

66771172

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



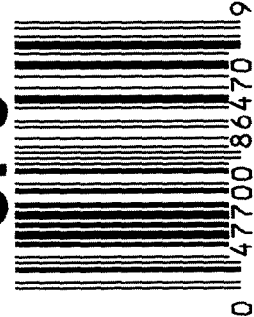
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771172

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6771172

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-1-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

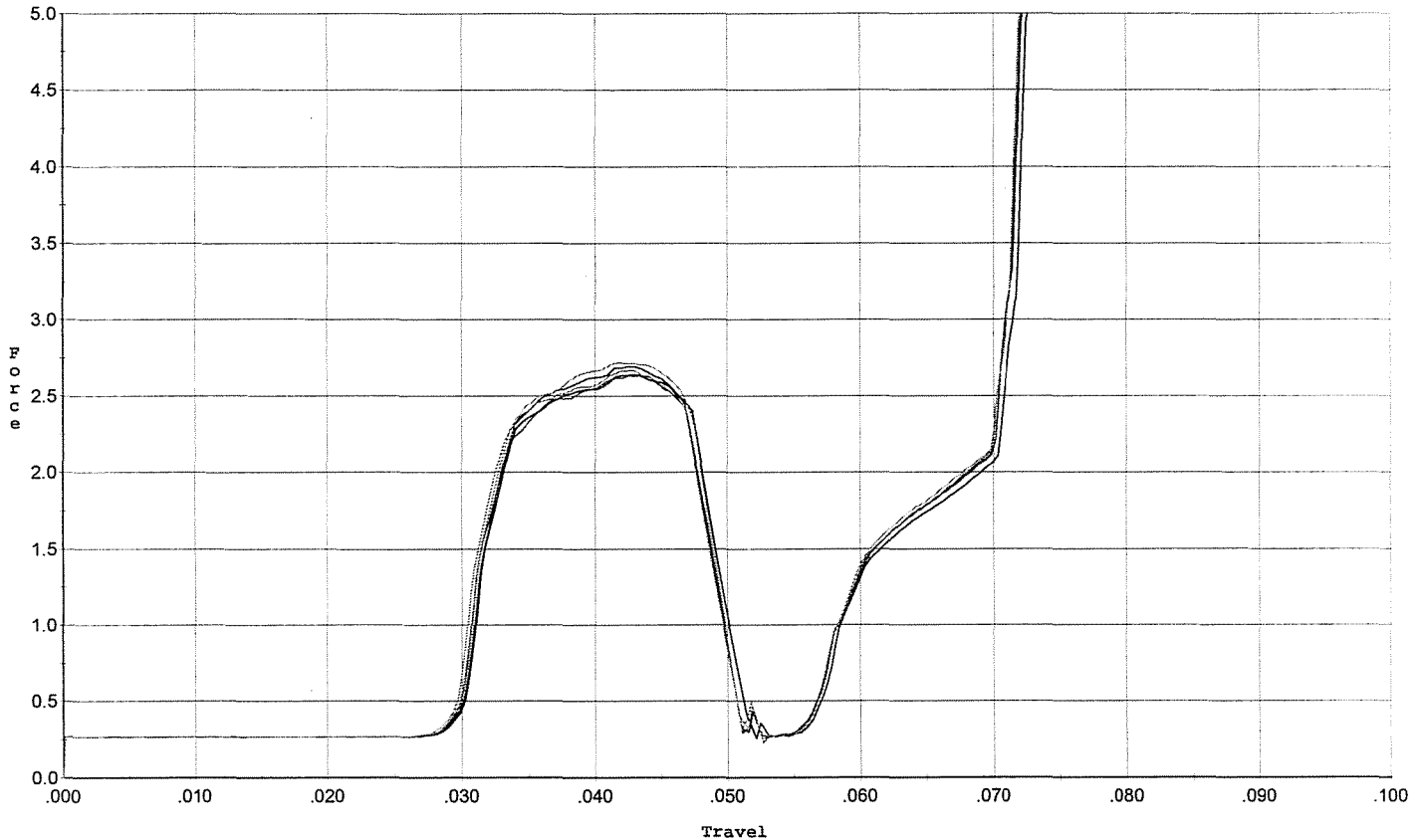
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3</u> <u>3.5</u>	9-17-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-17-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9-17-08	TC
	J) ASSEMBLE STOCK		8-26-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>242</u> <u>2.93</u> <u>292</u> <u>2.92</u> <u>251</u>	9-9-08	PSW
	C) FUNCTION		9-17-08	TC
690	PACK		10/15/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



