

6677 11 76

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

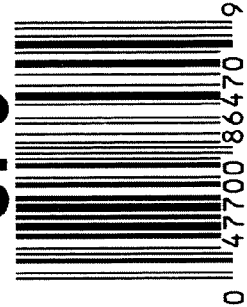
24"

CAPACITY

6

G6771170

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771170

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	S.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	S.P.D.
460	CHECK HEADSPACE		7-30-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	S.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RIZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX 2008 OPERATOR <u>BH</u>	8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	RIZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

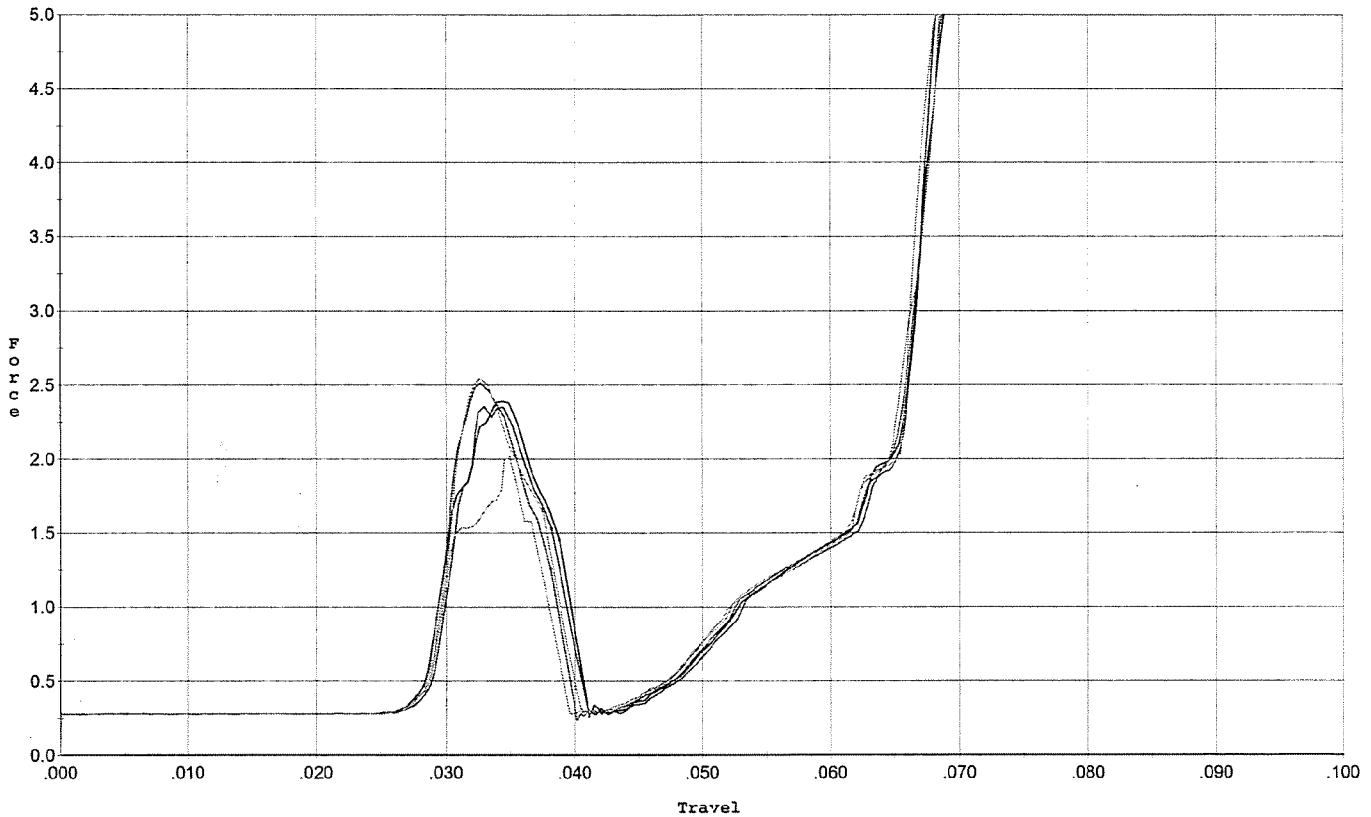
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-12-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-12-08	TL
	J) ASSEMBLE STOCK		8-26-08	RJR
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	PR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/4/08	JR
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.67</u> <u>2.39</u> <u>2.36</u> <u>2.36</u>	9-11-08	
	C) FUNCTION		9-12-08	TL
690	PACK		9/20/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



