

G6771156

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

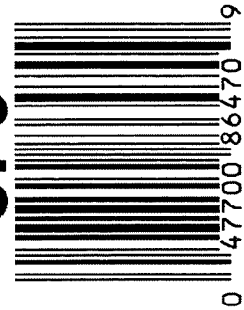
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771156

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771156

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	PSN
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RT
472	SERIALIZE BOLT HANDLE		7-24-08	RT
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DS
542	APPLY COATINGS (BARREL ACTION)		7/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-8-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

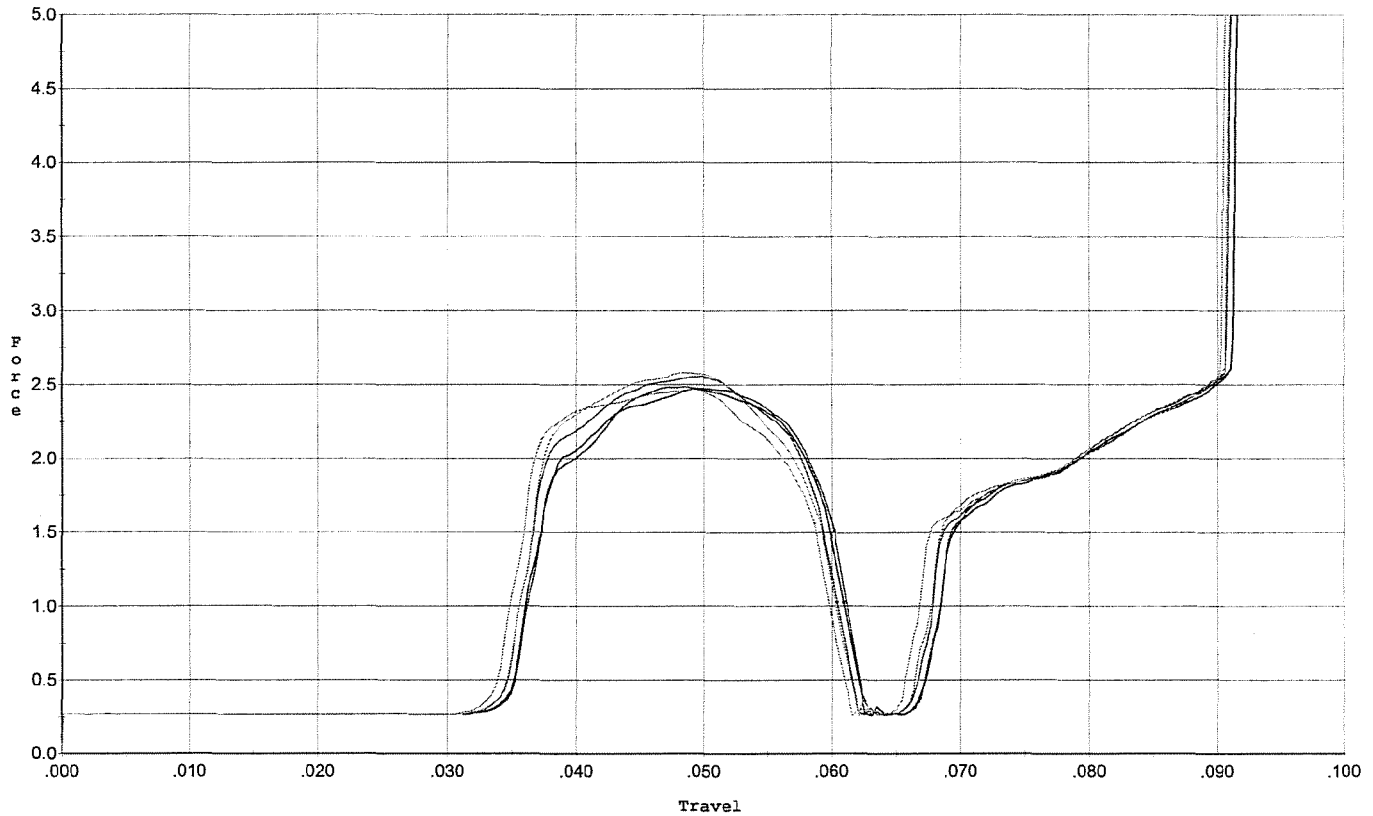
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-23	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	8-23	TC
	J) ASSEMBLE STOCK		8-8-08	BSW
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.48</u> <u>2.53</u> <u>2.46</u> <u>2.44</u>	8/15/08	FM
	C) FUNCTION		8-27-08	BSW
690	PACK		8/27/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



