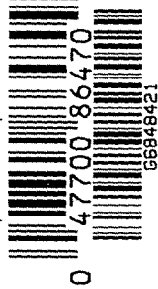


12-8-84 21

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



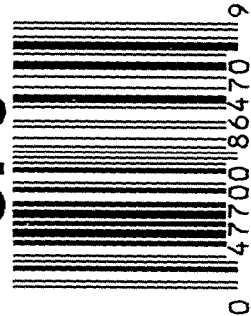
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6848421

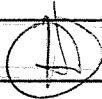
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6848421

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	SP
470	DIS-ASSEMBLE ACTION		4-20-09	SP
472	SERIALIZE BOLT HANDLE		4-24-09	CR
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/24/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	rem
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

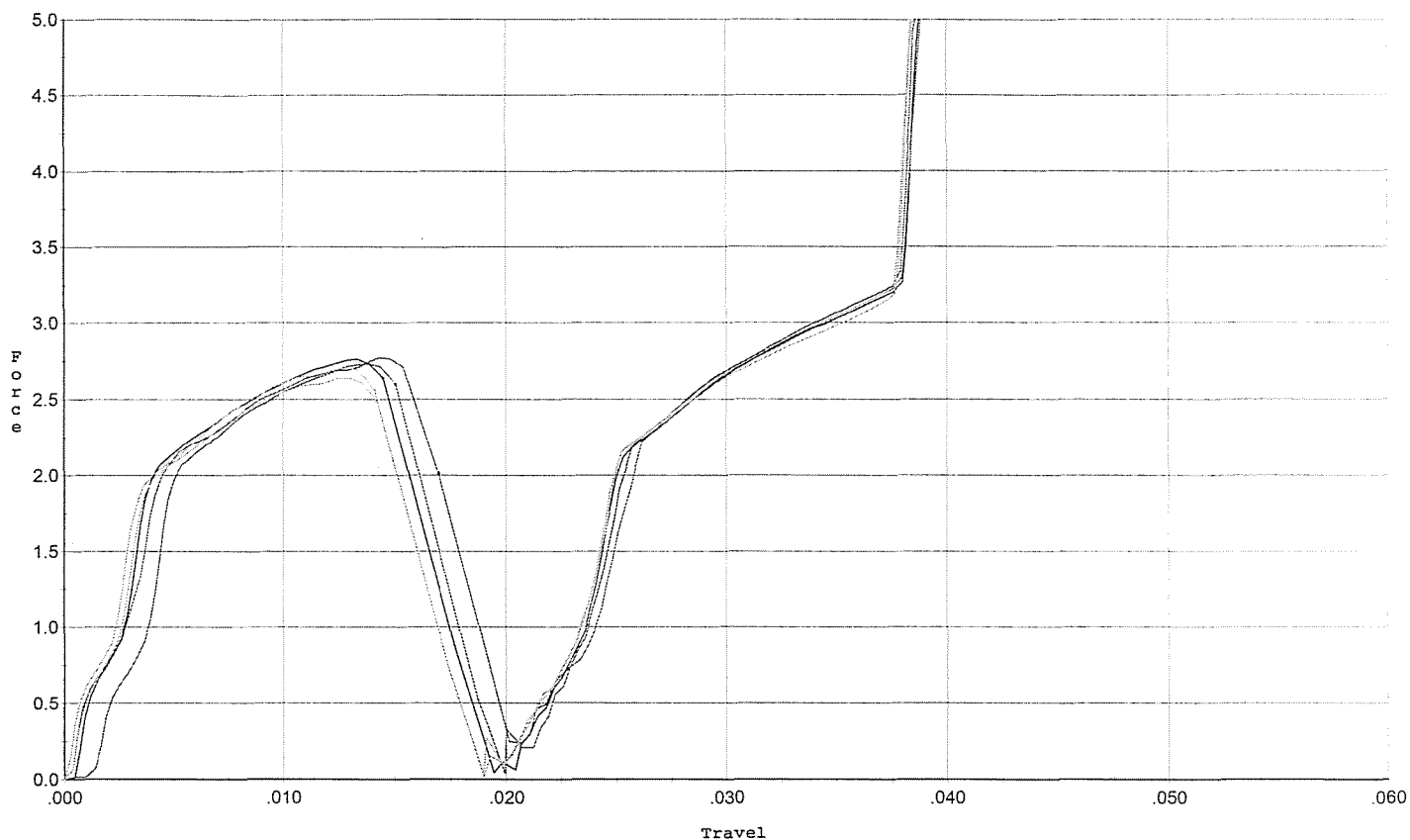
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.0</u> <u>2.0</u> <u>2.0</u>	5-13-09	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-13-09	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	5-13-09	L.P.D.
	J) ASSEMBLE STOCK		5-5-09	L.H.
	K) ASSEMBLE SWIVEL STUDS		5-13-09	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-6-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		5-13-09	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>265</u> <u>264</u> <u>255</u> <u>261</u> <u>265</u>	5-7-09	RP
	C) FUNCTION		5-13-09	L.P.D.
690	PACK		7/23/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



