

6848443

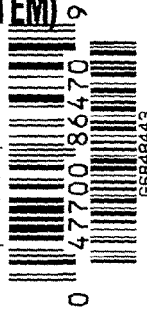
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



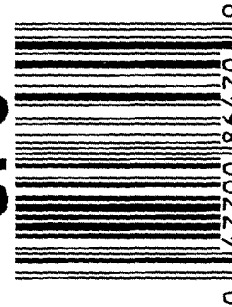
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848443

UPC



BM FORM

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400055353

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 684 8443

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-17-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

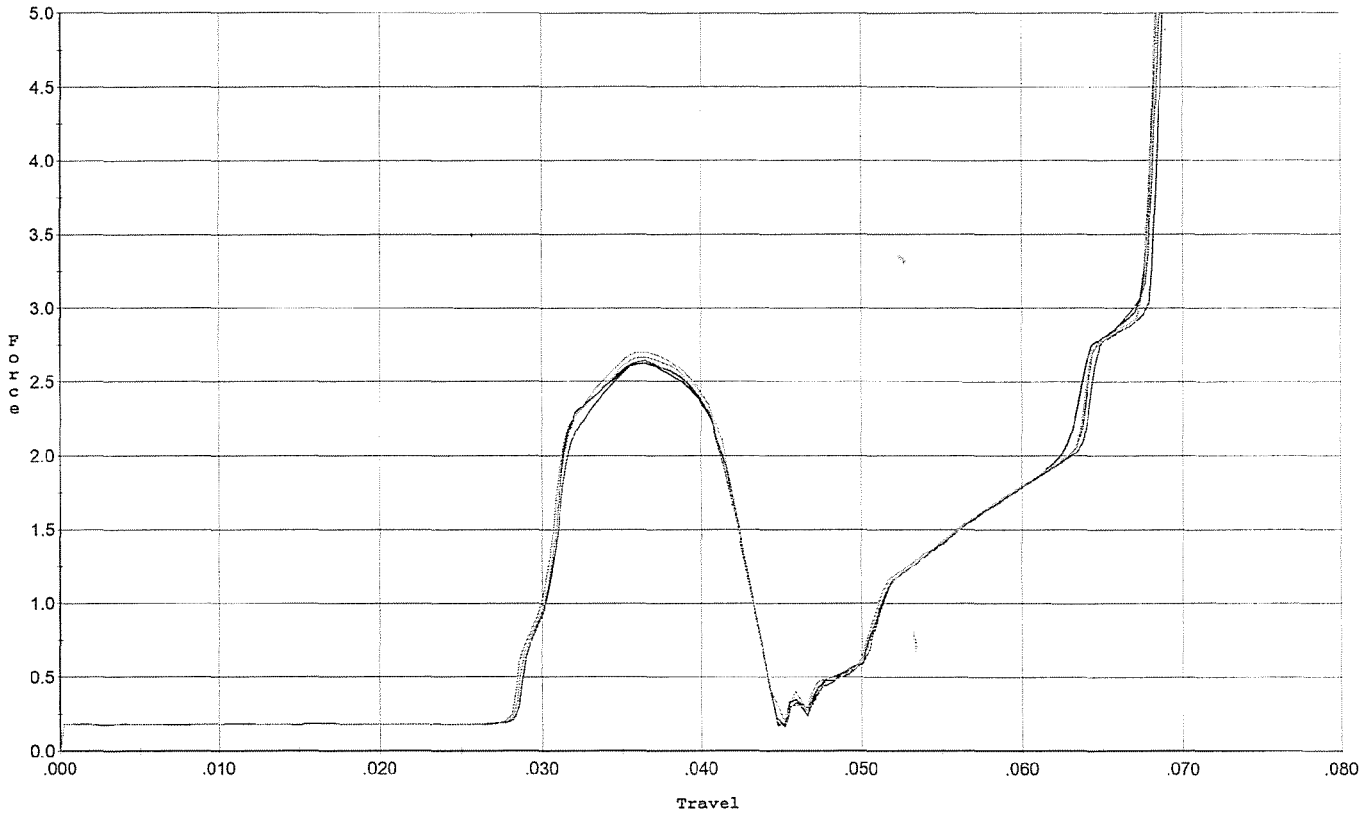
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/28/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	8/29/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	8/29/09	RB
	J) ASSEMBLE STOCK		8/25/09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/29/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/27/09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/27/09	RP
670	FINAL INSPECTION A) HEADSPACE		8/29/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.83</u> <u>2.67</u> <u>2.69</u> <u>2.86</u>	8/29/09	RB
	C) FUNCTION		8/29/09	RB
690	PACK		8/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



