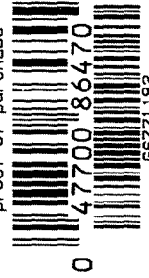


G6771192

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



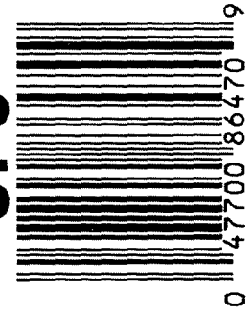
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6771192**

**UPC**



BM FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06771192

| OP # | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|------|----------------------------------------------------------------|---------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 7-30-08 | SP      |
| 430  | ASSEMBLE TO STOCK                                              |                     | 7-30-08 | SP      |
| 440  | PROOF                                                          |                     | 7-30-08 | SP      |
| 460  | CHECK HEADSPACE                                                |                     | 7-30-08 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 7-30-08 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA - FLUX        | 7-31-08 | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | AUG 05 2008         | 8-01-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR BAH        | 8/5     | BAH     |
| 490  | MAGNAFLUX BOLT                                                 |                     |         |         |
| 500  | ROLLMARK CALIBER                                               |                     | 8/5/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 8/5/08  | DG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 8/4     |         |
| 545  | (BOLT)                                                         |                     |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 8-15-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 8-15-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 8-15-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 9-4-08  | RTZ     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |         |         |

F004 REV 5/2006

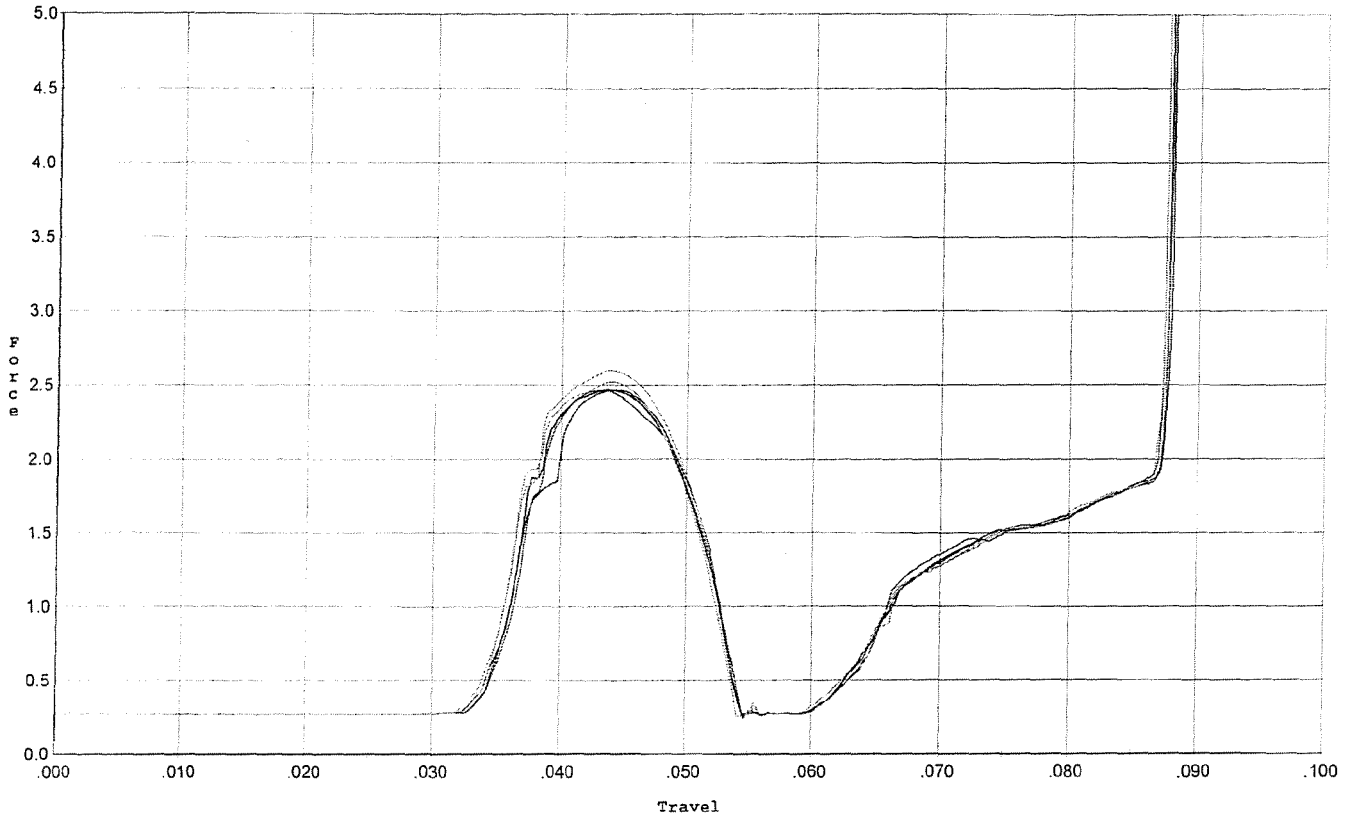
| OP #  | OPERATION NAME                                                           | READINGS                                               | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|--------------------------------------------------------|----------|---------|
| 560   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>3.5</u> <u>3.5</u> <u>3</u>                         | 9-15-08  | TL      |
| CONT. |                                                                          |                                                        |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>7</u> <u>6.5</u> <u>6.5</u>                         | 9-15-08  | TL      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.025</u> <u>.024</u>                    | 9-15-08  | TL      |
|       | J) ASSEMBLE STOCK                                                        |                                                        | 9-4-08   | RJL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 9-15-08  | TL      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |          |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |          |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |          |         |
| 640 & | FUNCTION TEST AND                                                        | <u>PASS</u> FAIL                                       |          |         |
| 650   | TARGET                                                                   | <u>PASS</u> FAIL                                       | 9-8-08   | Fm      |
|       | MALFUNCTION                                                              | CORRECTION                                             |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                             |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                             |          |         |
|       | MALFUNCTION                                                              | CORRECTION                                             |          |         |
| 660   | INSPECT FOR LIVE AMMO                                                    |                                                        | 9-8-08   | TAC     |
| 670   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 9-15-08  | TL      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>251</u> <u>231</u> <u>238</u> <u>245</u> <u>230</u> | 9-9-08   | ESW     |
|       | C) FUNCTION                                                              |                                                        | 9-15-08  | TL      |
| 690   | PACK                                                                     |                                                        | 10/20/08 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/20/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



