

66771157

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

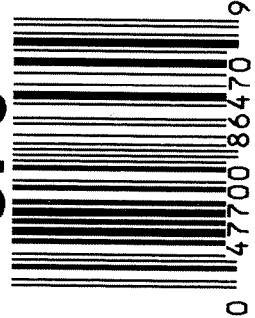
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771157

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771157

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX 2008	8-10-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	8/5	BJA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/16/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

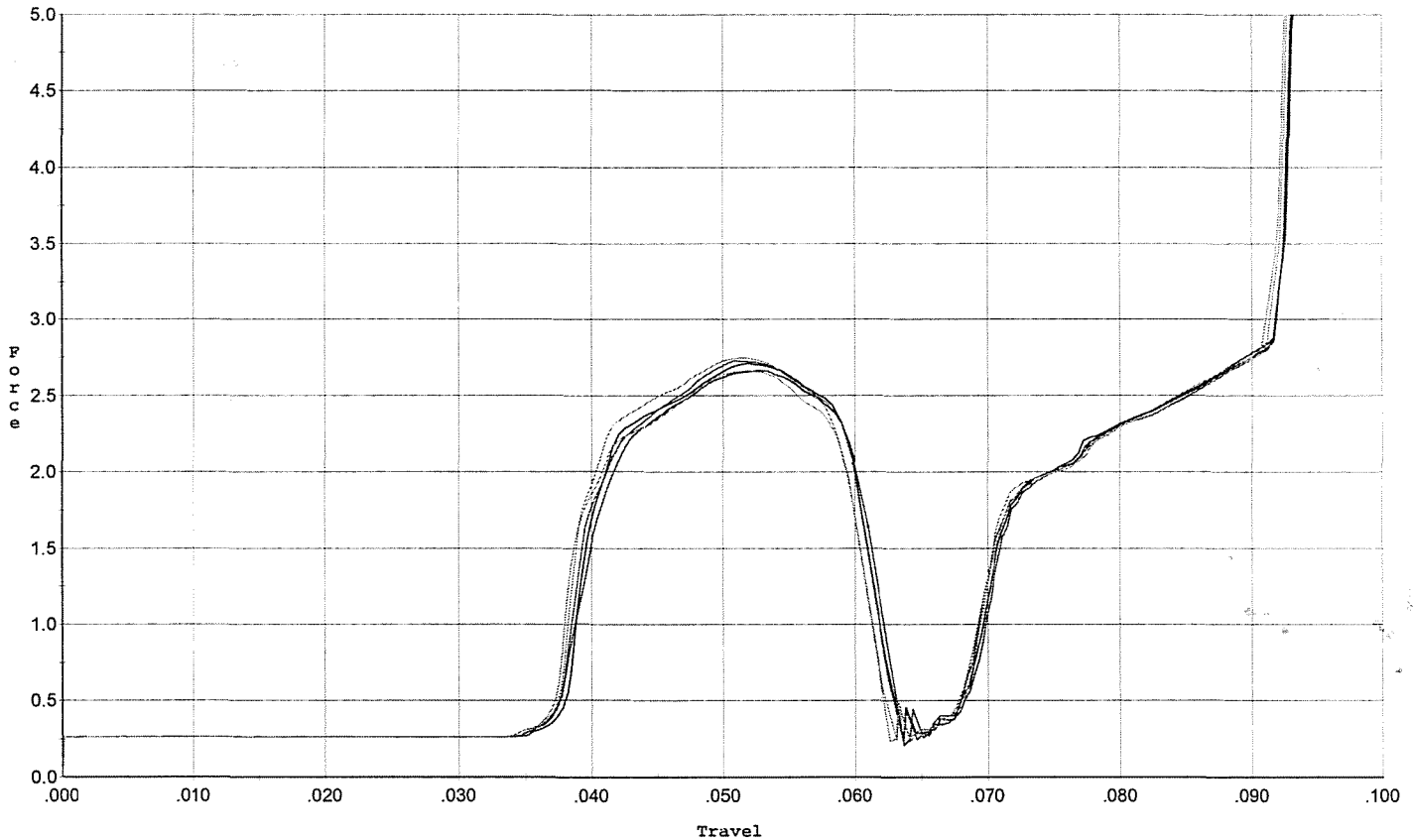
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-17-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT. .020 MIN	<u> </u> <u> </u> <u> </u>	9-17-08	TL
	J) ASSEMBLE STOCK		8-21-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>283</u> <u>293</u> <u>288</u> <u>281</u> <u> </u>	9-9-08	RSW
	C) FUNCTION		9-17-08	TL
690	PACK		10/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



