

G6848422

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



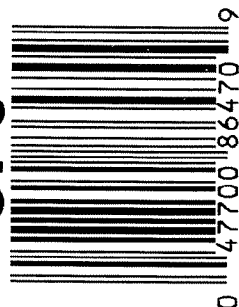
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848422

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66848422

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	4/24/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	nan
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	L.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

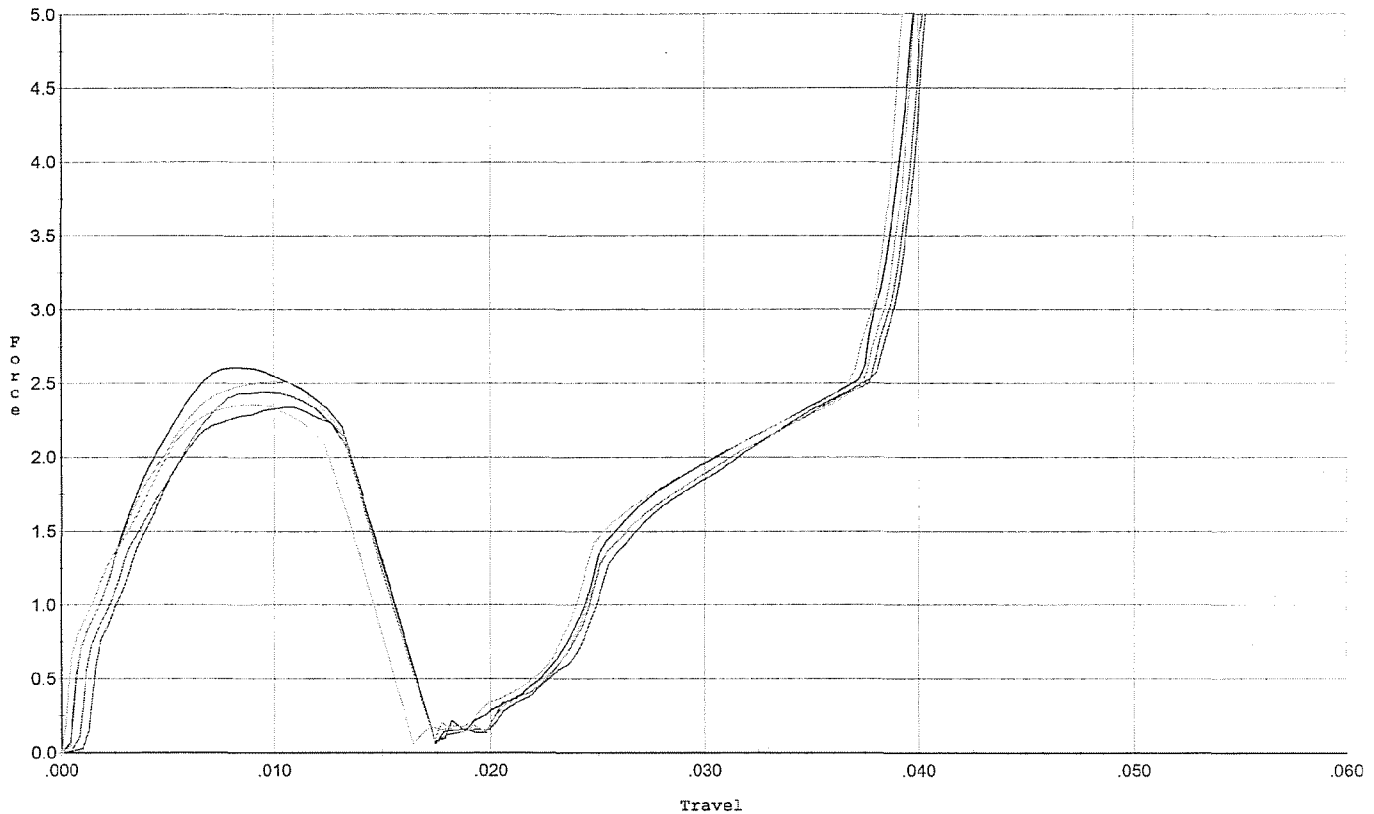
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-14-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	5-14-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	5-14-09	RJ
	J) ASSEMBLE STOCK		5-5-09	RJ
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-6-09	RJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-6-09	RF
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>266</u> <u>265</u> <u>264</u> <u>273</u> <u>270</u>	5-7-09	RF
	C) FUNCTION		5-14-09	RJ
690	PACK		7/2/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