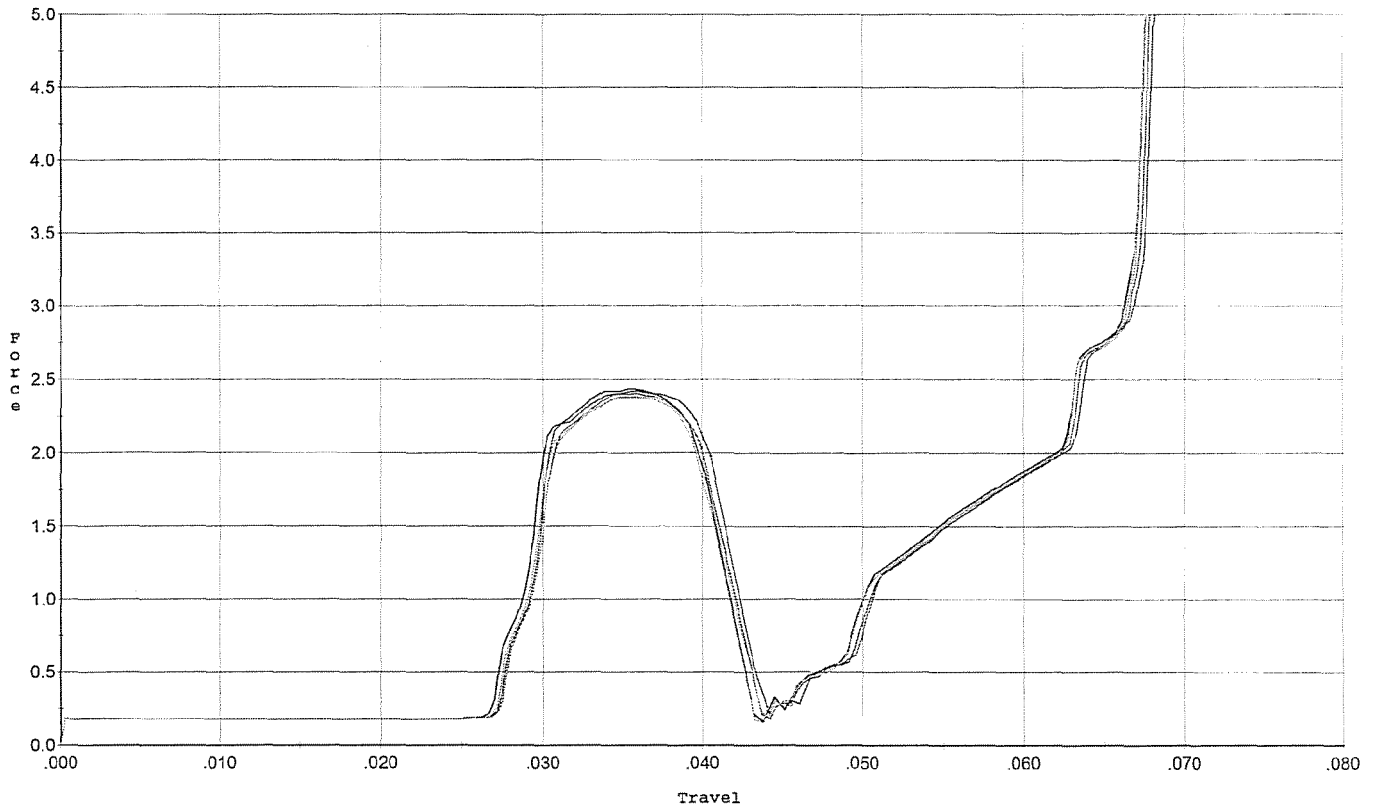
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.042	0.029	0.031	0.034		Set Trigger
2	2.625	0.042	0.028	0.031	0.034		Set Trigger
3	2.642	0.042	0.028	0.031	0.034		Set Trigger
4	2.664	0.041	0.028	0.031	0.034		Set Trigger
5	2.701	0.042	0.028	0.031	0.035		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



