

G6771155

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



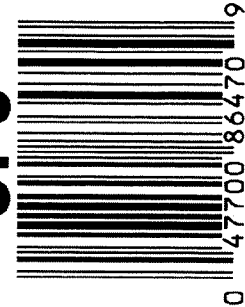
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771155

UPC



3J FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 677 1155

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	L.P.D.
460	CHECK HEADSPACE		7-14-08	L.P.D.
470	DIS-ASSEMBLE ACTION		7-15-08	RP
472	SERIALIZE BOLT HANDLE		7-15-08	RT
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	BSN
	D) OIL FIRING PIN ASSEMBLY		7-28-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-2	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-2	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	8-2	TL
	J) ASSEMBLE STOCK		7-28-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-28-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.20</u> <u>2.59</u> <u>2.16</u> <u>2.21</u>	7-30-08	PSN
	C) FUNCTION		8-28-08	PSN
690	PACK		9-2-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-22-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.77	2.59		2.61	
PULL #2	2.76	2.63		2.57	
PULL #3	2.83	2.61		2.61	
PULL #4	2.93	2.51		2.70	
PULL #5	2.82	2.51		2.63	
TOTAL	1411	1285		1312	
AVERAGE	2.82	2.57		2.62	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.12		
PULL #2	3.07	3.14		
PULL #3	3.01	3.08		
PULL #4	3.06	3.05		
PULL #5	3.01	3.23		
TOTAL	1529	1562		
AVERAGE	3.05	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.12	4.34		4.12
PULL #2	4.04	4.15		4.13
PULL #3	4.14	4.25		4.15
PULL #4	4.05	4.09		4.15
PULL #5	4.07	4.15		4.26
TOTAL	2042	2098		2081
AVERAGE	4.08	4.19		4.16