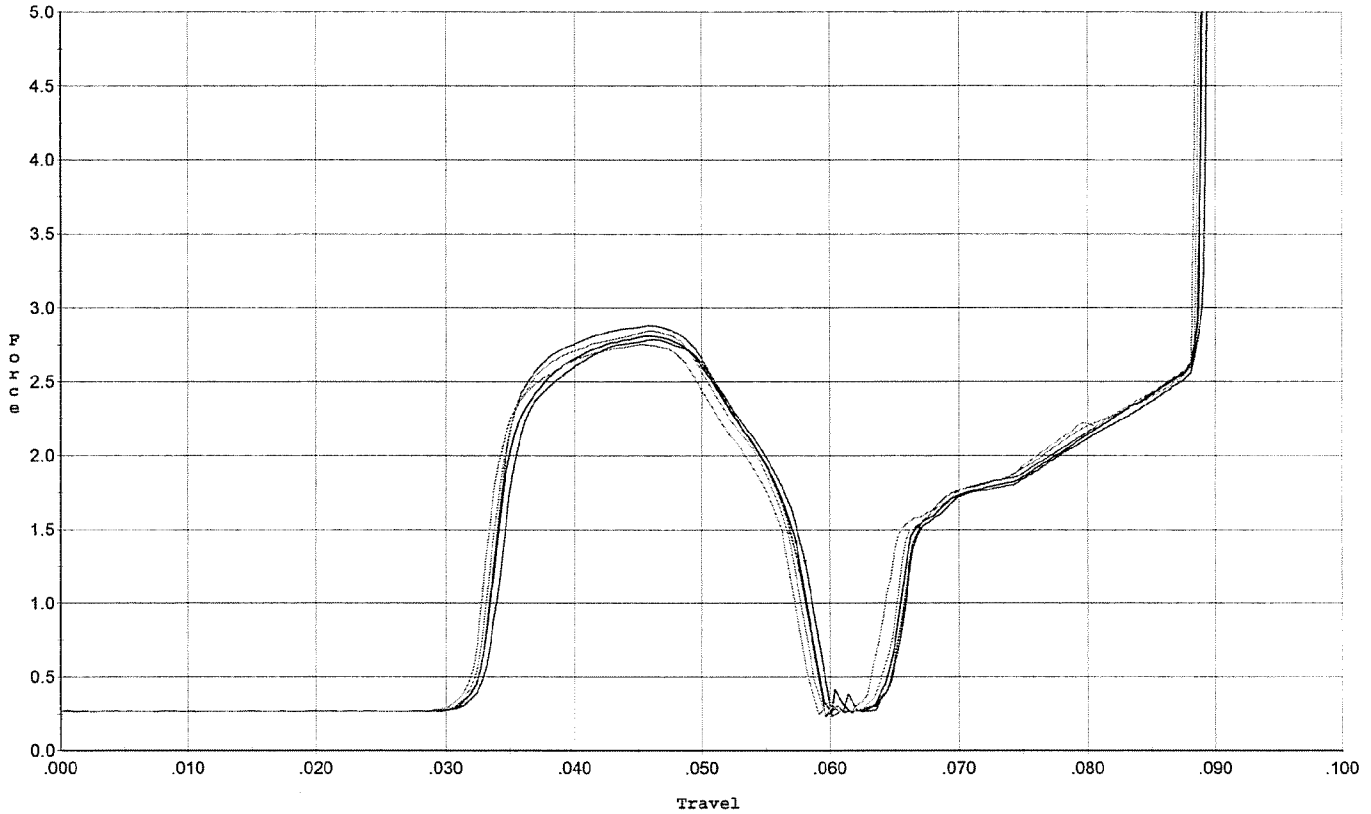
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.060	0.035	0.037	0.063		Set Trigger
2	2.468	0.061	0.035	0.037	0.063		Set Trigger
3	2.555	0.060	0.034	0.036	0.064		Set Trigger
4	2.580	0.059	0.034	0.037	0.063		Set Trigger
5	2.469	0.059	0.034	0.036	0.062		Set Trigger