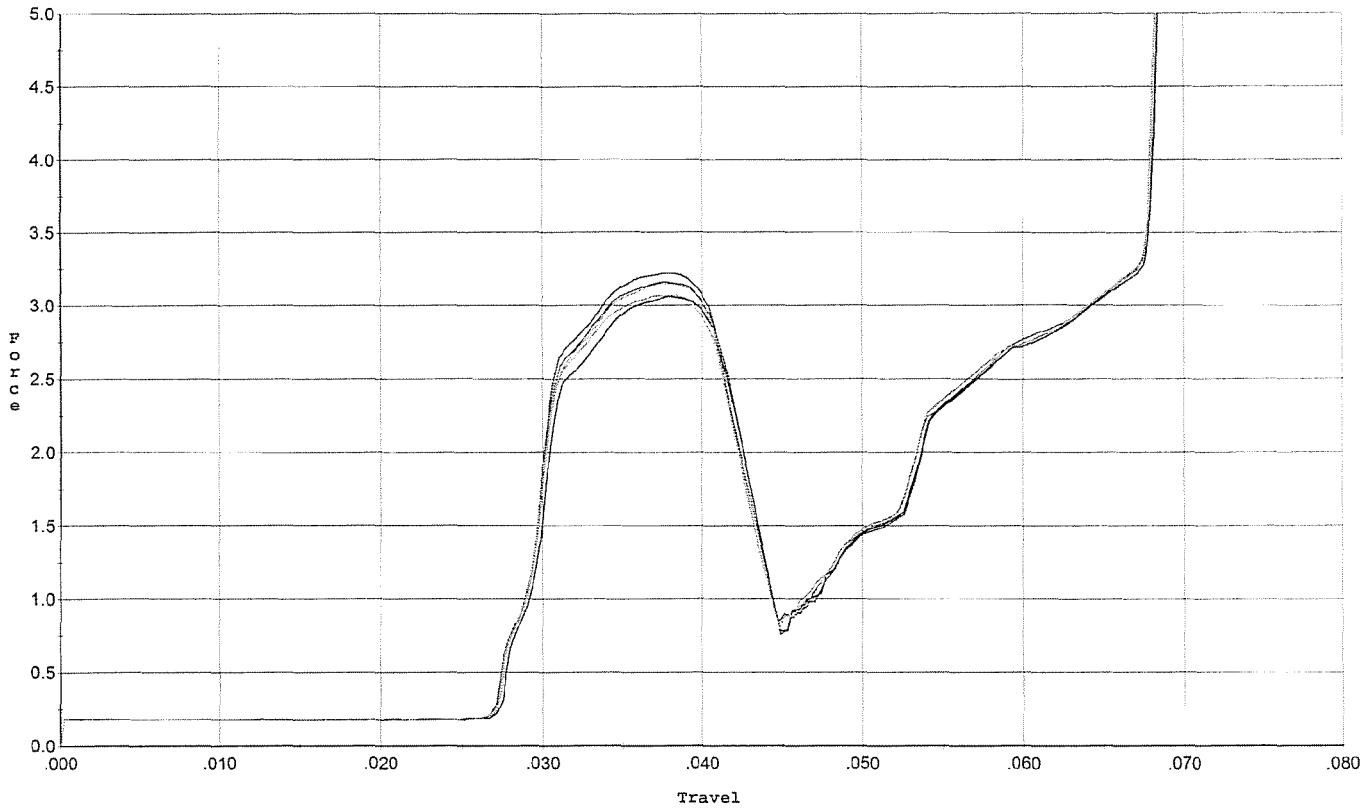
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.040	0.027	0.031	0.032		Set Trigger
2	2.434	0.040	0.027	0.031	0.032		Set Trigger
3	2.404	0.042	0.028	0.031	0.032		Set Trigger
4	2.386	0.040	0.028	0.031	0.031		Set Trigger
5	2.377	0.041	0.027	0.031	0.031		Set Trigger