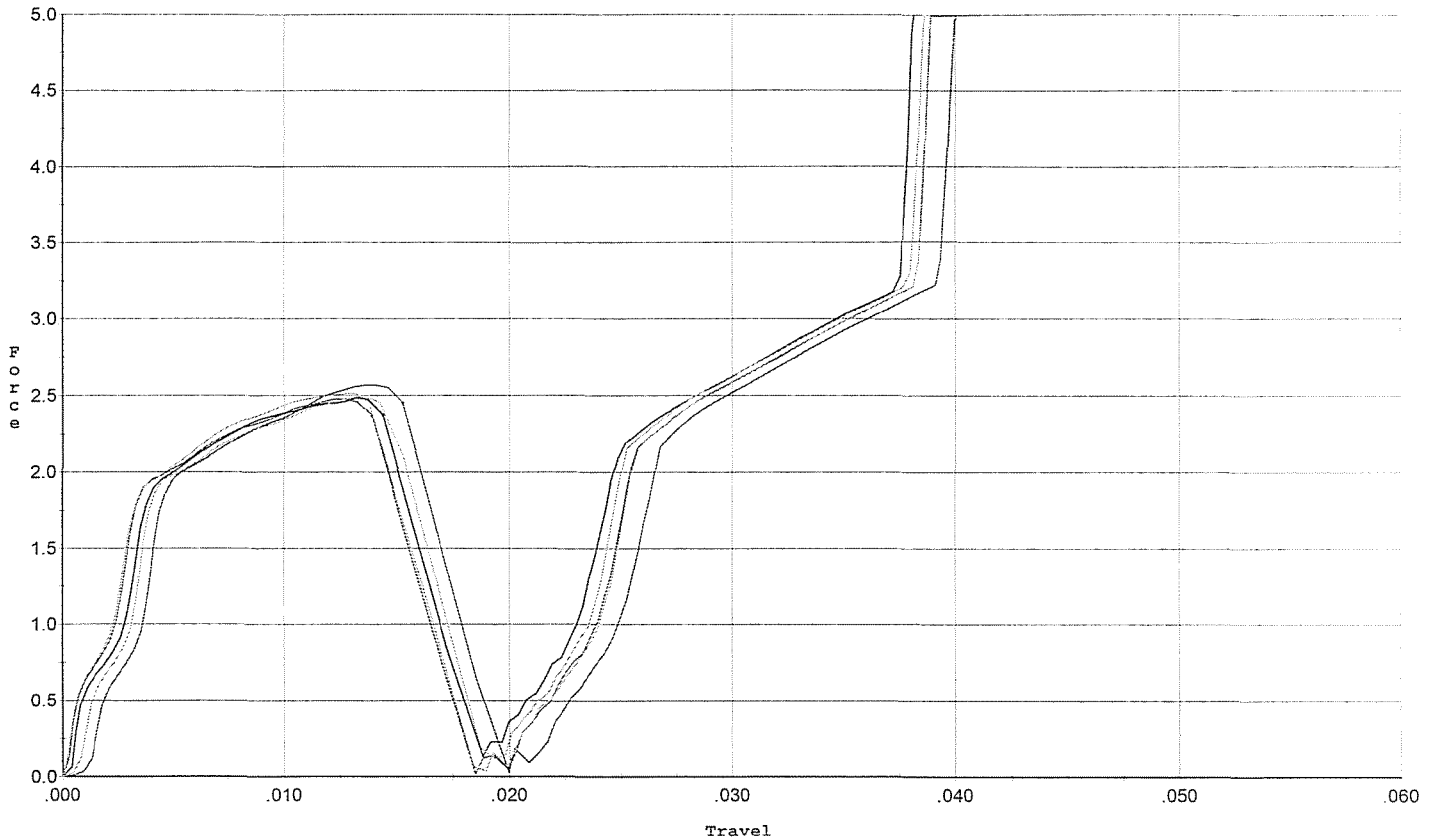
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.773	0.017	0.00	0.025	0.031		Set Trigger
2	2.765	0.014	0.00	0.027	0.028		Set Trigger
3	2.731	0.015	0.00	0.026	0.029		Set Trigger
4	2.641	0.014	0.00	0.027	0.027		Set Trigger
5	2.708	0.014	0.00	0.027	0.027		Set Trigger

