

676848426

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



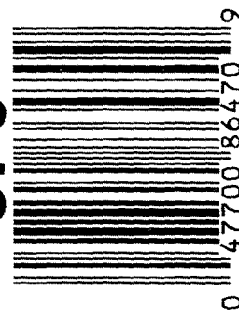
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848426

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 684 8426

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION	7009	6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	6-17-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

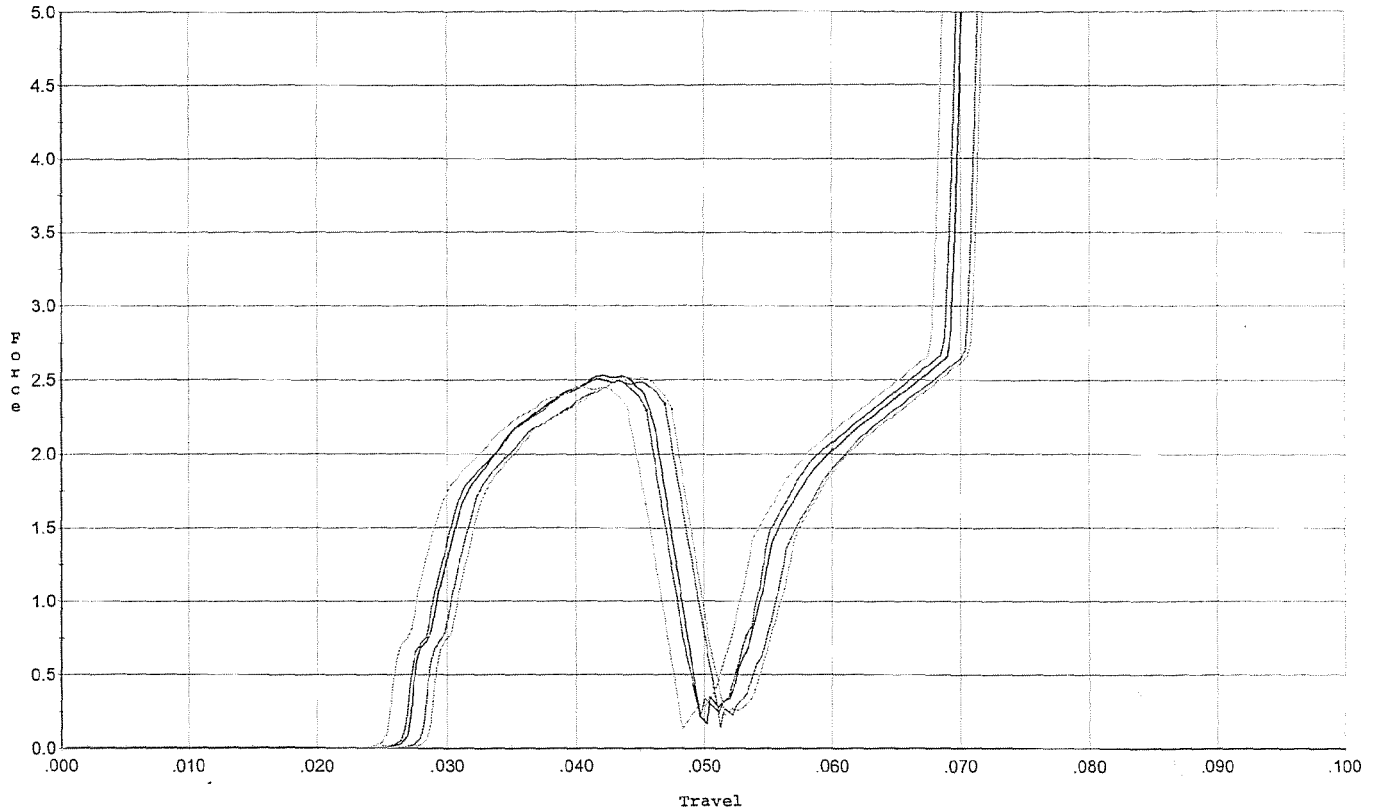
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁵</u> <u>7⁵</u> <u>6¹⁵</u>	8-19-09	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>250</u> <u>250</u> <u>250</u>	8-19-09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>024</u> <u>024</u> <u>024</u>	8-19-09	RTZ
	J) ASSEMBLE STOCK		8-13-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-19-09	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	L. G.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-18-09	EGW
670	FINAL INSPECTION A) HEADSPACE		8-19-09	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>233</u> <u>239</u> <u>240</u> <u>239</u> <u>250</u>	8-19-09	RTZ
	C) FUNCTION		8-19-09	RTZ
690	PACK		8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



