

66771164

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

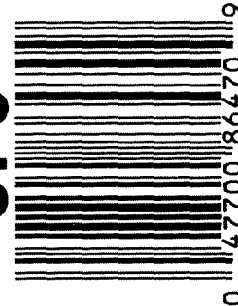
24"

CAPACITY

6

G6771164

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771164

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BN
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJZ
472	SERIALIZE BOLT HANDLE		7-24-08	RJZ
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-7-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-7-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	RJZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

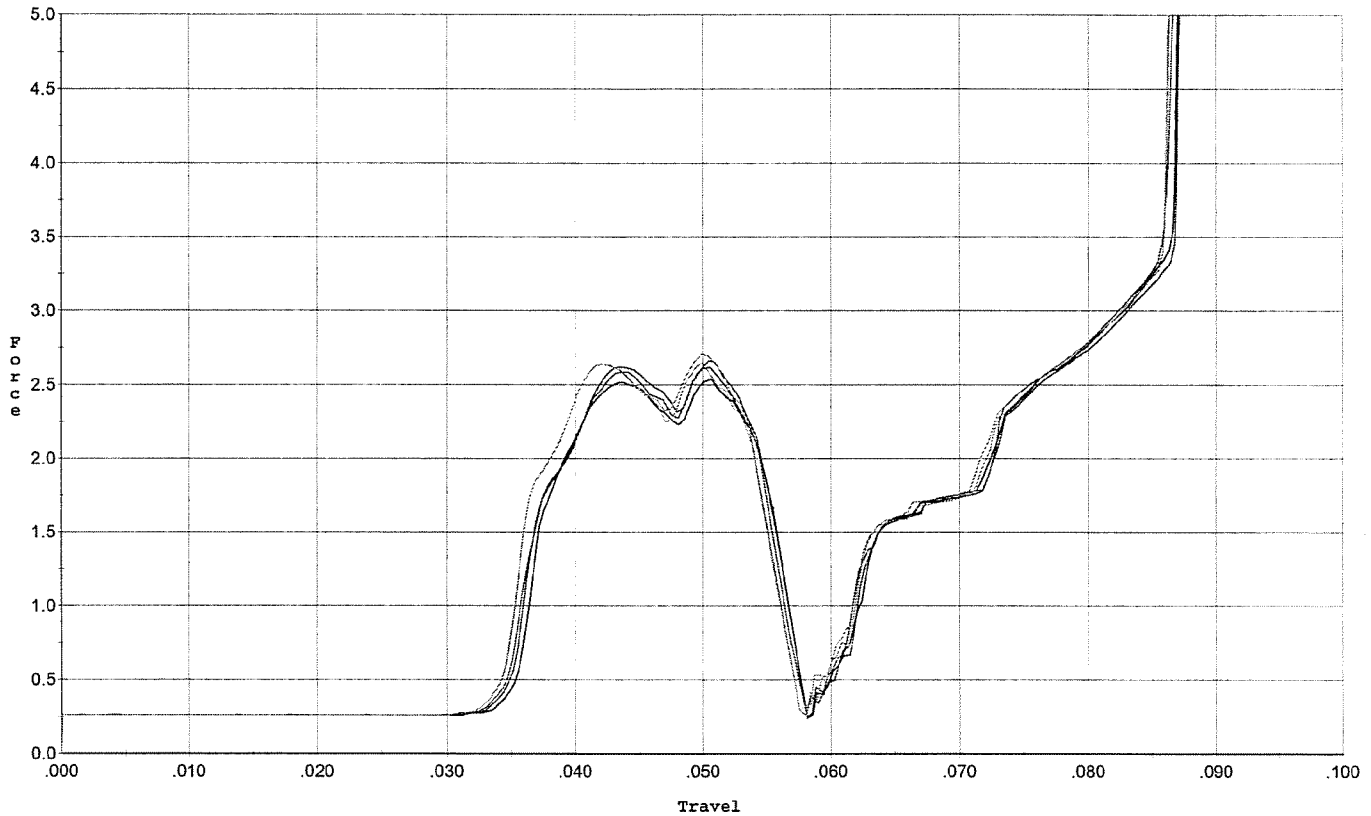
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.3.08	BSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9.3.08	BSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9.3.08	BSN
	J) ASSEMBLE STOCK		8-11-08	RTL
	K) ASSEMBLE SWIVEL STUDS		9.3.08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9.3.08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.86</u> <u>2.80</u> <u>2.81</u> <u>2.70</u>	8/16/08	FM
	C) FUNCTION		9.3.08	BSN
690	PACK		9-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