A.2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



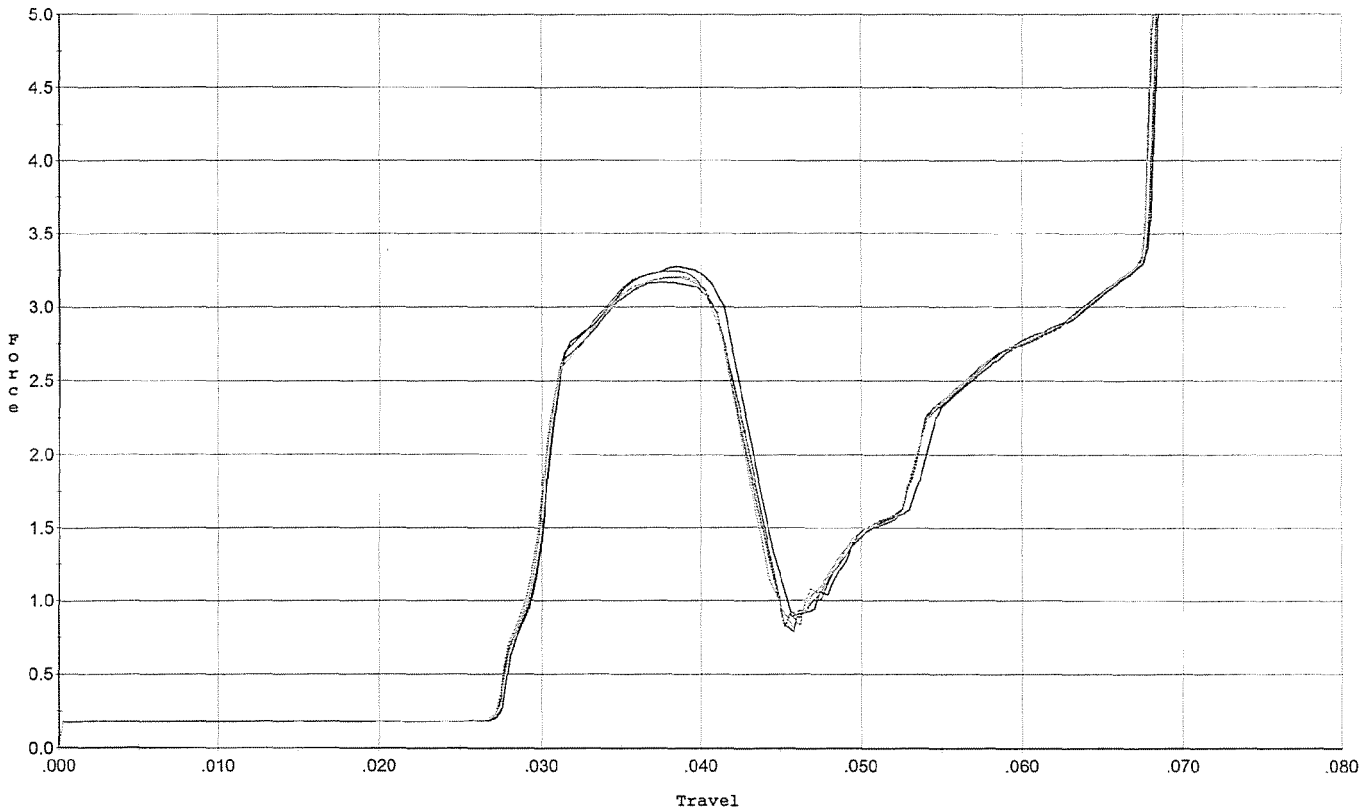
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.221	0.042	0.027	0.030	0.044		Set Trigger
2	3.064	0.042	0.028	0.030	0.042		Set Trigger
3	3.161	0.041	0.027	0.030	0.041		Set Trigger
4	3.147	0.041	0.027	0.030	0.041		Set Trigger
5	3.072	0.041	0.027	0.030	0.041		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