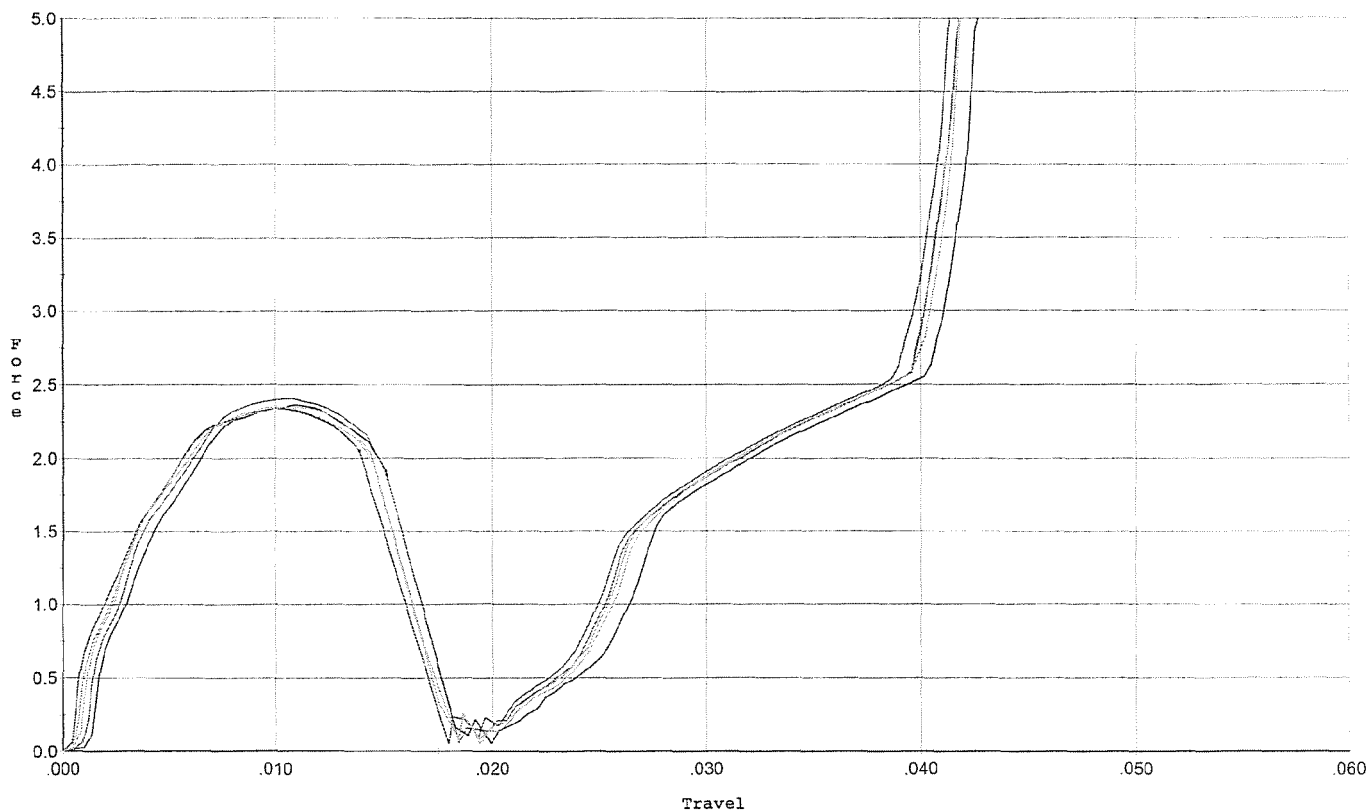
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.339	0.015	0.00	0.031	0.024		Set Trigger
2	2.600	0.015	0.00	0.030	0.028		Set Trigger
3	2.439	0.013	0.00	0.031	0.023		Set Trigger
4	2.359	0.014	0.00	0.030	0.024		Set Trigger
5	2.512	0.013	0.00	0.031	0.024		Set Trigger

