

G677 1174

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



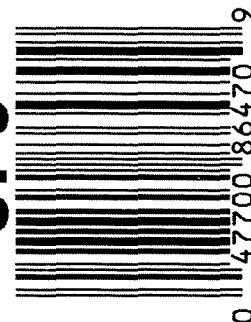
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6771174**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771174

| OP # | OPERATION NAME                                                 | READINGS | DATE    | INITIAL |
|------|----------------------------------------------------------------|----------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |          | 7-30-08 | SP      |
| 430  | ASSEMBLE TO STOCK                                              |          | 7-30-08 | SP      |
| 440  | PROOF                                                          |          | 7-30-08 | SP      |
| 460  | CHECK HEADSPACE                                                |          | 7-30-08 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |          | 7-30-08 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          |          | 7-31-08 | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |          | 7-31-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |          | 8/5     | BA      |
| 490  | MAGNAFLUX BOLT                                                 |          |         |         |
| 500  | ROLLMARK CALIBER                                               |          | 8/6/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |          | 8/7/08  | DB      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |          | 8/2     |         |
| 545  | (BOLT)                                                         |          |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |          |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |          | 8-15-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          | 8-16-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          | 8-16-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |          | 8-18-08 | RTZ     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |         |         |
|      | 2.50 LBS +/- .5 LBS                                            |          |         |         |

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

M2400055736

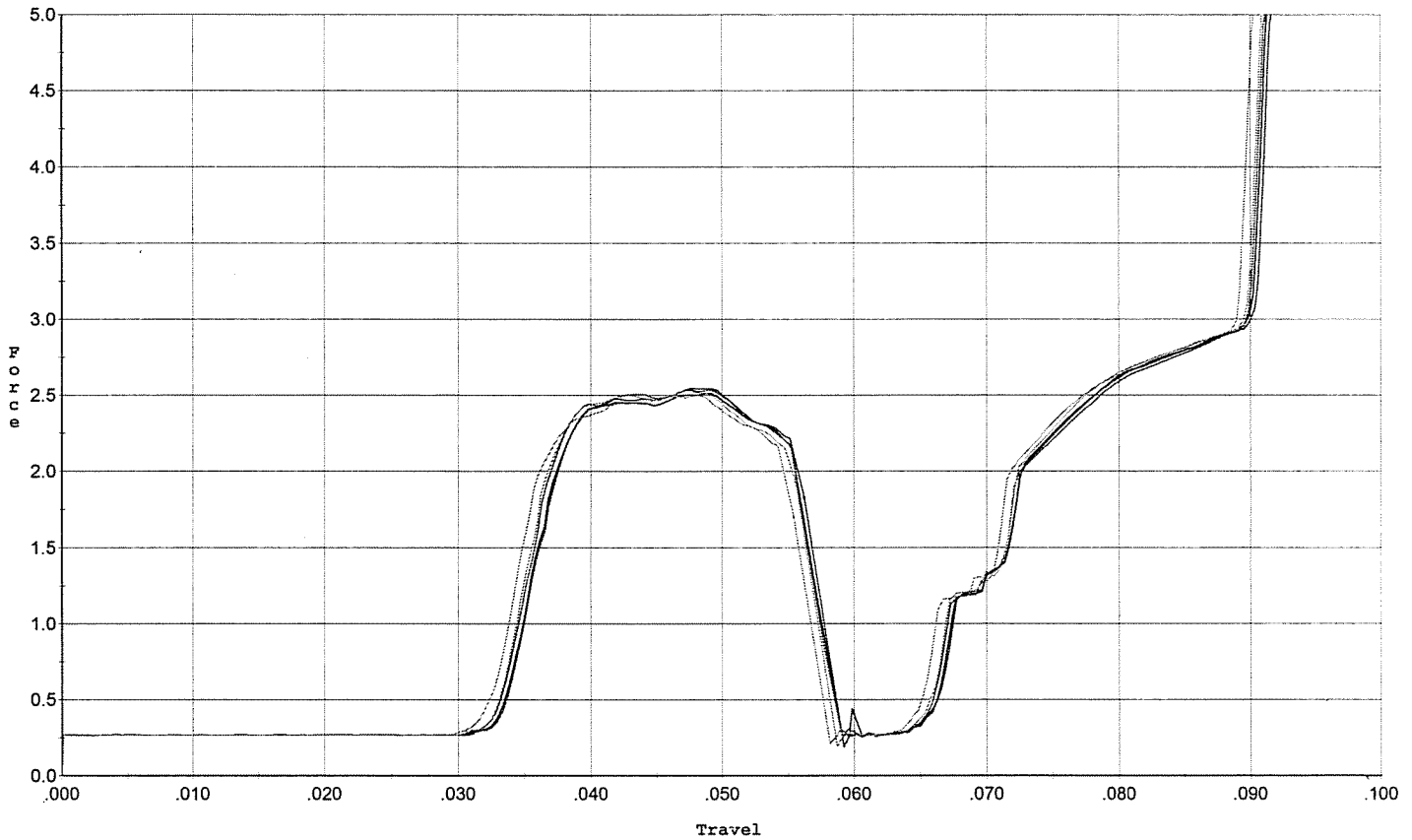
|              |                                                                       |                                           |             |             |             |             |             |        |        |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|-------------|-------------|--------|--------|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>3.0</u>  | <u>3.0</u>  | <u>3.0</u>  | 9.6.08      | RSW         |        |        |
| CONT.        |                                                                       |                                           |             |             |             |             |             |        |        |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>6.0</u>  | <u>6.0</u>  | <u>6.0</u>  | 9.6.08      | RSW         |        |        |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |             |             |        |        |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.024</u> | <u>.024</u> | <u>.024</u> | 9.6.08      | RSW         |        |        |
|              | J) ASSEMBLE STOCK                                                     |                                           |             |             |             | 8-18-08     | RTZ         |        |        |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | 9.6.08      | RSW         |        |        |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             |             |             |        |        |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             |             |             |        |        |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             |             |             |        |        |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | PASS        | FAIL        |             |             |             |        |        |
|              |                                                                       |                                           | PASS        | FAIL        |             | 8-19-08     | TRW         |        |        |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |        |        |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |        |        |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |        |        |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             | 8/19/08     | JS          |        |        |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | 8/19/08     | JS          |        |        |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | 9.6.08      | RSW         |        |        |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.50</u> | <u>2.50</u> | <u>2.50</u> | <u>2.41</u> | <u>2.38</u> | 9-4-08 | B.S.H. |
|              | C) FUNCTION                                                           |                                           |             |             |             | 9.6.08      | RSW         |        |        |
| 690          | PACK                                                                  |                                           |             |             |             | 9-19-08     | Fm          |        |        |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C. Schultz 08/05/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. ini. +/- .50 lbs.