Aug. 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



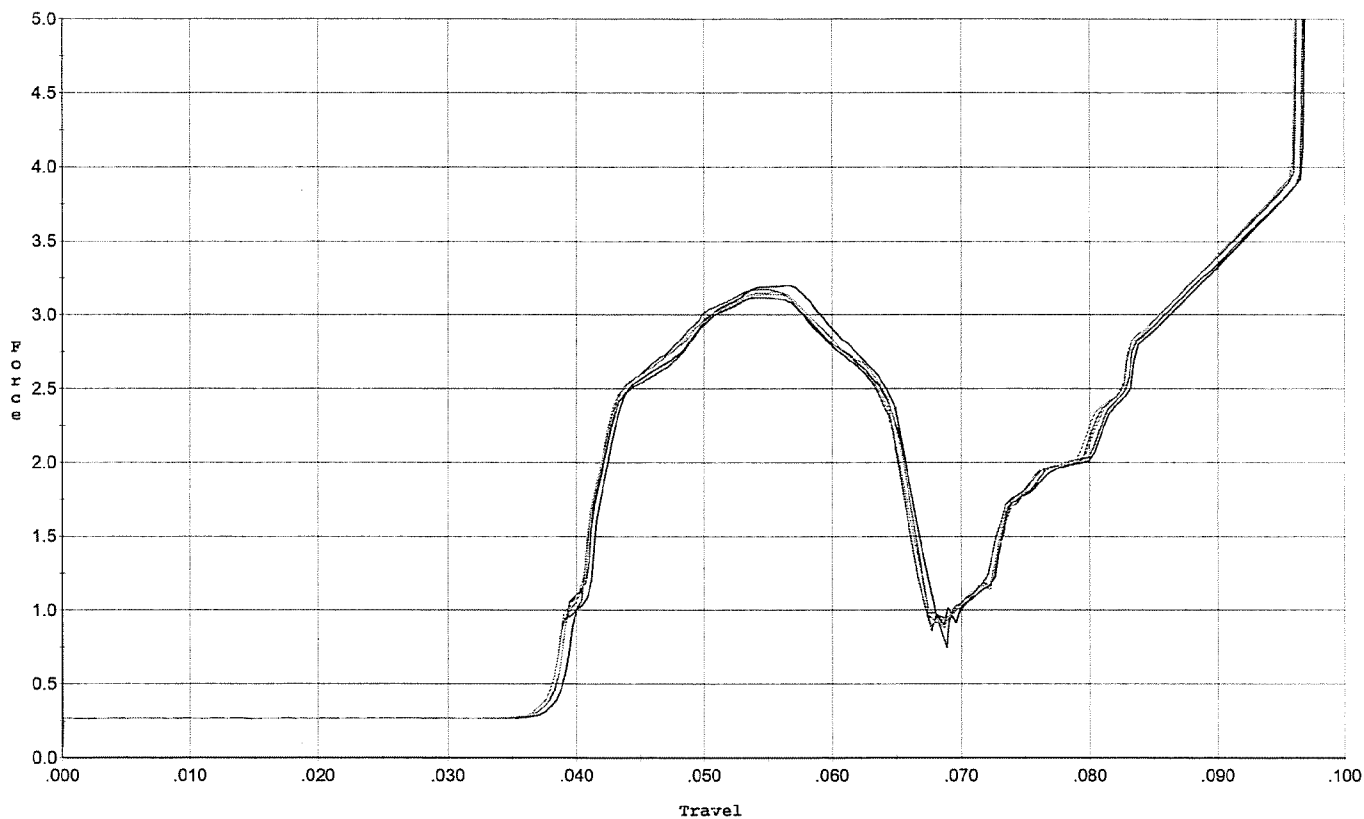
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.788	0.058	0.033	0.036	0.066		Set Trigger
2	2.813	0.057	0.032	0.036	0.066		Set Trigger
3	2.880	0.058	0.032	0.035	0.068		Set Trigger
4	2.843	0.057	0.032	0.036	0.066		Set Trigger
5	2.753	0.056	0.032	0.036	0.065		Set Trigger

