

66771194

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



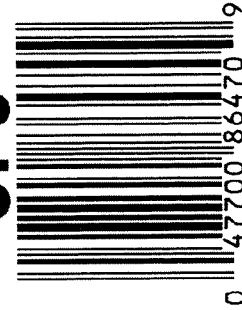
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771194

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771194

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-01-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BMT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-29-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE. 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

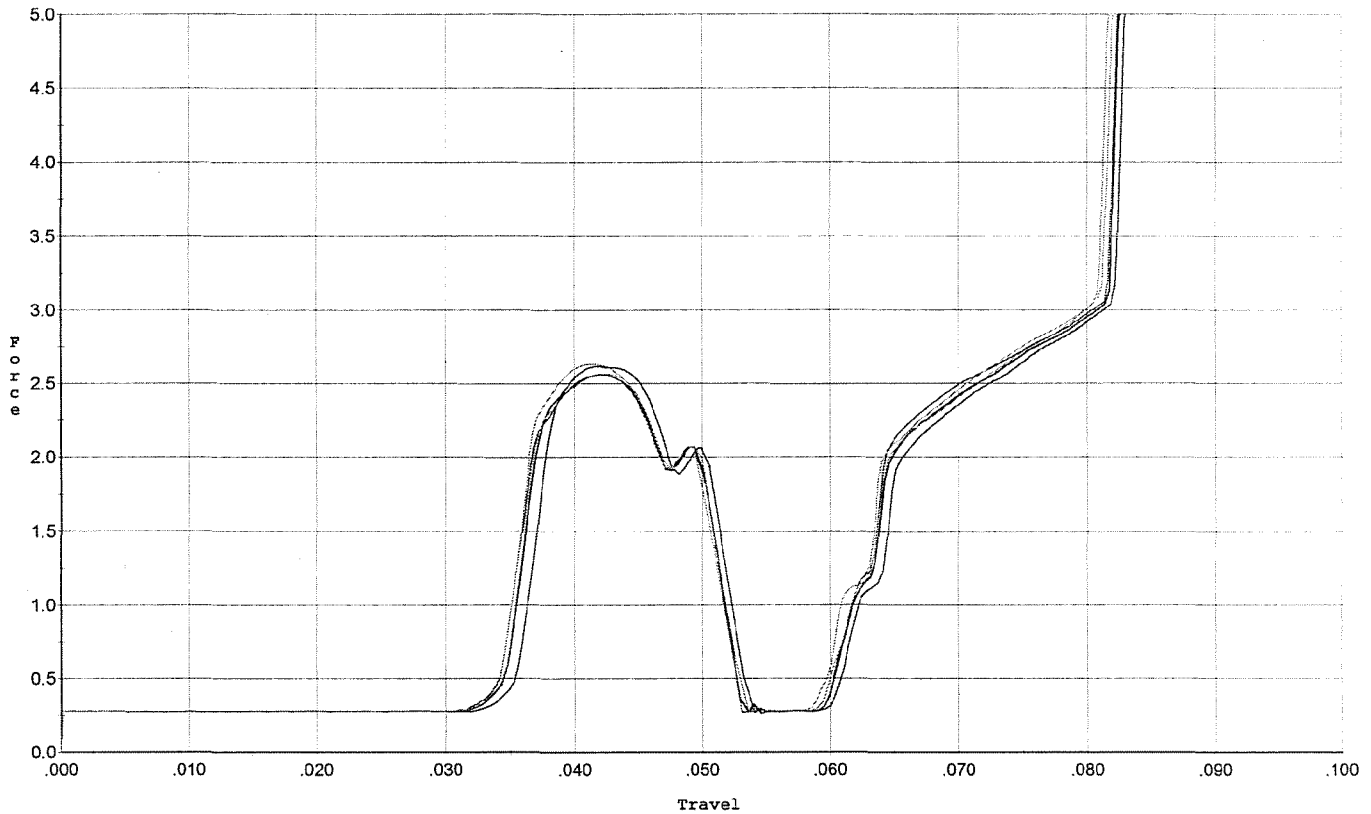
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-11-08	PSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-11-08	PSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-11-08	PSN
	J) ASSEMBLE STOCK		8-29-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-11-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	FM	9-8-08