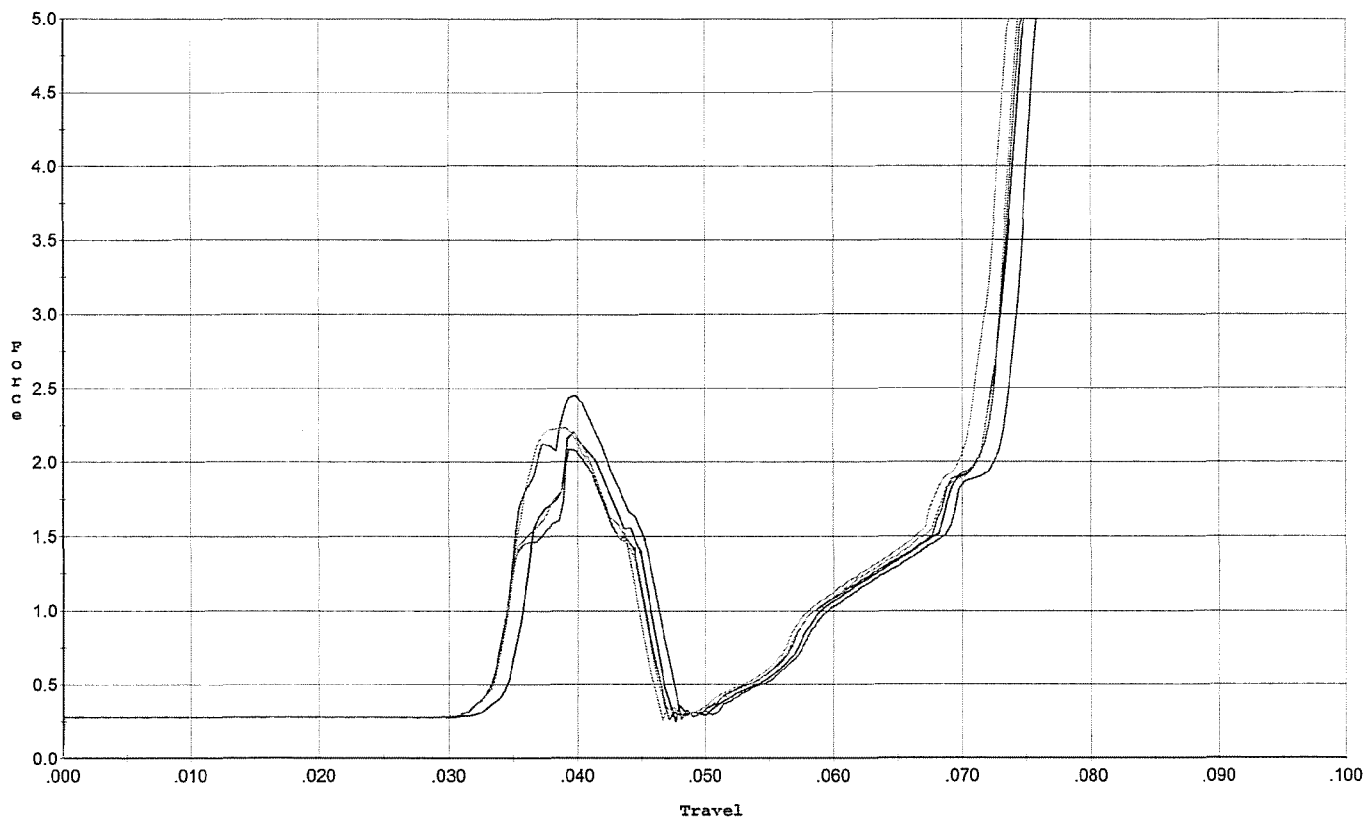
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.357	0.038	0.029	0.034	0.026		Set Trigger
2	2.390	0.039	0.028	0.034	0.027		Set Trigger
3	2.514	0.038	0.028	0.036	0.026		Set Trigger
4	2.545	0.037	0.029	0.035	0.026		Set Trigger
5	2.017	0.038	0.029	0.037	0.022		Set Trigger