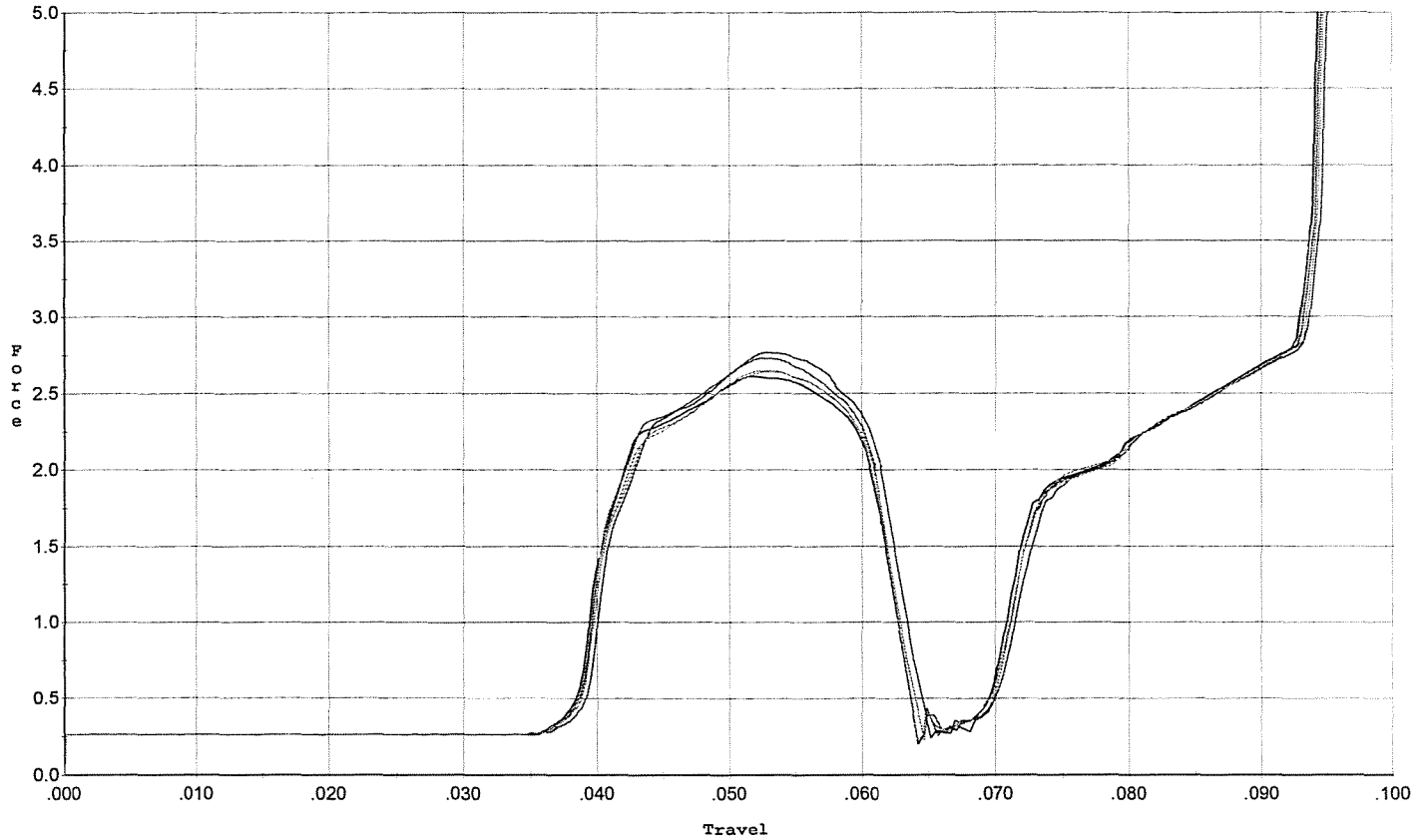
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.664	0.061	0.037	0.038	0.062		Set Trigger
2	2.710	0.060	0.038	0.039	0.062		Set Trigger
3	2.726	0.060	0.037	0.038	0.062		Set Trigger
4	2.663	0.059	0.037	0.038	0.061		Set Trigger
5	2.745	0.060	0.037	0.038	0.063		Set Trigger