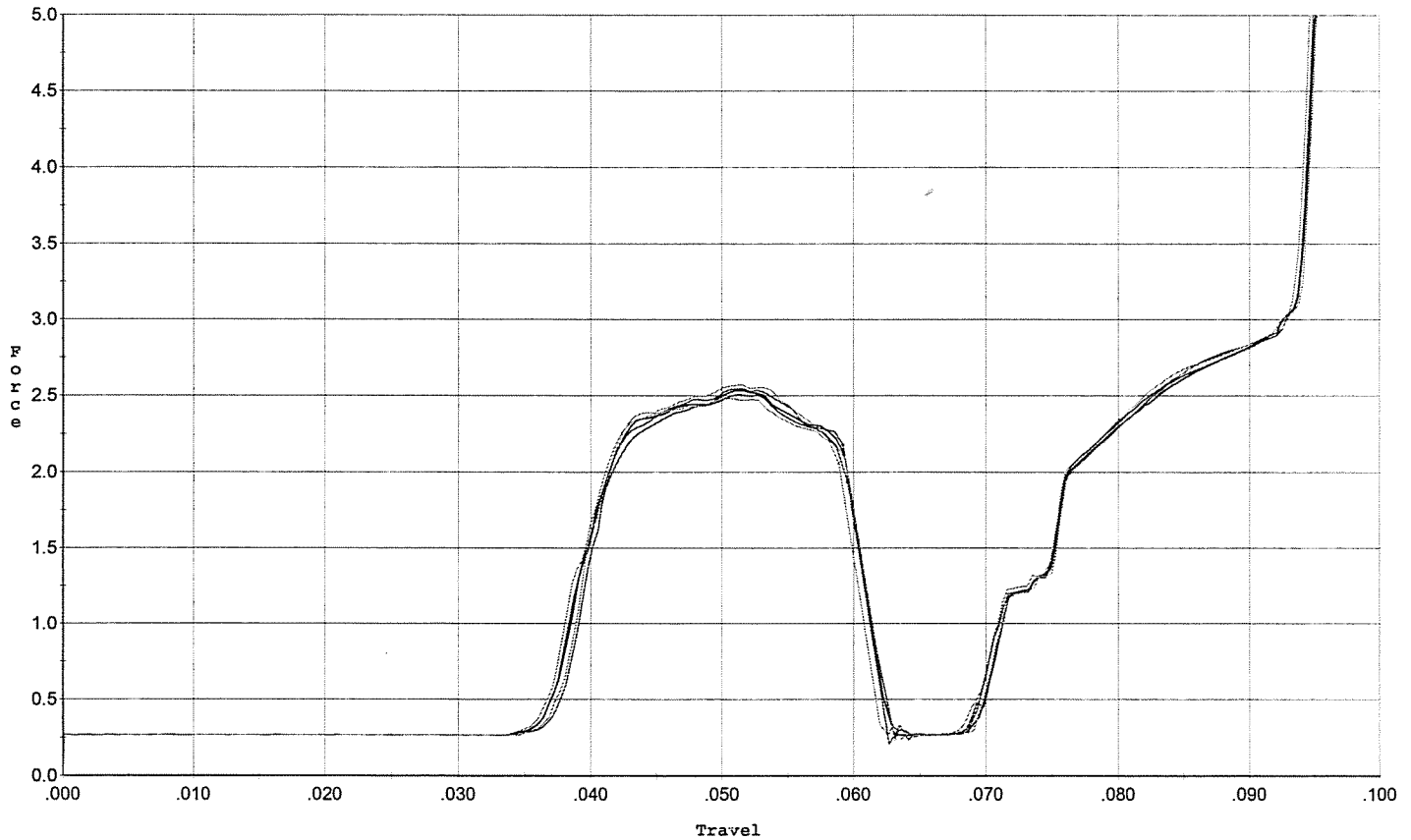
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.546      | 0.056             | 0.033           | 0.039      | 0.059             |           | Set Trigger |
| 2 | 2.510      | 0.055             | 0.033           | 0.039      | 0.057             |           | Set Trigger |
| 3 | 2.536      | 0.055             | 0.033           | 0.039      | 0.058             |           | Set Trigger |
| 4 | 2.531      | 0.056             | 0.033           | 0.039      | 0.059             |           | Set Trigger |
| 5 | 2.499      | 0.055             | 0.032           | 0.038      | 0.059             |           | Set Trigger |

