

G6771191

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

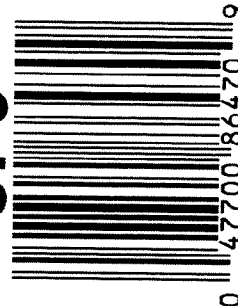
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771191

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771191

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 05 2008 OPERATOR BH	8-01-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT		7/30/08	MR
500	ROLLMARK CALIBER		8/5/08	RH
520	GOFF BLAST BBL / REC		8/2/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

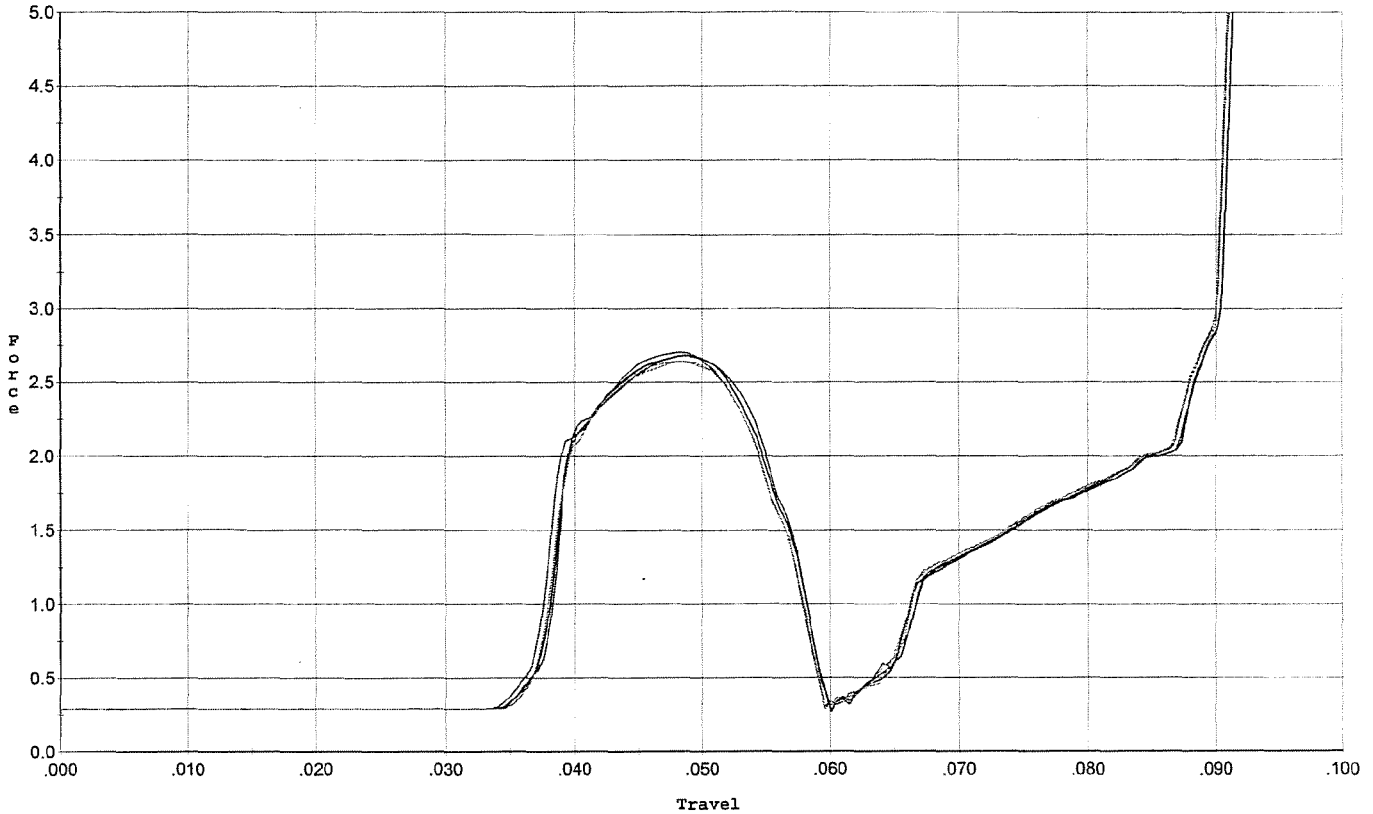
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.5</u>	10-14-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-14-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	10-14-08	LH
	J) ASSEMBLE STOCK		8-26-08	PSW
	K) ASSEMBLE SWIVEL STUDS		10-14-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	S
670	FINAL INSPECTION A) HEADSPACE		10-14-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.84</u> <u>2.79</u> <u>2.78</u> <u>2.71</u>	10/2/08	FM
	C) FUNCTION		10-14-08	LH
690	PACK		12-30-08	PSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