Aug. 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



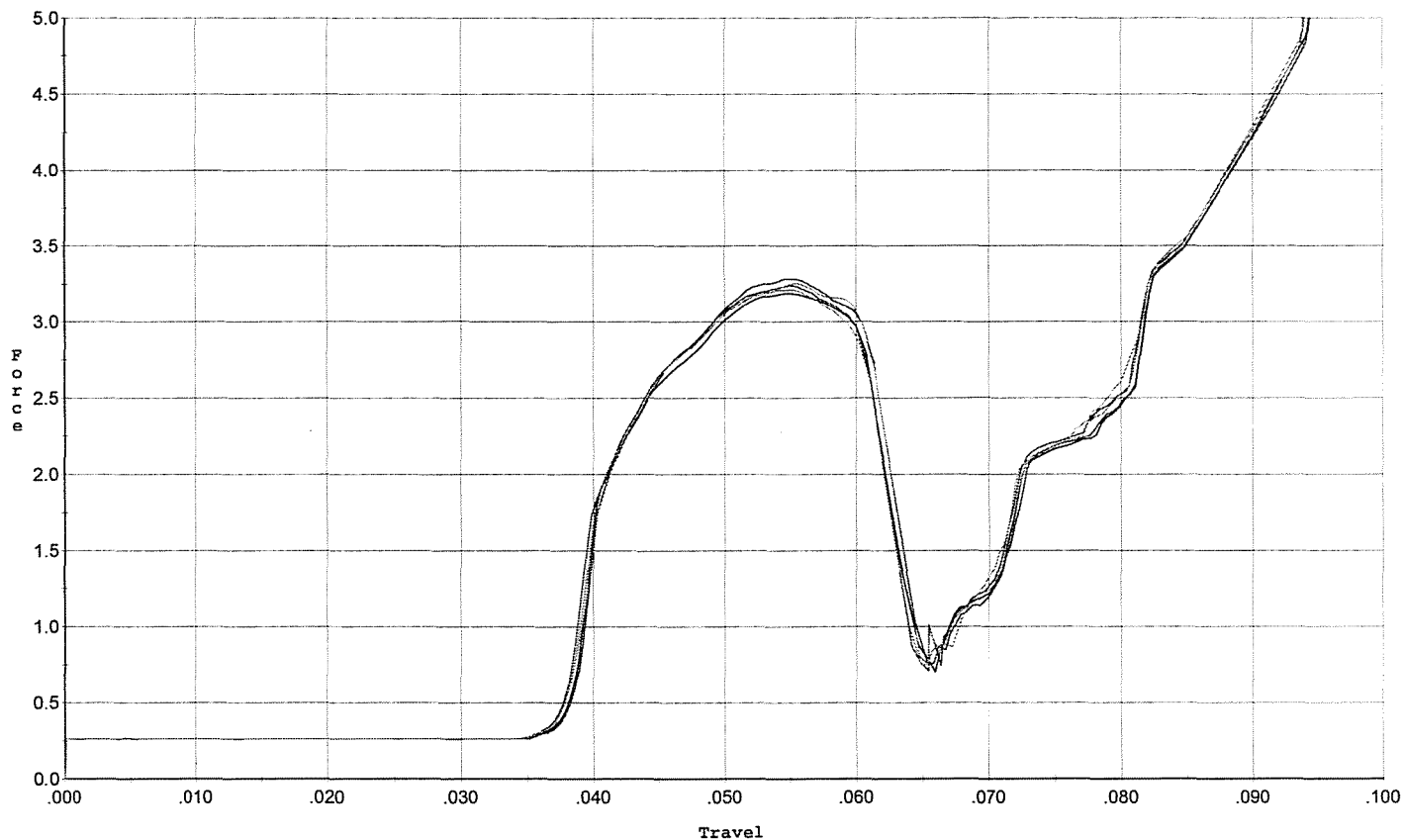
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.768	0.061	0.039	0.040	0.063		Set Trigger
2	2.614	0.061	0.038	0.039	0.062		Set Trigger
3	2.731	0.061	0.038	0.039	0.063		Set Trigger
4	2.650	0.061	0.038	0.039	0.062		Set Trigger
5	2.642	0.061	0.039	0.039	0.061		Set Trigger