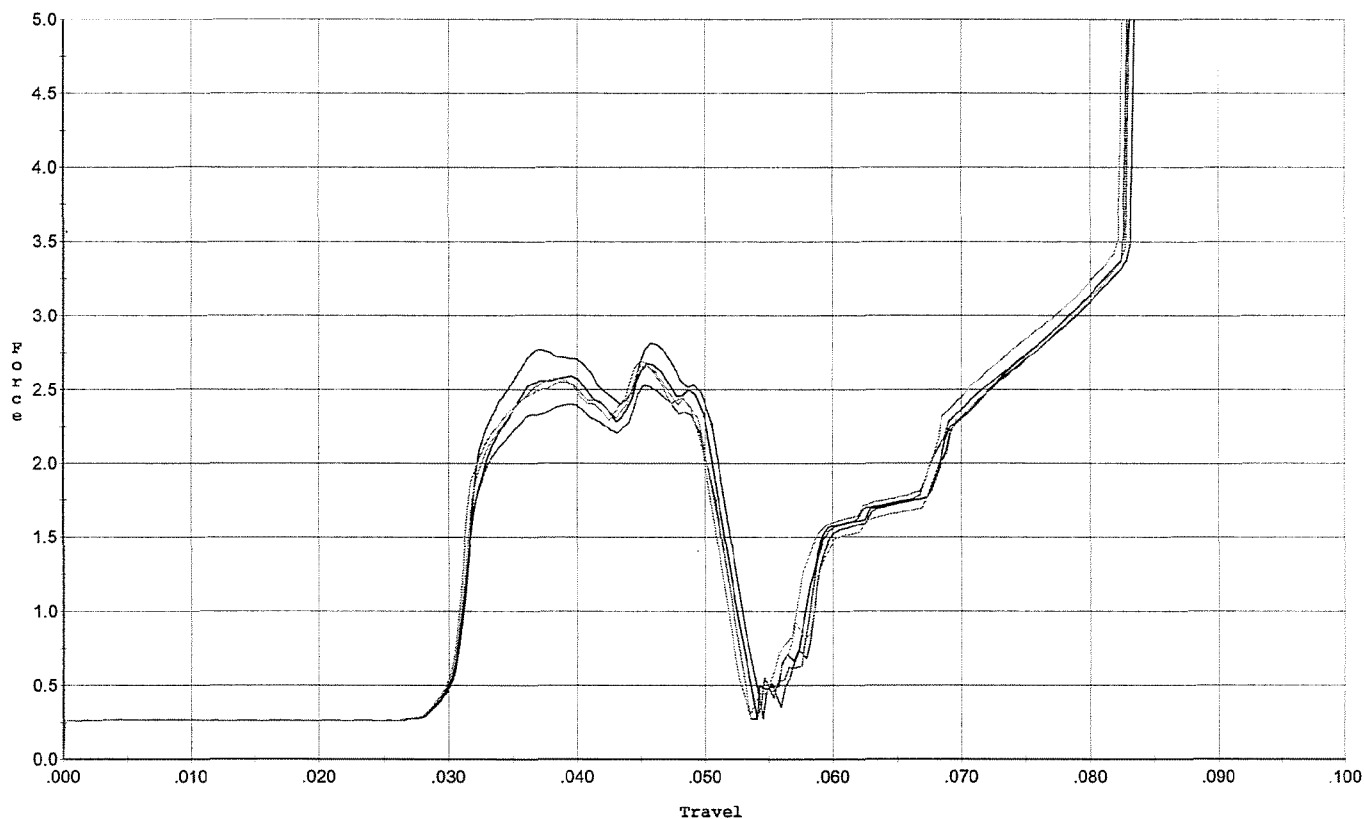
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.665	0.056	0.035	0.036	0.055		Set Trigger
2	2.537	0.055	0.035	0.037	0.053		Set Trigger
3	2.620	0.054	0.035	0.037	0.053		Set Trigger
4	2.651	0.054	0.034	0.036	0.054		Set Trigger
5	2.709	0.056	0.034	0.036	0.056		Set Trigger