Aug 2.81

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



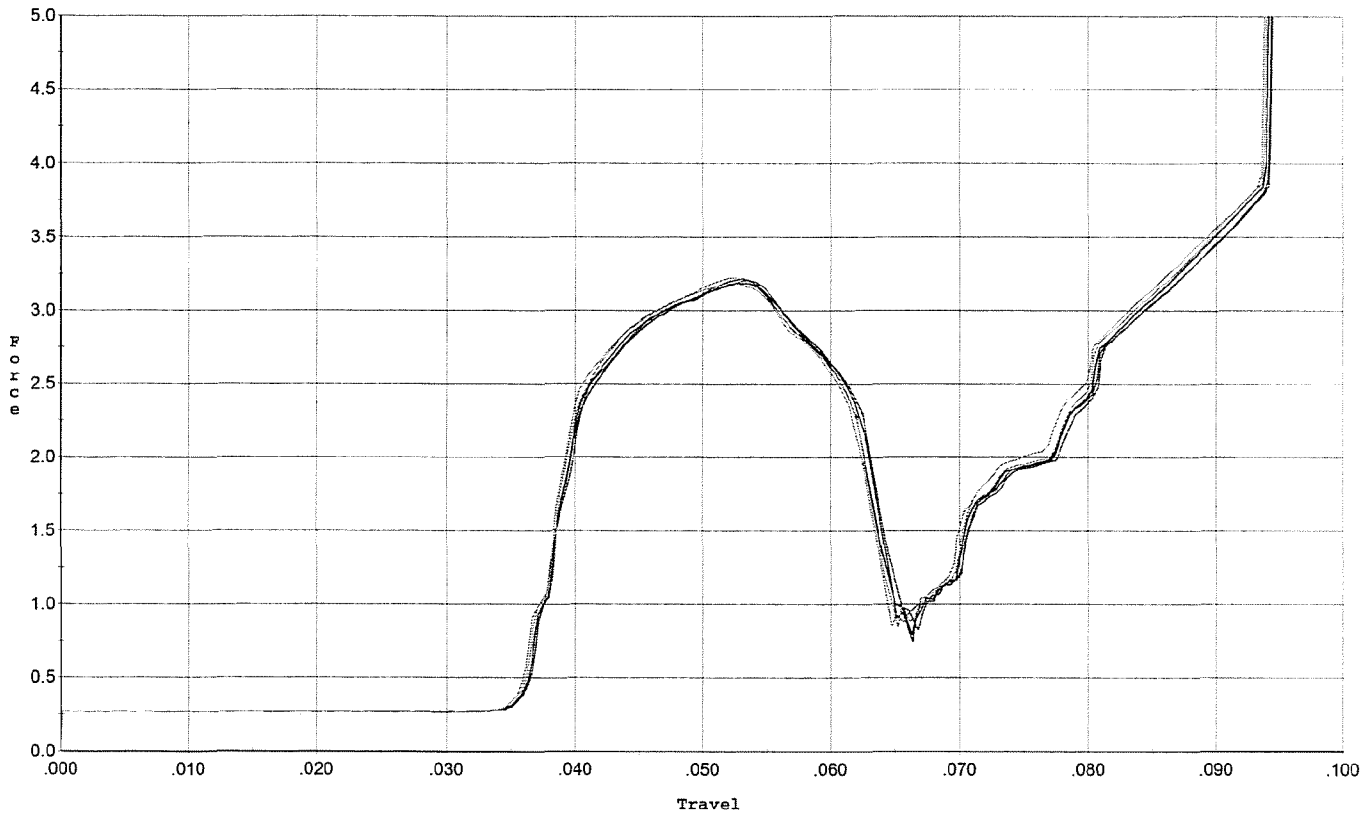
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.065	0.038	0.037	0.079		Set Trigger
2	3.201	0.065	0.039	0.038	0.079		Set Trigger
3	3.174	0.065	0.038	0.037	0.079		Set Trigger
4	3.142	0.064	0.038	0.037	0.079		Set Trigger
5	3.157	0.065	0.038	0.037	0.080		Set Trigger