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	NA	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-11-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u> <u>261</u> <u>261</u> <u>249</u> <u>285</u>	9-8-08	PSN
	C) FUNCTION		9-11-08	PSN
690	PACK		9/22/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



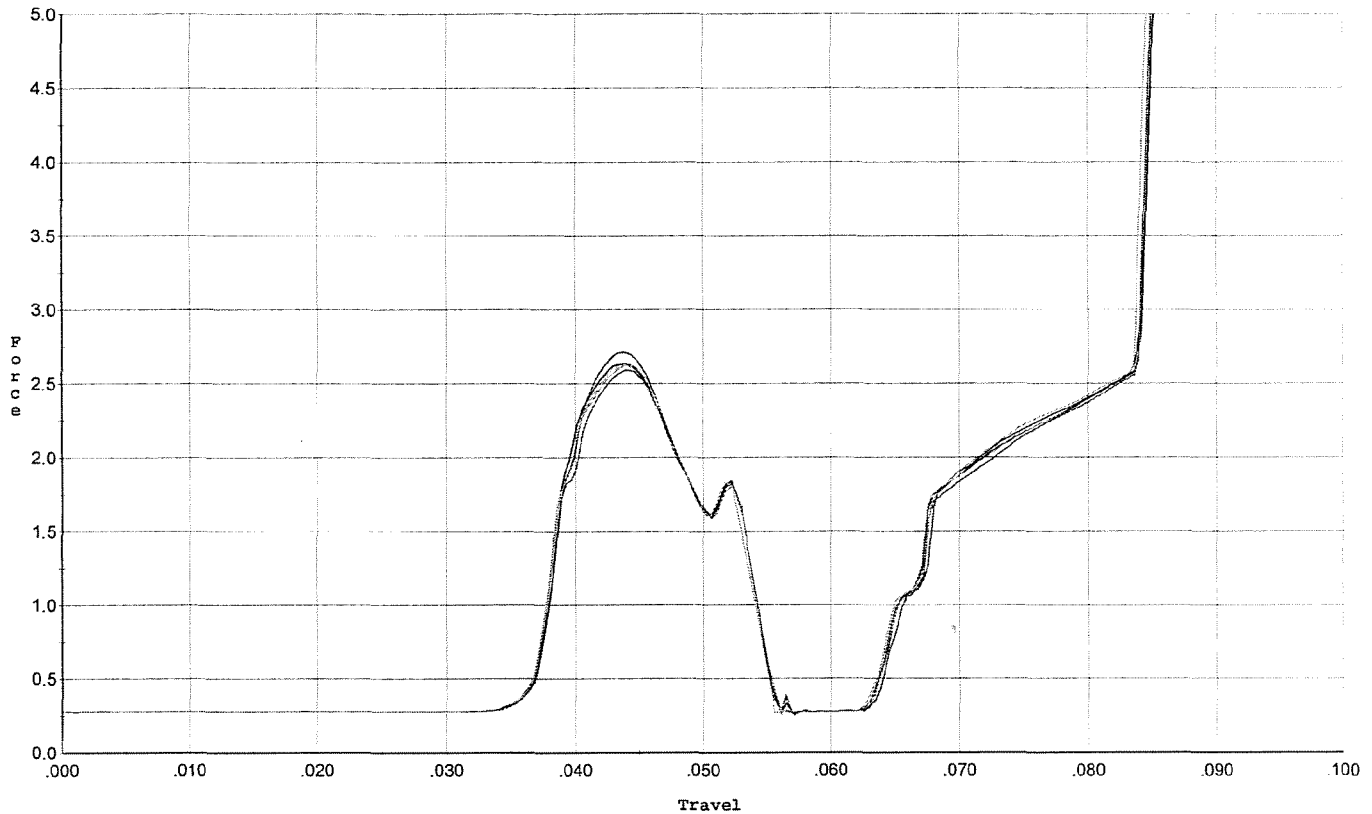
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.051	0.036	0.037	0.044		Set Trigger
2	2.564	0.050	0.035	0.037	0.044		Set Trigger
3	2.558	0.050	0.034	0.037	0.044		Set Trigger