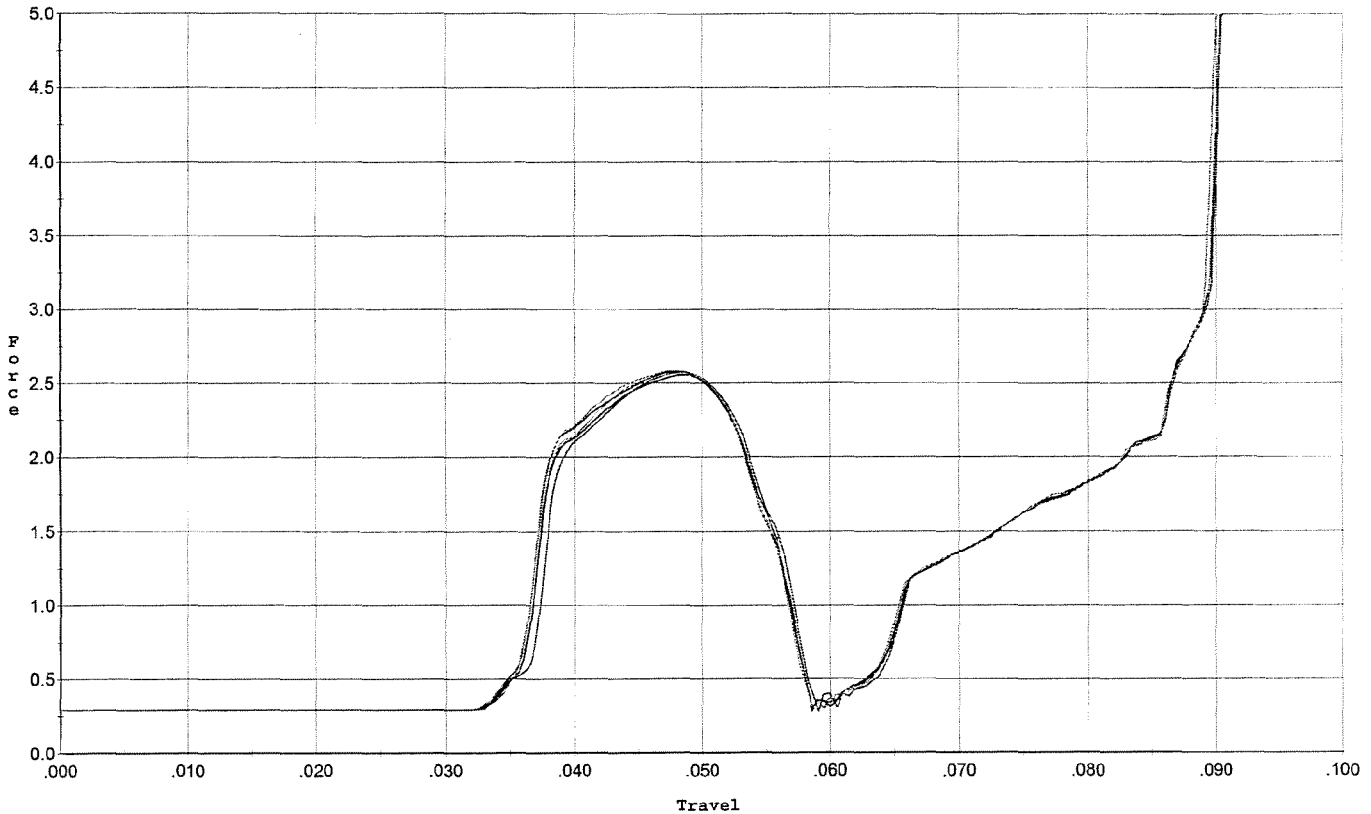
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.678	0.057	0.038	0.039	0.056		Set Trigger
2	2.682	0.058	0.037	0.039	0.056		Set Trigger
3	2.702	0.057	0.037	0.039	0.056		Set Trigger
4	2.639	0.058	0.036	0.039	0.056		Set Trigger
5	2.641	0.058	0.036	0.039	0.056		Set Trigger

