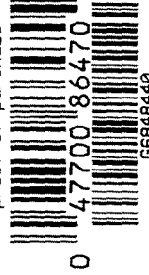


66848440

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



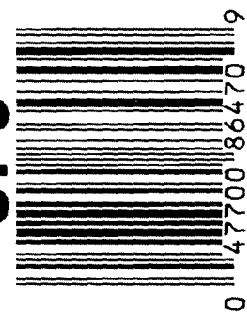
BM FORM

ORDER NO. 86470

BARREL LENGTH	24"
CAPACITY	6

G6848440

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6848440

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNAFLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	6-20-09	JD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-17	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

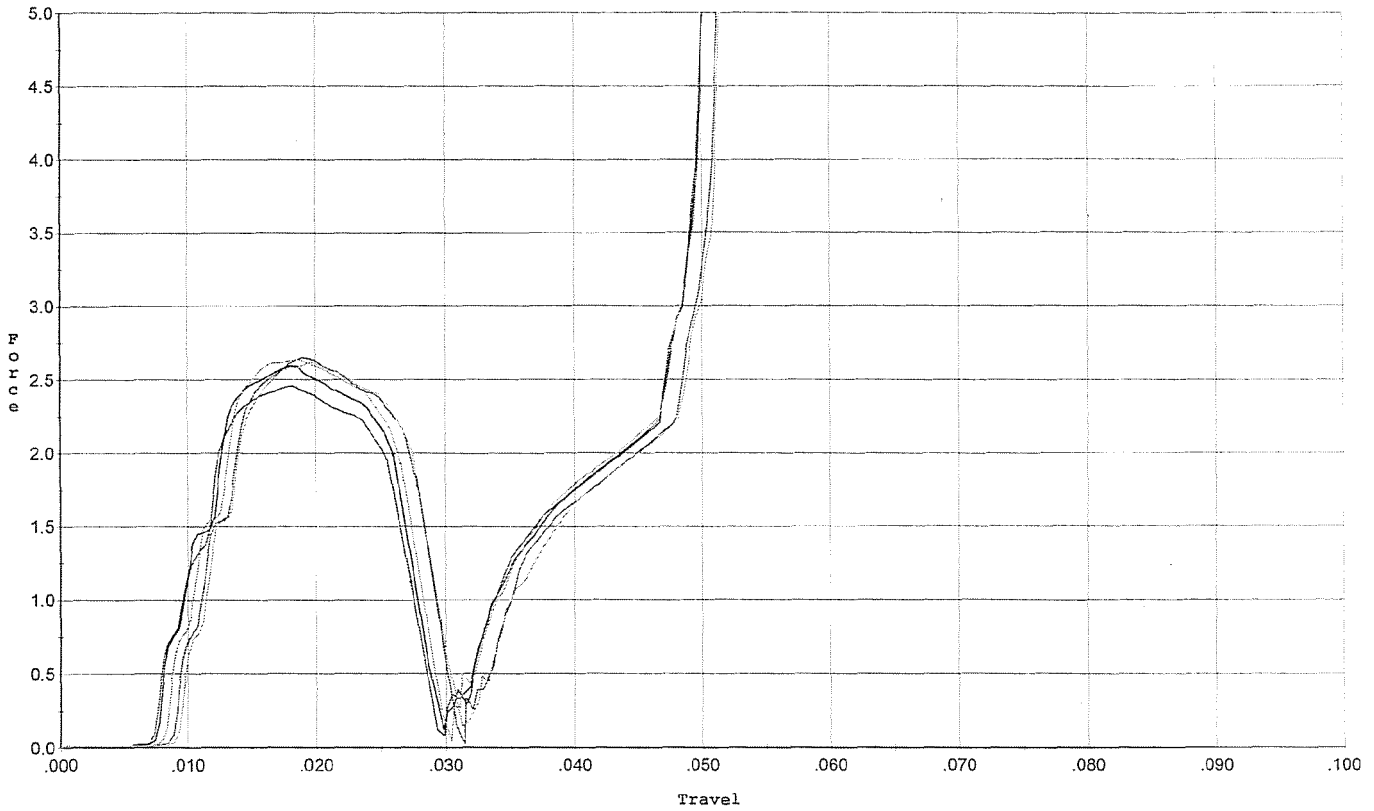
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.2</u> <u>6.5</u>	8/19/09	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>250</u> <u>256</u> <u>256</u>	8/19/09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>024</u> <u>024</u> <u>024</u>	8/18/09	RTZ
	J) ASSEMBLE STOCK		8/13/09	RTZ
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	L. J.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-18-09	RBN
670	FINAL INSPECTION A) HEADSPACE		8/19/09	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>240</u> <u>241</u> <u>237</u> <u>233</u> <u>242</u>	8/19/09	RTZ
	C) FUNCTION		8/19/09	RTZ
690	PACK		8/20/09	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