Avg. 2.52

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C. Schults 08/05/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs.after 50 cycles +/- .50 lbs.



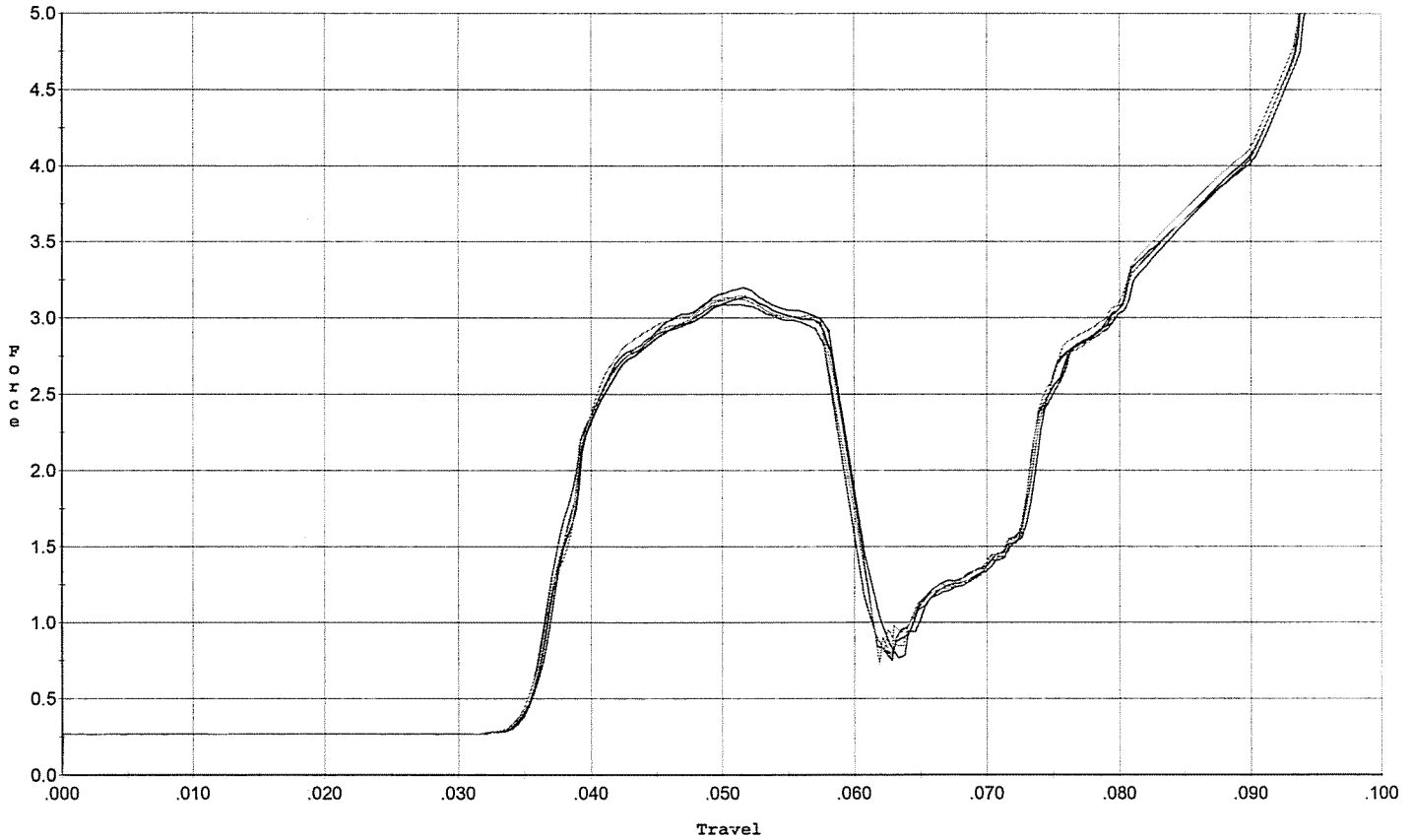
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.508      | 0.059             | 0.037           | 0.040      | 0.058             |           | Set Trigger |
| 2 | 2.536      | 0.059             | 0.037           | 0.040      | 0.059             |           | Set Trigger |
| 3 | 2.544      | 0.060             | 0.037           | 0.040      | 0.058             |           | Set Trigger |
| 4 | 2.569      | 0.059             | 0.037           | 0.040      | 0.059             |           | Set Trigger |
| 5 | 2.485      | 0.059             | 0.036           | 0.040      | 0.058             |           | Set Trigger |