A- 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/04/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



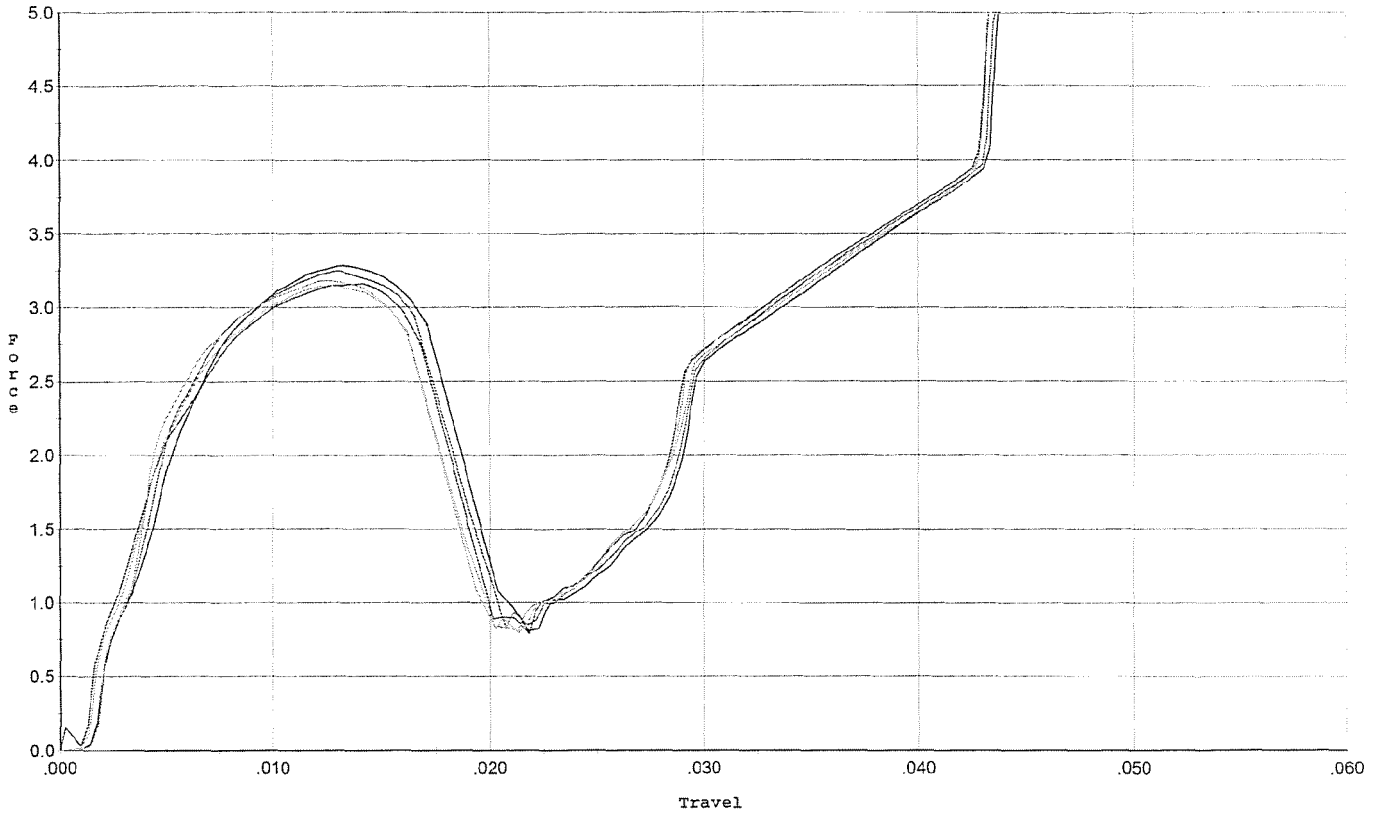
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.337	0.014	0.00	0.031	0.024		Set Trigger
2	2.365	0.015	0.00	0.032	0.024		Set Trigger
3	2.407	0.015	0.00	0.031	0.026		Set Trigger
4	2.351	0.014	0.00	0.031	0.024		Set Trigger
5	2.350	0.014	0.00	0.031	0.025		Set Trigger

