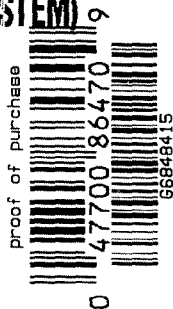


G 6848415

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

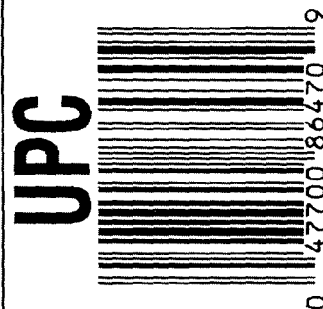


ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

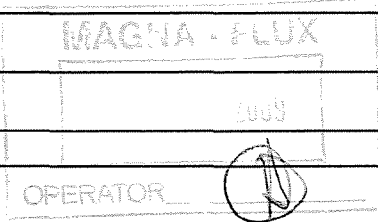
G6848415



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6848415

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE		6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION		6/20/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/8/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/17	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

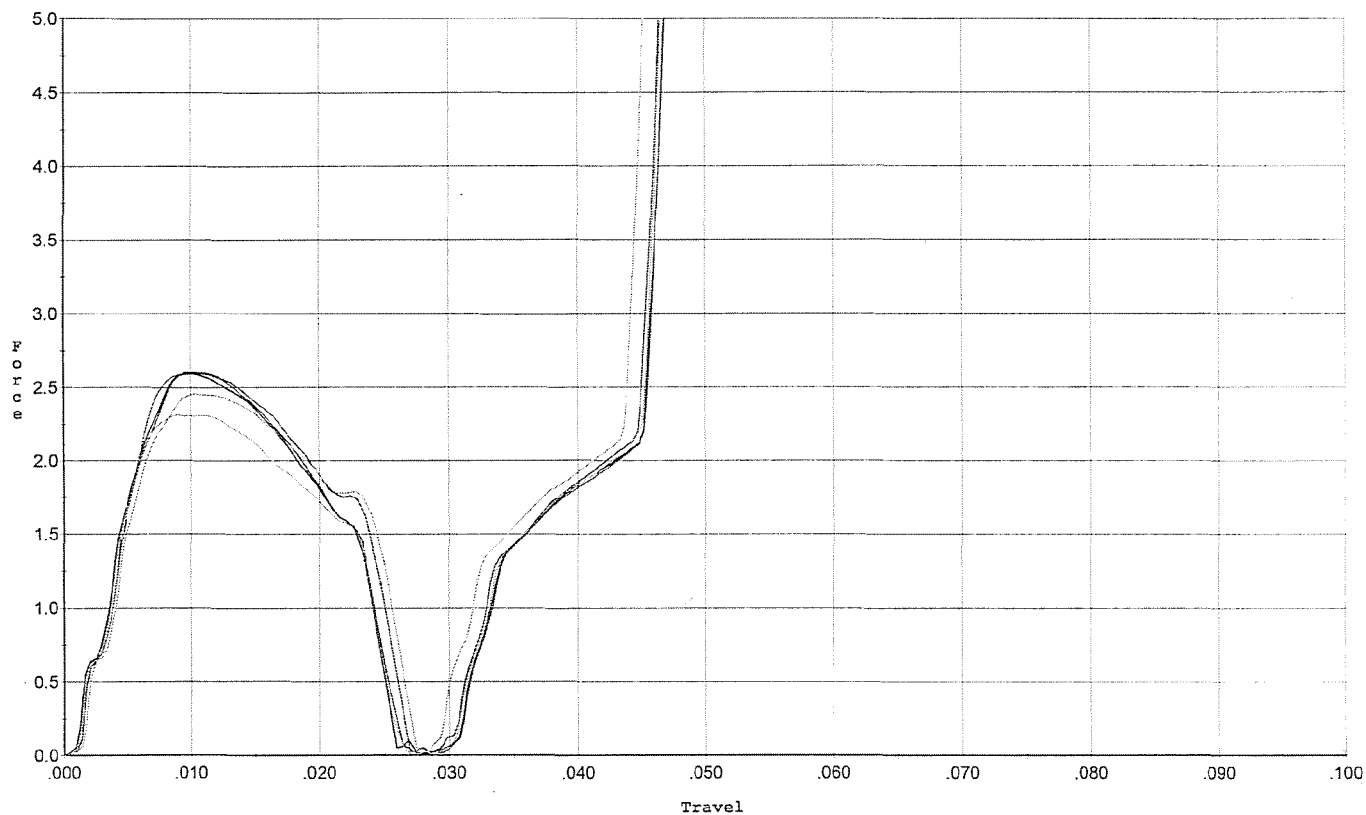
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.8</u> <u>3.0</u>	8-22-09	XH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	8-22-09	XH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.003</u>	8-22-09	XH
	J) ASSEMBLE STOCK		8-13-09	XH
	K) ASSEMBLE SWIVEL STUDS		8-22-09	XH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	L.P.D.
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-21-09	RP
670	FINAL INSPECTION A) HEADSPACE		8-22-09	XH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.30</u> <u>2.27</u> <u>2.25</u> <u>2.24</u>	8-22-09	RP
	C) FUNCTION		8-22-09	XH
690	PACK		8/22/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



