

G6848436

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

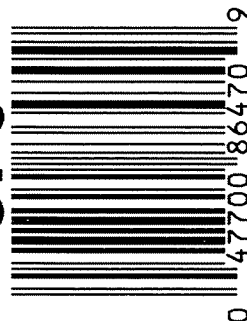
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848436

UPC



GUN SERIAL #

G 6848436

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPD
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPD
460	CHECK HEADSPACE		4-3-09	SPD
470	DIS-ASSEMBLE ACTION		4-3-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES	OPERATOR	4-6-09	SP
480	MAGNAFLUX BBL ACTION		4/8/09	(NS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-17-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-17-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-17-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

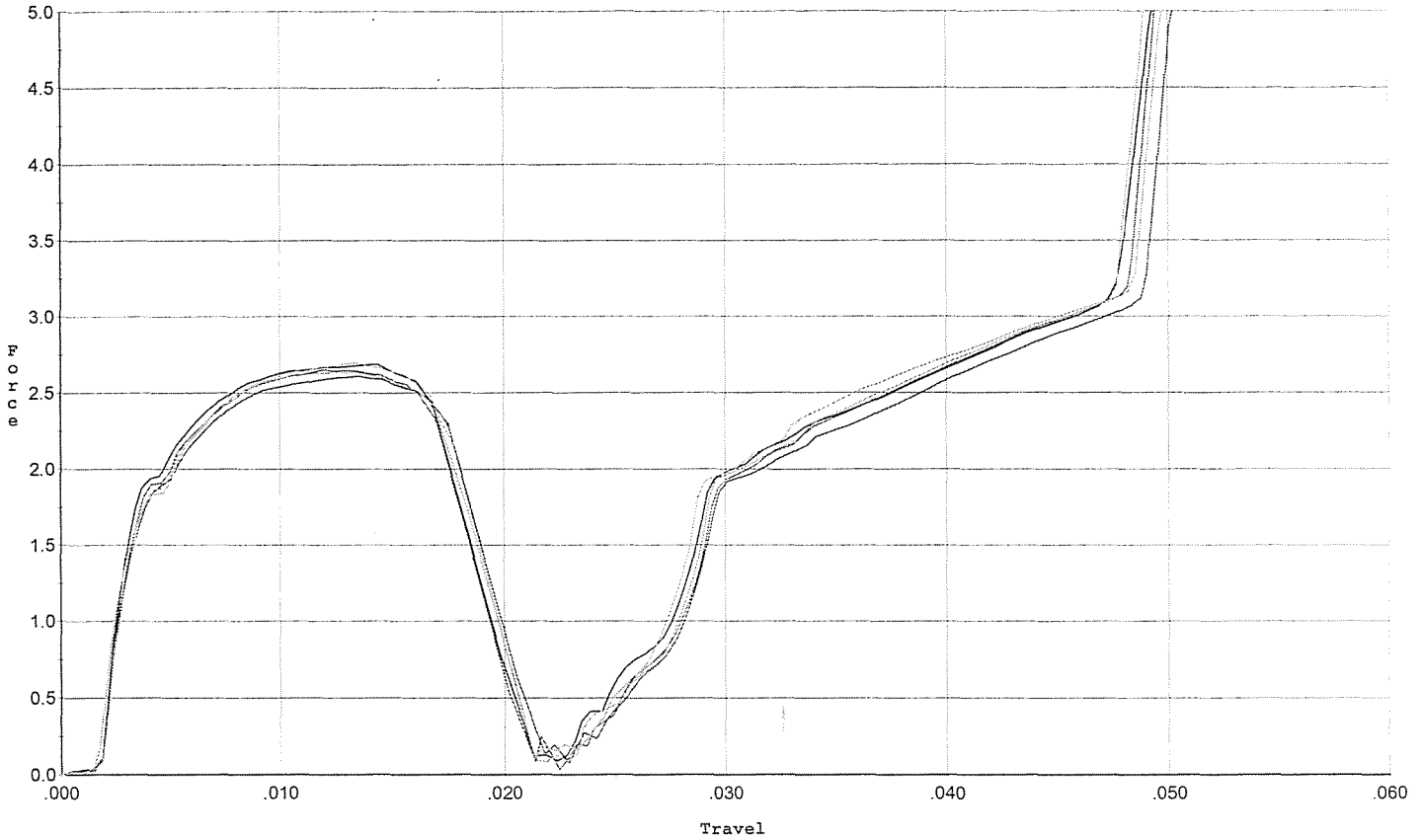
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u>	<u>6</u>	<u>6</u>	4-29-09	WV		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	4-29-09	WV		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.023</u>	4-29-09	WV		
	J) ASSEMBLE STOCK					4-24-09	SPD		
	K) ASSEMBLE SWIVEL STUDS					4-29-09	WV		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		4-27-09	WV		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION			4-29-09	TAR		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					4-29-09	WV		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.57</u>	<u>3.63</u>	<u>2.65</u>	<u>3.64</u>	<u>2.53</u>	4-29-09	WV
	C) FUNCTION					4-29-09	WV		
690	PACK					6/19/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