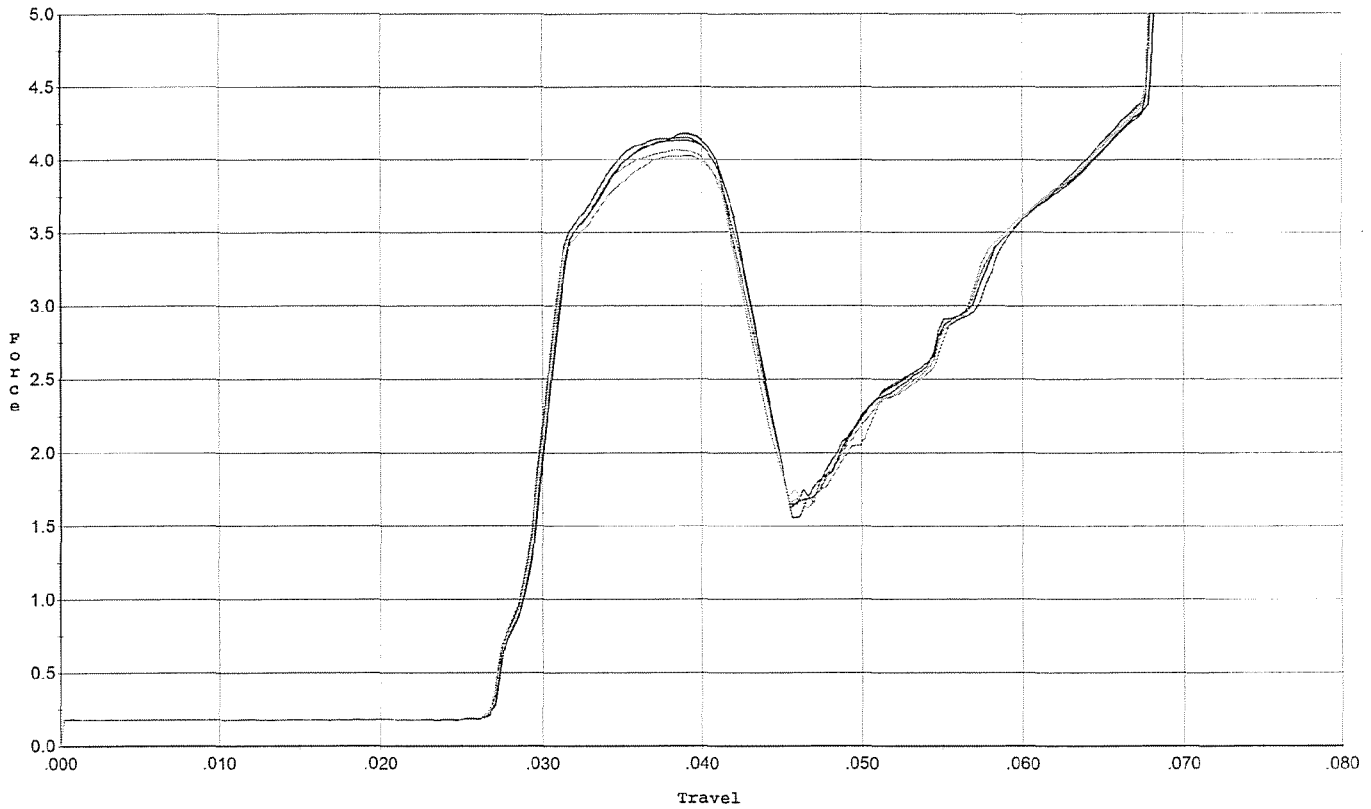
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.170	0.043	0.028	0.030	0.044		Set Trigger
2	3.277	0.041	0.028	0.030	0.044		Set Trigger
3	3.247	0.041	0.027	0.030	0.043		Set Trigger
4	3.201	0.041	0.027	0.030	0.043		Set Trigger
5	3.207	0.041	0.028	0.030	0.042		Set Trigger