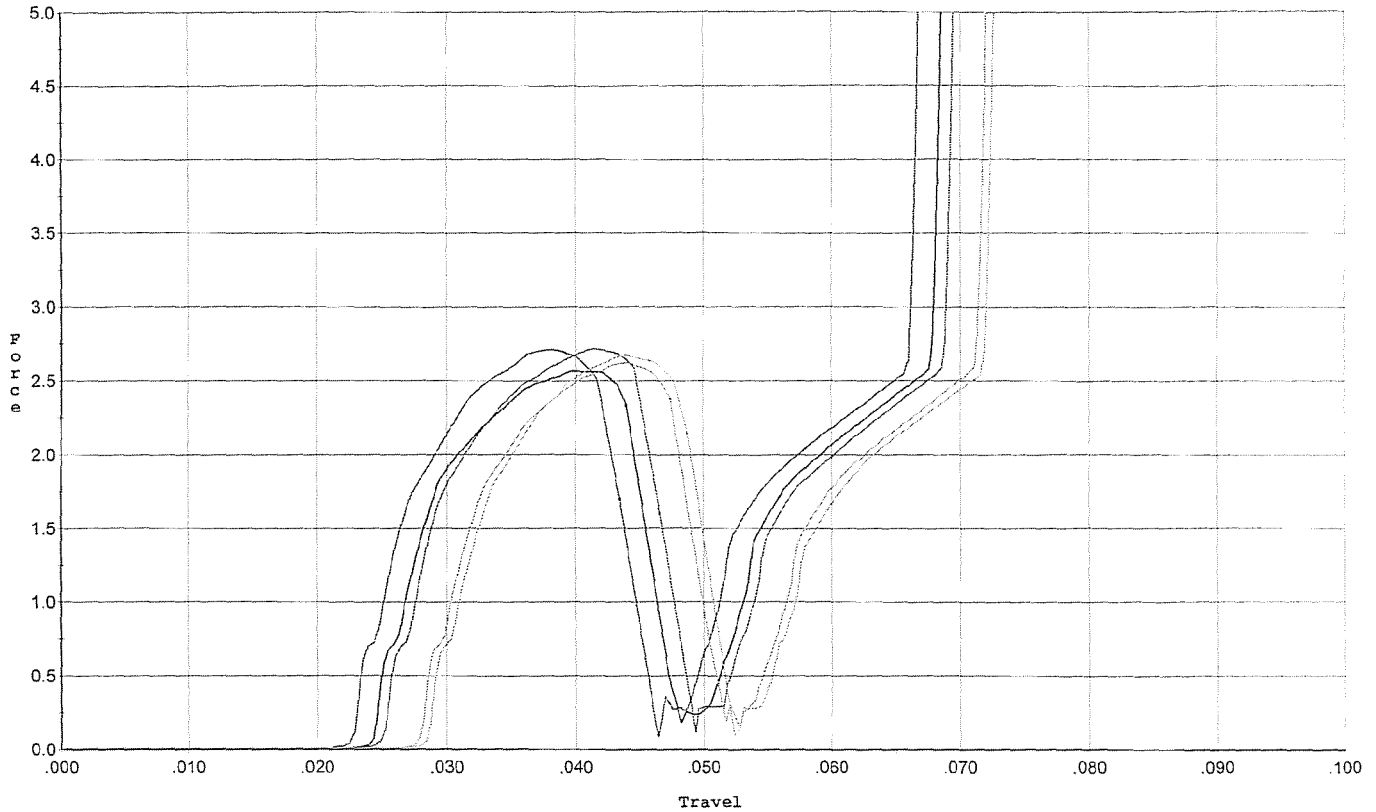
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.046	0.027	0.029	0.039		Set Trigger
2	2.532	0.046	0.027	0.029	0.040		Set Trigger
3	2.493	0.047	0.028	0.029	0.039		Set Trigger
4	2.453	0.045	0.025	0.028	0.040		Set Trigger
5	2.520	0.047	0.029	0.029	0.040		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