AVG 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



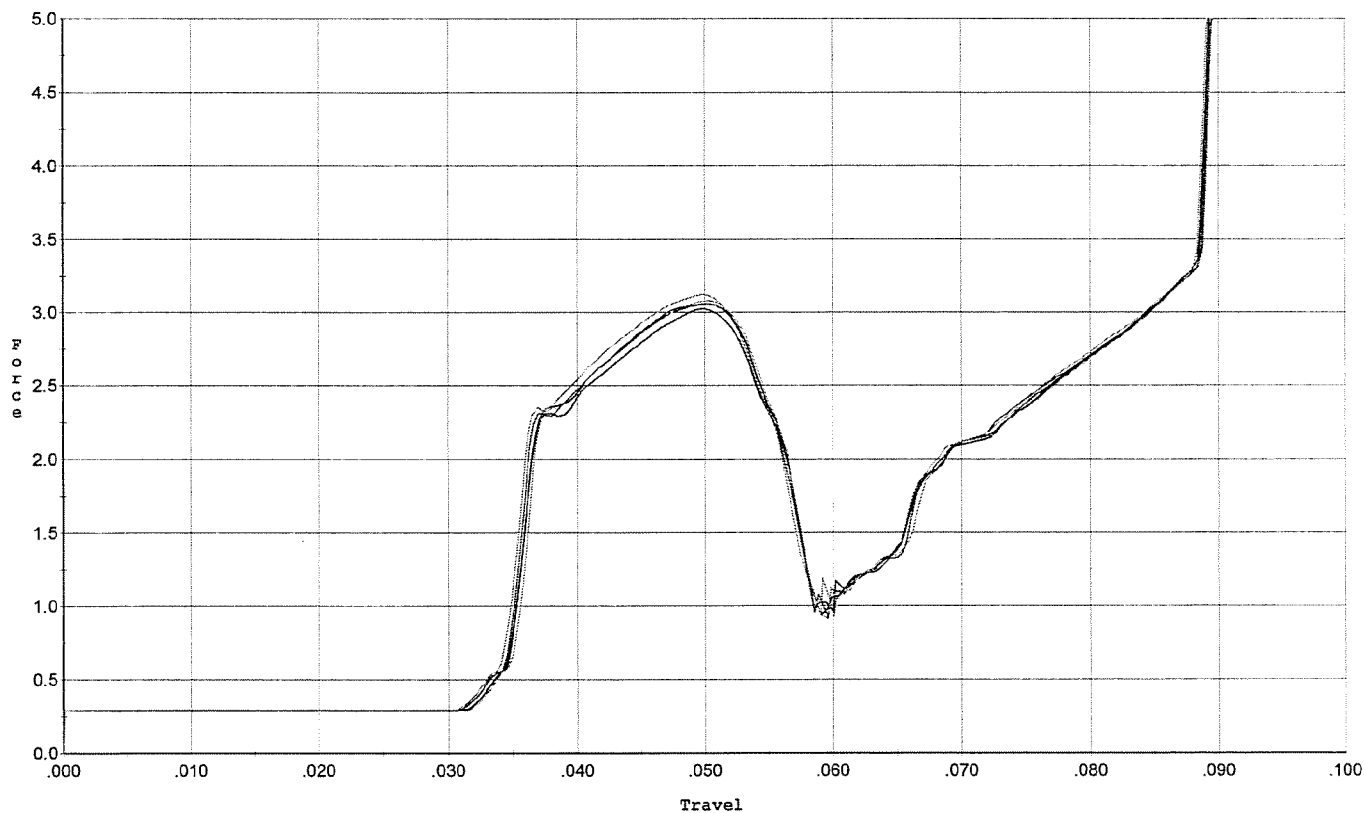
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.056	0.036	0.039	0.054		Set Trigger
2	2.555	0.057	0.036	0.038	0.054		Set Trigger
3	2.572	0.056	0.037	0.039	0.054		Set Trigger
4	2.561	0.057	0.035	0.038	0.055		Set Trigger
5	2.581	0.056	0.036	0.039	0.055		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



