

Q6848433

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



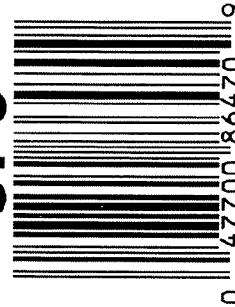
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6848433

UPC

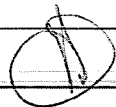


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6848433

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPH
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPH
460	CHECK HEADSPACE	MAGNA-FLUX	6-16-09	SPH
470	DIS-ASSEMBLE ACTION		6-16-09	SPH
472	SERIALIZE BOLT HANDLE		6-17-09	SPH
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-16-09	SPH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SPH
520	GOFF BLAST BBL / REC		6-23-09	SPH
540	APPLY COATINGS (BARREL ACTION)		7-17	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

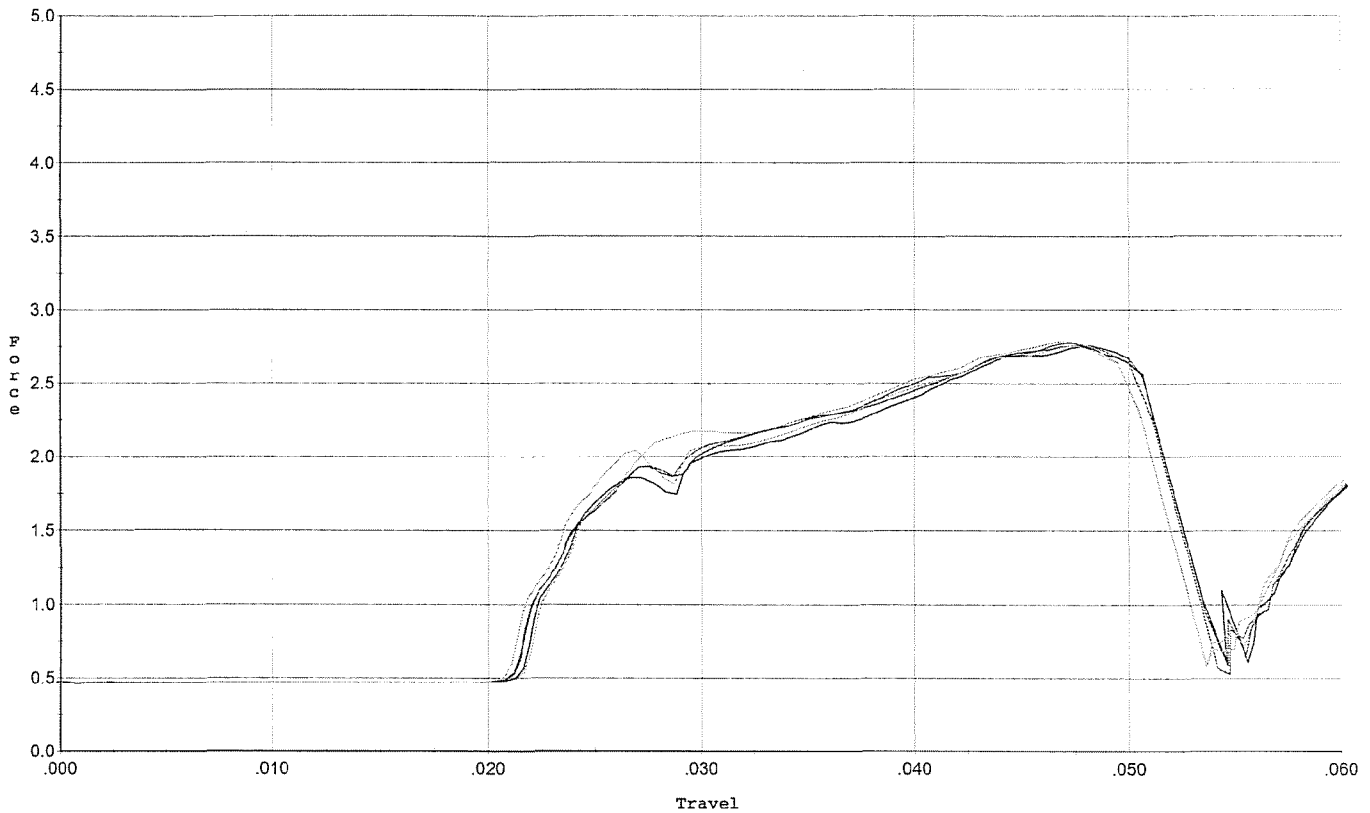
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	8-15-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	8-15-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-15-09	RN
	J) ASSEMBLE STOCK		8-11-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-15-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/13/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/13/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8-15-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.46</u> <u>2.61</u> <u>2.48</u> <u>2.60</u>	8-14-09	RN
	C) FUNCTION		8-15-09	RN
690	PACK		8/17/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 8/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



