

G6848411

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

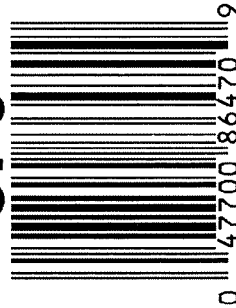
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848411

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 684-8411

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-20-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-1-09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

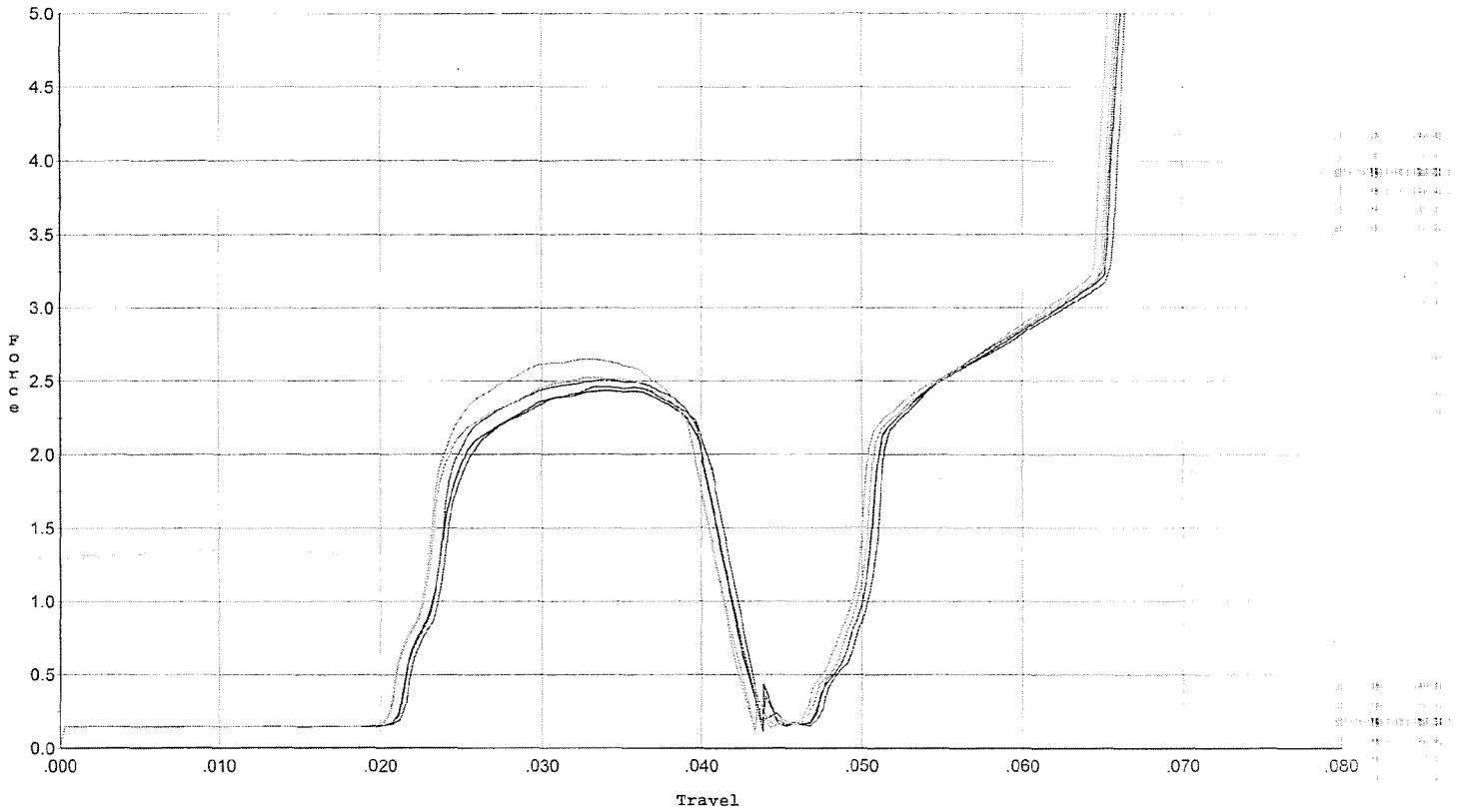
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9⁰</u> <u>9⁰</u> <u>9⁰</u>	8-14-09	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	8-14-09	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>023</u> <u>023</u> <u>023</u>	8-14-09	RTL
	J) ASSEMBLE STOCK		8-11-09	SPD.
	K) ASSEMBLE SWIVEL STUDS		8-14-09	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/13/09	RLB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/13/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8-14-09	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.71</u> <u>2.77</u> <u>2.68</u> <u>2.77</u>	8-14-09	SPD.
	C) FUNCTION		8-14-09	RTL
690	PACK		8/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