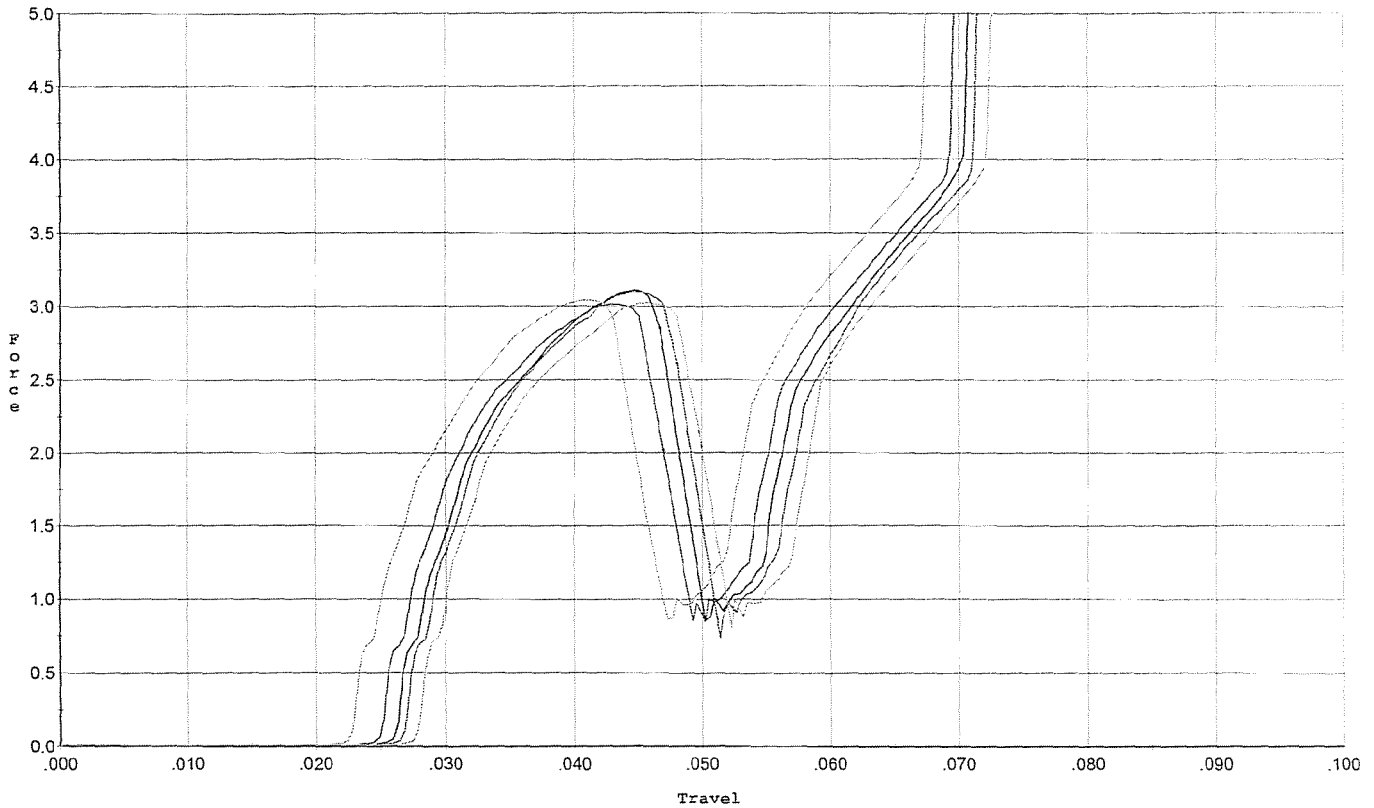
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.711	0.043	0.023	0.028	0.044		Set Trigger
2	2.564	0.044	0.025	0.028	0.041		Set Trigger
3	2.716	0.047	0.025	0.028	0.045		Set Trigger
4	2.676	0.049	0.029	0.030	0.043		Set Trigger
5	2.622	0.047	0.028	0.029	0.042		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