A. 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



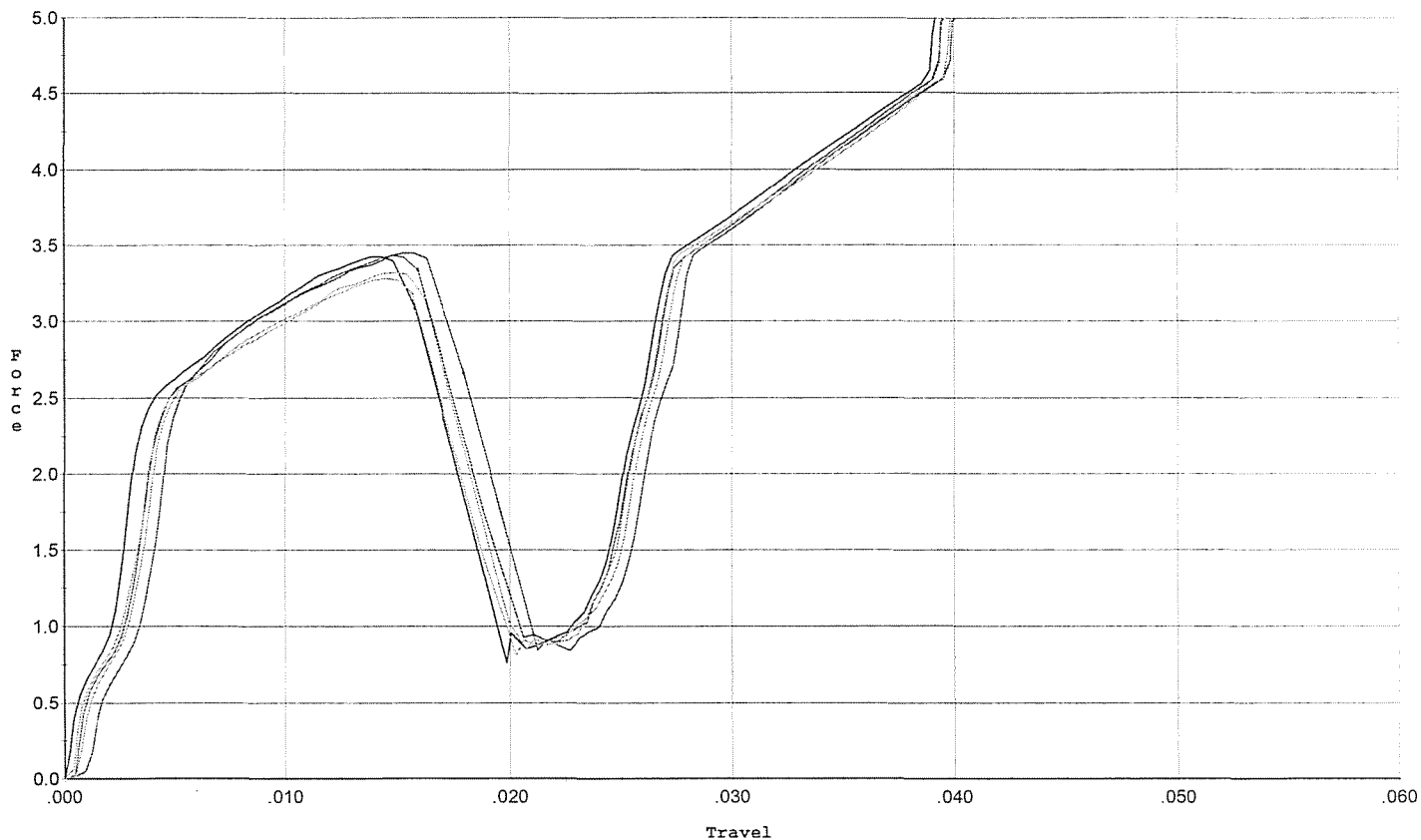
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.015	0.00	0.028	0.026		Set Trigger
2	2.485	0.014	0.00	0.026	0.026		Set Trigger
3	2.475	0.014	0.00	0.027	0.025		Set Trigger
4	2.492	0.015	0.00	0.026	0.027		Set Trigger
5	2.511	0.016	0.00	0.027	0.029		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