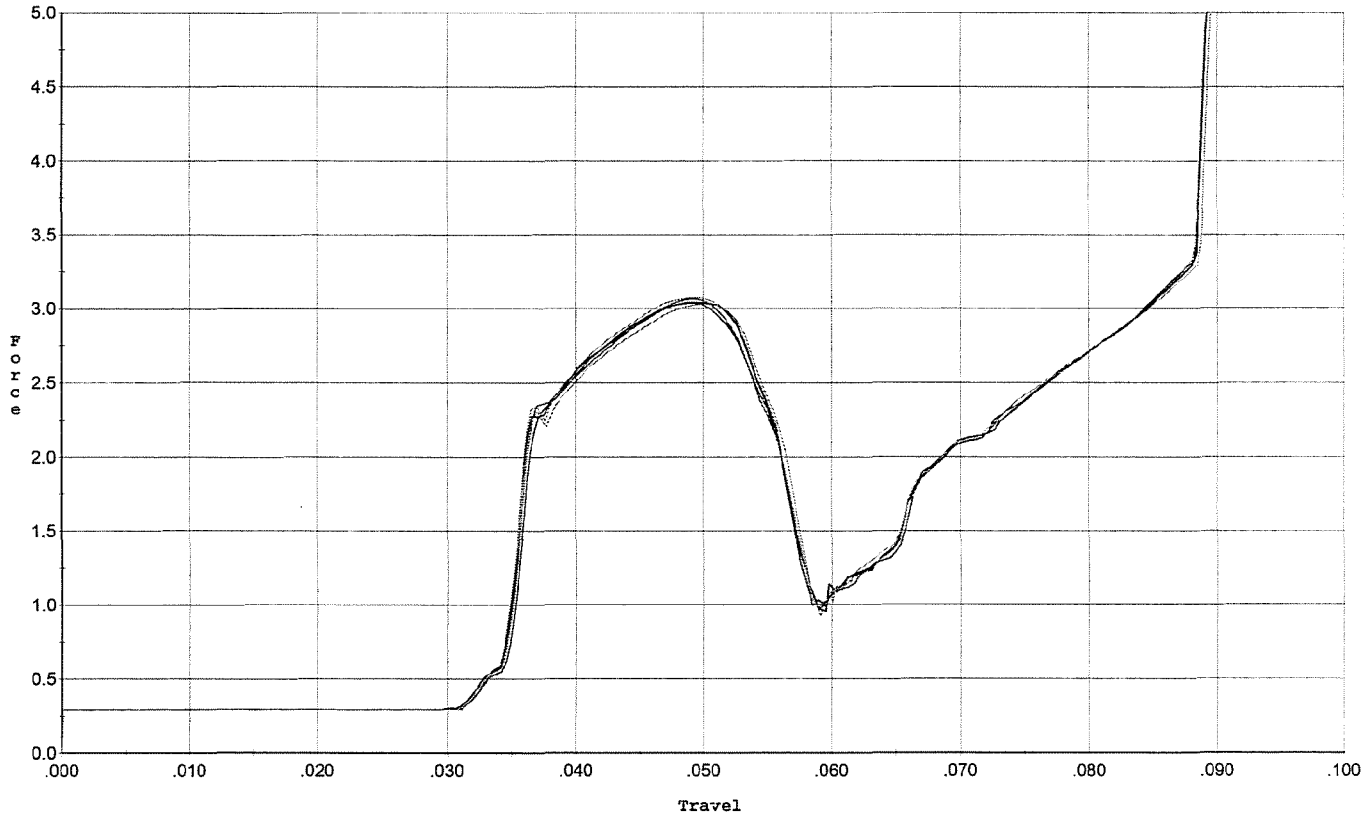
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.024	0.057	0.033	0.036	0.066		Set Trigger
2	3.059	0.056	0.035	0.037	0.067		Set Trigger
3	3.059	0.057	0.035	0.036	0.067		Set Trigger
4	3.079	0.056	0.034	0.037	0.066		Set Trigger
5	3.122	0.056	0.034	0.037	0.067		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



