

G6771185-

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



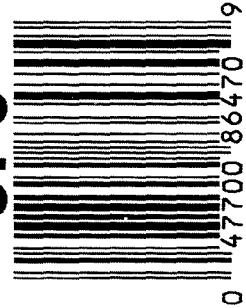
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771185

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # B6771185

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RJZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 05 2008	7-31-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>RA</i>	8/5	BAH
490	MAGNAFLUX BOLT		7/31/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/5/08	26
542	APPLY COATINGS (BARREL ACTION)		8/12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-28-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-02-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

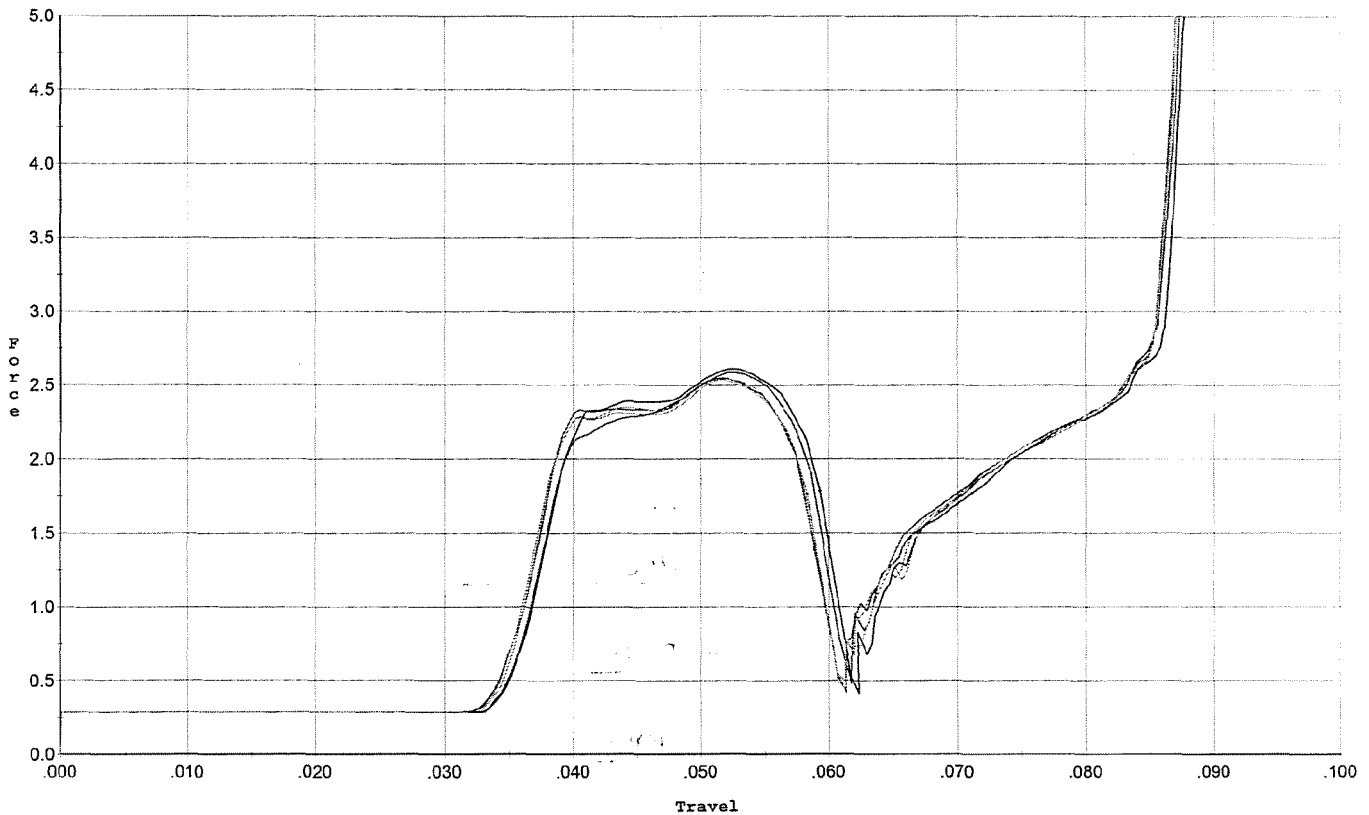
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>6.0</u>	10-14-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	10-14-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-14-08	LJ
	J) ASSEMBLE STOCK		9-2-08	PSW
	K) ASSEMBLE SWIVEL STUDS		10-14-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	LJ
670	FINAL INSPECTION A) HEADSPACE		10-14-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.23</u> <u>2.08</u> <u>2.17</u> <u>2.09</u>	10/2/08	Fm
	C) FUNCTION		10-14-08	LJ
690	PACK		12/3/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