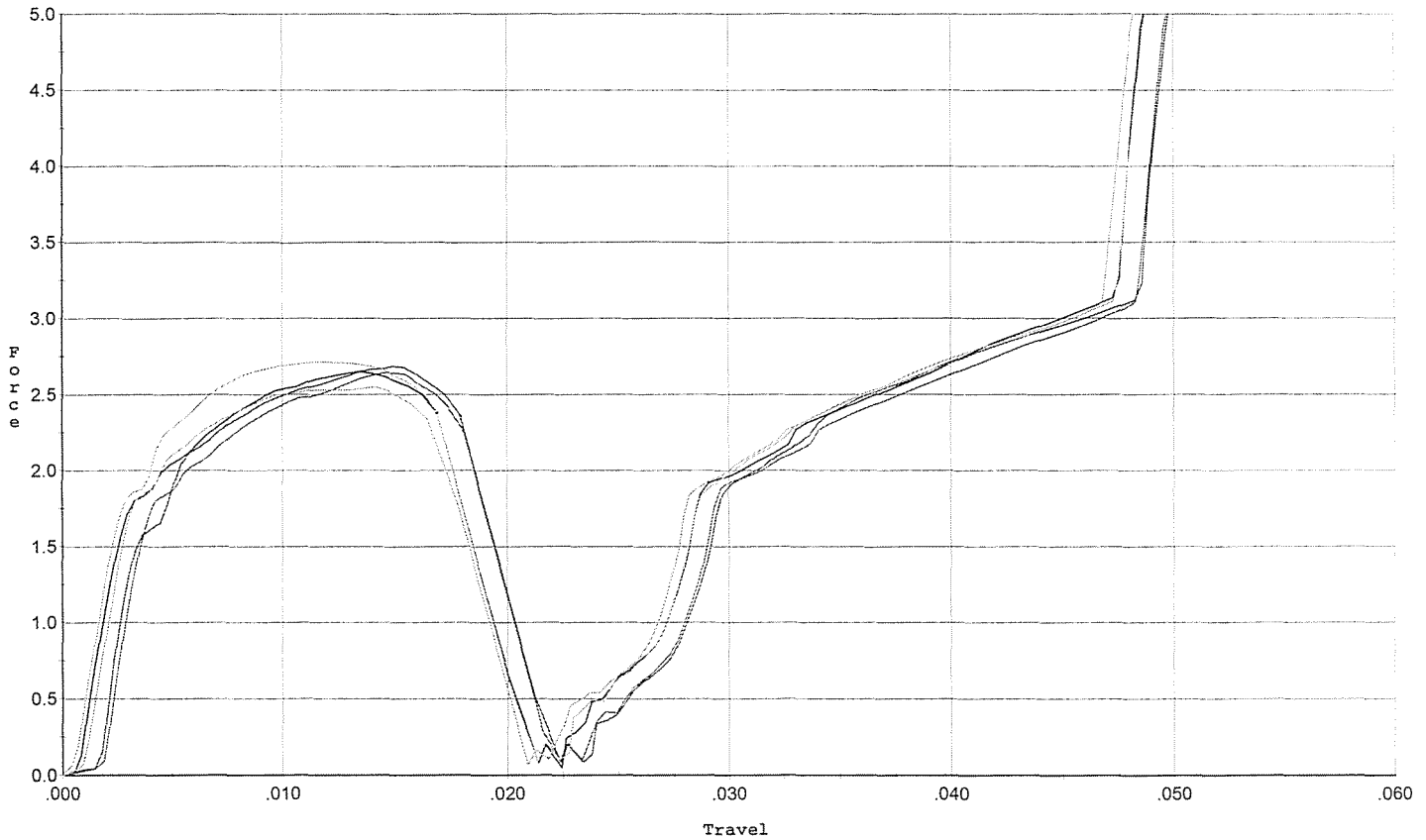
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.608	0.018	0.00	0.036	0.033		Set Trigger
2	2.684	0.017	0.002	0.035	0.033		Set Trigger
3	2.647	0.017	0.00	0.035	0.032		Set Trigger
4	2.695	0.018	0.00	0.034	0.035		Set Trigger
5	2.636	0.018	0.00	0.035	0.034		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



