

G677 1167

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



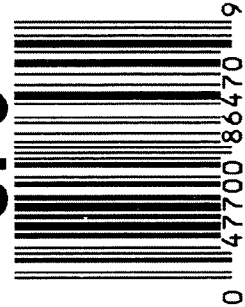
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771167

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771167

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RIC
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-12	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

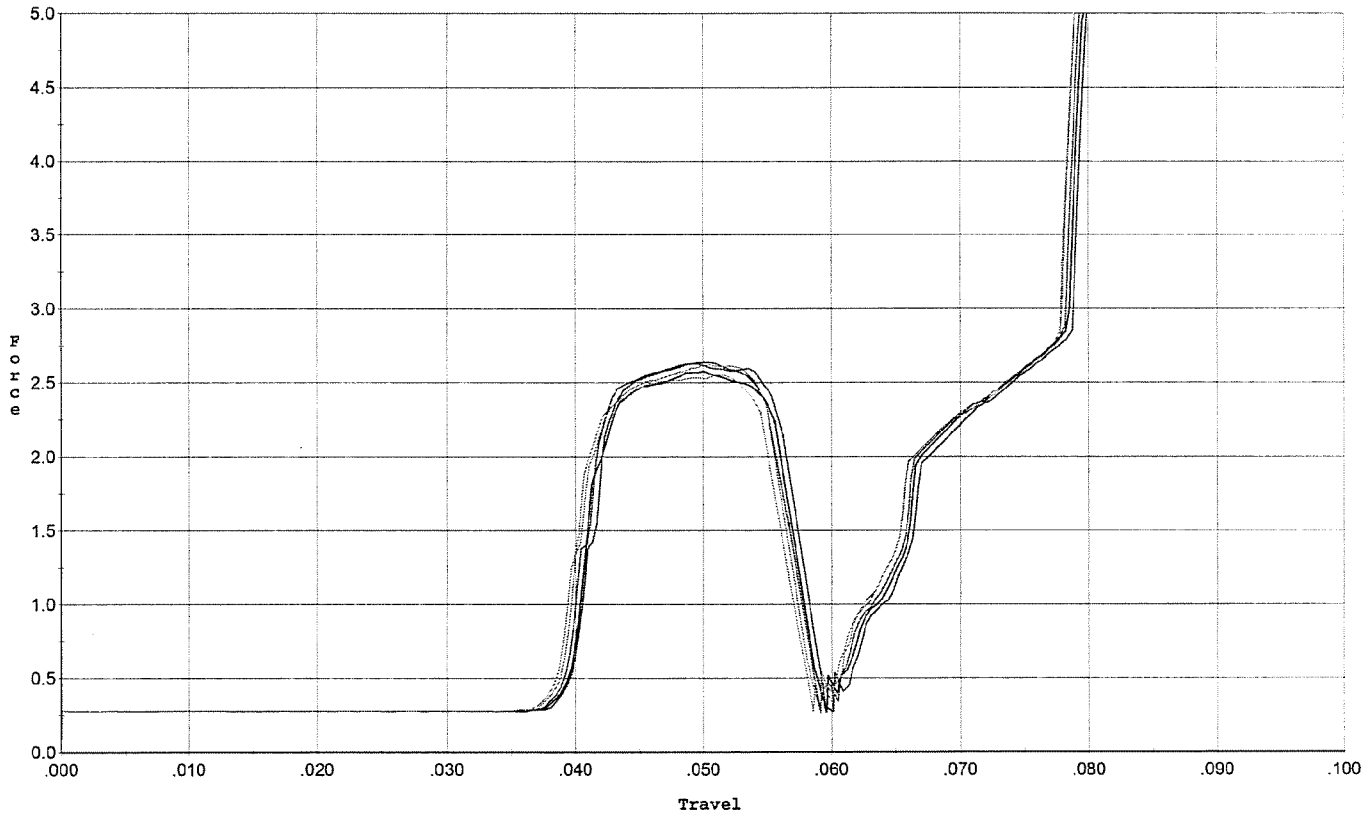
OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS					DATE	INITIAL
560	F) SAFETY ON FORCE		<u>3.0</u>	<u>3.0</u>	<u>3.0</u>			9.5.08	RSW
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>			9.5.08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>			9.5.08	RSW
	J) ASSEMBLE STOCK							8-22-08	J.P.P.
	K) ASSEMBLE SWIVEL STUDS							9.5.08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL				
			<u>PASS</u>		FAIL			8-23-08	TK
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO							8-23-08	TKL
670	FINAL INSPECTION A) HEADSPACE							9.5.08	RSW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u>	<u>2.18</u>	<u>2.17</u>	<u>2.11</u>	<u>2.05</u>	9-3-08	B.S.H
	C) FUNCTION							9.5.08	RSW
690	PACK							9/4/08	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