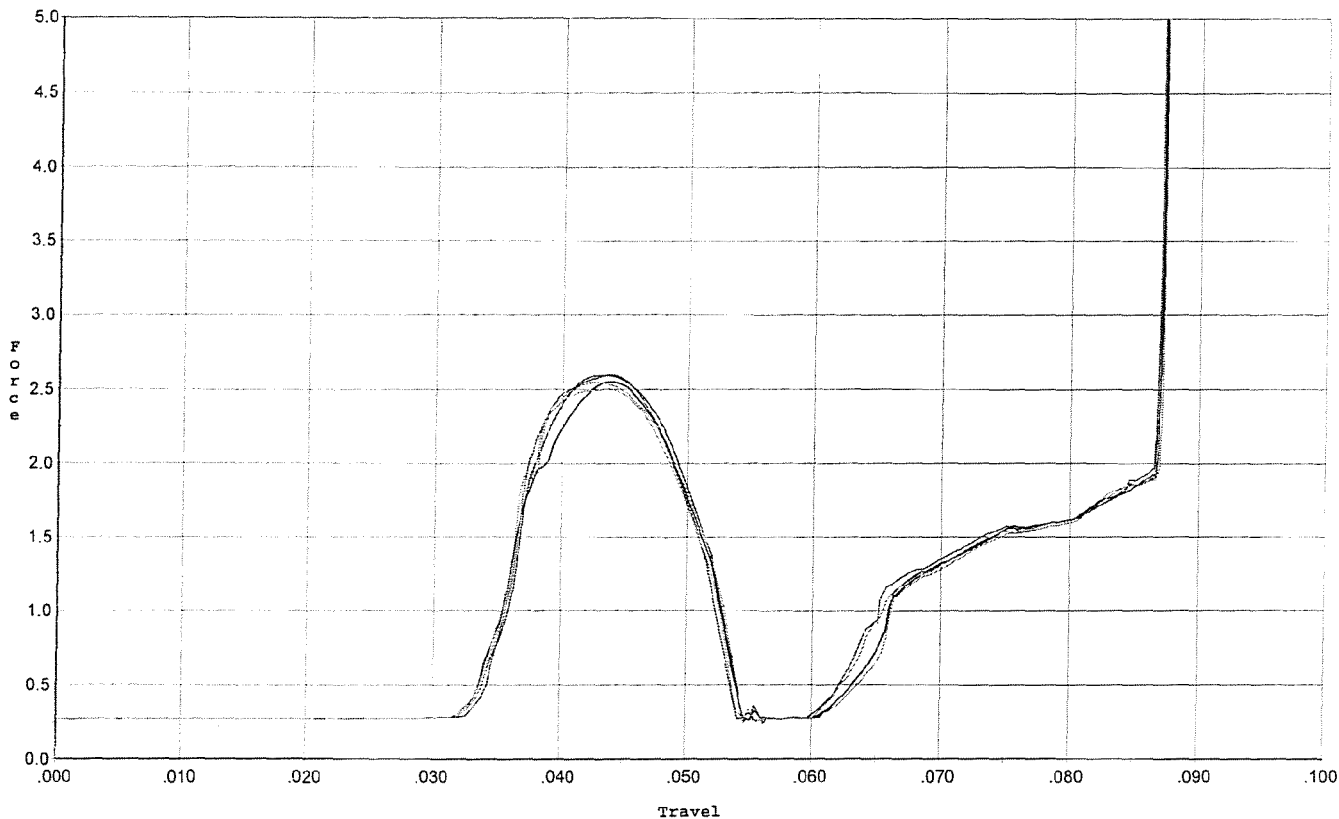
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.466      | 0.052             | 0.034           | 0.040      | 0.043             |           | Set Trigger |
| 2 | 2.469      | 0.052             | 0.034           | 0.040      | 0.044             |           | Set Trigger |
| 3 | 2.465      | 0.052             | 0.034           | 0.040      | 0.044             |           | Set Trigger |
| 4 | 2.526      | 0.053             | 0.034           | 0.039      | 0.046             |           | Set Trigger |
| 5 | 2.598      | 0.052             | 0.034           | 0.040      | 0.046             |           | Set Trigger |