Aug. 2.52

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C. Schults 08/05/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



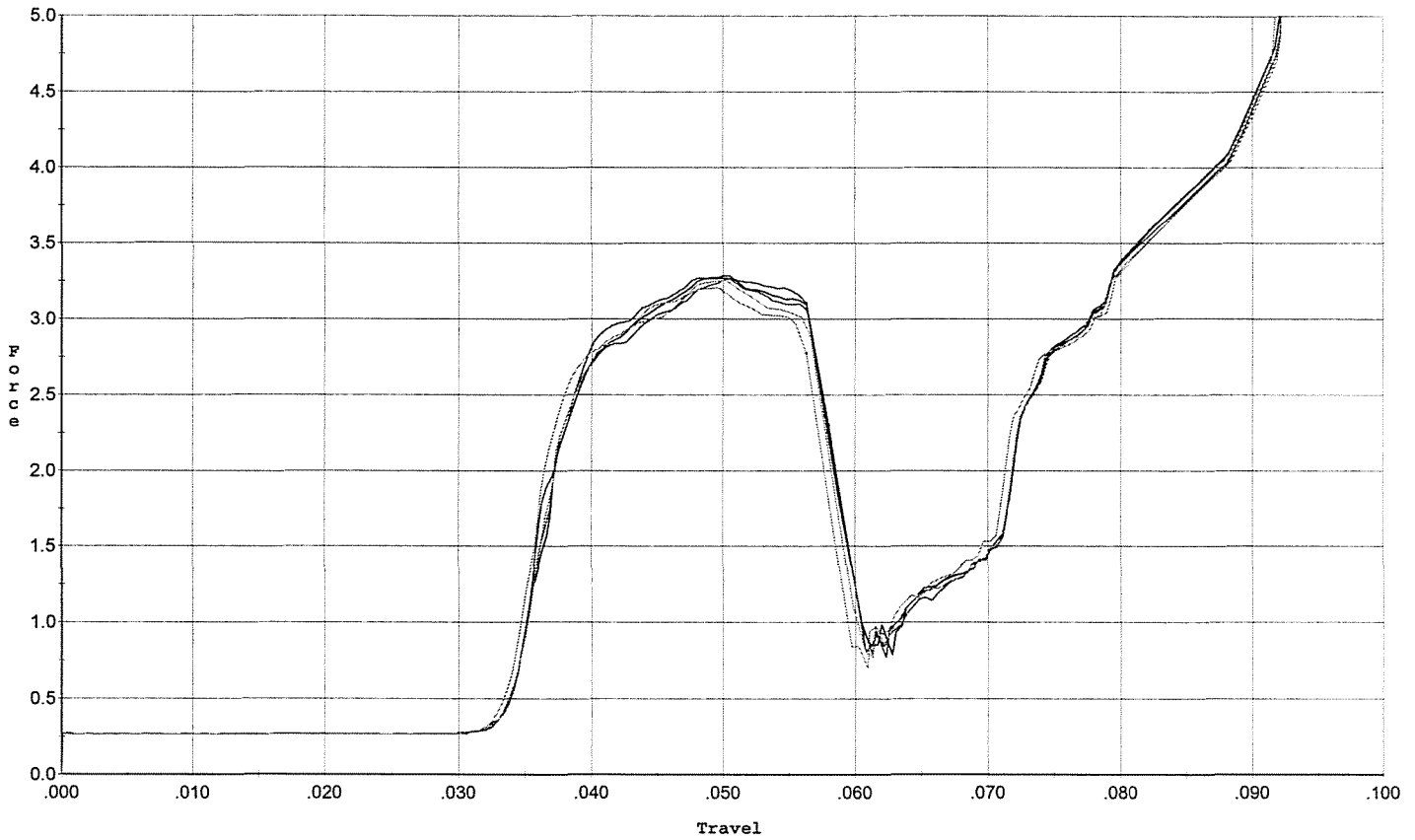
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.197      | 0.058             | 0.035           | 0.039      | 0.071             |           | Set Trigger |
| 2 | 3.136      | 0.058             | 0.035           | 0.039      | 0.071             |           | Set Trigger |
| 3 | 3.087      | 0.058             | 0.035           | 0.039      | 0.070             |           | Set Trigger |
| 4 | 3.147      | 0.060             | 0.035           | 0.038      | 0.073             |           | Set Trigger |
| 5 | 3.131      | 0.059             | 0.035           | 0.039      | 0.072             |           | Set Trigger |