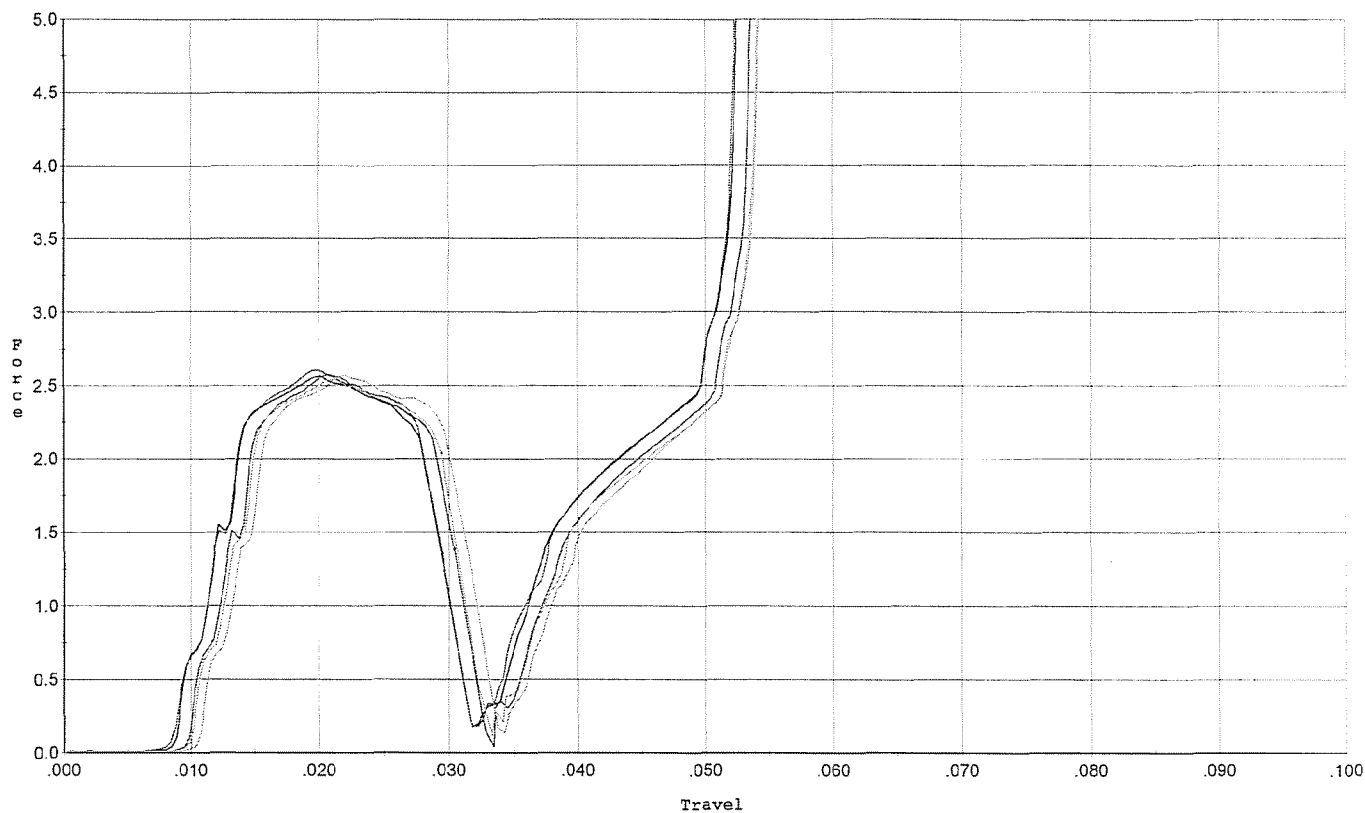
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.027	0.007	0.030	0.037		Set Trigger
2	2.594	0.026	0.008	0.030	0.037		Set Trigger
3	2.652	0.028	0.009	0.028	0.039		Set Trigger
4	2.616	0.027	0.009	0.027	0.037		Set Trigger
5	2.637	0.027	0.008	0.030	0.038		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



