

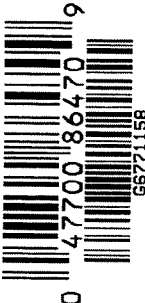
66771158

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



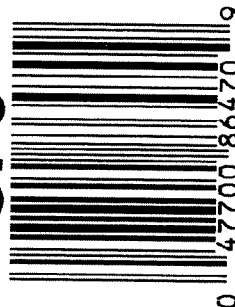
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771158

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66771158

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BSN
430	ASSEMBLE TO STOCK		7-22-08	MEB
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	KTL
472	SERIALIZE BOLT HANDLE		7-24-08	KTL
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	BA
520	GOFF BLAST BBL / REC		7-31-08	DB
542	APPLY COATINGS (BARREL ACTION)		8-5-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-08-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-9-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

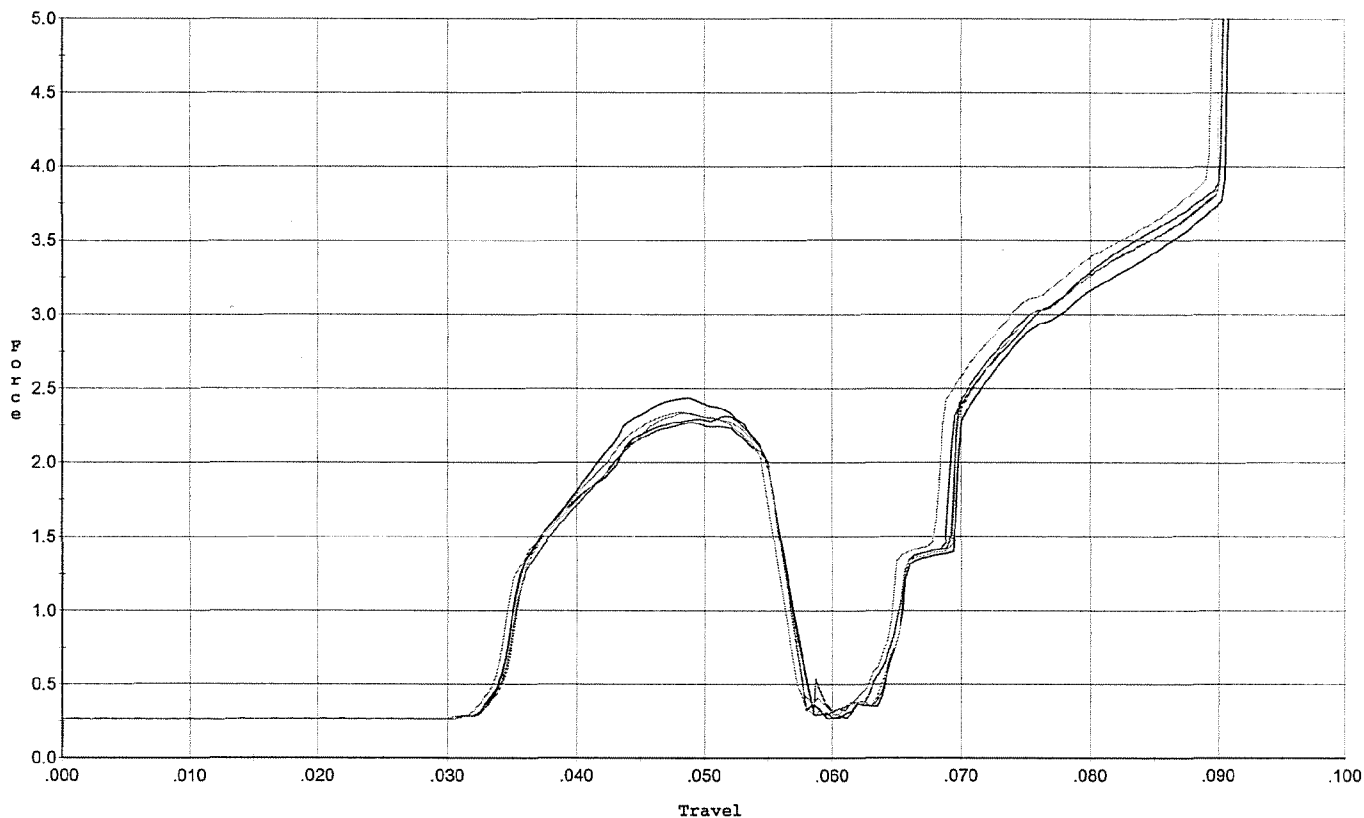
OP #	OPERATION NAME		READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6-</u> <u>6-</u> <u>6-</u>	8/18/08	Fm
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7-</u> <u>7-</u> <u>7-</u>	8/18/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	8/18/08	Fay
	J) ASSEMBLE STOCK			8-9-08	BSN
	K) ASSEMBLE SWIVEL STUDS			9-3-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-11-08	TL
670	FINAL INSPECTION A) HEADSPACE			9-3-08	BSN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.10</u> <u>2.06</u> <u>2.18</u> <u>2.11</u>	8/18/08	Fm
	C) FUNCTION			9-3-08	BSN
690	PACK			9-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