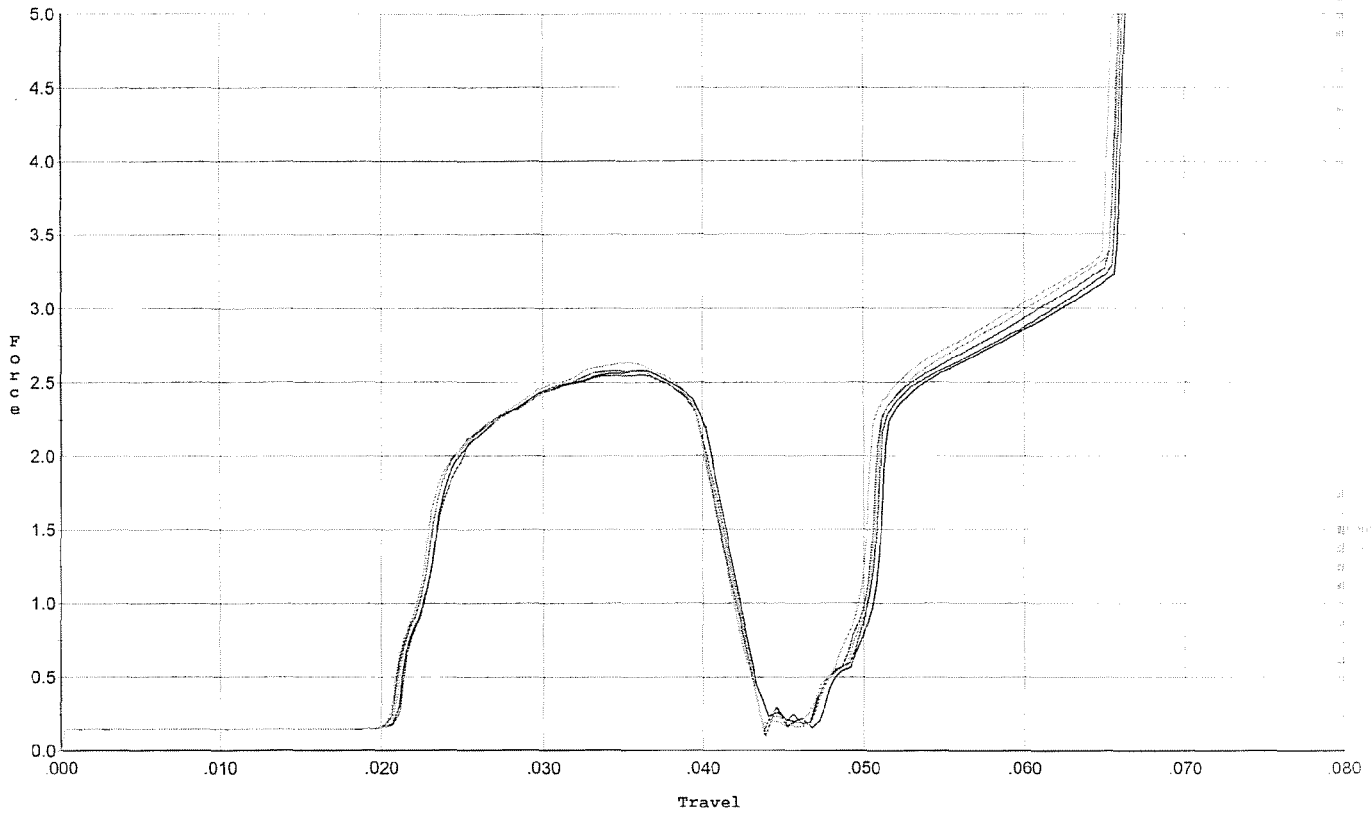
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.041	0.022	0.029	0.043		Set Trigger
2	2.434	0.040	0.021	0.029	0.042		Set Trigger
3	2.513	0.040	0.021	0.029	0.043		Set Trigger
4	2.521	0.039	0.021	0.029	0.043		Set Trigger
5	2.645	0.039	0.021	0.029	0.045		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



