

66771175

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

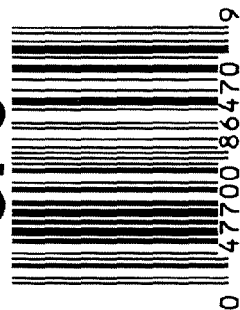
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771175

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6771175

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	MES
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RT
472	SERIALIZE BOLT HANDLE		7-24-08	RT
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DL
542	APPLY COATINGS (BARREL ACTION)		8-5	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

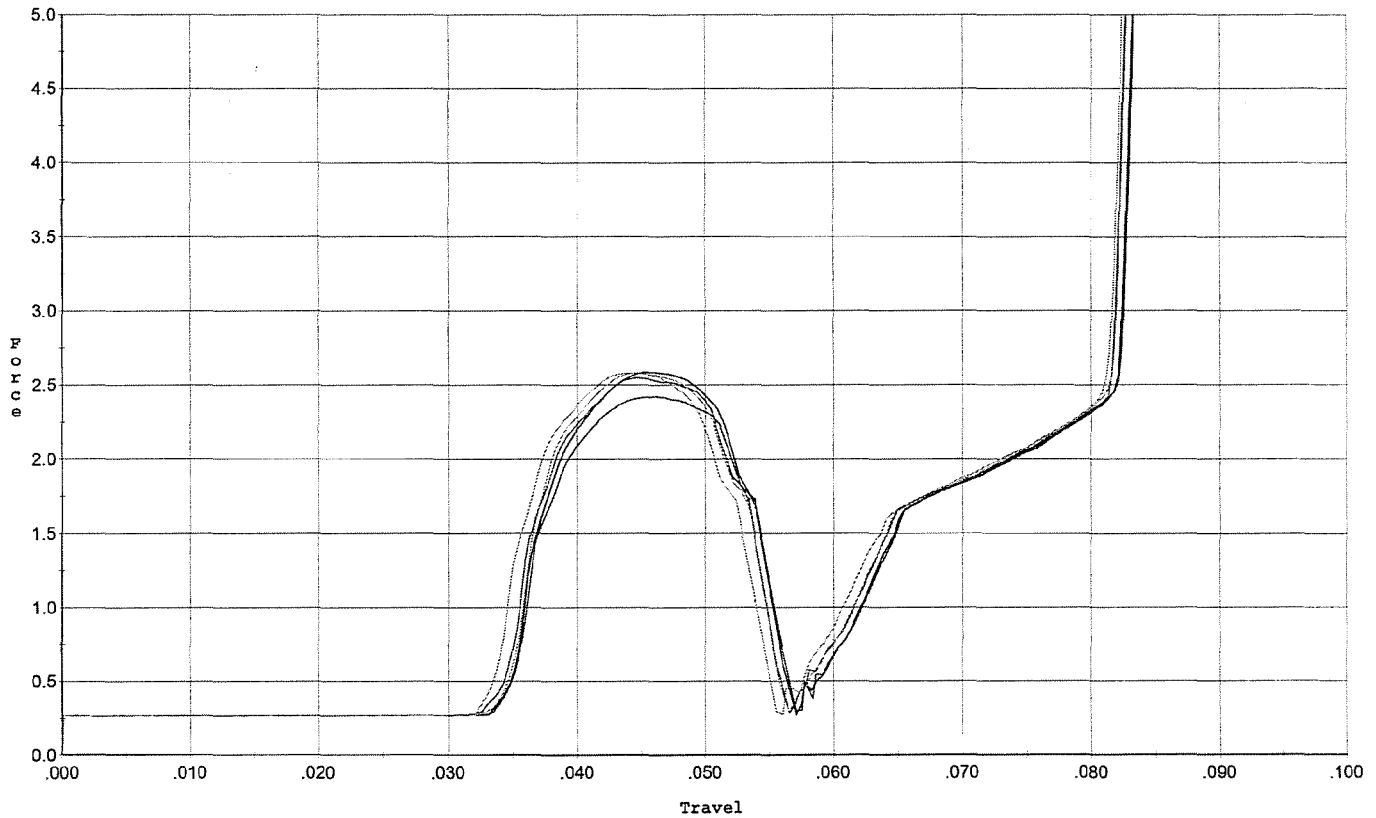
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-3-08	PSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>3.0</u> <u>6.0</u>	9-3-08	PSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9-3-08	PSW
	J) ASSEMBLE STOCK		8-11-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-3-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-3-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u> <u>2.06</u> <u>2.10</u> <u>2.09</u> <u>2.07</u>	8/18/08	FM
	C) FUNCTION		9-3-08	PSW
690	PACK		9-4-08	TK

