

66771186

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



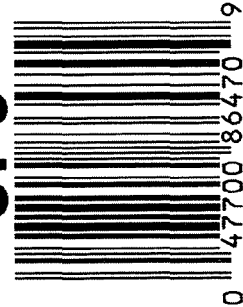
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771186

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 677 1186

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	L.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	L.P.D.
460	CHECK HEADSPACE		7-30-08	L.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	L.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-1-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-29-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

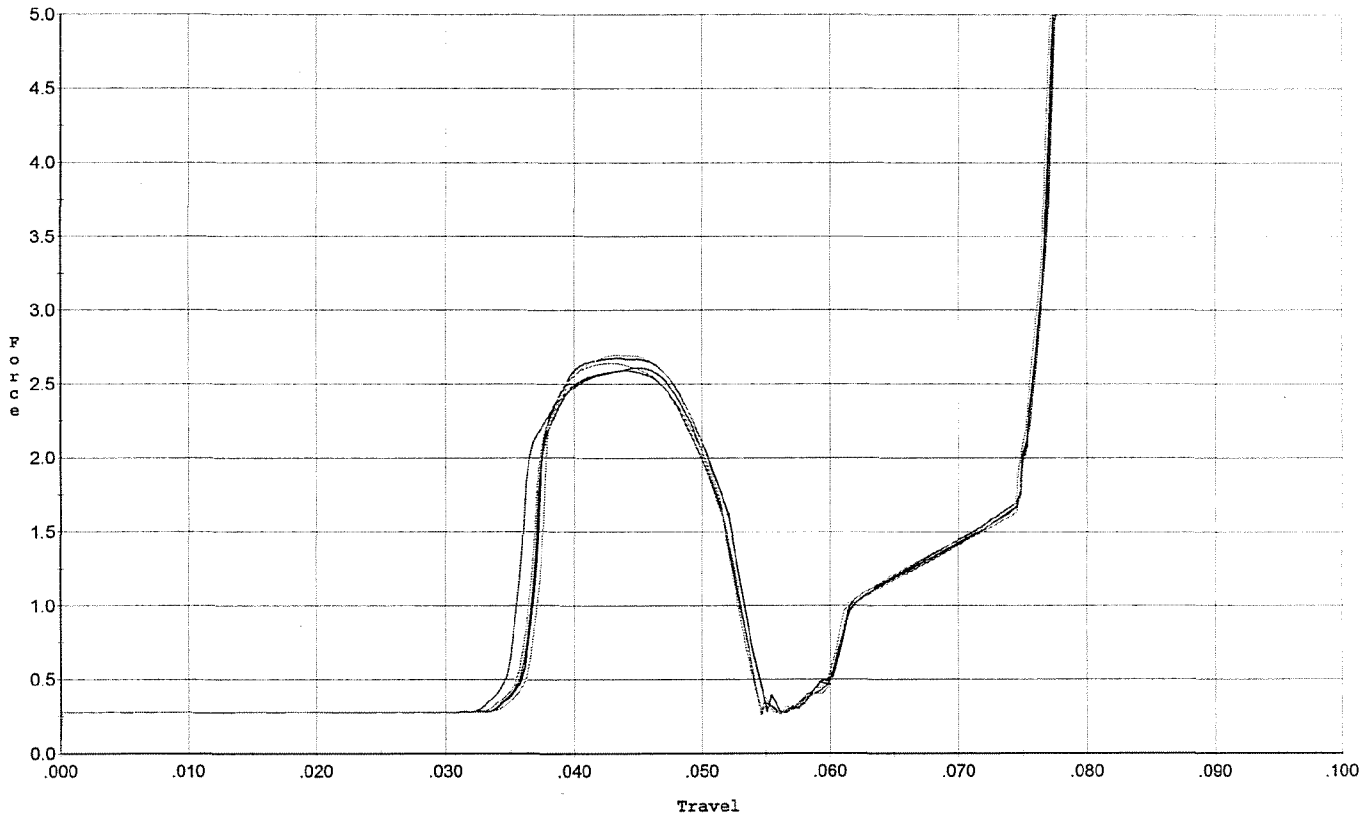
OP #	OPERATION NAME		READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9-11-08	RSN
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	9-11-08	RSN
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9-11-08	RSN
	J) ASSEMBLE STOCK					8-29-08	RSN
	K) ASSEMBLE SWIVEL STUDS					9-11-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-8-08	TRW
			(PASS)	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					9-8-08	FM
670	FINAL INSPECTION A) HEADSPACE					9-11-08	RSN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u>	<u>2.23</u>	<u>2.22</u> <u>2.22</u> <u>2.19</u>	9-8-08	RSN
	C) FUNCTION					9-11-08	RSN
690	PACK					9/22/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