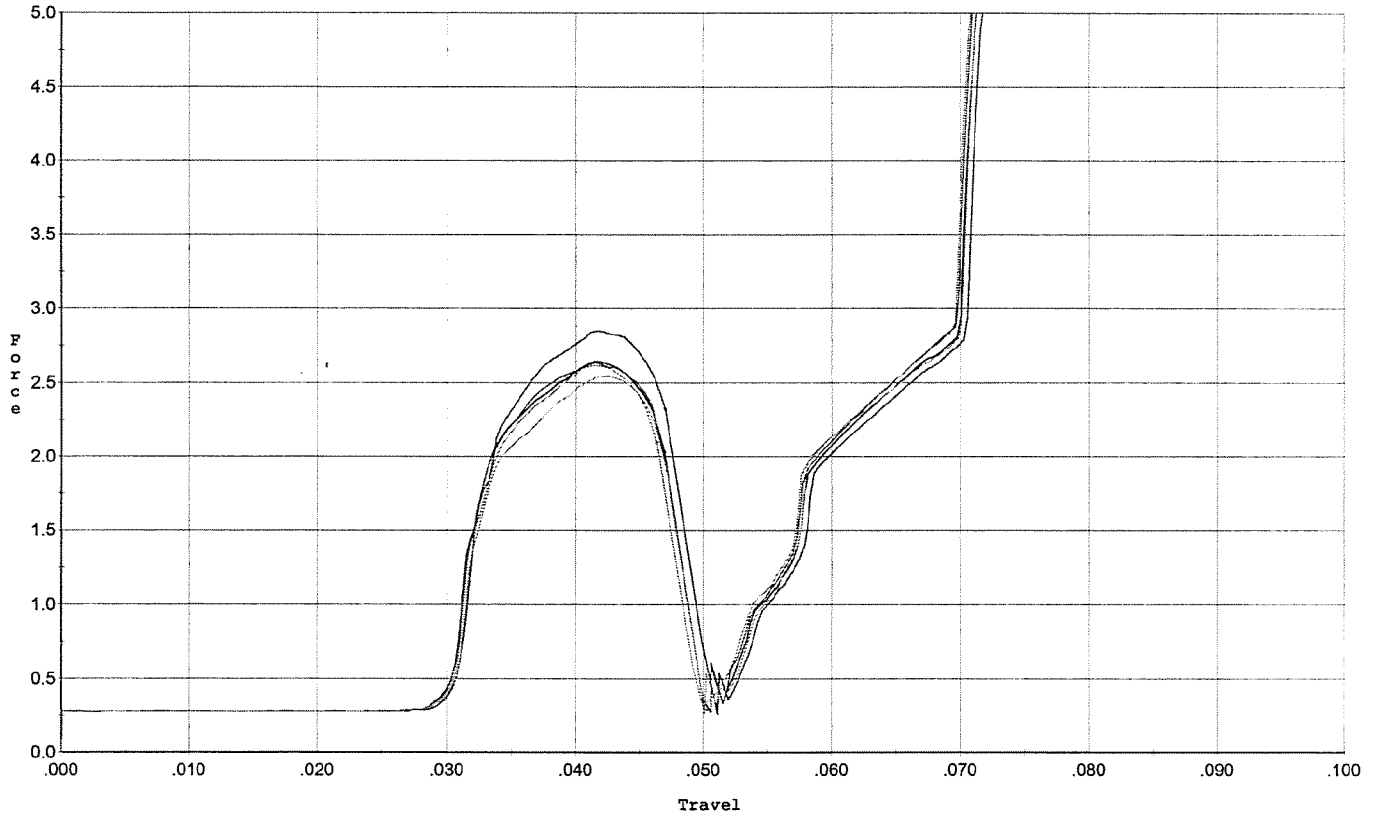
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.056	0.039	0.030	0.051		Set Trigger
2	2.576	0.056	0.039	0.030	0.049		Set Trigger
3	2.629	0.057	0.039	0.030	0.051		Set Trigger
4	2.551	0.055	0.038	0.031	0.048		Set Trigger
5	2.620	0.055	0.039	0.030	0.050		Set Trigger