4	2.564	0.050	0.035	0.036	0.044		Set Trigger
5	2.632	0.051	0.034	0.036	0.045		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



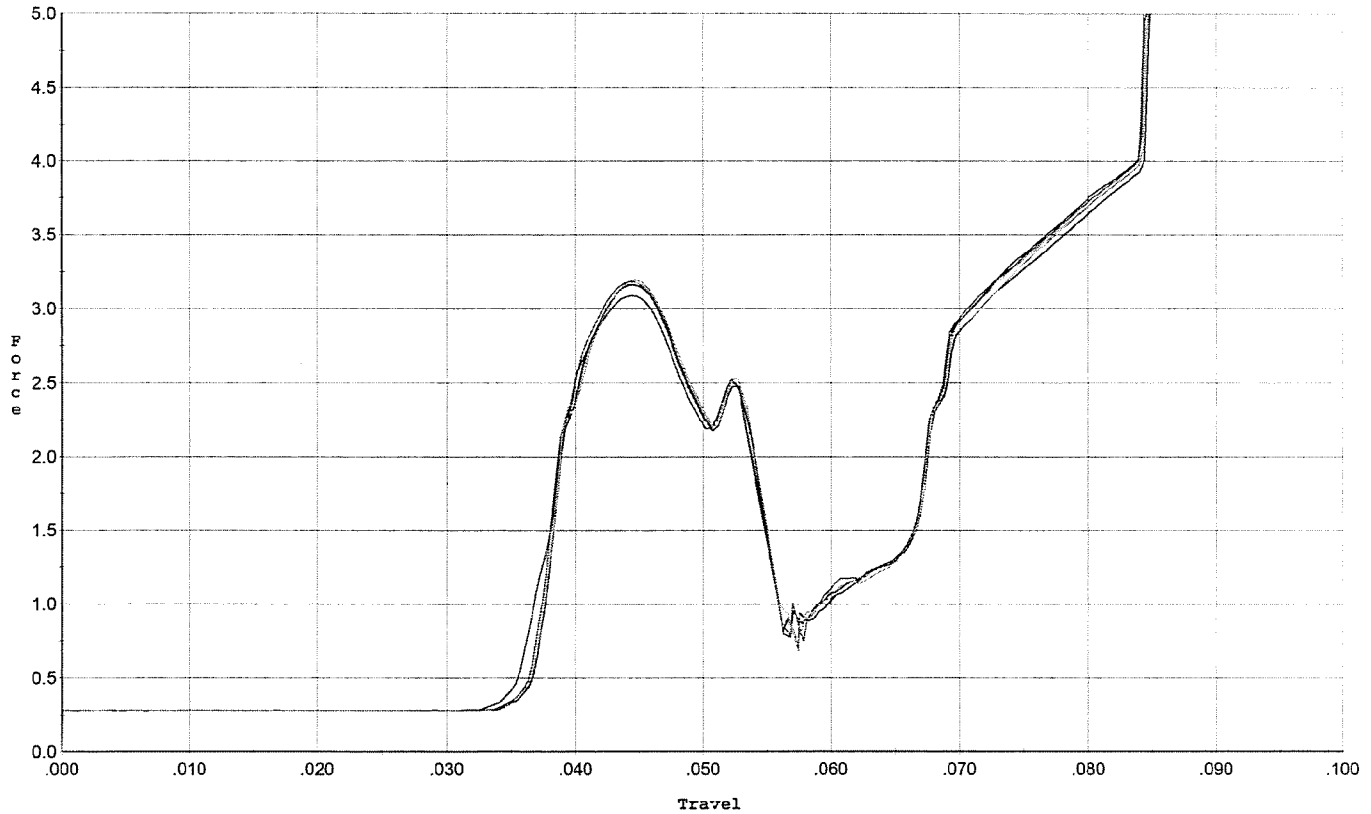
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.053	0.037	0.038	0.044		Set Trigger
2	2.636	0.053	0.037	0.038	0.044		Set Trigger
3	2.591	0.053	0.037	0.038	0.043		Set Trigger
4	2.626	0.054	0.037	0.038	0.044		Set Trigger
5	2.623	0.053	0.037	0.038	0.043		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



