

G6848417

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

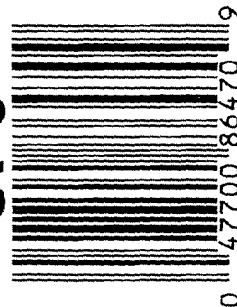
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848417

UPC



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400055127

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6848417

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	SP
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	4/8/09	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	13+
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/09	SP
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

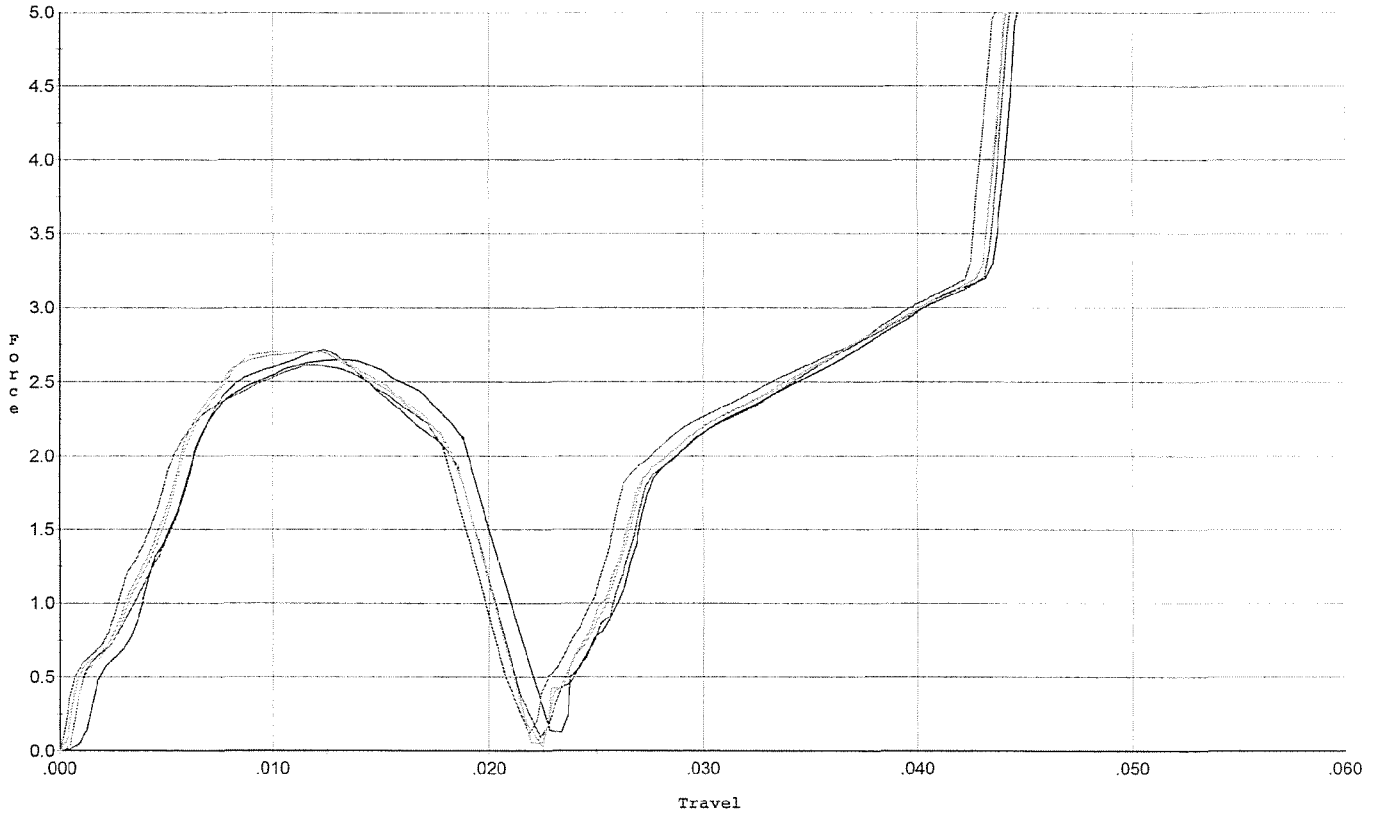
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>6.5</u> <u>4.5</u>	4-29-09	WW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	4-29-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	4-29-09	WW
	J) ASSEMBLE STOCK			4-24-09	R.P.D.
	K) ASSEMBLE SWIVEL STUDS			4-29-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	4-27-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			4-27-09	SP
670	FINAL INSPECTION A) HEADSPACE			4-29-09	WW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.44</u> <u>2.42</u> <u>2.41</u> <u>2.44</u>	4-28-09	WW
	C) FUNCTION			4-29-09	WW
690	PACK			4/19/09	Fey