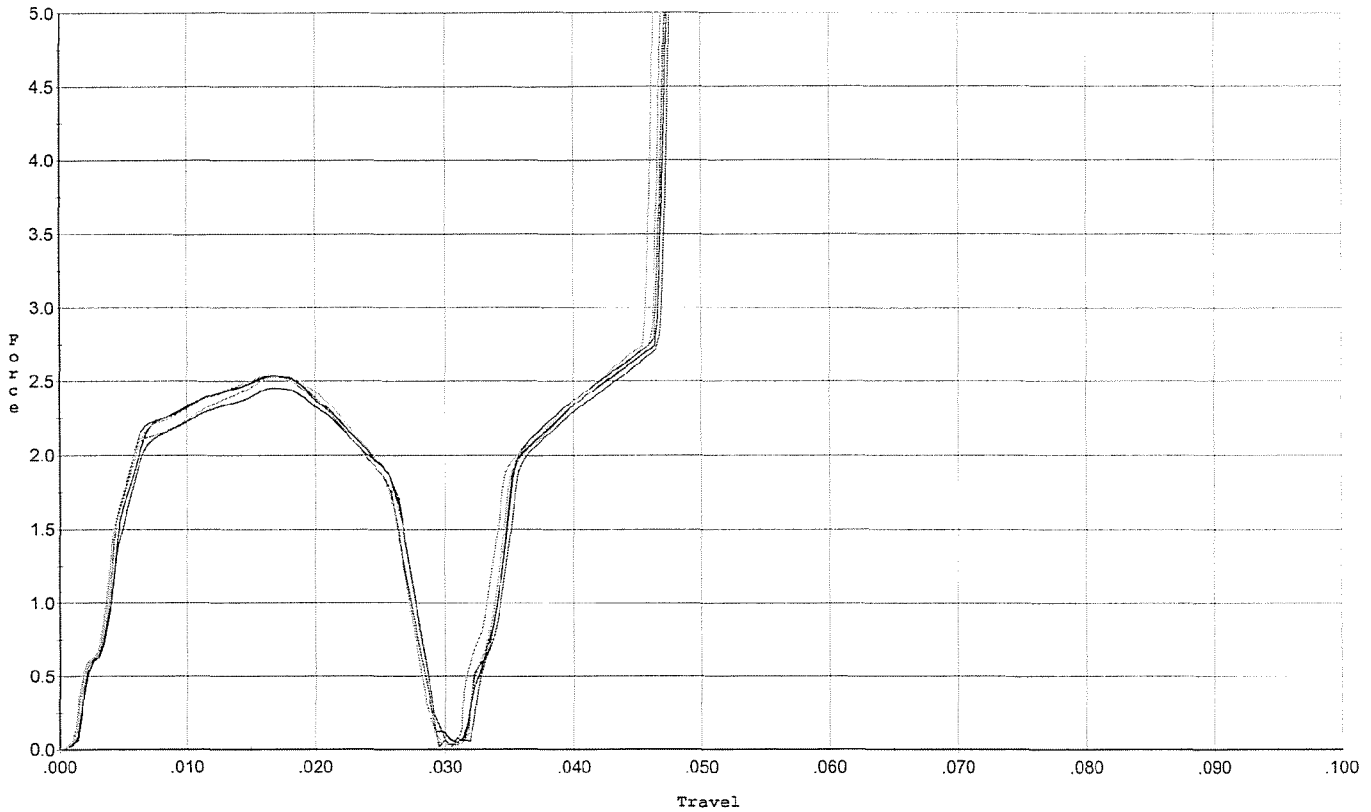
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.023	0.00	0.030	0.041		Set Trigger
2	2.593	0.023	0.00	0.031	0.042		Set Trigger
3	2.596	0.025	0.00	0.030	0.045		Set Trigger
4	2.313	0.023	0.00	0.029	0.039		Set Trigger
5	2.454	0.025	0.00	0.029	0.043		Set Trigger