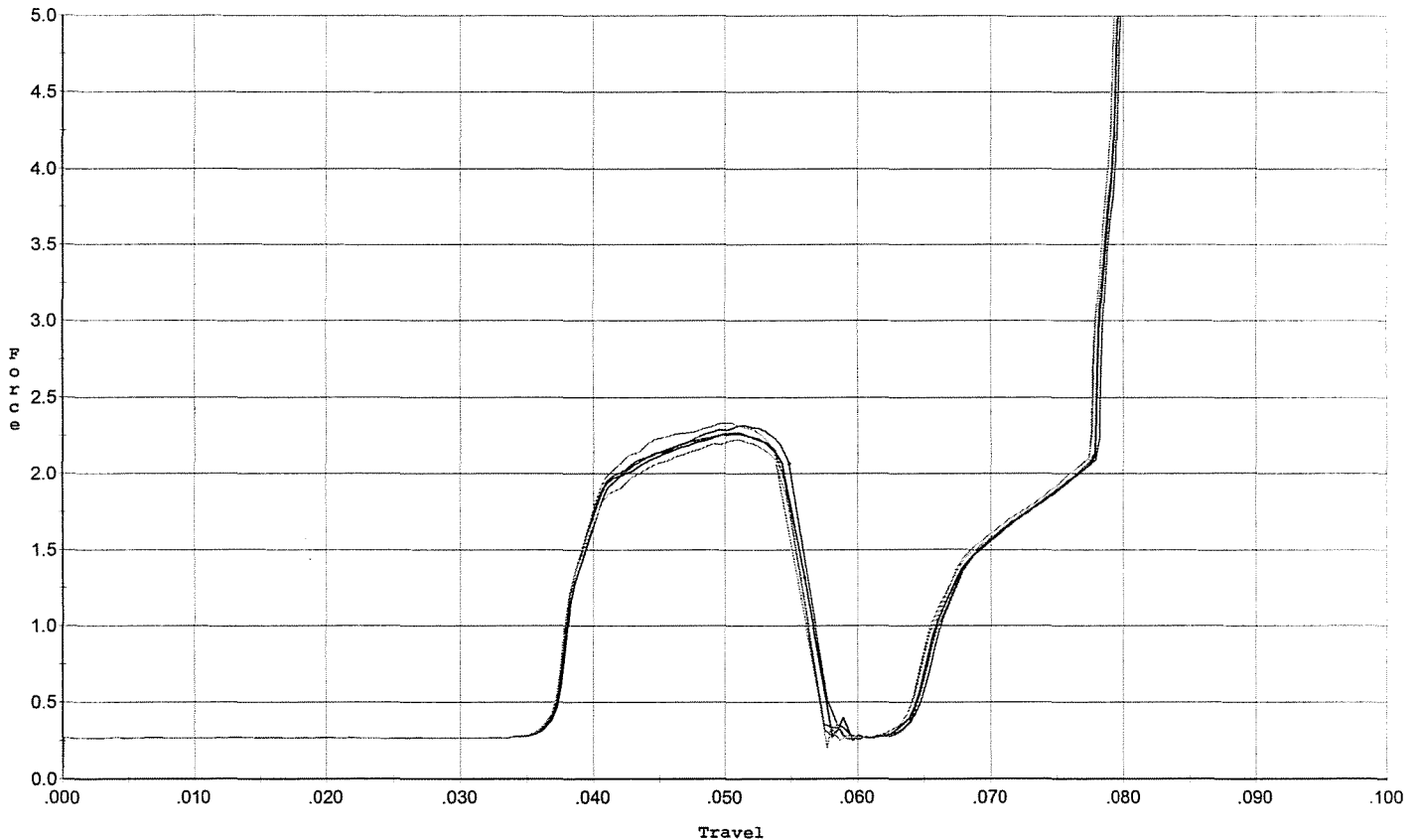
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.694	0.048	0.030	0.030	0.051		Set Trigger
2	2.640	0.047	0.030	0.031	0.049		Set Trigger
3	2.634	0.049	0.030	0.030	0.050		Set Trigger
4	2.718	0.047	0.030	0.030	0.051		Set Trigger
5	2.668	0.047	0.030	0.030	0.049		Set Trigger