Aug, 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



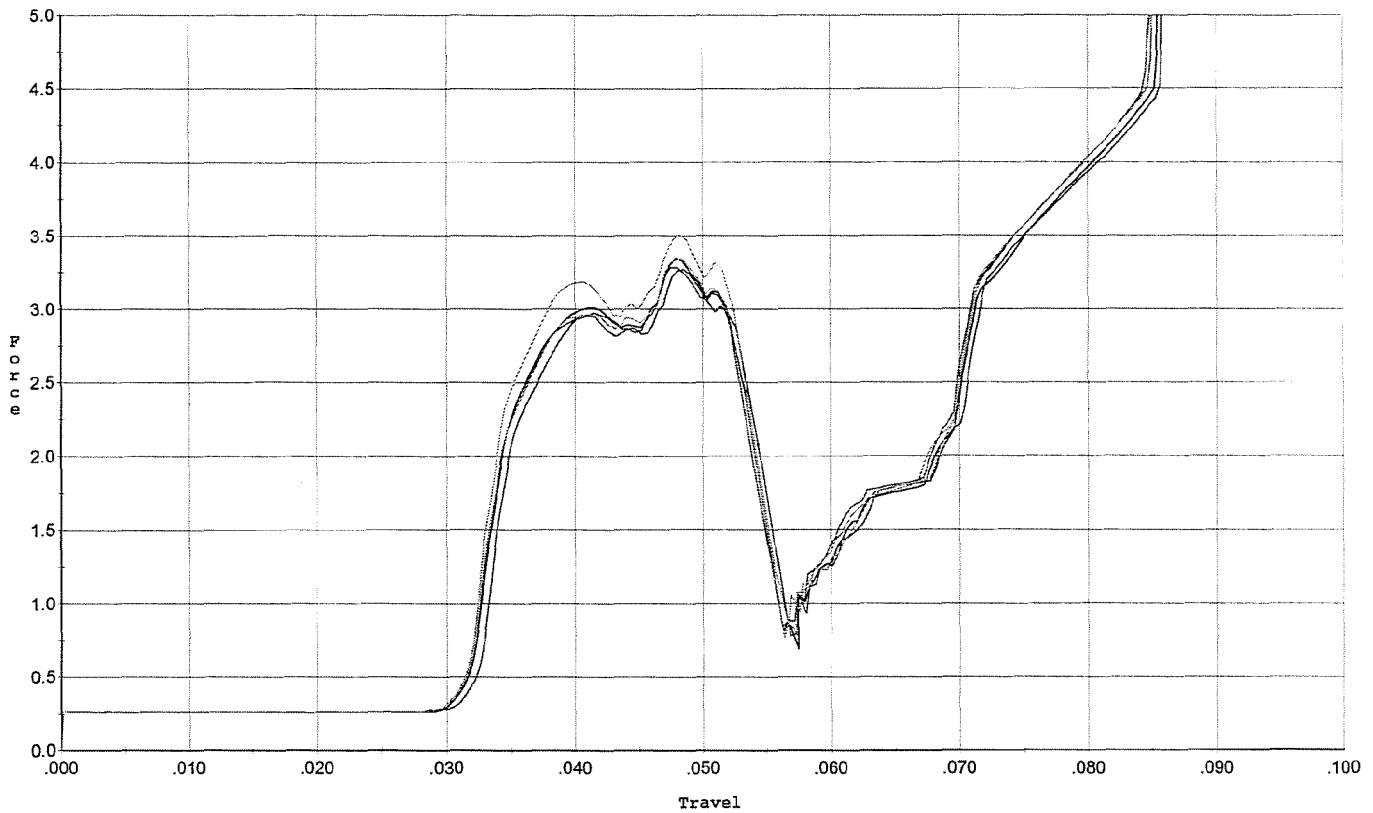
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.815	0.051	0.030	0.035	0.058		Set Trigger
2	2.677	0.050	0.030	0.035	0.055		Set Trigger
3	2.529	0.051	0.030	0.036	0.053		Set Trigger
4	2.658	0.051	0.030	0.035	0.055		Set Trigger
5	2.692	0.050	0.030	0.035	0.054		Set Trigger