A-2-S1

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



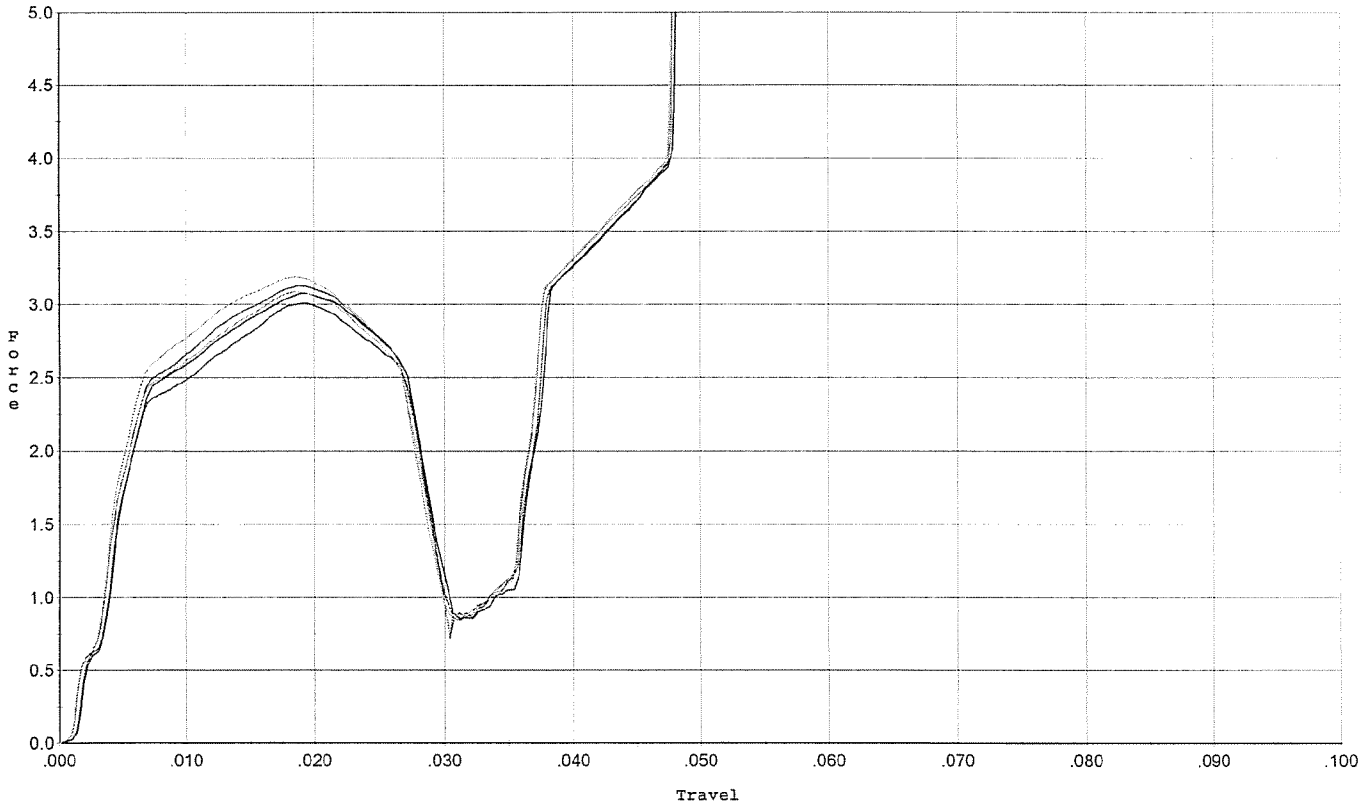
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.026	0.00	0.025	0.048		Set Trigger
2	2.538	0.027	0.00	0.025	0.050		Set Trigger
3	2.538	0.026	0.00	0.026	0.049		Set Trigger
4	2.545	0.027	0.00	0.024	0.051		Set Trigger
5	2.523	0.026	0.00	0.025	0.049		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