Aug. 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



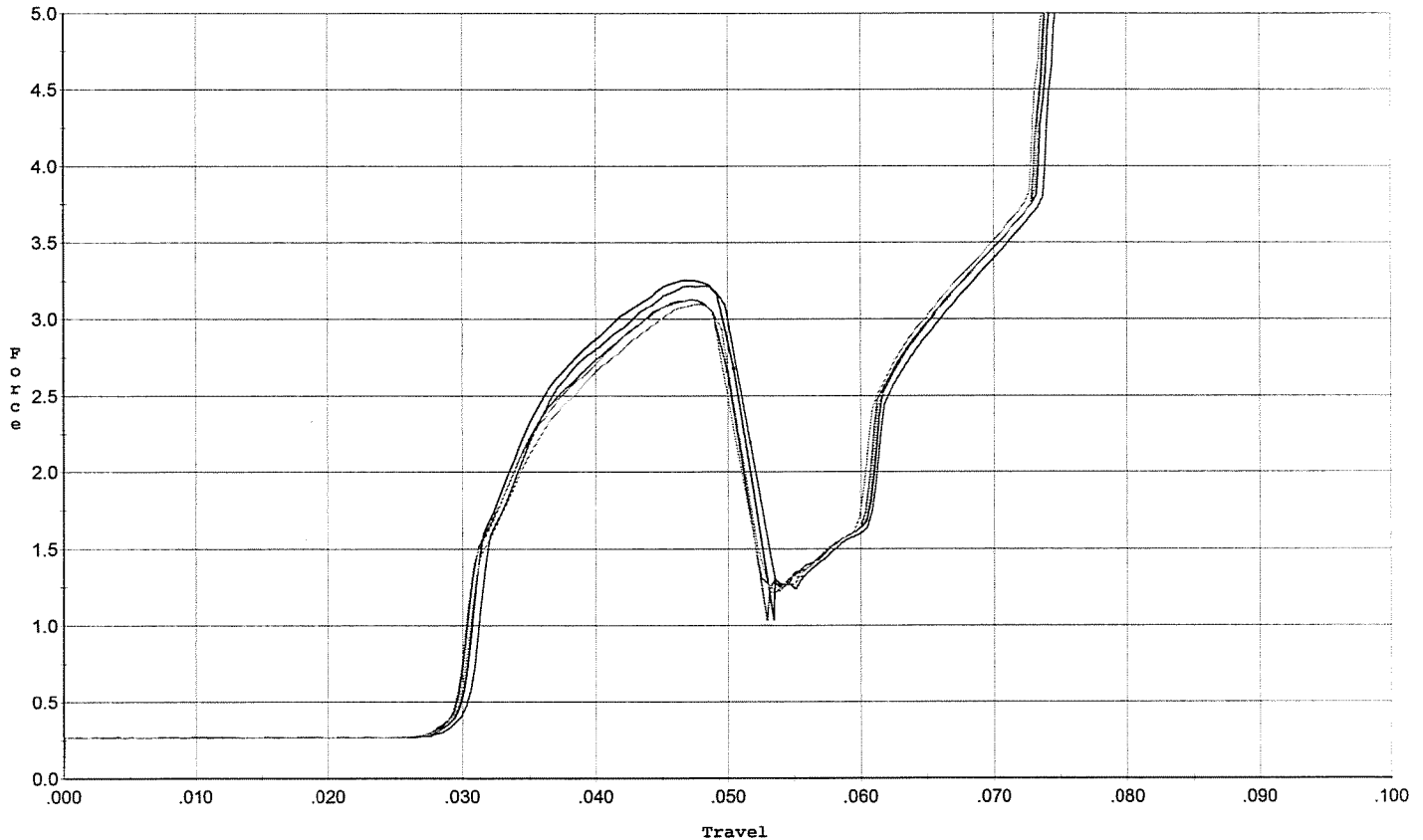
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.318	0.055	0.037	0.031	0.047		Set Trigger
2	2.272	0.056	0.037	0.031	0.047		Set Trigger
3	2.261	0.054	0.037	0.032	0.046		Set Trigger
4	2.219	0.055	0.037	0.031	0.045		Set Trigger
5	2.333	0.054	0.037	0.032	0.045		Set Trigger

Aug. 2.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini.+/- .75 lbs.