Avg 2.50

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 8/20/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. after 50 cycles +/- .50 lbs.



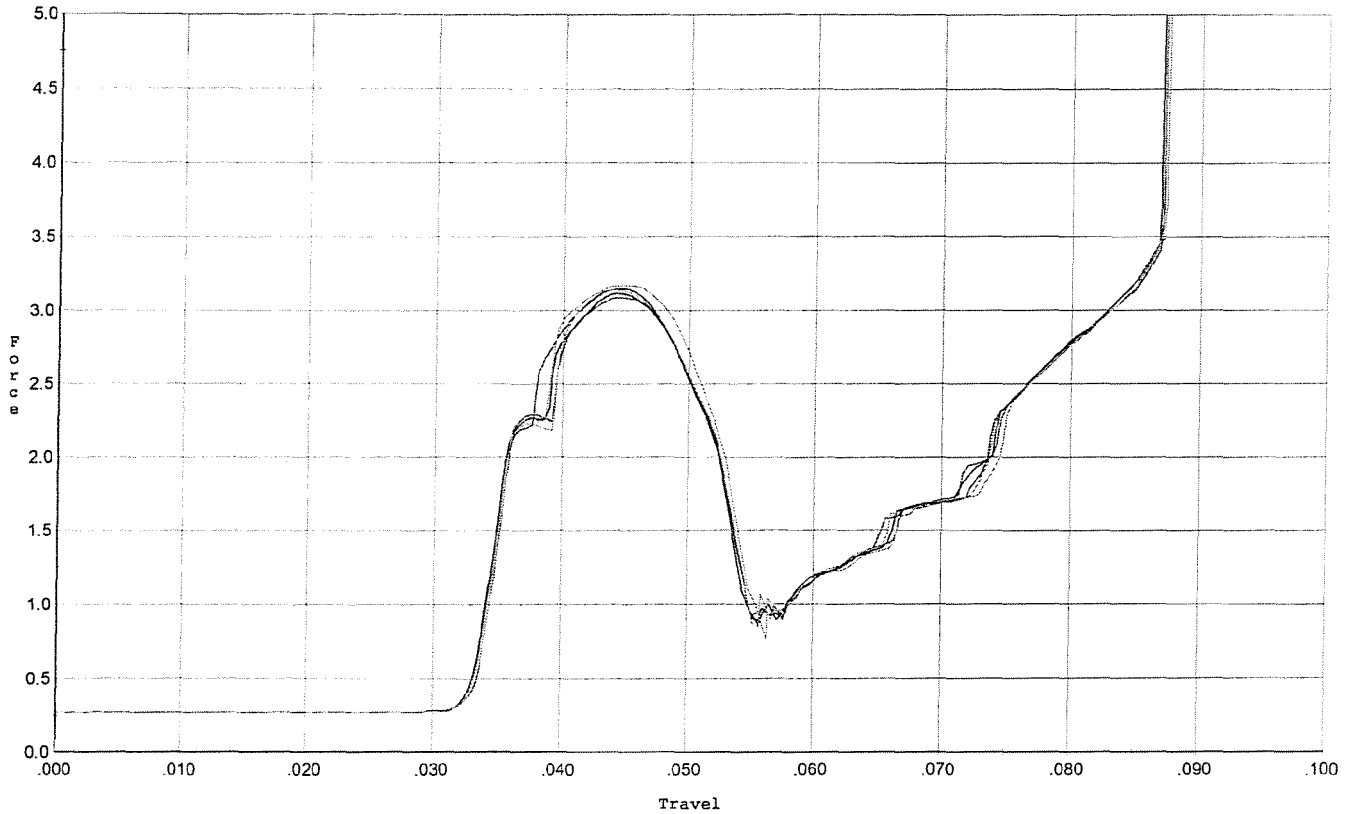
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.596      | 0.052             | 0.034           | 0.039      | 0.046             |           | Set Trigger |
| 2 | 2.551      | 0.052             | 0.034           | 0.039      | 0.045             |           | Set Trigger |
| 3 | 2.600      | 0.051             | 0.034           | 0.039      | 0.045             |           | Set Trigger |
| 4 | 2.502      | 0.052             | 0.033           | 0.039      | 0.046             |           | Set Trigger |
| 5 | 2.545      | 0.053             | 0.034           | 0.039      | 0.047             |           | Set Trigger |

