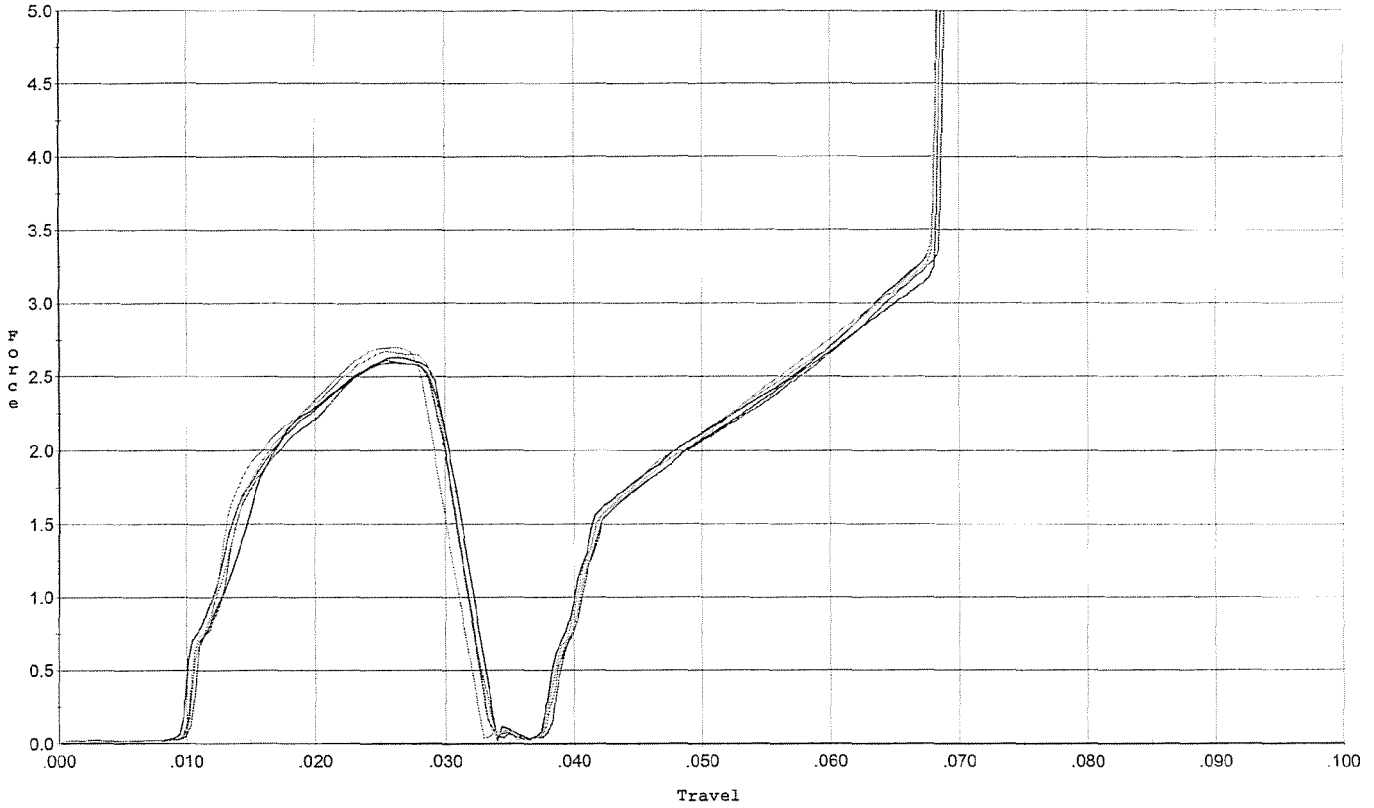
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.035	0.015	0.044	0.042		Set Trigger
2	2.677	0.036	0.015	0.043	0.044		Set Trigger
3	2.758	0.036	0.015	0.043	0.044		Set Trigger
4	2.722	0.035	0.015	0.043	0.043		Set Trigger
5	2.694	0.034	0.015	0.043	0.041		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



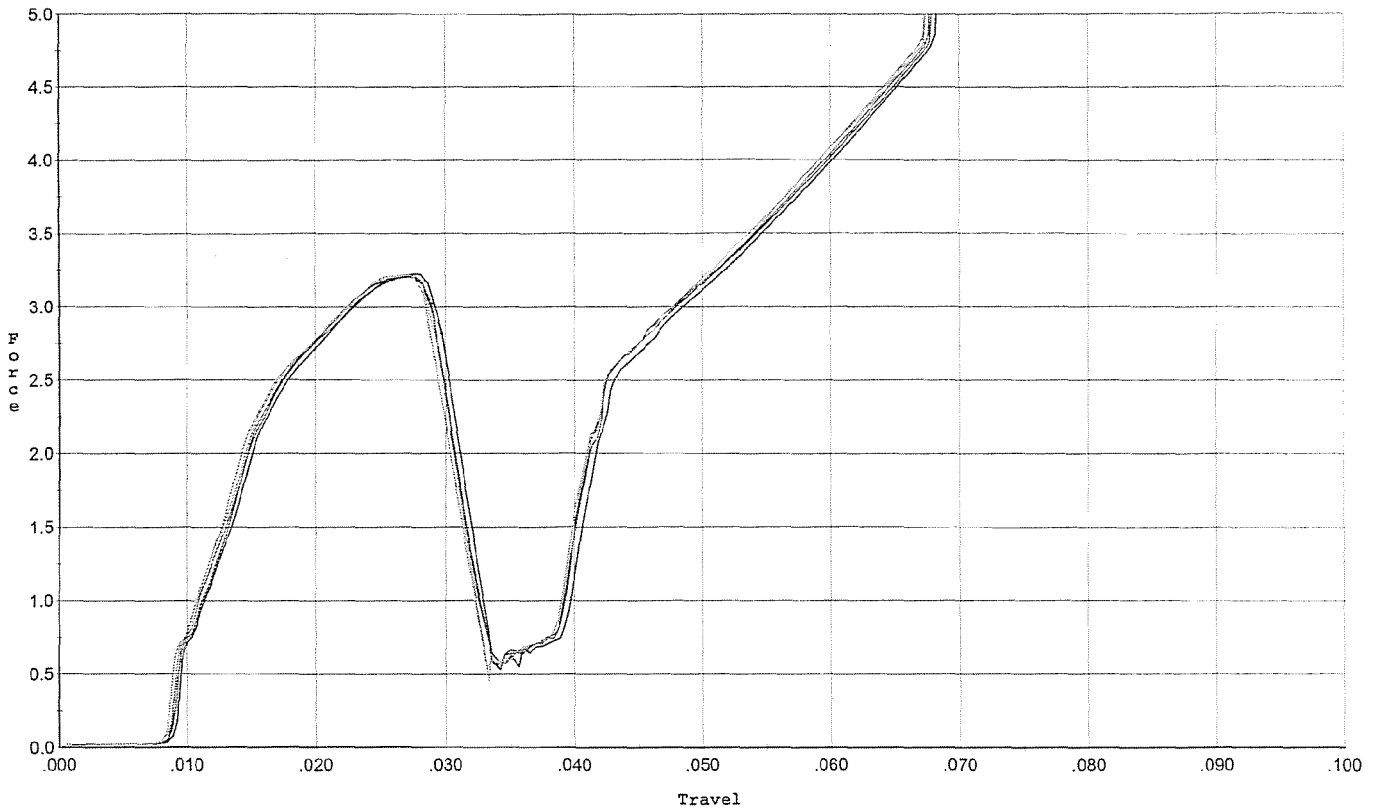