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



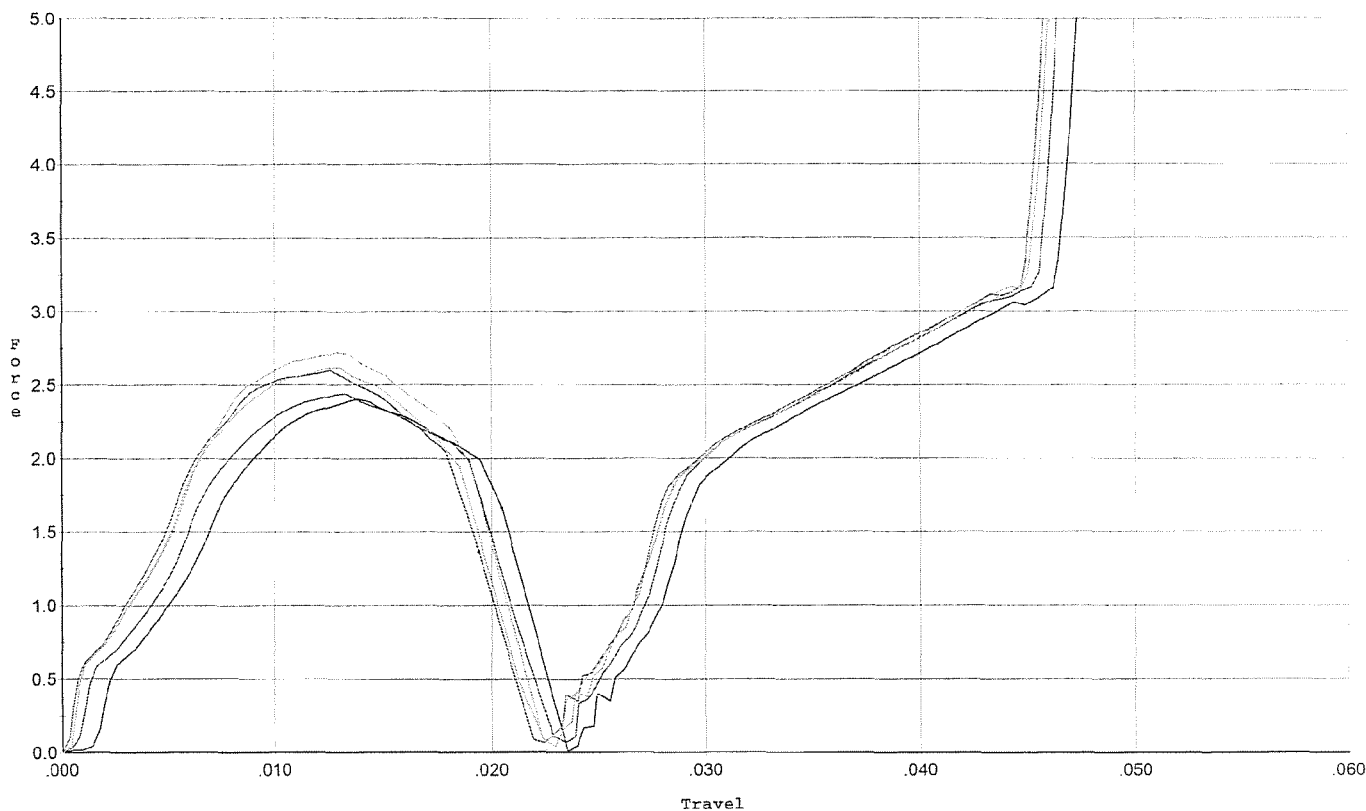
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.716	0.019	0.00	0.029	0.034		Set Trigger
2	2.647	0.019	0.00	0.029	0.034		Set Trigger
3	2.614	0.018	0.00	0.029	0.034		Set Trigger
4	2.704	0.019	0.00	0.029	0.035		Set Trigger
5	2.701	0.019	0.00	0.029	0.035		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



