

G6771147

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



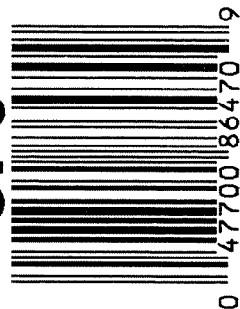
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771147

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771147

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	S.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	S.P.D.
460	CHECK HEADSPACE		7-30-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	S.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

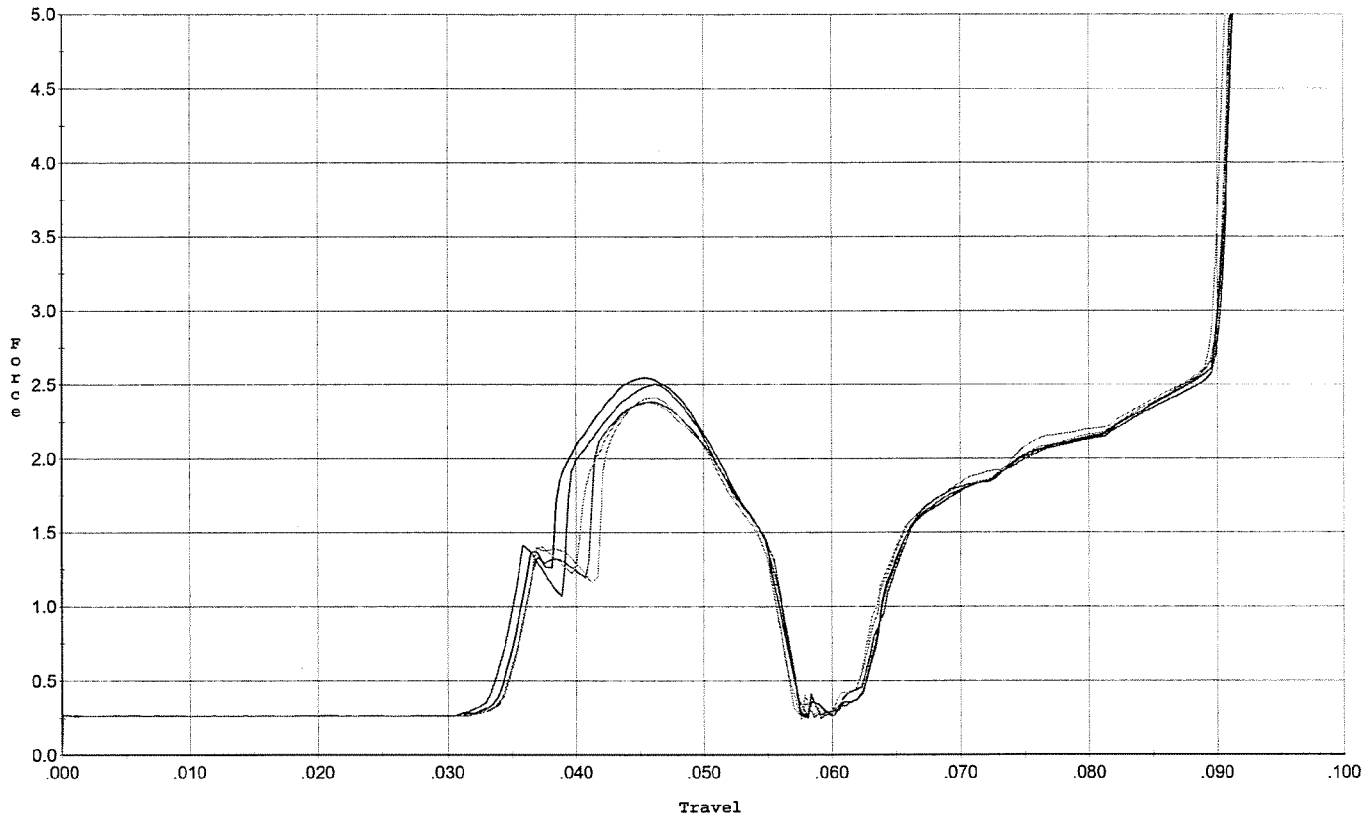
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.6.08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9.6.08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	9.6.08	RSW
	J) ASSEMBLE STOCK		8-18-08	RLT
	K) ASSEMBLE SWIVEL STUDS		9.6.08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	JS
660	INSPECT FOR LIVE AMMO		8-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		9.6.08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.91</u> <u>2.74</u> <u>2.73</u> <u>2.68</u>	9-4-08	B.S.H.
	C) FUNCTION		9.6.08	RSW
690	PACK		9-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