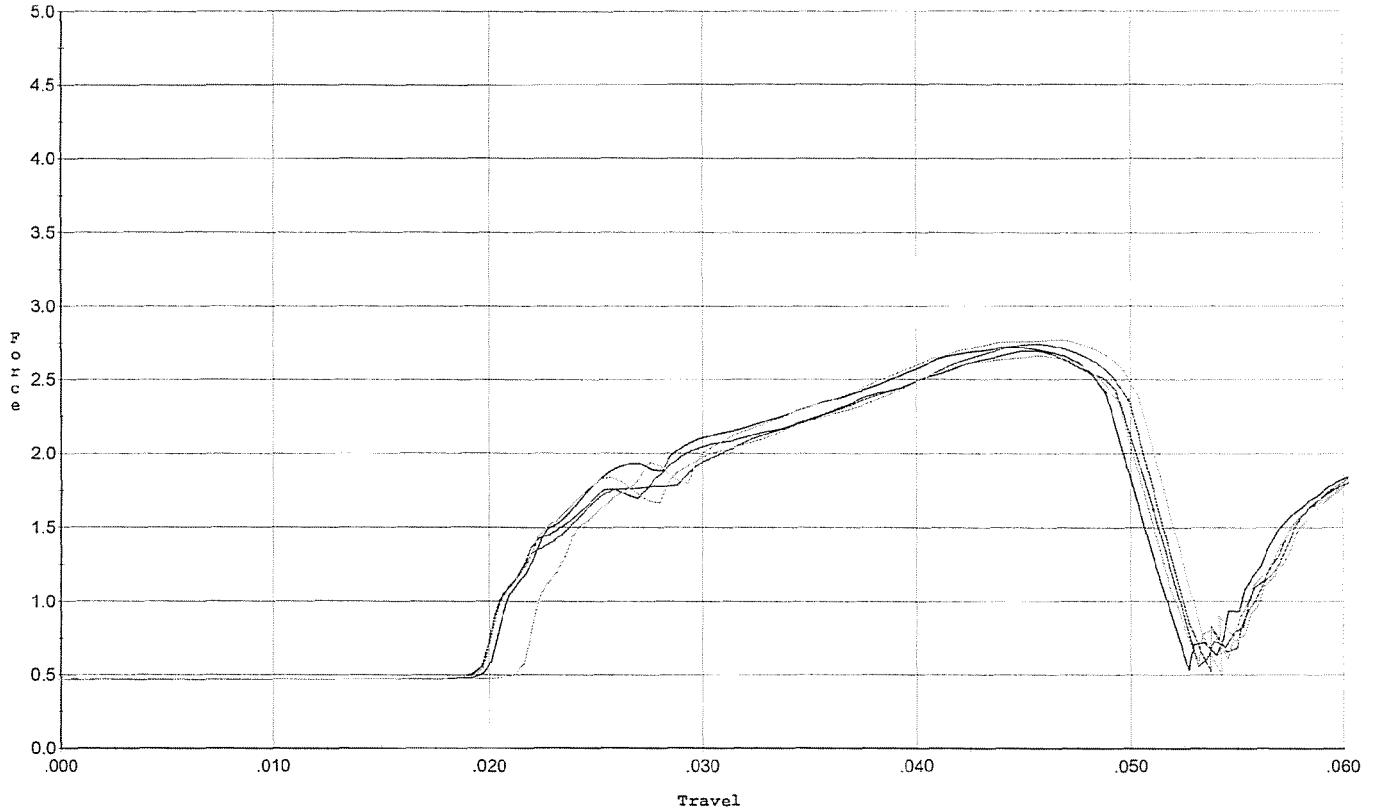
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.761	0.051	0.022	0.025	0.075		Set Trigger
2	2.749	0.051	0.022	0.025	0.073		Set Trigger
3	2.774	0.051	0.021	0.025	0.075		Set Trigger
4	2.753	0.050	0.021	0.025	0.074		Set Trigger
5	2.785	0.051	0.022	0.025	0.075		Set Trigger