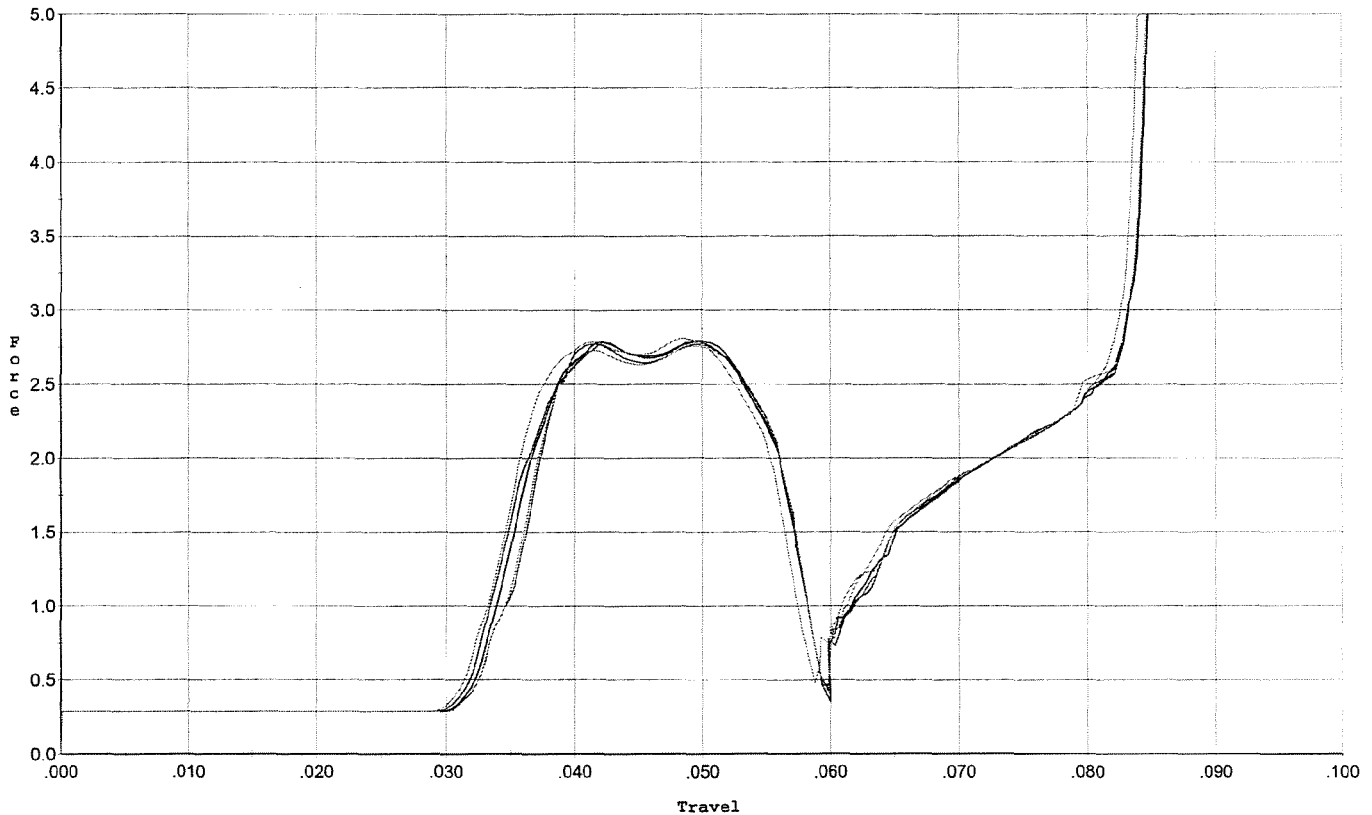
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.059	0.035	0.035	0.061		Set Trigger
2	2.609	0.059	0.035	0.035	0.063		Set Trigger
3	2.545	0.059	0.034	0.035	0.062		Set Trigger
4	2.534	0.058	0.035	0.035	0.061		Set Trigger
5	2.538	0.059	0.034	0.035	0.061		Set Trigger