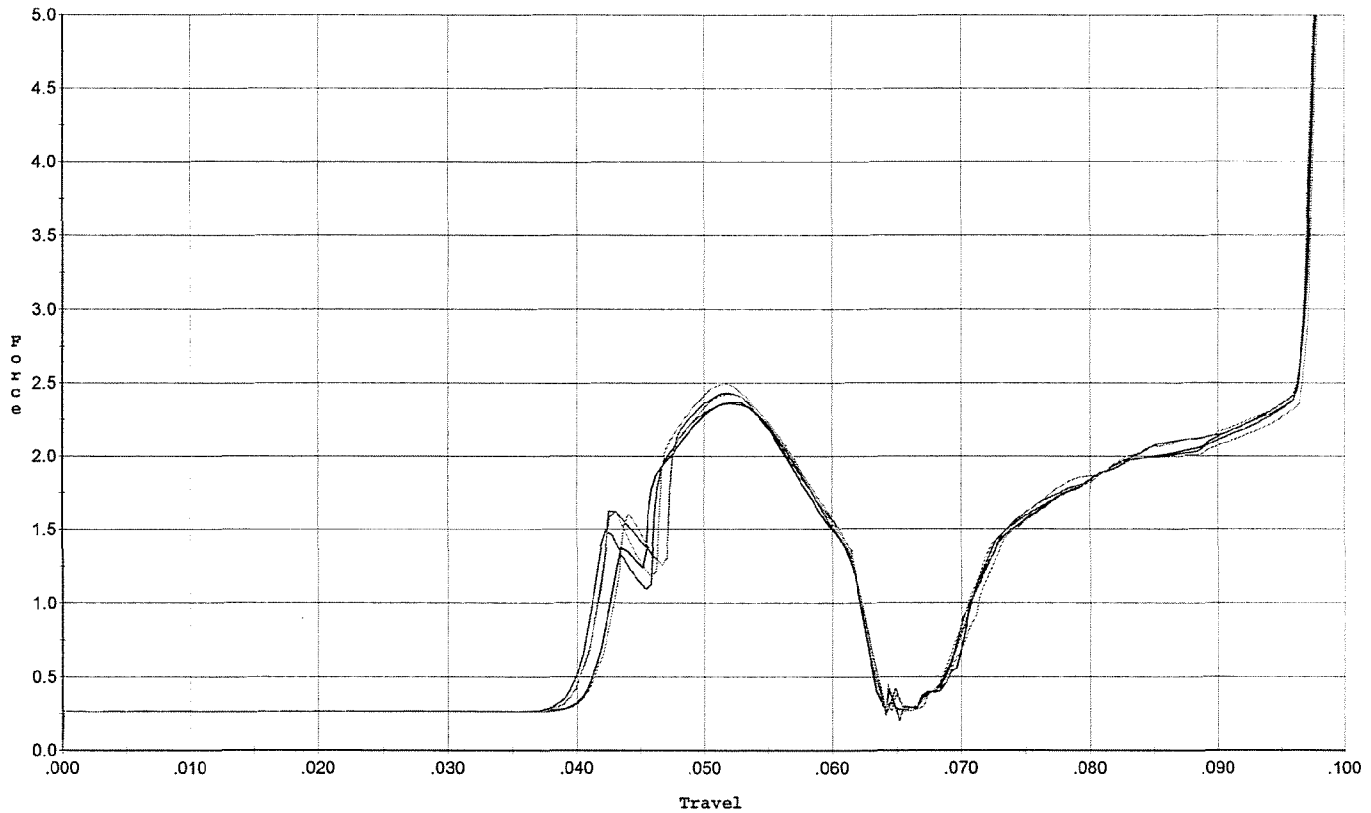
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.056	0.033	0.040	0.050		Set Trigger
2	2.547	0.056	0.034	0.040	0.051		Set Trigger
3	2.385	0.056	0.034	0.041	0.046		Set Trigger
4	2.381	0.055	0.034	0.041	0.046		Set Trigger
5	2.411	0.055	0.034	0.042	0.045		Set Trigger