Avg 2.55

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/20/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



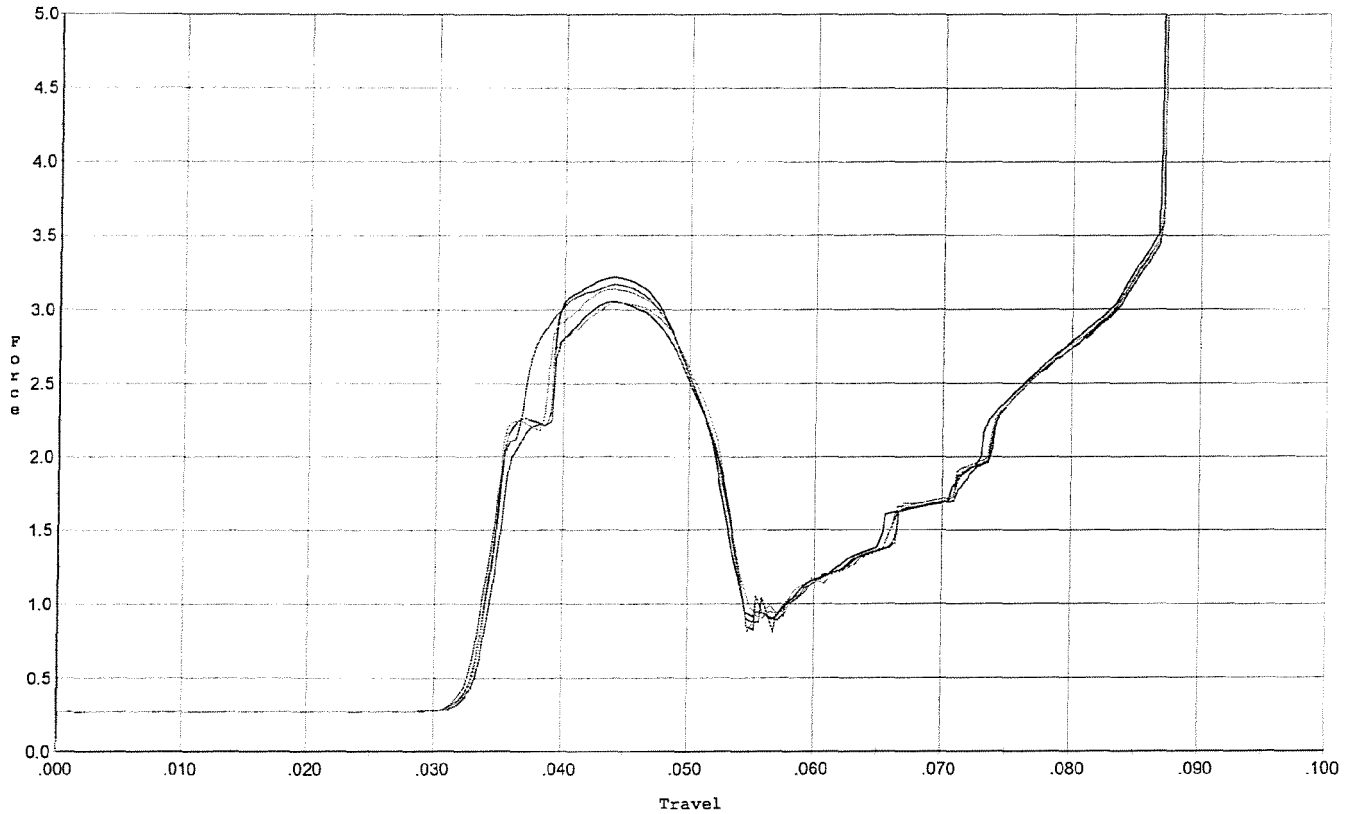
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.150      | 0.052             | 0.033           | 0.038      | 0.058             |           | Set Trigger |
| 2 | 3.119      | 0.052             | 0.033           | 0.038      | 0.058             |           | Set Trigger |
| 3 | 3.088      | 0.052             | 0.033           | 0.038      | 0.057             |           | Set Trigger |
| 4 | 3.142      | 0.054             | 0.033           | 0.038      | 0.059             |           | Set Trigger |
| 5 | 3.171      | 0.053             | 0.033           | 0.038      | 0.060             |           | Set Trigger |