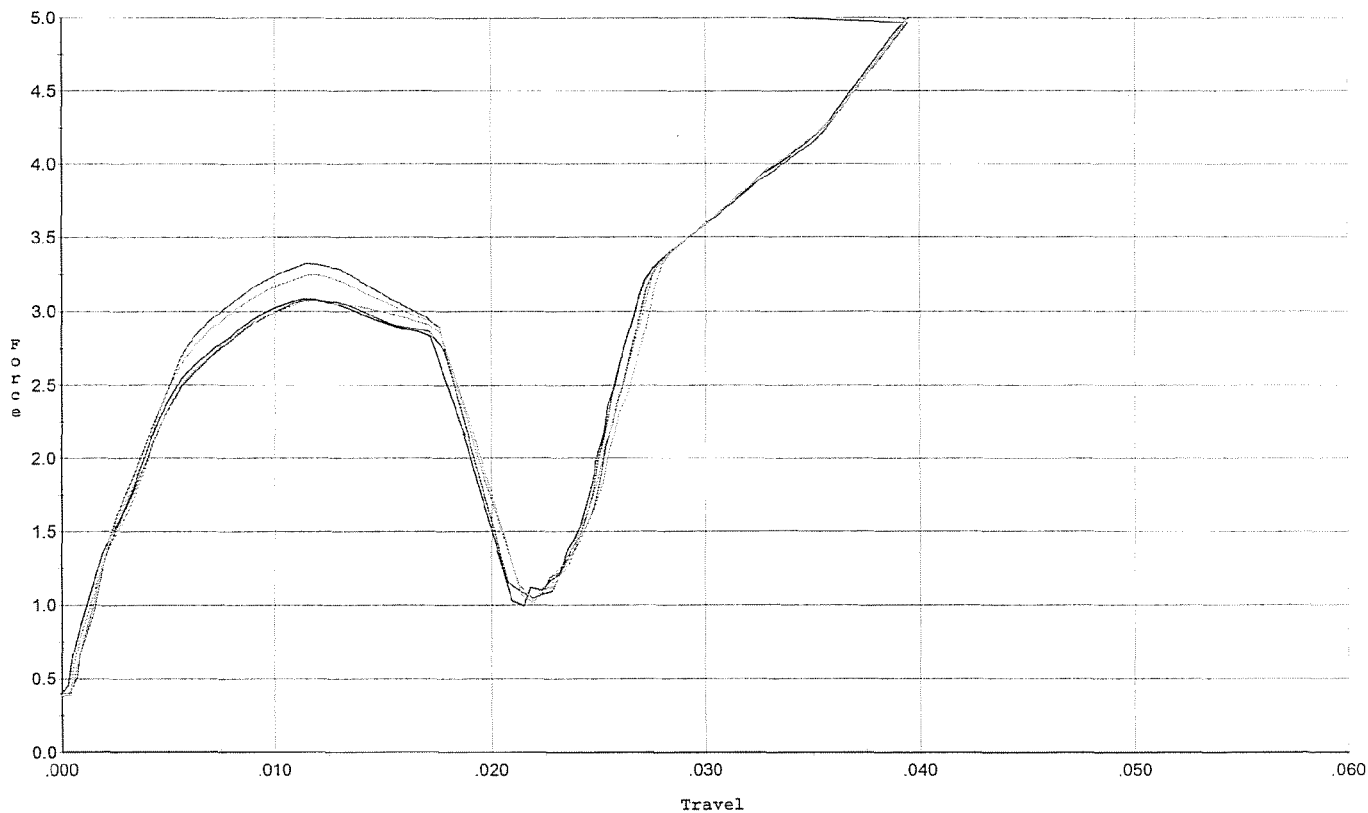
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.019	0.00	0.031	0.032		Set Trigger
2	2.404	0.020	0.00	0.031	0.032		Set Trigger
3	2.596	0.019	0.00	0.031	0.035		Set Trigger
4	2.616	0.019	0.00	0.031	0.033		Set Trigger
5	2.724	0.019	0.00	0.031	0.035		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lb s ini +/- .75 lb