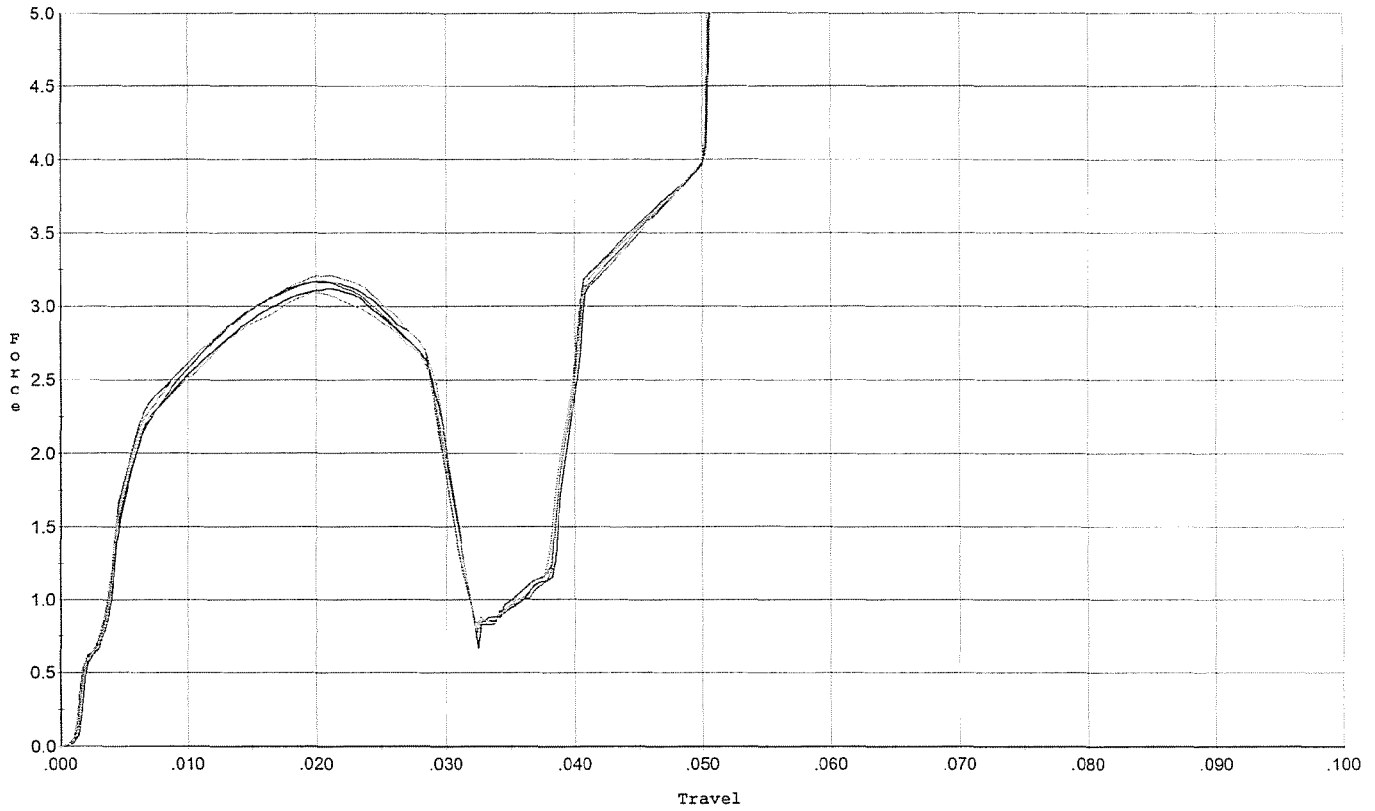
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.008	0.027	0.00	0.022	0.060		Set Trigger
2	3.077	0.027	0.00	0.022	0.061		Set Trigger
3	3.129	0.028	0.00	0.022	0.063		Set Trigger
4	3.191	0.027	0.00	0.022	0.063		Set Trigger
5	3.088	0.028	0.00	0.022	0.063		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