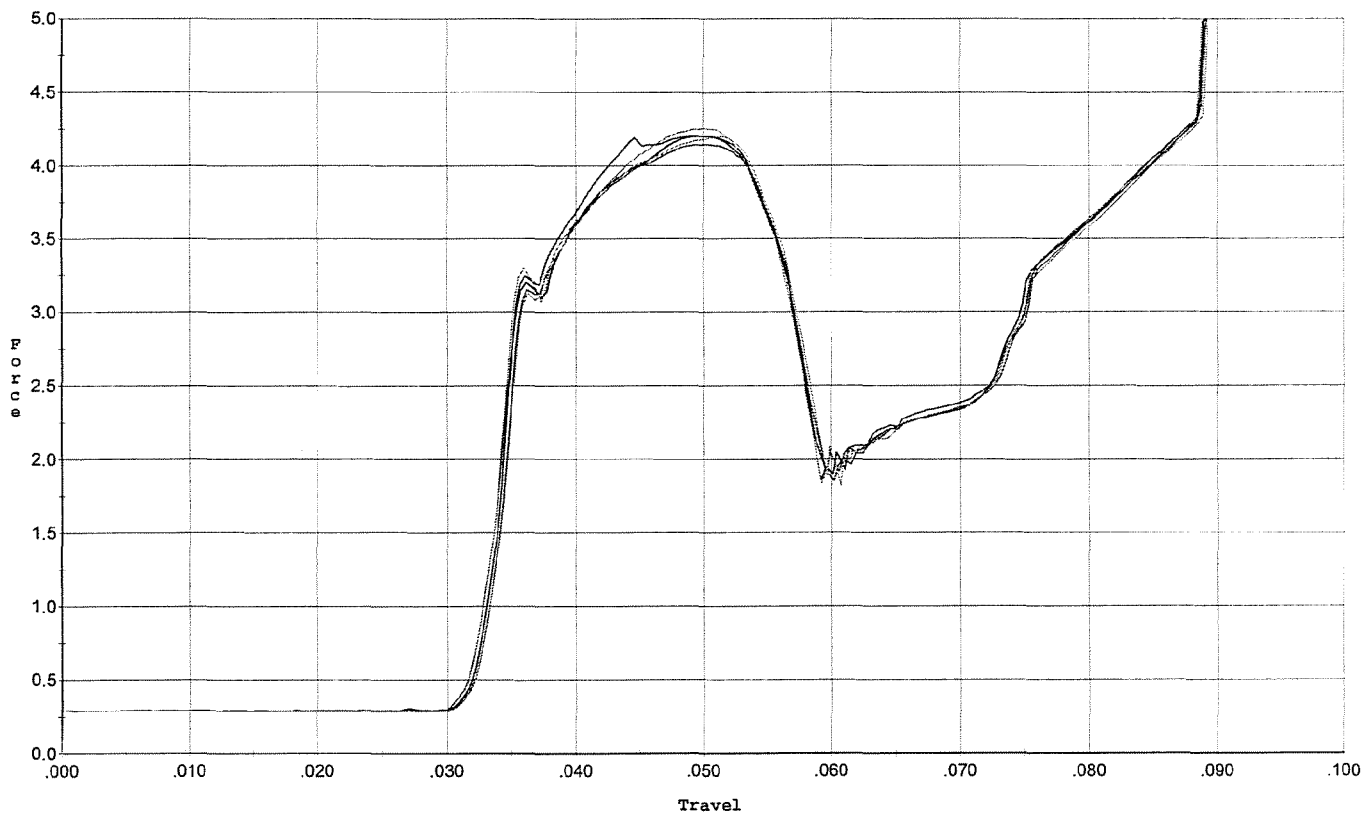
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.056	0.033	0.037	0.066		Set Trigger
2	3.039	0.056	0.034	0.037	0.067		Set Trigger
3	3.064	0.056	0.034	0.037	0.066		Set Trigger
4	3.072	0.056	0.033	0.036	0.067		Set Trigger
5	3.028	0.056	0.035	0.037	0.067		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