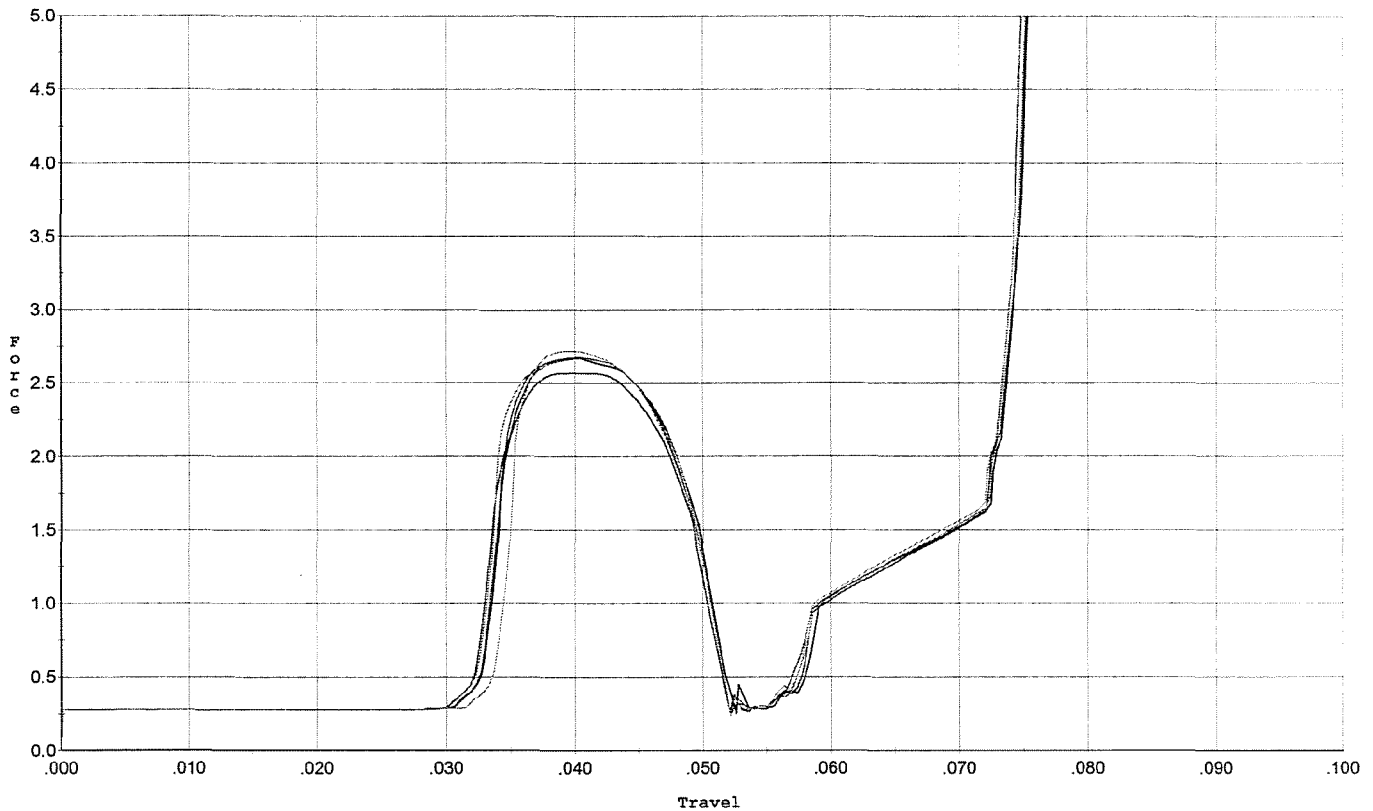
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.053	0.036	0.033	0.047		Set Trigger
2	2.677	0.052	0.036	0.033	0.047		Set Trigger
3	2.592	0.053	0.035	0.033	0.049		Set Trigger
4	2.696	0.053	0.036	0.032	0.047		Set Trigger
5	2.638	0.052	0.036	0.033	0.046		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