Aug-2-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



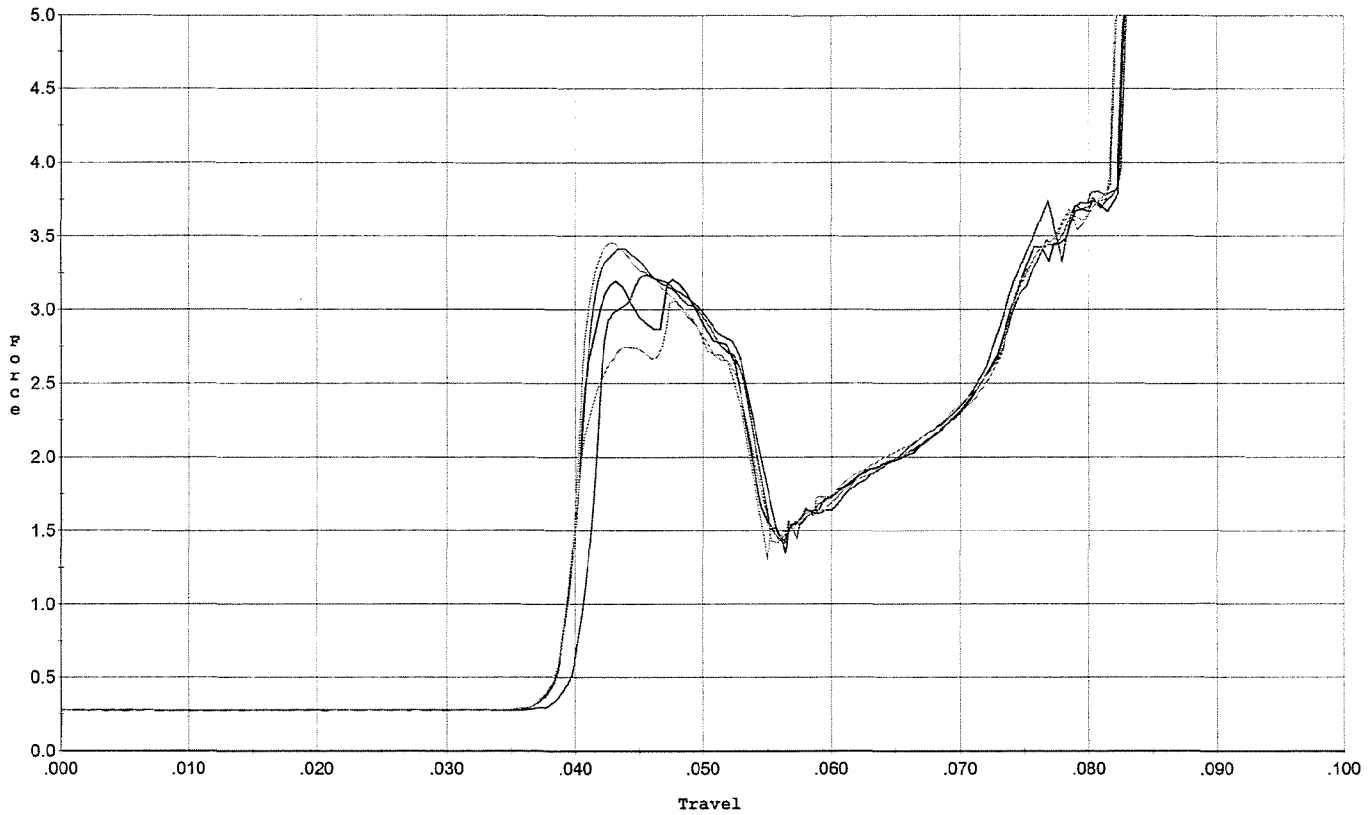
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.045	0.033	0.035	0.032		Set Trigger
2	2.201	0.045	0.034	0.036	0.027		Set Trigger
3	2.086	0.044	0.033	0.036	0.027		Set Trigger
4	2.236	0.044	0.033	0.036	0.029		Set Trigger
5	2.201	0.044	0.034	0.036	0.027		Set Trigger

Aug 22 2008

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.ini. +/- .75 lbs.