Aug. 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



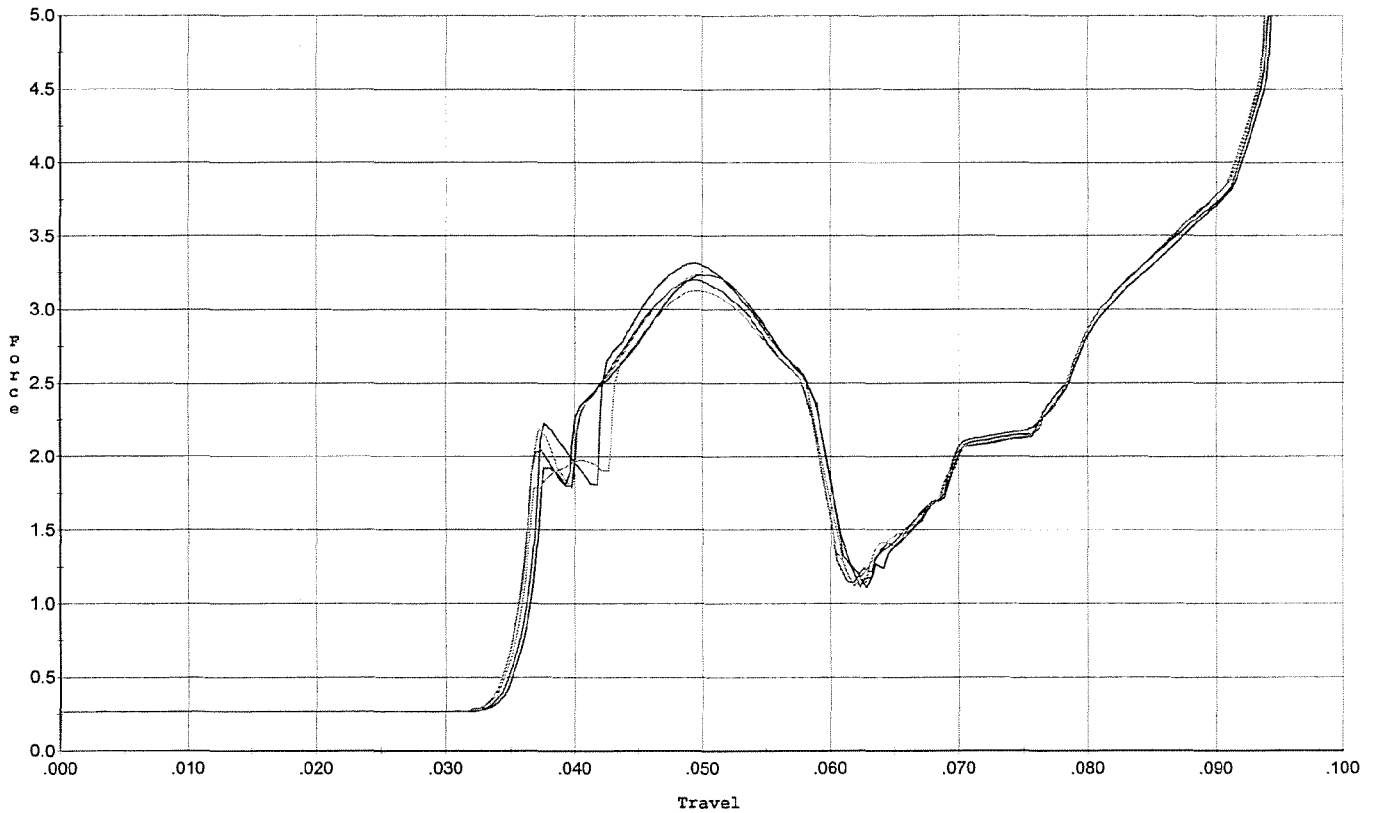
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.360	0.062	0.040	0.042	0.049		Set Trigger
2	2.371	0.062	0.041	0.043	0.048		Set Trigger
3	2.431	0.061	0.040	0.042	0.049		Set Trigger
4	2.493	0.062	0.040	0.042	0.050		Set Trigger
5	2.423	0.061	0.041	0.043	0.048		Set Trigger