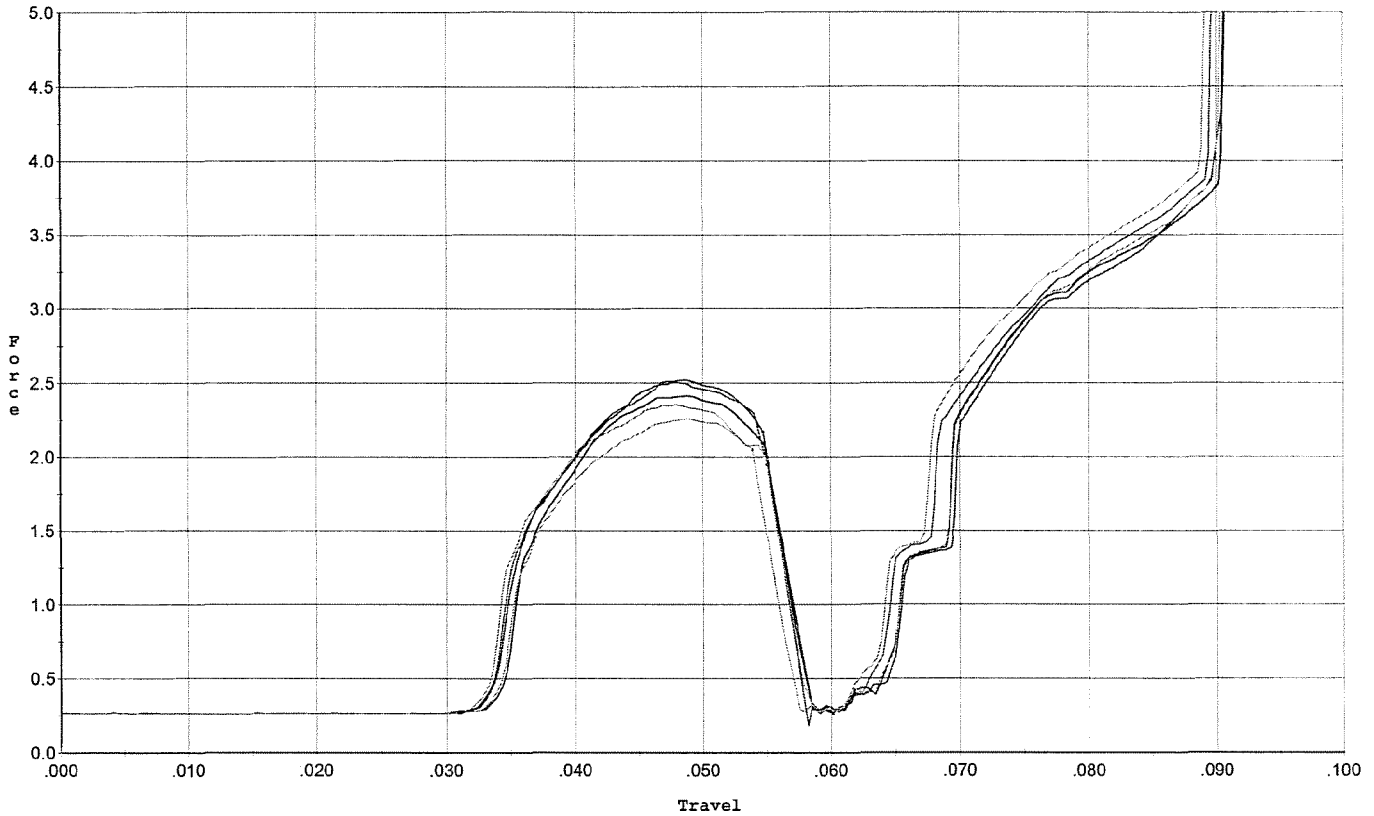
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.312	0.055	0.033	0.039	0.050		Set Trigger
2	2.436	0.055	0.033	0.040	0.052		Set Trigger
3	2.271	0.055	0.034	0.039	0.050		Set Trigger
4	2.334	0.055	0.034	0.039	0.050		Set Trigger
5	2.339	0.054	0.034	0.039	0.050		Set Trigger