A-2-76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



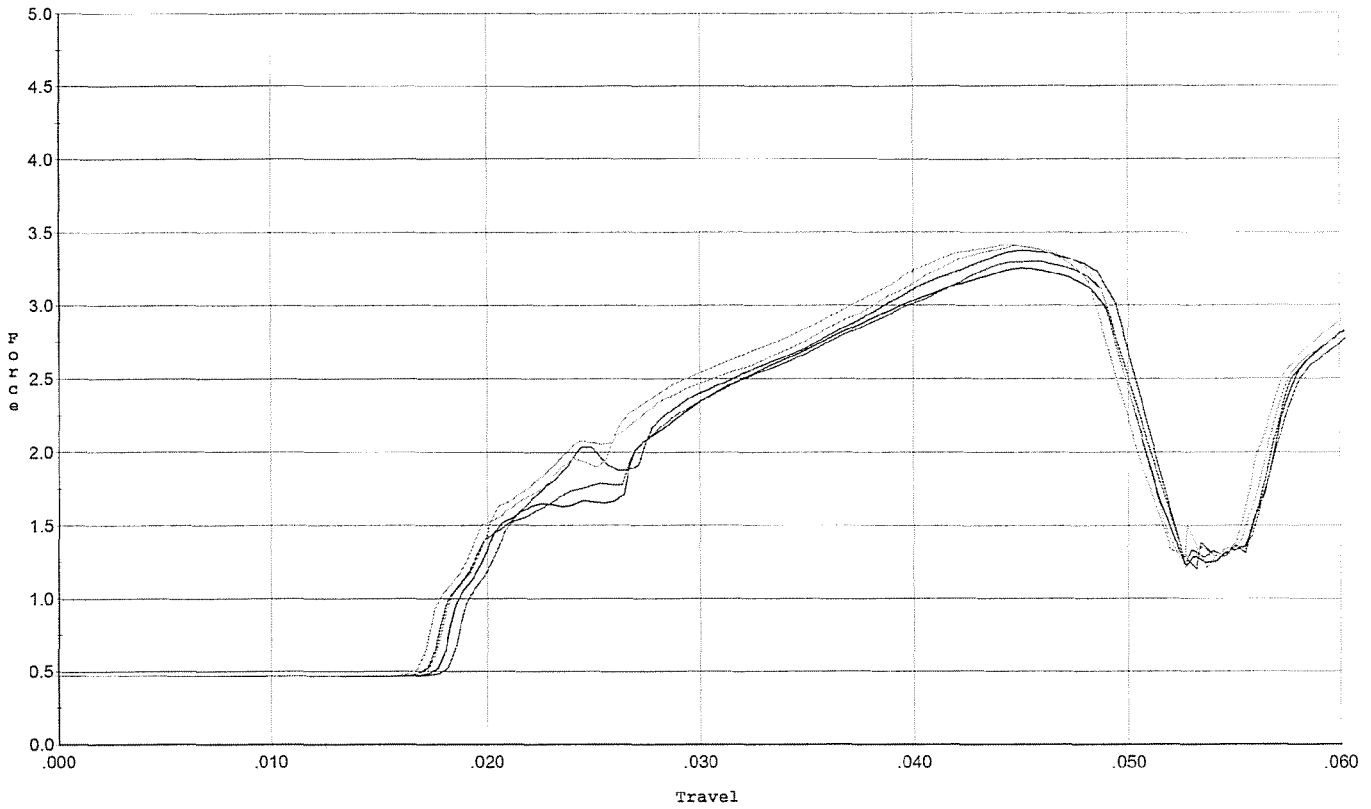
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.051	0.020	0.025	0.075		Set Trigger
2	2.722	0.049	0.020	0.026	0.072		Set Trigger
3	2.740	0.050	0.020	0.026	0.073		Set Trigger
4	2.770	0.050	0.022	0.025	0.074		Set Trigger
5	2.661	0.049	0.020	0.026	0.072		Set Trigger

