

66771163

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



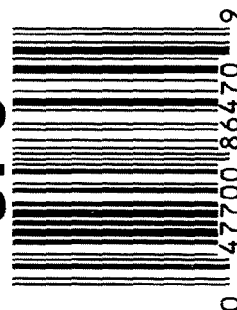
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771163

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771163

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	OPERATOR BJA	7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BJA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

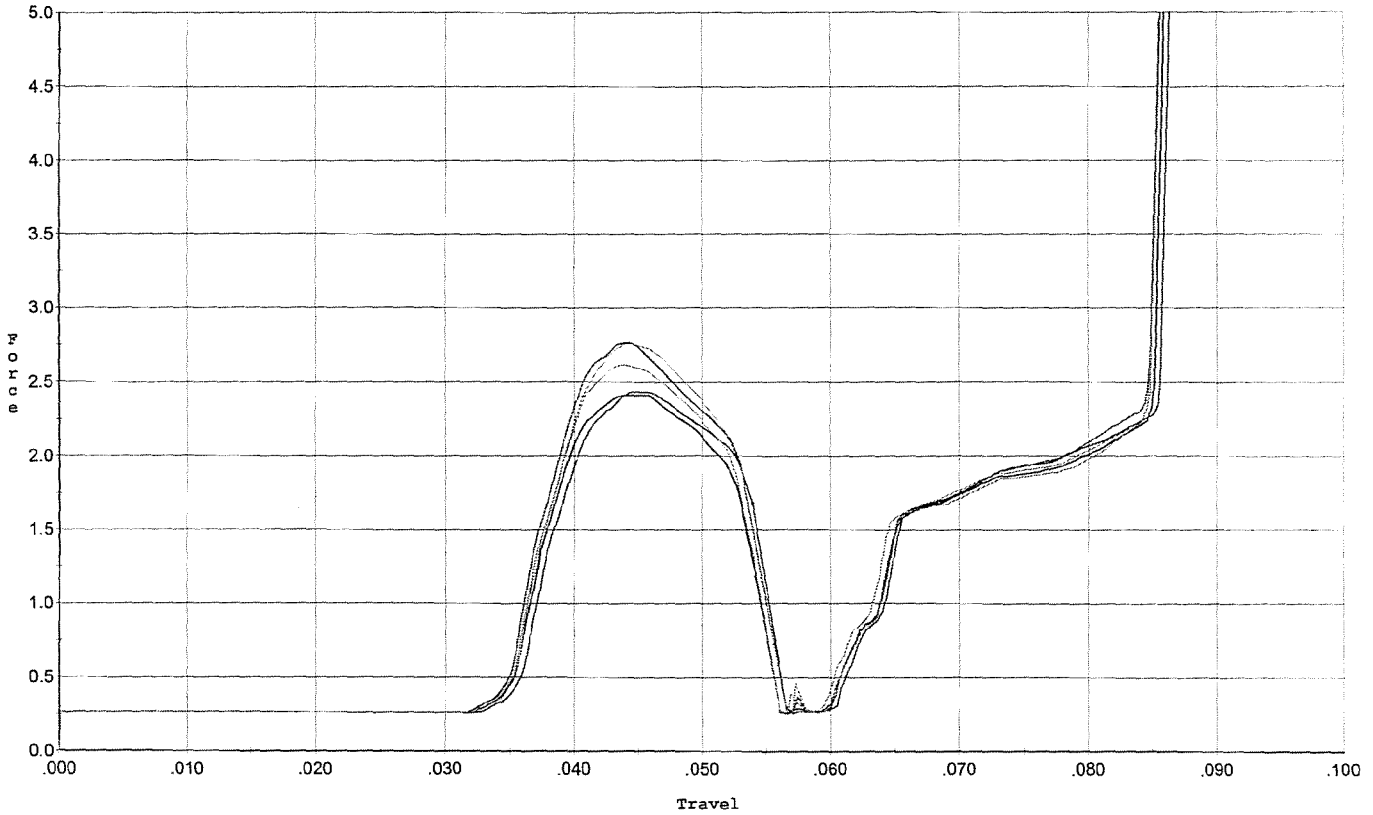
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-6-08	RBN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>7.0</u> <u>7.0</u>	9-6-08	RBN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-6-08	RBN
	J) ASSEMBLE STOCK		8-18-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-6-08	RBN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/18/08	JS
670	FINAL INSPECTION A) HEADSPACE		9-6-08	RBN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.45</u> <u>2.66</u> <u>2.55</u> <u>2.62</u>	9-4-08	B.S.H.
	C) FUNCTION		9-6-08	RBN
690	PACK		9-8-08	IL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



