

56771140

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



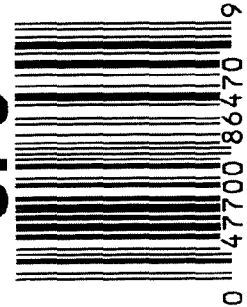
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771140

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66771140

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	ESW
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RT
472	SERIALIZE BOLT HANDLE		7-24-08	RT
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	BTH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DE
542	APPLY COATINGS (BARREL ACTION)		7/31	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-8-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-23-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8-23-08	TL
	J) ASSEMBLE STOCK		8-8-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.62</u> <u>2.60</u> <u>2.61</u> <u>2.62</u>	9/15/08	Fm
	C) FUNCTION		8-27-08	PSN
690	PACK		8-28-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-29-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.45		2.44	
PULL #2	2.44	2.46		2.38	
PULL #3	2.43	2.50		2.39	
PULL #4	2.44	2.47		2.34	
PULL #5	2.44	2.56		2.39	
TOTAL	12.26	12.44		11.94	
AVERAGE	2.45	2.48		2.38	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.21		
PULL #2	3.29	3.22		
PULL #3	3.27	3.21		
PULL #4	3.22	3.21		
PULL #5	3.24	3.22		
TOTAL	16.28	16.07		
AVERAGE	3.25	3.21		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	4.16		4.20
PULL #2	4.05	4.12		4.19
PULL #3	4.07	4.08		4.20
PULL #4	4.09	4.09		4.20
PULL #5	4.07	4.08		4.21
TOTAL	20.36	20.53		21.03
AVERAGE	4.07	4.10		4.20