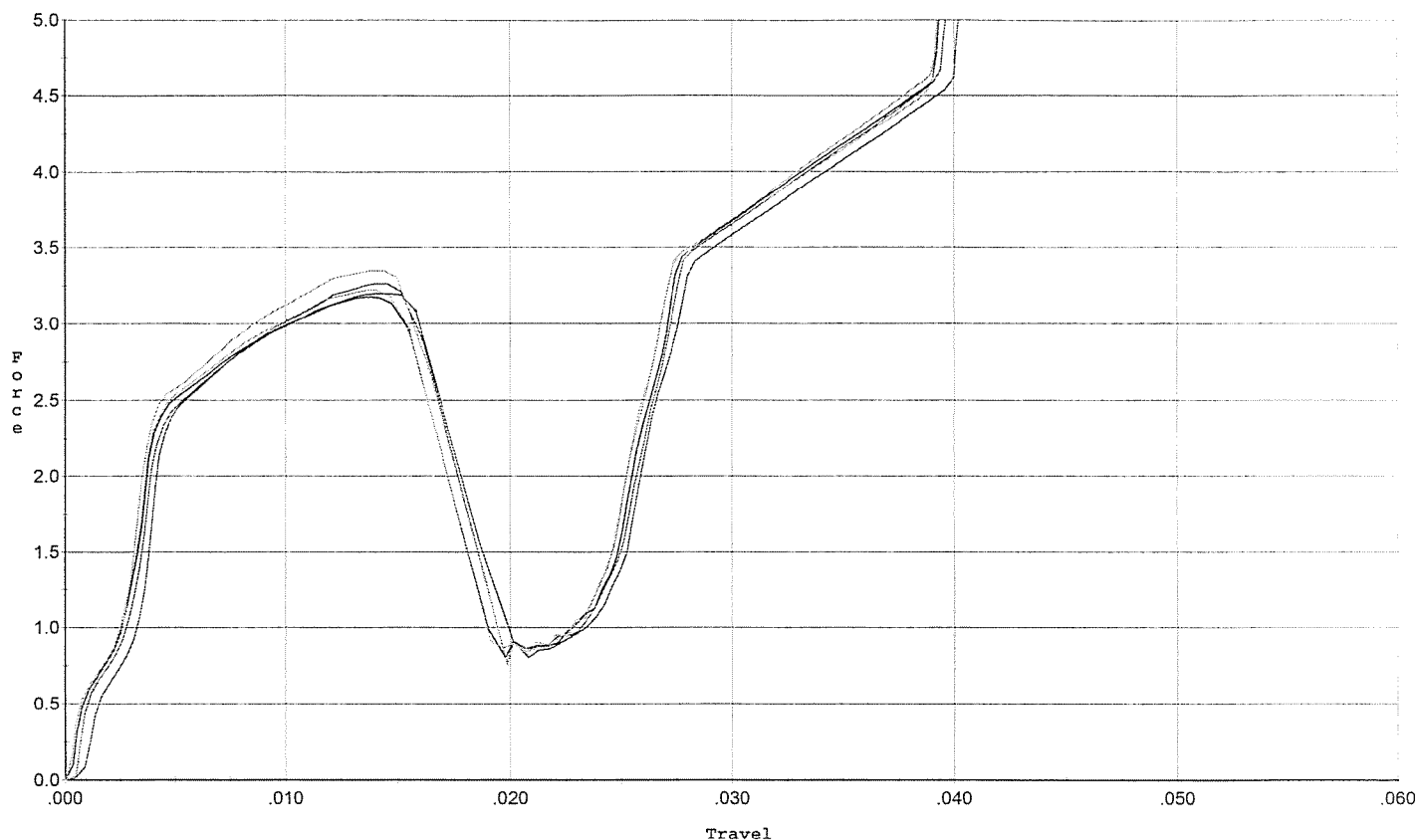
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.448	0.018	0.00	0.026	0.041		Set Trigger
2	3.426	0.016	0.00	0.025	0.038		Set Trigger
3	3.434	0.016	0.00	0.025	0.037		Set Trigger
4	3.280	0.016	0.00	0.026	0.035		Set Trigger
5	3.321	0.016	0.00	0.026	0.037		Set Trigger