Aug 2-200

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



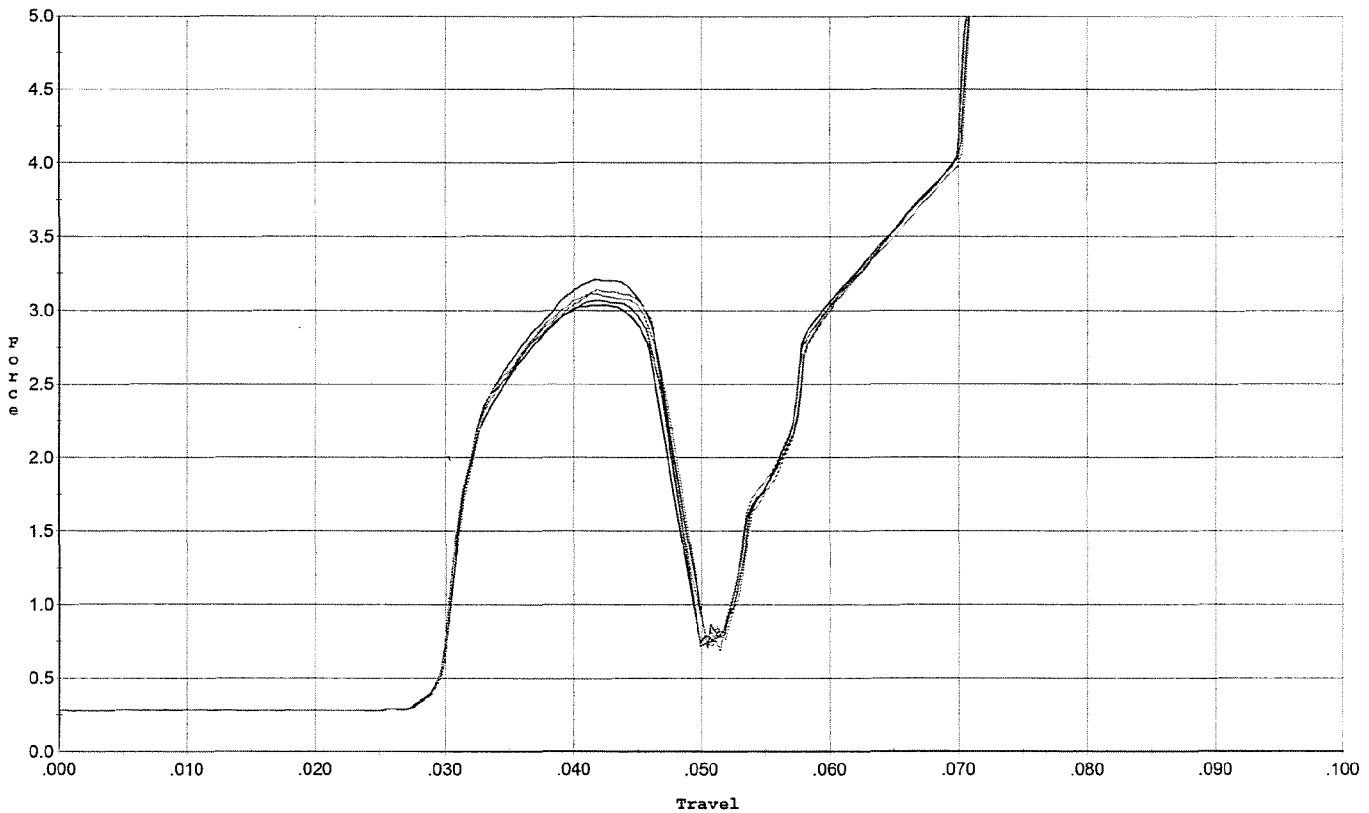
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.849	0.047	0.031	0.031	0.049		Set Trigger
2	2.645	0.047	0.030	0.031	0.046		Set Trigger
3	2.634	0.047	0.030	0.030	0.046		Set Trigger
4	2.545	0.047	0.030	0.031	0.044		Set Trigger
5	2.619	0.046	0.030	0.031	0.044		Set Trigger