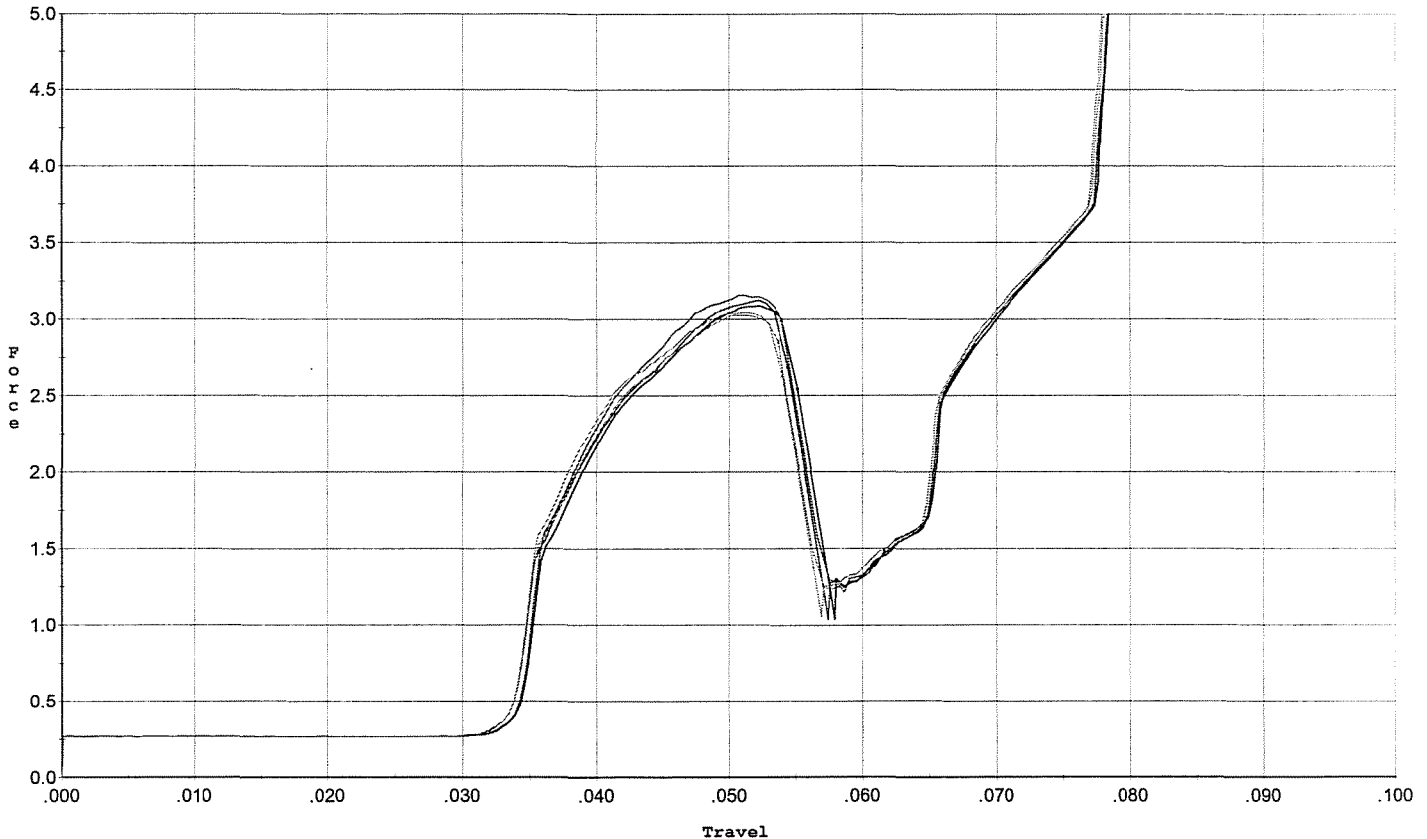
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.219	0.052	0.030	0.029	0.064		Set Trigger
2	3.255	0.050	0.030	0.029	0.063		Set Trigger
3	3.131	0.050	0.029	0.029	0.060		Set Trigger
4	3.101	0.050	0.030	0.029	0.058		Set Trigger
5	3.133	0.049	0.029	0.029	0.058		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