Aug. 2.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



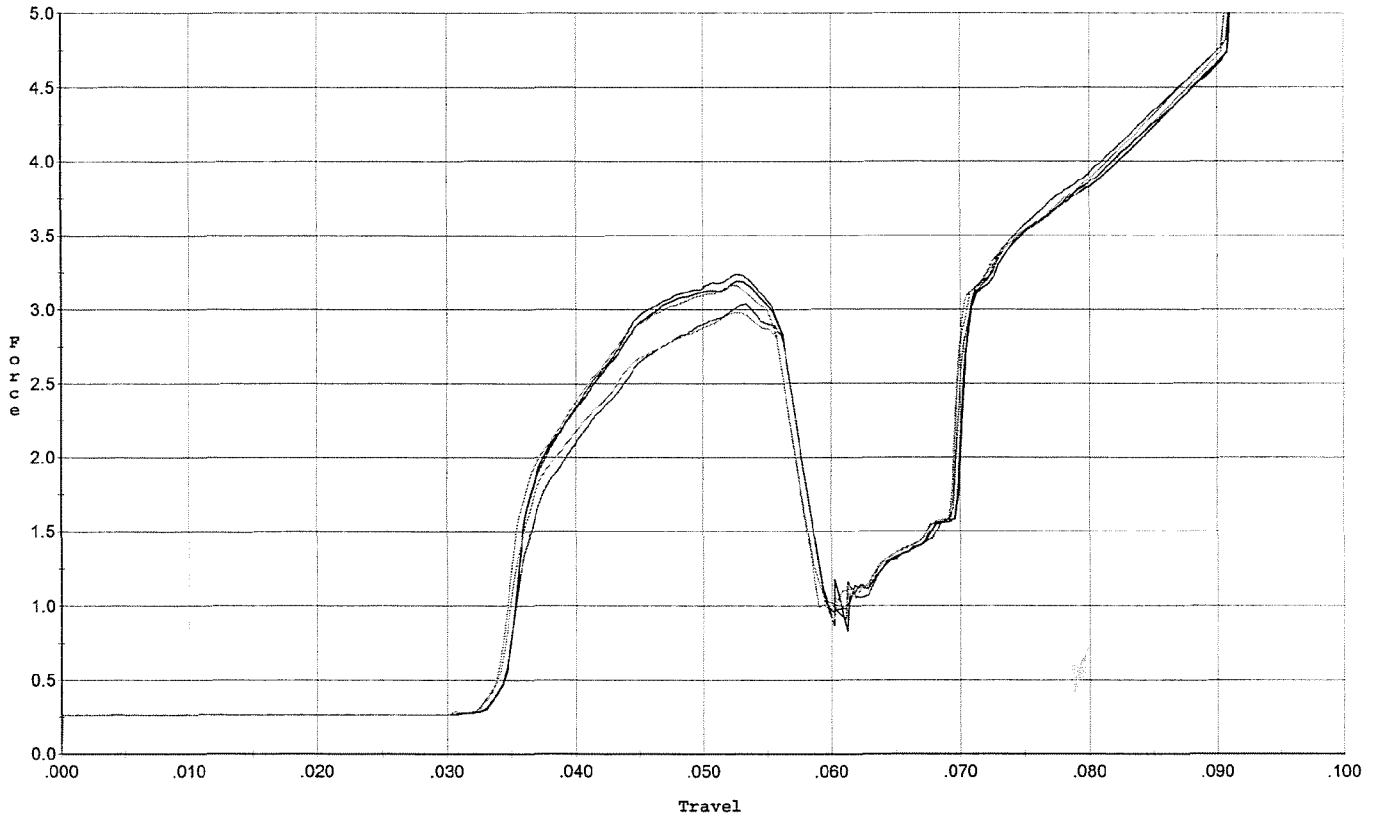
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.055	0.033	0.039	0.054		Set Trigger
2	2.415	0.055	0.034	0.039	0.052		Set Trigger
3	2.512	0.055	0.033	0.038	0.054		Set Trigger
4	2.257	0.055	0.034	0.039	0.050		Set Trigger
5	2.354	0.054	0.033	0.039	0.051		Set Trigger