Aug. 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



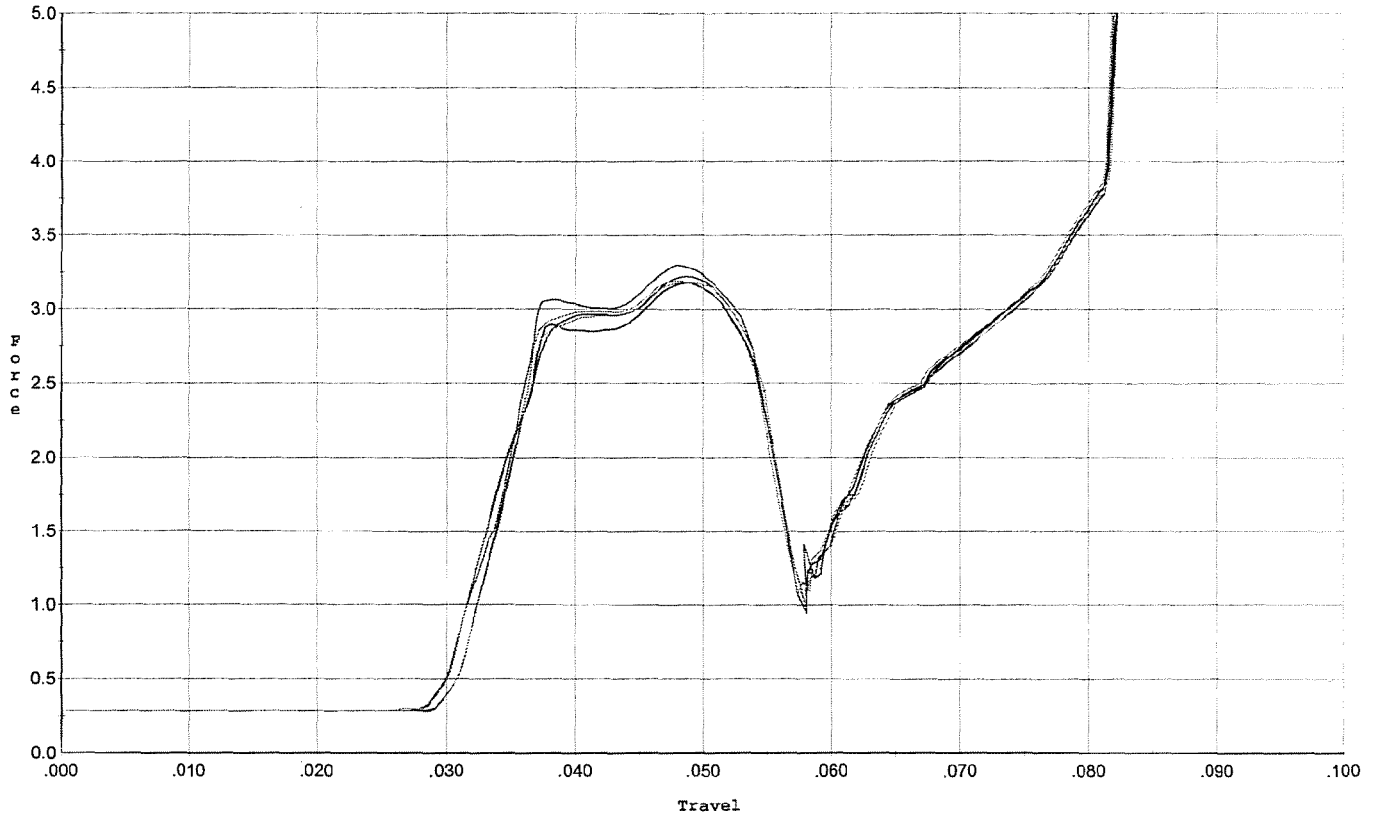
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.783	0.057	0.032	0.033	0.067		Set Trigger
2	2.791	0.057	0.032	0.034	0.067		Set Trigger
3	2.769	0.057	0.033	0.034	0.065		Set Trigger
4	2.757	0.057	0.033	0.034	0.065		Set Trigger
5	2.807	0.056	0.031	0.034	0.066		Set Trigger