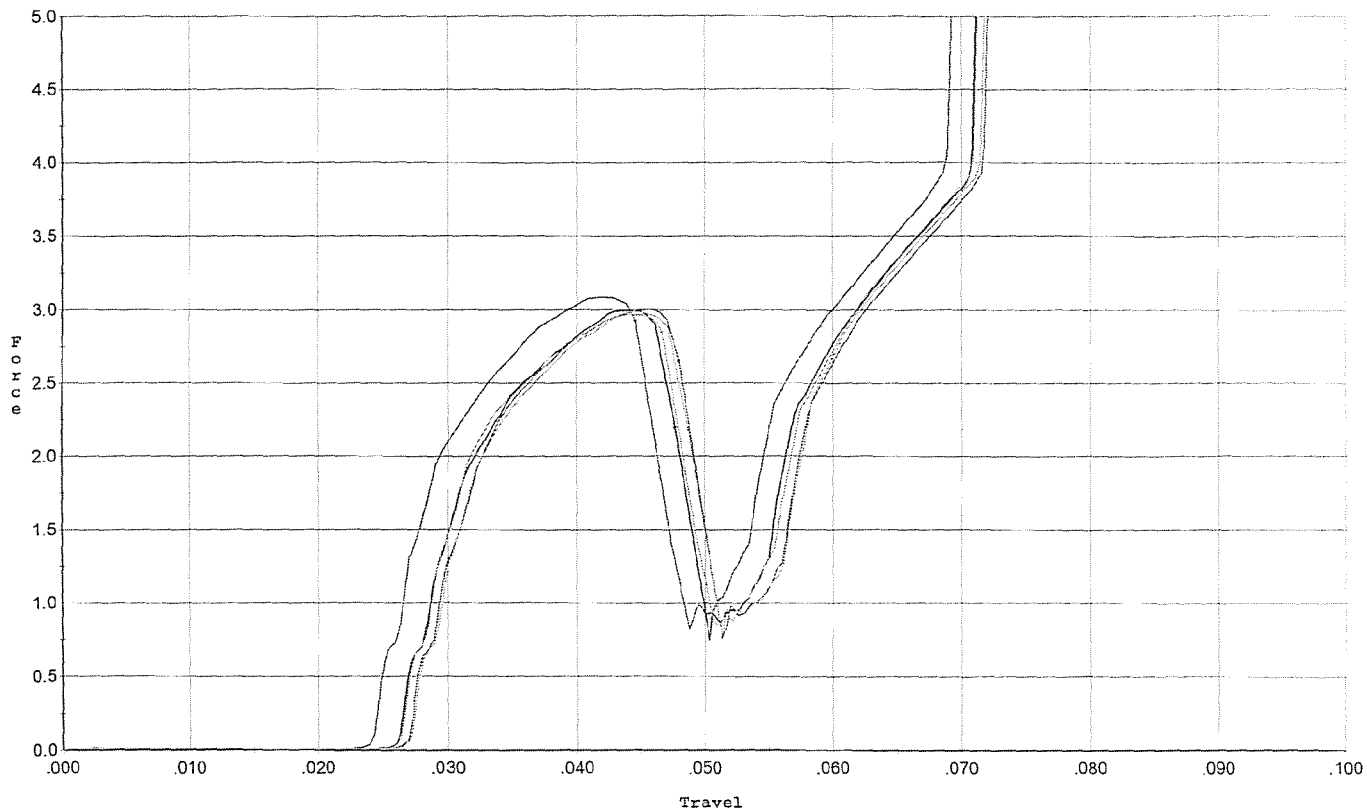
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.047	0.025	0.028	0.050		Set Trigger
2	3.111	0.047	0.026	0.028	0.050		Set Trigger
3	3.098	0.048	0.027	0.028	0.051		Set Trigger
4	3.024	0.050	0.028	0.028	0.051		Set Trigger
5	3.043	0.043	0.023	0.027	0.048		Set Trigger