A. 3.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



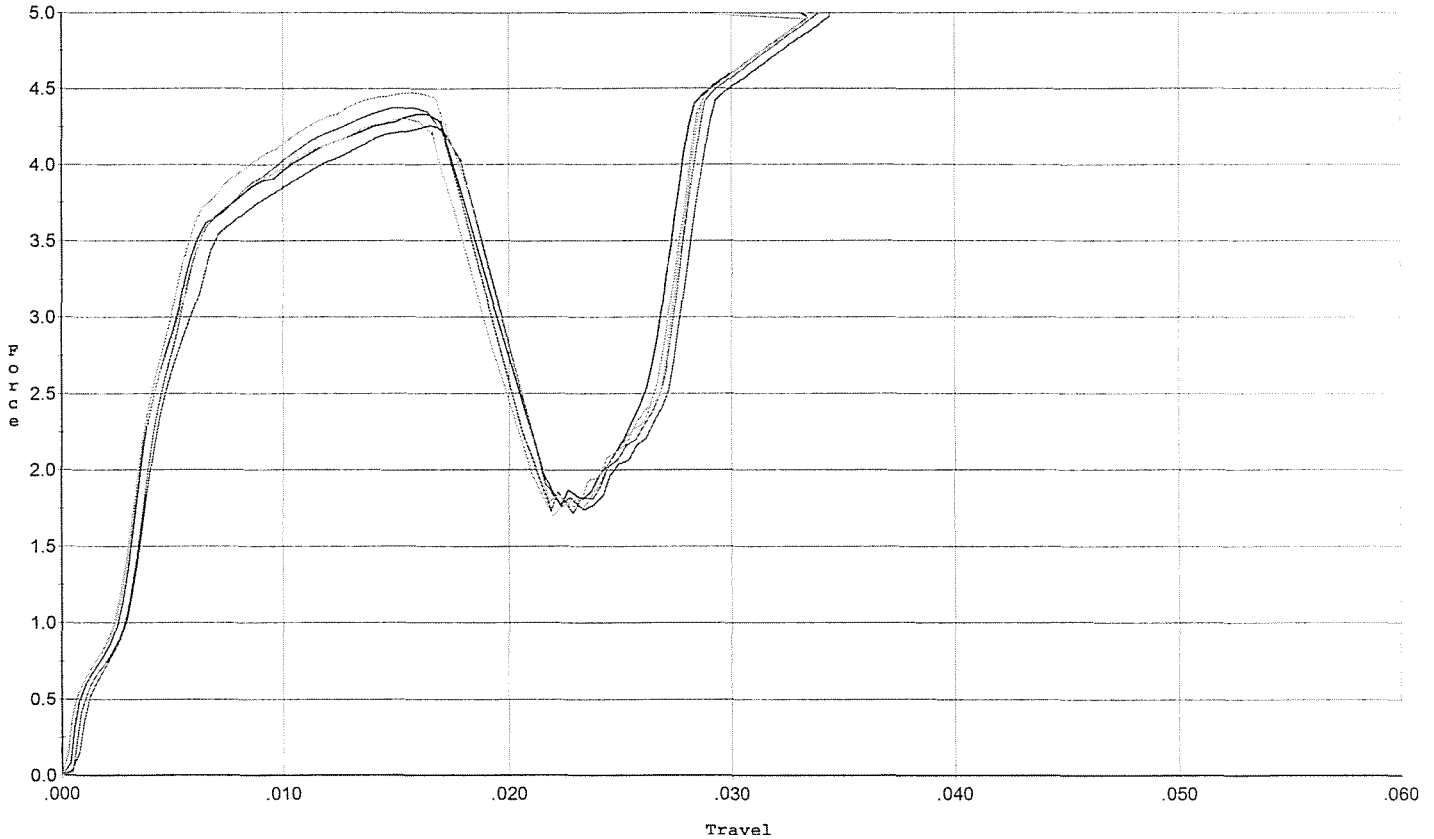
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.198	0.016	0.00	0.026	0.034		Set Trigger
2	3.175	0.016	0.00	0.026	0.034		Set Trigger
3	3.262	0.016	0.00	0.026	0.036		Set Trigger
4	3.219	0.015	0.00	0.026	0.035		Set Trigger
5	3.350	0.016	0.00	0.025	0.038		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