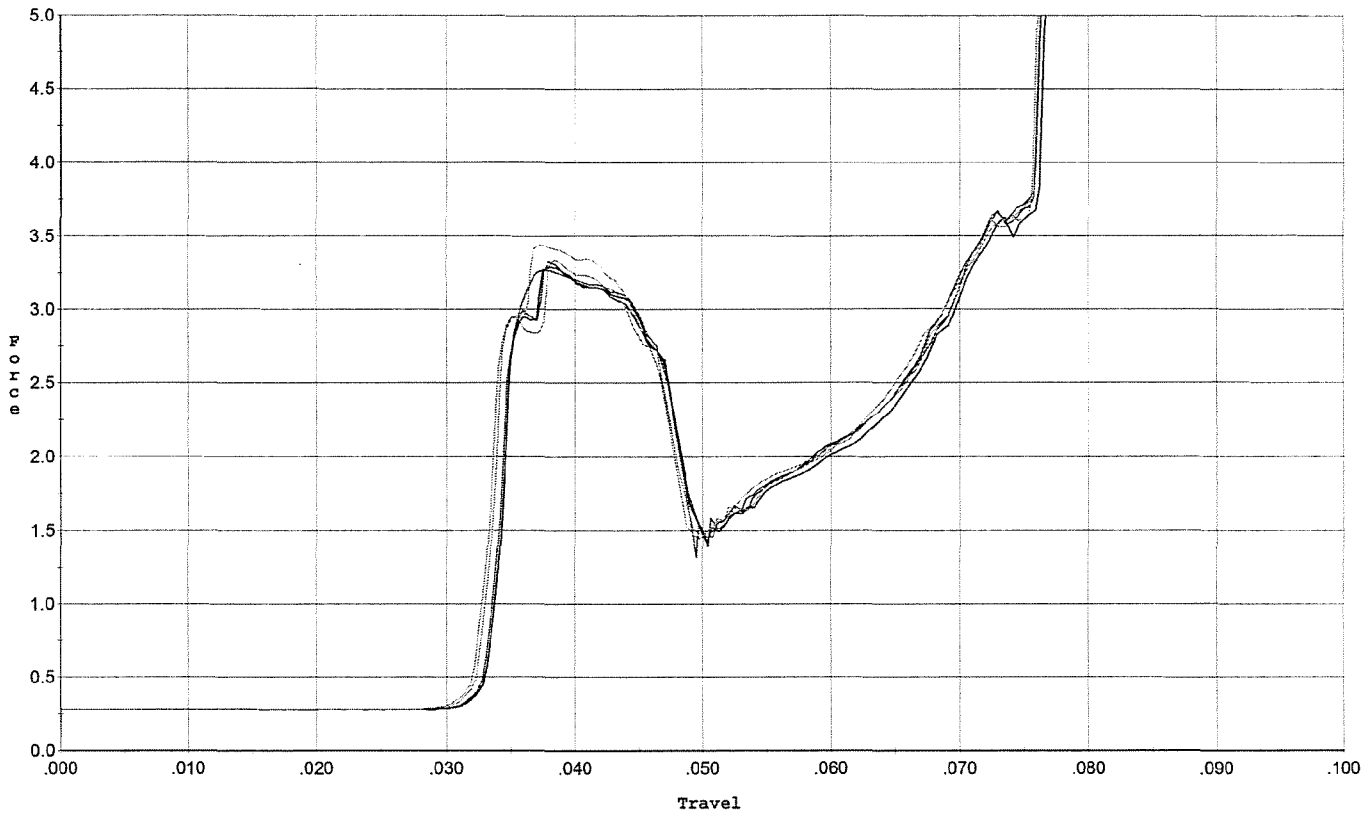
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.240	0.053	0.040	0.036	0.050		Set Trigger
2	3.206	0.052	0.038	0.036	0.051		Set Trigger
3	3.415	0.053	0.038	0.035	0.054		Set Trigger
4	3.058	0.053	0.038	0.035	0.048		Set Trigger
5	3.458	0.053	0.038	0.035	0.053		Set Trigger