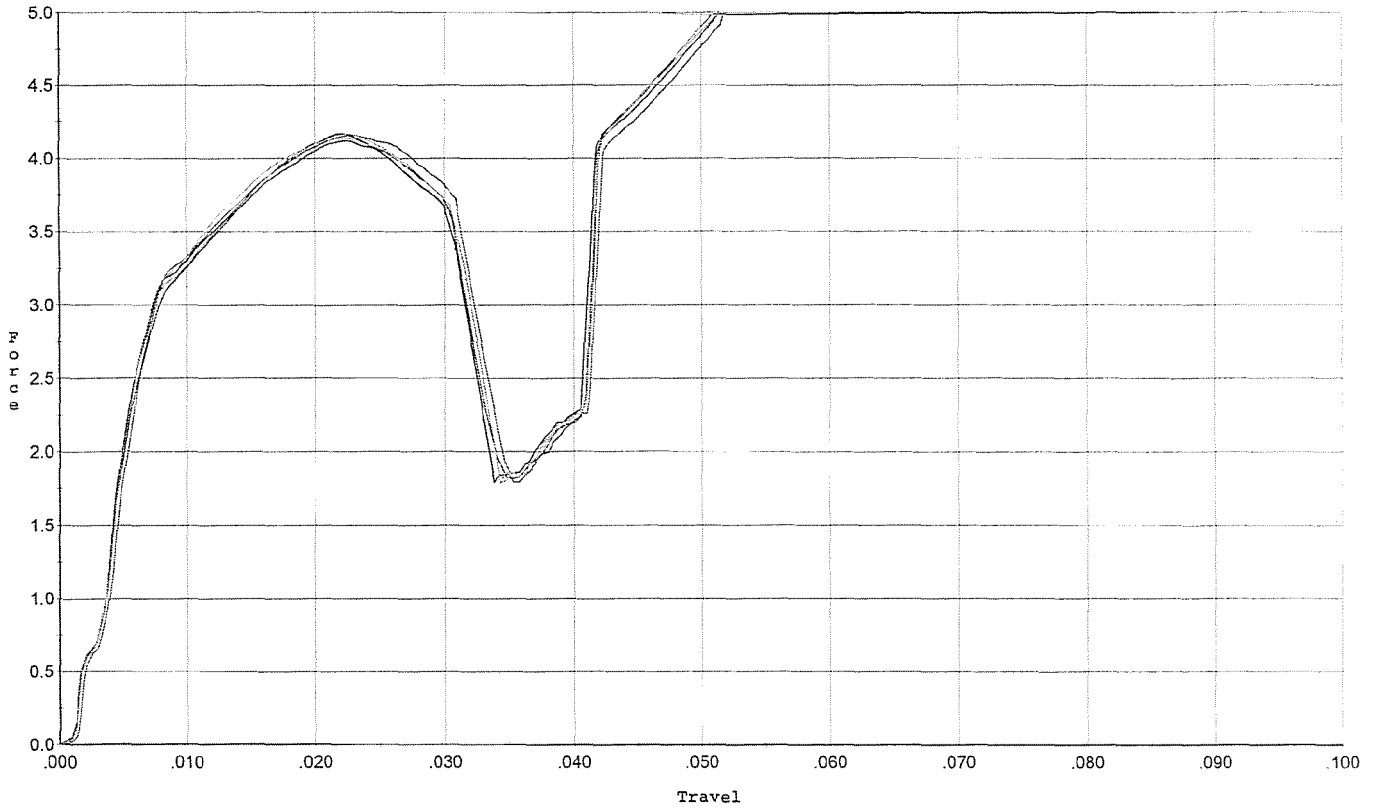
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.173	0.030	0.00	0.022	0.070		Set Trigger
2	3.116	0.030	0.00	0.023	0.067		Set Trigger
3	3.164	0.029	0.00	0.023	0.067		Set Trigger
4	3.090	0.030	0.00	0.022	0.069		Set Trigger
5	3.210	0.029	0.00	0.023	0.069		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: csm 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