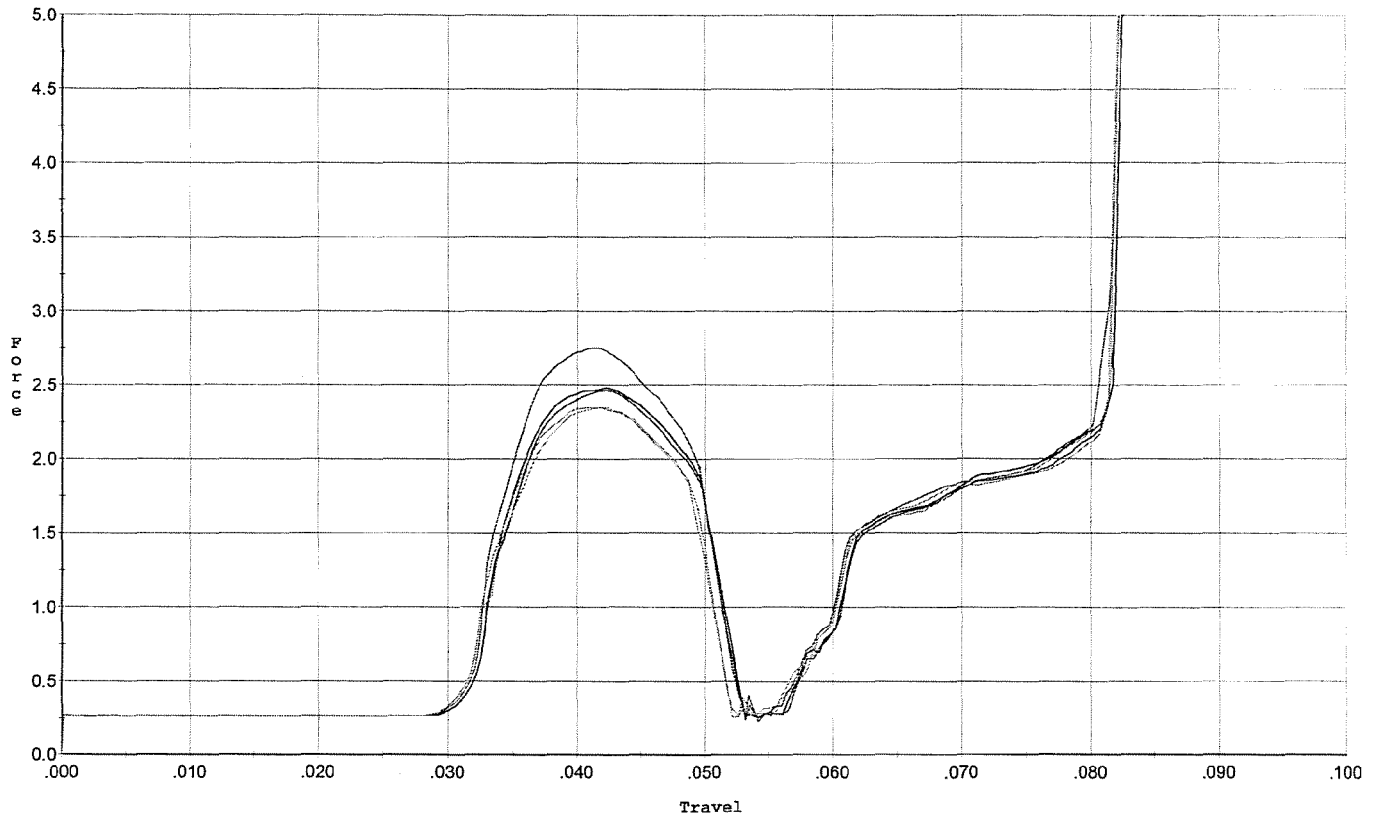
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.054	0.036	0.038	0.046		Set Trigger
2	2.412	0.054	0.035	0.037	0.046		Set Trigger
3	2.764	0.053	0.035	0.037	0.050		Set Trigger
4	2.757	0.055	0.035	0.037	0.051		Set Trigger
5	2.612	0.054	0.035	0.037	0.049		Set Trigger