A-271

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



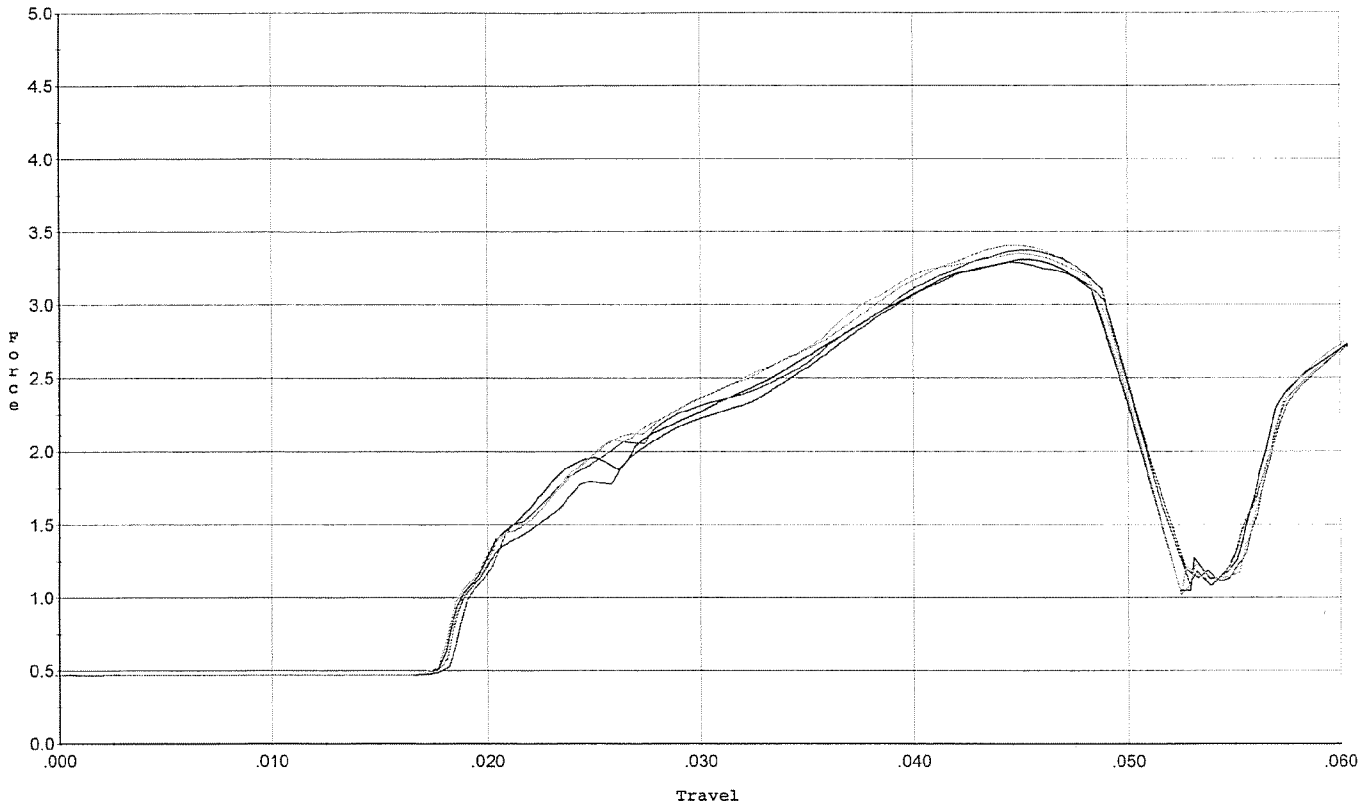
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.376	0.049	0.018	0.024	0.088		Set Trigger
2	3.257	0.049	0.018	0.024	0.084		Set Trigger
3	3.301	0.049	0.019	0.024	0.083		Set Trigger
4	3.410	0.049	0.017	0.024	0.088		Set Trigger
5	3.418	0.048	0.018	0.024	0.087		Set Trigger