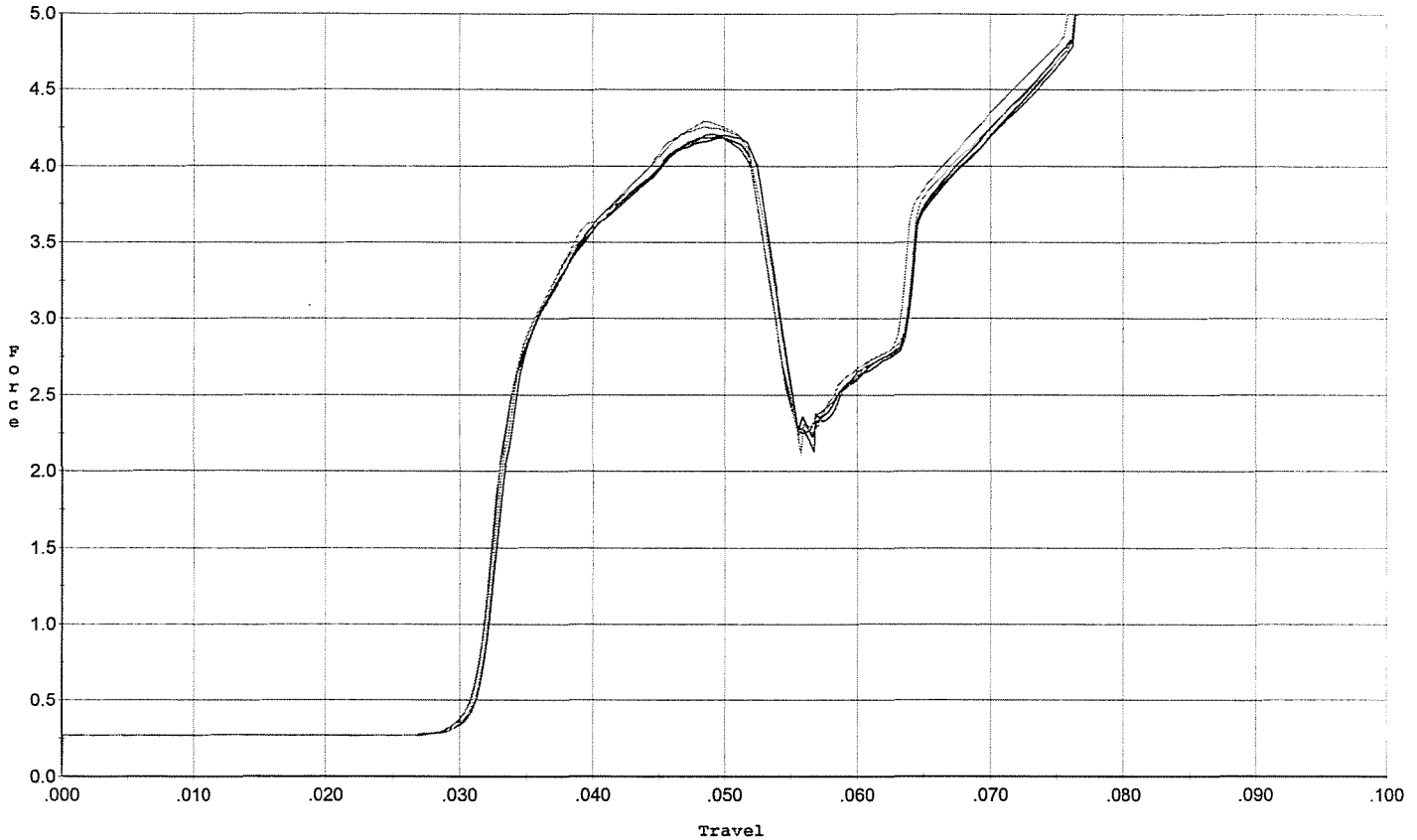
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.124	0.054	0.034	0.029	0.061		Set Trigger
2	3.089	0.055	0.034	0.029	0.062		Set Trigger
3	3.158	0.054	0.034	0.030	0.062		Set Trigger
4	3.045	0.054	0.034	0.030	0.061		Set Trigger
5	3.028	0.054	0.034	0.030	0.059		Set Trigger