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



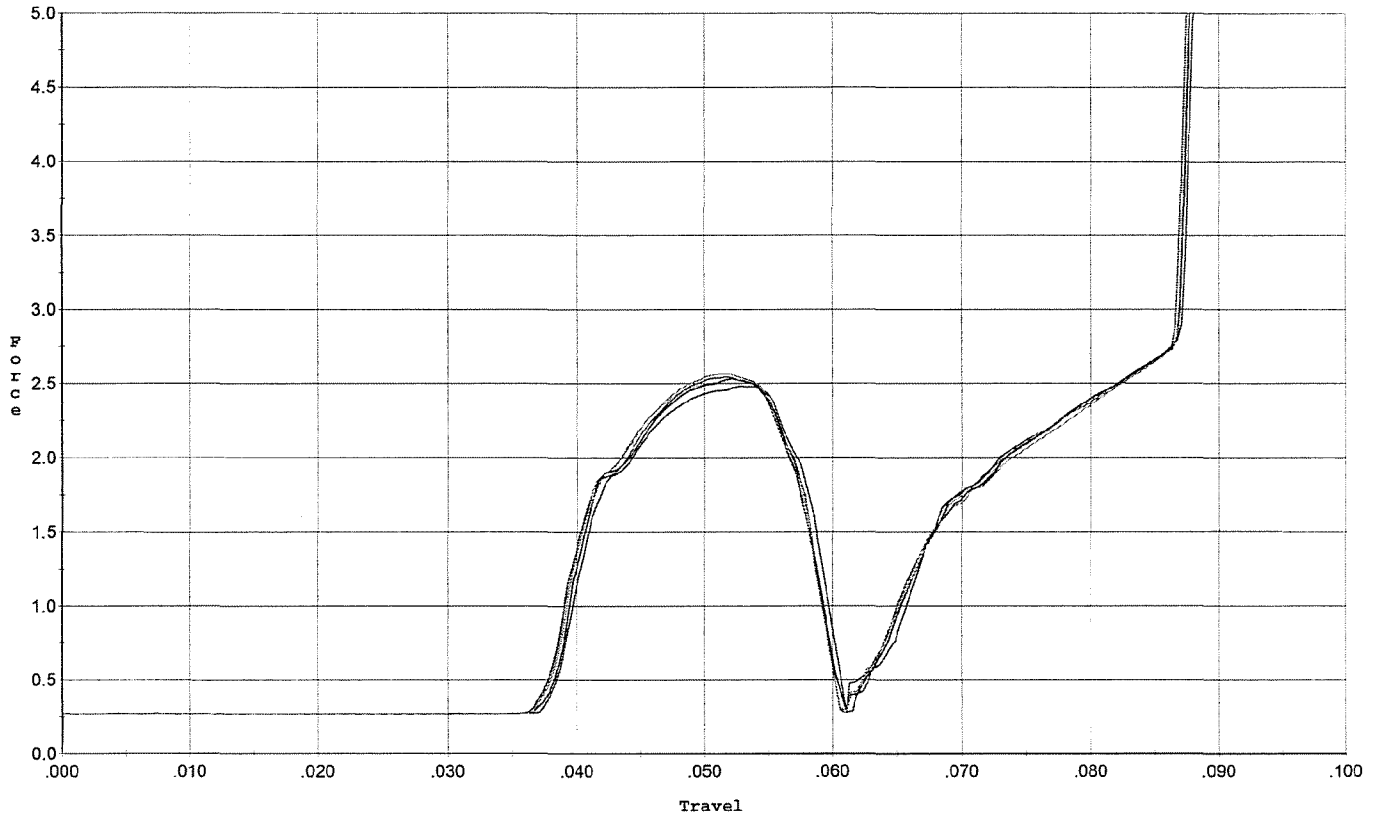
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.054	0.035	0.035	0.049		Set Trigger
2	2.585	0.054	0.034	0.035	0.051		Set Trigger
3	2.550	0.053	0.034	0.035	0.050		Set Trigger
4	2.584	0.053	0.034	0.035	0.050		Set Trigger
5	2.580	0.054	0.033	0.035	0.051		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



