

G6771165

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



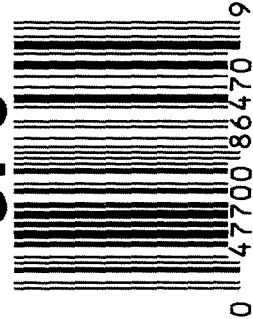
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771165

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66771165

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	RSN
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJL
472	SERIALIZE BOLT HANDLE		7-24-08	RJL
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUL 30 2008	7-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	7/30/08	RAH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RJ
520	GOFF BLAST BBL / REC		7-31-08	DCS
542	APPLY COATINGS (BARREL ACTION)		8-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-7-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-7-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	RJL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-22	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	8-22	TC
	J) ASSEMBLE STOCK		8-11-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-27-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-27-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.48</u> <u>2.52</u> <u>2.46</u> <u>2.50</u>	8/16/08	FM
	C) FUNCTION		8-27-08	PSW
690	PACK		8/28/08	FM

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-28-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.46	2.63		2.52	
PULL #2	2.74	2.56		2.50	
PULL #3	2.73	2.56		2.48	
PULL #4	2.72	2.53		2.47	
PULL #5	2.75	2.62		2.41	
TOTAL	13.40	12.90		12.38	
AVERAGE	2.68	2.58		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.17		
PULL #2	3.00	2.98		
PULL #3	3.01	3.03		
PULL #4	3.07	3.07		
PULL #5	3.12	2.98		
TOTAL	15.27	15.23		
AVERAGE	3.05	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.11		4.31
PULL #2	4.07	4.08		4.40
PULL #3	4.09	4.13		4.41
PULL #4	4.02	4.13		4.42
PULL #5	4.01	4.04		4.22
TOTAL	20.36	20.49		21.76
AVERAGE	4.07 RP	4.09		4.35 RP 4.35