Avg. 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



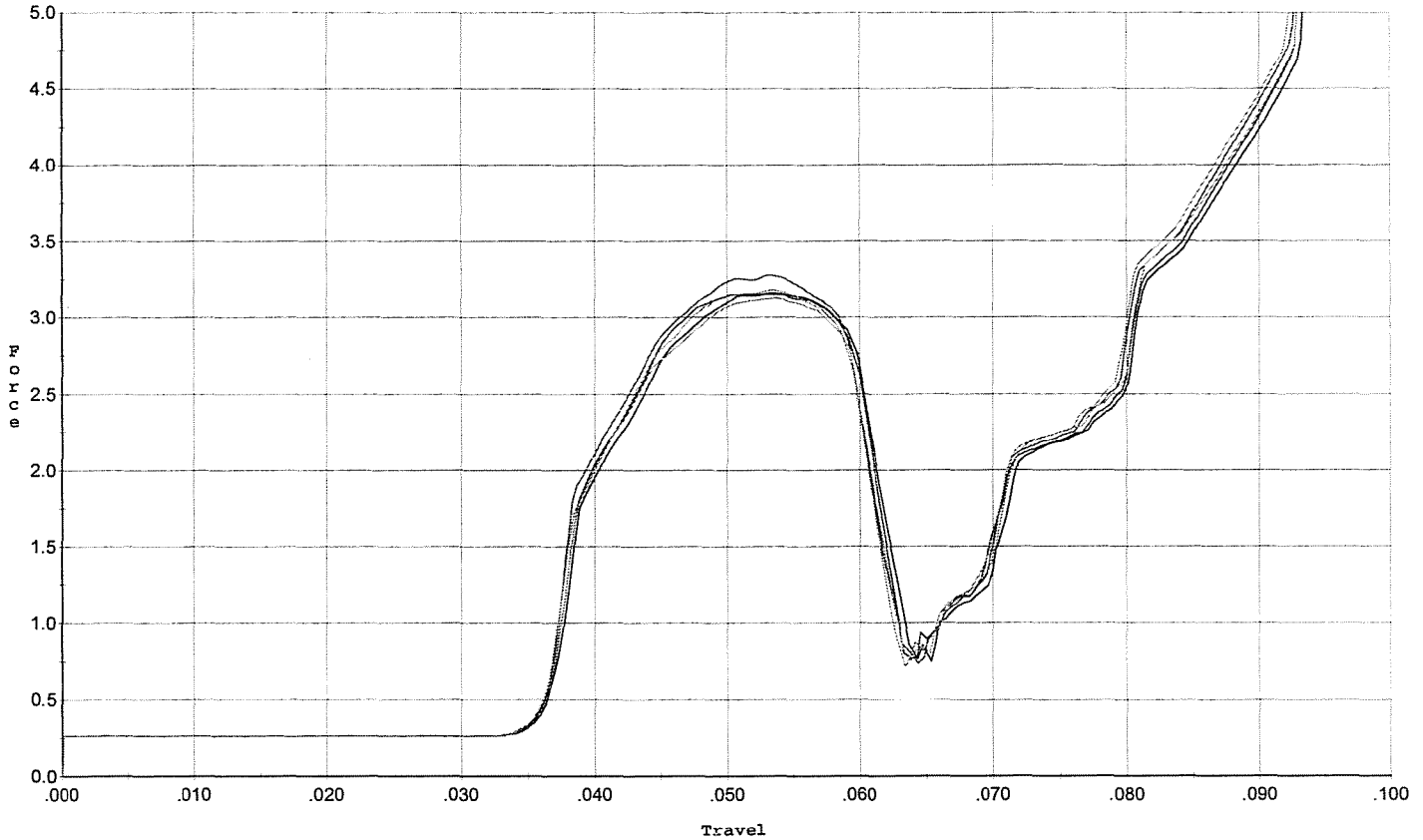
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.061	0.038	0.038	0.074		Set Trigger
2	3.189	0.061	0.038	0.038	0.072		Set Trigger
3	3.242	0.061	0.037	0.038	0.074		Set Trigger
4	3.256	0.061	0.037	0.038	0.075		Set Trigger
5	3.213	0.061	0.038	0.038	0.073		Set Trigger