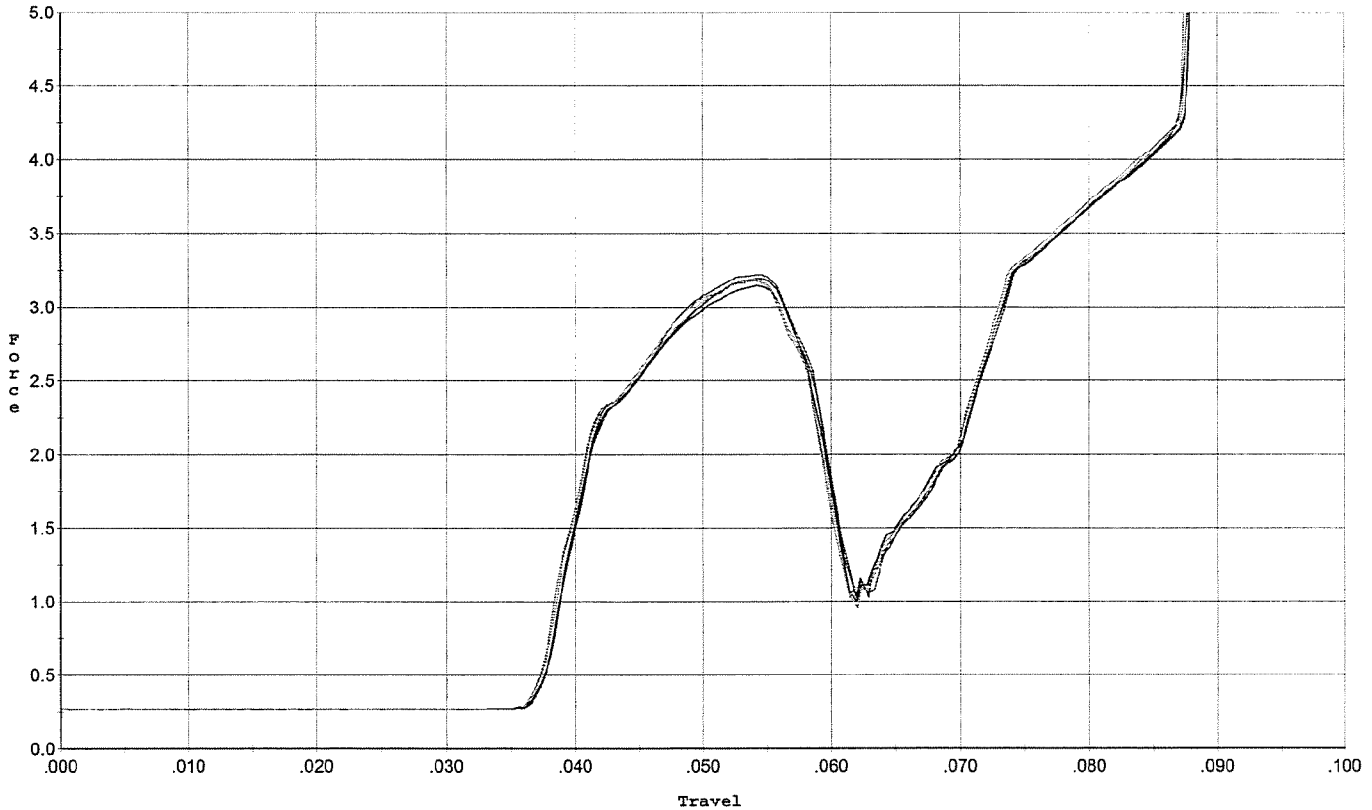
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.059	0.038	0.037	0.052		Set Trigger
2	2.532	0.058	0.038	0.037	0.052		Set Trigger
3	2.545	0.058	0.037	0.037	0.052		Set Trigger
4	2.528	0.058	0.037	0.037	0.052		Set Trigger
5	2.566	0.058	0.037	0.037	0.053		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