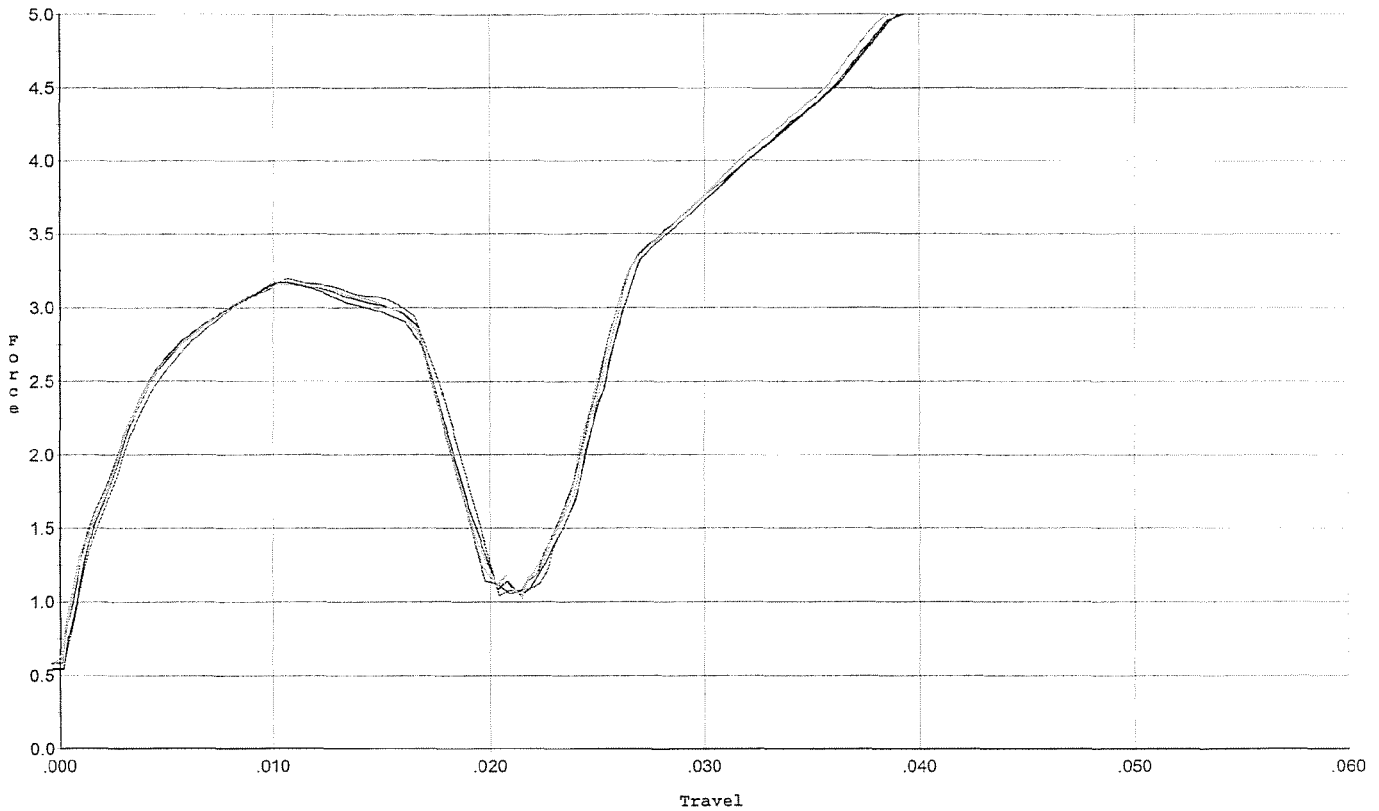
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.018	0.00	0.026	0.041		Set Trigger
2	3.085	0.019	0.00	0.026	0.043		Set Trigger
3	3.322	0.018	0.00	0.026	0.043		Set Trigger
4	3.246	0.019	0.00	0.026	0.046		Set Trigger
5	3.069	0.018	0.00	0.026	0.041		Set Trigger