Aug. 3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



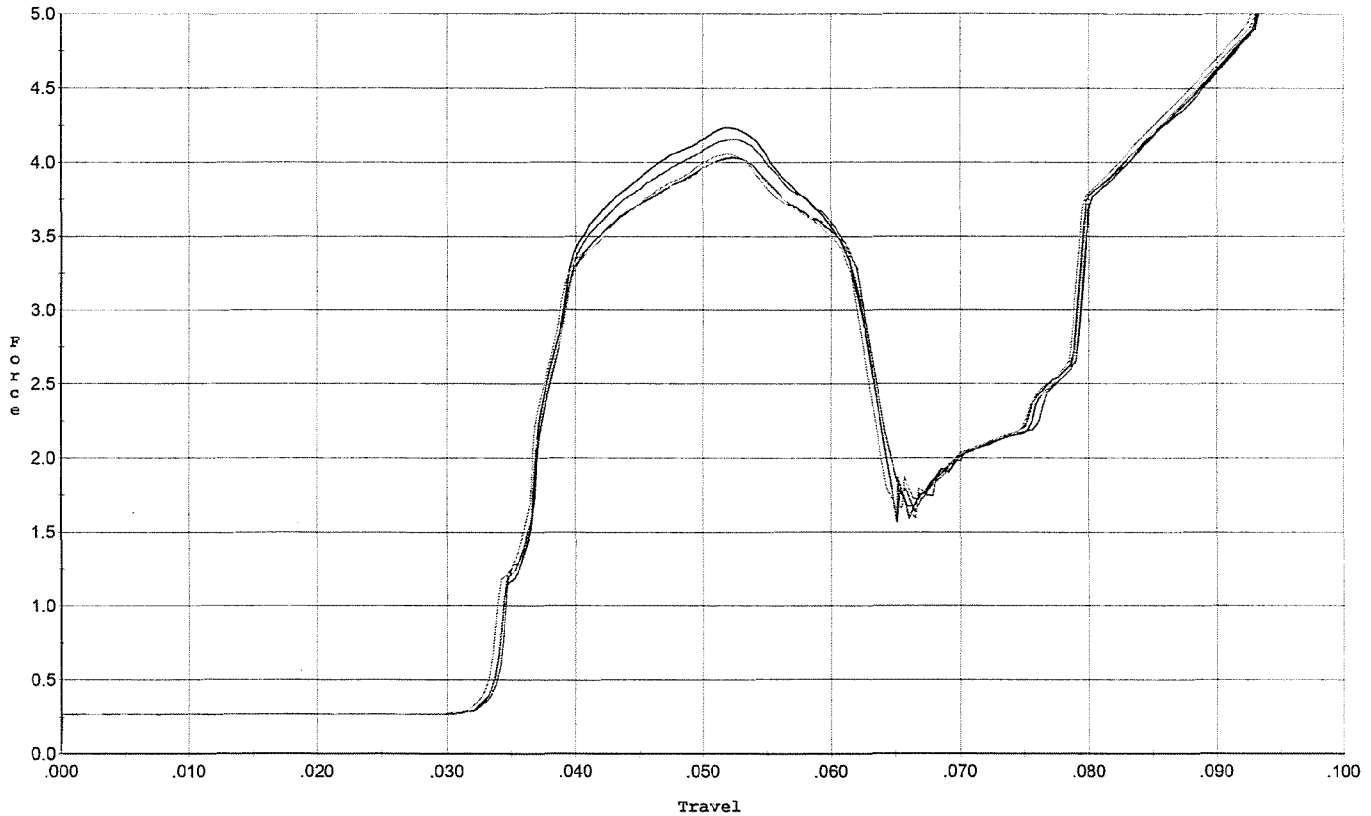
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.217	0.063	0.036	0.037	0.080		Set Trigger
2	3.185	0.062	0.036	0.037	0.078		Set Trigger
3	3.203	0.063	0.036	0.037	0.079		Set Trigger
4	3.185	0.062	0.036	0.037	0.079		Set Trigger
5	3.223	0.063	0.036	0.037	0.080		Set Trigger