Aug. 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



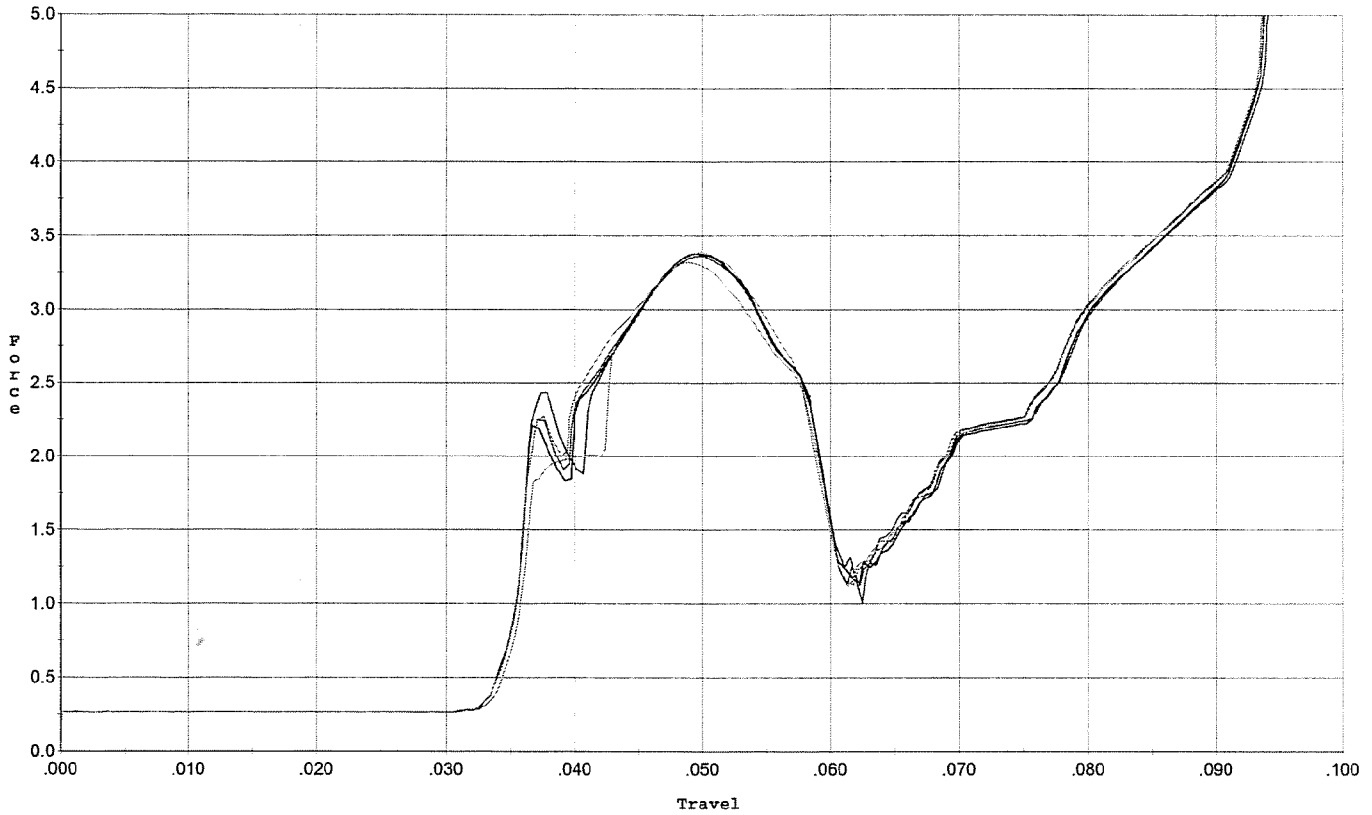
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.314	0.059	0.035	0.038	0.072		Set Trigger
2	3.235	0.059	0.035	0.039	0.071		Set Trigger
3	3.199	0.059	0.034	0.039	0.071		Set Trigger
4	3.128	0.058	0.034	0.039	0.068		Set Trigger
5	3.242	0.058	0.034	0.039	0.071		Set Trigger