Aug - 265

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



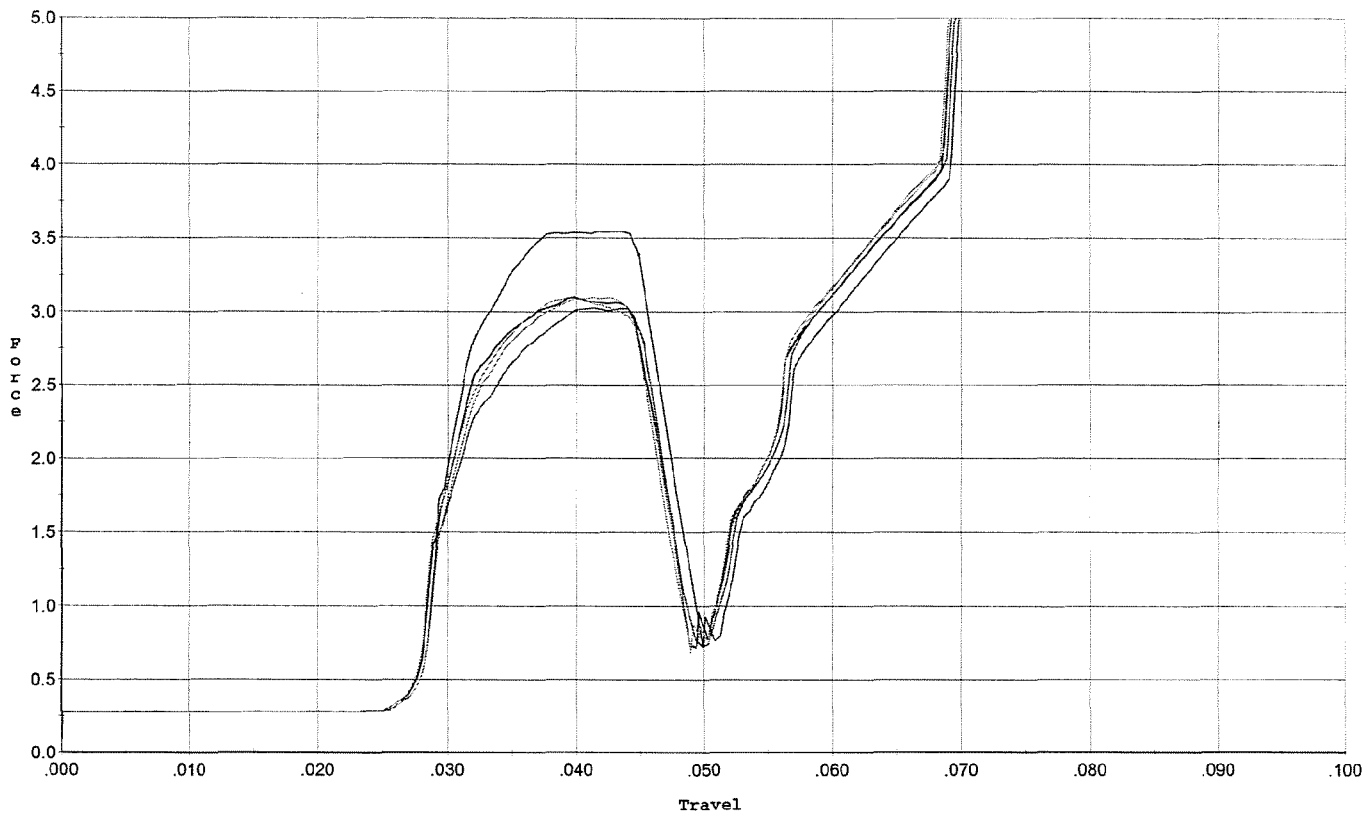
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.046	0.029	0.030	0.054		Set Trigger
2	3.037	0.046	0.029	0.030	0.052		Set Trigger
3	3.066	0.047	0.029	0.029	0.054		Set Trigger
4	3.139	0.048	0.029	0.029	0.056		Set Trigger
5	3.112	0.046	0.029	0.029	0.054		Set Trigger