Avg. 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



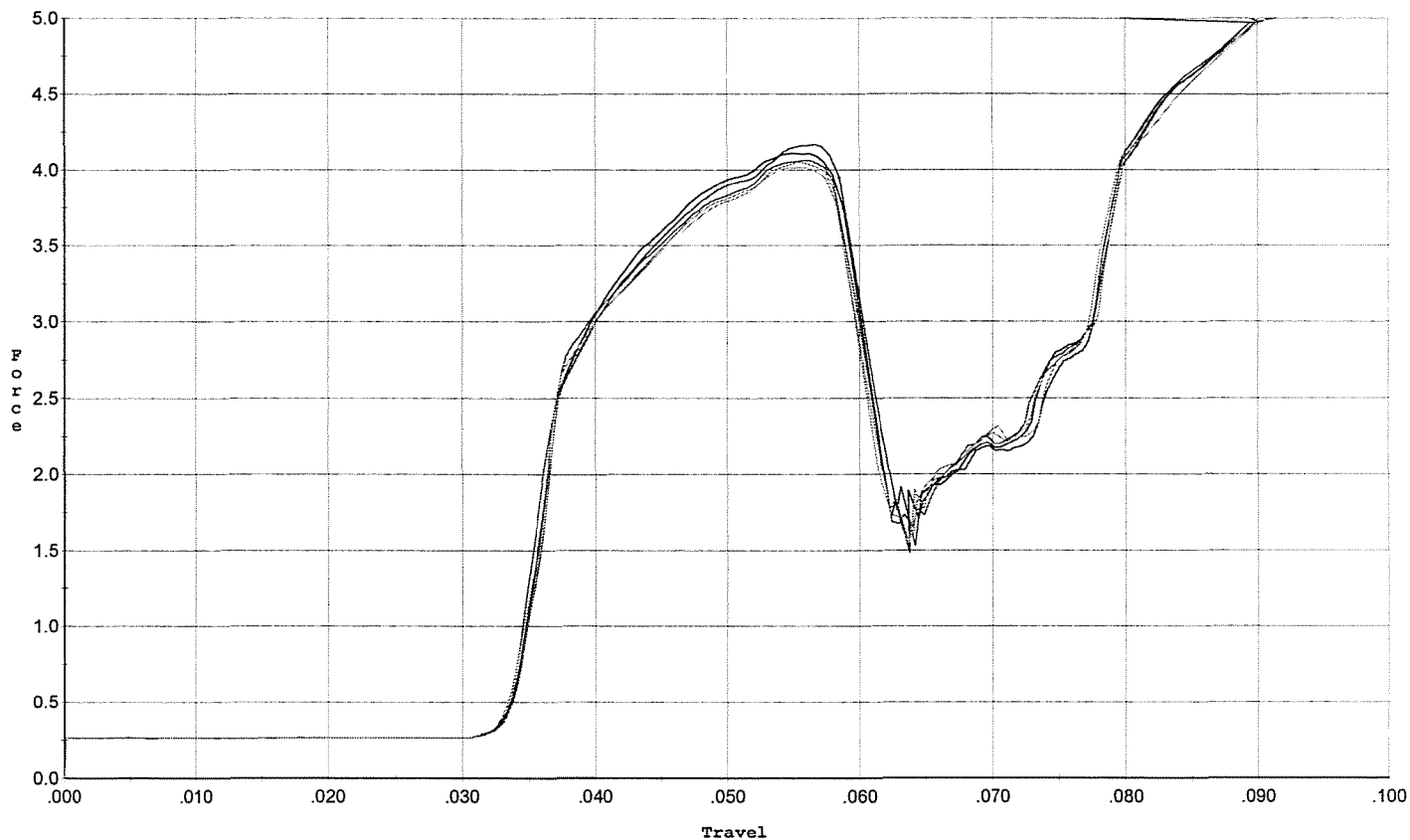
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.060	0.036	0.037	0.074		Set Trigger
2	3.155	0.060	0.036	0.038	0.072		Set Trigger
3	3.277	0.059	0.036	0.037	0.074		Set Trigger
4	3.128	0.059	0.036	0.037	0.071		Set Trigger
5	3.178	0.059	0.036	0.037	0.072		Set Trigger