Aug. 3.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



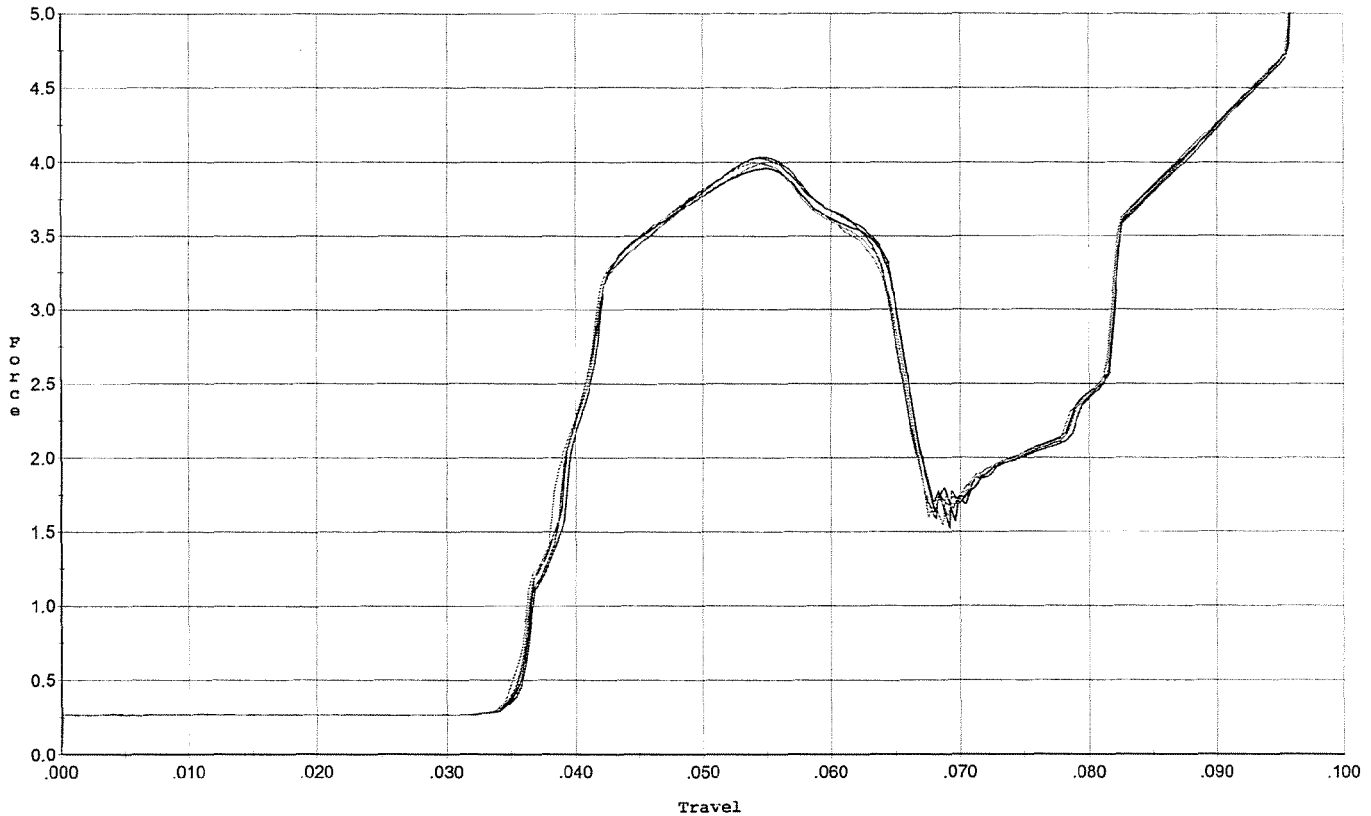
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.062	0.033	0.034	0.105		Set Trigger
2	4.234	0.063	0.033	0.034	0.108		Set Trigger
3	4.155	0.062	0.034	0.035	0.106		Set Trigger
4	4.042	0.062	0.033	0.034	0.105		Set Trigger
5	4.056	0.062	0.033	0.034	0.104		Set Trigger