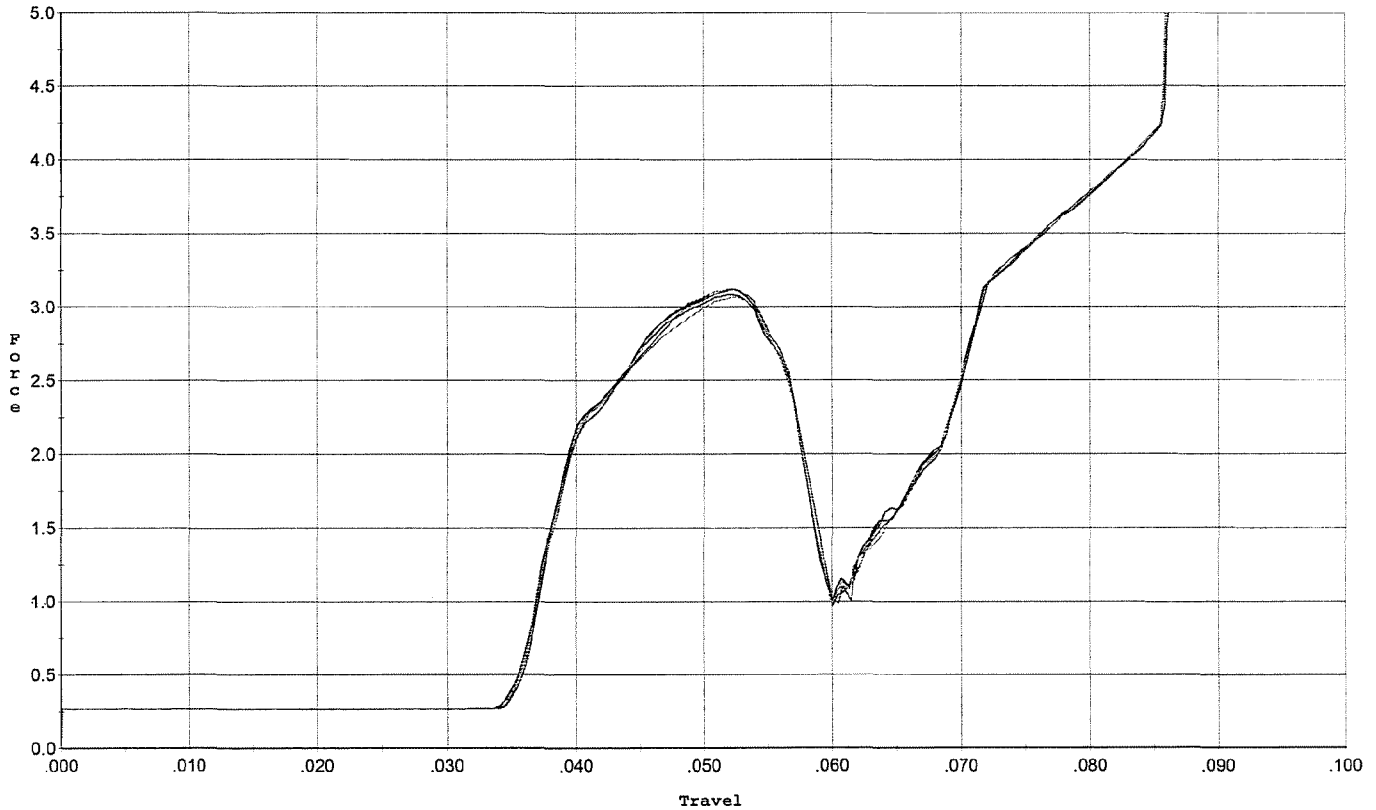
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.059	0.037	0.035	0.065		Set Trigger
2	3.150	0.059	0.037	0.035	0.065		Set Trigger
3	3.220	0.059	0.037	0.035	0.065		Set Trigger
4	3.195	0.058	0.036	0.035	0.064		Set Trigger
5	3.182	0.058	0.036	0.035	0.065		Set Trigger