Aug - 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



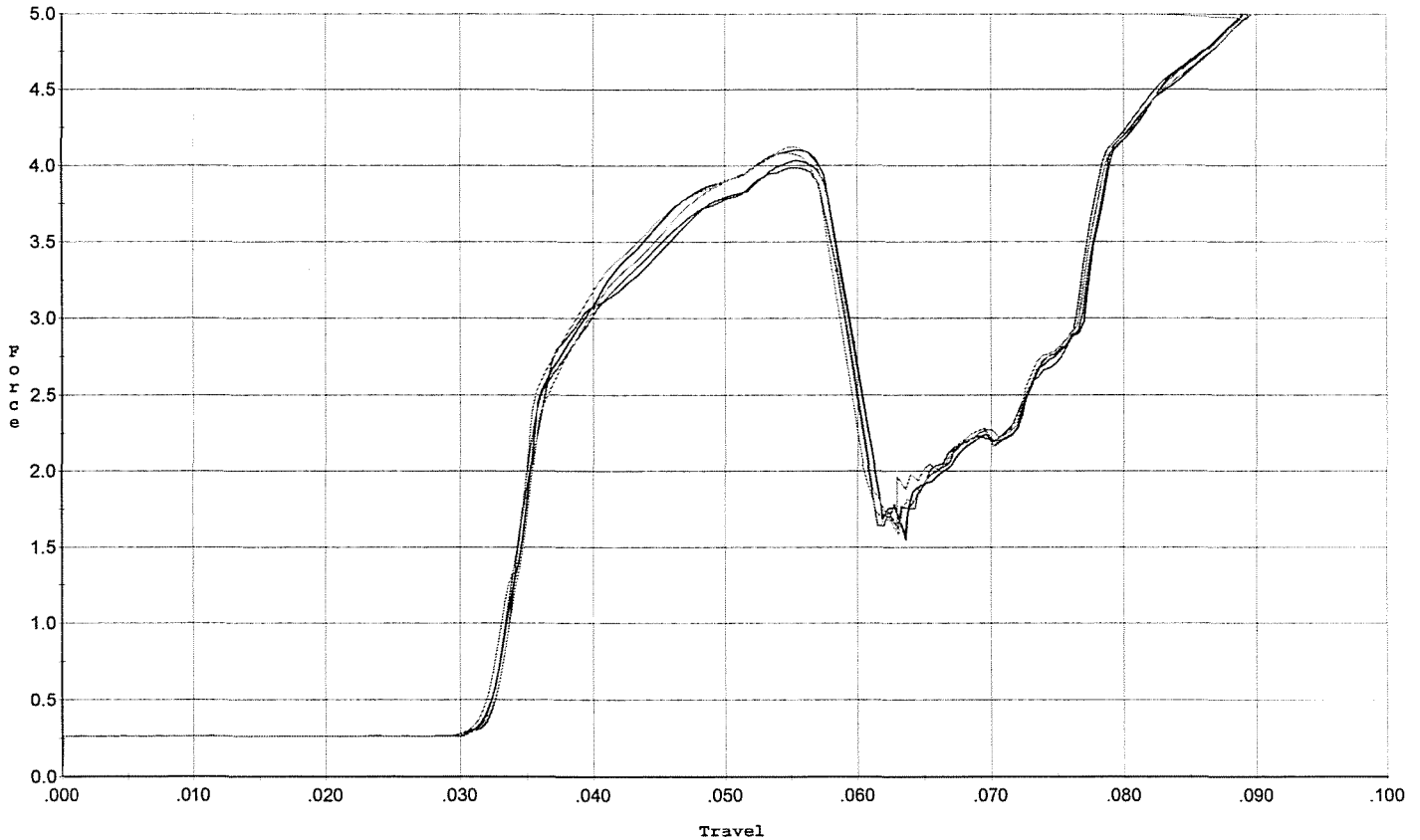
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.058	0.033	0.035	0.094		Set Trigger
2	4.109	0.059	0.033	0.035	0.095		Set Trigger
3	4.063	0.060	0.033	0.035	0.096		Set Trigger
4	4.017	0.058	0.033	0.035	0.092		Set Trigger
5	4.052	0.058	0.033	0.035	0.091		Set Trigger