A.3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



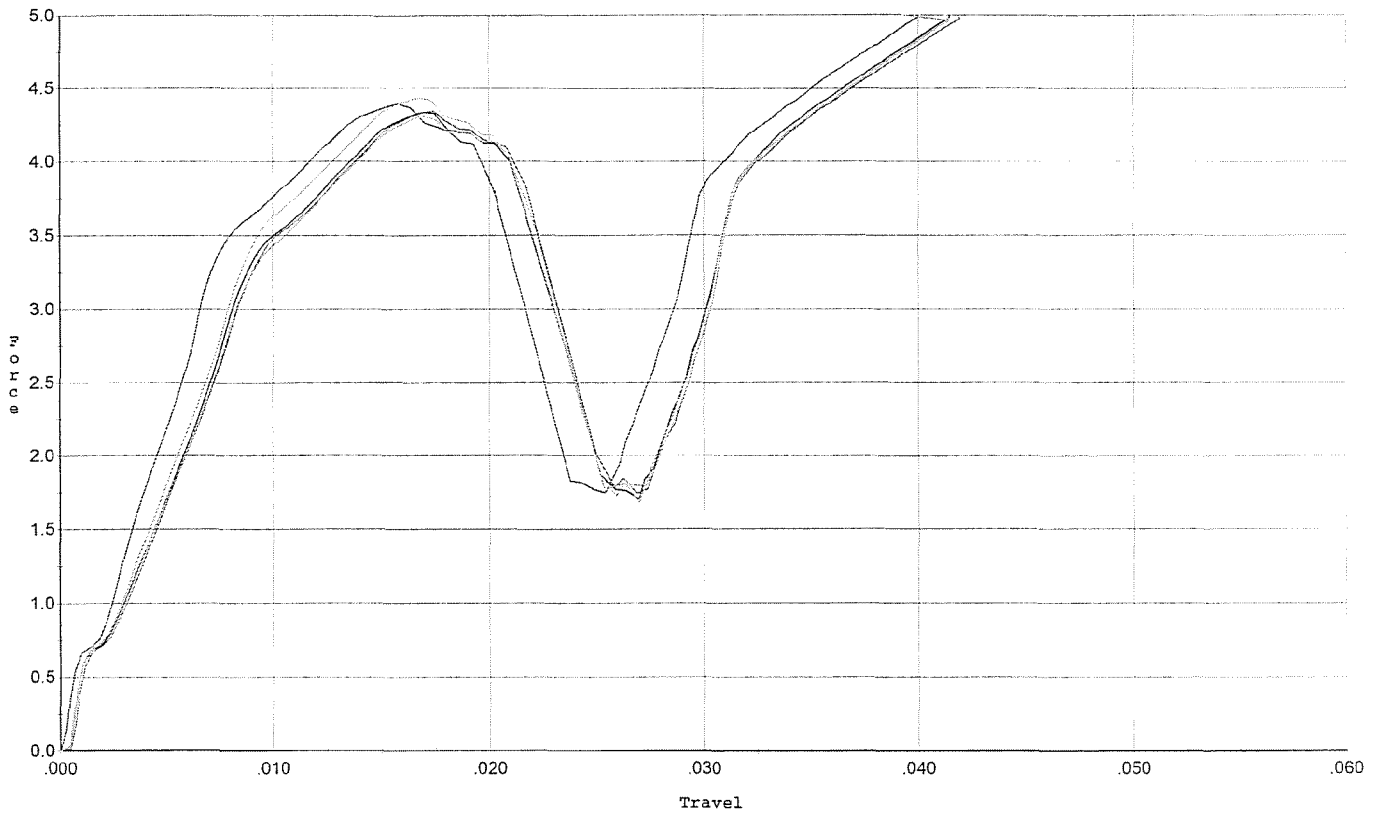
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.168	0.017	0.00	0.026	0.041		Set Trigger
2	3.174	0.017	0.00	0.026	0.040		Set Trigger
3	3.198	0.018	0.00	0.026	0.043		Set Trigger
4	3.156	0.017	0.00	0.026	0.041		Set Trigger
5	3.182	0.017	0.00	0.026	0.041		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