Aug. 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



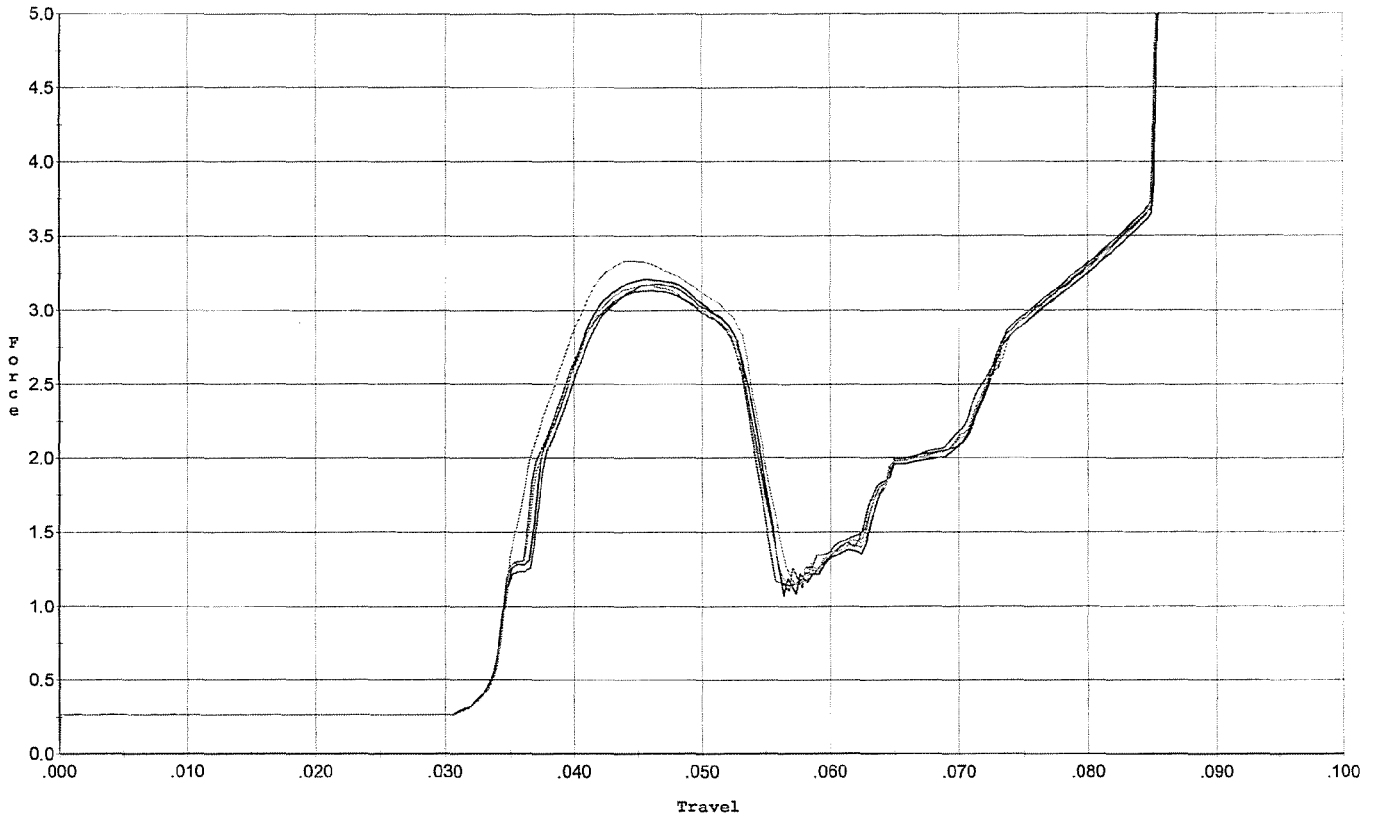
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.050	0.032	0.036	0.045		Set Trigger
2	2.481	0.051	0.032	0.036	0.048		Set Trigger
3	2.751	0.050	0.031	0.036	0.050		Set Trigger
4	2.351	0.049	0.031	0.037	0.044		Set Trigger
5	2.347	0.050	0.032	0.037	0.044		Set Trigger