Aug. 2.67

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



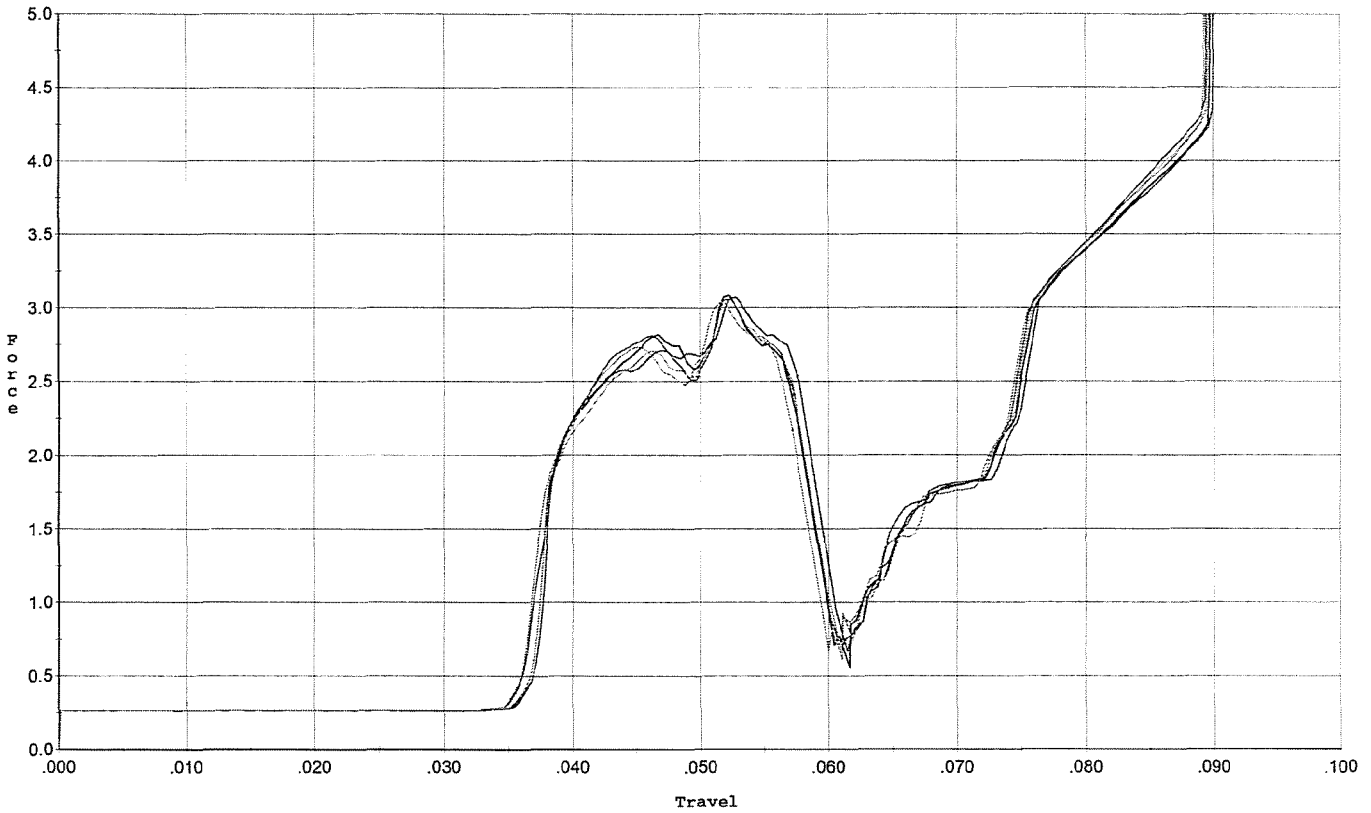
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.273	0.054	0.032	0.035	0.067		Set Trigger
2	3.350	0.053	0.032	0.035	0.067		Set Trigger
3	3.285	0.052	0.031	0.035	0.065		Set Trigger
4	3.348	0.053	0.031	0.034	0.068		Set Trigger
5	3.511	0.052	0.031	0.034	0.070		Set Trigger