A 3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



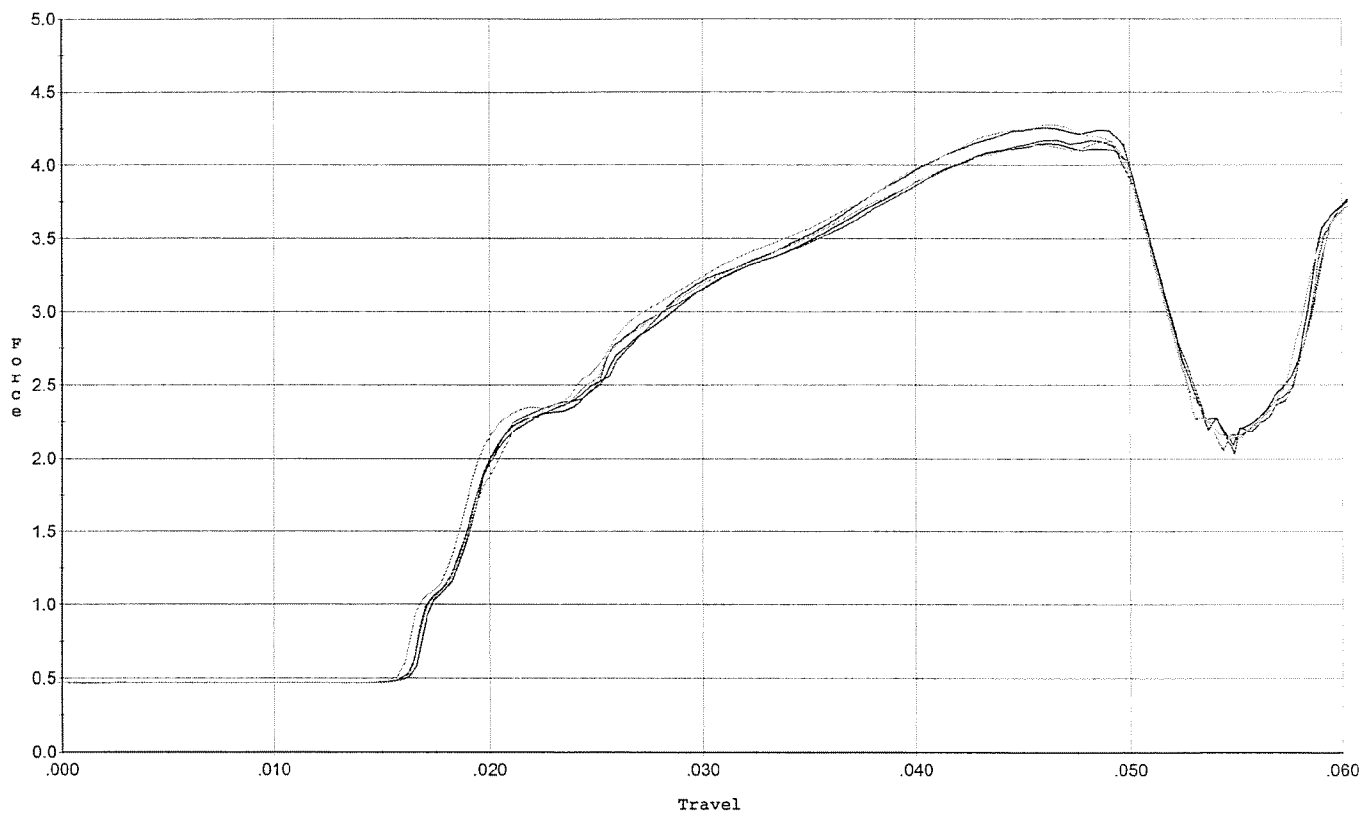
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.289	0.049	0.018	0.024	0.083		Set Trigger
2	3.308	0.050	0.018	0.024	0.086		Set Trigger
3	3.374	0.049	0.019	0.024	0.084		Set Trigger
4	3.355	0.049	0.018	0.024	0.086		Set Trigger
5	3.407	0.050	0.018	0.024	0.087		Set Trigger