Aug. 2-78

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



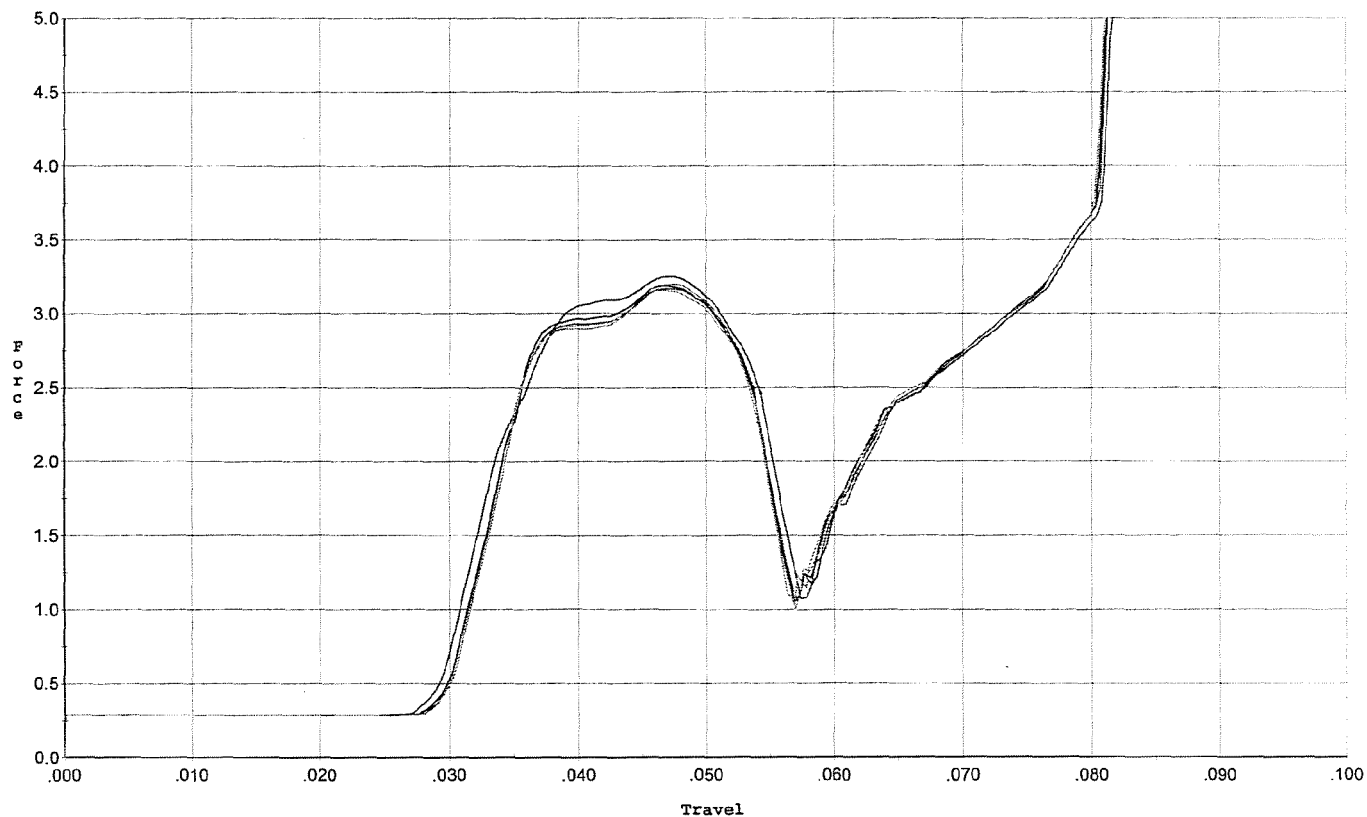
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.055	0.030	0.032	0.073		Set Trigger
2	3.178	0.055	0.031	0.032	0.072		Set Trigger
3	3.295	0.055	0.030	0.032	0.075		Set Trigger
4	3.182	0.055	0.031	0.032	0.072		Set Trigger
5	3.189	0.054	0.030	0.032	0.072		Set Trigger