Avg. 3.14

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C. Schults 08/05/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. after 20 cycles+/- .75 lbs.



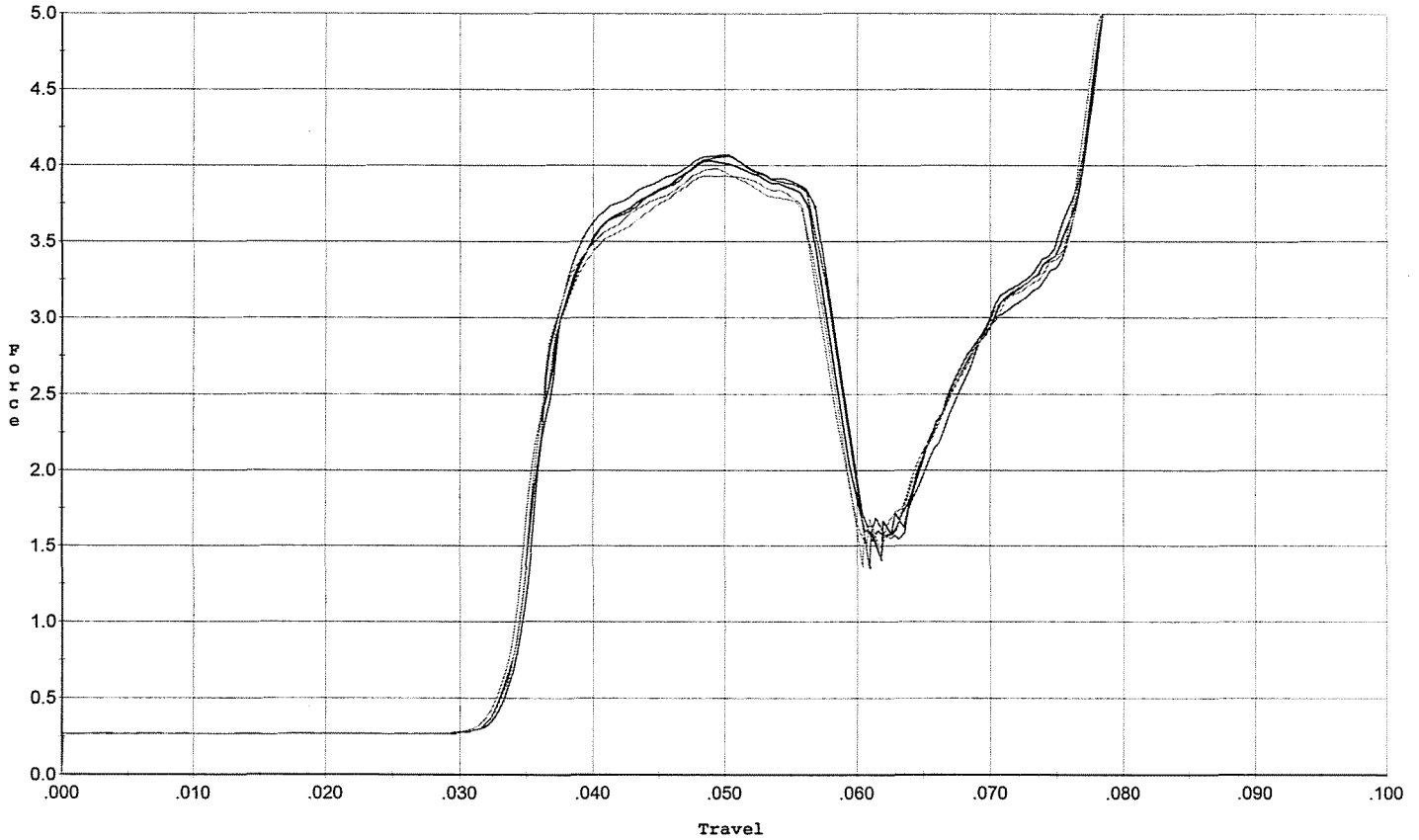
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.270      | 0.056             | 0.033           | 0.038      | 0.074             |           | Set Trigger |
| 2 | 3.284      | 0.058             | 0.034           | 0.037      | 0.075             |           | Set Trigger |
| 3 | 3.264      | 0.056             | 0.034           | 0.038      | 0.072             |           | Set Trigger |
| 4 | 3.256      | 0.057             | 0.034           | 0.038      | 0.073             |           | Set Trigger |
| 5 | 3.206      | 0.056             | 0.033           | 0.037      | 0.072             |           | Set Trigger |

Aug - 3.25

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C. Schults 08/05/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. ini. +/- 1.0 lbs.