Aug - 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



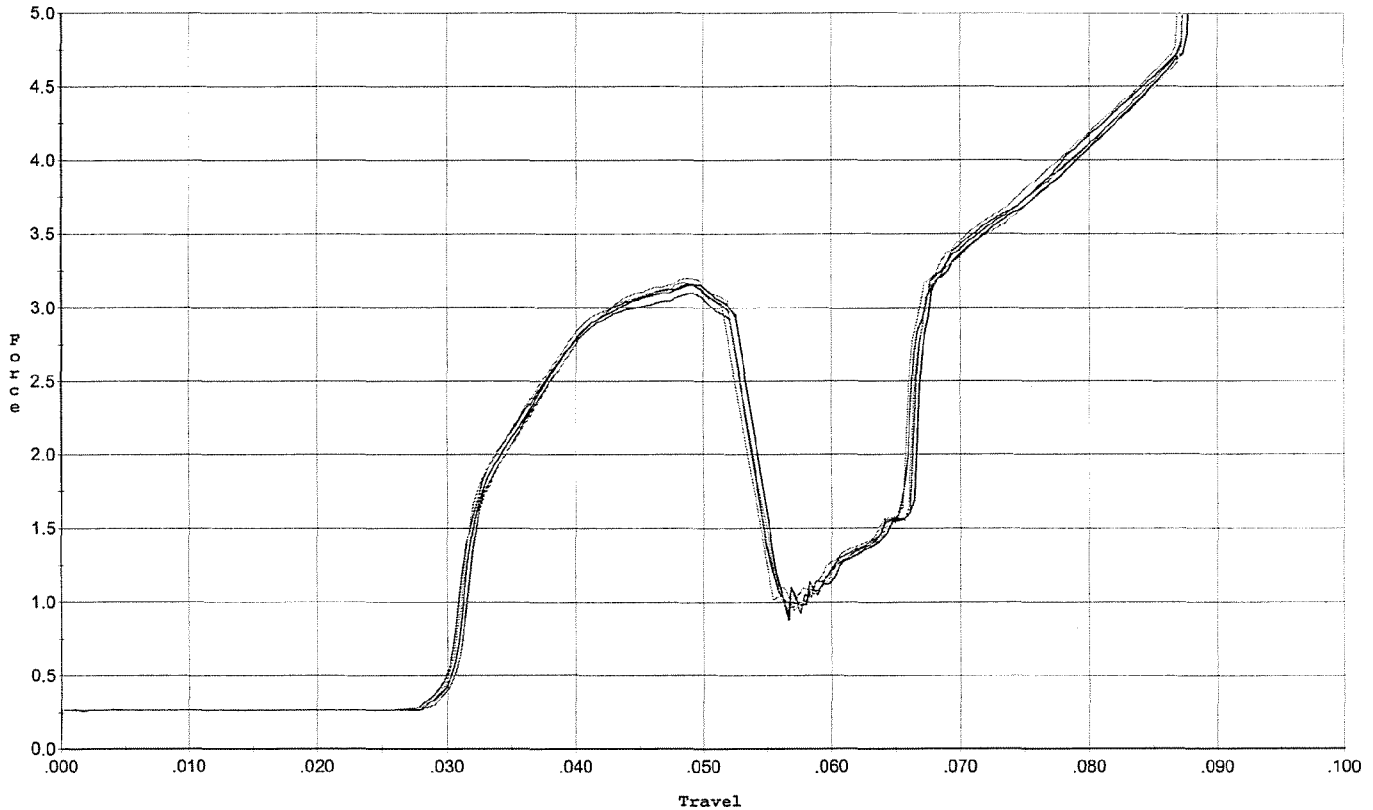
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.242	0.056	0.034	0.037	0.069		Set Trigger
2	3.192	0.056	0.034	0.037	0.068		Set Trigger
3	3.041	0.056	0.034	0.037	0.064		Set Trigger
4	2.980	0.056	0.034	0.037	0.064		Set Trigger
5	3.161	0.056	0.034	0.037	0.068		Set Trigger