Aug - 3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



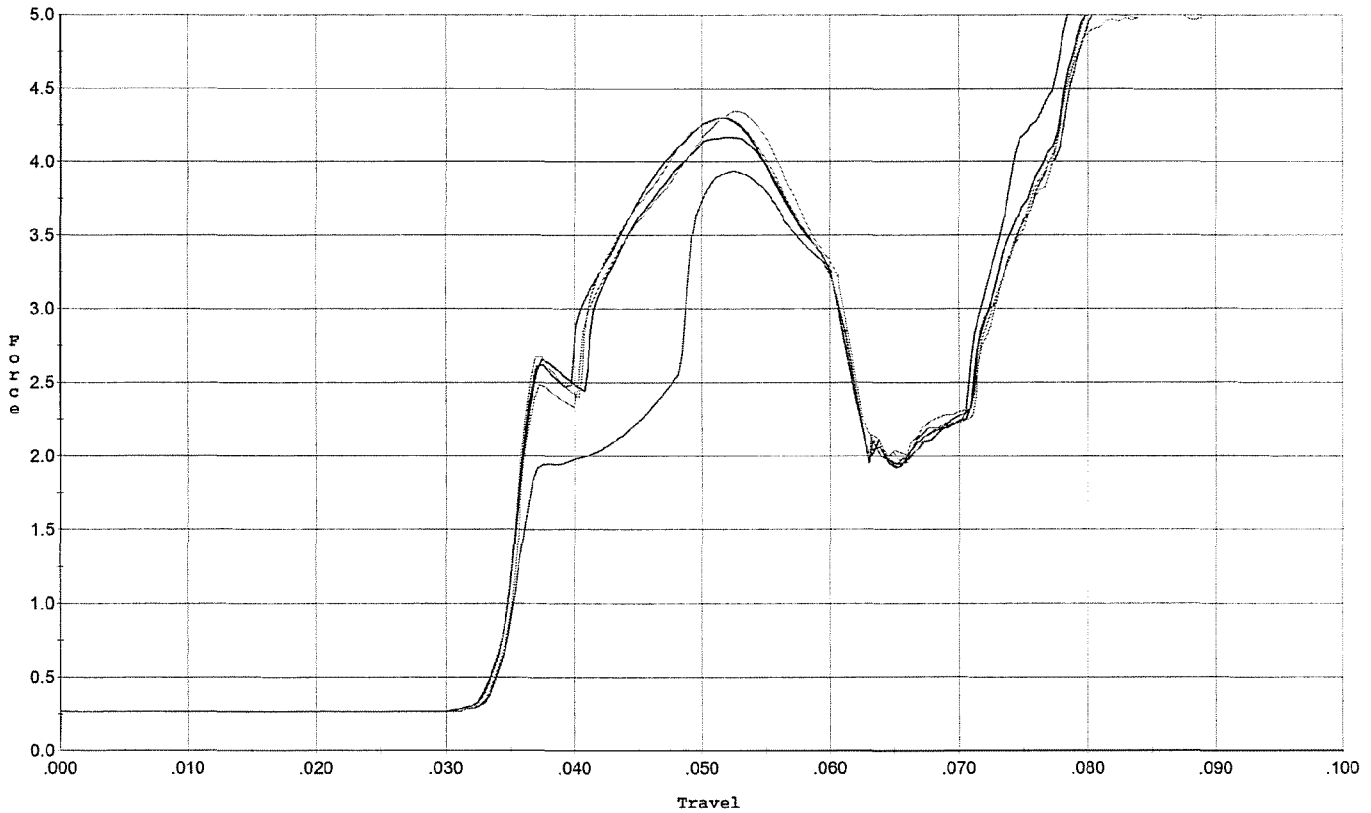
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.364	0.058	0.034	0.039	0.074		Set Trigger
2	3.375	0.058	0.034	0.039	0.074		Set Trigger
3	3.378	0.058	0.034	0.038	0.074		Set Trigger
4	3.320	0.058	0.034	0.039	0.072		Set Trigger
5	3.389	0.059	0.034	0.039	0.072		Set Trigger