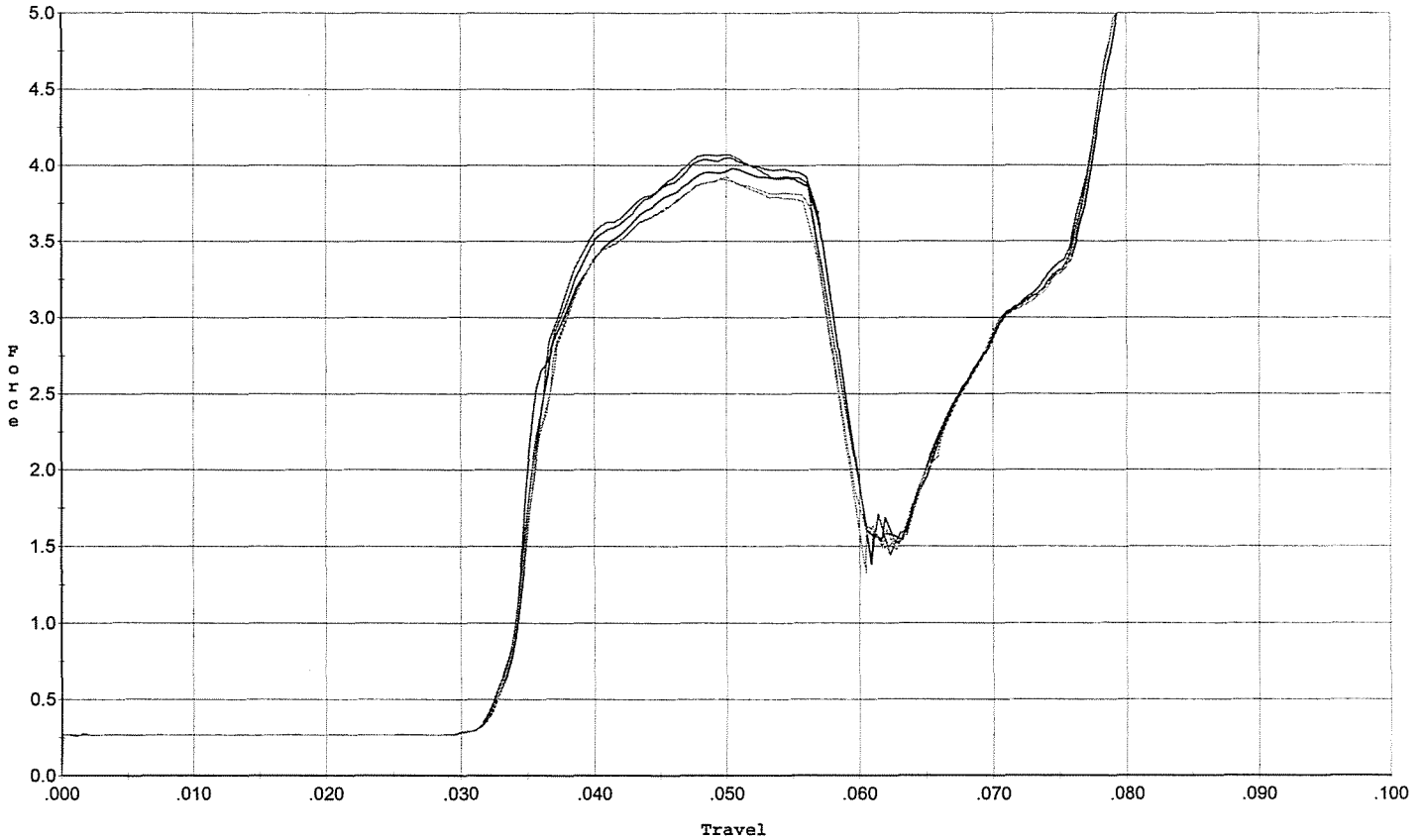
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.061      | 0.057             | 0.033           | 0.026      | 0.092             |           | Set Trigger |
| 2 | 4.032      | 0.056             | 0.033           | 0.027      | 0.090             |           | Set Trigger |
| 3 | 4.071      | 0.058             | 0.033           | 0.027      | 0.094             |           | Set Trigger |
| 4 | 3.933      | 0.057             | 0.033           | 0.028      | 0.090             |           | Set Trigger |
| 5 | 3.978      | 0.056             | 0.033           | 0.028      | 0.088             |           | Set Trigger |

Age 4.01

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C. Schults 08/05/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. after 20 cycles+/- 1.0 lbs.