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.595	0.029	0.010	0.043	0.040		Set Trigger
2	2.629	0.031	0.010	0.042	0.041		Set Trigger
3	2.607	0.030	0.010	0.043	0.039		Set Trigger
4	2.669	0.029	0.010	0.043	0.040		Set Trigger
5	2.698	0.028	0.010	0.043	0.038		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



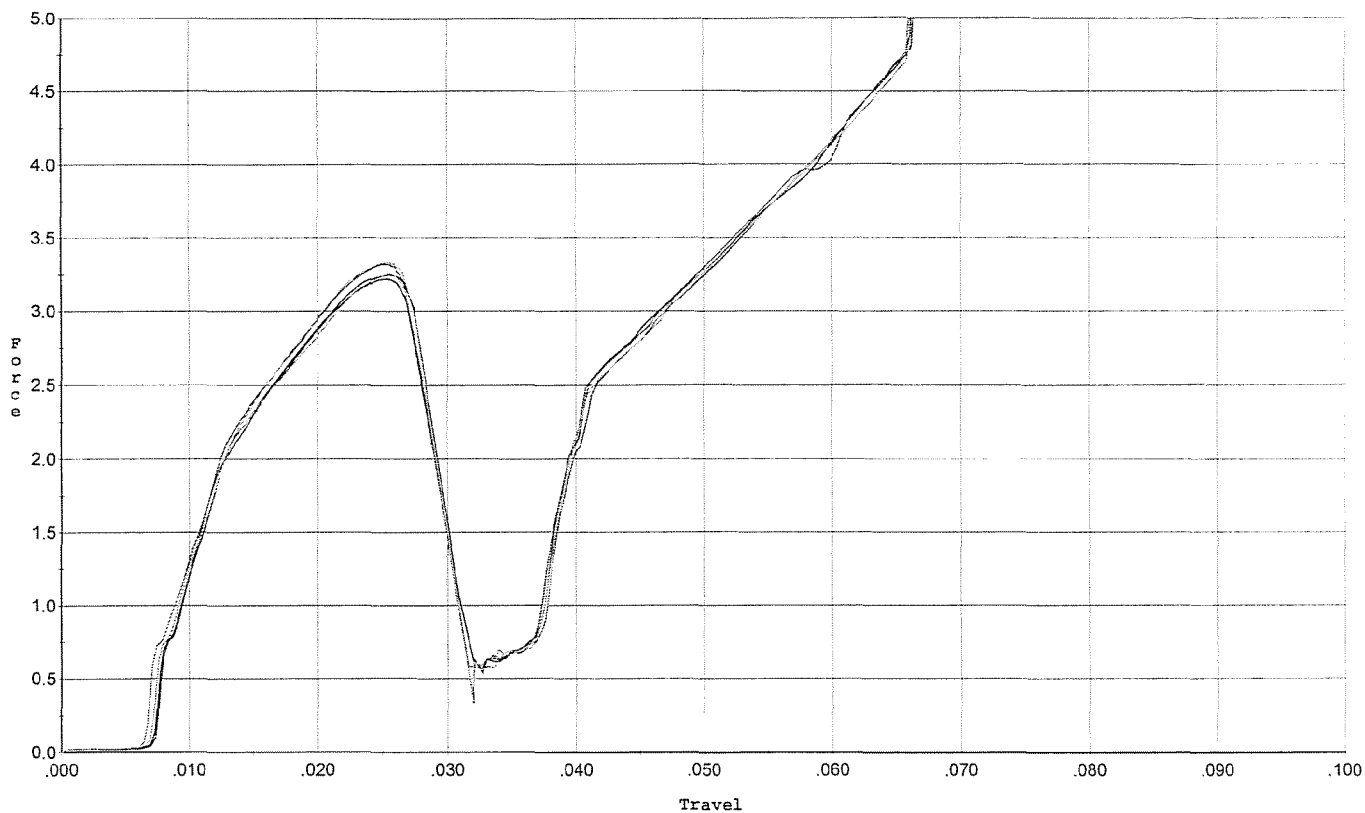