A-3-05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



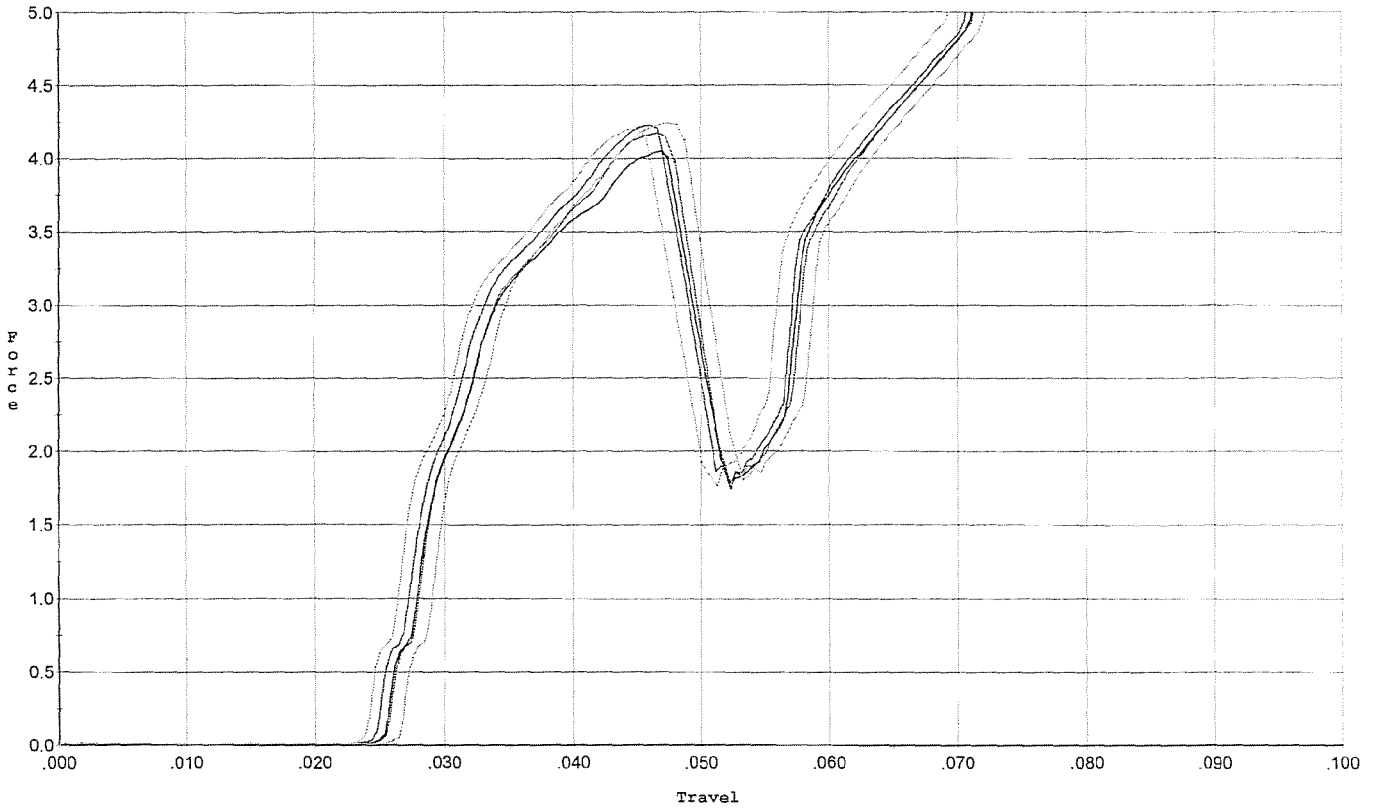
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.045	0.024	0.028	0.050		Set Trigger
2	2.996	0.048	0.026	0.029	0.049		Set Trigger
3	3.006	0.048	0.027	0.028	0.050		Set Trigger
4	2.988	0.049	0.027	0.028	0.050		Set Trigger
5	2.965	0.047	0.026	0.029	0.049		Set Trigger

