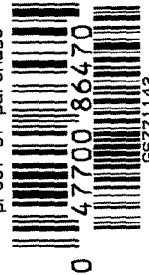


G6771142

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



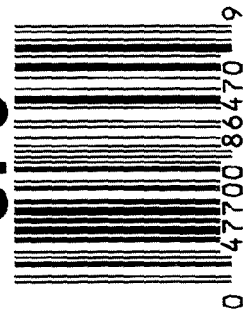
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771142

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6771142

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	RSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 25 2008 OPERATOR <u>BT</u>	7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-2	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-6-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-20	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-20	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	8-20	TC
	J) ASSEMBLE STOCK		8-6-08	PSH
	K) ASSEMBLE SWIVEL STUDS		8-28-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-28-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.40</u> <u>2.31</u> <u>2.30</u> <u>2.33</u>	8/15/08	Fm
	C) FUNCTION		8-28-08	PSN
690	PACK		9-3-08	TC

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-31-08

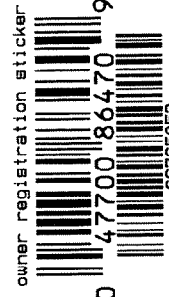
TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	247	249		232	
PULL #2	256	253		235	
PULL #3	239	244		228	
PULL #4	244	252		224	
PULL #5	247	250		235	
TOTAL	1233	1248		1154	
AVERAGE	246	249		230	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	316	318		
PULL #2	307	301		
PULL #3	304	303		
PULL #4	298	300		
PULL #5	294	296		
TOTAL	1519	1518		
AVERAGE	303	303		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	419	417		433
PULL #2	401	411		430
PULL #3	417	406		441
PULL #4	407	406		427
PULL #5	400	398		439
TOTAL	2044	2038		2170
AVERAGE	408	407		434

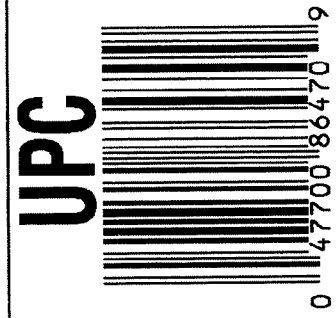
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

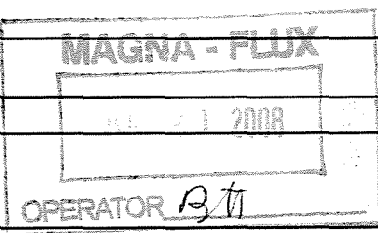
G6765053



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6765053

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	BSN
430	ASSEMBLE TO STOCK		7-14-08	BSN
440	PROOF		7-14-08	SD
460	CHECK HEADSPACE		7-14-08	SD
470	DIS-ASSEMBLE ACTION		7-15-08	RJZ
472	SERIALIZE BOLT HANDLE		7-15-08	RJZ
475	DRILL AND TAP SIGHT HOLES		7-15-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-28-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6.5</u>	8-20	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>5.5</u> <u>5.5</u>	8-20	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-20	TC
	J) ASSEMBLE STOCK		7-28-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION <i>OH over live rds</i>	CORRECTION OK	8-8-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-28-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.05</u> <u>2.05</u> <u>2.00</u> <u>2.08</u> <u>2.13</u>	8-1-08	BSN
	C) FUNCTION		8-28-08	BSN
690	PACK		9-3-08	TC

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE July 16, 2008

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.58	2.59		2.64	
PULL #2	2.58	2.50		2.59	
PULL #3	2.52	2.37		2.58	
PULL #4	2.56	2.37		2.38	
PULL #5	2.53	2.36		2.54	
TOTAL	1277	1219		1273	
AVERAGE	2.55	2.43		2.54	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.30		
PULL #2	3.27	3.29		
PULL #3	3.30	3.19		
PULL #4	3.32	3.29		
PULL #5	3.27	3.27		
TOTAL	1636	1634		
AVERAGE	3.27	3.26		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.06		4.26
PULL #2	4.13	4.13		4.19
PULL #3	4.08	4.10		4.24
PULL #4	4.10	4.15		4.27
PULL #5	4.13	4.05		4.25
TOTAL	2057	2049		2121
AVERAGE	4.11	4.09		4.24