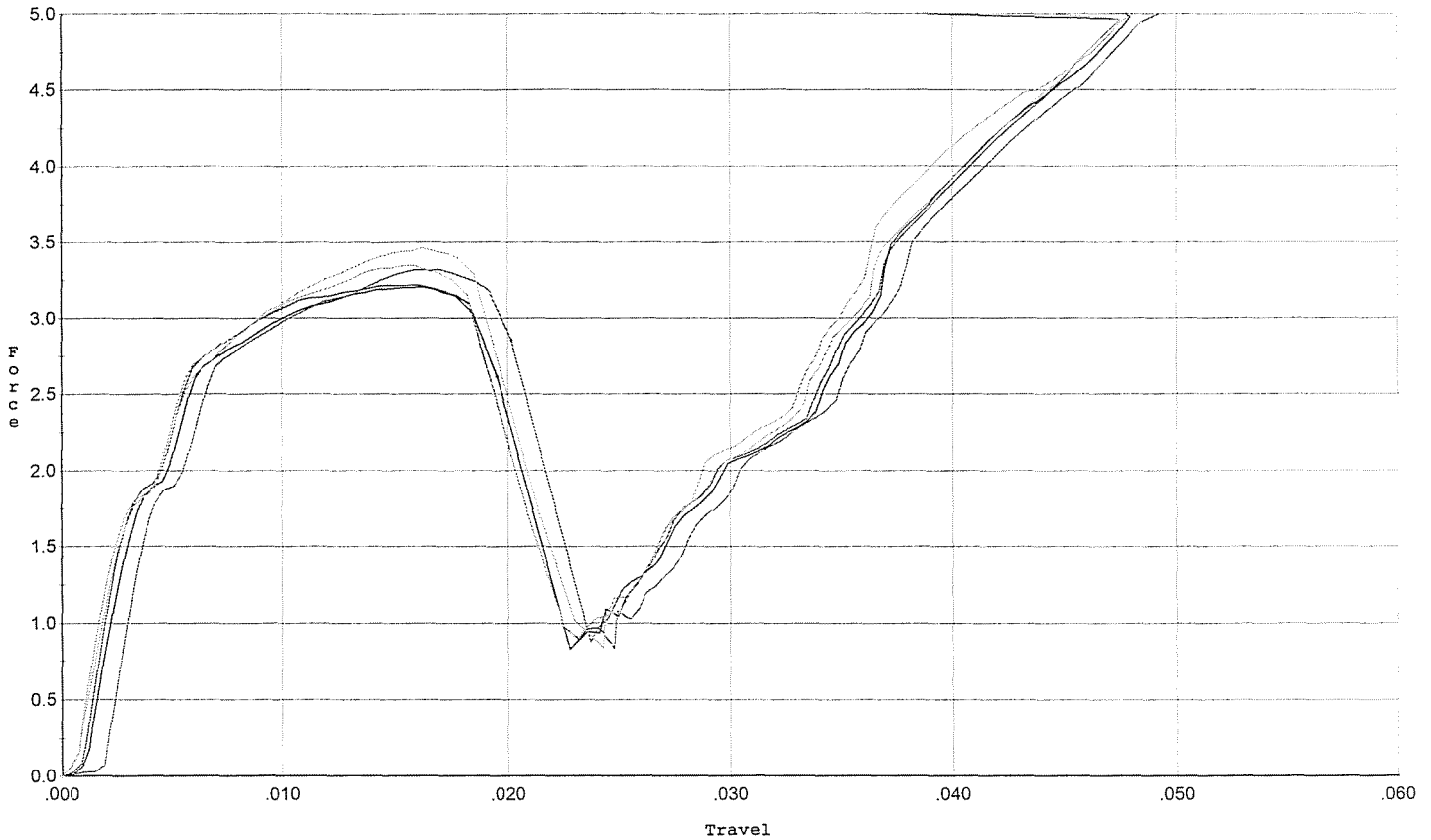
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.687	0.018	0.00	0.034	0.034		Set Trigger
2	2.653	0.017	0.00	0.034	0.033		Set Trigger
3	2.645	0.018	0.00	0.034	0.034		Set Trigger
4	2.715	0.017	0.00	0.034	0.035		Set Trigger
5	2.551	0.018	0.00	0.034	0.034		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