3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



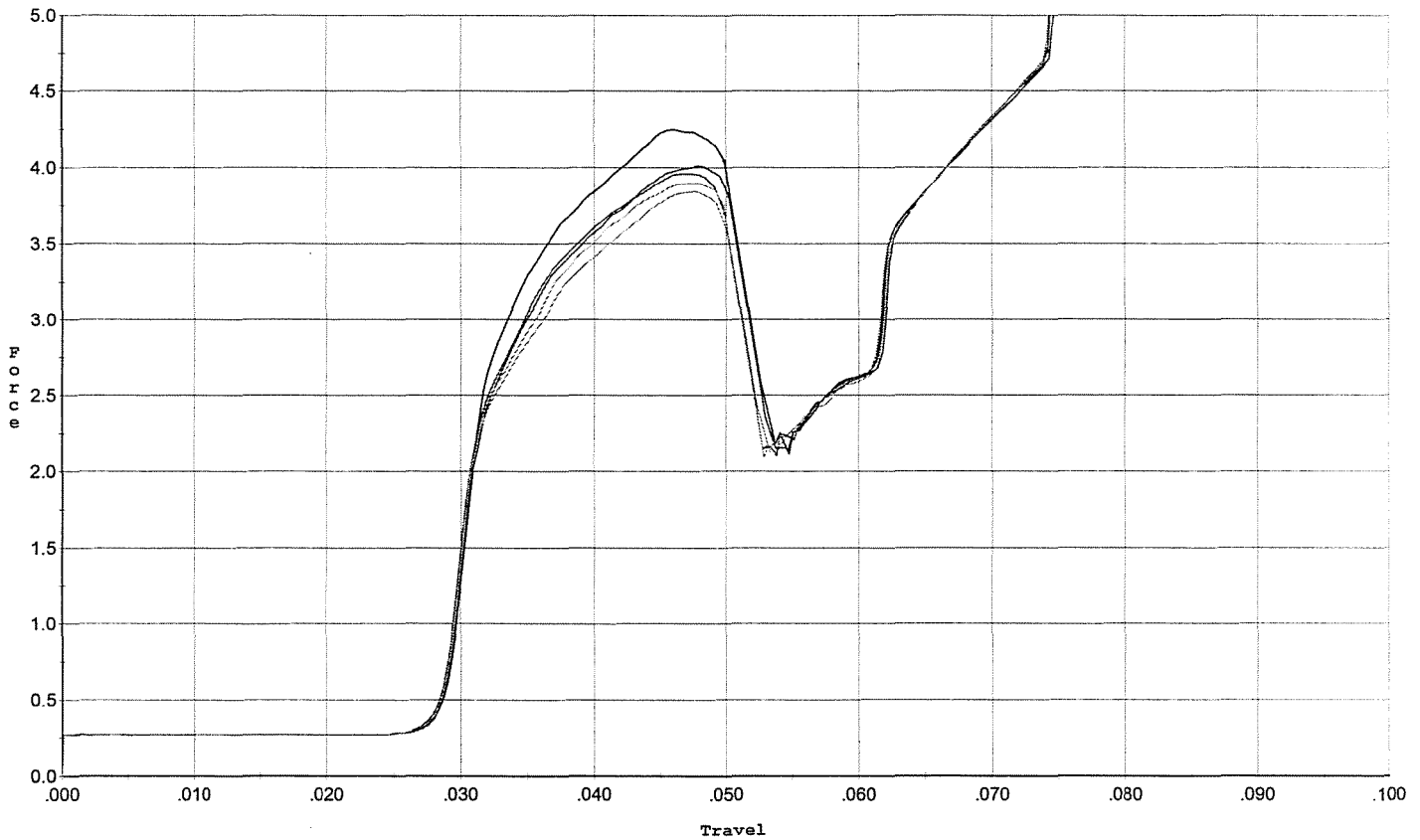
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.052	0.031	0.028	0.084		Set Trigger
2	4.188	0.052	0.031	0.028	0.083		Set Trigger
3	4.209	0.052	0.031	0.028	0.083		Set Trigger
4	4.293	0.053	0.031	0.028	0.087		Set Trigger
5	4.256	0.052	0.031	0.028	0.084		Set Trigger