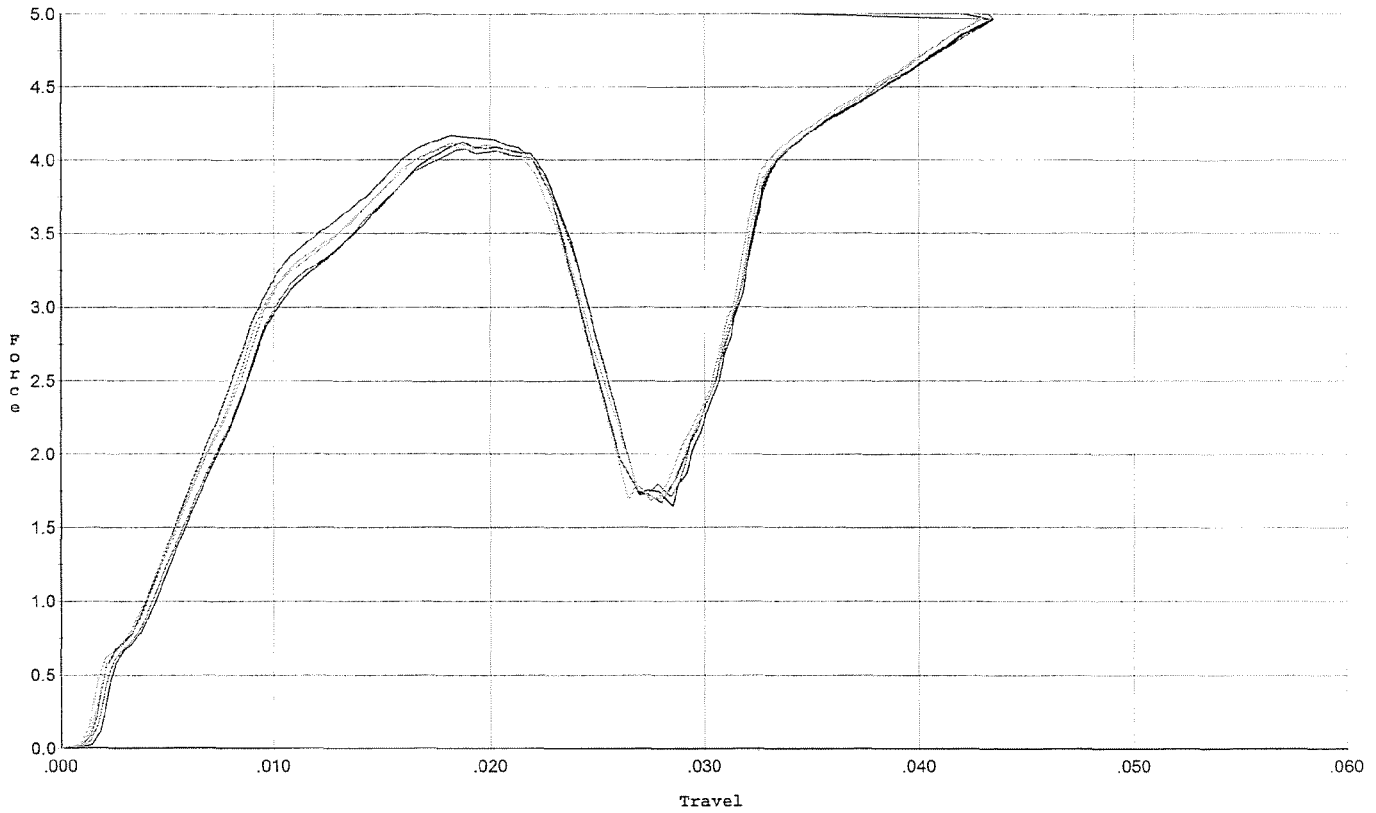
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.393	0.020	0.00	0.024	0.059		Set Trigger
2	4.334	0.023	0.00	0.021	0.064		Set Trigger
3	4.341	0.022	0.00	0.022	0.060		Set Trigger
4	4.434	0.023	0.00	0.021	0.065		Set Trigger
5	4.309	0.022	0.00	0.022	0.061		Set Trigger