A - 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



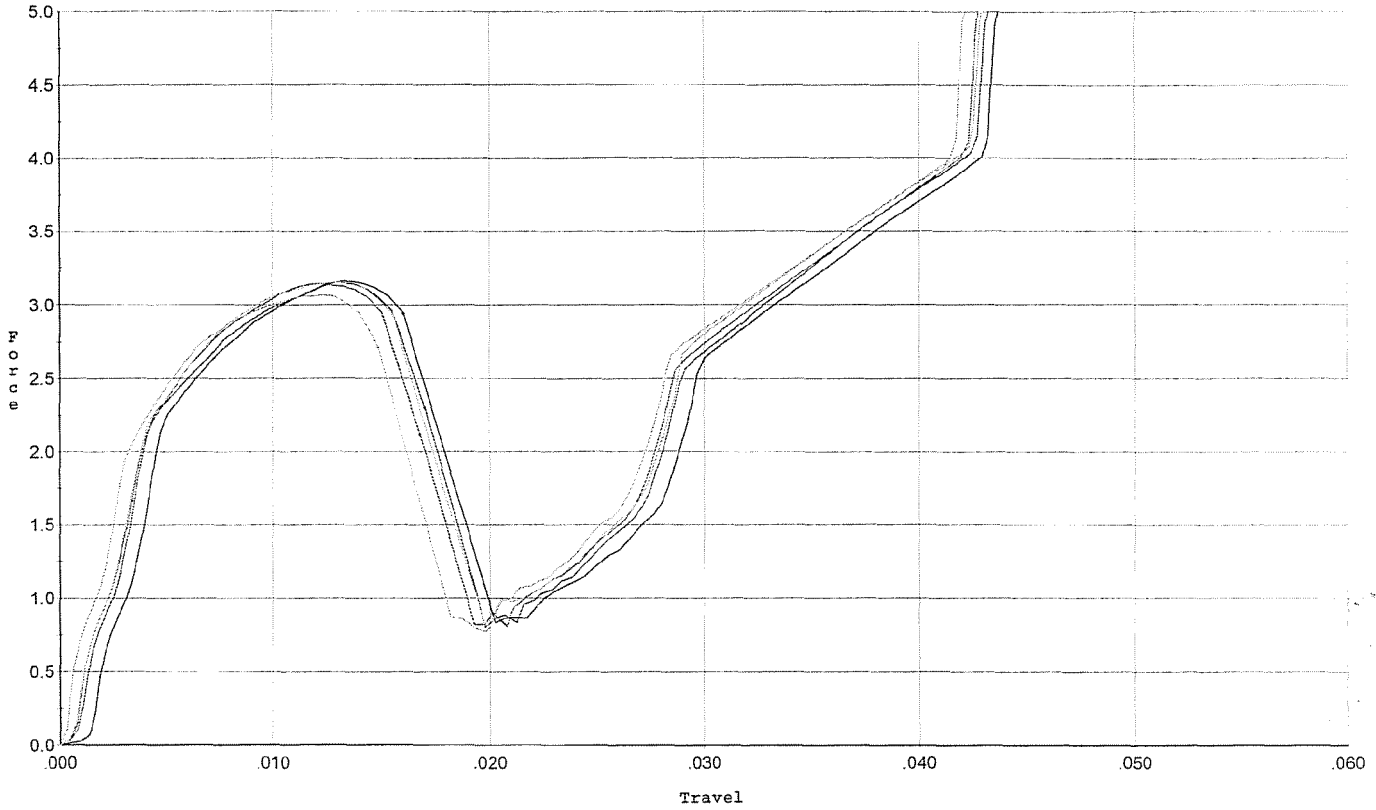
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.017	0.00	0.029	0.036		Set Trigger
2	3.281	0.017	0.00	0.029	0.037		Set Trigger
3	3.248	0.017	0.00	0.029	0.036		Set Trigger
4	3.148	0.016	0.00	0.029	0.034		Set Trigger
5	3.182	0.016	0.00	0.029	0.035		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