Aug-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



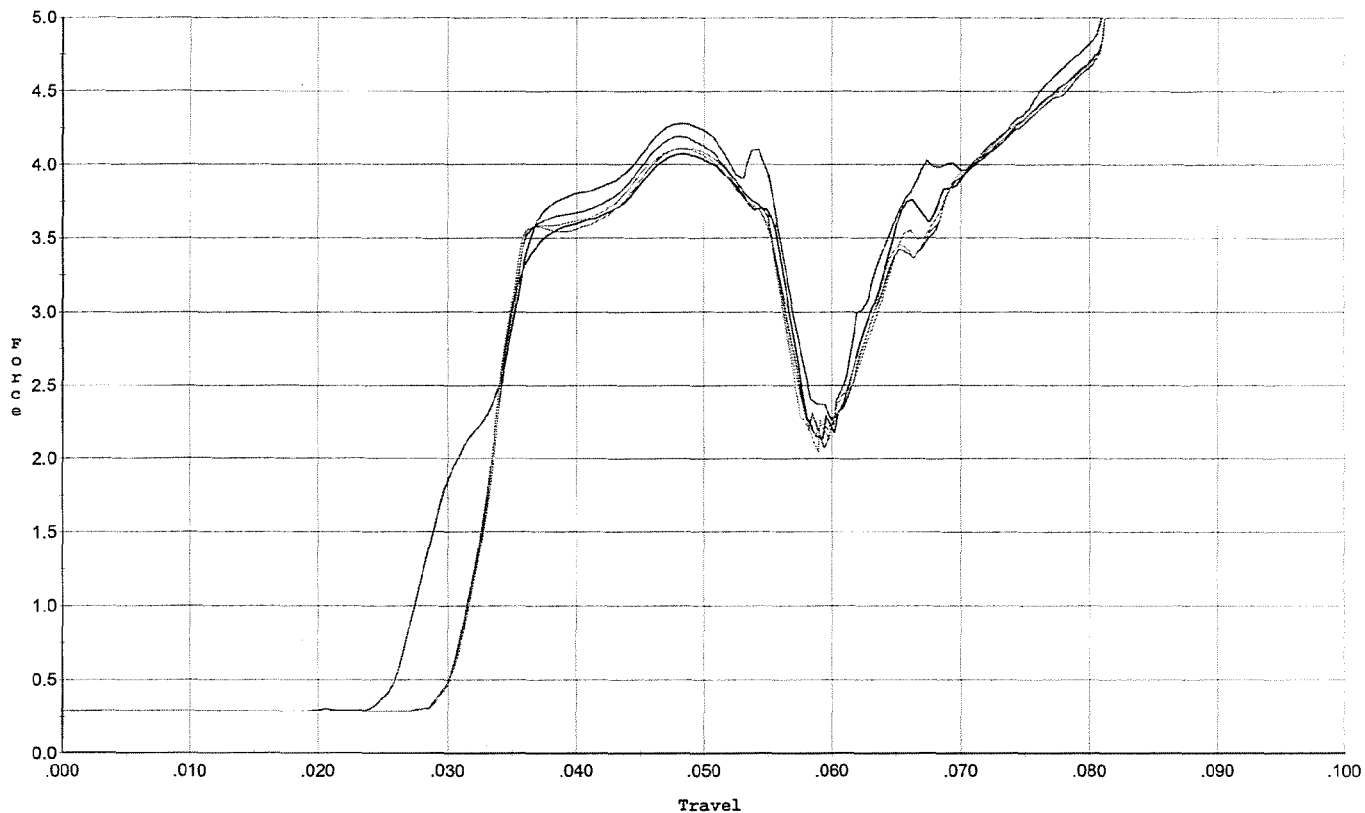
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.054	0.029	0.032	0.075		Set Trigger
2	3.193	0.054	0.030	0.032	0.071		Set Trigger
3	3.169	0.054	0.030	0.032	0.071		Set Trigger
4	3.160	0.054	0.030	0.032	0.071		Set Trigger
5	3.198	0.054	0.030	0.032	0.071		Set Trigger