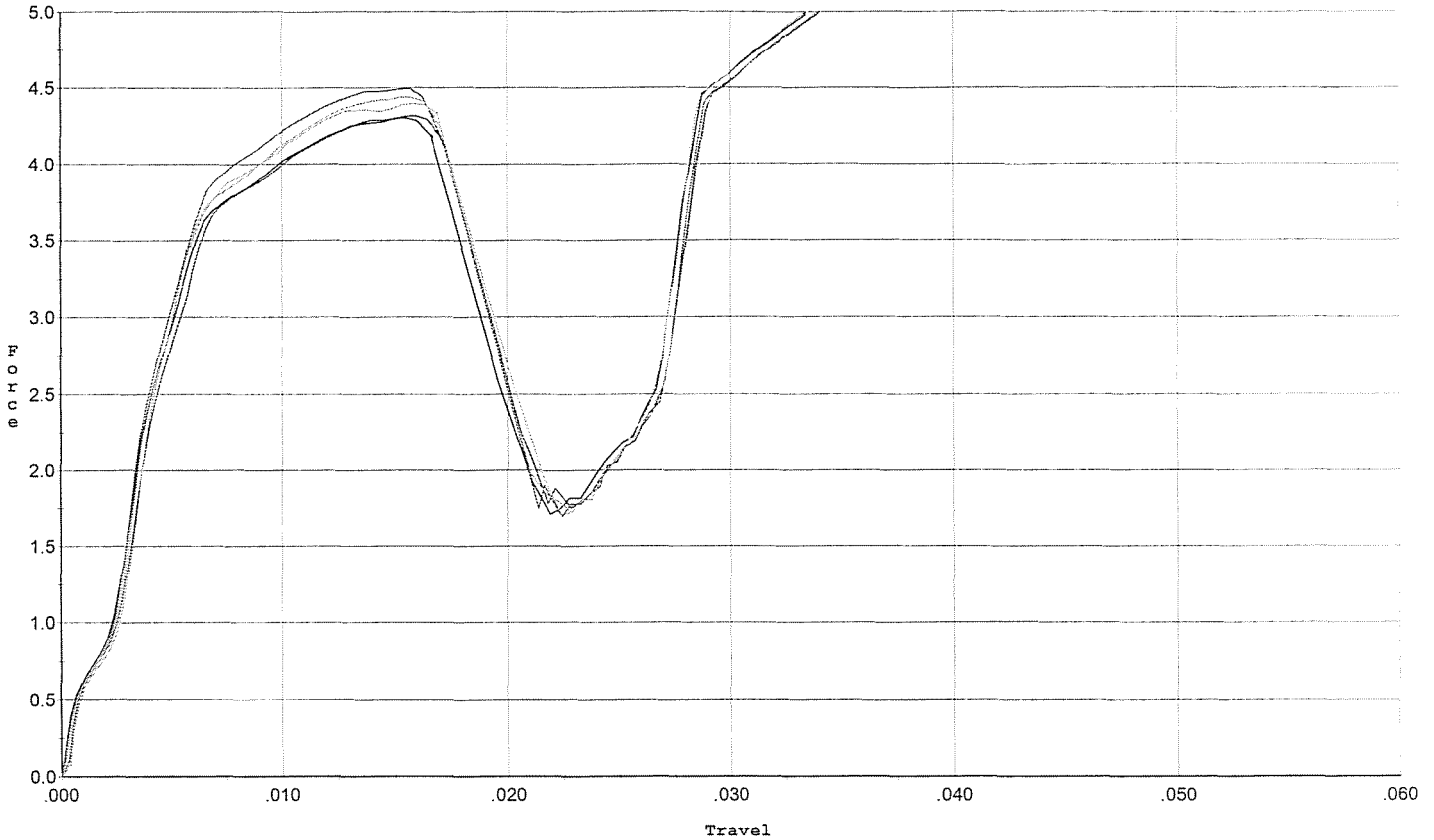
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.018	0.00	0.023	0.051		Set Trigger
2	4.332	0.017	0.00	0.023	0.050		Set Trigger
3	4.376	0.017	0.00	0.023	0.050		Set Trigger
4	4.305	0.017	0.00	0.024	0.049		Set Trigger
5	4.477	0.018	0.00	0.023	0.056		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