Aug-3-07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



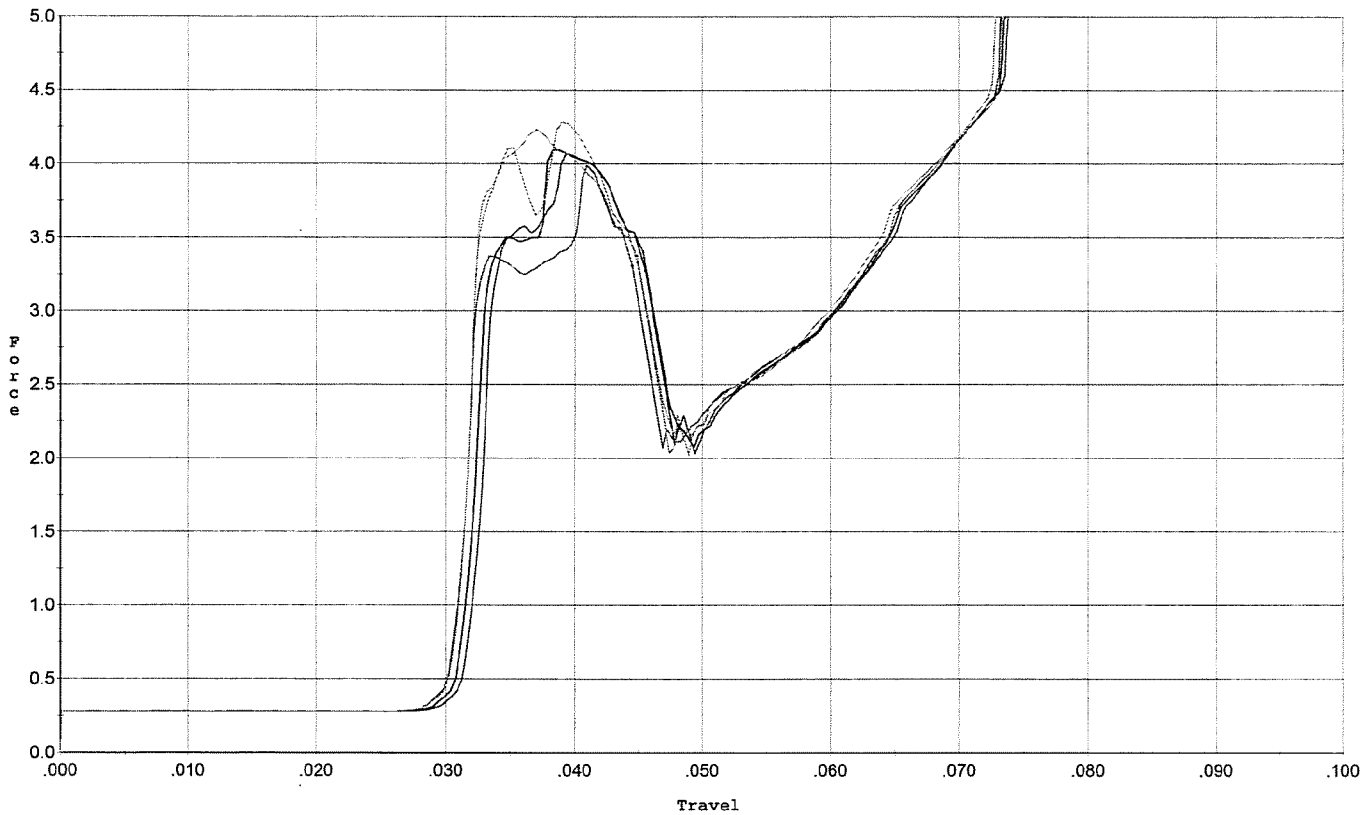
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.269	0.047	0.033	0.034	0.051		Set Trigger
2	3.291	0.047	0.033	0.034	0.050		Set Trigger
3	3.326	0.047	0.033	0.034	0.051		Set Trigger
4	3.439	0.046	0.032	0.033	0.052		Set Trigger
5	3.339	0.047	0.032	0.033	0.051		Set Trigger