Aug. 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



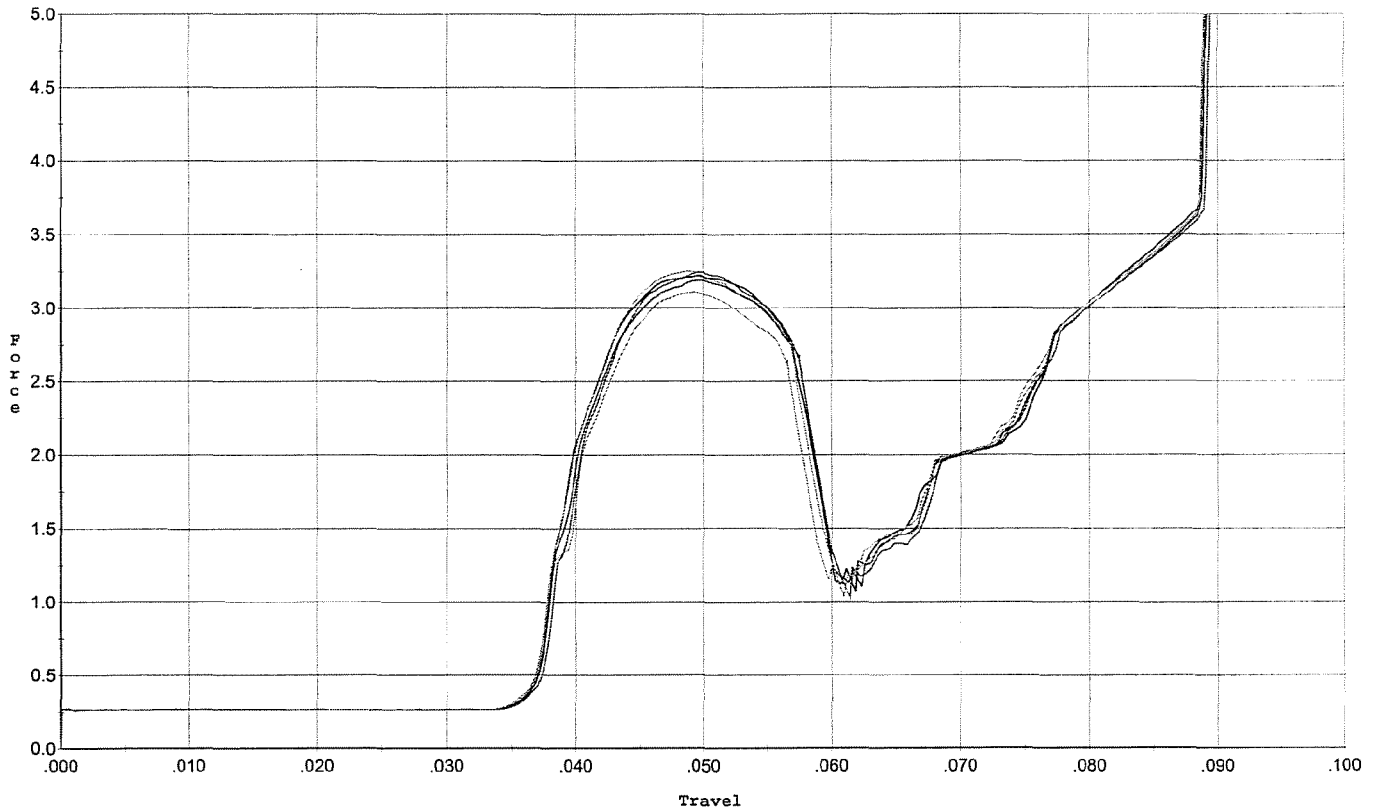
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.053	0.033	0.037	0.060		Set Trigger
2	3.210	0.054	0.034	0.036	0.062		Set Trigger
3	3.131	0.053	0.033	0.036	0.061		Set Trigger
4	3.174	0.053	0.034	0.036	0.060		Set Trigger
5	3.332	0.053	0.034	0.035	0.065		Set Trigger