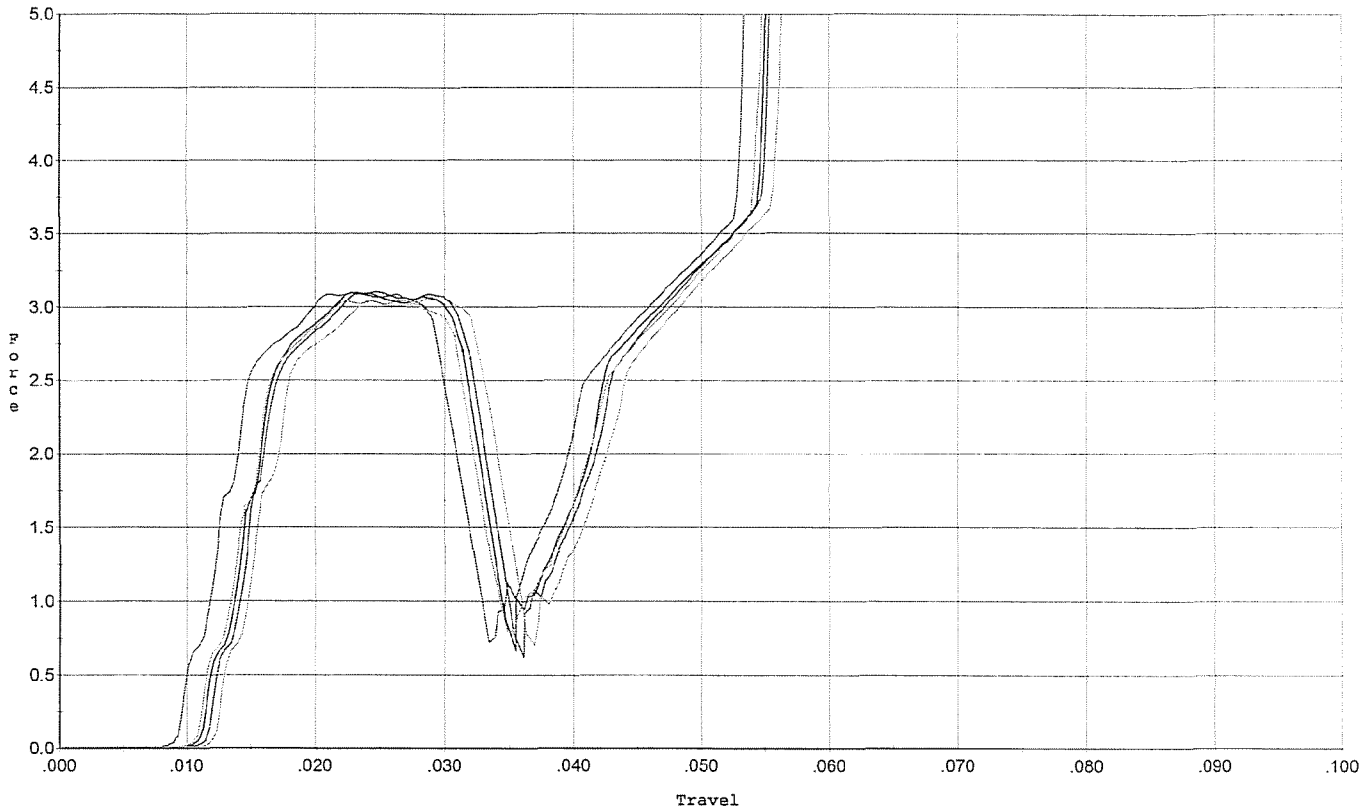
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.030	0.010	0.027	0.041		Set Trigger
2	2.566	0.030	0.009	0.027	0.041		Set Trigger
3	2.606	0.029	0.009	0.027	0.041		Set Trigger
4	2.542	0.029	0.010	0.027	0.039		Set Trigger
5	2.574	0.031	0.011	0.027	0.041		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