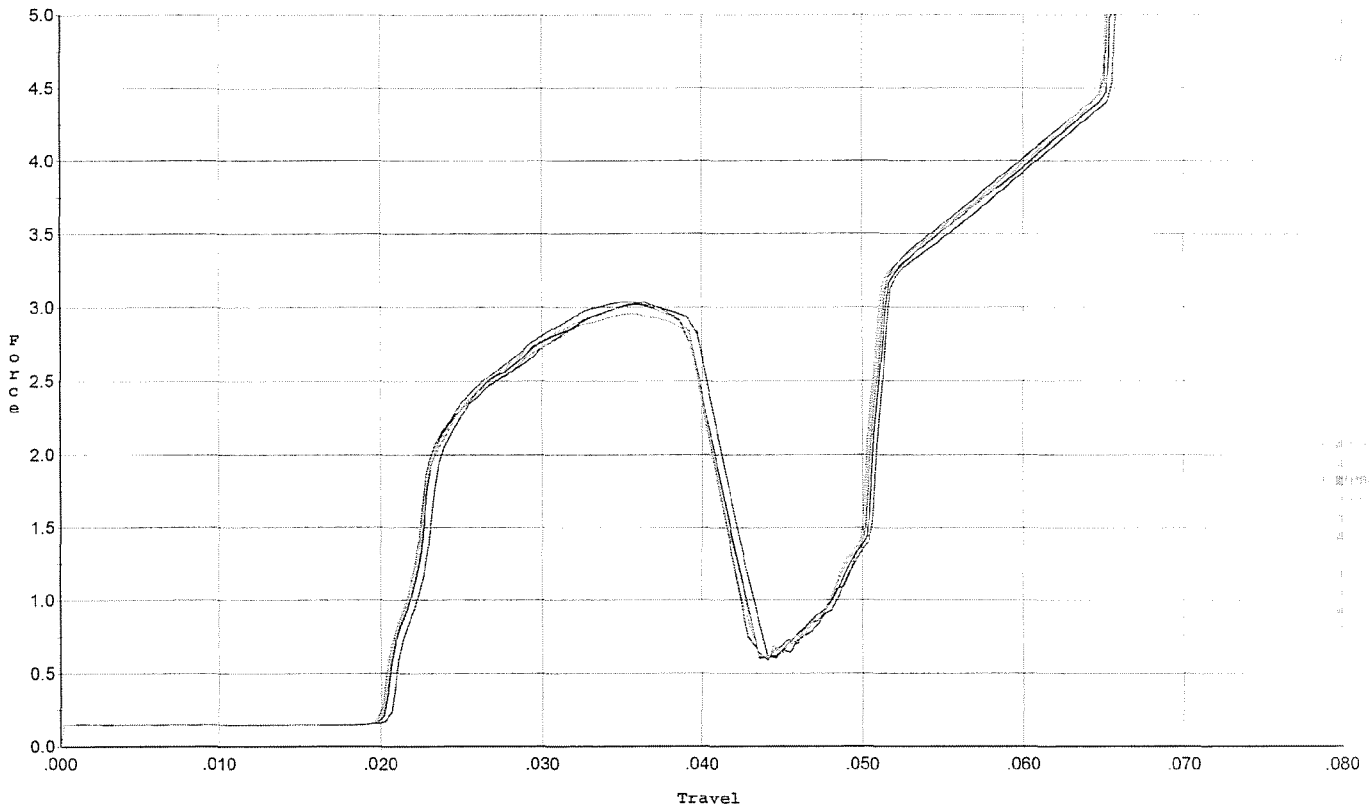
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.039	0.021	0.029	0.045		Set Trigger
2	2.580	0.040	0.021	0.029	0.045		Set Trigger
3	2.550	0.041	0.021	0.028	0.046		Set Trigger
4	2.633	0.039	0.021	0.029	0.045		Set Trigger
5	2.573	0.041	0.021	0.029	0.047		Set Trigger