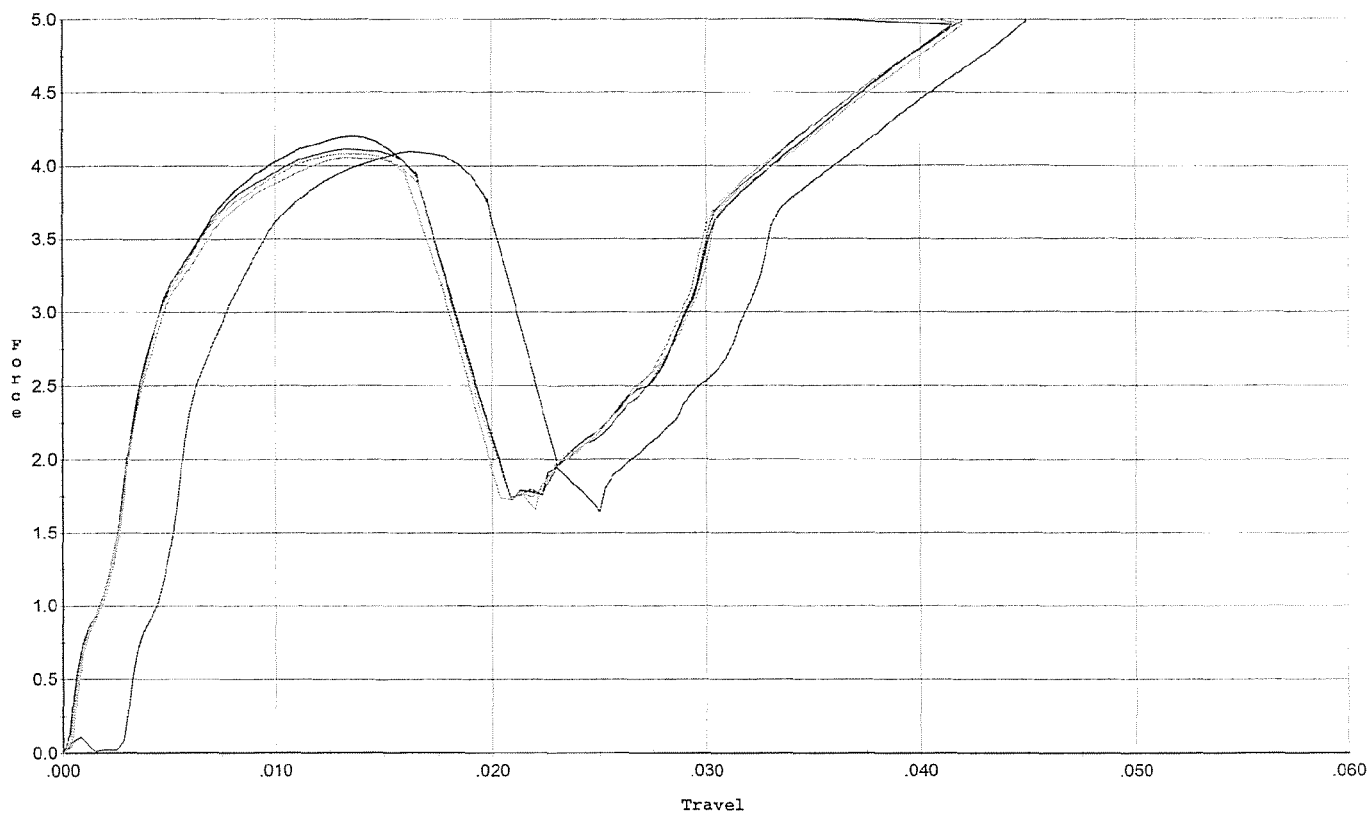
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.151	0.017	0.00	0.029	0.037		Set Trigger
2	3.158	0.016	0.00	0.029	0.034		Set Trigger
3	3.143	0.017	0.00	0.029	0.037		Set Trigger
4	3.154	0.016	0.00	0.029	0.034		Set Trigger
5	3.067	0.015	0.00	0.029	0.033		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/04/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