Aug. 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



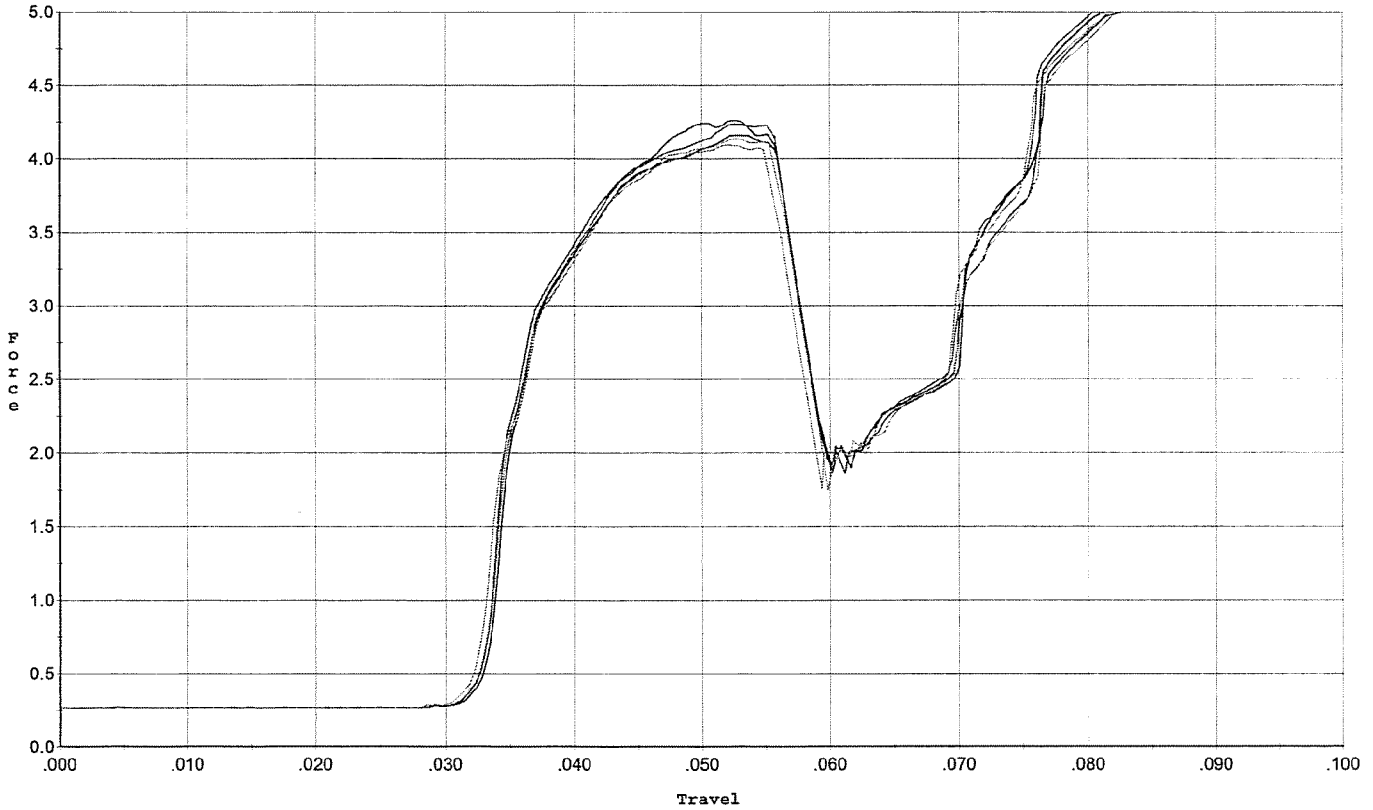
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.052	0.030	0.037	0.067		Set Trigger
2	3.155	0.053	0.030	0.037	0.067		Set Trigger
3	3.099	0.052	0.030	0.037	0.065		Set Trigger
4	3.201	0.052	0.030	0.037	0.065		Set Trigger
5	3.166	0.051	0.030	0.037	0.065		Set Trigger