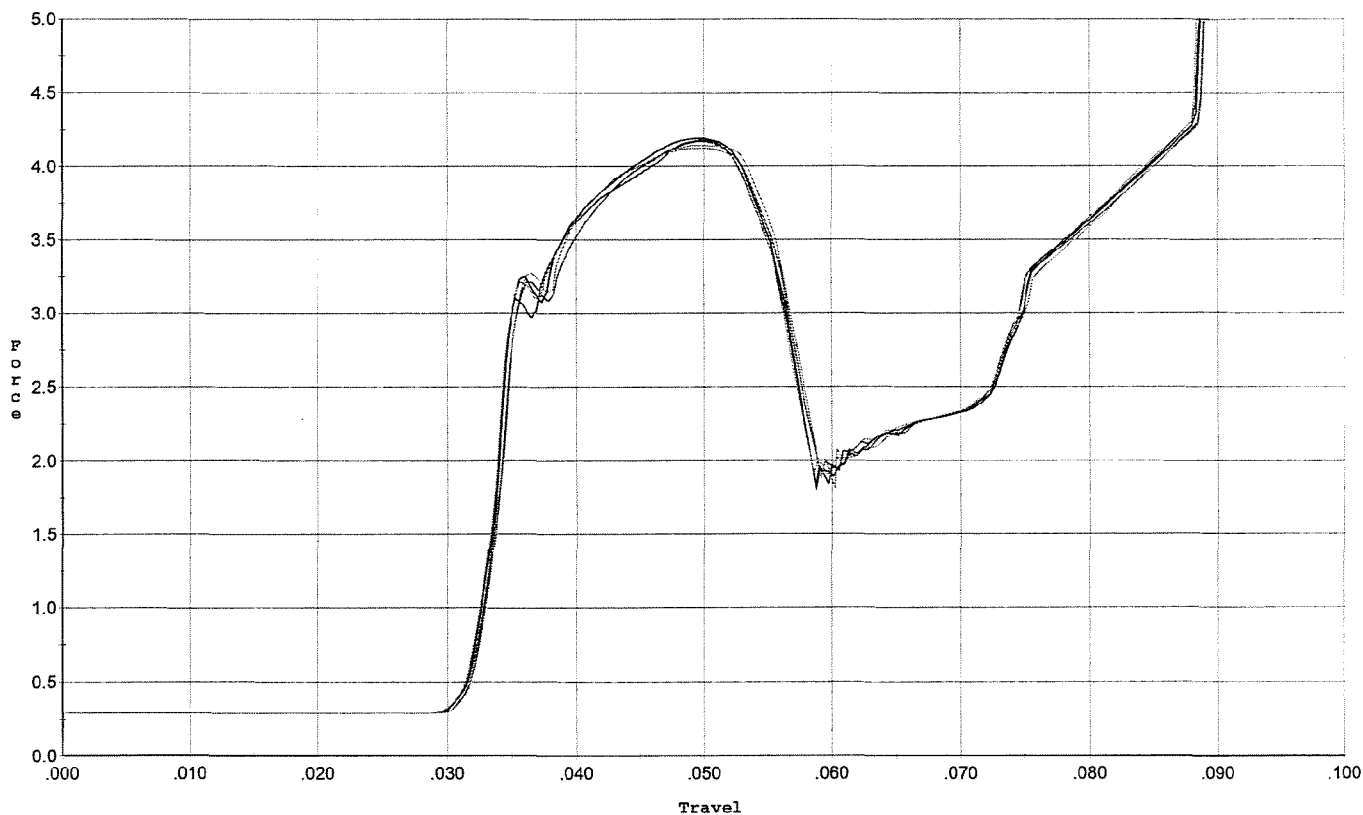
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.202	0.056	0.031	0.034	0.097		Set Trigger
2	4.200	0.057	0.032	0.034	0.096		Set Trigger
3	4.145	0.056	0.032	0.035	0.095		Set Trigger
4	4.196	0.058	0.032	0.034	0.098		Set Trigger
5	4.254	0.057	0.032	0.034	0.098		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