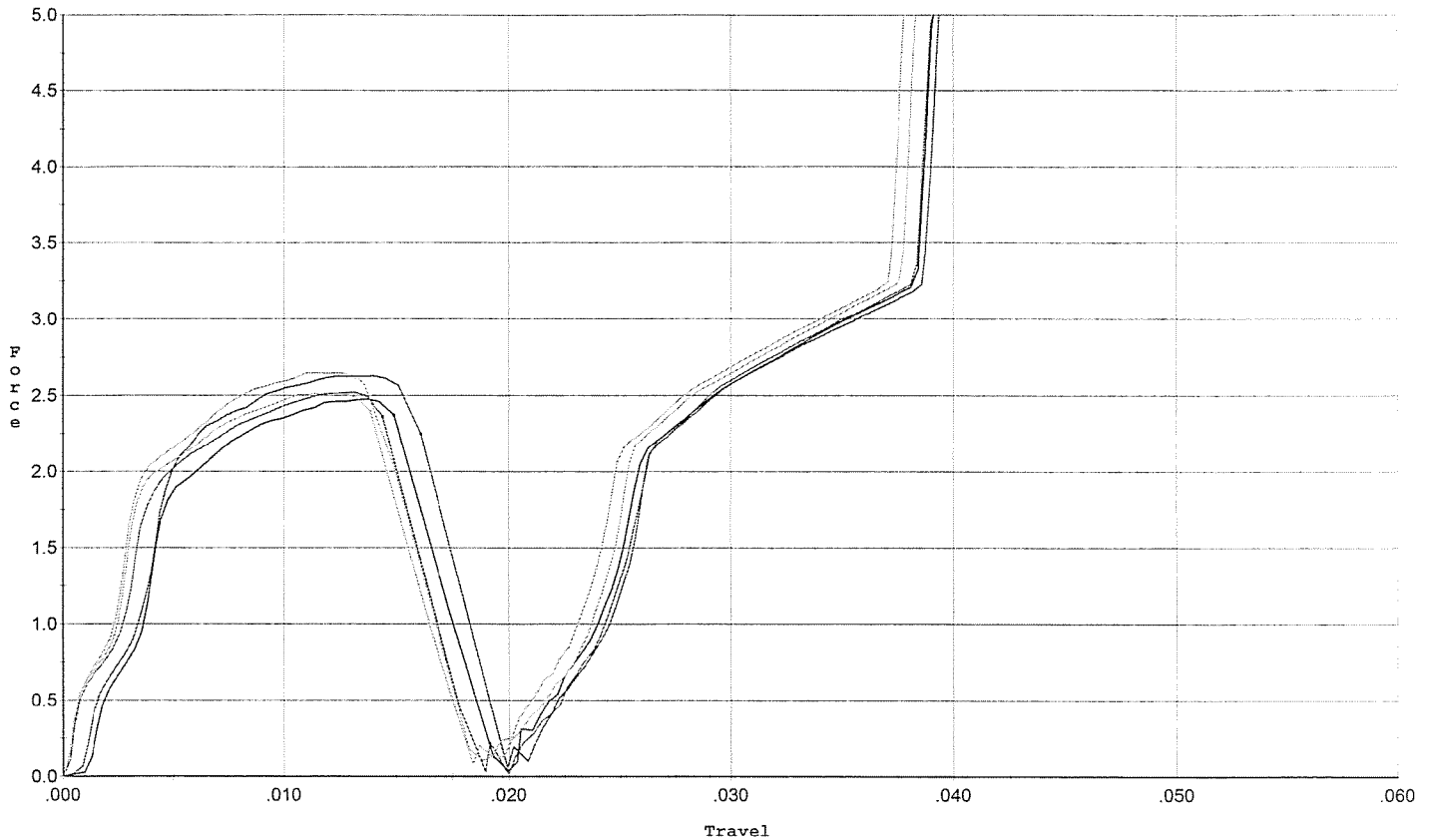
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.017	0.00	0.023	0.050		Set Trigger
2	4.302	0.017	0.00	0.024	0.049		Set Trigger
3	4.494	0.017	0.00	0.023	0.053		Set Trigger
4	4.397	0.017	0.00	0.023	0.051		Set Trigger
5	4.437	0.017	0.00	0.023	0.051		Set Trigger