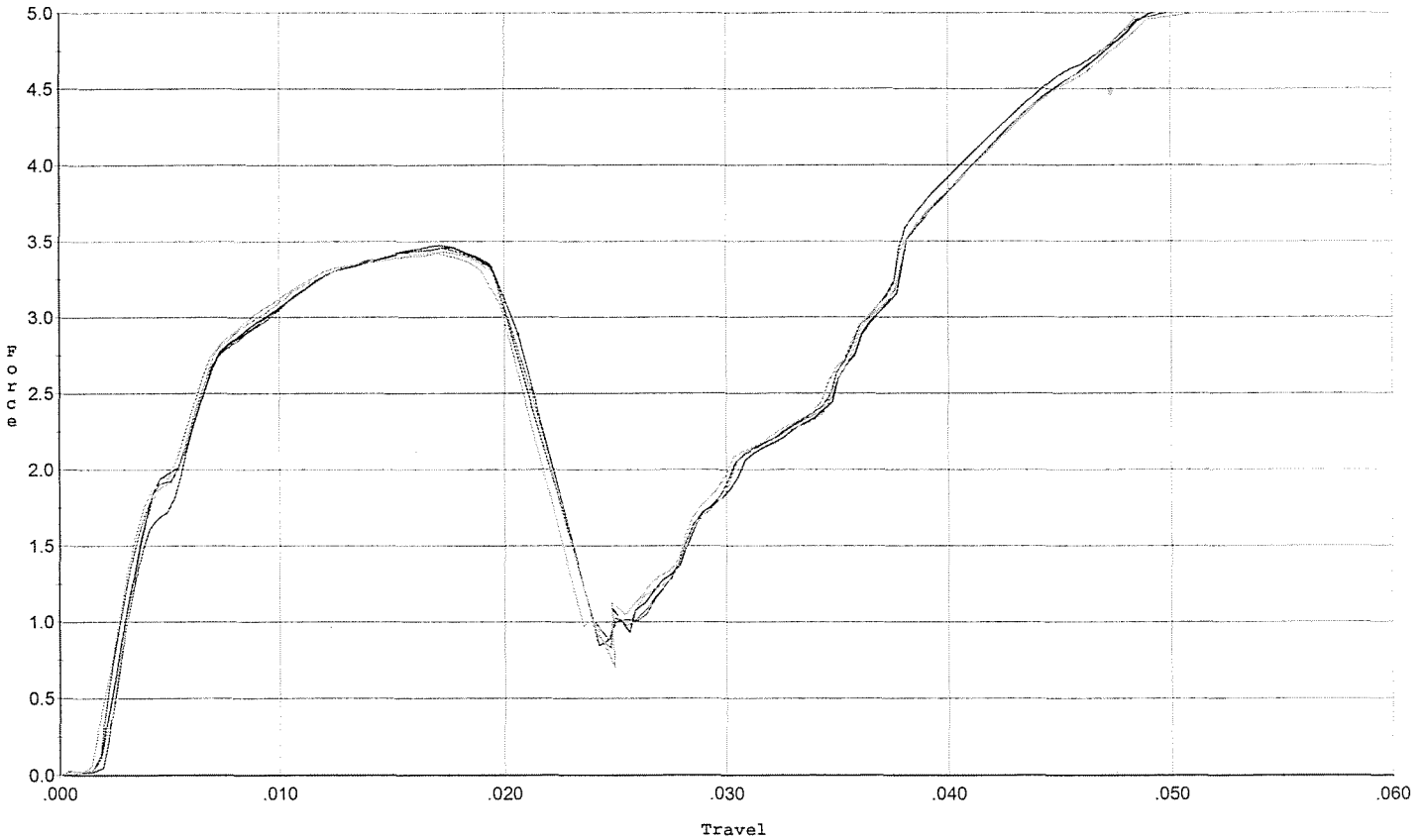
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.216	0.018	0.00	0.033	0.043		Set Trigger
2	3.207	0.020	0.00	0.033	0.045		Set Trigger
3	3.323	0.020	0.00	0.033	0.046		Set Trigger
4	3.463	0.018	0.00	0.032	0.045		Set Trigger
5	3.345	0.018	0.00	0.032	0.044		Set Trigger