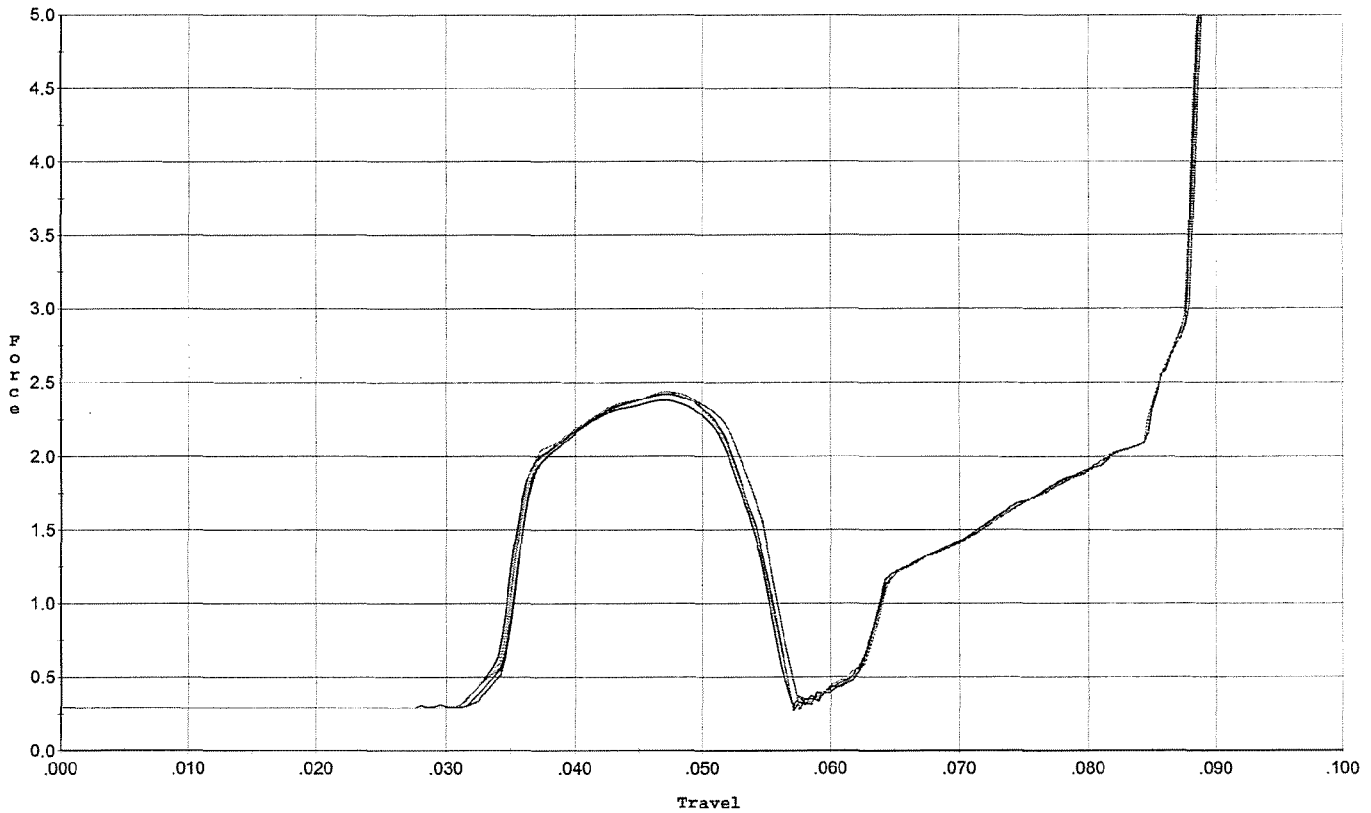
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.057	0.032	0.034	0.095		Set Trigger
2	4.189	0.056	0.031	0.034	0.096		Set Trigger
3	4.169	0.056	0.032	0.035	0.093		Set Trigger
4	4.122	0.055	0.031	0.034	0.093		Set Trigger
5	4.142	0.057	0.032	0.034	0.097		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