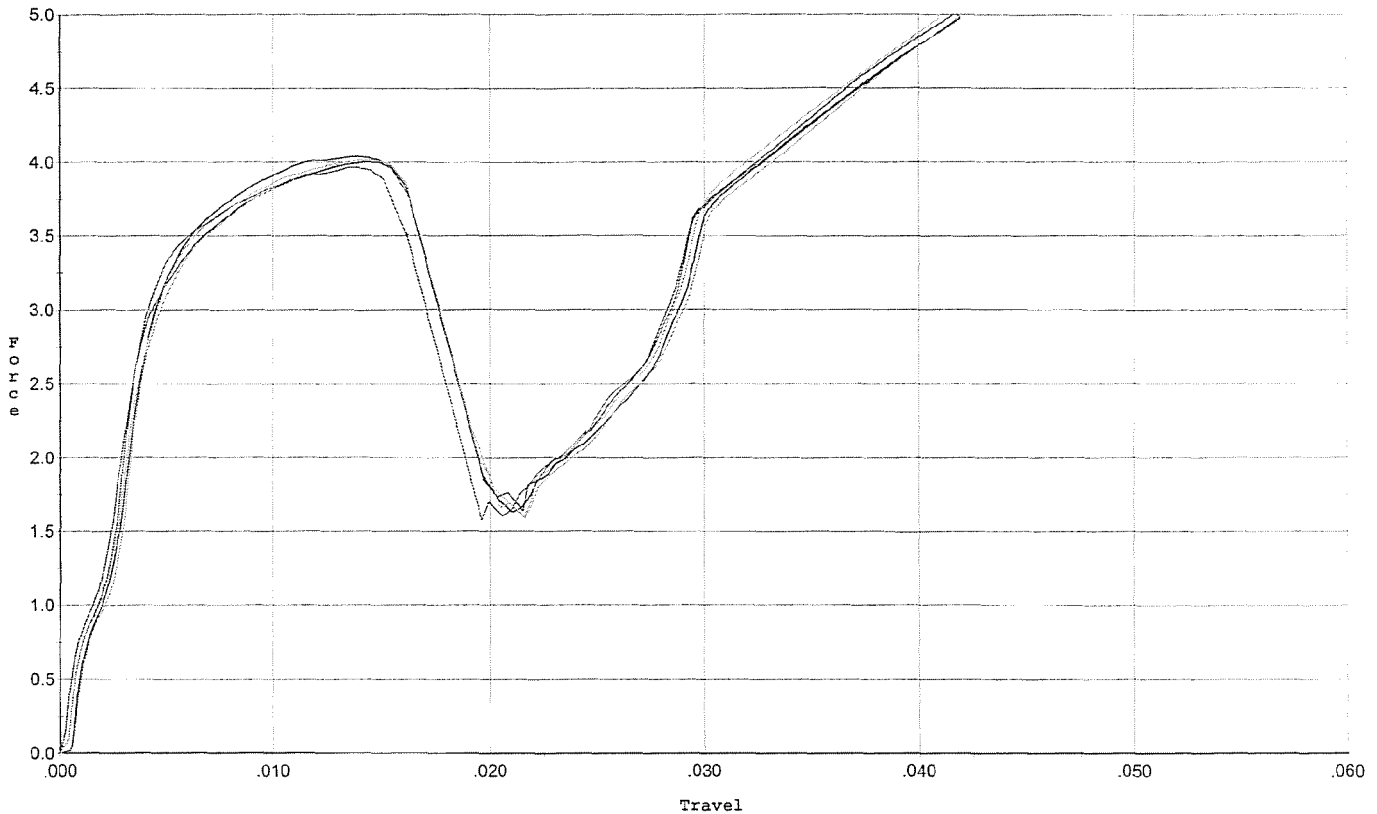
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.020	0.00	0.027	0.051		Set Trigger
2	4.202	0.017	0.00	0.026	0.049		Set Trigger
3	4.114	0.016	0.00	0.026	0.048		Set Trigger
4	4.081	0.018	0.00	0.026	0.051		Set Trigger
5	4.055	0.017	0.00	0.026	0.047		Set Trigger

A - 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/04/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