Aug 3-11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



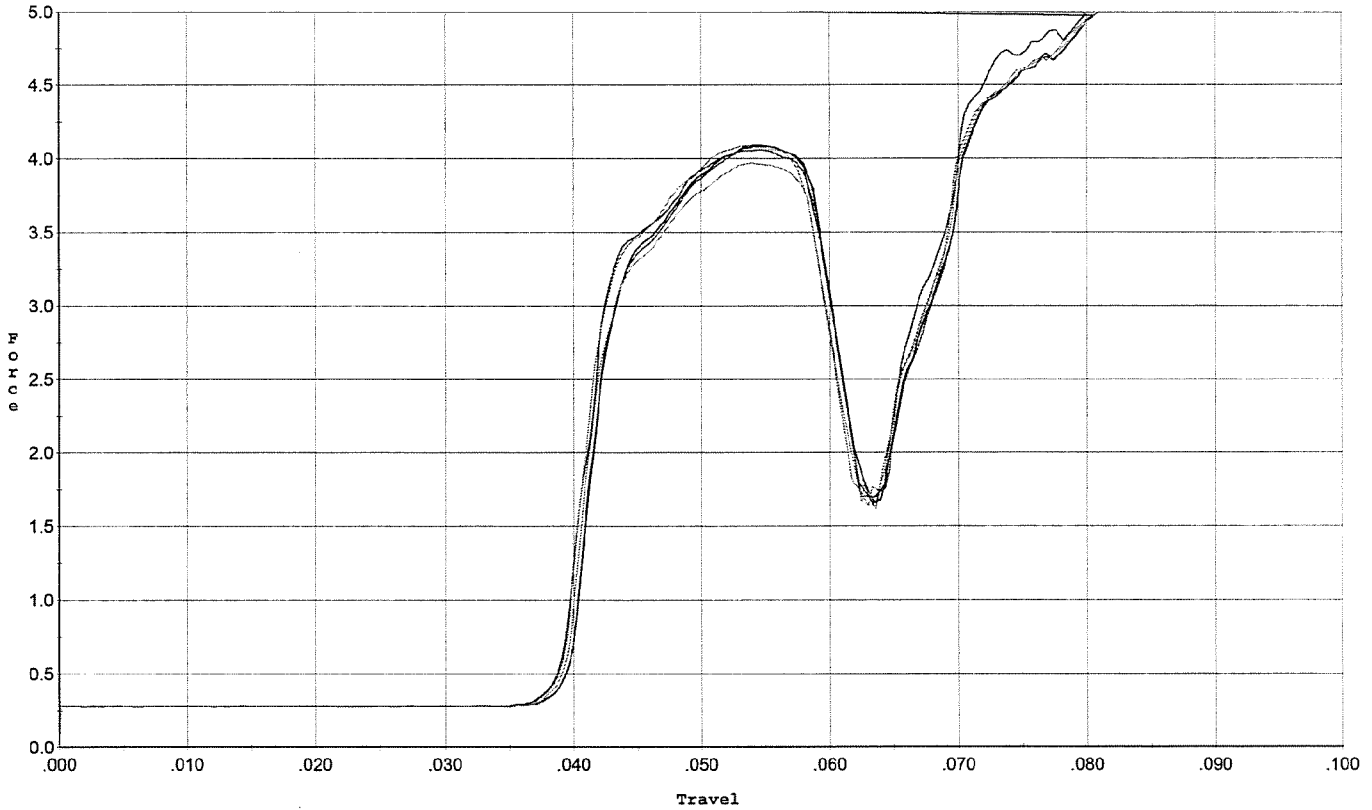
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.545	0.045	0.028	0.029	0.061		Set Trigger
2	3.096	0.046	0.028	0.028	0.057		Set Trigger
3	3.026	0.045	0.028	0.029	0.053		Set Trigger
4	3.104	0.045	0.027	0.028	0.054		Set Trigger
5	3.084	0.046	0.028	0.029	0.055		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