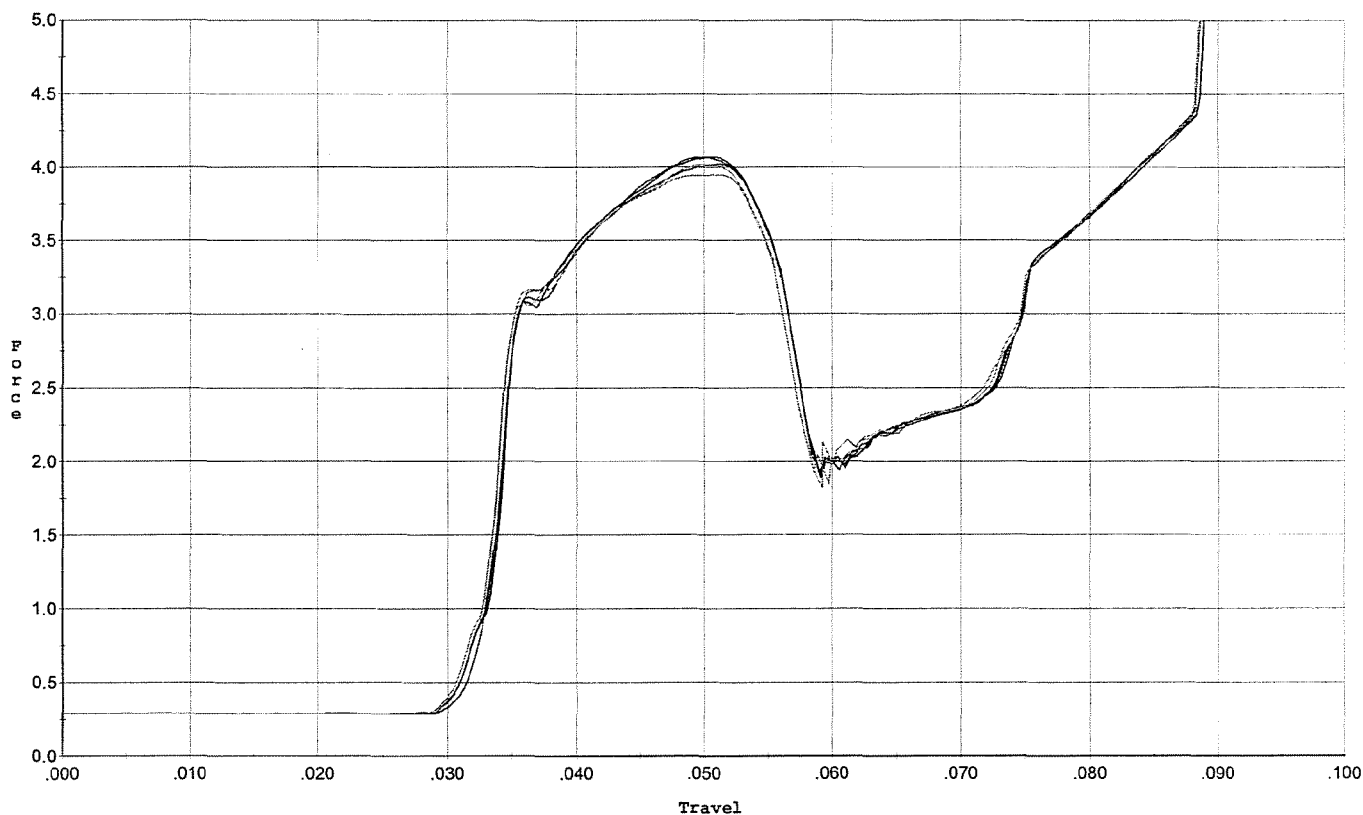
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.419	0.055	0.035	0.038	0.053		Set Trigger
2	2.382	0.054	0.034	0.039	0.052		Set Trigger
3	2.434	0.055	0.035	0.038	0.053		Set Trigger
4	2.436	0.054	0.034	0.039	0.053		Set Trigger
5	2.426	0.056	0.034	0.038	0.053		Set Trigger

AVG 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.056	0.031	0.034	0.092		Set Trigger
2	4.072	0.056	0.031	0.035	0.092		Set Trigger
3	4.023	0.056	0.031	0.034	0.092		Set Trigger
4	3.947	0.055	0.031	0.034	0.090		Set Trigger
5	4.020	0.055	0.031	0.034	0.091		Set Trigger

Avg 4.02