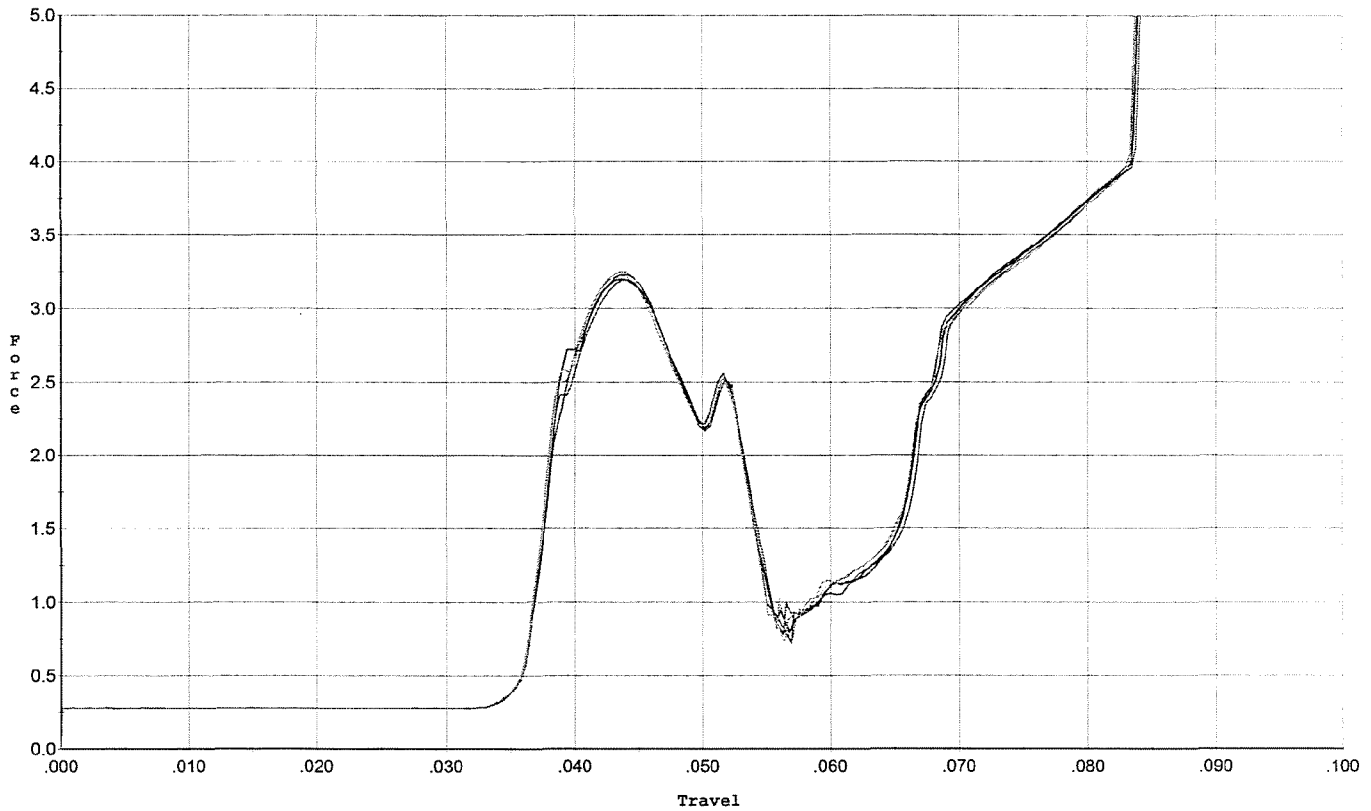
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.054	0.036	0.036	0.055		Set Trigger
2	3.161	0.054	0.037	0.037	0.053		Set Trigger
3	3.185	0.053	0.036	0.037	0.053		Set Trigger
4	3.180	0.054	0.037	0.037	0.054		Set Trigger
5	3.196	0.053	0.037	0.037	0.054		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



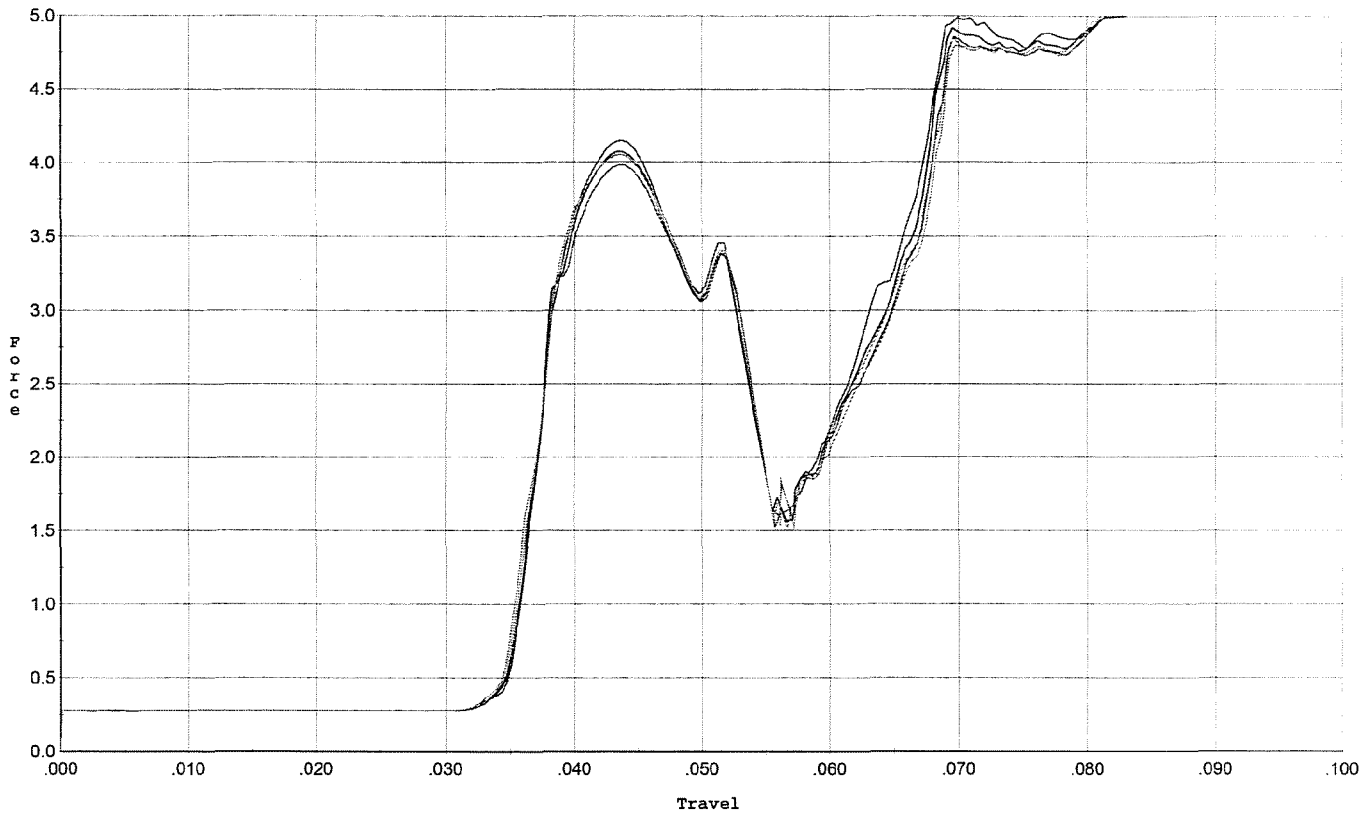
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.228	0.052	0.036	0.037	0.053		Set Trigger