Avg. 3.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



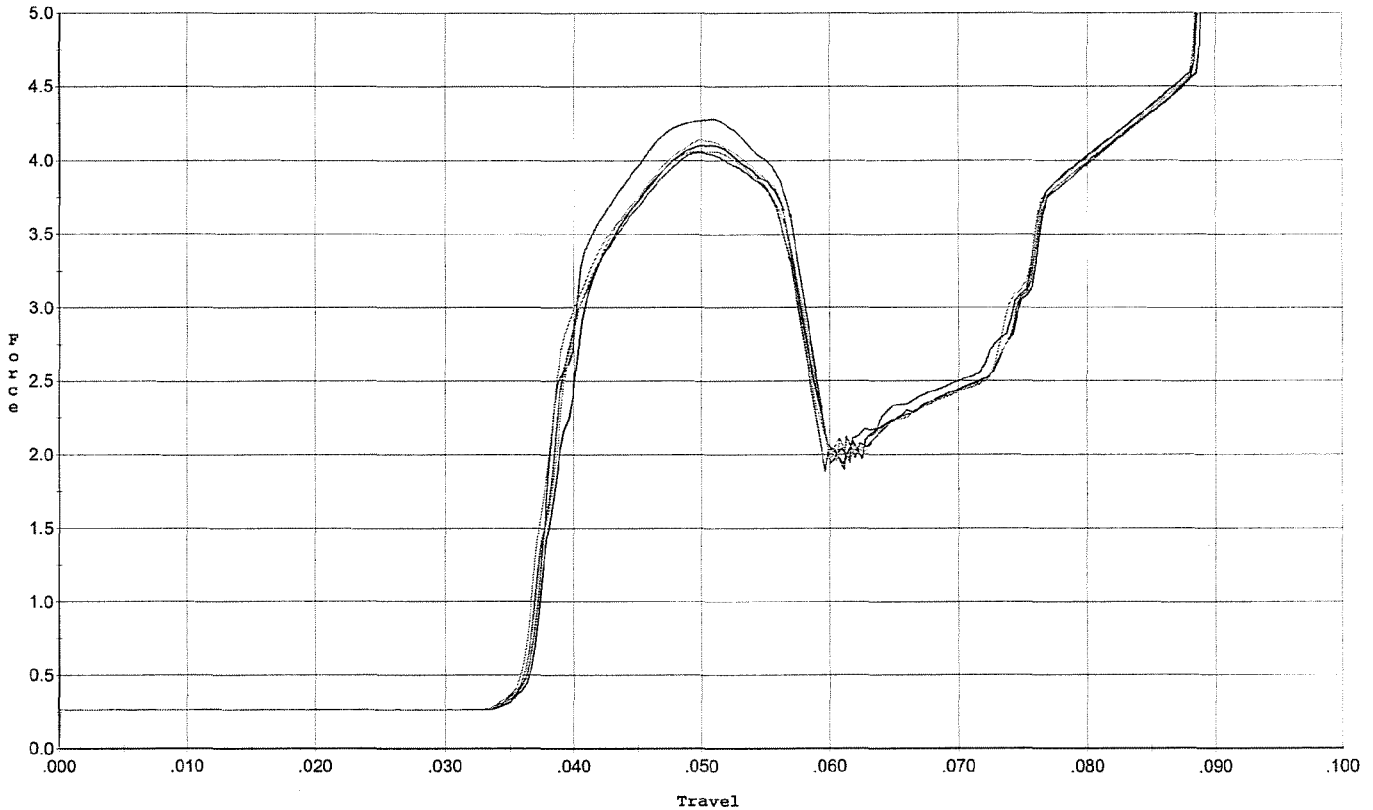
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.189	0.057	0.037	0.037	0.066		Set Trigger
2	3.223	0.058	0.037	0.037	0.068		Set Trigger
3	3.248	0.057	0.037	0.037	0.066		Set Trigger
4	3.250	0.057	0.037	0.037	0.066		Set Trigger
5	3.110	0.056	0.037	0.037	0.062		Set Trigger