A3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



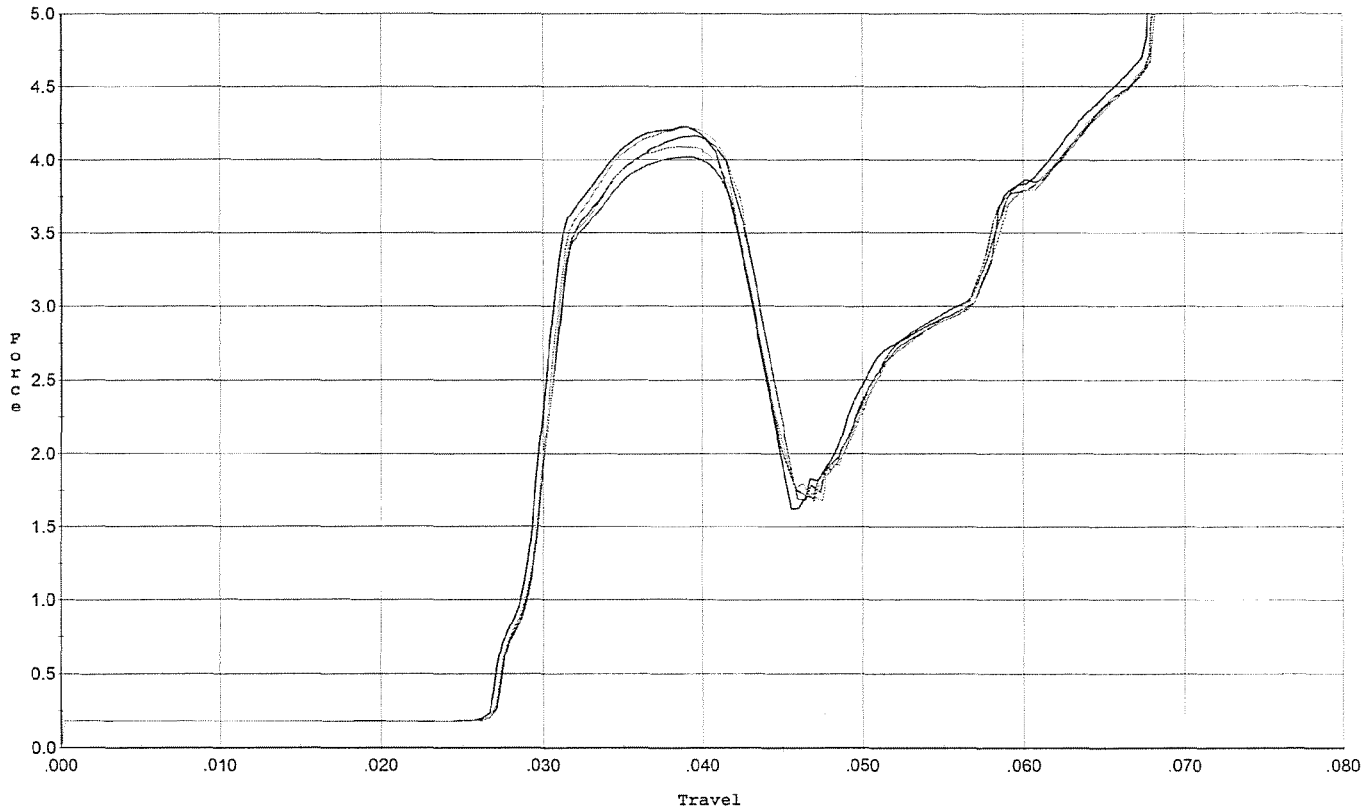
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.043	0.027	0.029	0.059		Set Trigger
2	4.175	0.042	0.027	0.029	0.057		Set Trigger
3	4.129	0.042	0.027	0.029	0.057		Set Trigger
4	4.066	0.041	0.027	0.029	0.055		Set Trigger
5	4.026	0.043	0.027	0.029	0.057		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