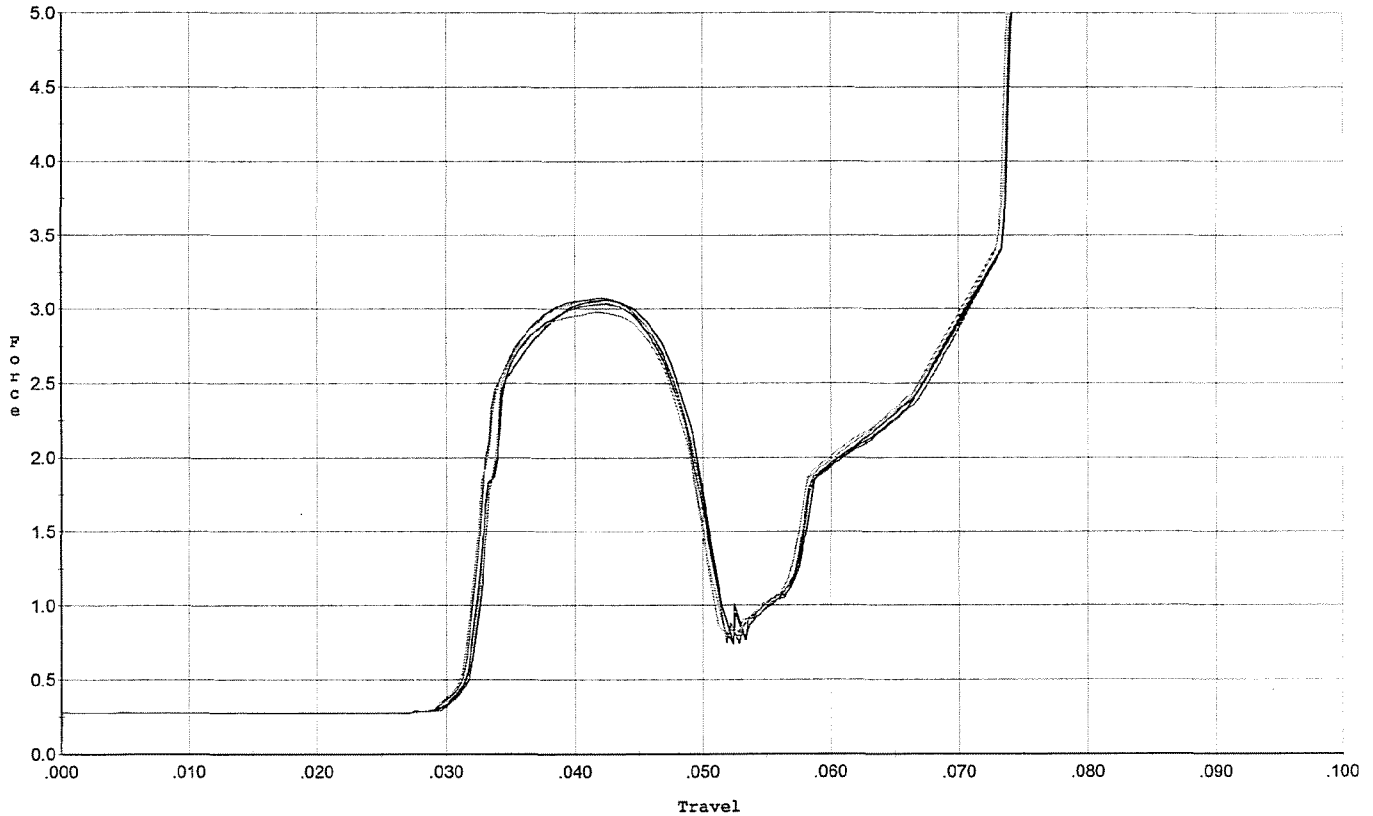
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.049	0.032	0.032	0.046		Set Trigger
2	2.664	0.050	0.033	0.032	0.048		Set Trigger
3	2.674	0.050	0.033	0.032	0.048		Set Trigger
4	2.718	0.050	0.034	0.032	0.047		Set Trigger
5	2.663	0.050	0.032	0.032	0.049		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