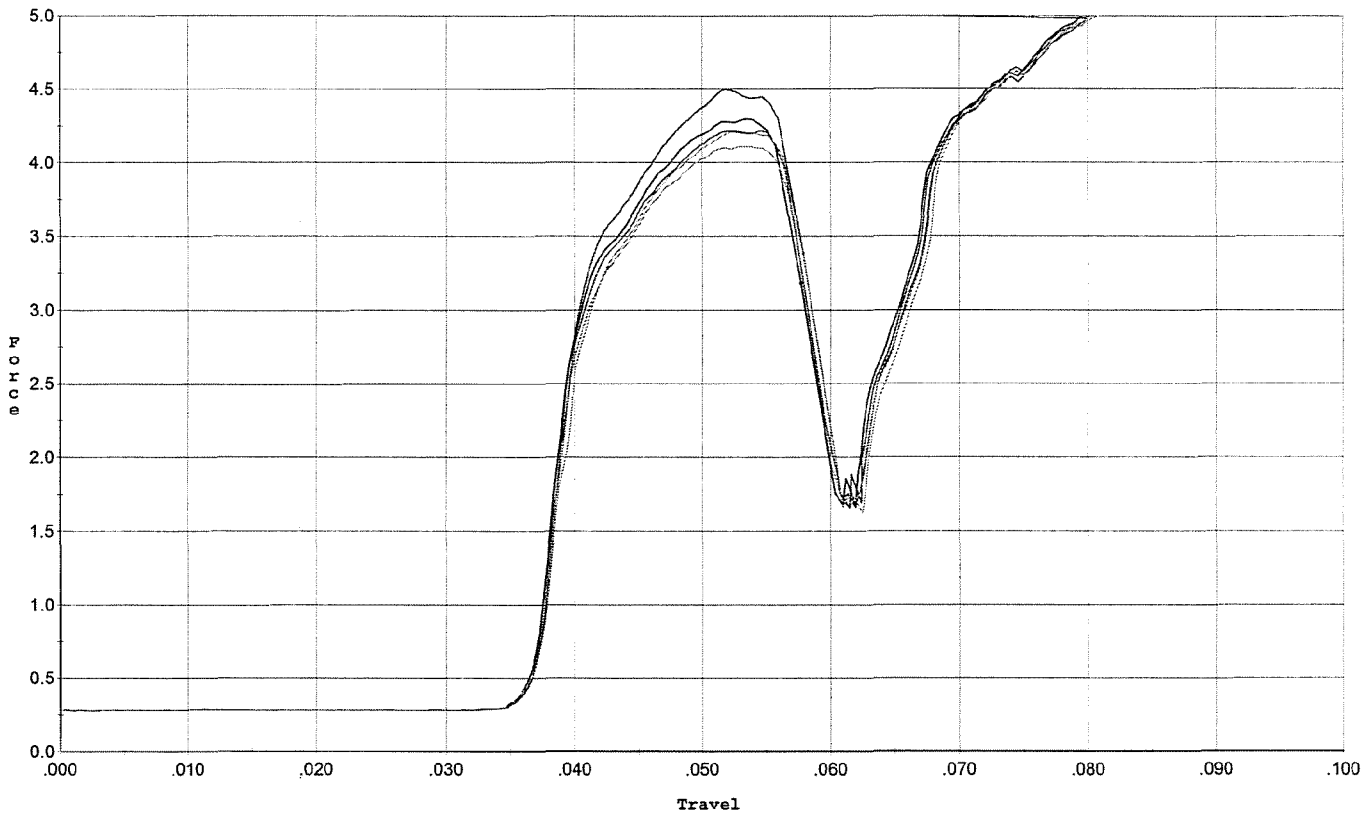
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.059	0.038	0.028	0.084		Set Trigger
2	4.083	0.059	0.039	0.028	0.081		Set Trigger
3	4.058	0.059	0.039	0.028	0.081		Set Trigger
4	3.971	0.058	0.039	0.028	0.079		Set Trigger
5	4.086	0.058	0.039	0.028	0.081		Set Trigger