A. 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



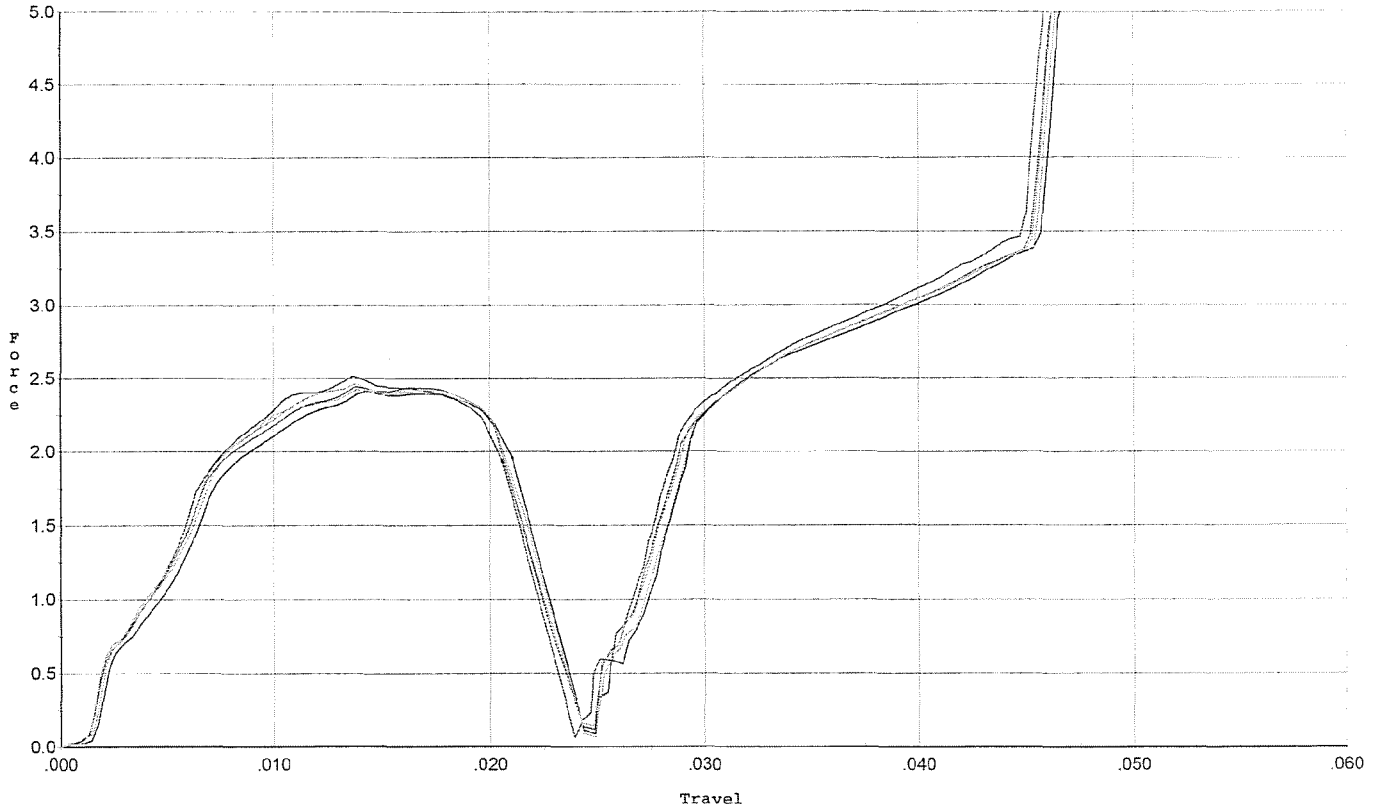
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.023	0.00	0.021	0.060		Set Trigger
2	4.122	0.024	0.00	0.021	0.061		Set Trigger
3	4.074	0.024	0.00	0.021	0.061		Set Trigger
4	4.094	0.023	0.00	0.021	0.060		Set Trigger
5	4.115	0.023	0.00	0.021	0.059		Set Trigger