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Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



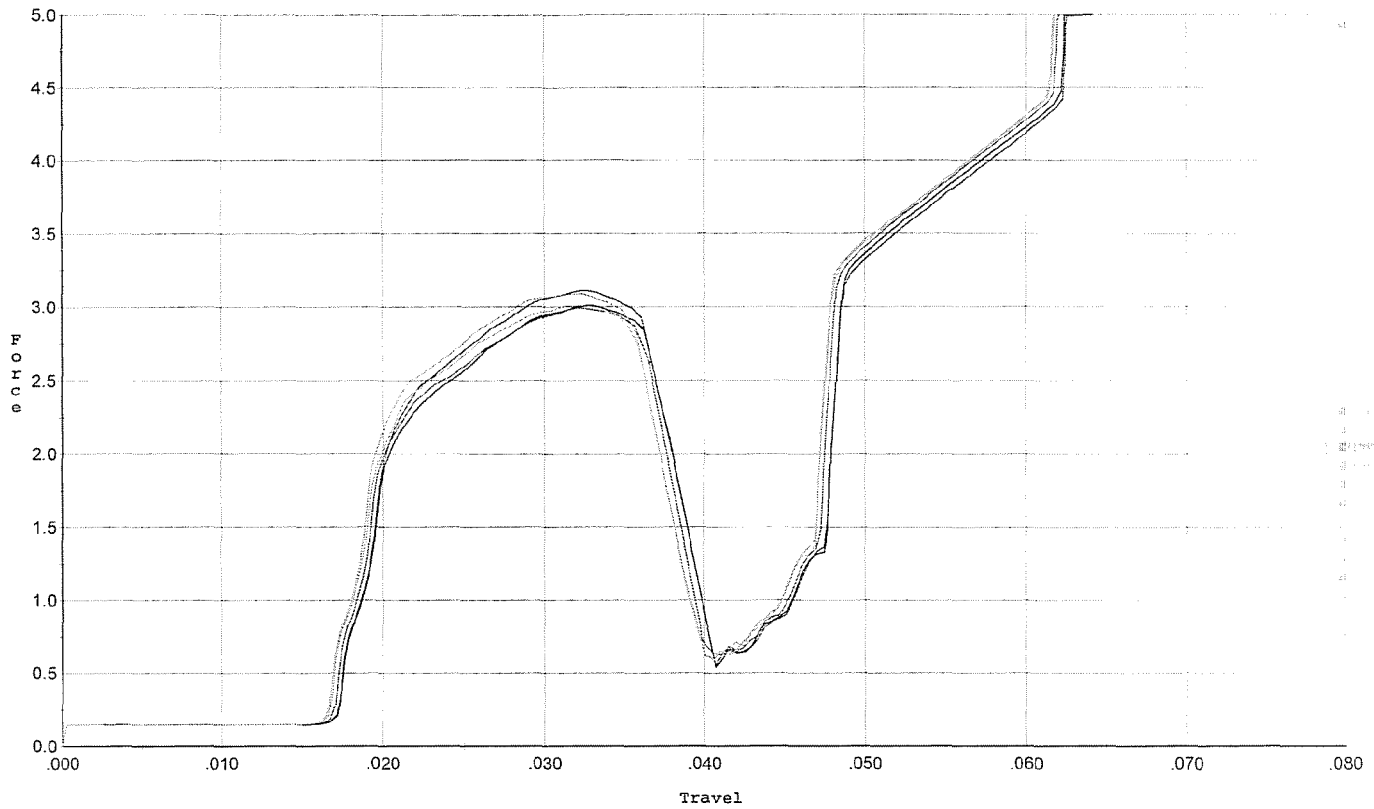
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.040	0.021	0.028	0.051		Set Trigger
2	3.020	0.039	0.020	0.028	0.051		Set Trigger
3	3.036	0.039	0.020	0.028	0.052		Set Trigger
4	3.016	0.039	0.020	0.028	0.051		Set Trigger
5	2.958	0.039	0.020	0.028	0.051		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