Aug 1.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



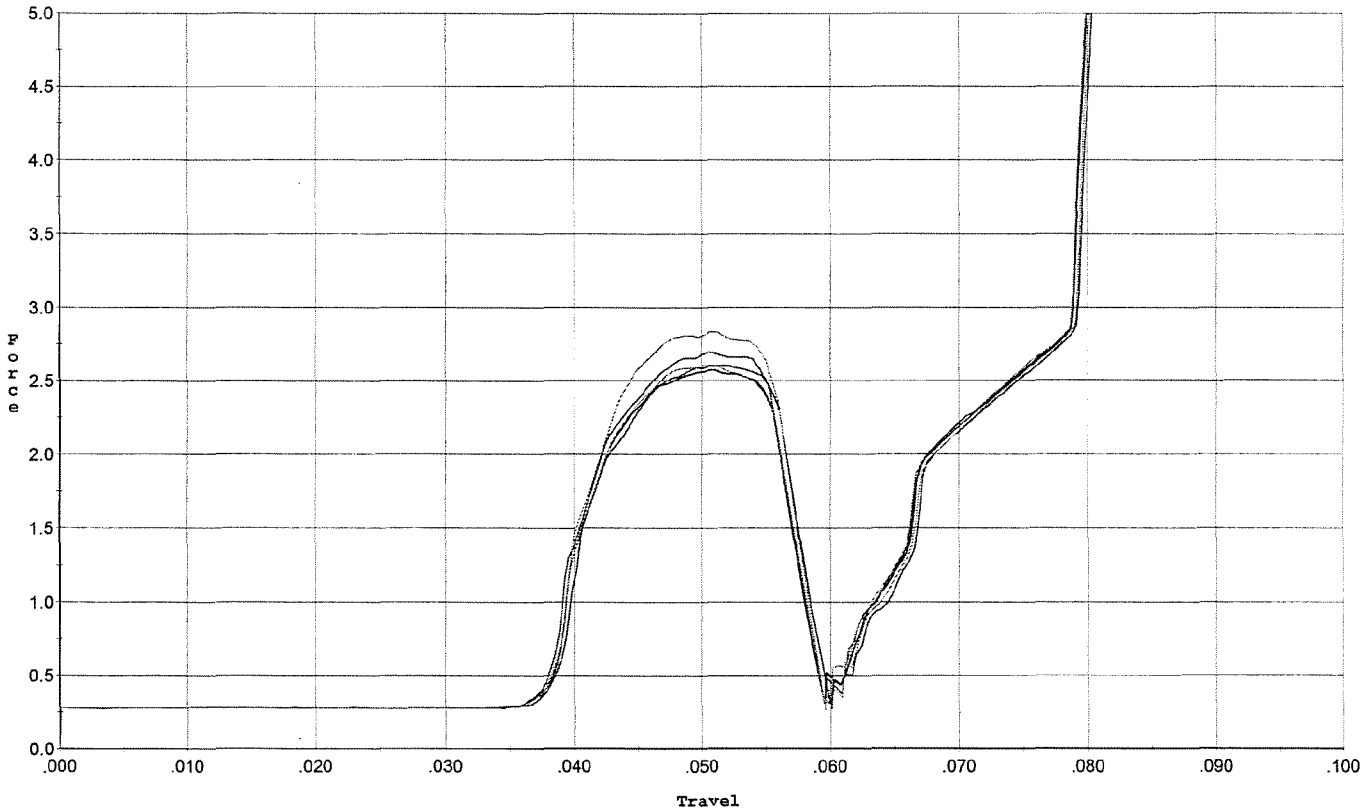
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.497	0.058	0.036	0.027	0.089		Set Trigger
2	4.298	0.058	0.036	0.027	0.086		Set Trigger
3	4.217	0.056	0.037	0.028	0.083		Set Trigger
4	4.202	0.058	0.036	0.027	0.085		Set Trigger
5	4.108	0.057	0.036	0.028	0.082		Set Trigger