Aug. 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



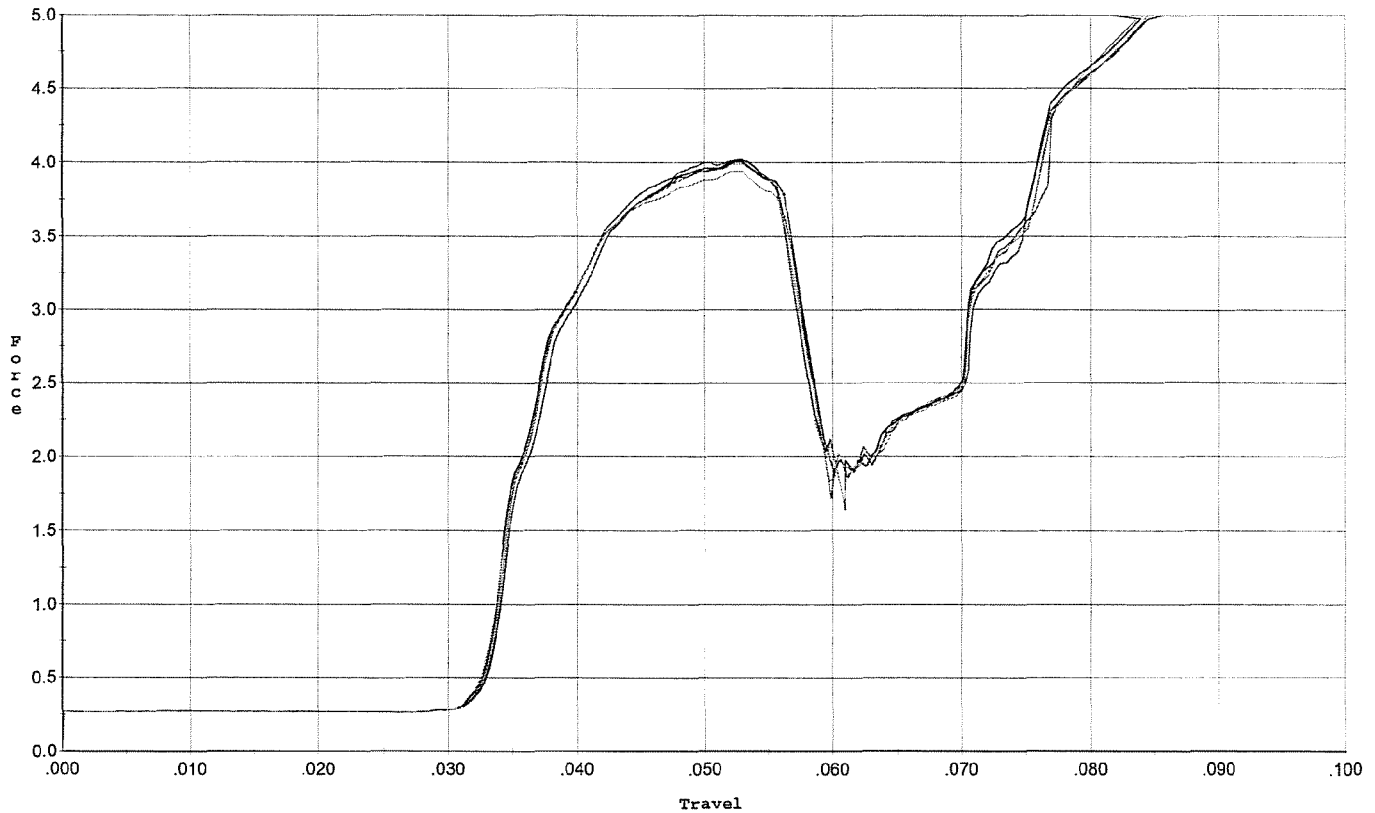
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.259	0.056	0.033	0.035	0.094		Set Trigger
2	4.161	0.056	0.033	0.035	0.091		Set Trigger
3	4.236	0.056	0.033	0.035	0.093		Set Trigger
4	4.136	0.057	0.033	0.035	0.093		Set Trigger
5	4.093	0.056	0.032	0.035	0.091		Set Trigger

