

66771141

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



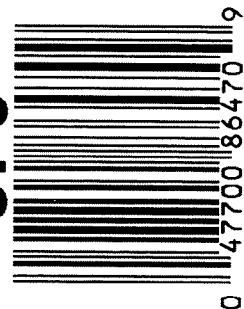
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771141

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 677114

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SPD
460	CHECK HEADSPACE		7-14-08	SPD
470	DIS-ASSEMBLE ACTION		7-15-08	RZ
472	SERIALIZE BOLT HANDLE		7-15-08	RZ
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	PSN
	D) OIL FIRING PIN ASSEMBLY		7-28-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-20	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6.5</u>	8-20	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	8-20	TC
	J) ASSEMBLE STOCK		7-28-08	PPD
	K) ASSEMBLE SWIVEL STUDS		9-3-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		9-3-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.00</u> <u>2.07</u> <u>2.08</u> <u>2.14</u>	8-1-08	PSN
	C) FUNCTION		9-3-08	PSN
690	PACK		9-3-08	TC

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-22-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.76	2.68		2.56	
PULL #2	2.75	2.68		2.62	
PULL #3	2.66	2.76		2.58	
PULL #4	2.75	2.73		2.58	
PULL #5	2.75	2.68		2.59	
TOTAL	1367	1353		1293	
AVERAGE	2.73	2.70		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.07		
PULL #2	3.06	3.30		
PULL #3	3.03	3.16		
PULL #4	2.99	3.12		
PULL #5	3.00	3.26		
TOTAL	1512	1591		
AVERAGE	3.02	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.39		4.05
PULL #2	4.08	4.26		4.05
PULL #3	4.09	4.19		4.00
PULL #4	4.10	4.16		3.99
PULL #5	4.10	4.11		4.00
TOTAL	2054	2111		2009
AVERAGE	4.10	4.22		4.01