Aug. 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



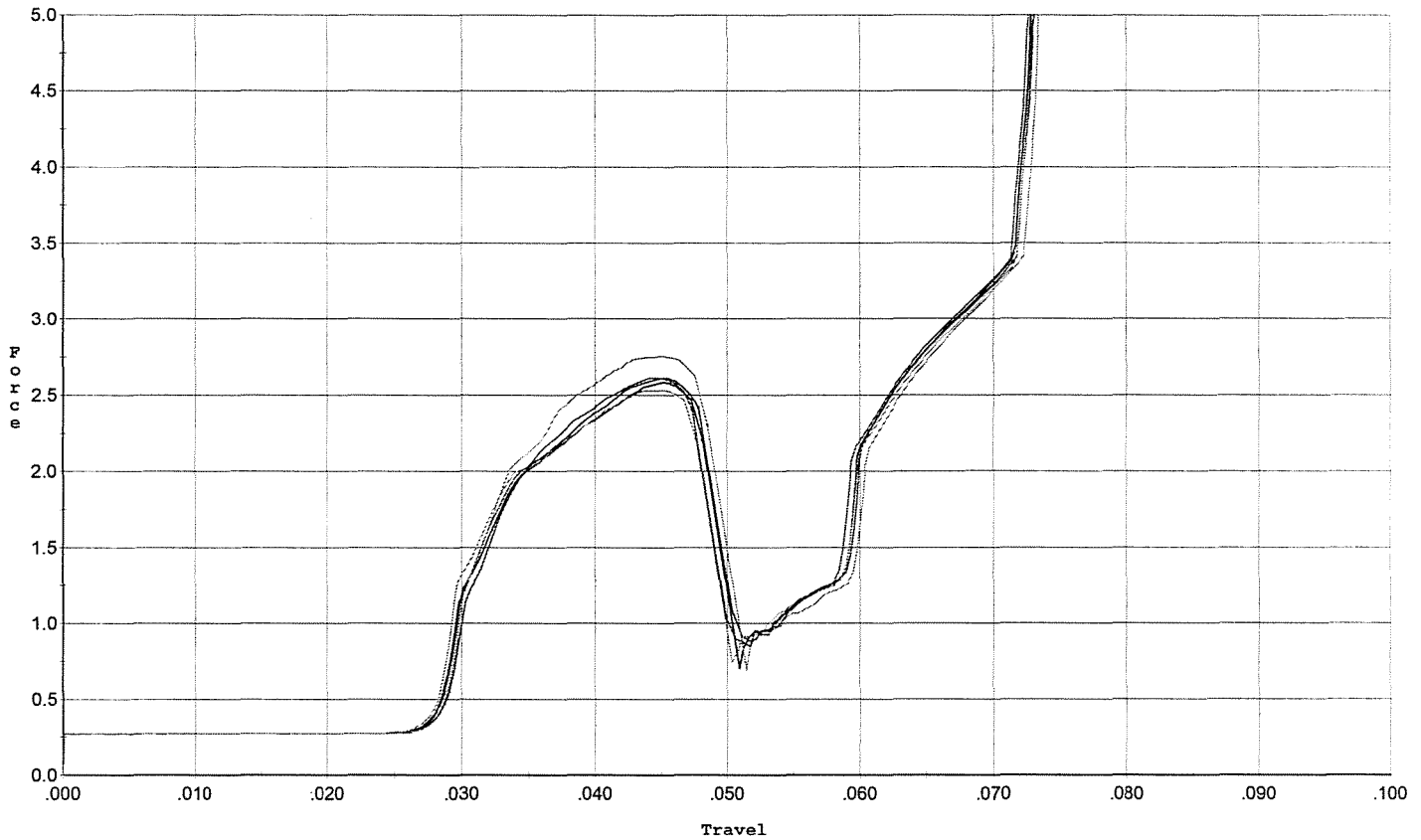
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.050	0.028	0.028	0.080		Set Trigger
2	4.250	0.050	0.028	0.028	0.084		Set Trigger
3	3.958	0.050	0.028	0.028	0.079		Set Trigger
4	3.897	0.050	0.028	0.028	0.078		Set Trigger
5	3.843	0.050	0.028	0.028	0.076		Set Trigger