Aug - 3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



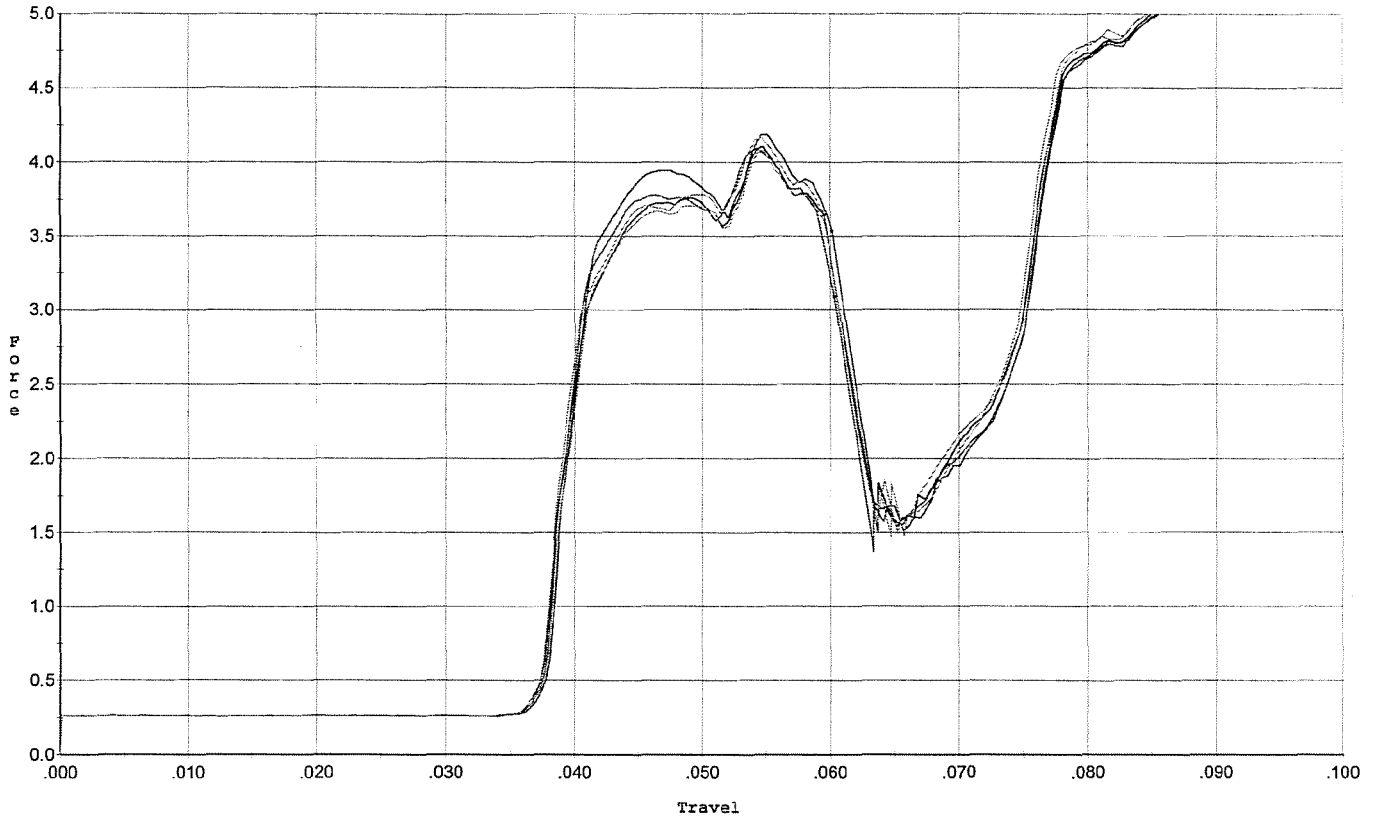
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.058	0.036	0.037	0.064		Set Trigger
2	3.082	0.058	0.036	0.037	0.063		Set Trigger
3	3.055	0.057	0.035	0.037	0.063		Set Trigger
4	3.063	0.057	0.036	0.037	0.062		Set Trigger
5	3.039	0.057	0.035	0.037	0.062		Set Trigger