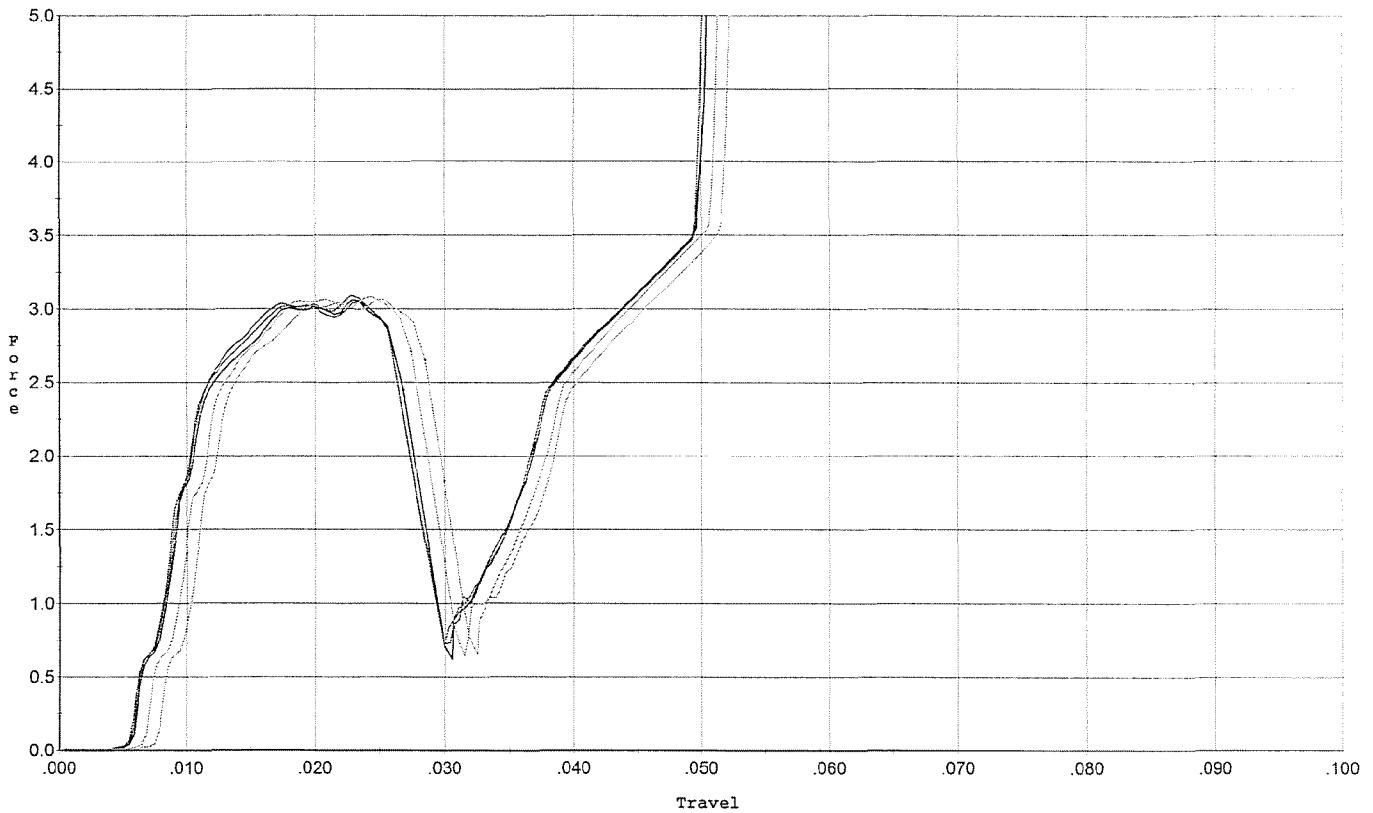
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.032	0.012	0.024	0.051		Set Trigger
2	3.098	0.031	0.011	0.024	0.050		Set Trigger
3	3.100	0.031	0.009	0.024	0.052		Set Trigger
4	3.046	0.031	0.011	0.025	0.049		Set Trigger
5	3.076	0.033	0.012	0.024	0.052		Set Trigger