Avg 318

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



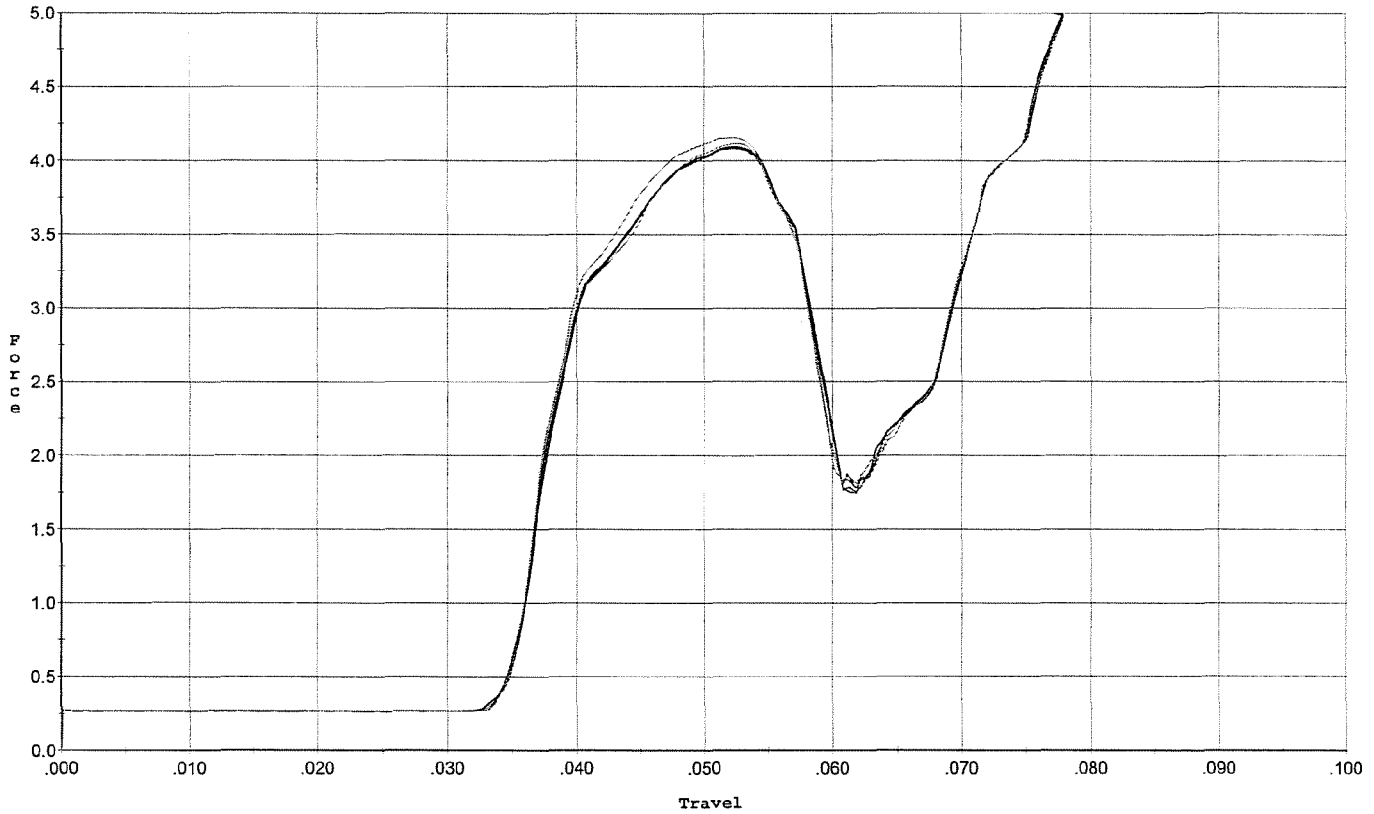
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.057	0.035	0.034	0.063		Set Trigger
2	3.122	0.057	0.035	0.035	0.063		Set Trigger
3	3.120	0.057	0.035	0.035	0.063		Set Trigger
4	3.126	0.057	0.035	0.035	0.063		Set Trigger
5	3.066	0.057	0.035	0.035	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