2	3.198	0.052	0.036	0.037	0.053		Set Trigger
3	3.191	0.052	0.036	0.037	0.052		Set Trigger
4	3.223	0.052	0.036	0.036	0.053		Set Trigger
5	3.251	0.052	0.036	0.036	0.053		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



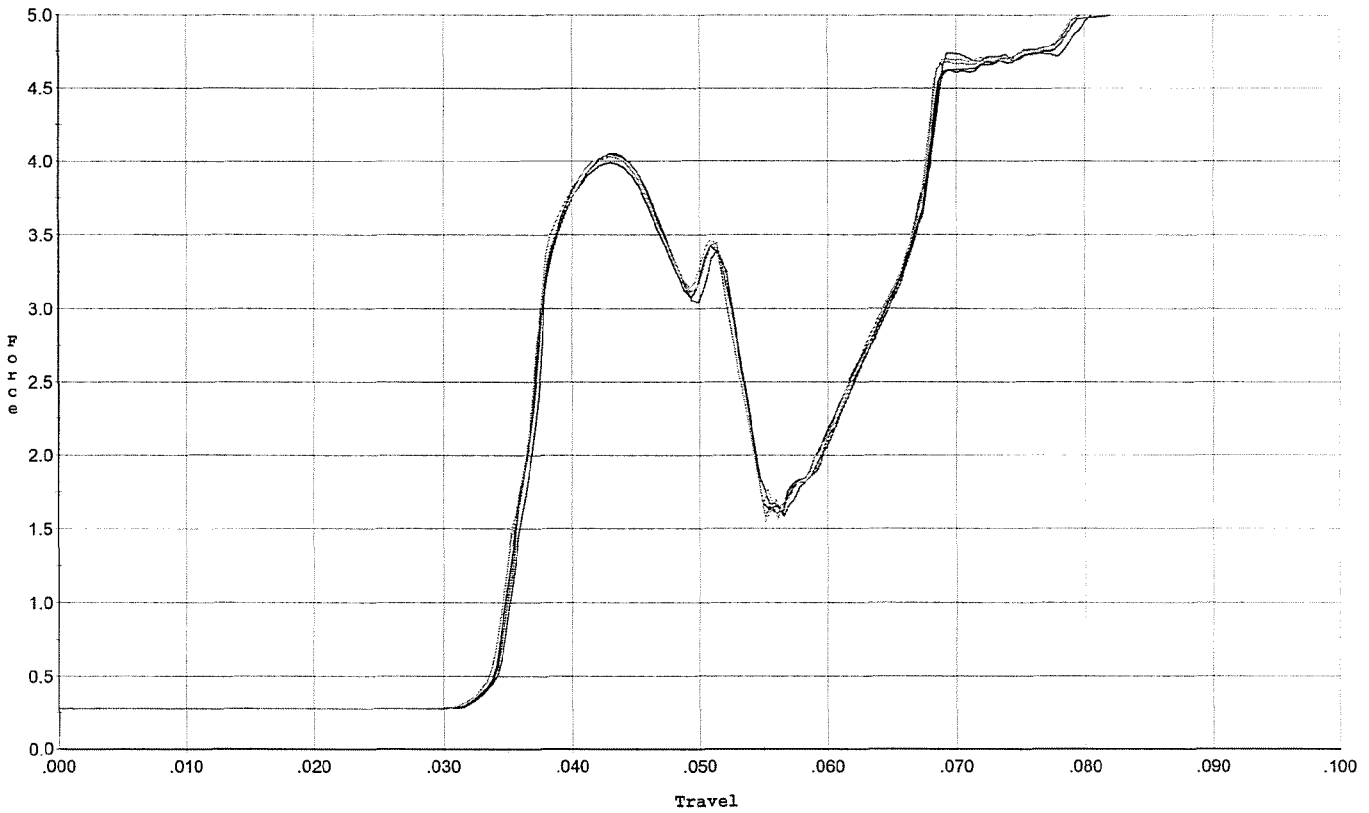
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.054	0.035	0.035	0.071		Set Trigger
2	4.074	0.052	0.035	0.035	0.068		Set Trigger
3	3.985	0.053	0.035	0.035	0.069		Set Trigger