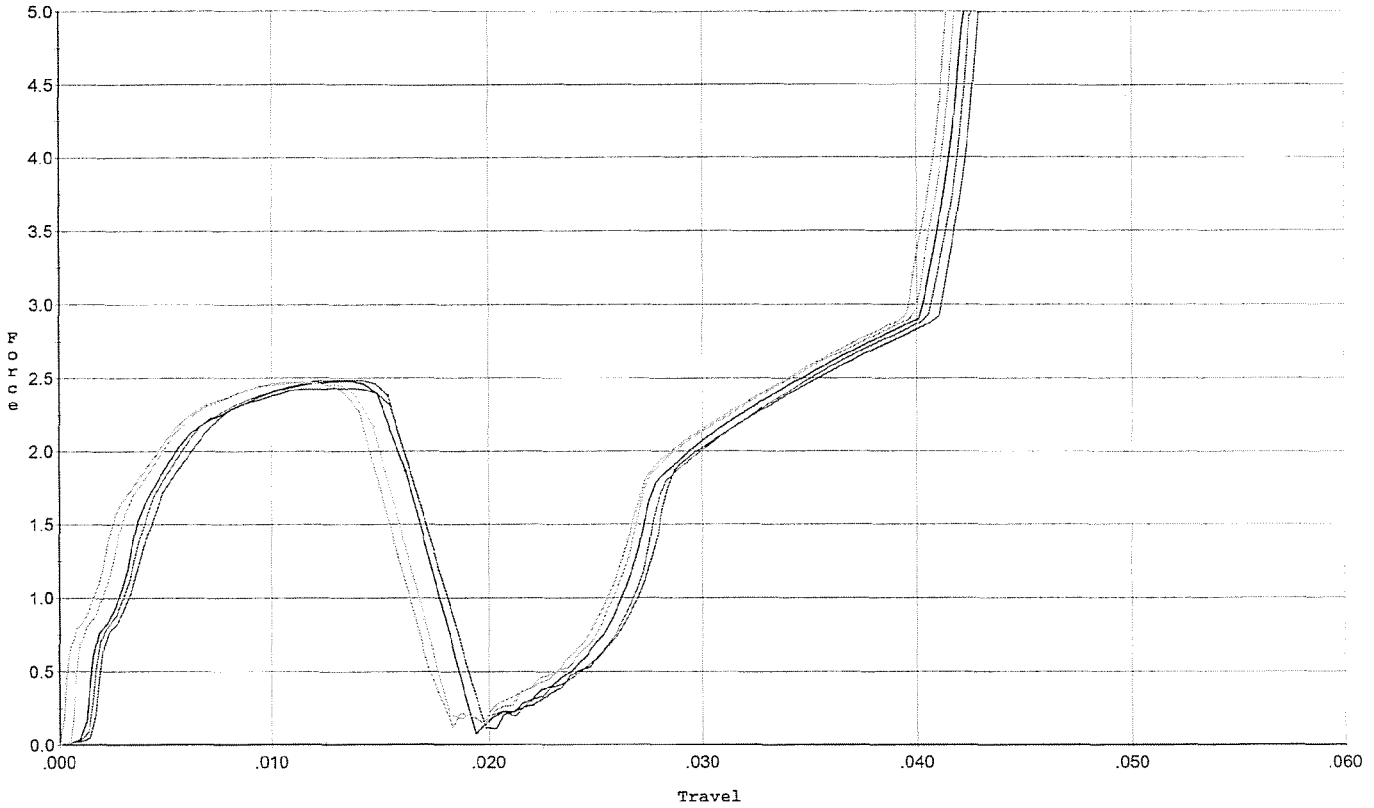
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.002	0.016	0.00	0.027	0.046		Set Trigger
2	4.042	0.016	0.00	0.027	0.046		Set Trigger
3	3.966	0.016	0.00	0.027	0.046		Set Trigger
4	4.024	0.016	0.00	0.027	0.046		Set Trigger
5	4.015	0.016	0.00	0.027	0.045		Set Trigger

A - 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/04/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