Avg 3.13

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/20/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



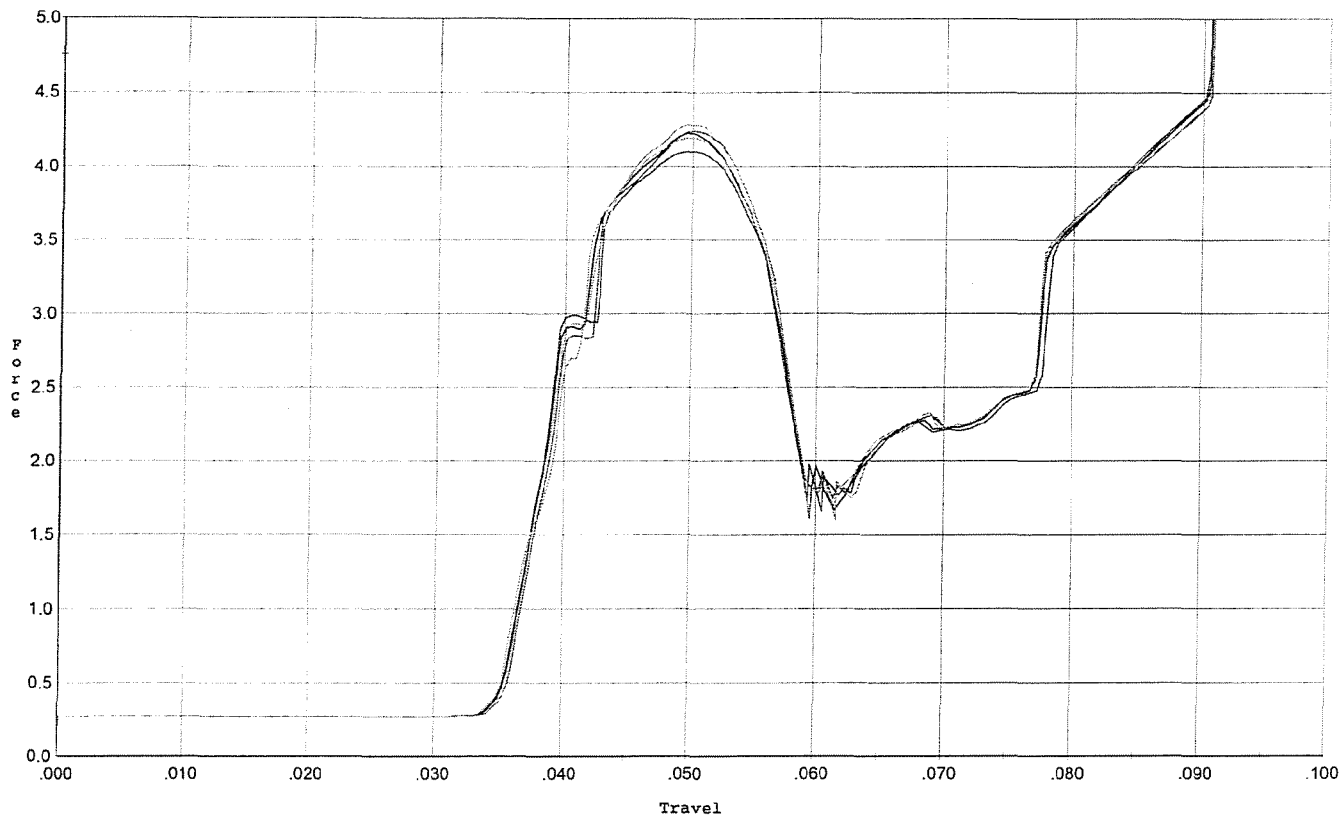
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.054      | 0.053             | 0.033           | 0.038      | 0.057             |           | Set Trigger |
| 2 | 3.218      | 0.052             | 0.033           | 0.038      | 0.058             |           | Set Trigger |
| 3 | 3.172      | 0.053             | 0.032           | 0.037      | 0.061             |           | Set Trigger |
| 4 | 3.047      | 0.052             | 0.033           | 0.038      | 0.058             |           | Set Trigger |
| 5 | 3.136      | 0.053             | 0.033           | 0.038      | 0.059             |           | Set Trigger |