Aug. 3-33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



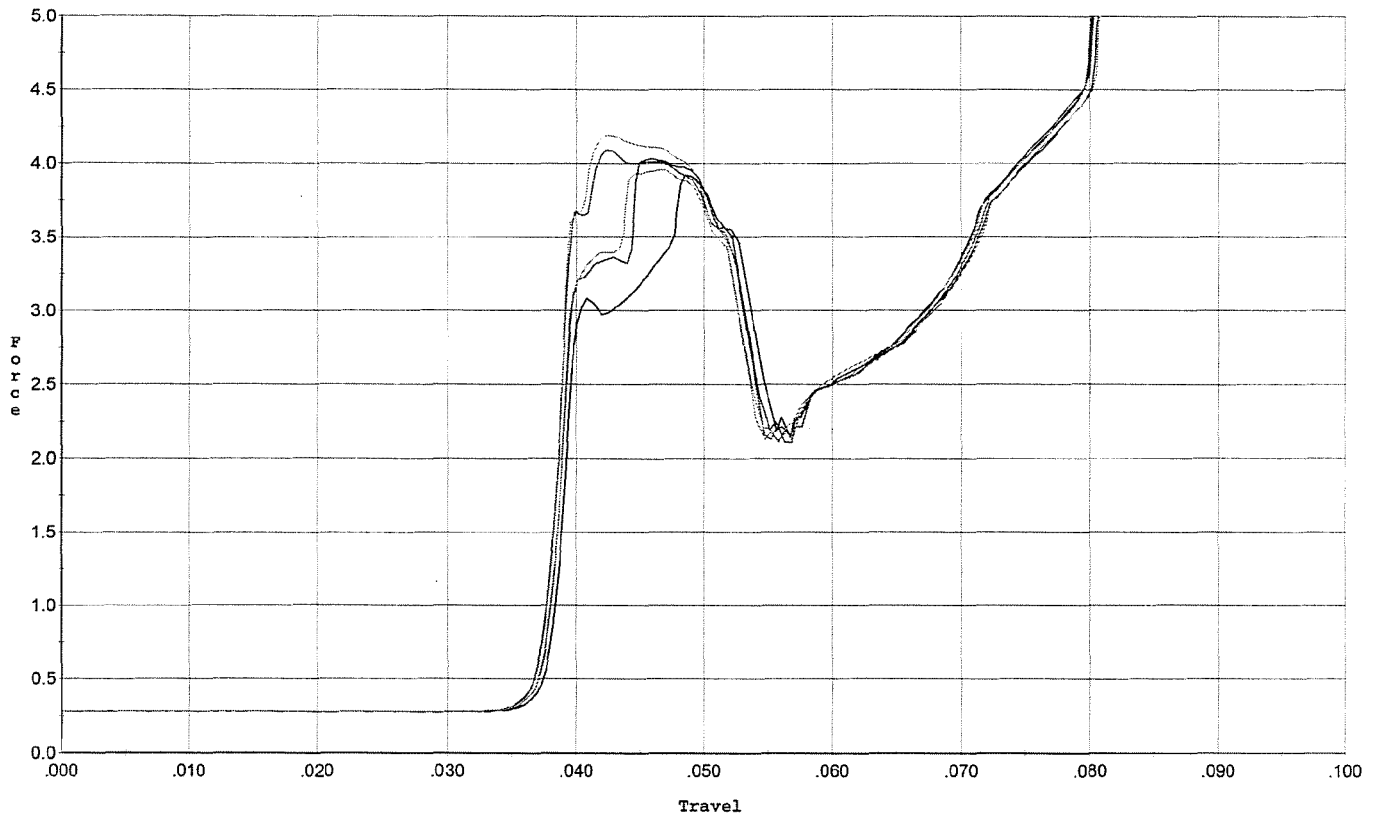
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.045	0.031	0.032	0.059		Set Trigger
2	4.092	0.046	0.031	0.031	0.061		Set Trigger
3	3.989	0.044	0.030	0.031	0.057		Set Trigger
4	4.232	0.045	0.030	0.031	0.063		Set Trigger
5	4.282	0.045	0.030	0.031	0.063		Set Trigger

A-34.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lb.