A-3-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



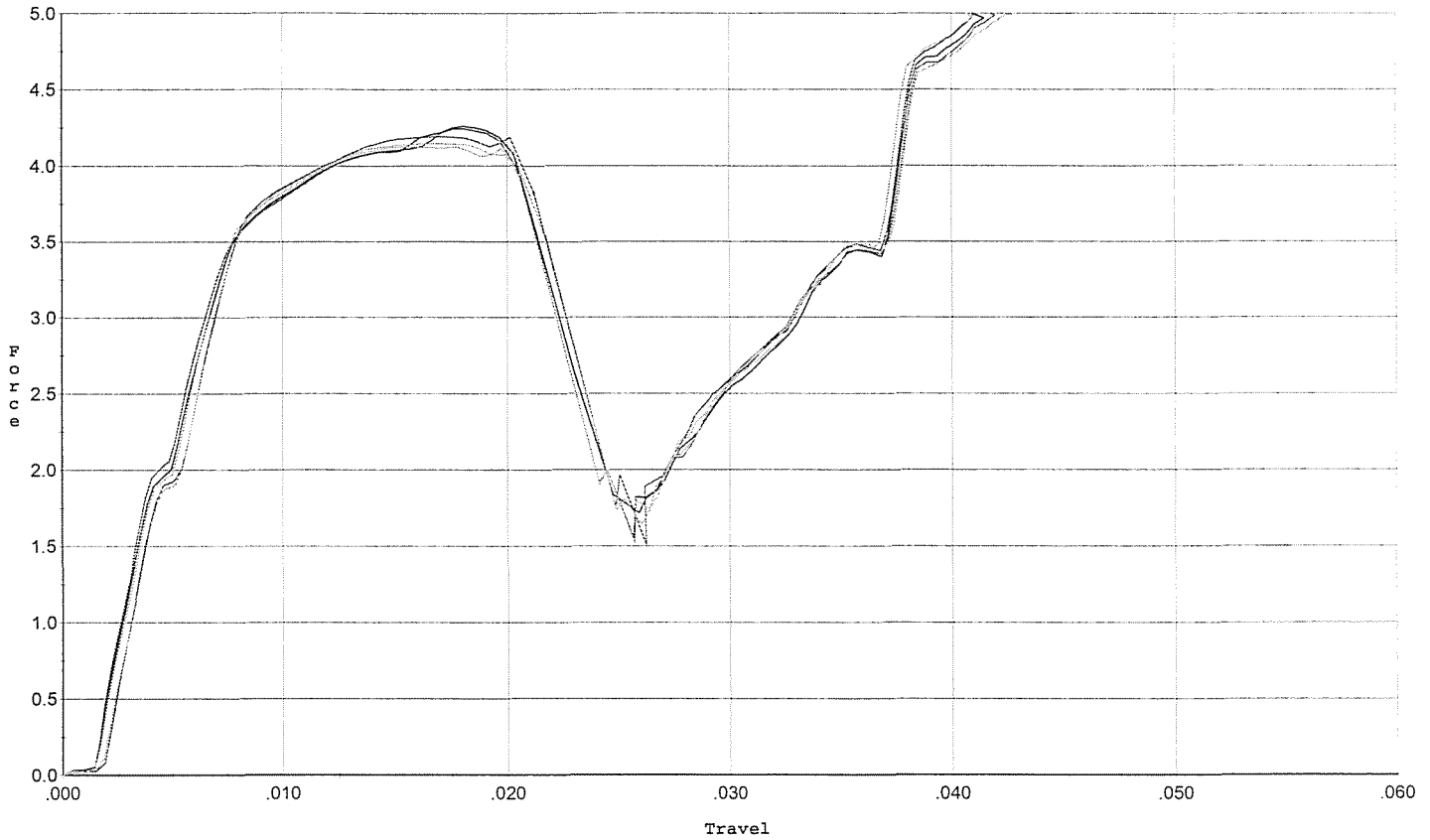
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.474	0.021	0.002	0.032	0.049		Set Trigger
2	3.458	0.021	0.002	0.032	0.050		Set Trigger
3	3.456	0.019	0.002	0.033	0.046		Set Trigger
4	3.429	0.020	0.00	0.032	0.047		Set Trigger
5	3.432	0.021	0.002	0.032	0.050		Set Trigger