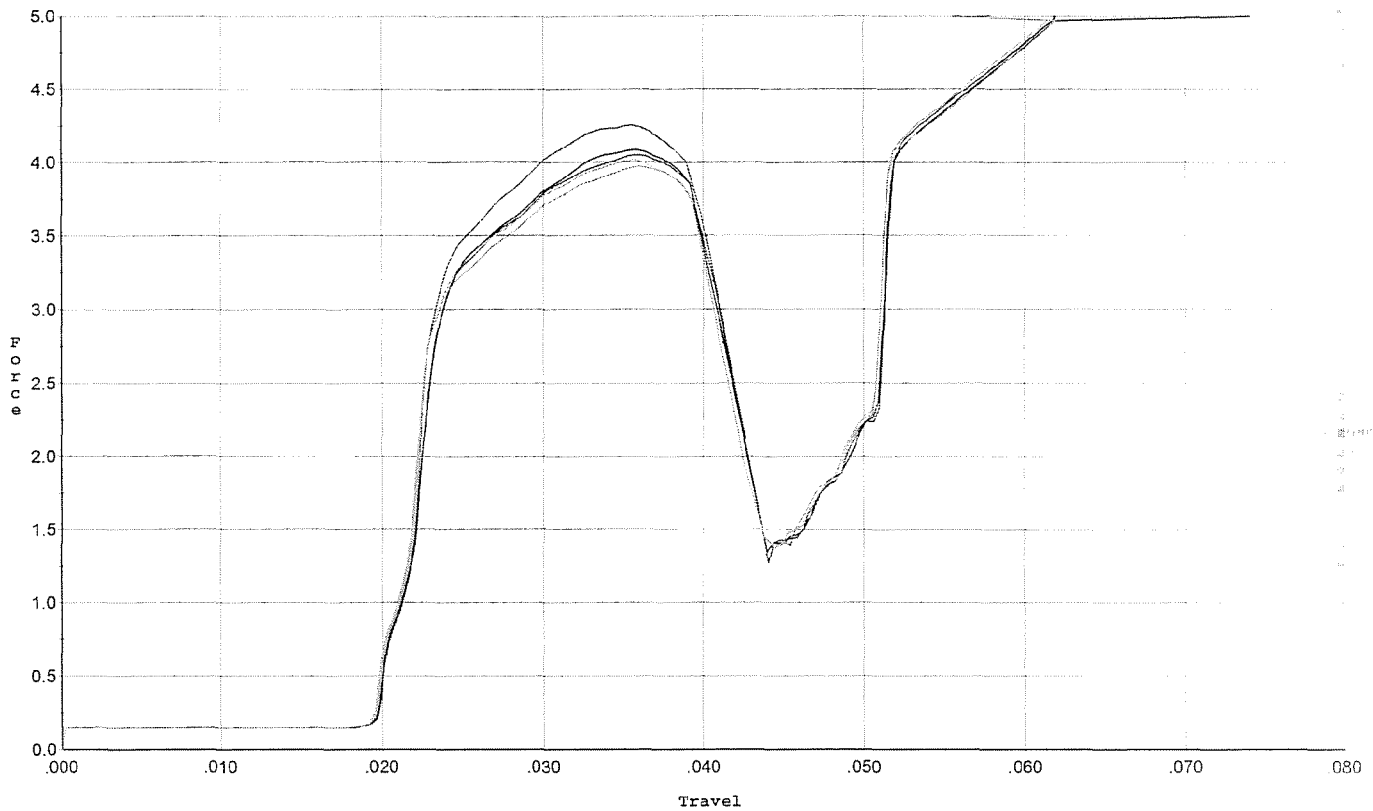
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.038	0.017	0.027	0.054		Set Trigger
2	3.011	0.038	0.017	0.027	0.053		Set Trigger
3	2.990	0.037	0.017	0.027	0.051		Set Trigger
4	3.009	0.036	0.017	0.027	0.051		Set Trigger
5	3.091	0.036	0.017	0.027	0.052		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