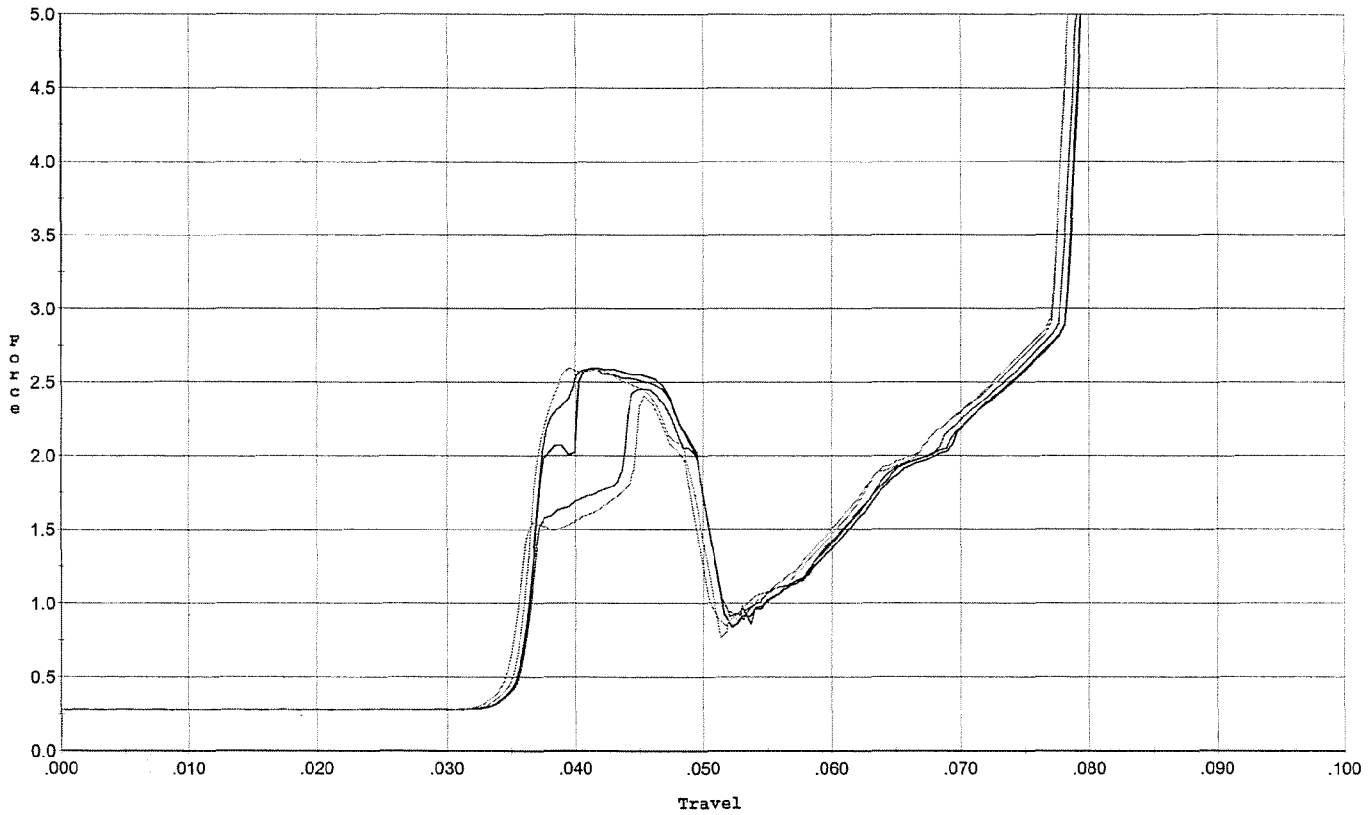
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.052	0.037	0.033	0.064		Set Trigger
2	3.920	0.053	0.037	0.032	0.061		Set Trigger
3	4.091	0.052	0.037	0.032	0.068		Set Trigger
4	4.190	0.052	0.037	0.033	0.067		Set Trigger
5	3.956	0.052	0.037	0.033	0.062		Set Trigger