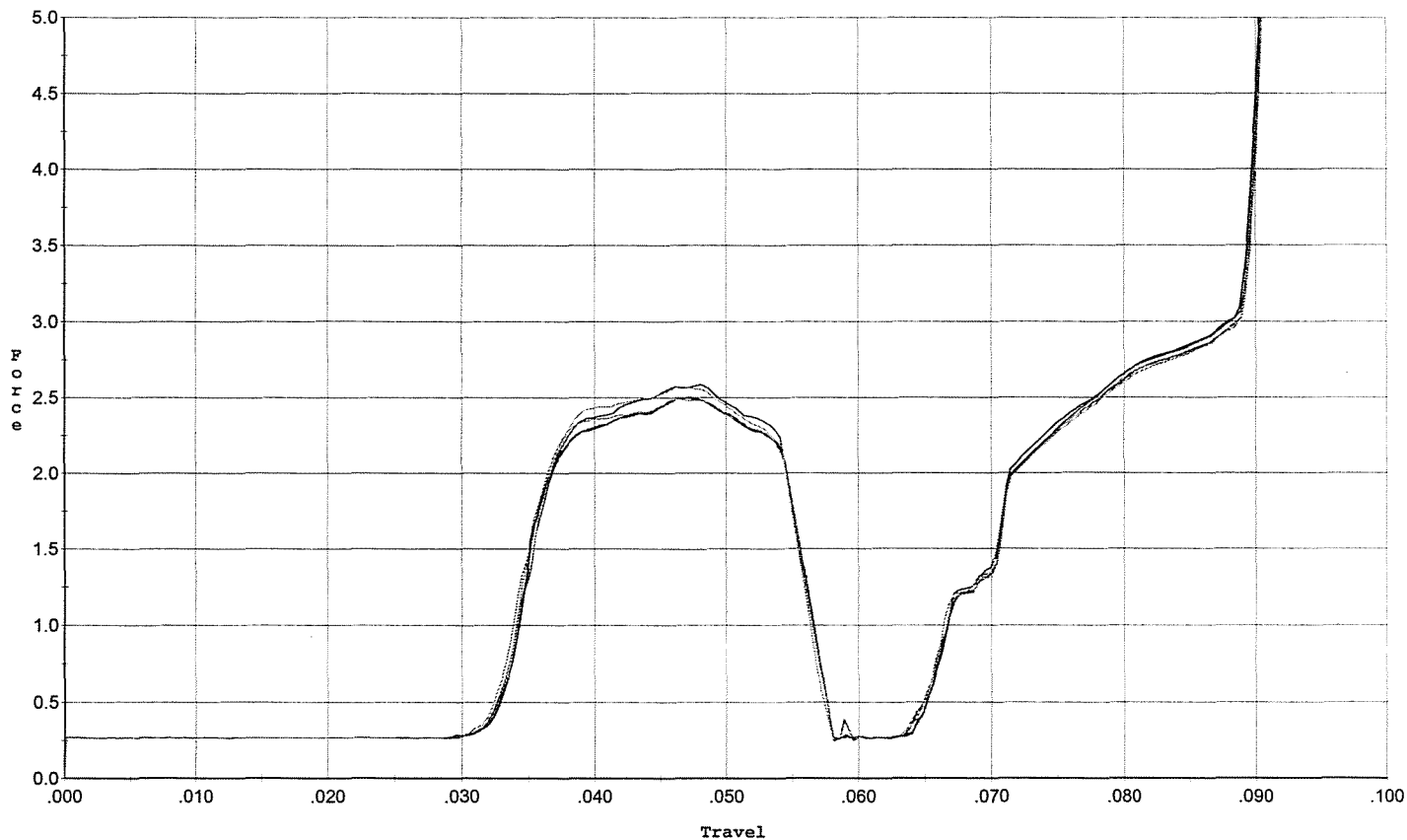
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.050      | 0.057             | 0.032           | 0.035      | 0.094             |           | Set Trigger |
| 2 | 3.978      | 0.057             | 0.032           | 0.036      | 0.092             |           | Set Trigger |
| 3 | 4.069      | 0.056             | 0.032           | 0.036      | 0.091             |           | Set Trigger |
| 4 | 3.923      | 0.056             | 0.032           | 0.036      | 0.089             |           | Set Trigger |
| 5 | 3.909      | 0.057             | 0.032           | 0.036      | 0.089             |           | Set Trigger |

Adj. 3.98

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C. Schults 08/05/2008

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** reset to 2.5 lbs. +/- .50 lbs. for final test