A. 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



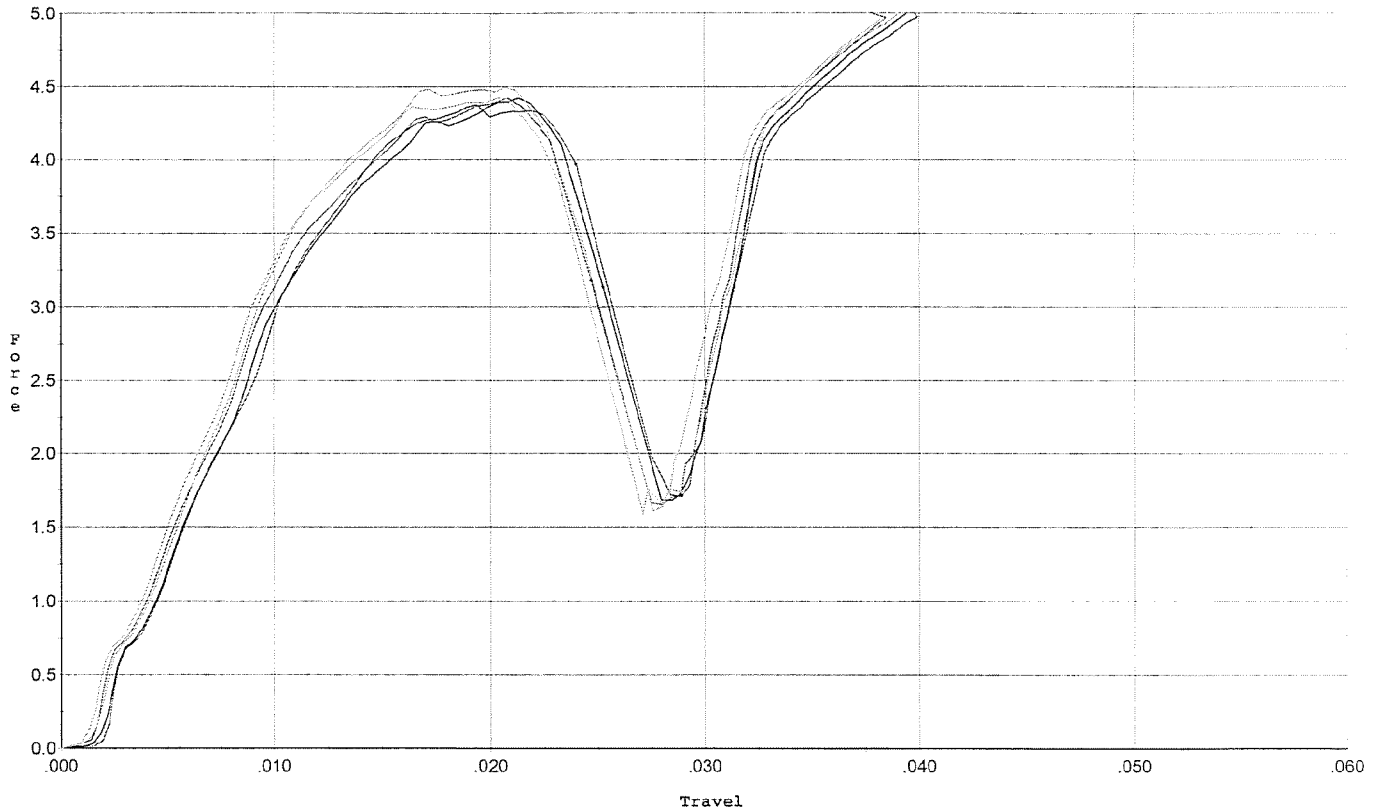
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.021	0.00	0.029	0.036		Set Trigger
2	2.412	0.021	0.00	0.029	0.035		Set Trigger
3	2.441	0.020	0.00	0.029	0.034		Set Trigger
4	2.422	0.022	0.00	0.029	0.037		Set Trigger
5	2.461	0.020	0.00	0.029	0.035		Set Trigger

A-2.4/5

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.374	0.024	0.002	0.021	0.065		Set Trigger
2	4.421	0.025	0.00	0.021	0.068		Set Trigger
3	4.422	0.025	0.00	0.021	0.068		Set Trigger
4	4.420	0.023	0.00	0.021	0.065		Set Trigger
5	4.496	0.024	0.00	0.021	0.068		Set Trigger

A. 4.42