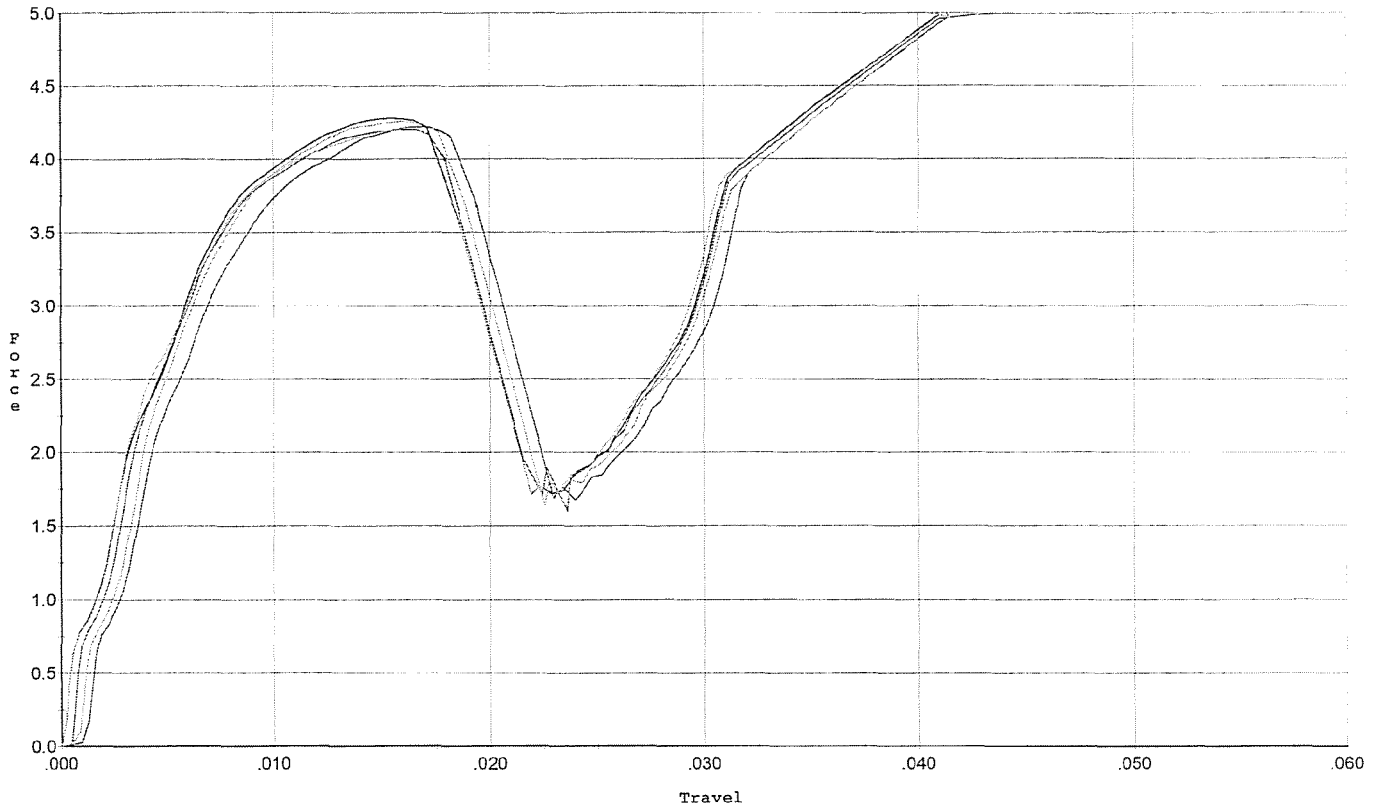
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.015	0.00	0.031	0.026		Set Trigger
2	2.478	0.016	0.00	0.030	0.028		Set Trigger
3	2.487	0.015	0.00	0.030	0.027		Set Trigger
4	2.466	0.015	0.00	0.030	0.027		Set Trigger
5	2.474	0.014	0.00	0.031	0.026		Set Trigger

A - 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target and accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.019	0.00	0.026	0.054		Set Trigger
2	4.281	0.019	0.00	0.025	0.055		Set Trigger
3	4.199	0.018	0.00	0.026	0.052		Set Trigger
4	4.207	0.019	0.00	0.025	0.055		Set Trigger
5	4.259	0.019	0.00	0.025	0.055		Set Trigger

A-4.23