A-4-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



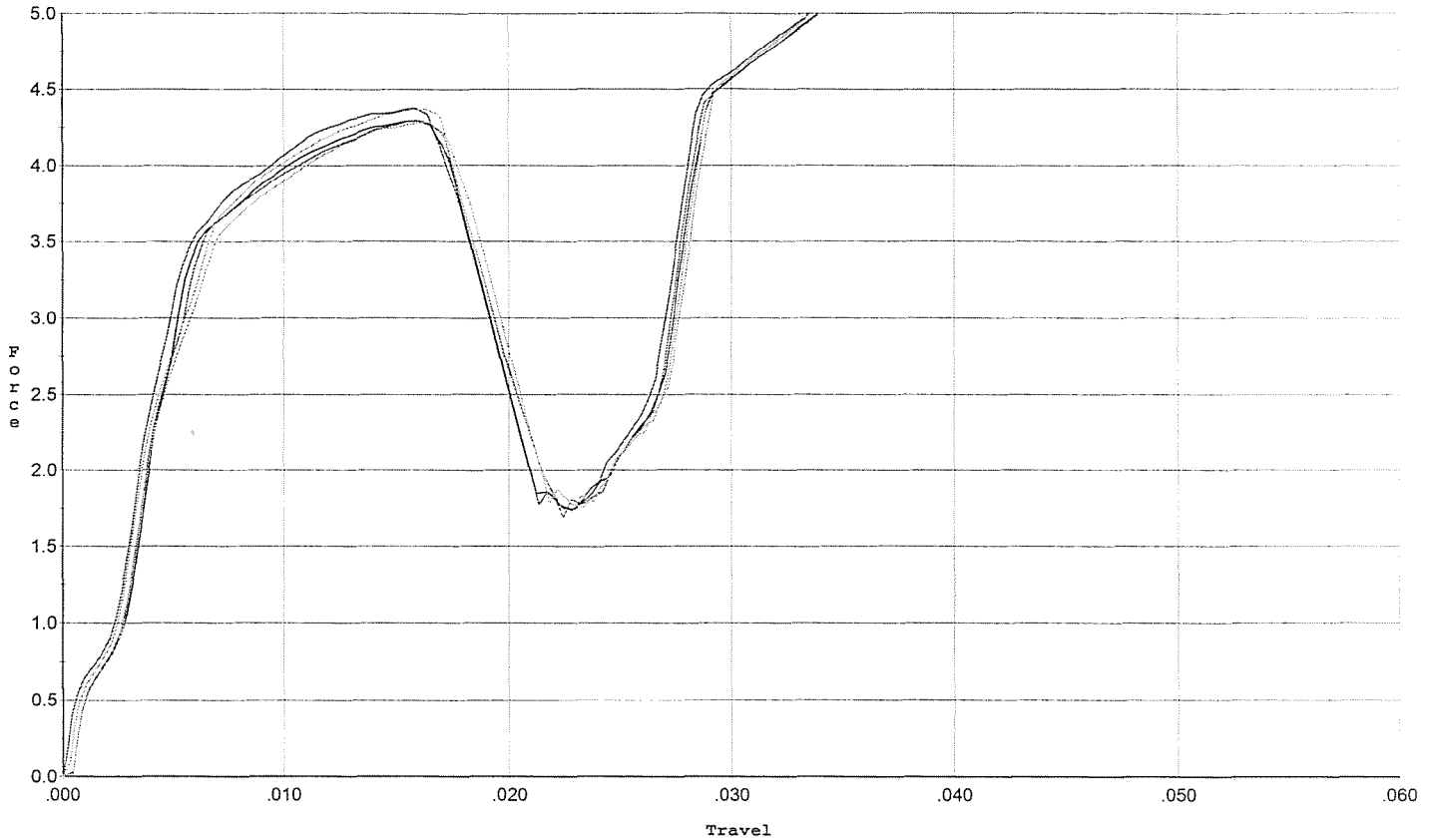
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.016	0.00	0.026	0.030		Set Trigger
2	2.477	0.015	0.00	0.027	0.025		Set Trigger
3	2.520	0.014	0.00	0.028	0.026		Set Trigger
4	2.517	0.014	0.00	0.027	0.025		Set Trigger
5	2.648	0.015	0.00	0.026	0.029		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.380	0.018	0.00	0.023	0.053		Set Trigger
2	4.293	0.017	0.00	0.023	0.050		Set Trigger
3	4.299	0.017	0.00	0.023	0.050		Set Trigger
4	4.371	0.018	0.00	0.023	0.054		Set Trigger
5	4.282	0.017	0.00	0.023	0.049		Set Trigger

A-4-32