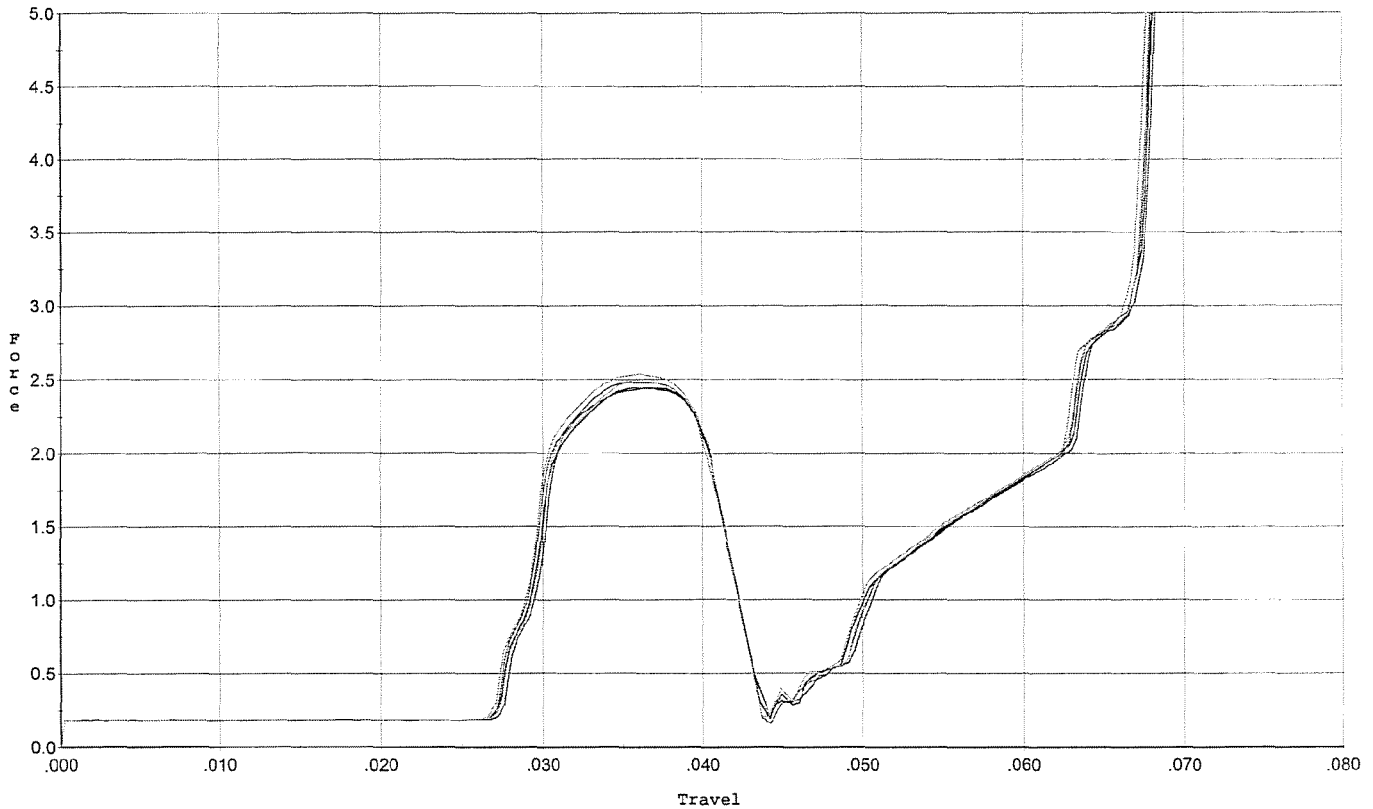
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.043	0.027	0.029	0.058		Set Trigger
2	4.226	0.042	0.027	0.029	0.059		Set Trigger
3	4.019	0.042	0.027	0.029	0.055		Set Trigger
4	4.086	0.042	0.027	0.029	0.056		Set Trigger
5	4.223	0.042	0.027	0.028	0.059		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