Aug. 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



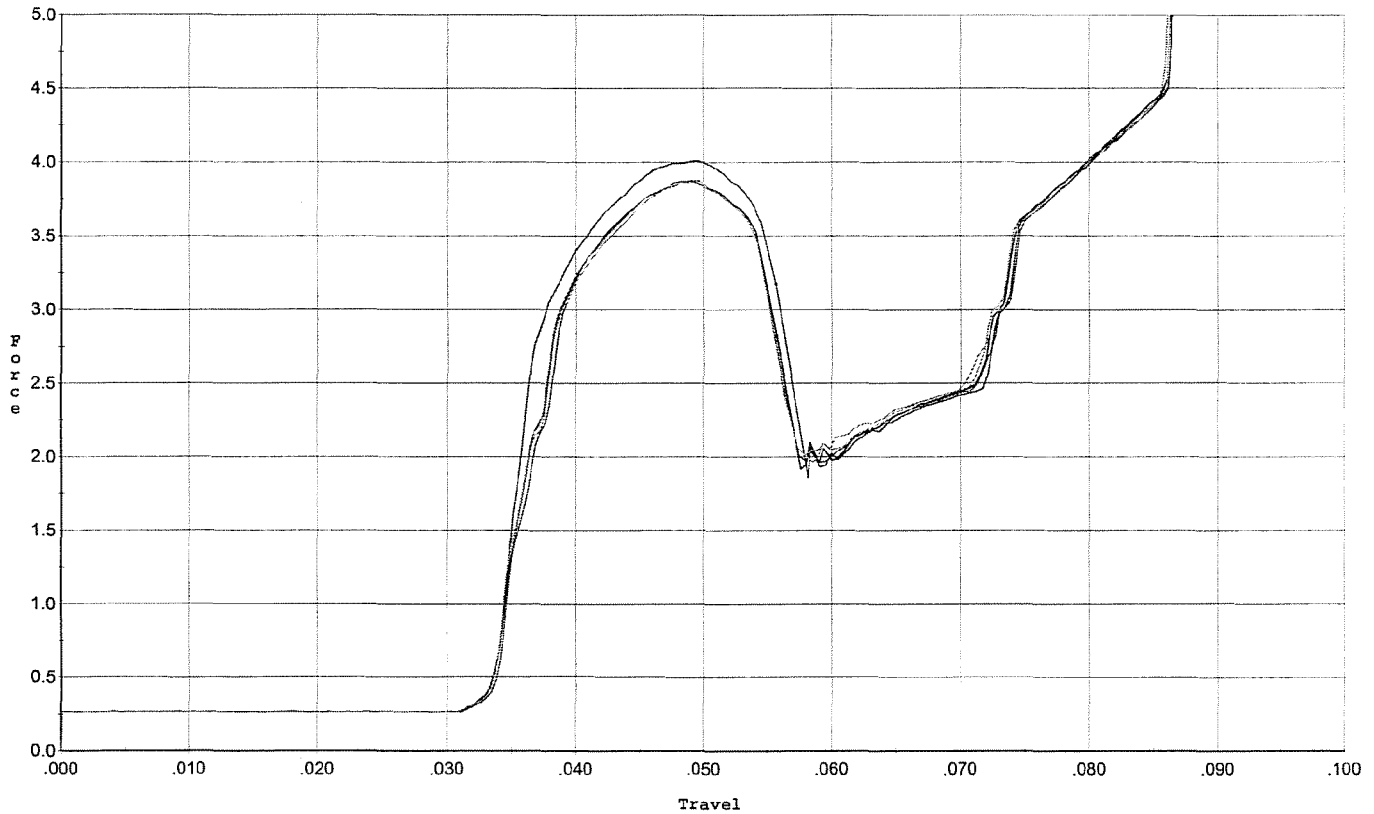
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.281	0.057	0.036	0.035	0.087		Set Trigger
2	4.105	0.056	0.036	0.036	0.080		Set Trigger
3	4.053	0.057	0.036	0.036	0.082		Set Trigger
4	4.135	0.058	0.036	0.035	0.085		Set Trigger
5	4.060	0.057	0.036	0.035	0.083		Set Trigger