Aug. 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



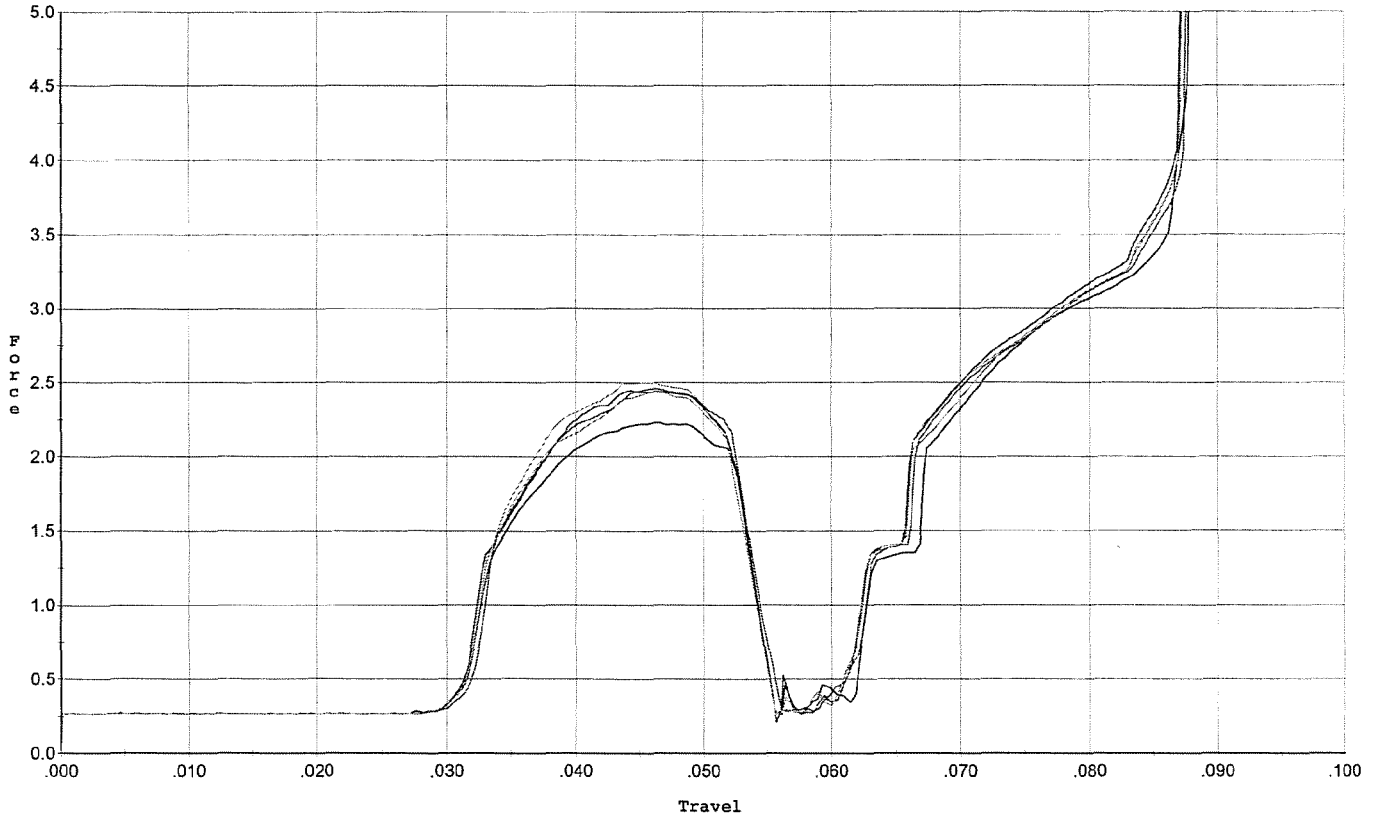
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.056	0.033	0.036	0.087		Set Trigger
2	4.011	0.056	0.033	0.036	0.087		Set Trigger
3	4.020	0.057	0.033	0.036	0.089		Set Trigger
4	3.943	0.056	0.032	0.036	0.086		Set Trigger
5	3.991	0.057	0.033	0.036	0.090		Set Trigger