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.204	0.029	0.009	0.041	0.047		Set Trigger
2	3.228	0.030	0.009	0.041	0.049		Set Trigger
3	3.217	0.029	0.009	0.041	0.048		Set Trigger
4	3.221	0.029	0.009	0.041	0.049		Set Trigger
5	3.216	0.031	0.009	0.041	0.051		Set Trigger

1A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



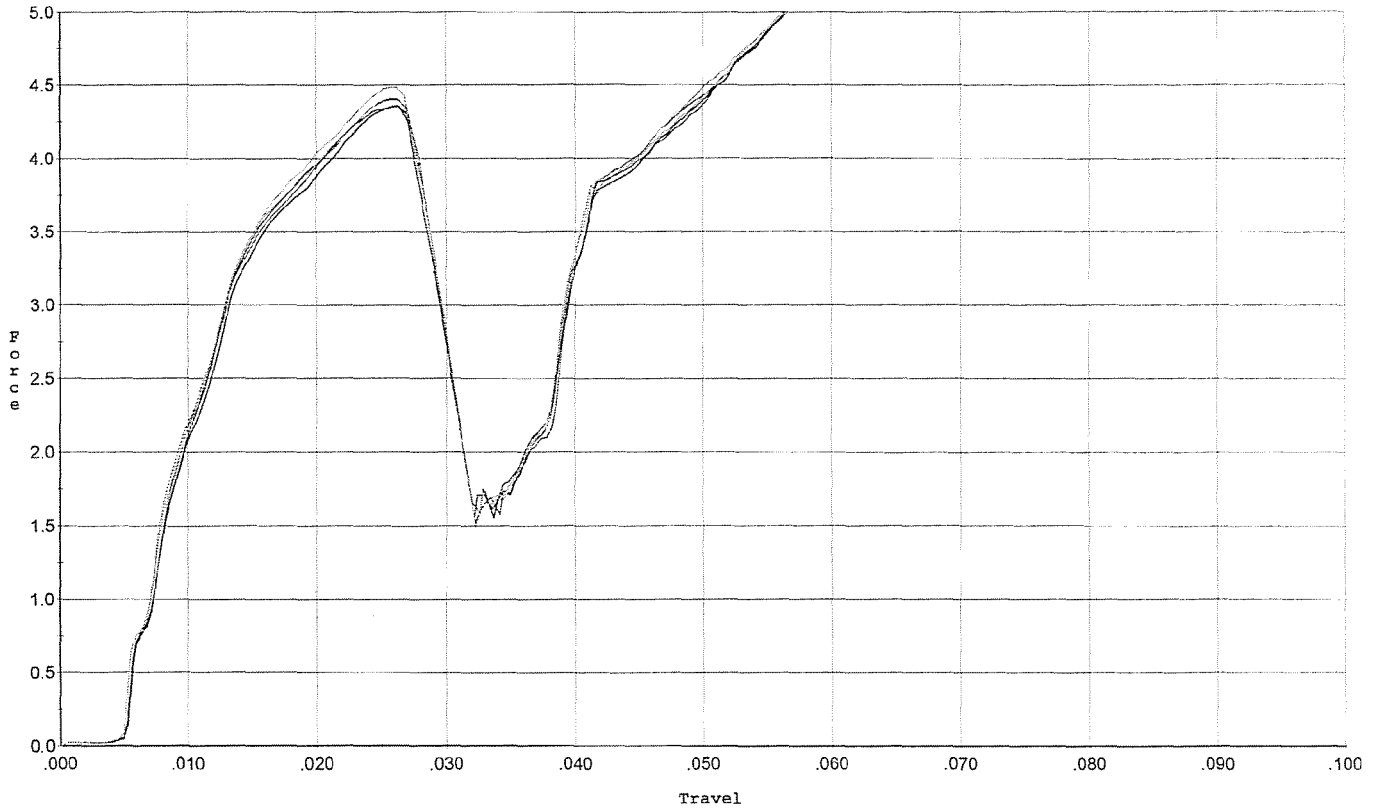
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.029	0.007	0.041	0.049		Set Trigger