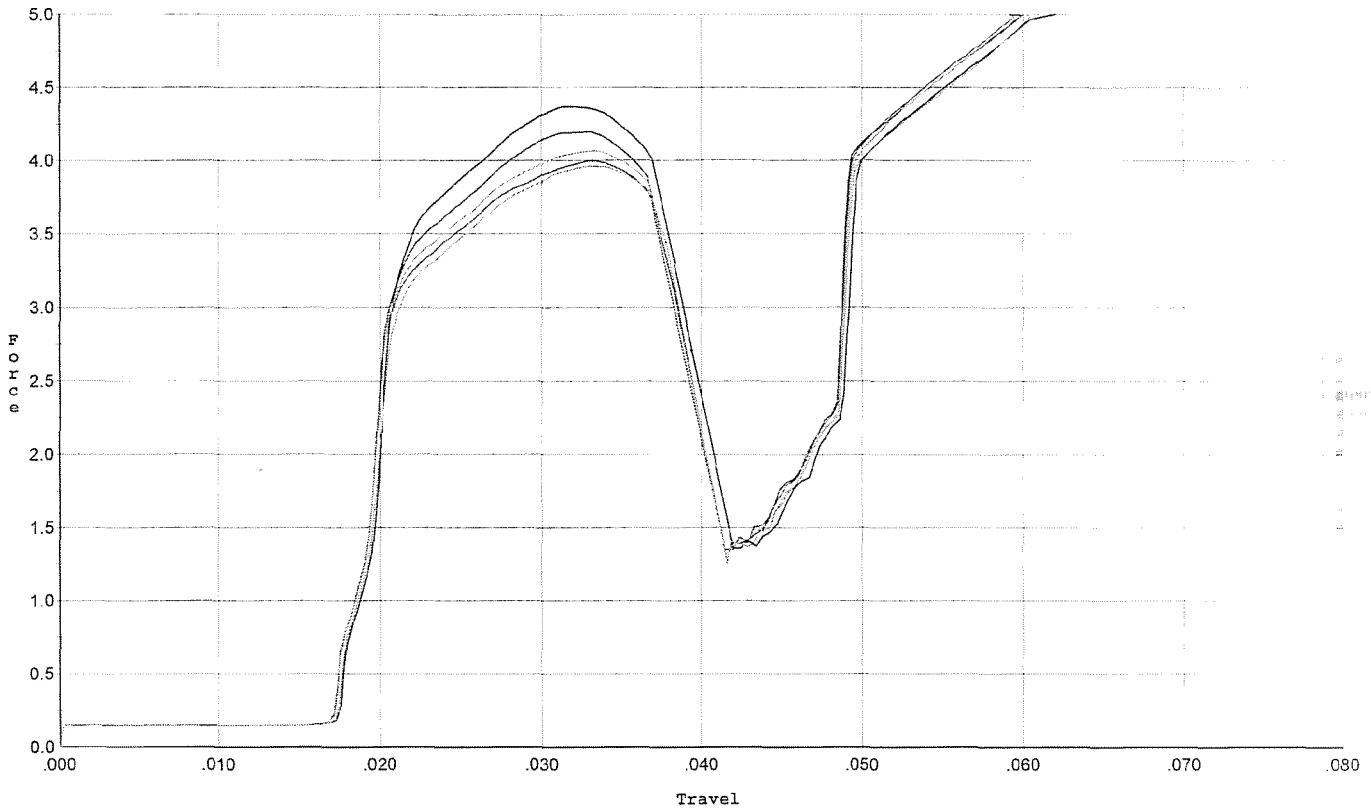
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.041	0.020	0.025	0.072		Set Trigger
2	4.086	0.041	0.020	0.025	0.073		Set Trigger
3	4.253	0.040	0.020	0.024	0.075		Set Trigger
4	4.011	0.039	0.020	0.025	0.069		Set Trigger
5	3.972	0.039	0.020	0.025	0.069		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