A.3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



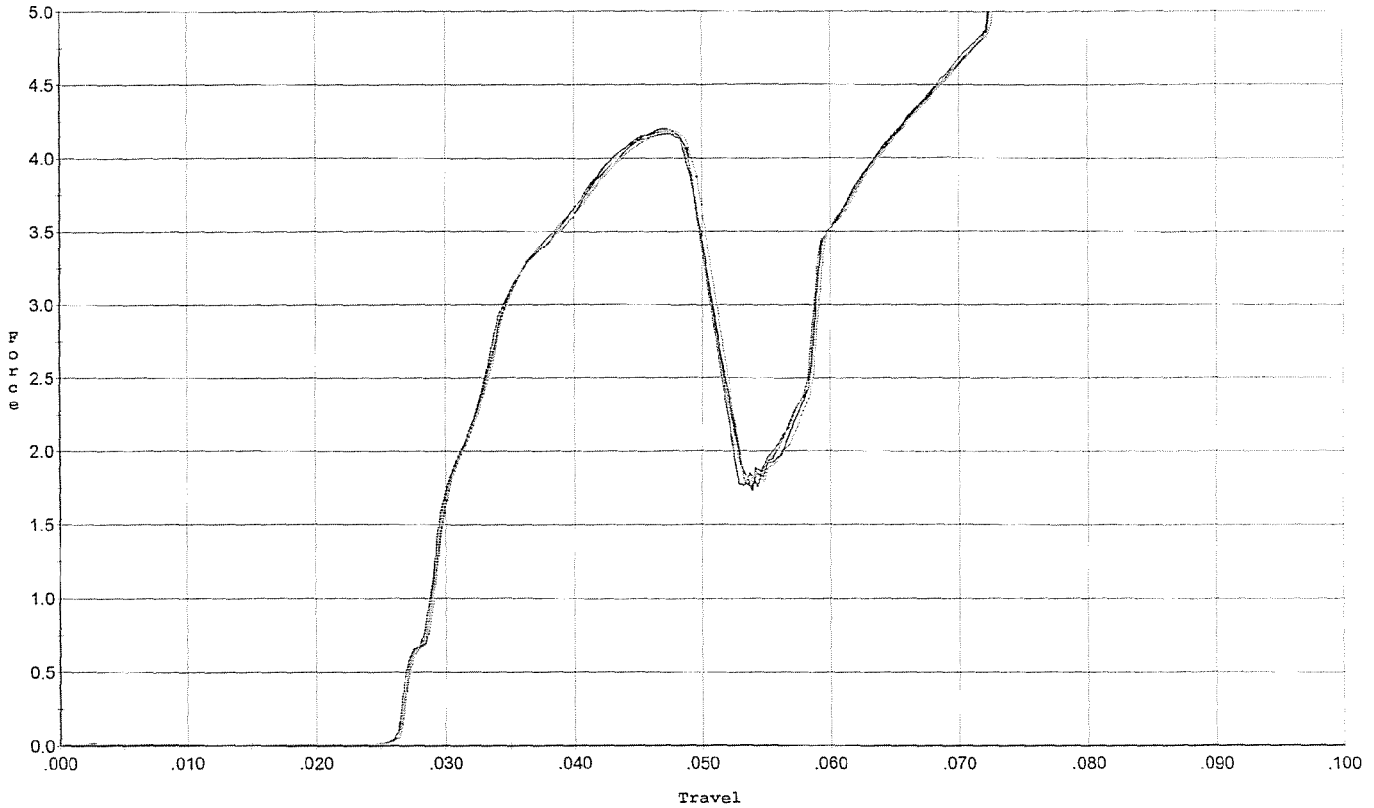
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.048	0.025	0.026	0.073		Set Trigger
2	4.050	0.047	0.026	0.027	0.068		Set Trigger
3	4.175	0.048	0.026	0.026	0.071		Set Trigger
4	4.200	0.048	0.024	0.025	0.073		Set Trigger
5	4.240	0.049	0.027	0.027	0.072		Set Trigger