A. 3-34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



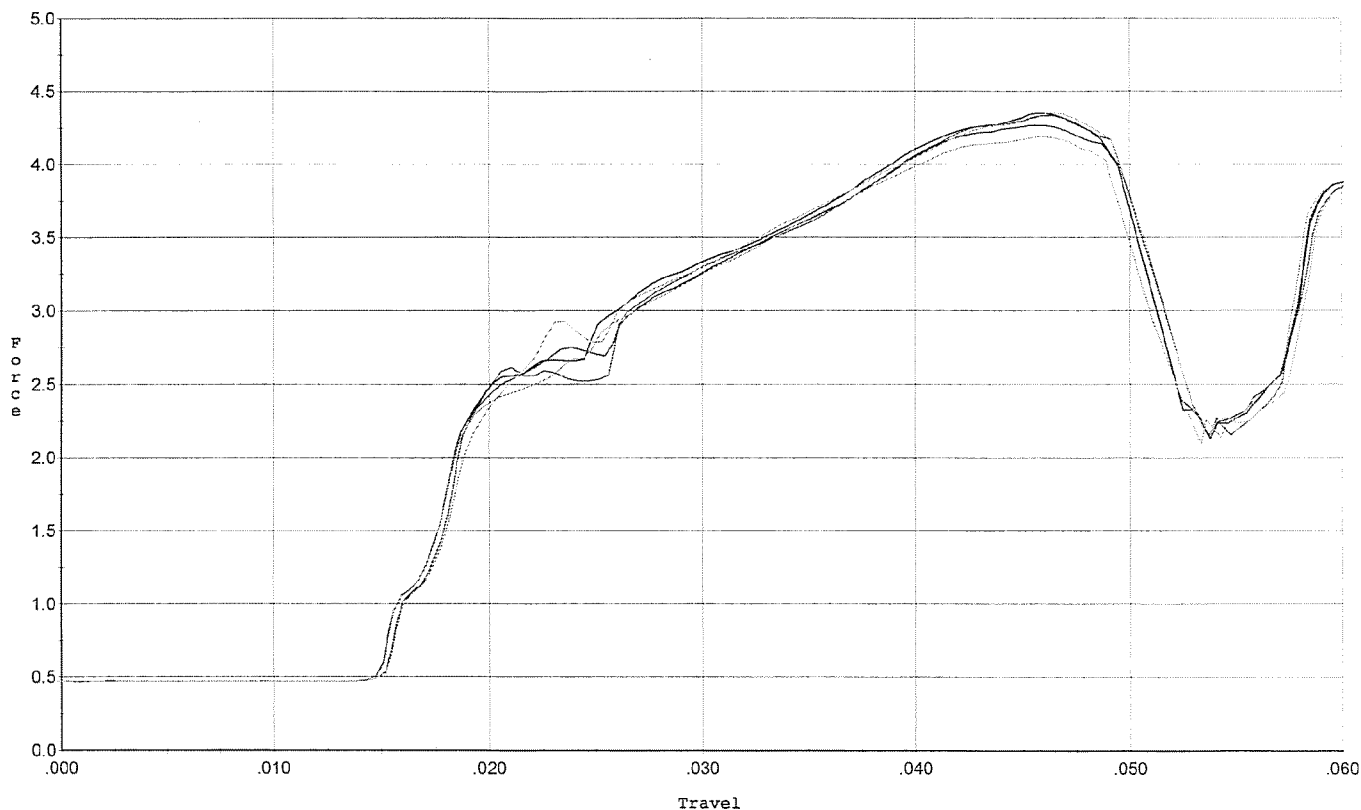
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.256	0.050	0.017	0.021	0.114		Set Trigger
2	4.148	0.050	0.017	0.021	0.113		Set Trigger
3	4.172	0.050	0.017	0.021	0.114		Set Trigger
4	4.276	0.050	0.017	0.021	0.115		Set Trigger
5	4.161	0.050	0.016	0.021	0.114		Set Trigger