Aug - 3.99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs.for final tesst



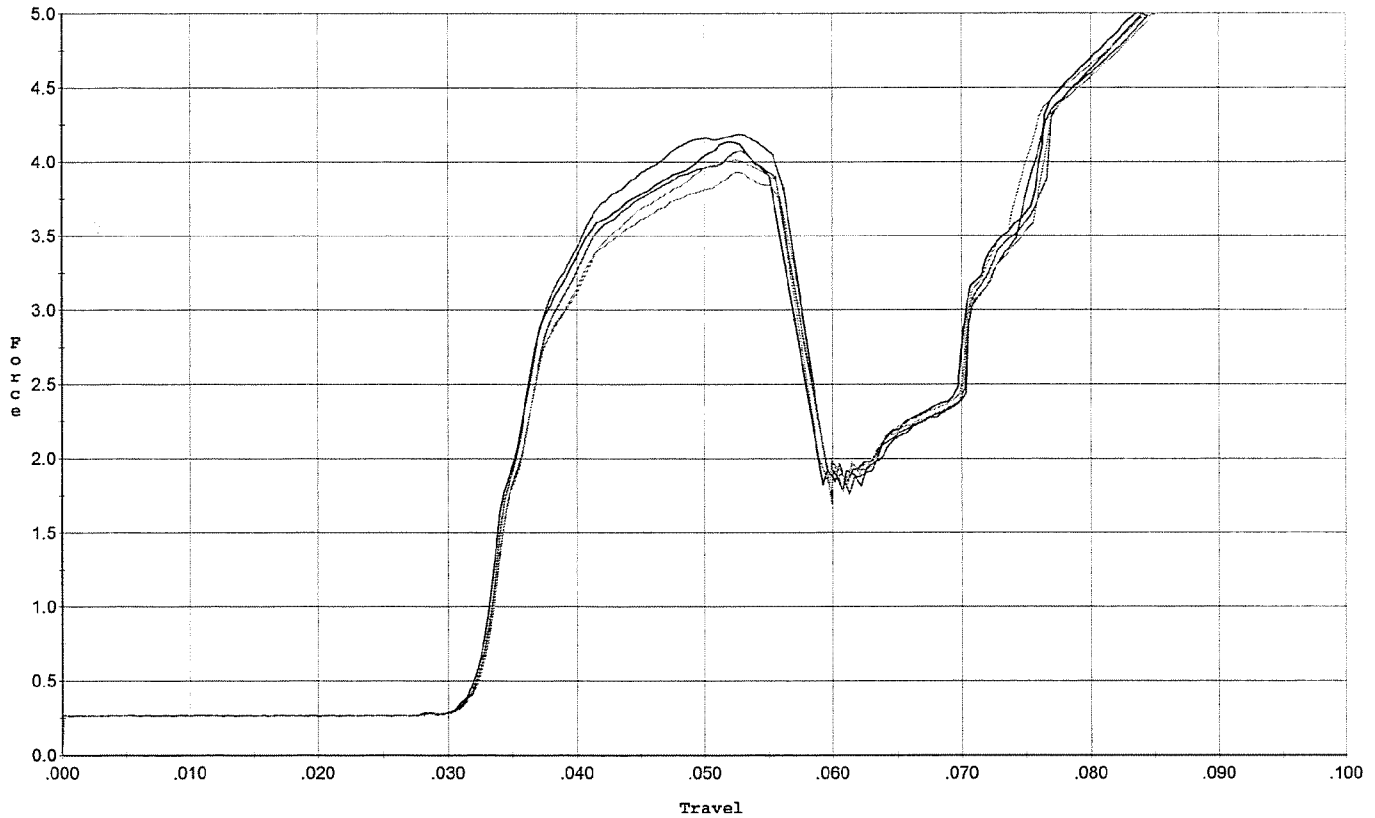
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.053	0.031	0.038	0.053		Set Trigger
2	2.229	0.053	0.031	0.039	0.050		Set Trigger
3	2.443	0.052	0.032	0.038	0.052		Set Trigger
4	2.499	0.053	0.031	0.038	0.054		Set Trigger
5	2.435	0.053	0.031	0.038	0.053		Set Trigger

Aug. 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs.+/-1.0 lbs.for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.056	0.032	0.035	0.093		Set Trigger
2	4.136	0.057	0.032	0.035	0.092		Set Trigger
3	4.077	0.056	0.032	0.036	0.088		Set Trigger
4	4.015	0.057	0.032	0.035	0.090		Set Trigger
5	3.934	0.056	0.031	0.036	0.086		Set Trigger

Aug. 4.07