A-4-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



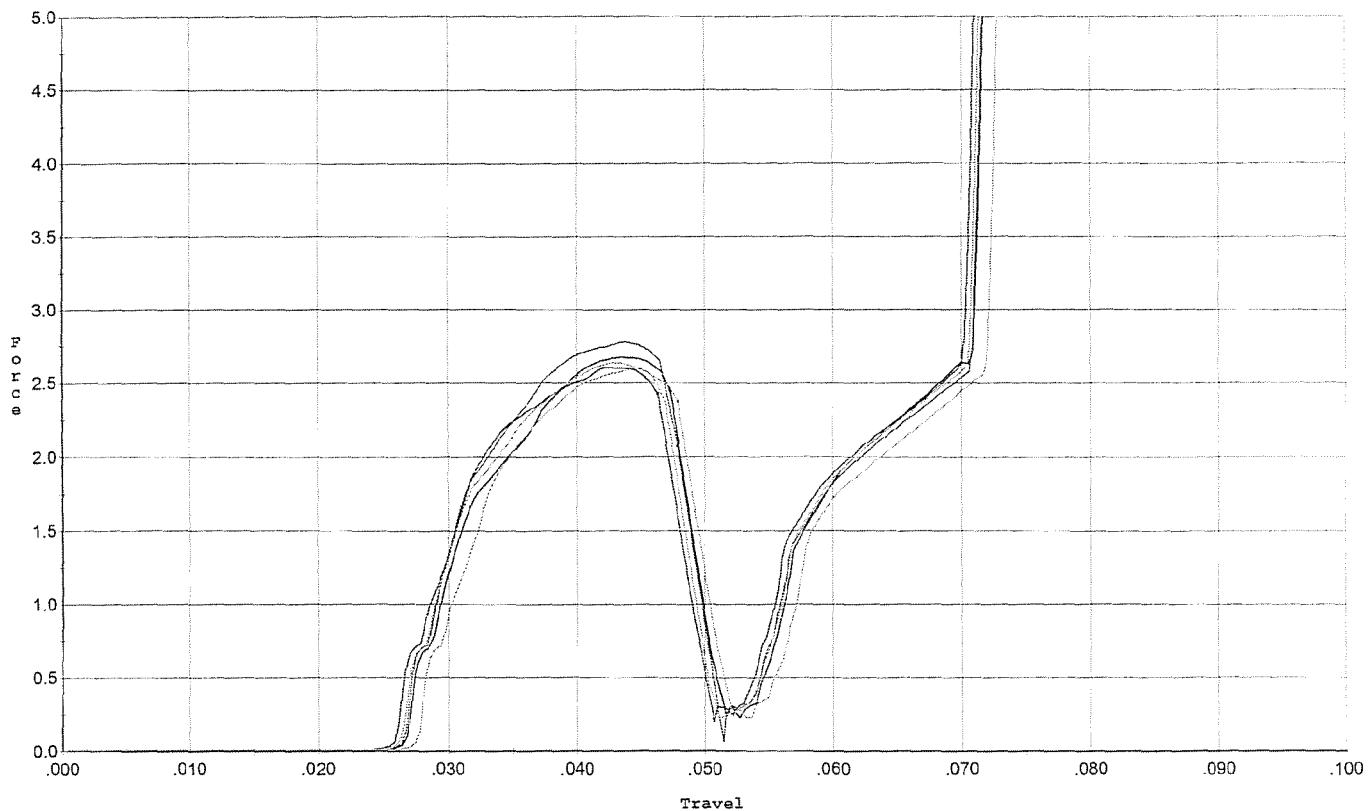
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.049	0.026	0.027	0.073		Set Trigger
2	4.199	0.049	0.027	0.027	0.072		Set Trigger
3	4.168	0.049	0.027	0.027	0.072		Set Trigger
4	4.196	0.050	0.027	0.027	0.074		Set Trigger
5	4.188	0.049	0.027	0.027	0.072		Set Trigger