Aug - 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



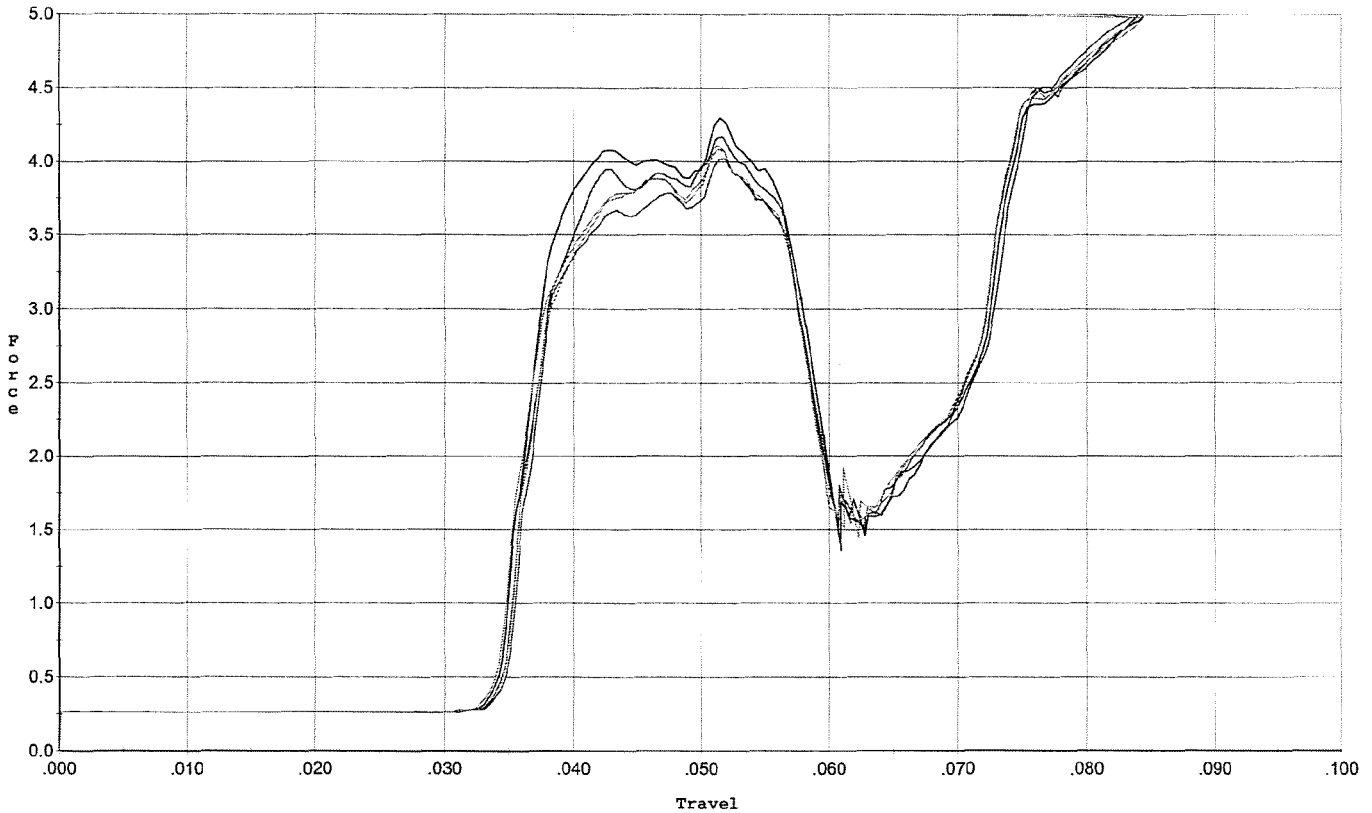
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.187	0.060	0.037	0.035	0.092		Set Trigger
2	4.106	0.059	0.037	0.036	0.088		Set Trigger
3	4.092	0.060	0.037	0.036	0.090		Set Trigger
4	4.079	0.060	0.037	0.036	0.087		Set Trigger
5	4.168	0.059	0.037	0.035	0.089		Set Trigger