A-3-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



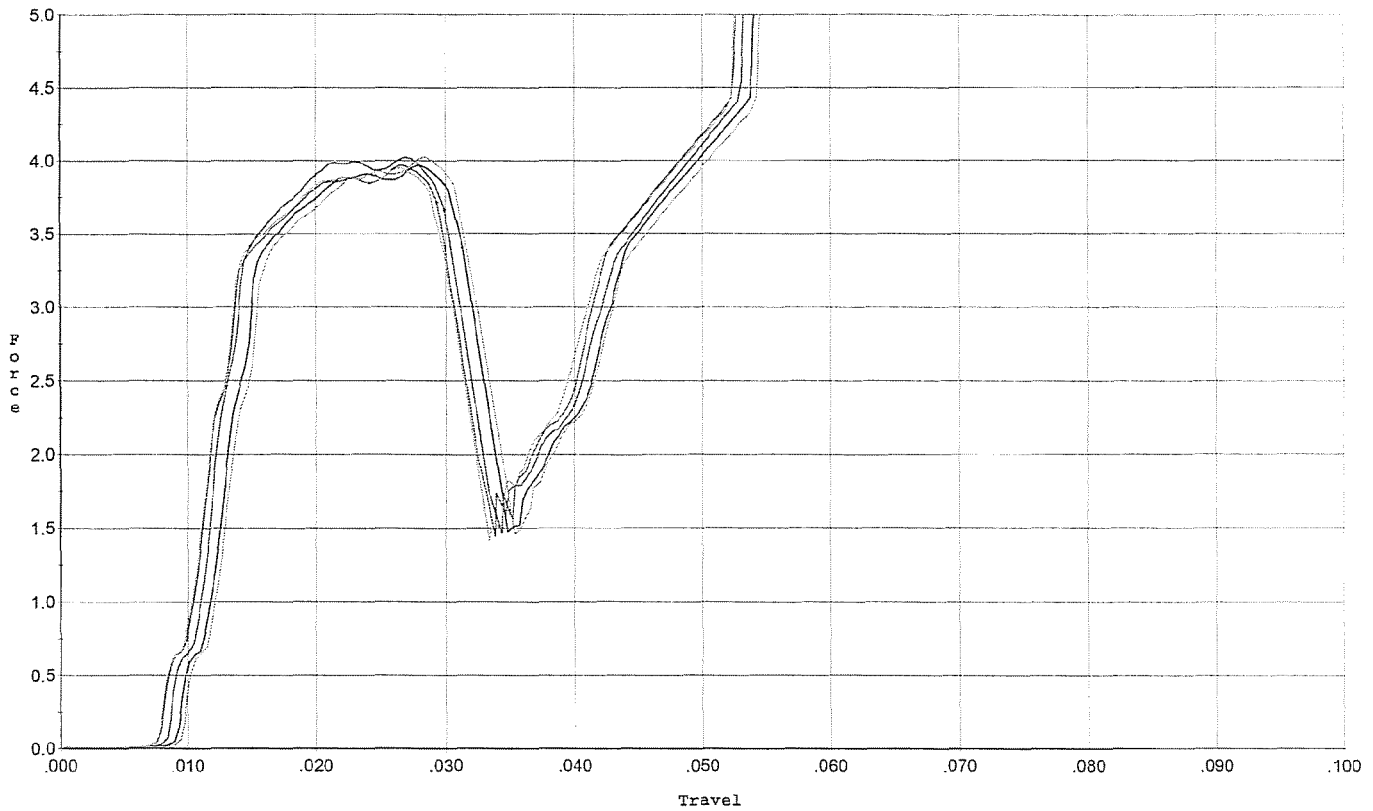
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.026	0.006	0.026	0.048		Set Trigger
2	3.060	0.027	0.006	0.025	0.049		Set Trigger
3	3.094	0.026	0.006	0.025	0.048		Set Trigger
4	3.085	0.027	0.007	0.025	0.049		Set Trigger
5	3.066	0.028	0.008	0.025	0.050		Set Trigger