Aug. 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



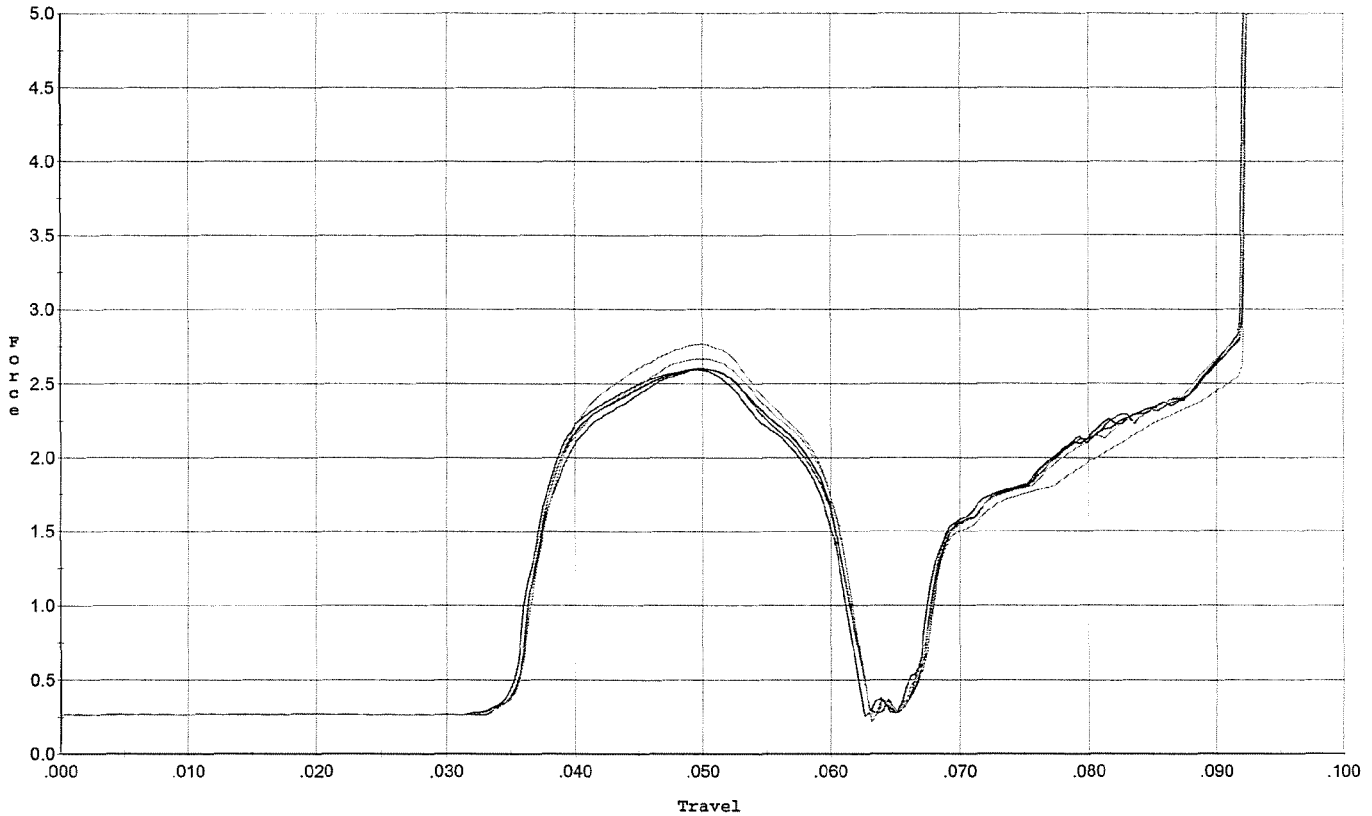
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.064	0.036	0.035	0.104		Set Trigger
2	3.958	0.065	0.035	0.035	0.104		Set Trigger
3	4.028	0.064	0.035	0.036	0.103		Set Trigger
4	4.000	0.064	0.035	0.035	0.104		Set Trigger
5	3.989	0.065	0.035	0.035	0.106		Set Trigger