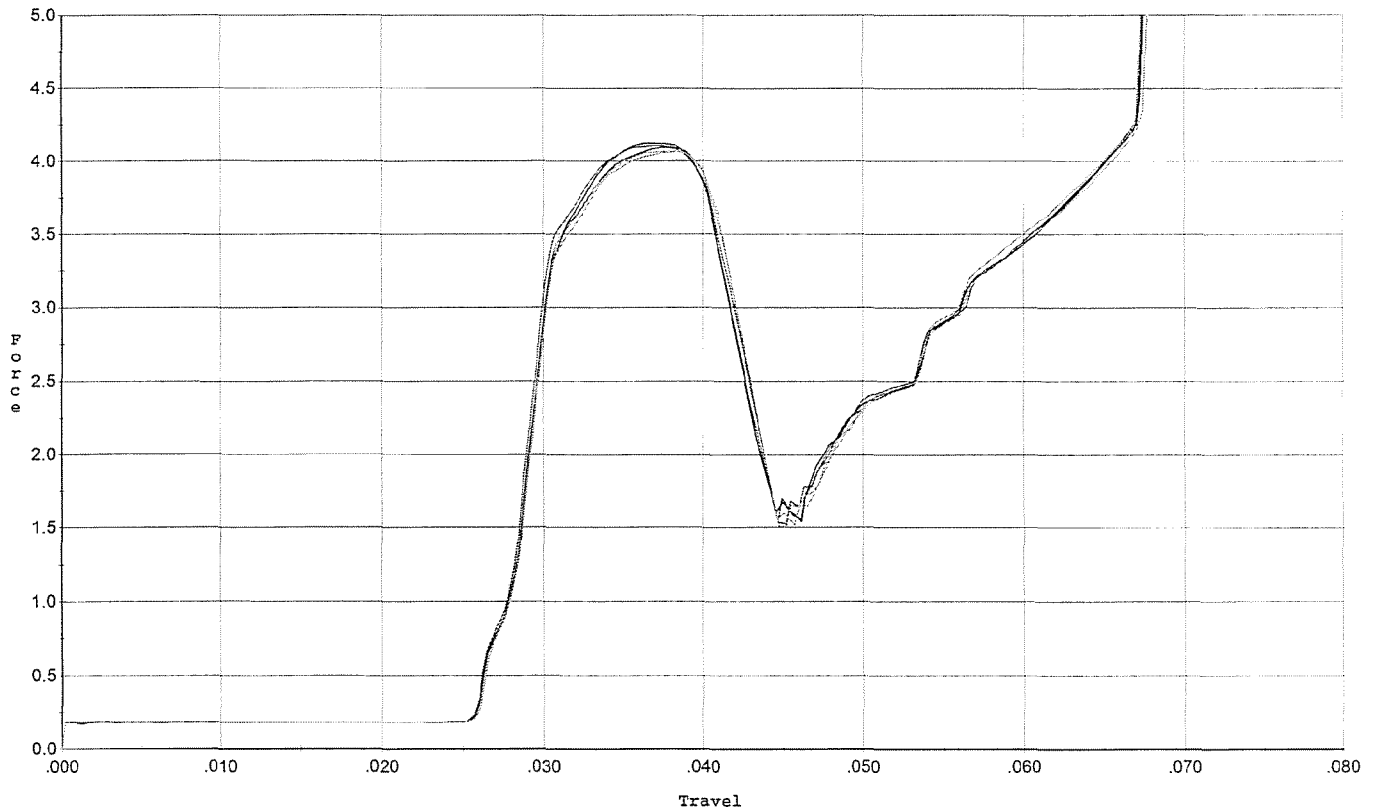
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.040	0.028	0.031	0.032		Set Trigger
2	2.445	0.040	0.027	0.031	0.032		Set Trigger
3	2.483	0.041	0.027	0.031	0.033		Set Trigger
4	2.485	0.040	0.027	0.031	0.032		Set Trigger
5	2.537	0.041	0.027	0.031	0.034		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.092	0.040	0.026	0.029	0.053		Set Trigger
2	4.123	0.040	0.026	0.029	0.054		Set Trigger
3	4.103	0.042	0.026	0.028	0.058		Set Trigger
4	4.072	0.041	0.026	0.029	0.055		Set Trigger
5	4.065	0.041	0.026	0.028	0.056		Set Trigger

A 4.09