Aug - 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



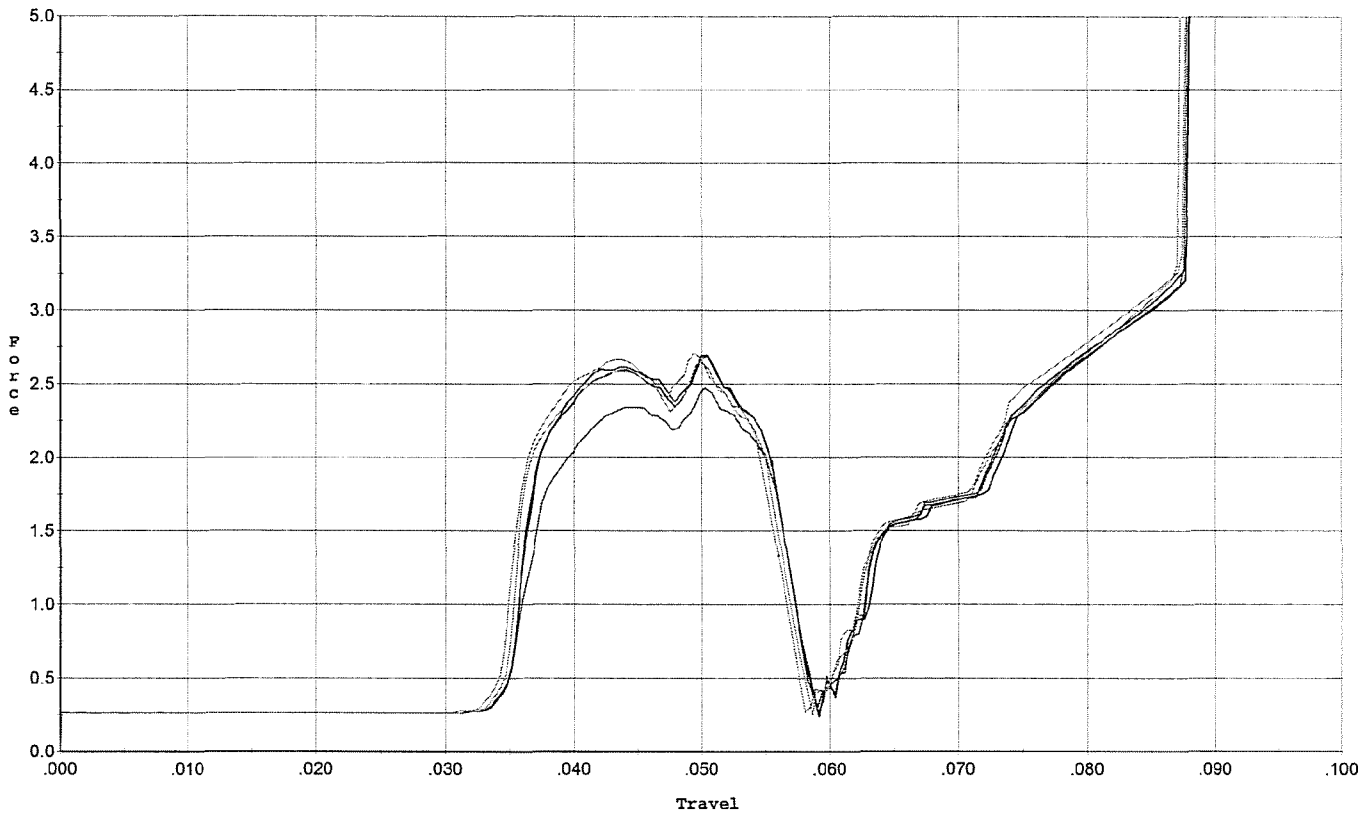
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.056	0.034	0.035	0.088		Set Trigger
2	4.296	0.058	0.033	0.035	0.095		Set Trigger
3	4.022	0.057	0.034	0.035	0.085		Set Trigger
4	4.109	0.057	0.034	0.035	0.087		Set Trigger
5	4.088	0.057	0.034	0.035	0.088		Set Trigger