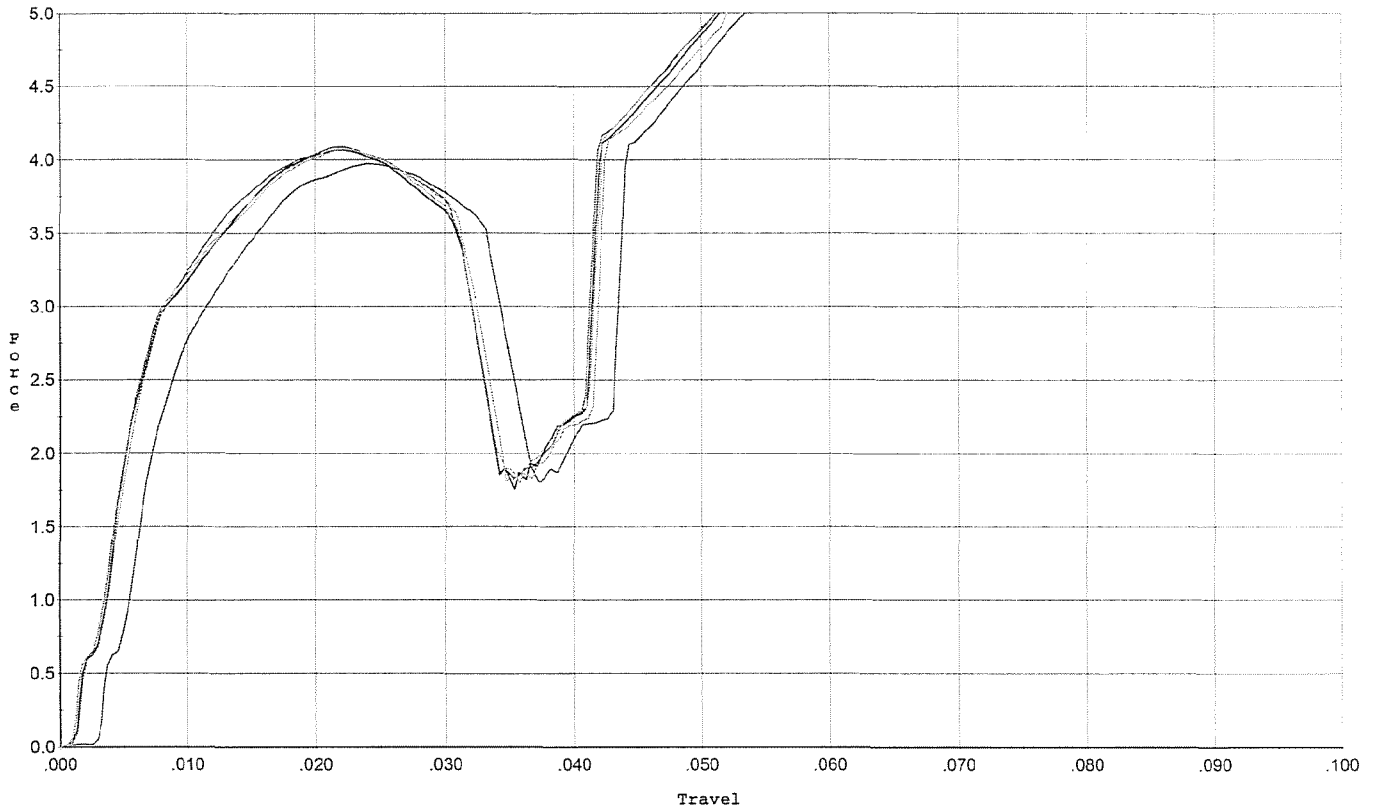
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.031	0.00	0.019	0.091		Set Trigger
2	4.171	0.031	0.00	0.019	0.093		Set Trigger
3	4.157	0.031	0.00	0.019	0.093		Set Trigger
4	4.137	0.032	0.00	0.018	0.095		Set Trigger
5	4.167	0.032	0.00	0.018	0.095		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