Avg. 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



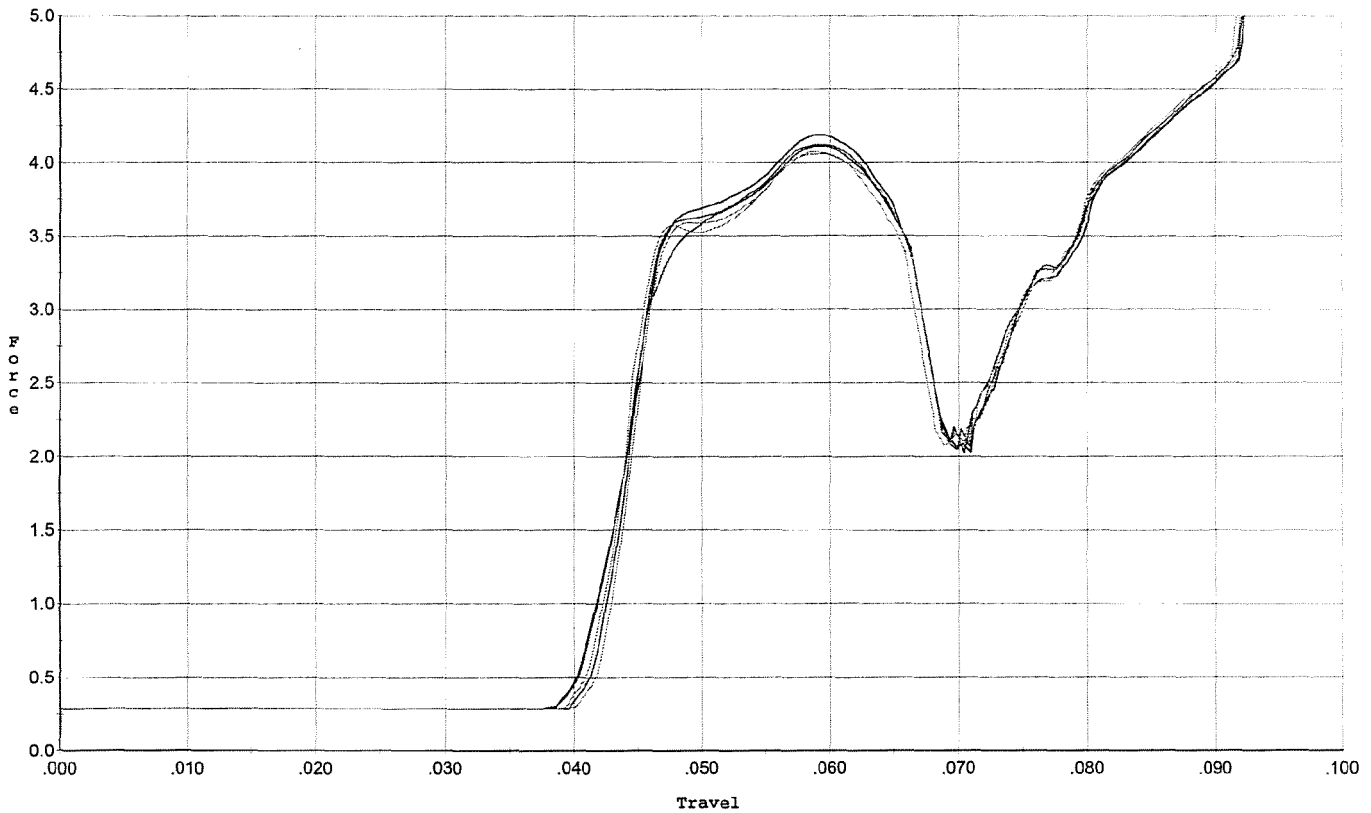
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.055	0.026	0.028	0.104		Set Trigger
2	4.073	0.056	0.030	0.029	0.095		Set Trigger
3	4.189	0.055	0.030	0.030	0.095		Set Trigger
4	4.110	0.055	0.030	0.030	0.094		Set Trigger
5	4.111	0.055	0.030	0.030	0.093		Set Trigger