Avg 3.12

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/20/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



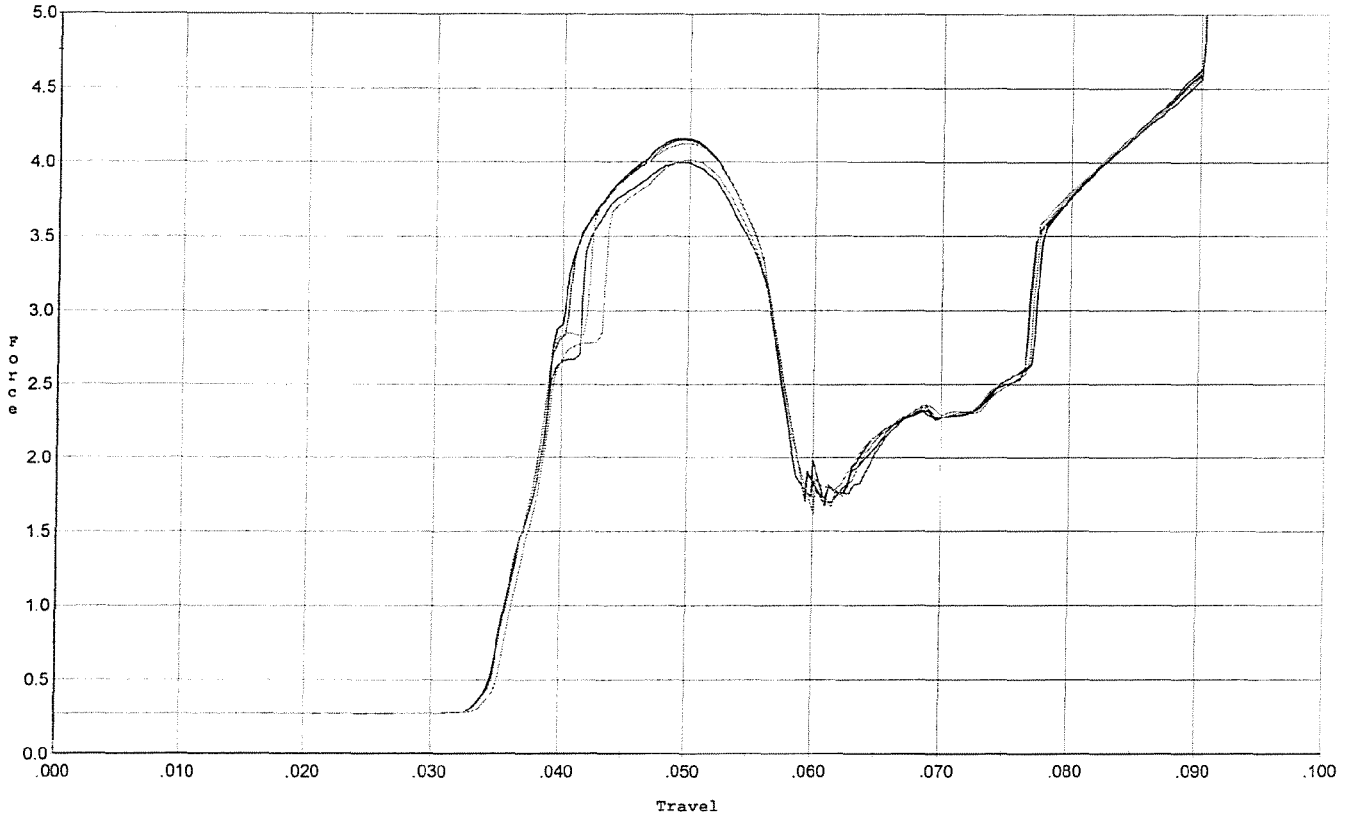
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.101      | 0.056             | 0.035           | 0.037      | 0.079             |           | Set Trigger |
| 2 | 4.223      | 0.057             | 0.035           | 0.037      | 0.083             |           | Set Trigger |
| 3 | 4.239      | 0.057             | 0.035           | 0.037      | 0.081             |           | Set Trigger |
| 4 | 4.192      | 0.057             | 0.035           | 0.037      | 0.082             |           | Set Trigger |
| 5 | 4.284      | 0.057             | 0.035           | 0.037      | 0.082             |           | Set Trigger |

Avg 4.20

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 8/20/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. after 20 cycles +/- 1.0 lbs.