Aug. 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



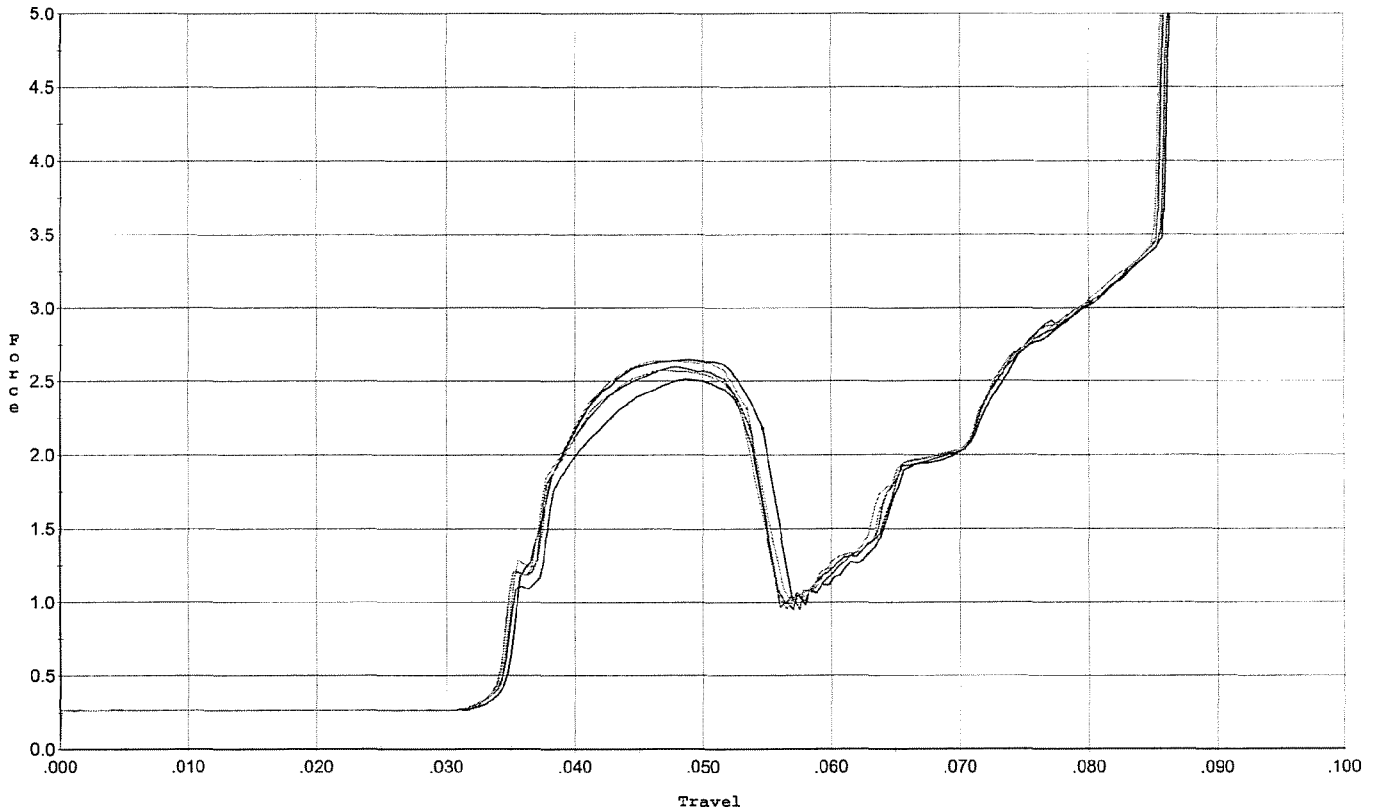
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.056	0.033	0.034	0.085		Set Trigger
2	3.870	0.056	0.033	0.034	0.080		Set Trigger
3	3.880	0.054	0.034	0.035	0.076		Set Trigger
4	3.874	0.054	0.033	0.035	0.077		Set Trigger
5	3.862	0.054	0.033	0.035	0.077		Set Trigger

