

G6771154

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



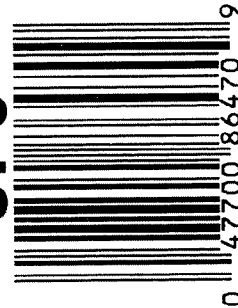
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771154

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6677154

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BPN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	S.P.D.
460	CHECK HEADSPACE		7-15-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RJC
472	SERIALIZE BOLT HANDLE		7-16-08	RJC
475	DRILL AND TAP SIGHT HOLES		7-19-08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	B/A
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	
	D) OIL FIRING PIN ASSEMBLY		8-6-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.023</u>	8-22	TC
	J) ASSEMBLE STOCK		8-6-08	SPD
	K) ASSEMBLE SWIVEL STUDS		8-28-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-2-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.14</u> <u>2.21</u> <u>2.18</u> <u>2.30</u>	8/15/08	Fm
	C) FUNCTION		8-28-08	RSN
690	PACK		9-3-08	TC

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-31-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.42		2.64	
PULL #2	2.35	2.49		2.49	
PULL #3	2.56	2.46		2.49	
PULL #4	2.49	2.62		2.48	
PULL #5	2.48	2.52		2.51	
TOTAL	12.36	12.51		12.61	
AVERAGE	2.47	2.50		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.36		
PULL #2	3.15	3.43		
PULL #3	3.21	3.31		
PULL #4	3.22	3.30		
PULL #5	3.14	3.28		
TOTAL	15.99	16.68		
AVERAGE	3.19	3.33		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.24		4.16
PULL #2	4.04	4.26		4.25
PULL #3	4.14	4.32		4.10
PULL #4	4.03	4.21		4.14
PULL #5	4.07	4.17		4.21
TOTAL	20.51	21.20		20.86
AVERAGE	4.10	4.24		4.17