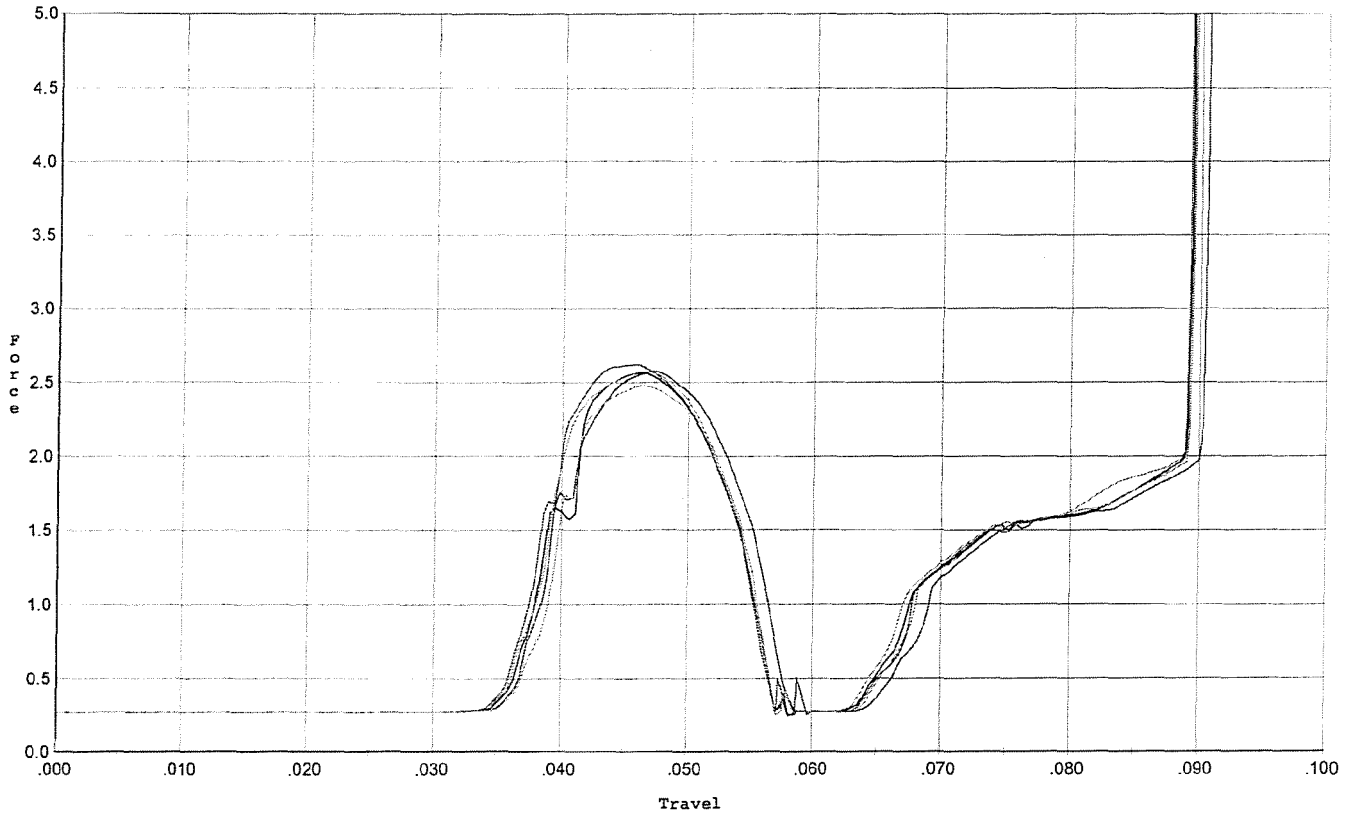
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.999      | 0.056             | 0.034           | 0.037      | 0.079             |           | Set Trigger |
| 2 | 4.159      | 0.056             | 0.034           | 0.037      | 0.082             |           | Set Trigger |
| 3 | 4.150      | 0.056             | 0.034           | 0.037      | 0.081             |           | Set Trigger |
| 4 | 4.128      | 0.056             | 0.034           | 0.037      | 0.080             |           | Set Trigger |
| 5 | 4.015      | 0.056             | 0.035           | 0.037      | 0.077             |           | Set Trigger |

Avg 4.09

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/20/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