Aug. 3.89

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



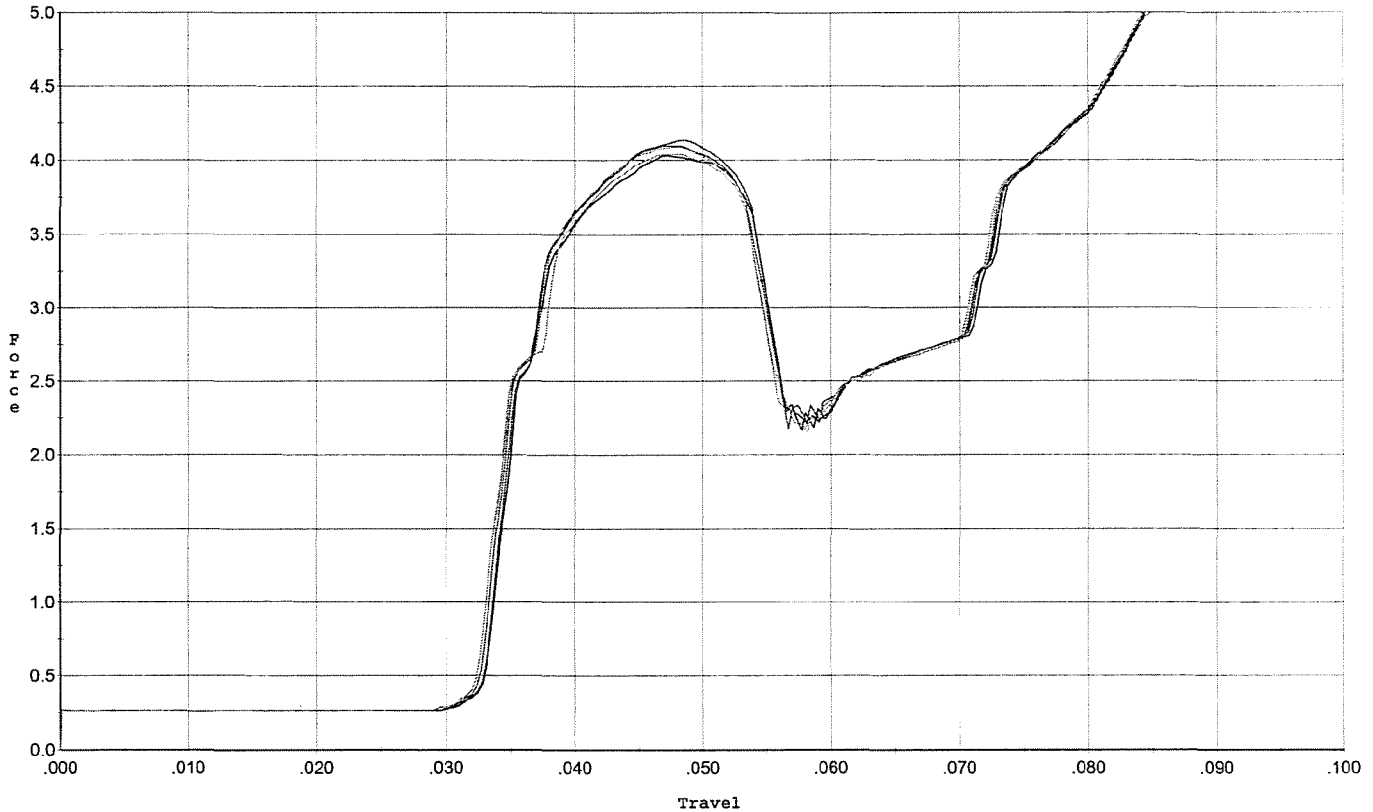
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.054	0.034	0.037	0.050		Set Trigger
2	2.645	0.055	0.035	0.036	0.055		Set Trigger
3	2.595	0.054	0.034	0.037	0.053		Set Trigger
4	2.640	0.053	0.034	0.037	0.054		Set Trigger
5	2.572	0.053	0.034	0.037	0.051		Set Trigger

Aug. 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.054	0.033	0.034	0.085		Set Trigger
2	4.031	0.054	0.033	0.034	0.083		Set Trigger
3	4.096	0.055	0.032	0.033	0.086		Set Trigger
4	4.088	0.053	0.032	0.033	0.083		Set Trigger
5	4.039	0.053	0.032	0.033	0.082		Set Trigger

Aug 4.07