Aug 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



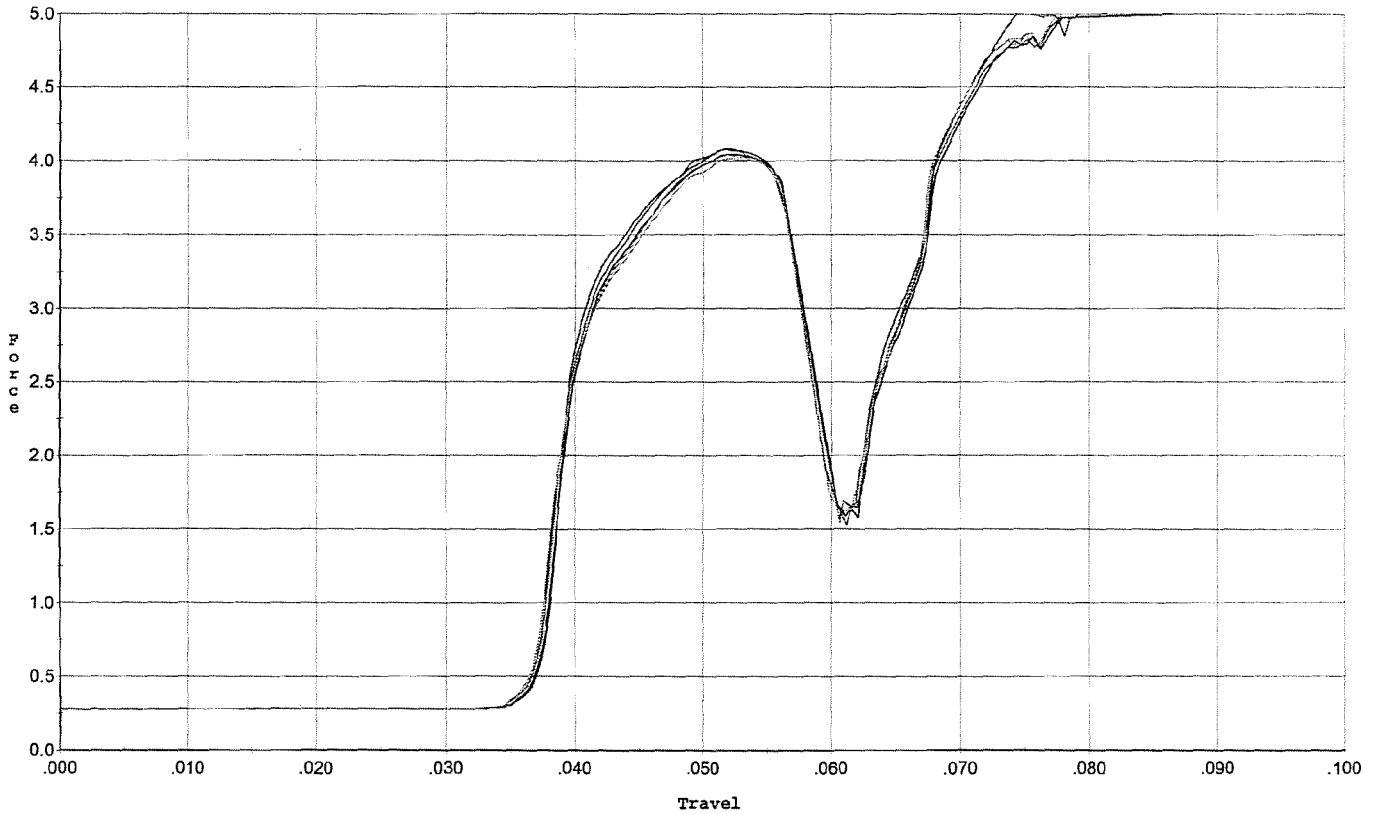
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.056	0.038	0.031	0.051		Set Trigger
2	2.572	0.055	0.038	0.031	0.050		Set Trigger
3	2.693	0.055	0.038	0.031	0.051		Set Trigger
4	2.604	0.056	0.038	0.031	0.050		Set Trigger
5	2.835	0.056	0.038	0.030	0.054		Set Trigger

Aug - 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.056	0.037	0.028	0.079		Set Trigger
2	4.040	0.058	0.037	0.028	0.082		Set Trigger
3	4.082	0.056	0.037	0.028	0.080		Set Trigger
4	4.039	0.056	0.037	0.028	0.079		Set Trigger
5	4.013	0.057	0.036	0.028	0.079		Set Trigger

Aug. 4-05