A-3.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



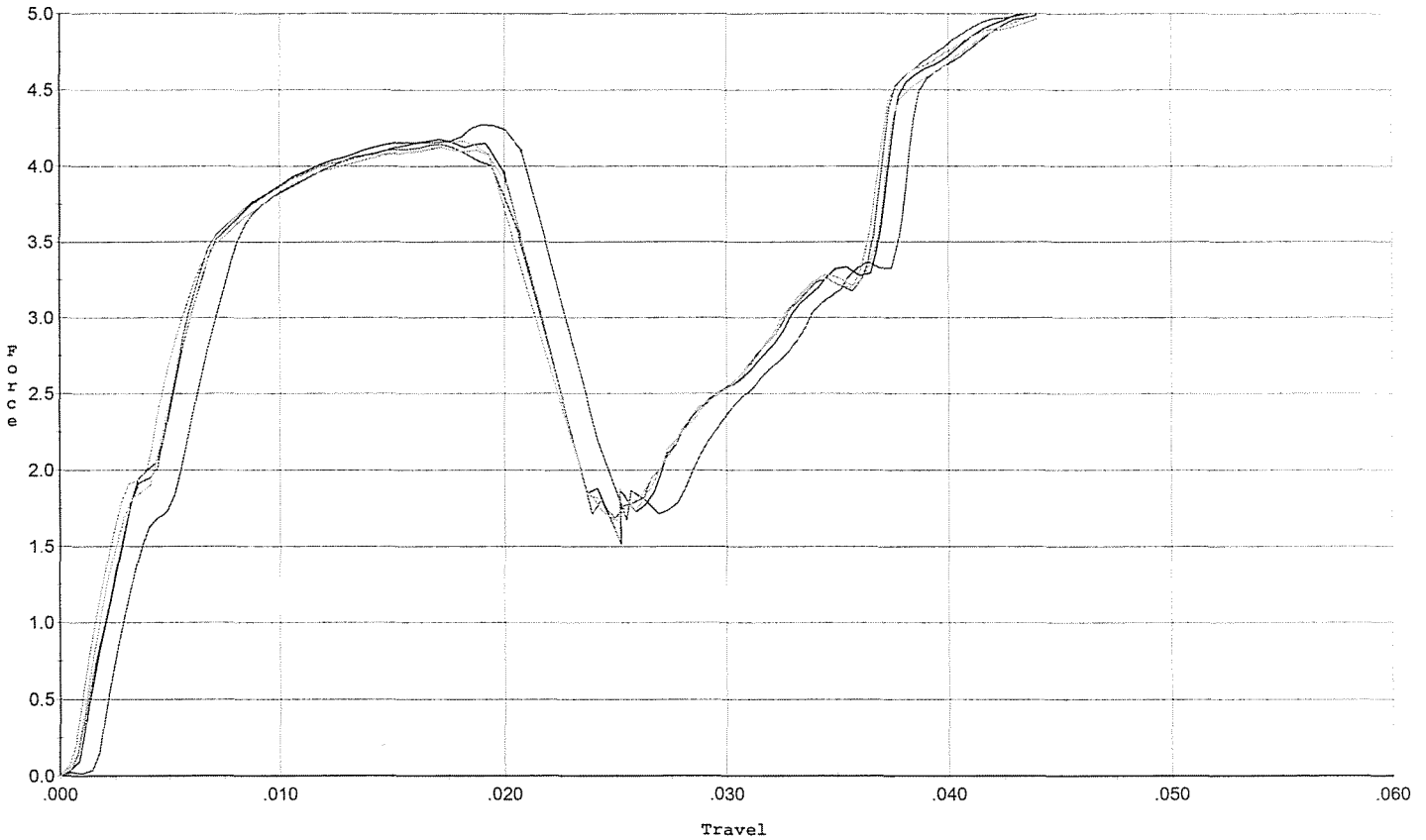
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.020	0.00	0.029	0.059		Set Trigger
2	4.258	0.020	0.00	0.030	0.059		Set Trigger
3	4.191	0.021	0.00	0.029	0.061		Set Trigger
4	4.126	0.021	0.00	0.030	0.059		Set Trigger
5	4.145	0.022	0.00	0.029	0.061		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