Avg. 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



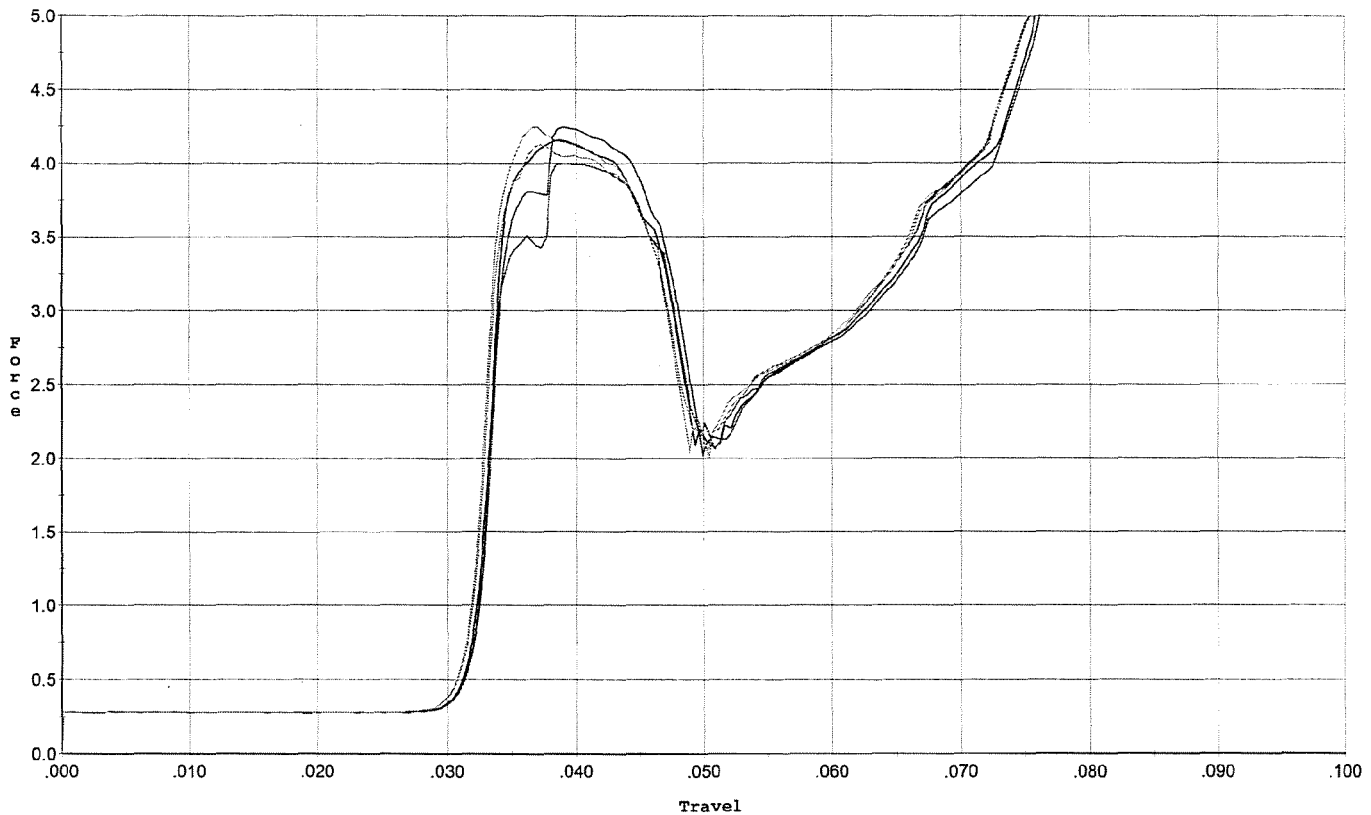
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.049	0.035	0.036	0.042		Set Trigger
2	2.596	0.049	0.035	0.036	0.042		Set Trigger
3	2.452	0.049	0.036	0.036	0.037		Set Trigger
4	2.595	0.049	0.035	0.035	0.042		Set Trigger
5	2.410	0.049	0.034	0.036	0.035		Set Trigger

Avg. 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.048	0.031	0.032	0.068		Set Trigger
2	4.159	0.047	0.031	0.032	0.066		Set Trigger
3	3.996	0.047	0.031	0.032	0.063		Set Trigger
4	4.129	0.046	0.031	0.032	0.065		Set Trigger
5	4.248	0.046	0.030	0.032	0.066		Set Trigger

Aug 4.15