A-4-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



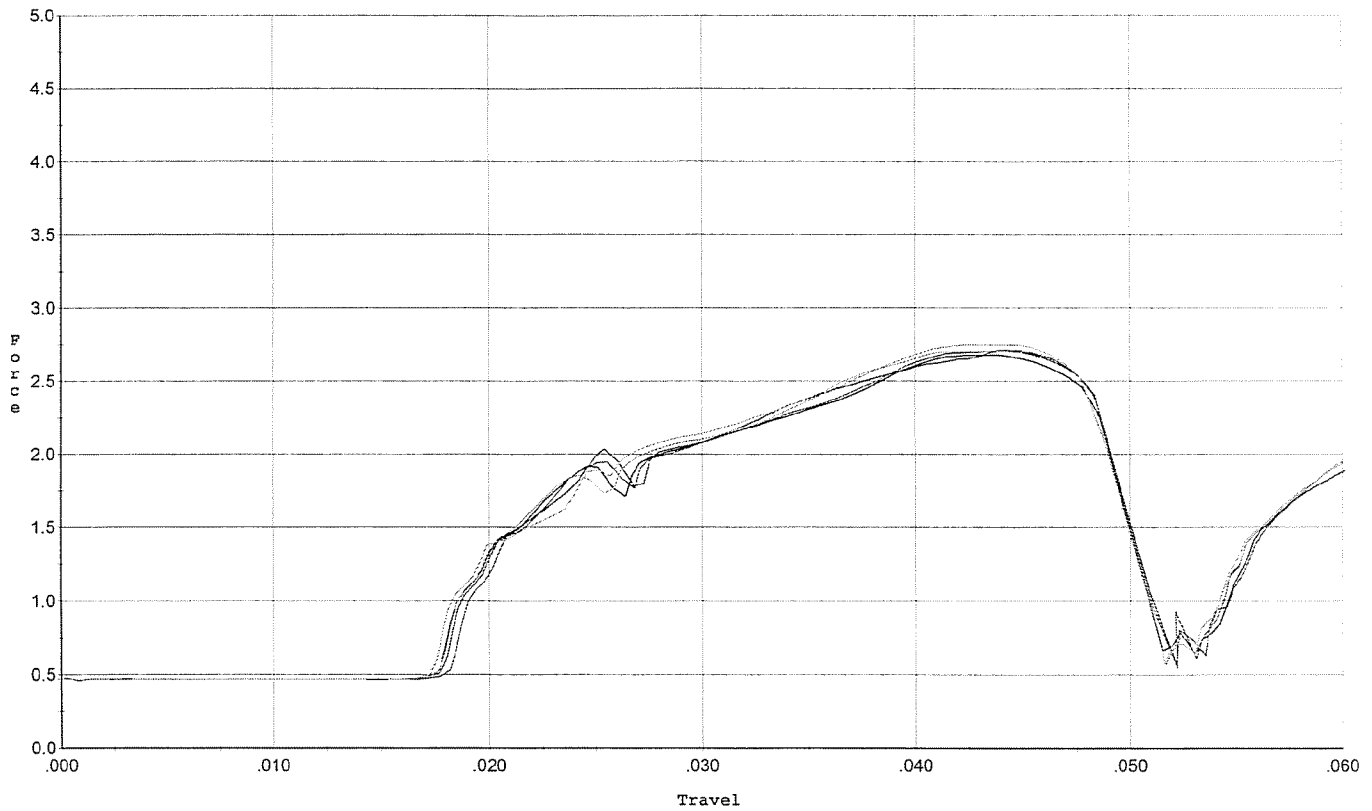
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.049	0.015	0.020	0.118		Set Trigger
2	4.353	0.049	0.015	0.020	0.119		Set Trigger
3	4.335	0.051	0.015	0.020	0.122		Set Trigger
4	4.356	0.051	0.015	0.020	0.122		Set Trigger
5	4.190	0.049	0.015	0.021	0.115		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