4-13
 Aug-

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50lbs. for final test



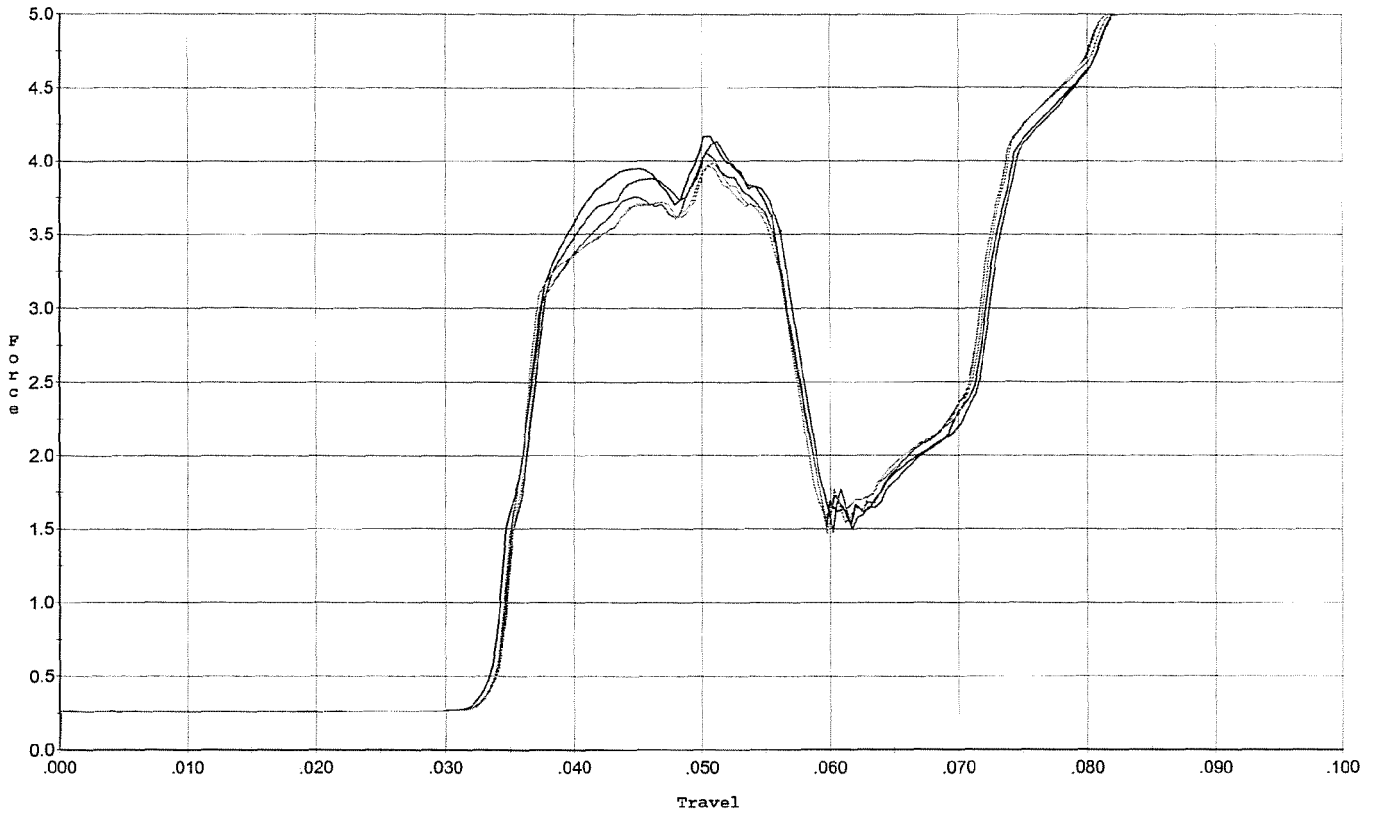
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.055	0.035	0.037	0.057		Set Trigger
2	2.696	0.056	0.035	0.037	0.057		Set Trigger
3	2.474	0.056	0.035	0.037	0.053		Set Trigger
4	2.656	0.055	0.034	0.037	0.057		Set Trigger
5	2.709	0.056	0.034	0.036	0.059		Set Trigger

Aug. 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/-1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.056	0.034	0.035	0.087		Set Trigger
2	4.171	0.055	0.033	0.034	0.087		Set Trigger
3	4.055	0.056	0.034	0.035	0.084		Set Trigger
4	3.991	0.058	0.034	0.034	0.086		Set Trigger
5	3.967	0.056	0.033	0.035	0.084		Set Trigger

Aug. 4.06