2	3.249	0.027	0.007	0.041	0.048		Set Trigger
3	3.317	0.028	0.007	0.040	0.051		Set Trigger
4	3.331	0.027	0.007	0.040	0.049		Set Trigger
5	3.246	0.028	0.007	0.041	0.049		Set Trigger

A3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



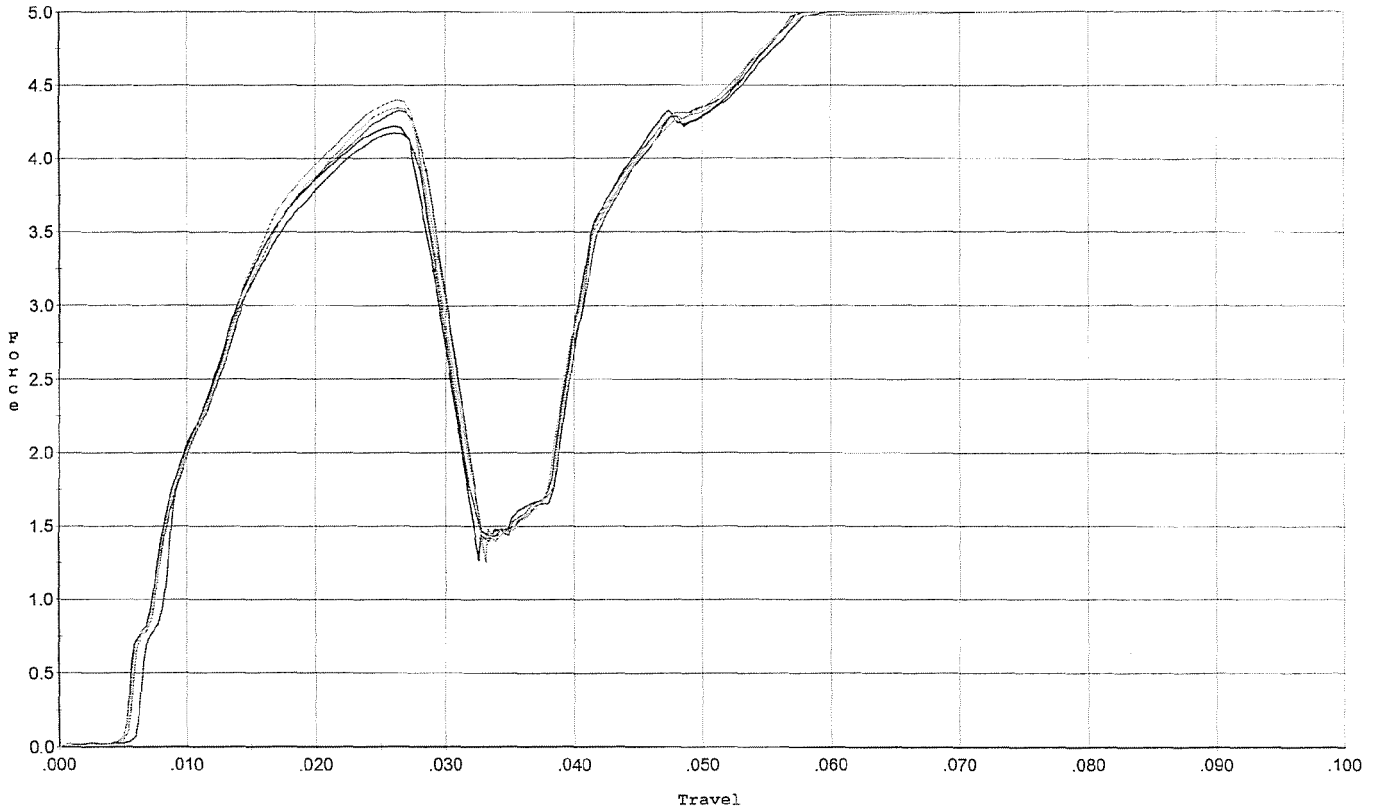
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.355	0.029	0.005	0.038	0.073		Set Trigger