Aug. 4-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



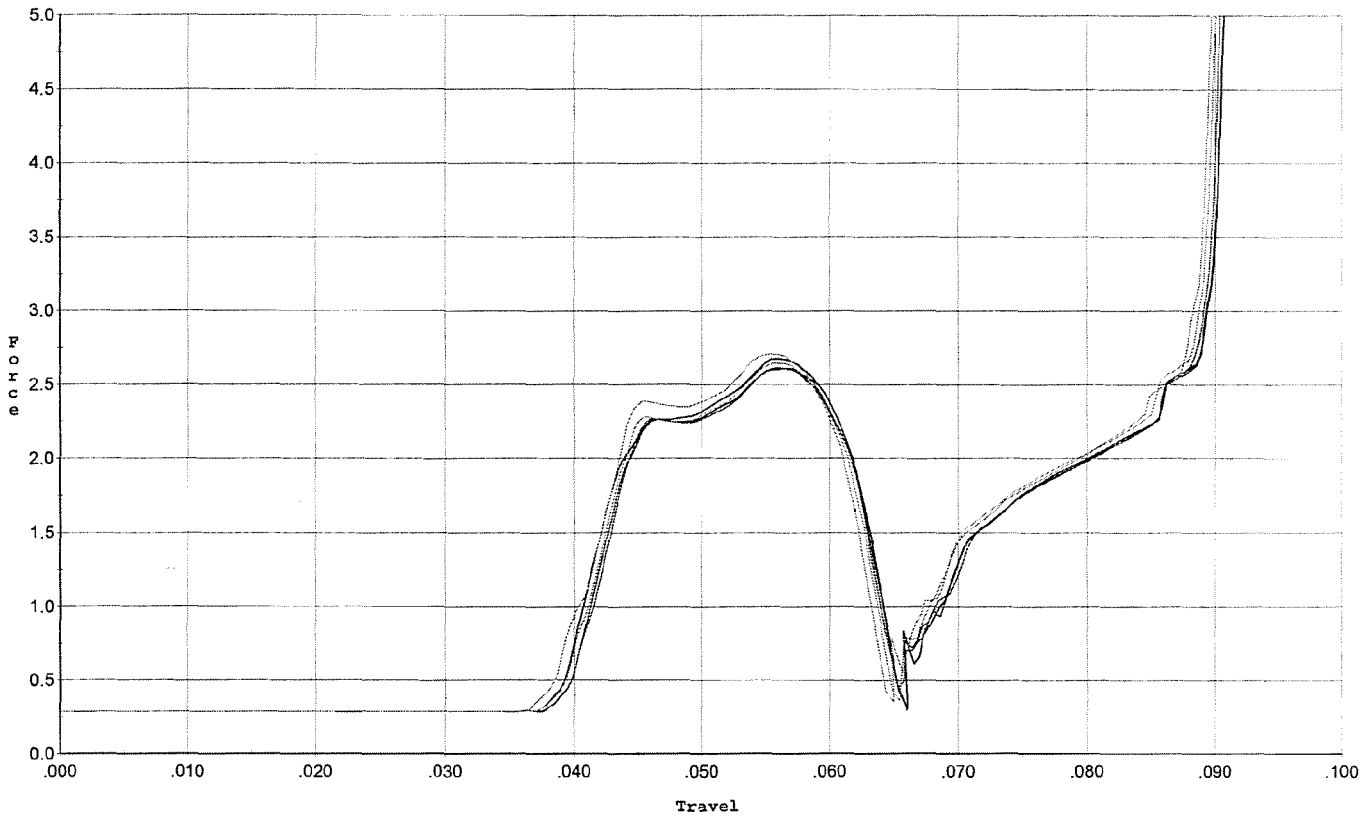
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.066	0.041	0.030	0.098		Set Trigger
2	4.188	0.066	0.040	0.030	0.101		Set Trigger
3	4.118	0.066	0.040	0.030	0.100		Set Trigger
4	4.059	0.066	0.040	0.030	0.097		Set Trigger
5	4.074	0.066	0.041	0.030	0.098		Set Trigger