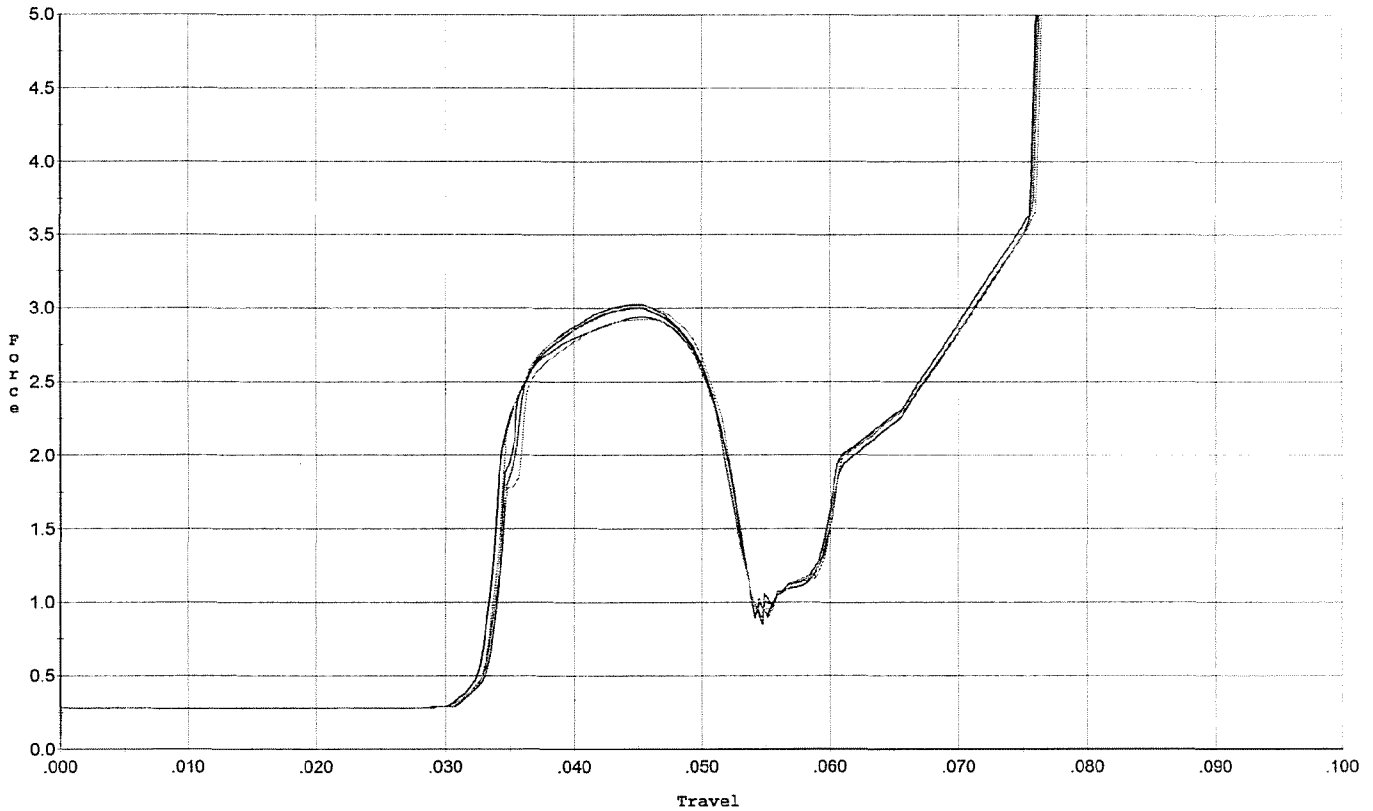
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.050	0.032	0.031	0.056		Set Trigger
2	3.060	0.049	0.032	0.031	0.056		Set Trigger
3	3.072	0.050	0.031	0.031	0.057		Set Trigger
4	3.046	0.049	0.032	0.031	0.054		Set Trigger
5	2.977	0.049	0.031	0.031	0.055		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