2	4.354	0.028	0.005	0.038	0.070		Set Trigger
3	4.401	0.028	0.005	0.038	0.070		Set Trigger
4	4.409	0.028	0.005	0.038	0.072		Set Trigger
5	4.484	0.028	0.005	0.038	0.072		Set Trigger

A-4.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



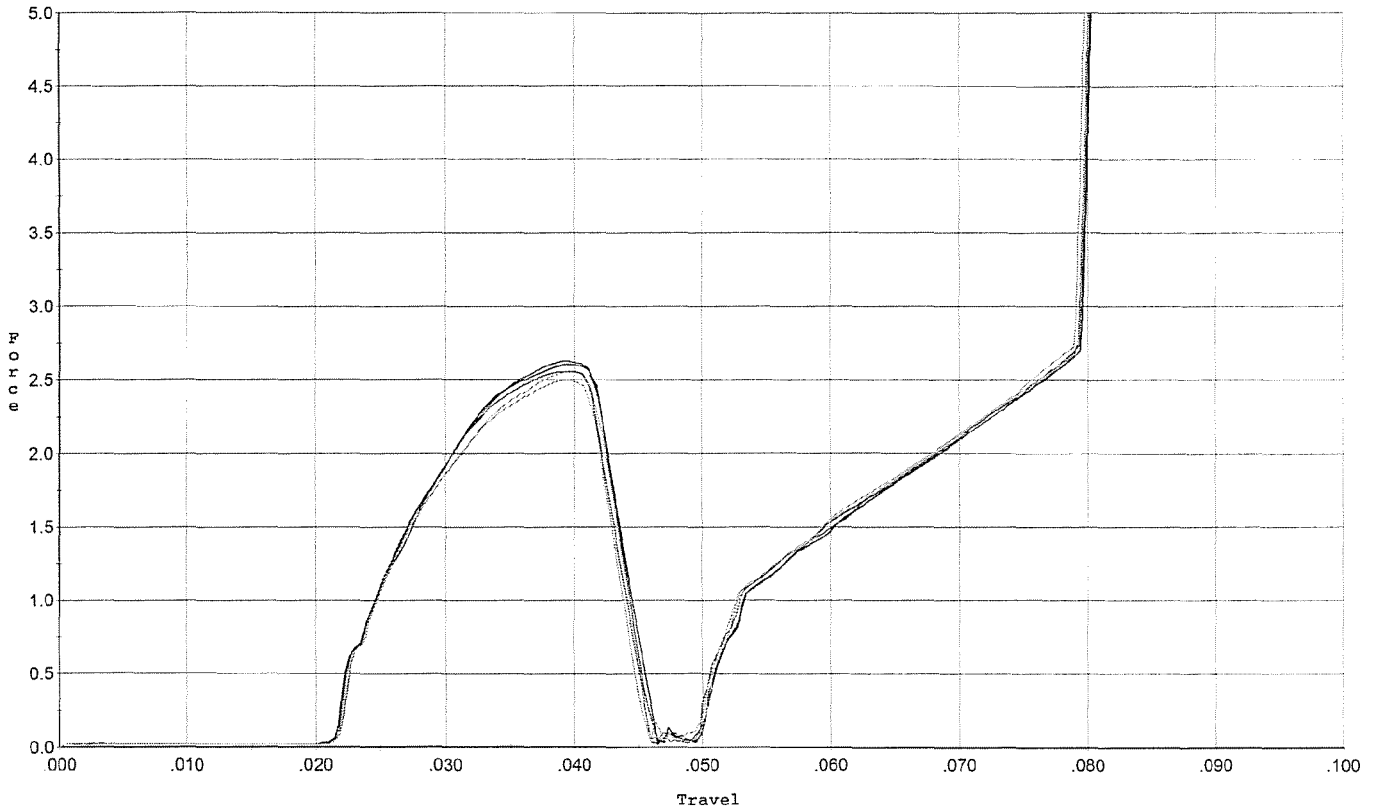
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.028	0.006	0.039	0.066		Set Trigger
2	4.218	0.029	0.005	0.038	0.070		Set Trigger