Aug. 4-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



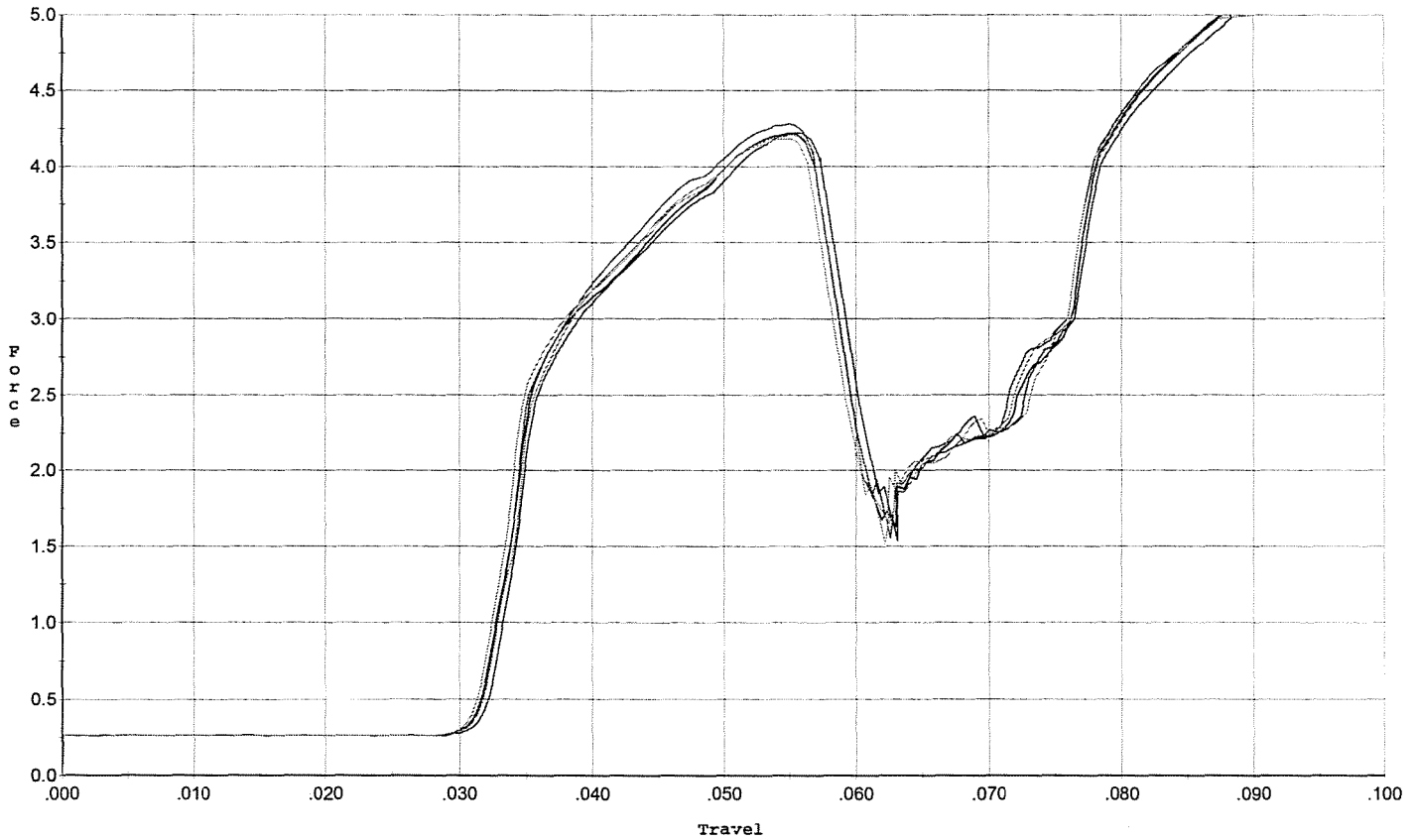
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.058	0.032	0.035	0.092		Set Trigger
2	4.101	0.060	0.032	0.034	0.098		Set Trigger
3	3.988	0.058	0.032	0.034	0.094		Set Trigger
4	4.123	0.058	0.032	0.034	0.093		Set Trigger
5	4.082	0.057	0.031	0.035	0.093		Set Trigger

Aug. 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.057	0.032	0.034	0.095		Set Trigger
2	4.221	0.057	0.031	0.034	0.095		Set Trigger
3	4.282	0.057	0.031	0.034	0.096		Set Trigger
4	4.182	0.056	0.031	0.034	0.094		Set Trigger
5	4.208	0.057	0.031	0.034	0.095		Set Trigger

Aug. 4.23