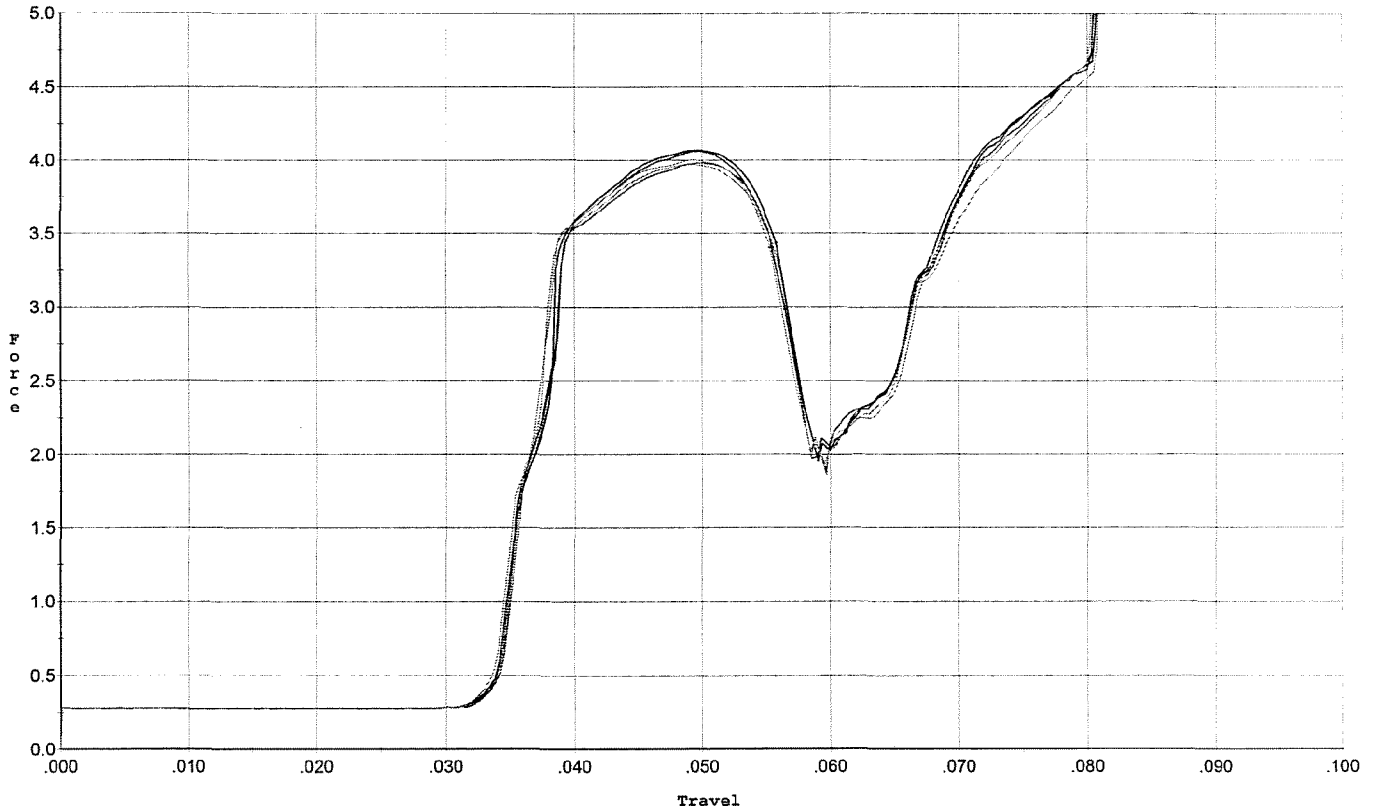
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.051	0.033	0.031	0.057		Set Trigger
2	3.003	0.052	0.033	0.031	0.060		Set Trigger
3	2.938	0.051	0.033	0.031	0.056		Set Trigger
4	2.923	0.051	0.033	0.031	0.056		Set Trigger
5	3.017	0.052	0.033	0.031	0.059		Set Trigger