3	4.325	0.029	0.005	0.039	0.070		Set Trigger
4	4.349	0.028	0.005	0.038	0.067		Set Trigger
5	4.401	0.029	0.005	0.038	0.073		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for target & accuracy



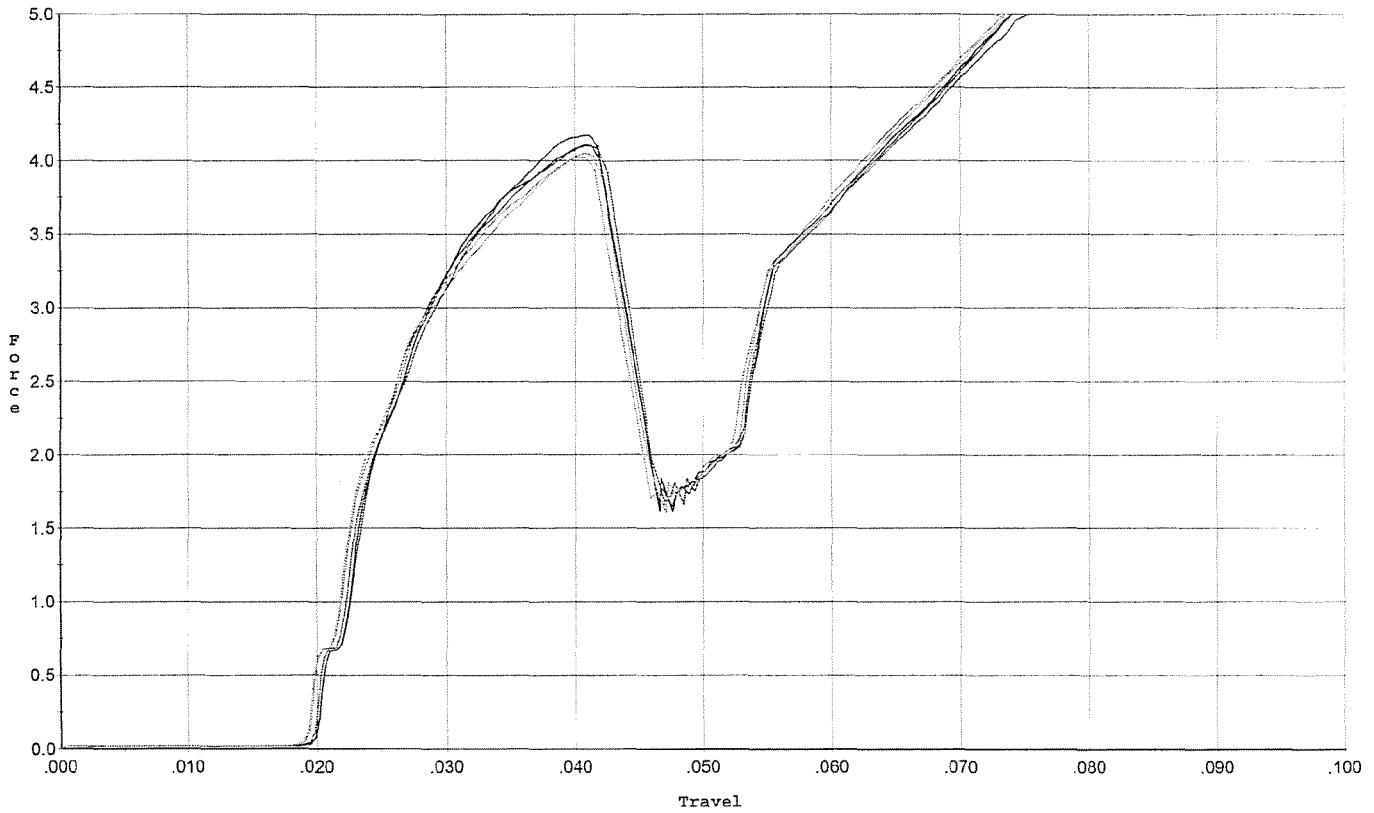
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.042	0.022	0.041	0.040		Set Trigger
2	2.603	0.042	0.022	0.041	0.040		Set Trigger
3	2.553	0.041	0.022	0.041	0.039		Set Trigger
4	2.558	0.042	0.022	0.040	0.040		Set Trigger
5	2.496	0.042	0.022	0.042	0.038		Set Trigger

A2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.042	0.020	0.036	0.068		Set Trigger
2	4.106	0.044	0.020	0.035	0.072		Set Trigger
3	4.099	0.043	0.020	0.035	0.070		Set Trigger
4	4.026	0.042	0.019	0.036	0.067		Set Trigger
5	4.050	0.042	0.020	0.035	0.069		Set Trigger

A-4.09