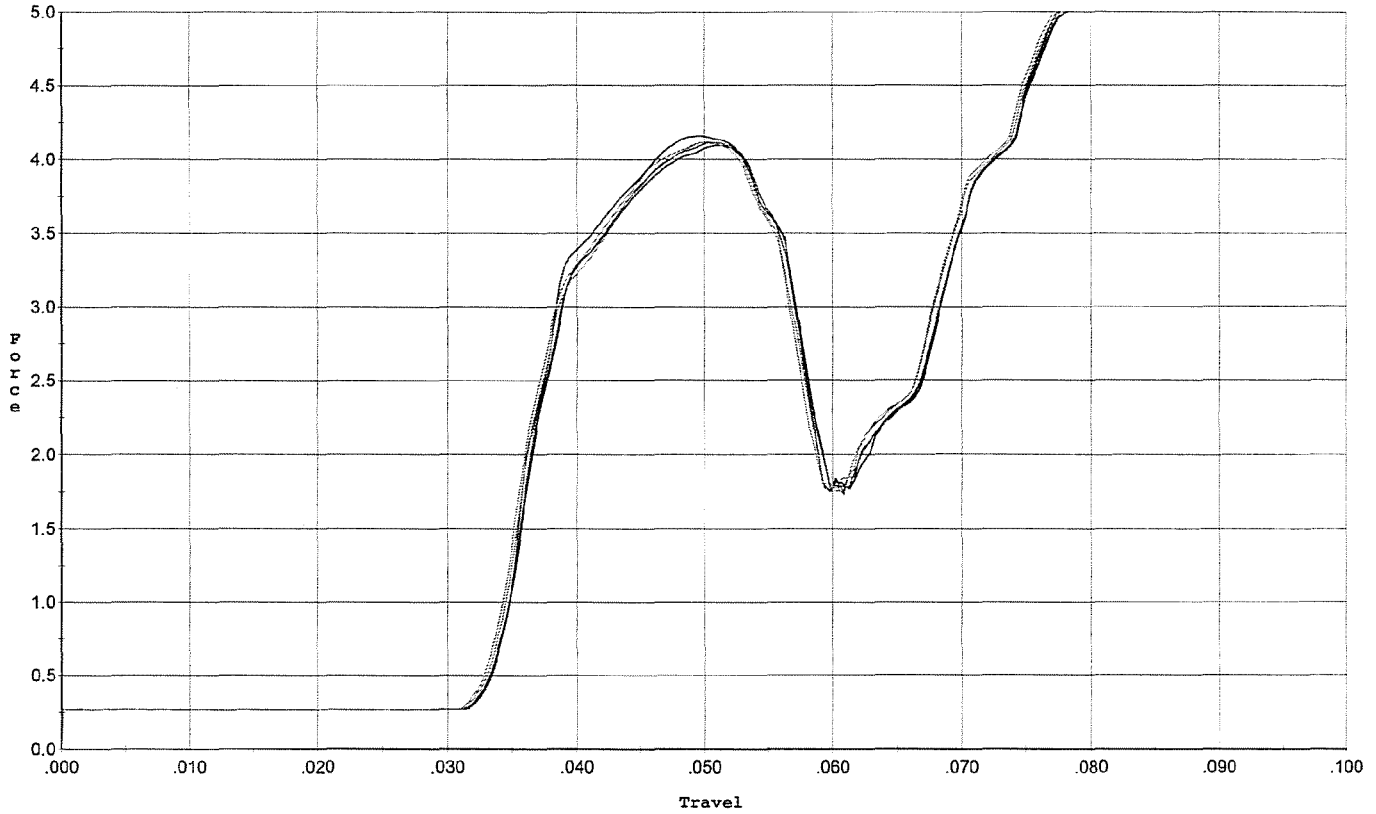
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.057	0.035	0.033	0.085		Set Trigger
2	4.091	0.059	0.034	0.032	0.088		Set Trigger
3	4.081	0.057	0.034	0.032	0.086		Set Trigger
4	4.117	0.057	0.034	0.032	0.086		Set Trigger
5	4.155	0.057	0.034	0.032	0.087		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