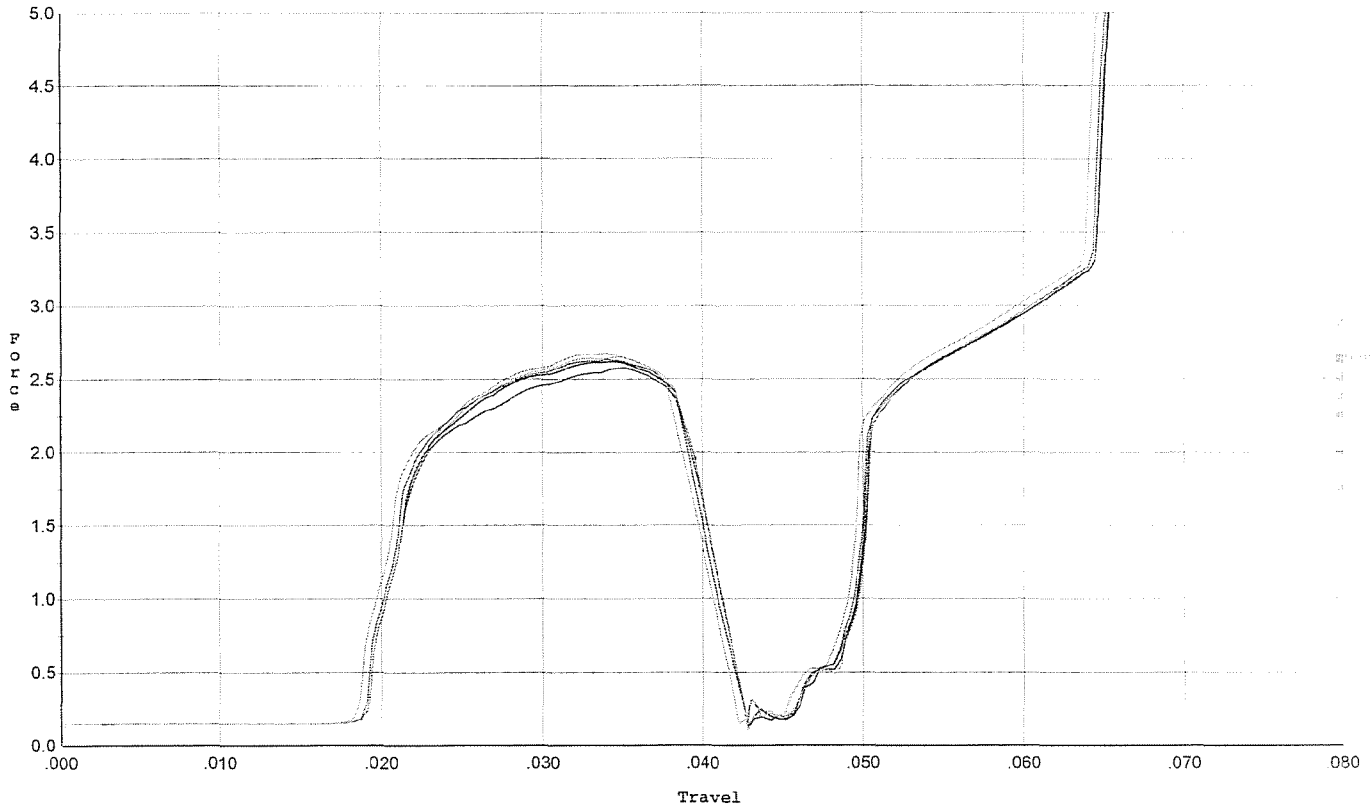
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.194	0.038	0.017	0.024	0.074		Set Trigger
2	4.372	0.039	0.018	0.024	0.079		Set Trigger
3	3.996	0.037	0.017	0.025	0.068		Set Trigger
4	4.064	0.038	0.017	0.024	0.073		Set Trigger
5	3.961	0.038	0.018	0.025	0.070		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