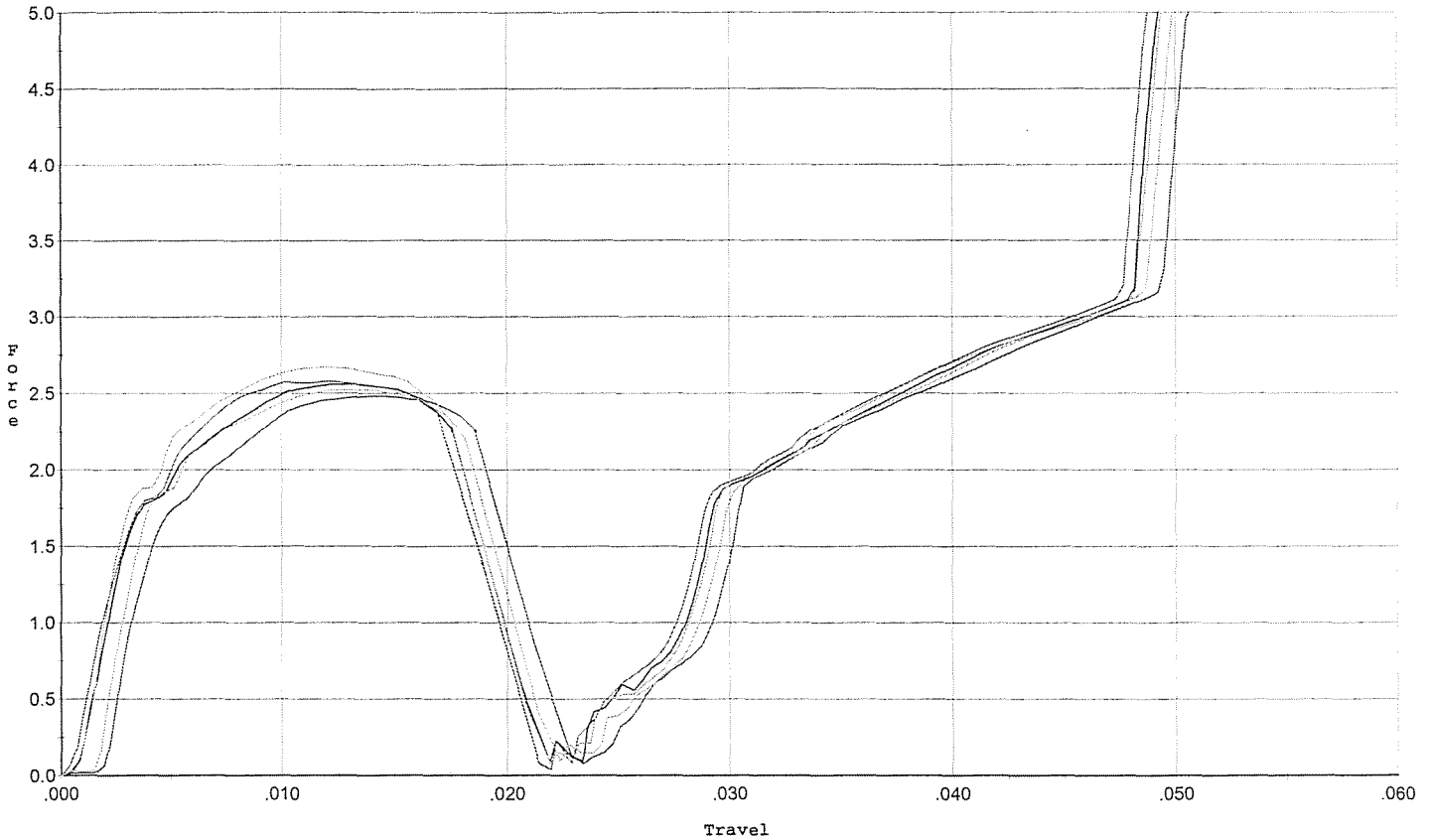
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.273	0.021	0.00	0.030	0.059		Set Trigger
2	4.178	0.020	0.00	0.030	0.059		Set Trigger
3	4.146	0.021	0.00	0.030	0.060		Set Trigger
4	4.123	0.020	0.00	0.030	0.059		Set Trigger
5	4.165	0.019	0.00	0.030	0.057		Set Trigger