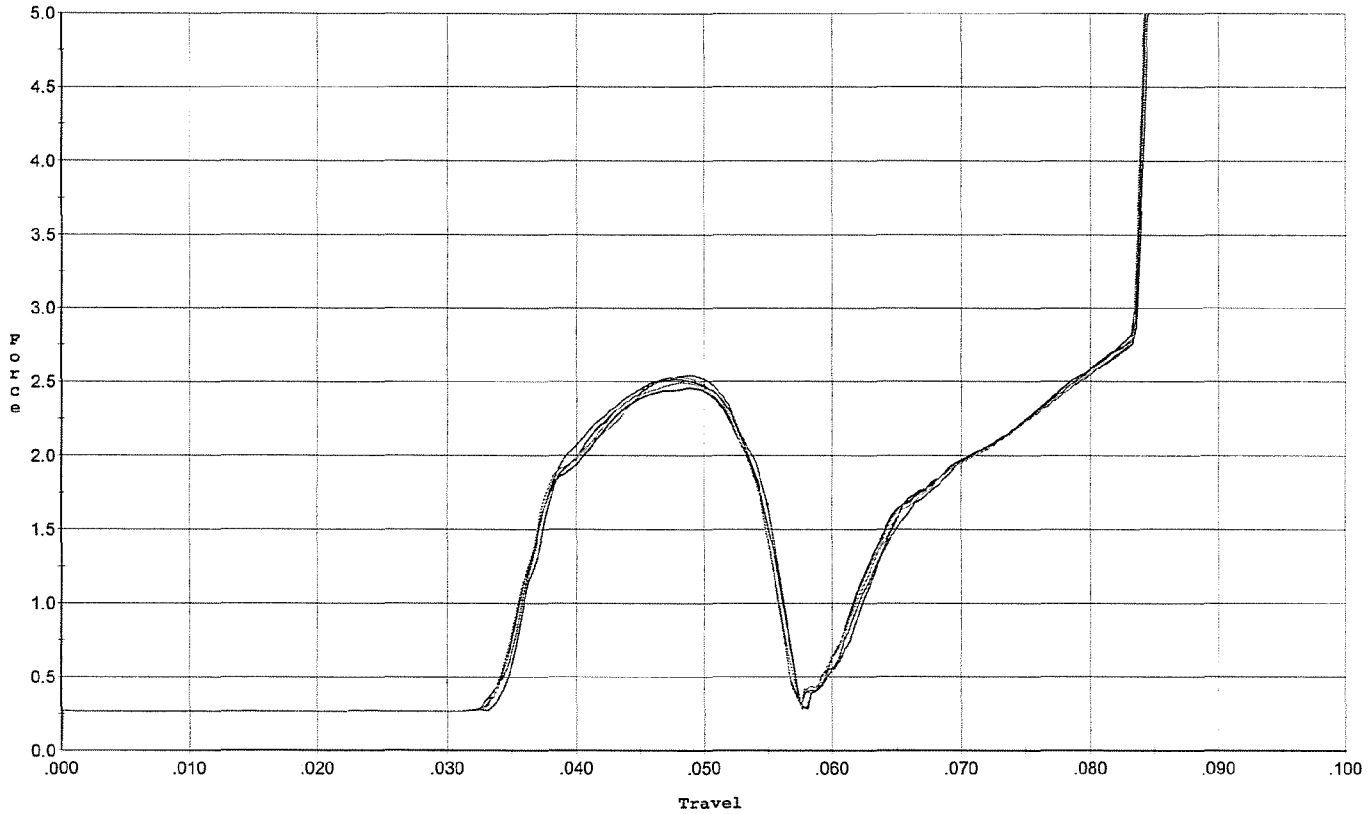
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.056	0.033	0.032	0.088		Set Trigger
2	4.093	0.056	0.033	0.032	0.086		Set Trigger
3	4.112	0.056	0.033	0.032	0.086		Set Trigger
4	4.115	0.056	0.033	0.032	0.086		Set Trigger
5	4.119	0.057	0.033	0.032	0.088		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