AVG 2.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



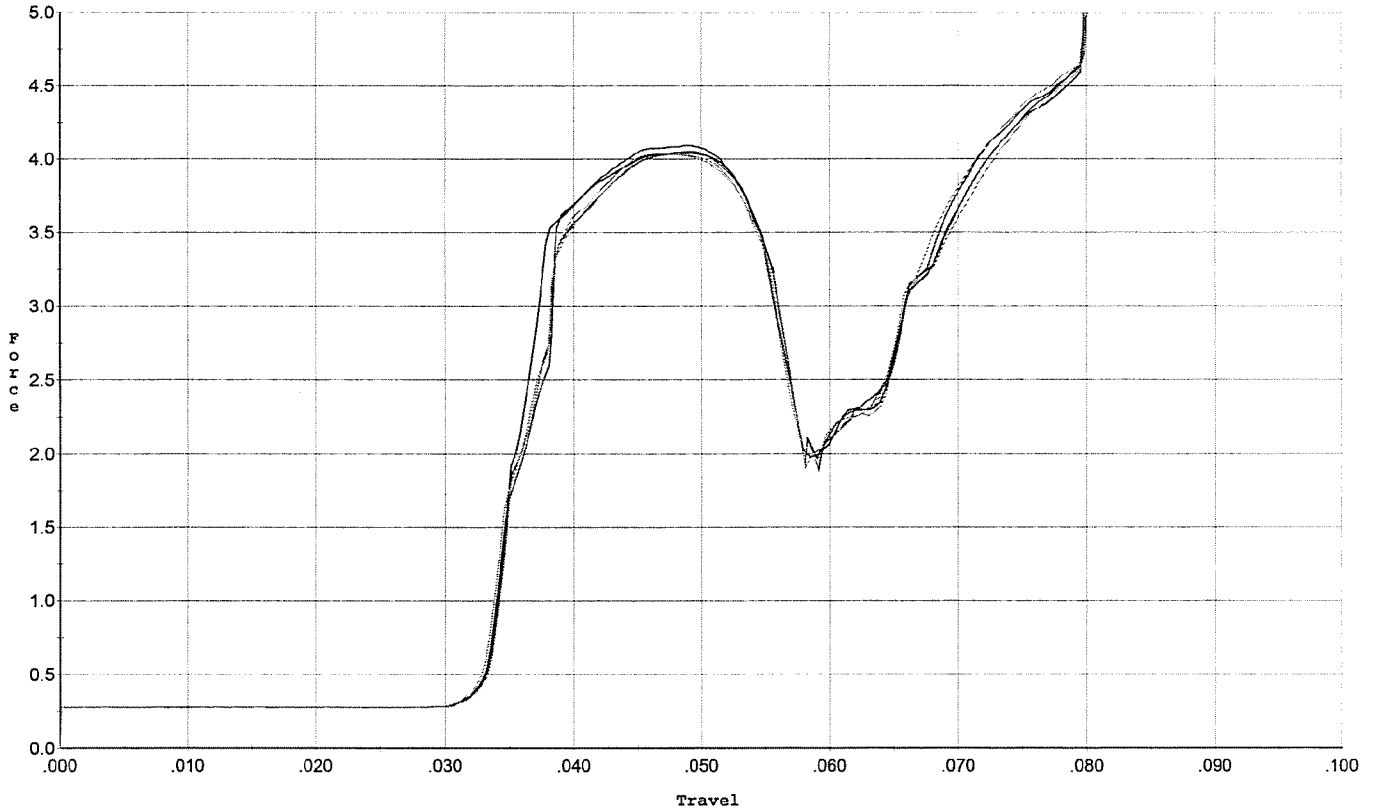
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.056	0.034	0.029	0.086		Set Trigger
2	4.066	0.056	0.034	0.029	0.086		Set Trigger
3	3.981	0.056	0.034	0.029	0.085		Set Trigger
4	4.004	0.055	0.033	0.029	0.085		Set Trigger
5	3.971	0.056	0.034	0.029	0.085		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