A 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



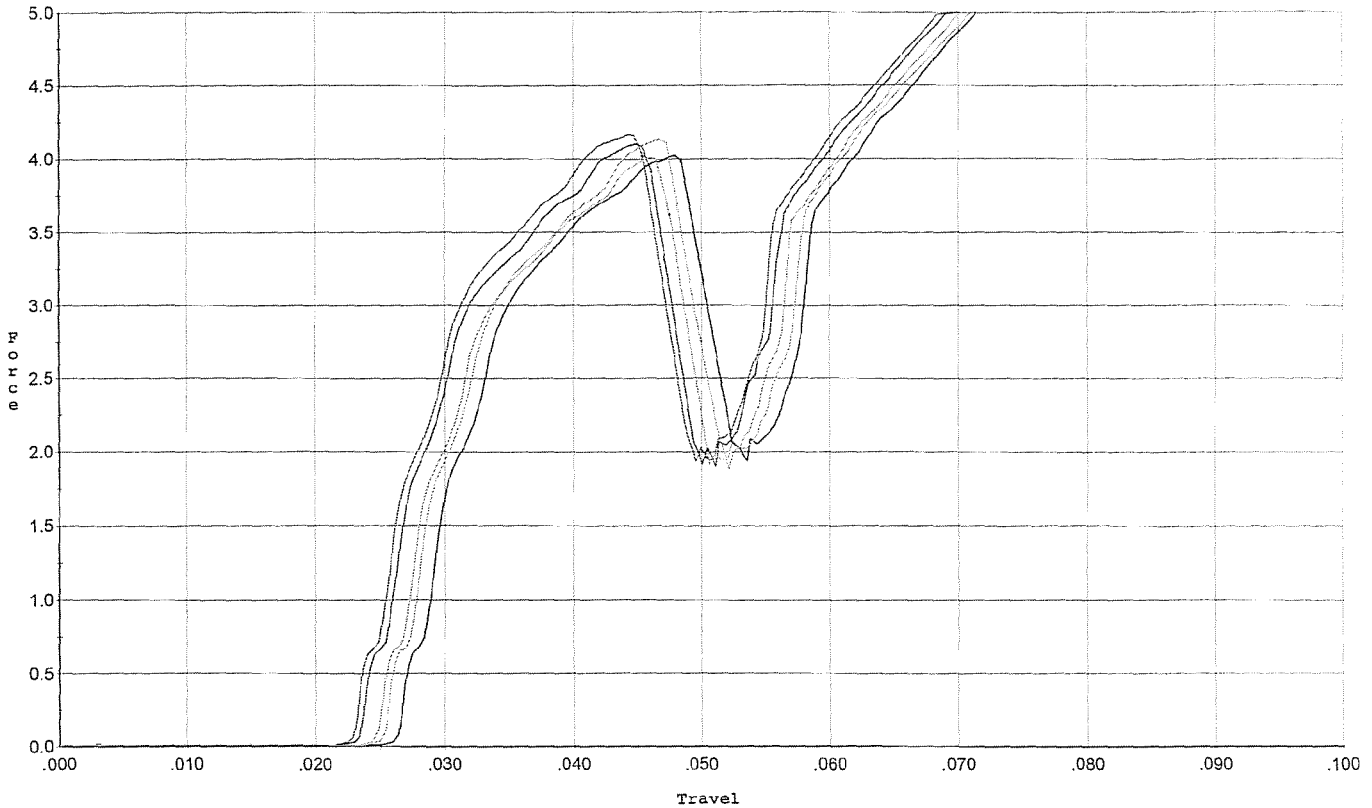
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.603	0.046	0.026	0.029	0.043		Set Trigger
2	2.677	0.047	0.027	0.029	0.044		Set Trigger
3	2.782	0.048	0.027	0.029	0.047		Set Trigger
4	2.638	0.047	0.026	0.029	0.043		Set Trigger
5	2.600	0.048	0.028	0.030	0.043		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.046	0.024	0.026	0.070		Set Trigger
2	4.024	0.048	0.027	0.027	0.068		Set Trigger
3	4.161	0.045	0.023	0.025	0.070		Set Trigger
4	4.137	0.047	0.025	0.026	0.069		Set Trigger
5	4.012	0.047	0.025	0.026	0.068		Set Trigger

A 4.08