Aug. 3-99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



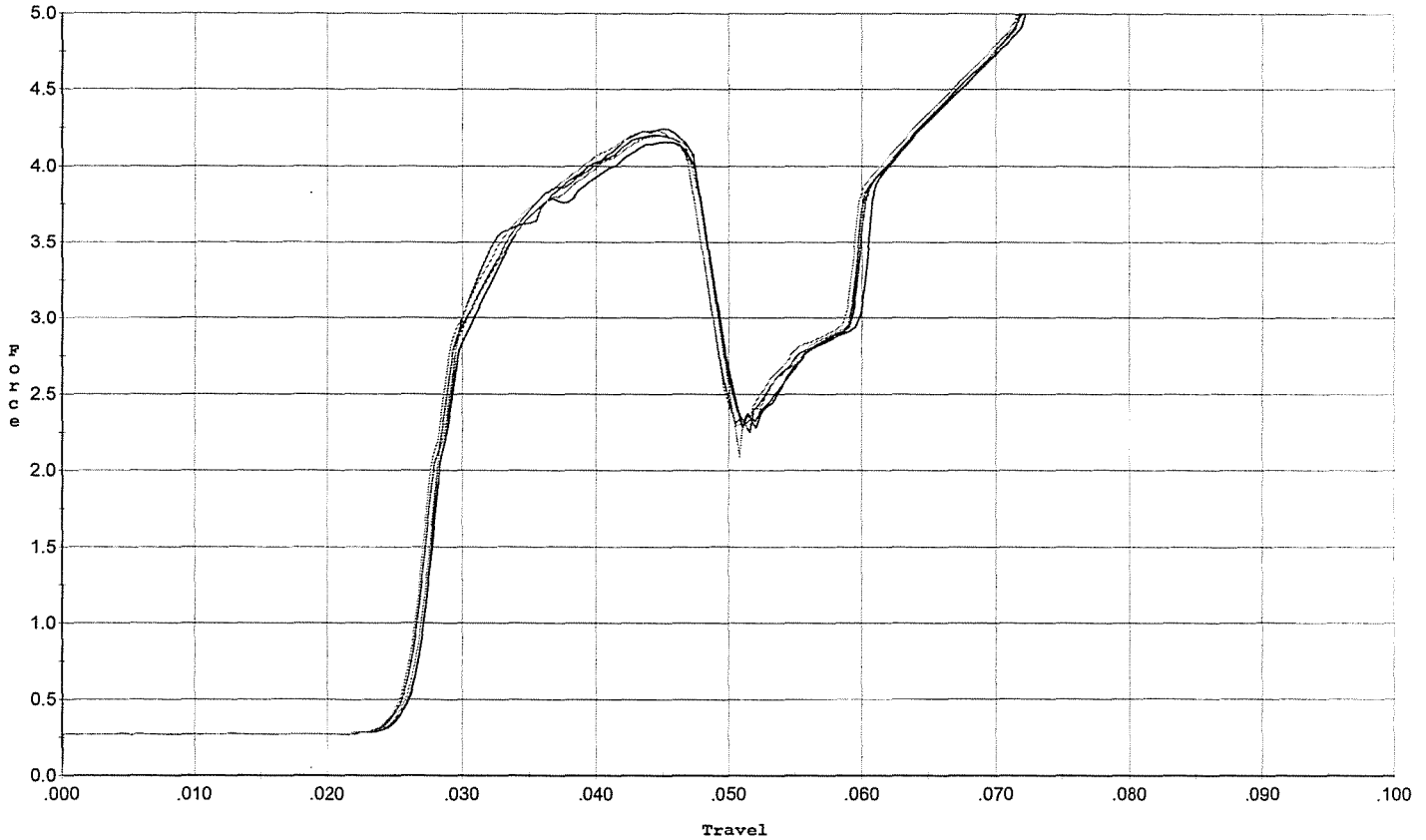
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.048	0.029	0.030	0.049		Set Trigger
2	2.583	0.048	0.028	0.030	0.049		Set Trigger
3	2.612	0.047	0.028	0.030	0.049		Set Trigger
4	2.531	0.048	0.028	0.030	0.049		Set Trigger
5	2.753	0.048	0.029	0.030	0.053		Set Trigger

Aug-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.243	0.047	0.026	0.027	0.084		Set Trigger
2	4.158	0.047	0.026	0.027	0.082		Set Trigger
3	4.205	0.047	0.025	0.027	0.082		Set Trigger
4	4.236	0.047	0.025	0.027	0.083		Set Trigger
5	4.200	0.048	0.025	0.027	0.084		Set Trigger

Aug. 4.20