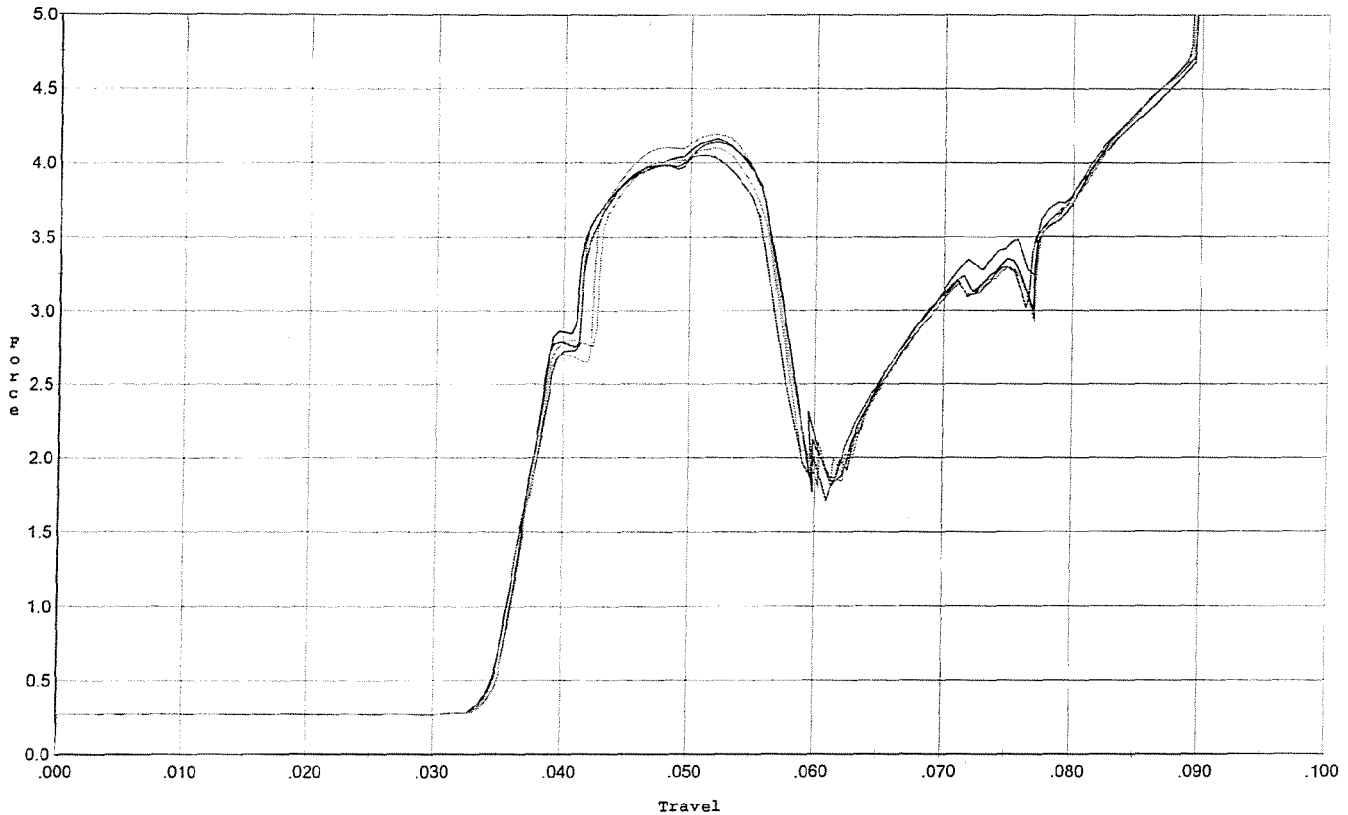
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.578      | 0.056             | 0.036           | 0.039      | 0.049             |           | Set Trigger |
| 2 | 2.565      | 0.056             | 0.036           | 0.039      | 0.047             |           | Set Trigger |
| 3 | 2.621      | 0.054             | 0.036           | 0.040      | 0.048             |           | Set Trigger |
| 4 | 2.480      | 0.055             | 0.037           | 0.040      | 0.046             |           | Set Trigger |
| 5 | 2.574      | 0.056             | 0.036           | 0.039      | 0.049             |           | Set Trigger |

Avg 2.576

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 8/20/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.137      | 0.057             | 0.034           | 0.036      | 0.085             |           | Set Trigger |
| 2 | 4.158      | 0.057             | 0.035           | 0.036      | 0.086             |           | Set Trigger |
| 3 | 4.052      | 0.055             | 0.034           | 0.036      | 0.081             |           | Set Trigger |
| 4 | 4.099      | 0.056             | 0.035           | 0.036      | 0.081             |           | Set Trigger |
| 5 | 4.191      | 0.056             | 0.035           | 0.036      | 0.082             |           | Set Trigger |

Avg 4.12