Avg. 3.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



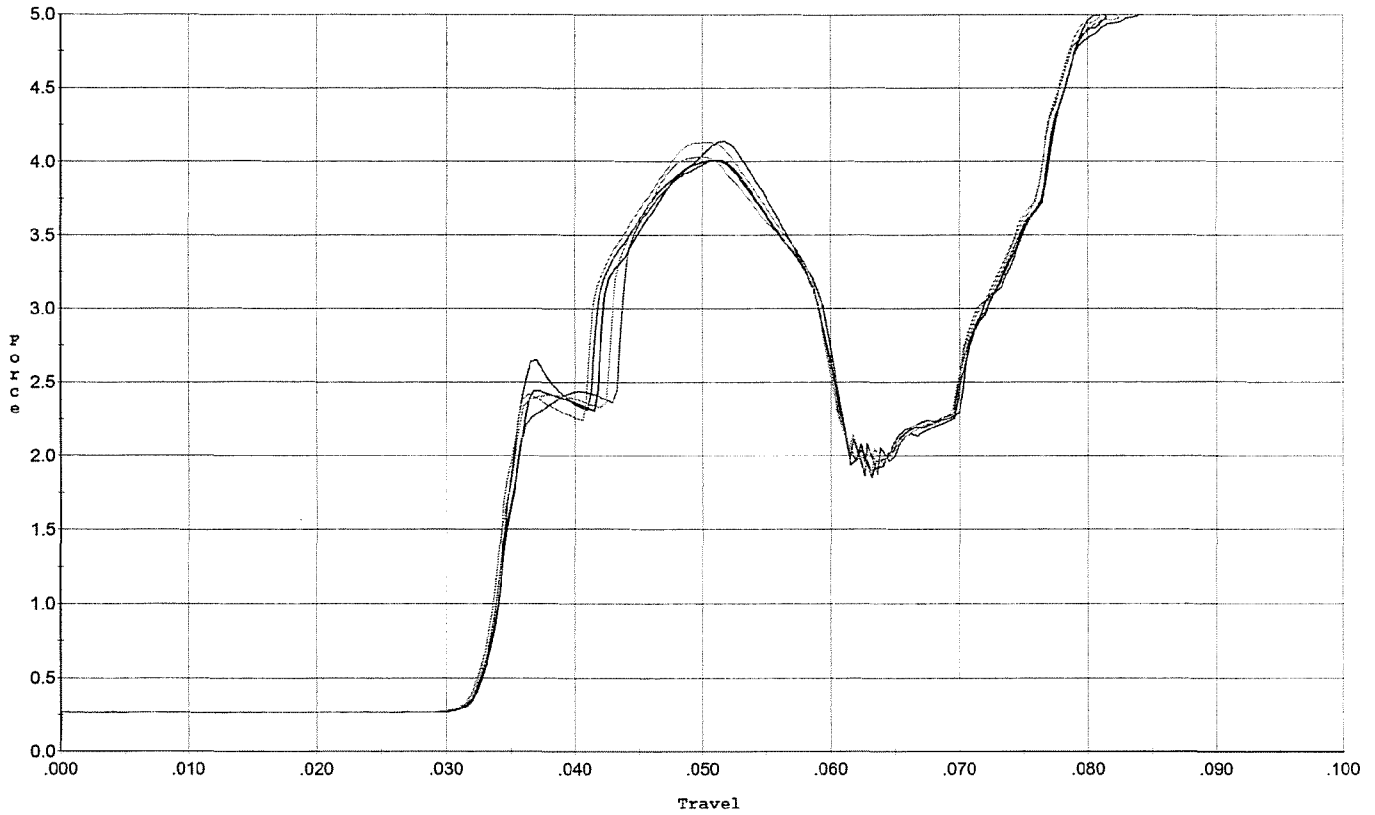
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.060	0.033	0.036	0.099		Set Trigger
2	4.168	0.060	0.033	0.036	0.097		Set Trigger
3	3.937	0.061	0.033	0.036	0.084		Set Trigger
4	4.346	0.061	0.033	0.036	0.099		Set Trigger
5	4.302	0.061	0.033	0.035	0.101		Set Trigger