Aug 4-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs for final test



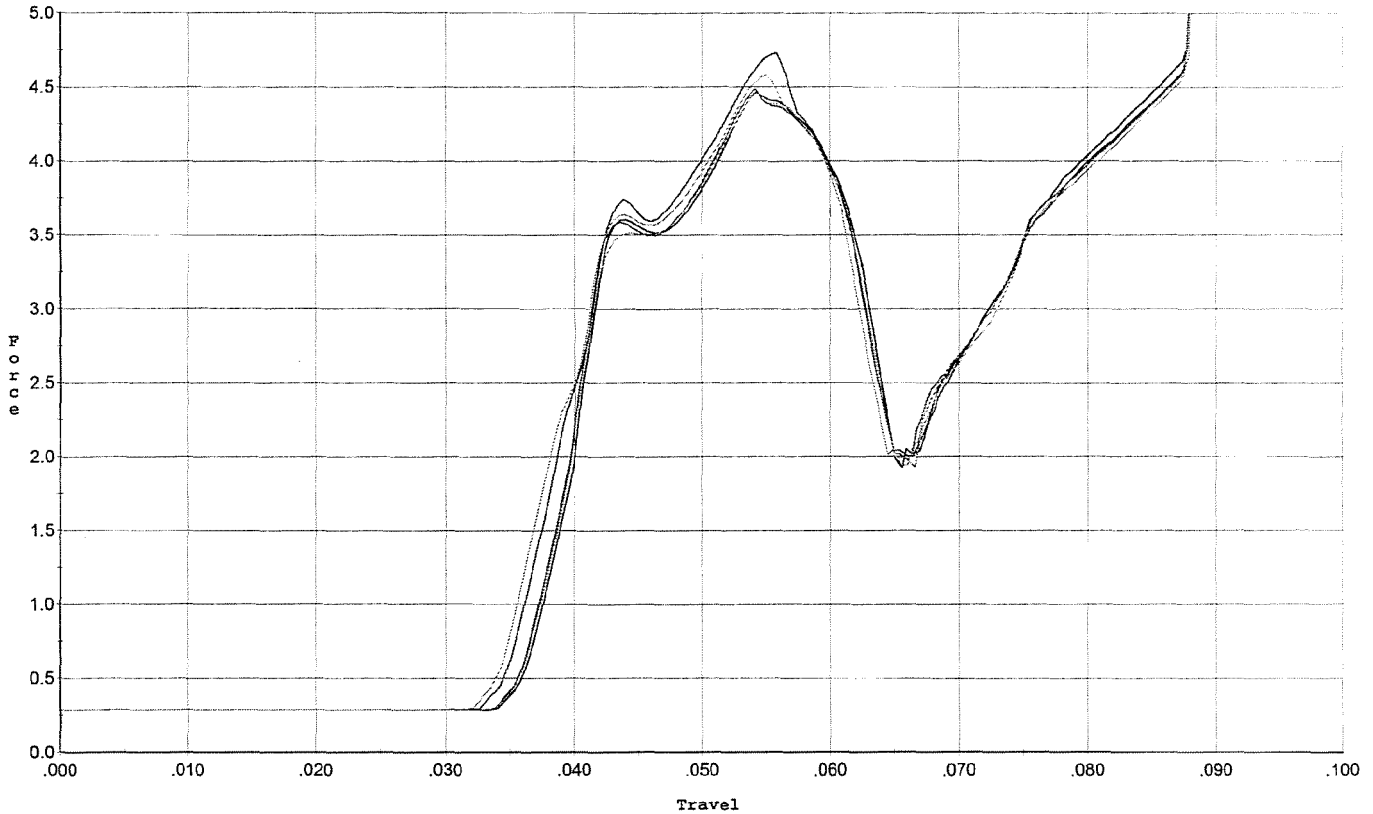
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.064	0.040	0.035	0.061		Set Trigger
2	2.674	0.063	0.039	0.035	0.063		Set Trigger
3	2.611	0.062	0.040	0.035	0.059		Set Trigger
4	2.646	0.063	0.039	0.035	0.061		Set Trigger
5	2.706	0.062	0.039	0.035	0.062		Set Trigger

Aug. 2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.5 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.732	0.062	0.035	0.030	0.104		Set Trigger
2	4.464	0.062	0.036	0.030	0.102		Set Trigger
3	4.491	0.062	0.036	0.030	0.100		Set Trigger
4	4.582	0.061	0.034	0.031	0.102		Set Trigger
5	4.468	0.061	0.036	0.031	0.099		Set Trigger

Aug 4.54