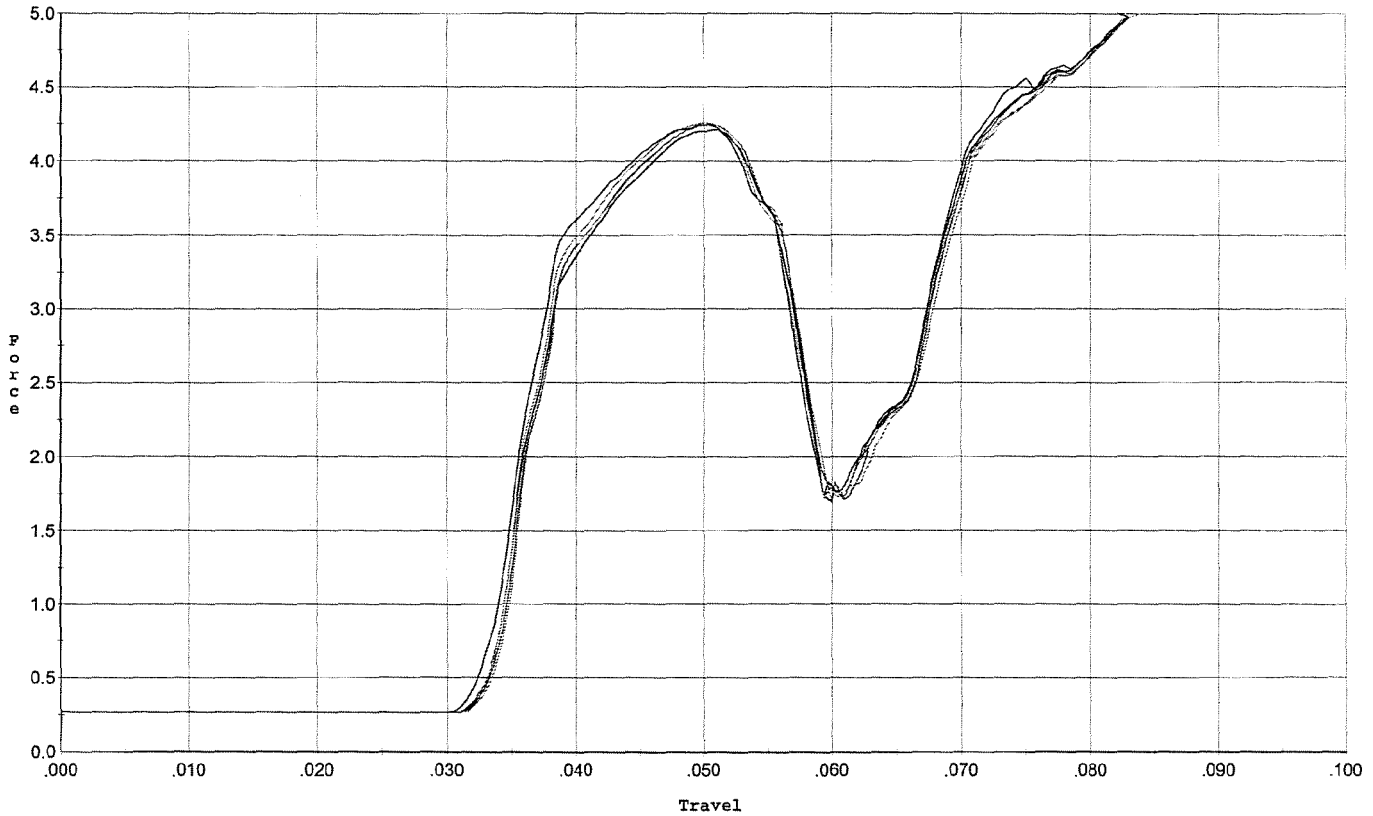
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.056	0.034	0.036	0.052		Set Trigger
2	2.458	0.054	0.033	0.036	0.050		Set Trigger
3	2.541	0.055	0.035	0.035	0.052		Set Trigger
4	2.492	0.054	0.033	0.035	0.051		Set Trigger
5	2.530	0.054	0.034	0.035	0.051		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.055	0.032	0.032	0.089		Set Trigger
2	4.211	0.057	0.033	0.032	0.089		Set Trigger
3	4.242	0.056	0.033	0.032	0.089		Set Trigger
4	4.258	0.056	0.033	0.032	0.088		Set Trigger
5	4.247	0.057	0.033	0.032	0.091		Set Trigger

Avg 4.24