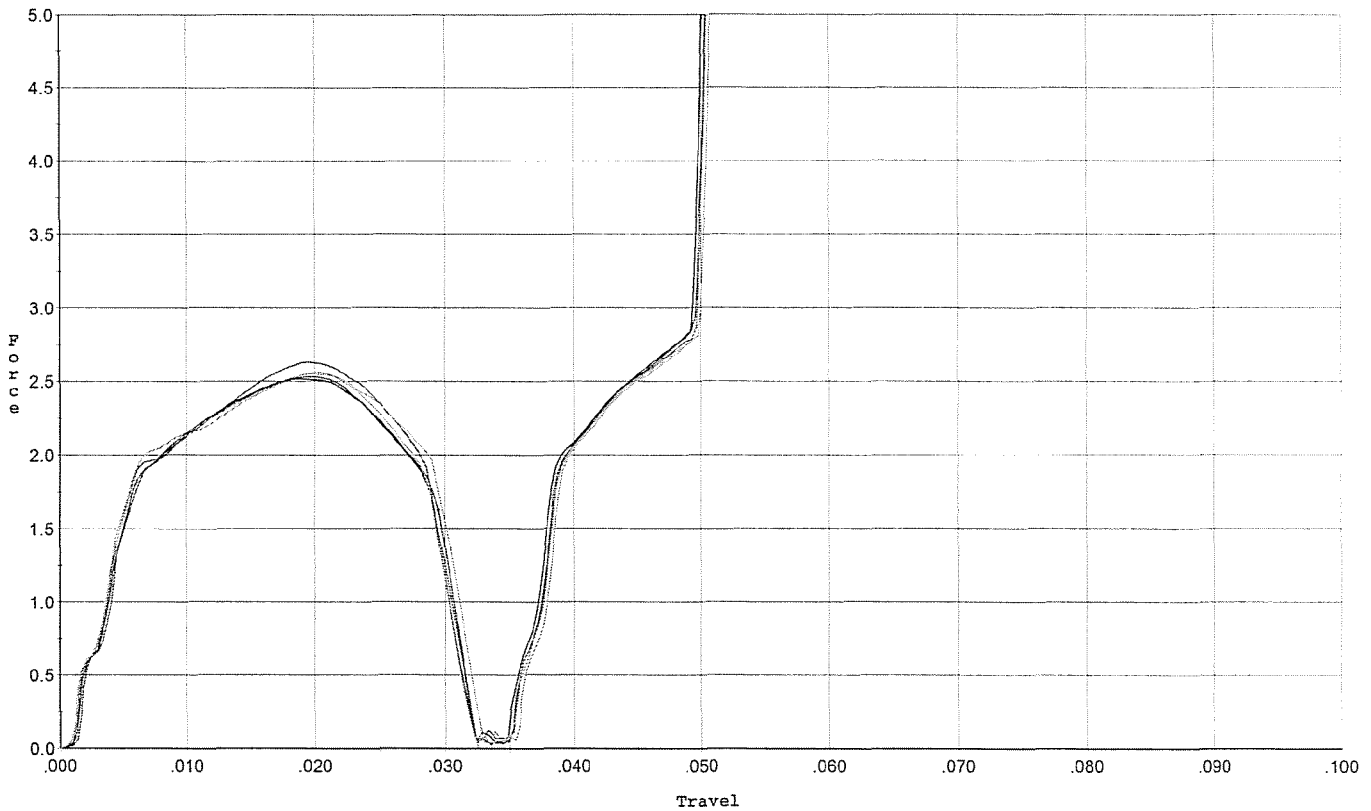
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.974	0.035	0.003	0.018	0.096		Set Trigger
2	4.068	0.031	0.00	0.018	0.093		Set Trigger
3	4.088	0.031	0.00	0.018	0.094		Set Trigger
4	4.077	0.031	0.00	0.018	0.093		Set Trigger
5	4.072	0.032	0.00	0.018	0.095		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