Aug - 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



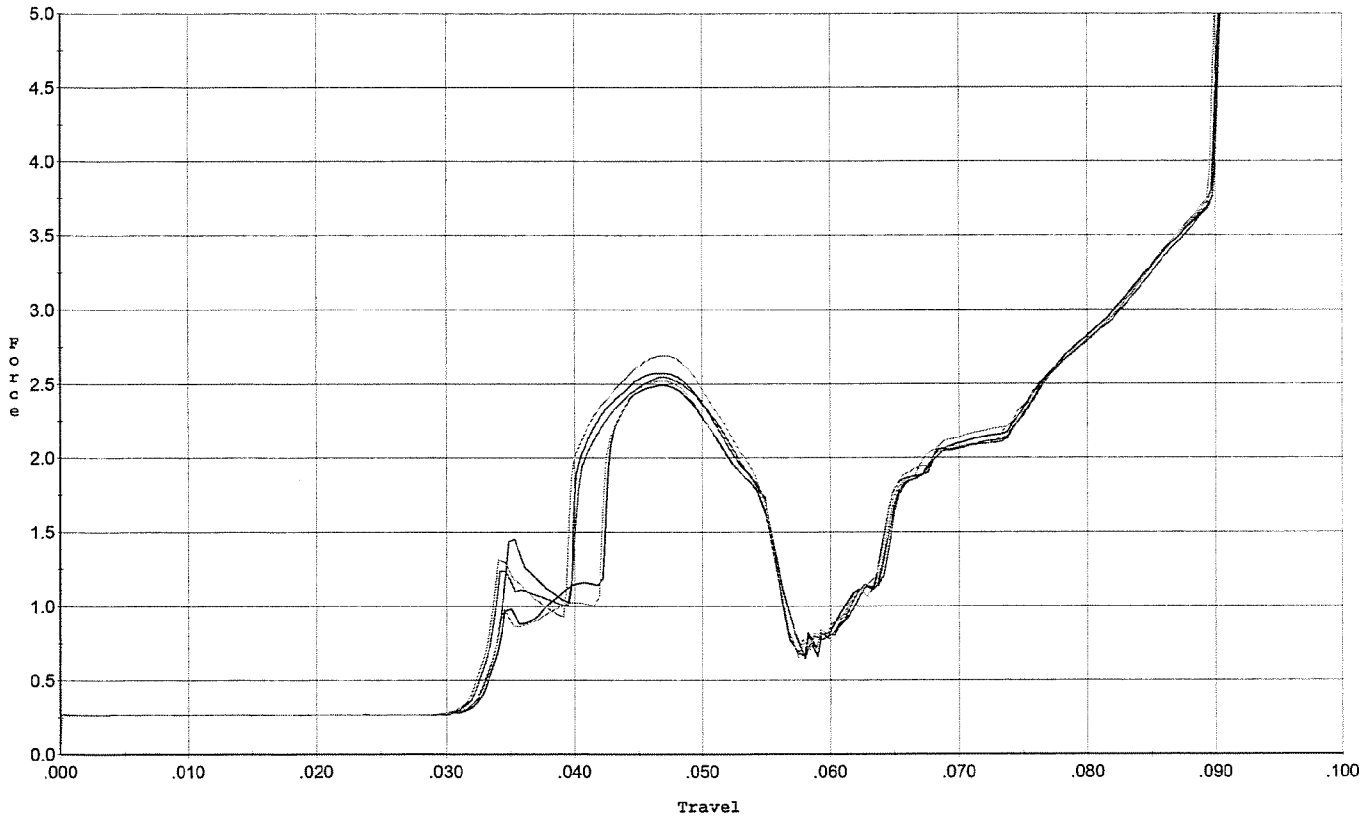
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.059	0.032	0.036	0.094		Set Trigger
2	4.008	0.060	0.032	0.036	0.092		Set Trigger
3	4.010	0.059	0.032	0.036	0.088		Set Trigger
4	4.034	0.059	0.032	0.036	0.090		Set Trigger
5	4.132	0.059	0.032	0.036	0.092		Set Trigger