A-3-07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



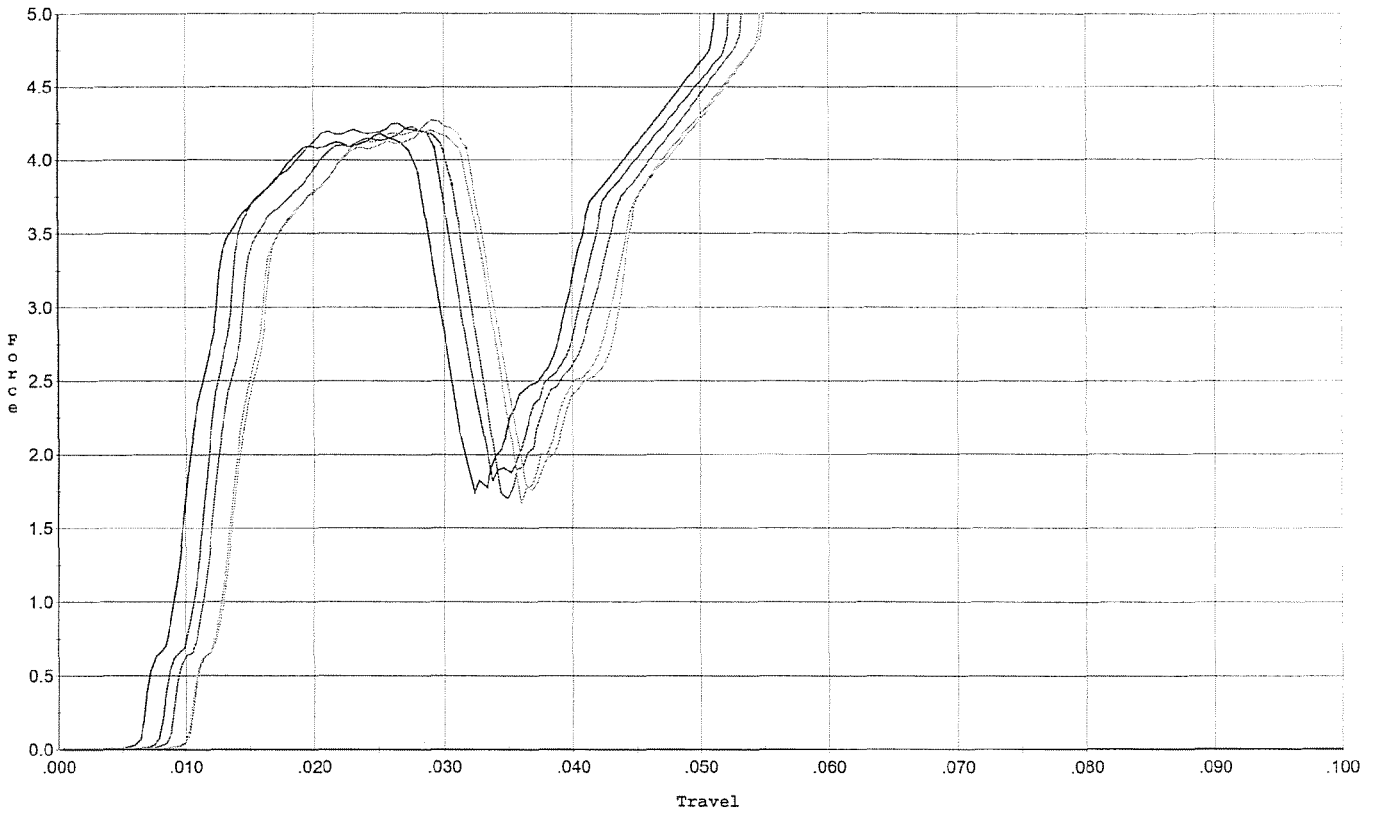
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.030	0.009	0.021	0.067		Set Trigger
2	3.972	0.031	0.009	0.021	0.068		Set Trigger
3	3.970	0.029	0.008	0.021	0.066		Set Trigger
4	3.954	0.030	0.008	0.021	0.067		Set Trigger
5	4.027	0.032	0.010	0.021	0.070		Set Trigger