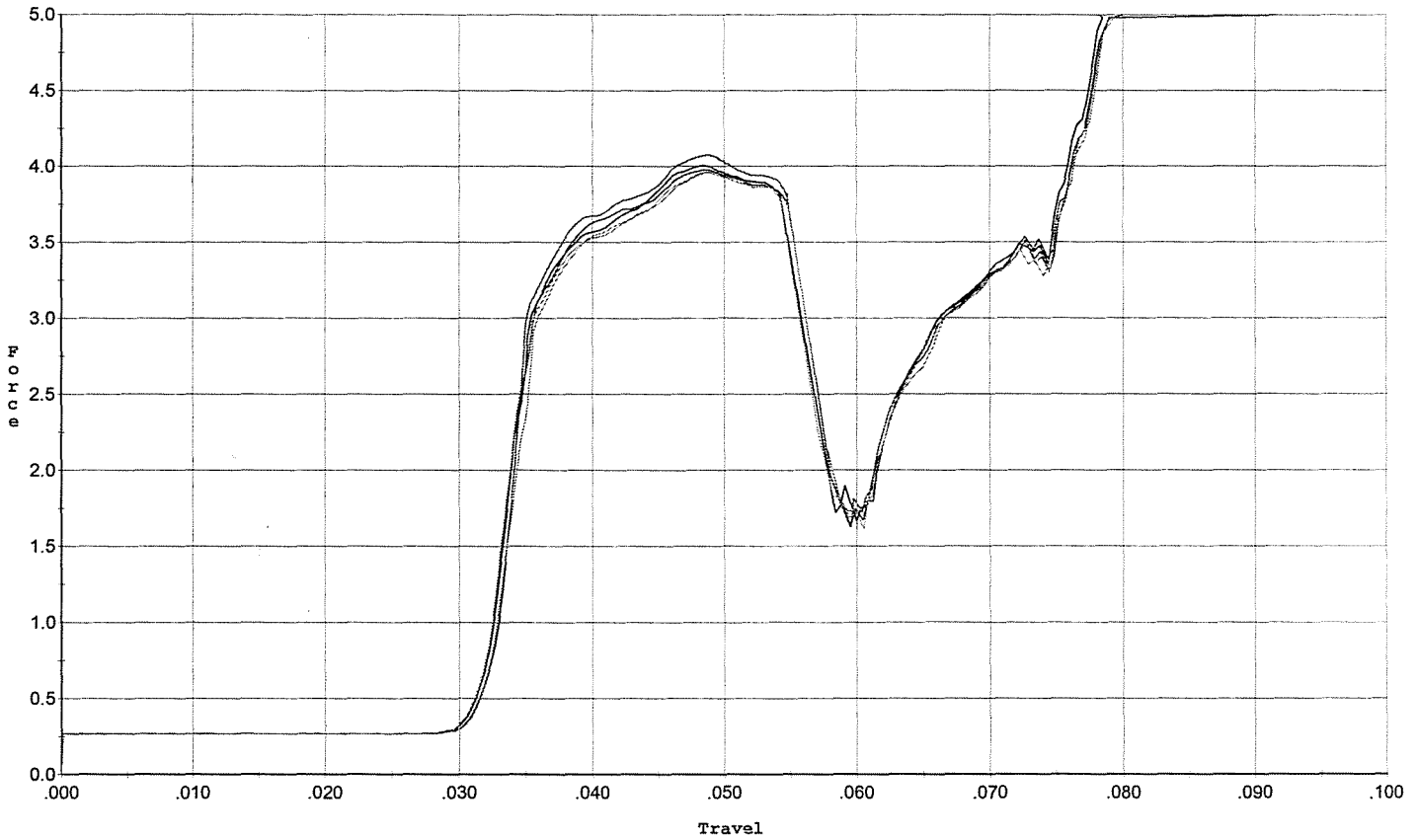
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.585      | 0.056             | 0.032           | 0.038      | 0.059             |           | Set Trigger |
| 2 | 2.501      | 0.054             | 0.033           | 0.039      | 0.056             |           | Set Trigger |
| 3 | 2.496      | 0.054             | 0.033           | 0.039      | 0.055             |           | Set Trigger |
| 4 | 2.572      | 0.054             | 0.033           | 0.039      | 0.057             |           | Set Trigger |
| 5 | 2.494      | 0.054             | 0.032           | 0.039      | 0.057             |           | Set Trigger |

Aug. 2.53

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C. Schults 08/05/2008

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.977      | 0.055             | 0.031           | 0.035      | 0.089             |           | Set Trigger |
| 2 | 4.006      | 0.054             | 0.031           | 0.035      | 0.088             |           | Set Trigger |
| 3 | 4.074      | 0.055             | 0.031           | 0.035      | 0.091             |           | Set Trigger |
| 4 | 3.964      | 0.054             | 0.031           | 0.035      | 0.087             |           | Set Trigger |
| 5 | 3.966      | 0.055             | 0.031           | 0.035      | 0.088             |           | Set Trigger |

Aug. 3.99