Avg. 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



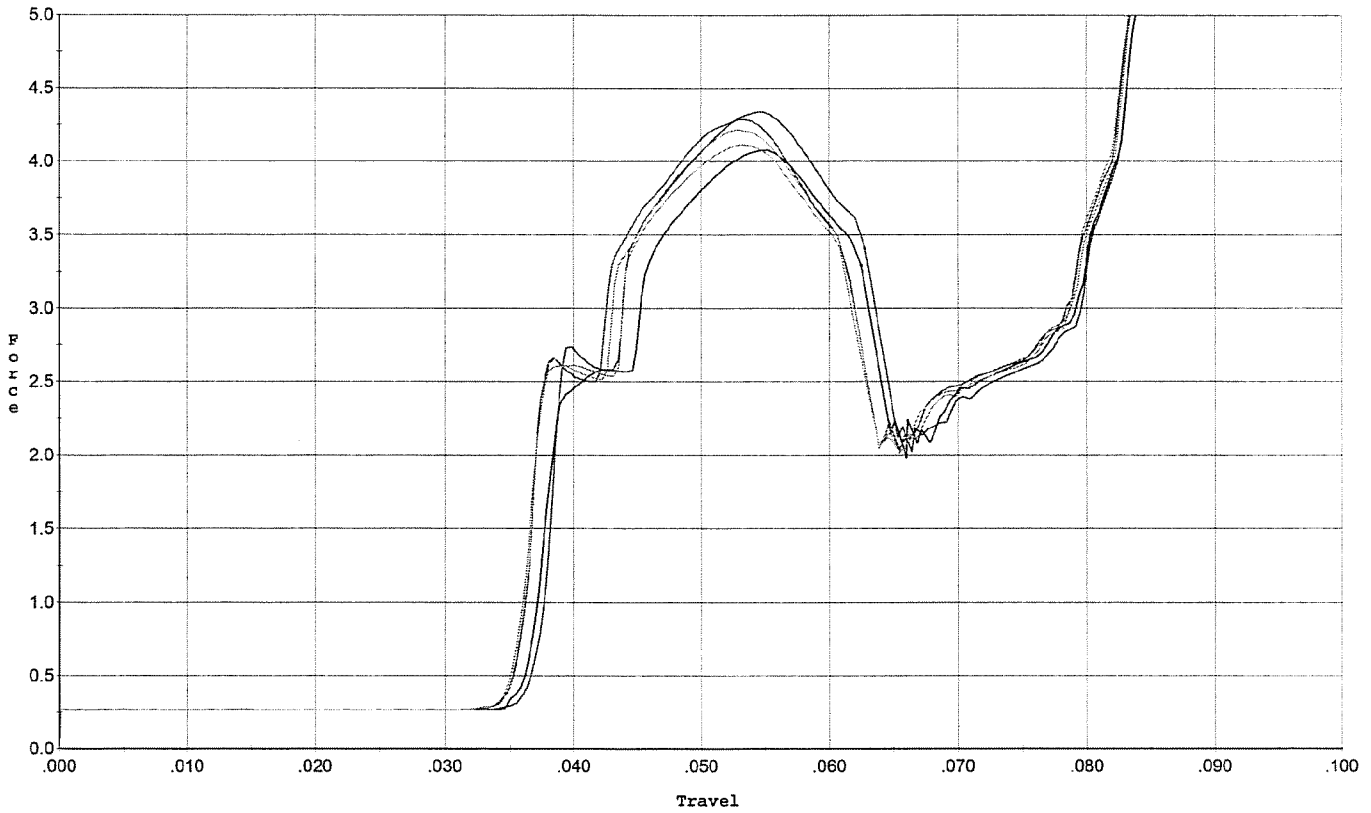
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.573	0.055	0.033	0.040	0.051		Set Trigger
2	2.493	0.055	0.033	0.041	0.046		Set Trigger
3	2.547	0.055	0.032	0.040	0.050		Set Trigger
4	2.523	0.055	0.033	0.041	0.046		Set Trigger
5	2.691	0.055	0.032	0.040	0.053		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.336	0.063	0.036	0.027	0.102		Set Trigger
2	4.078	0.062	0.035	0.027	0.096		Set Trigger
3	4.288	0.062	0.035	0.028	0.100		Set Trigger
4	4.214	0.062	0.035	0.028	0.099		Set Trigger
5	4.112	0.061	0.035	0.028	0.095		Set Trigger

Aug - 4.20