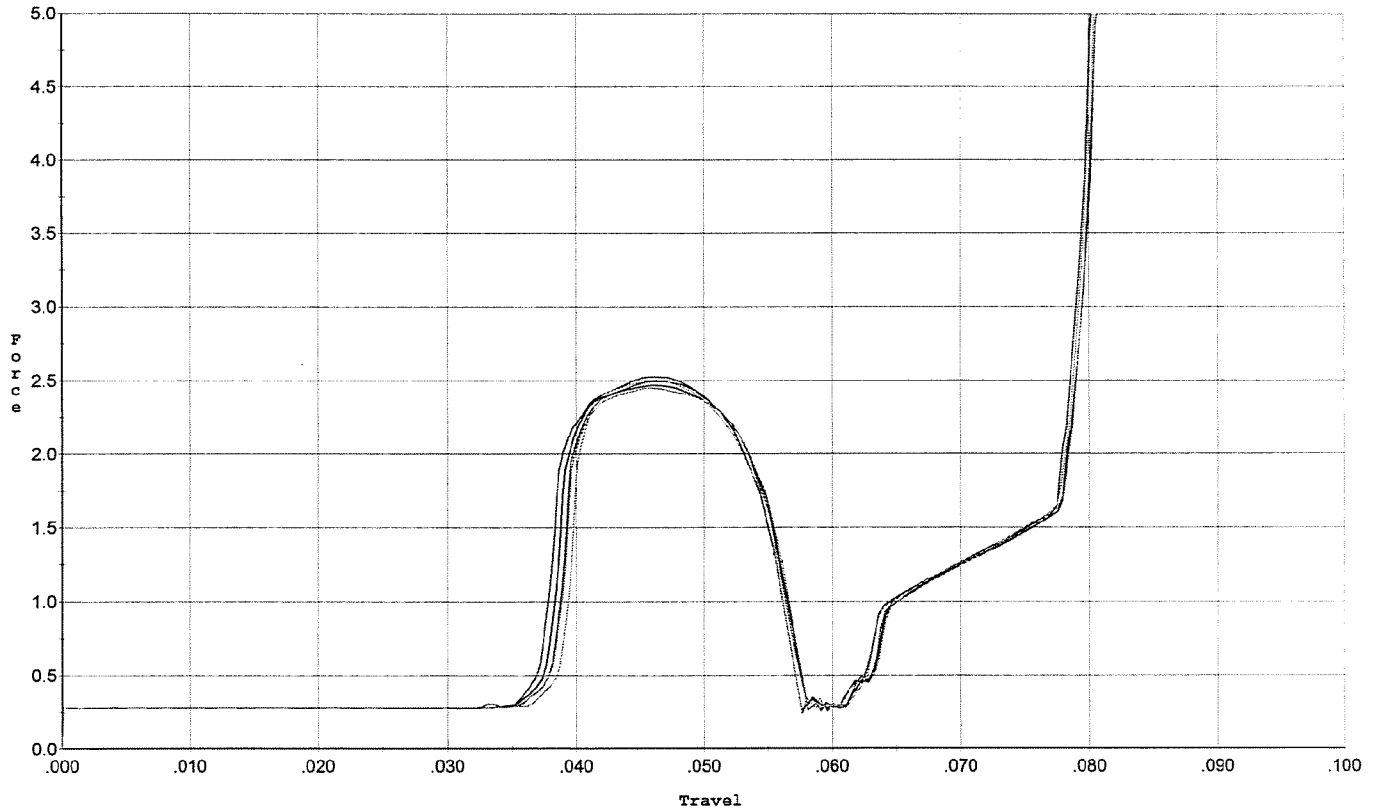
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.055	0.033	0.029	0.085		Set Trigger
2	4.039	0.056	0.033	0.029	0.088		Set Trigger
3	4.052	0.056	0.033	0.029	0.086		Set Trigger
4	4.039	0.055	0.032	0.029	0.085		Set Trigger
5	4.033	0.056	0.033	0.029	0.086		Set Trigger