Aug. 4.002

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



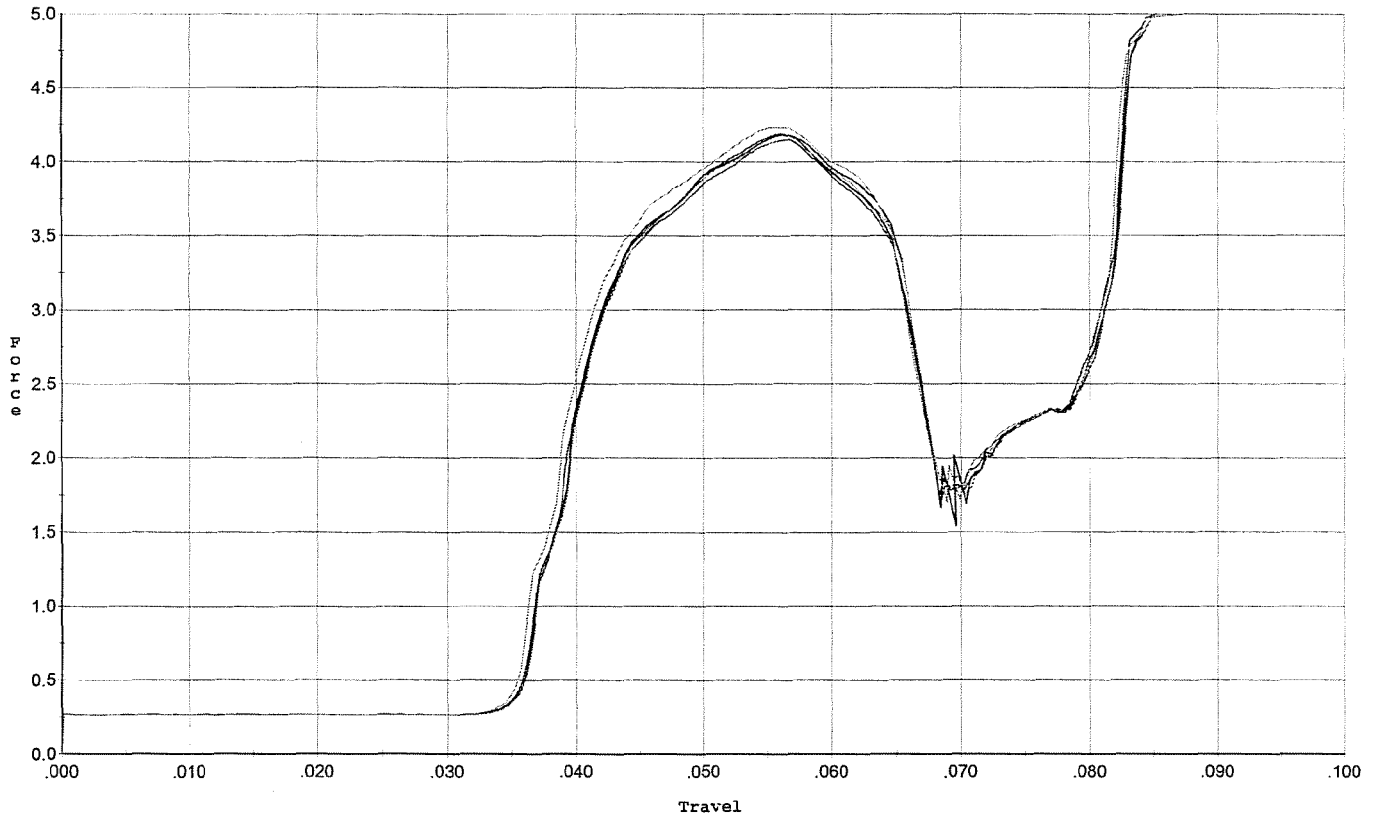
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.595	0.060	0.035	0.037	0.064		Set Trigger
2	2.601	0.061	0.035	0.037	0.065		Set Trigger
3	2.597	0.061	0.035	0.037	0.064		Set Trigger
4	2.669	0.061	0.036	0.037	0.065		Set Trigger
5	2.769	0.061	0.035	0.037	0.067		Set Trigger

Aug - 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/30/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/-1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.065	0.036	0.034	0.111		Set Trigger
2	4.183	0.066	0.036	0.035	0.112		Set Trigger
3	4.146	0.066	0.036	0.035	0.111		Set Trigger
4	4.150	0.065	0.036	0.035	0.110		Set Trigger
5	4.233	0.065	0.035	0.035	0.112		Set Trigger

Aug. 4.18