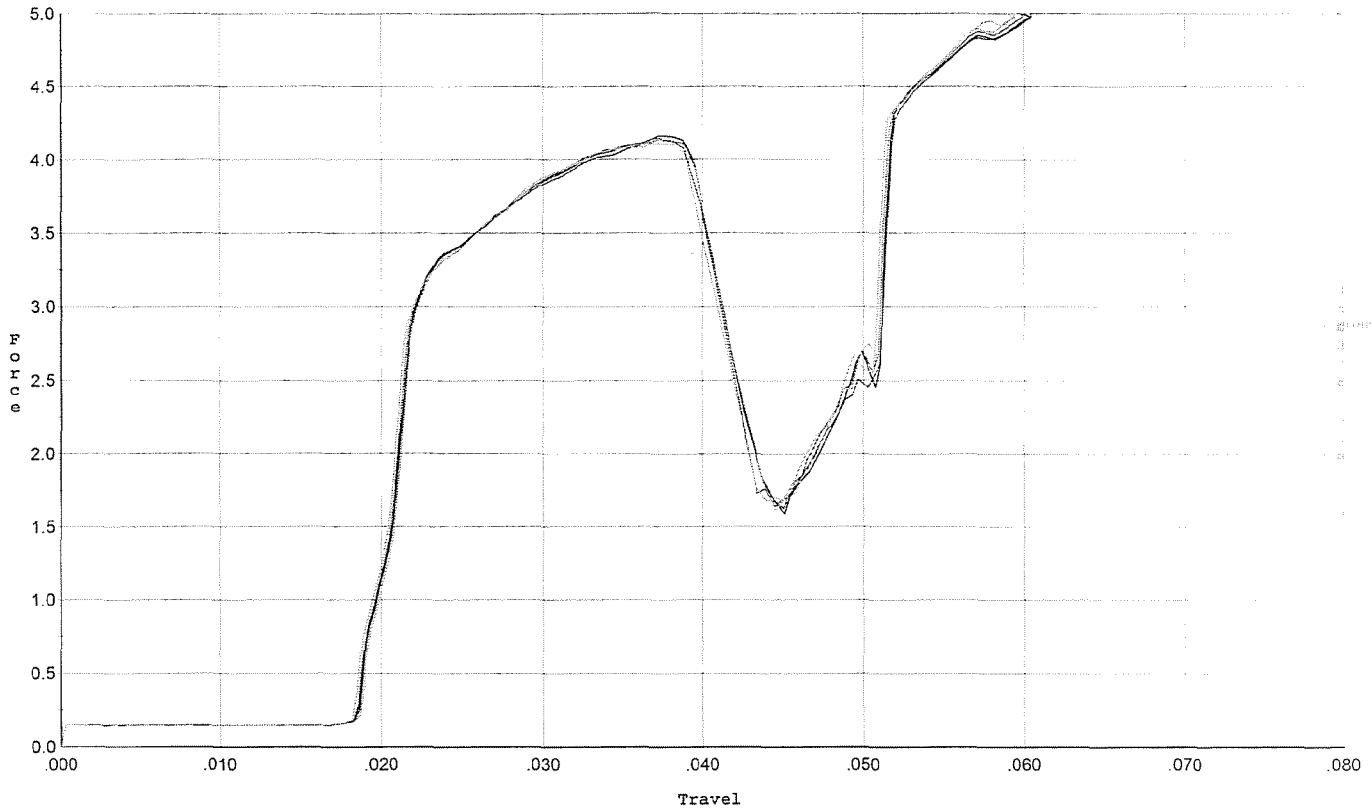
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.040	0.019	0.029	0.048		Set Trigger
2	2.619	0.040	0.019	0.029	0.048		Set Trigger
3	2.633	0.038	0.019	0.029	0.047		Set Trigger
4	2.649	0.040	0.019	0.029	0.049		Set Trigger
5	2.677	0.040	0.019	0.029	0.049		Set Trigger

Aug 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/21/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.039	0.019	0.024	0.075		Set Trigger
2	4.158	0.039	0.019	0.024	0.076		Set Trigger
3	4.145	0.040	0.019	0.024	0.077		Set Trigger
4	4.111	0.041	0.018	0.024	0.079		Set Trigger
5	4.134	0.039	0.019	0.024	0.075		Set Trigger

Aug 4.13