Arg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



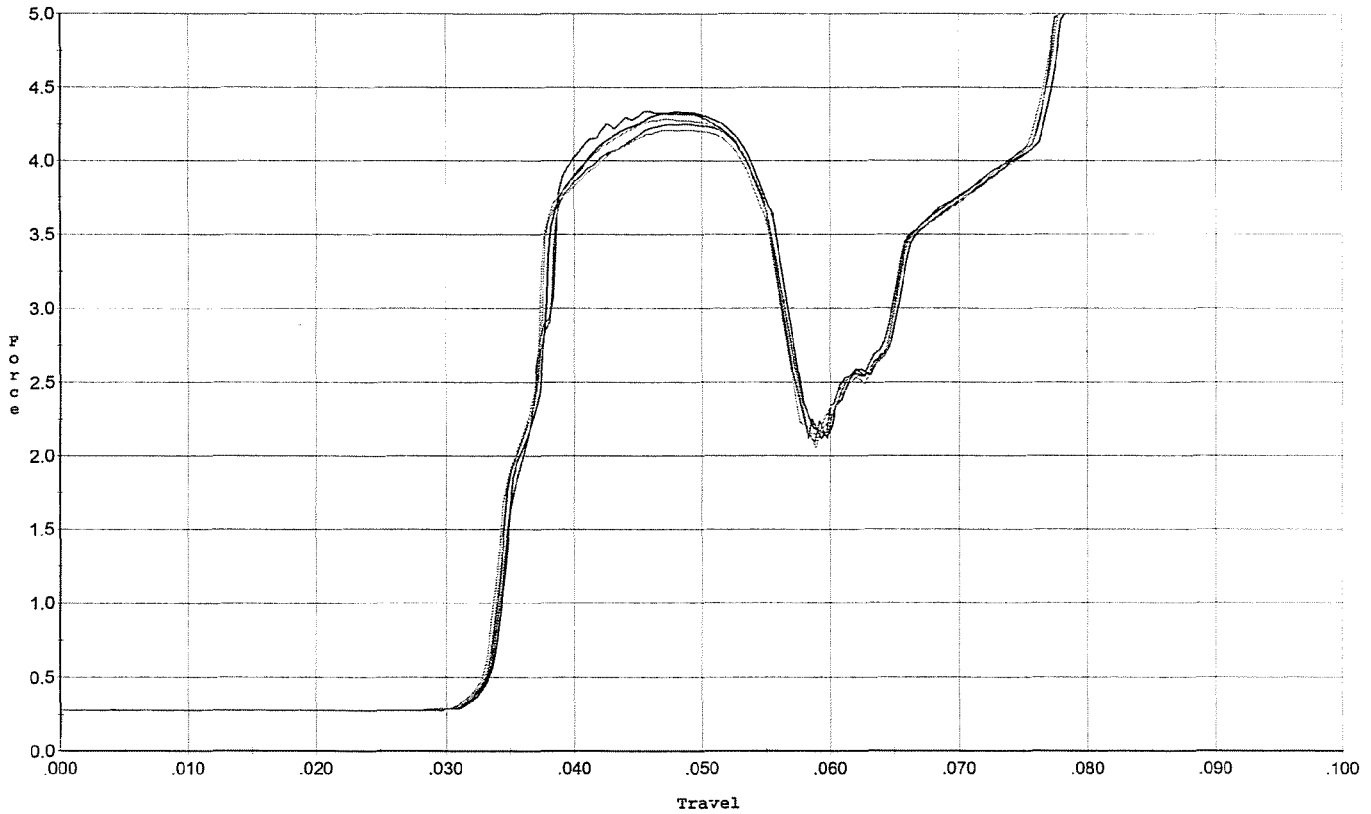
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.055	0.037	0.032	0.050		Set Trigger
2	2.467	0.056	0.038	0.032	0.050		Set Trigger
3	2.494	0.055	0.038	0.033	0.048		Set Trigger
4	2.504	0.055	0.039	0.032	0.047		Set Trigger
5	2.453	0.056	0.038	0.032	0.049		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.334	0.055	0.033	0.028	0.090		Set Trigger
2	4.331	0.055	0.033	0.028	0.092		Set Trigger
3	4.247	0.056	0.033	0.027	0.092		Set Trigger
4	4.284	0.055	0.033	0.028	0.091		Set Trigger
5	4.209	0.055	0.033	0.028	0.090		Set Trigger

Avg 4.28