A. 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- lb for final test



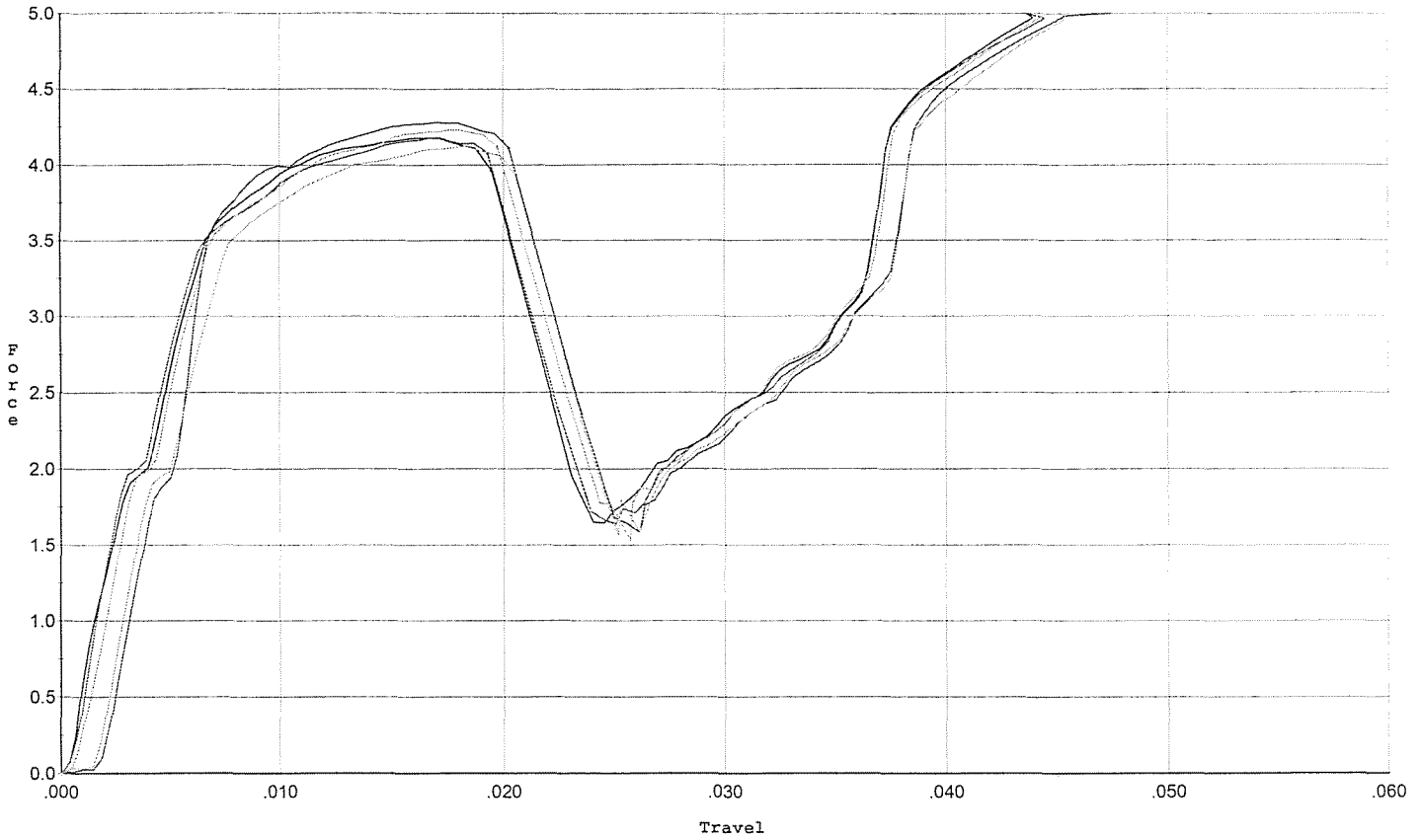
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.019	0.002	0.035	0.033		Set Trigger
2	2.561	0.018	0.00	0.035	0.034		Set Trigger
3	2.579	0.019	0.00	0.034	0.037		Set Trigger
4	2.522	0.018	0.002	0.035	0.034		Set Trigger
5	2.672	0.017	0.00	0.035	0.035		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb fortarget & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.020	0.00	0.031	0.059		Set Trigger
2	4.179	0.019	0.00	0.030	0.058		Set Trigger
3	4.181	0.019	0.00	0.030	0.058		Set Trigger
4	4.124	0.020	0.00	0.031	0.058		Set Trigger
5	4.231	0.020	0.00	0.030	0.059		Set Trigger

A - 4.19