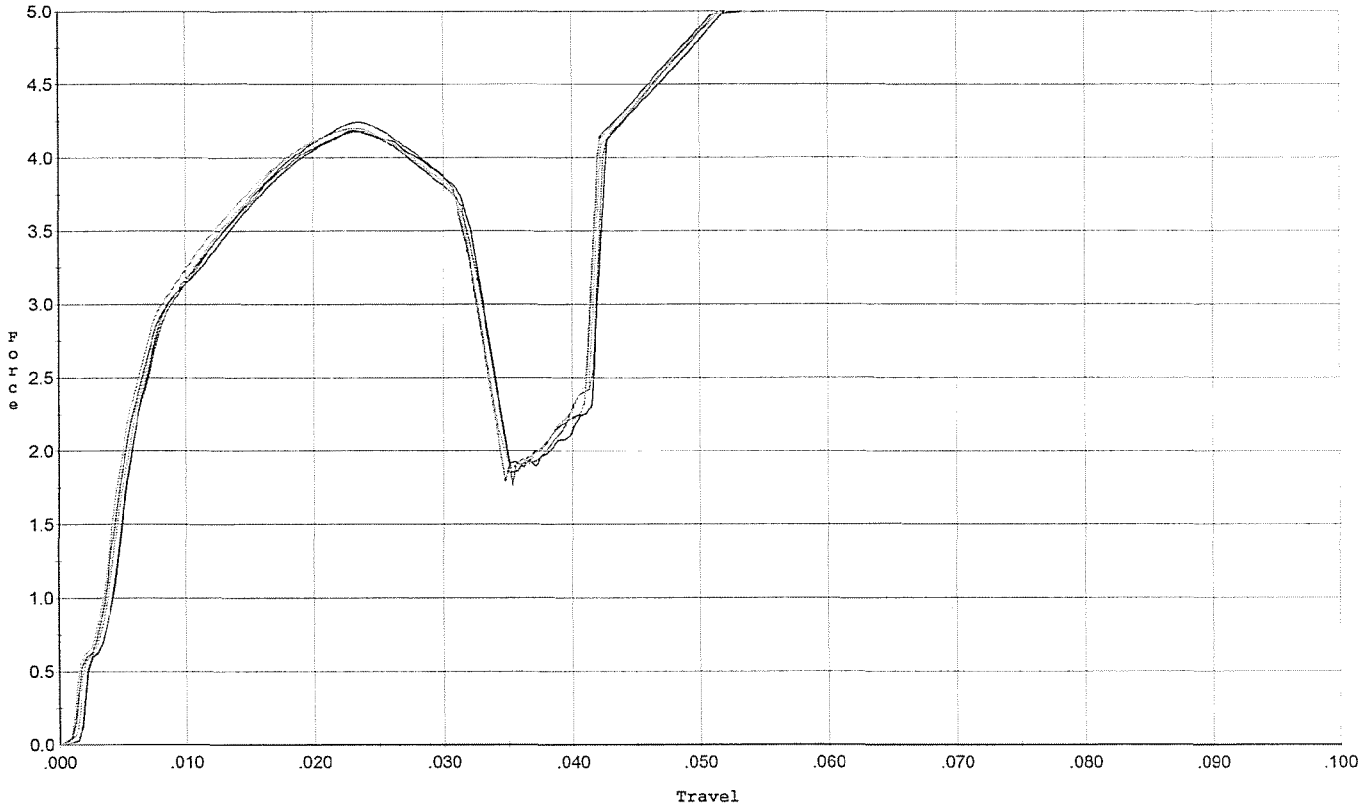
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.030	0.00	0.025	0.055		Set Trigger
2	2.518	0.029	0.00	0.025	0.054		Set Trigger
3	2.631	0.030	0.00	0.024	0.059		Set Trigger
4	2.562	0.029	0.00	0.025	0.055		Set Trigger
5	2.553	0.030	0.00	0.024	0.058		Set Trigger

A. 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8.11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.243	0.032	0.00	0.018	0.096		Set Trigger
2	4.185	0.032	0.00	0.018	0.095		Set Trigger
3	4.180	0.033	0.00	0.018	0.097		Set Trigger
4	4.194	0.032	0.00	0.018	0.097		Set Trigger
5	4.202	0.032	0.00	0.018	0.094		Set Trigger

A-4.20