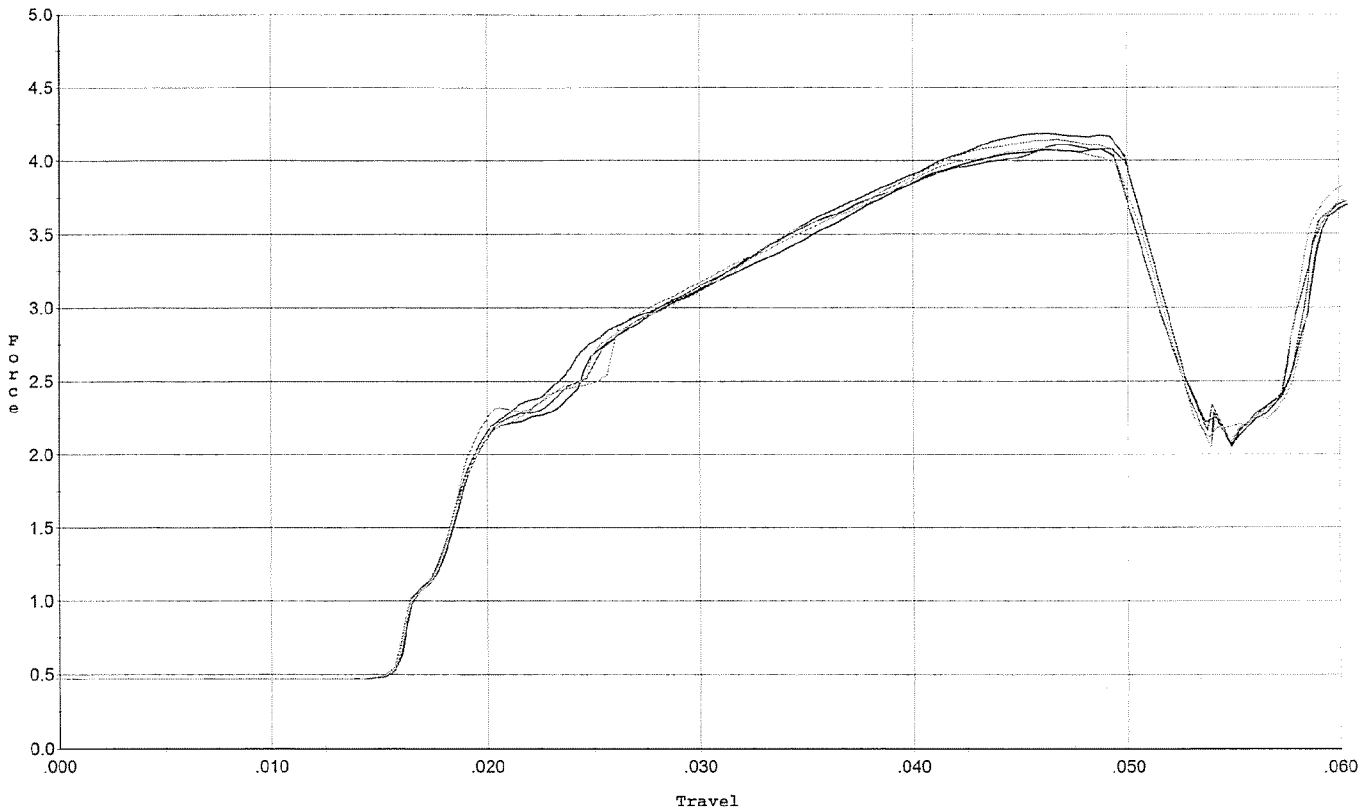
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.713	0.048	0.018	0.025	0.074		Set Trigger
2	2.678	0.049	0.018	0.026	0.073		Set Trigger
3	2.707	0.048	0.018	0.026	0.073		Set Trigger
4	2.707	0.049	0.018	0.026	0.075		Set Trigger
5	2.746	0.049	0.018	0.026	0.075		Set Trigger

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Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.050	0.016	0.021	0.116		Set Trigger
2	4.080	0.049	0.016	0.022	0.111		Set Trigger
3	4.110	0.050	0.016	0.021	0.114		Set Trigger
4	4.085	0.049	0.016	0.021	0.112		Set Trigger
5	4.145	0.051	0.016	0.020	0.117		Set Trigger

A-4-12