A-3.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



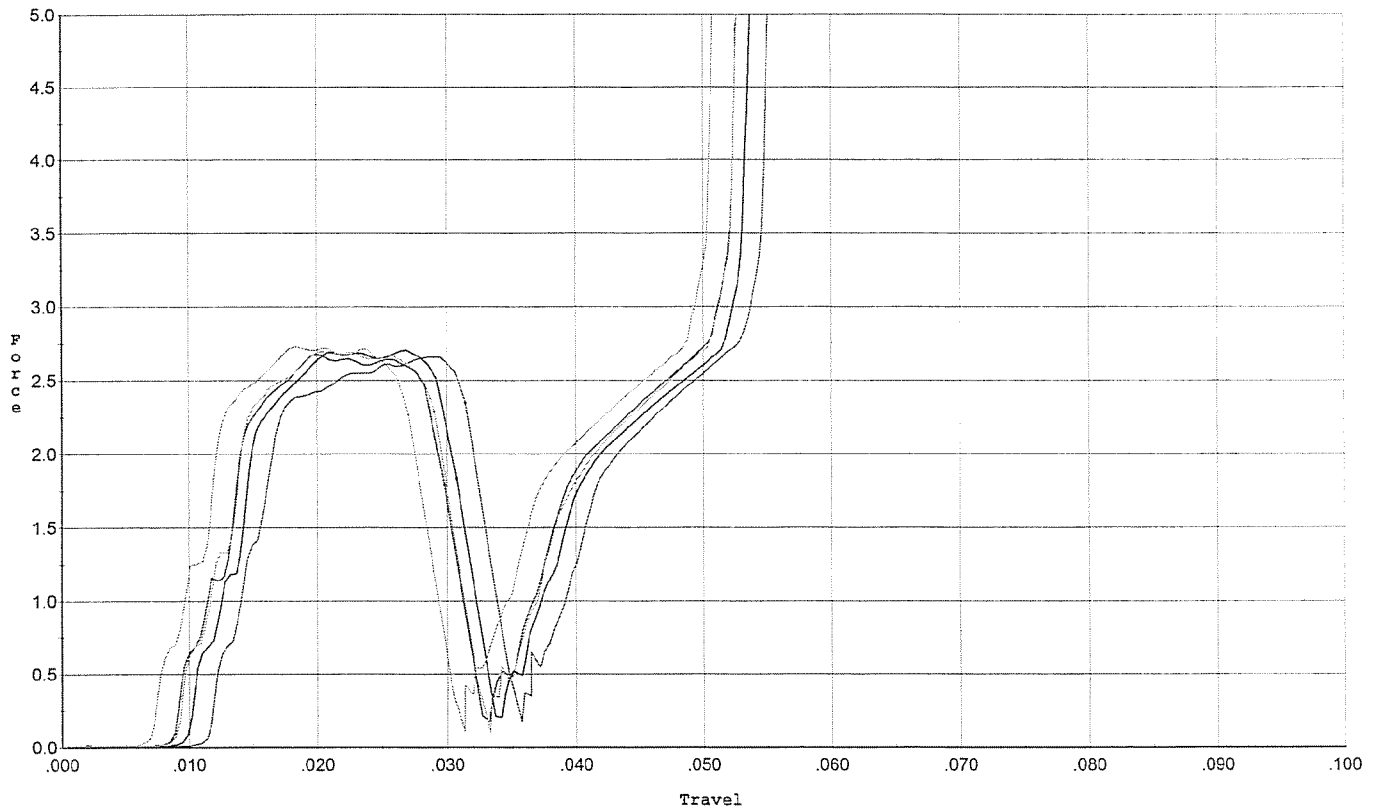
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.029	0.008	0.020	0.070		Set Trigger
2	4.180	0.028	0.007	0.021	0.068		Set Trigger
3	4.229	0.031	0.009	0.020	0.071		Set Trigger
4	4.201	0.033	0.010	0.021	0.073		Set Trigger
5	4.271	0.032	0.010	0.021	0.070		Set Trigger

A. 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



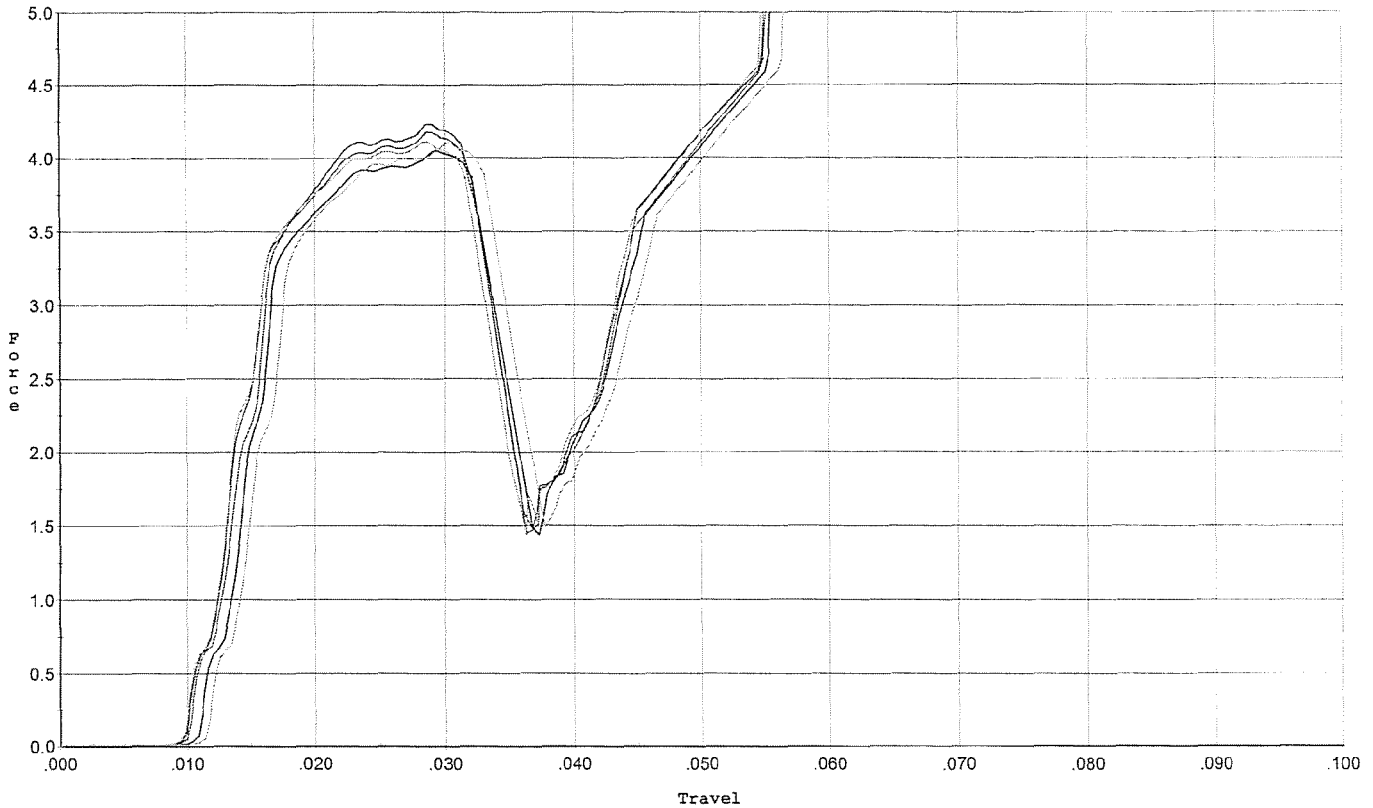
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.682	0.030	0.009	0.026	0.043		Set Trigger
2	2.708	0.031	0.010	0.026	0.044		Set Trigger
3	2.660	0.031	0.012	0.026	0.043		Set Trigger
4	2.699	0.029	0.009	0.026	0.043		Set Trigger
5	2.731	0.027	0.007	0.026	0.043		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.032	0.010	0.021	0.072		Set Trigger
2	4.058	0.032	0.011	0.021	0.067		Set Trigger
3	4.182	0.032	0.010	0.021	0.071		Set Trigger
4	4.110	0.033	0.012	0.021	0.068		Set Trigger
5	4.112	0.032	0.010	0.021	0.069		Set Trigger

A-4-13