4	4.055	0.053	0.034	0.035	0.071		Set Trigger
5	4.054	0.053	0.035	0.035	0.070		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



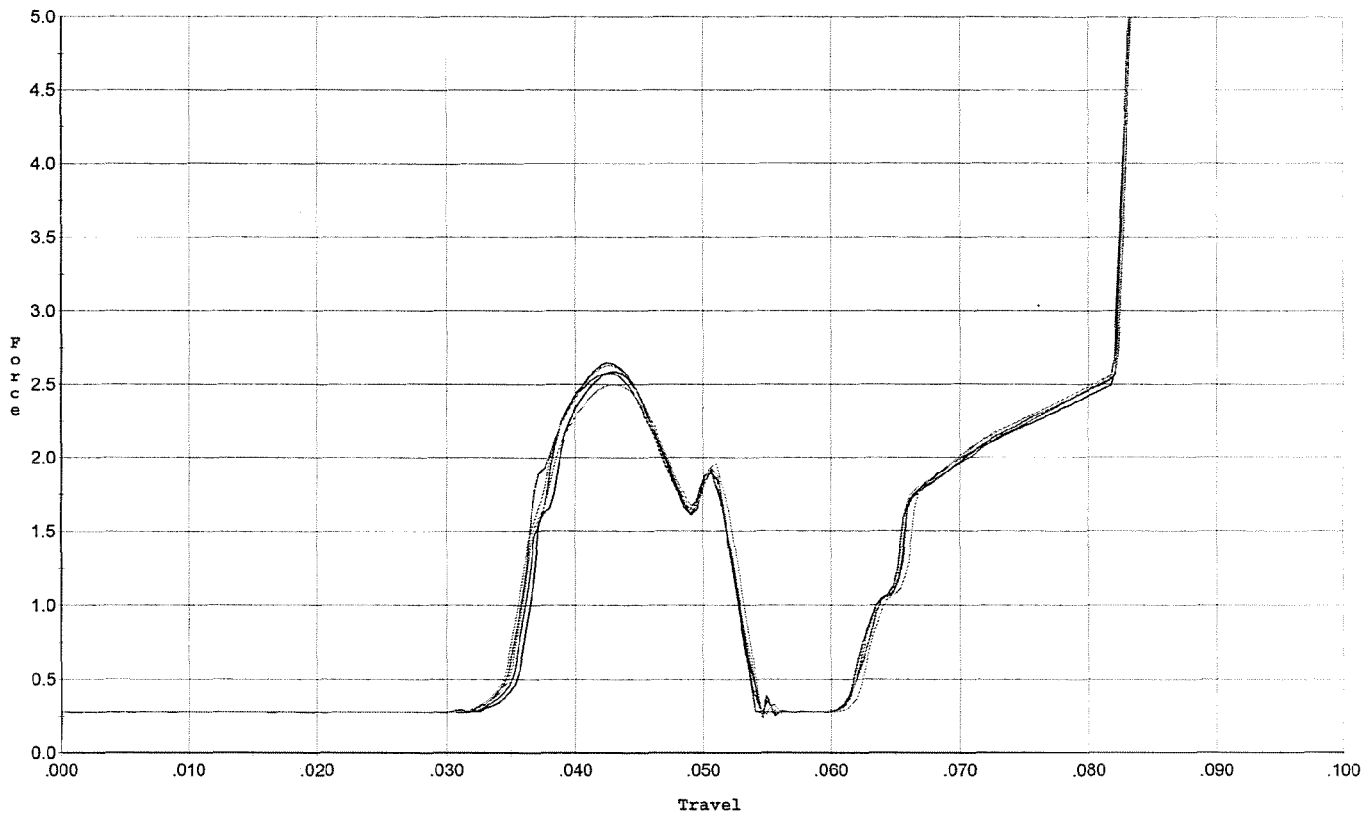
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.052	0.034	0.035	0.069		Set Trigger
2	3.989	0.051	0.034	0.035	0.068		Set Trigger
3	4.054	0.052	0.034	0.035	0.070		Set Trigger
4	4.045	0.051	0.034	0.035	0.069		Set Trigger
5	4.033	0.052	0.034	0.034	0.071		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



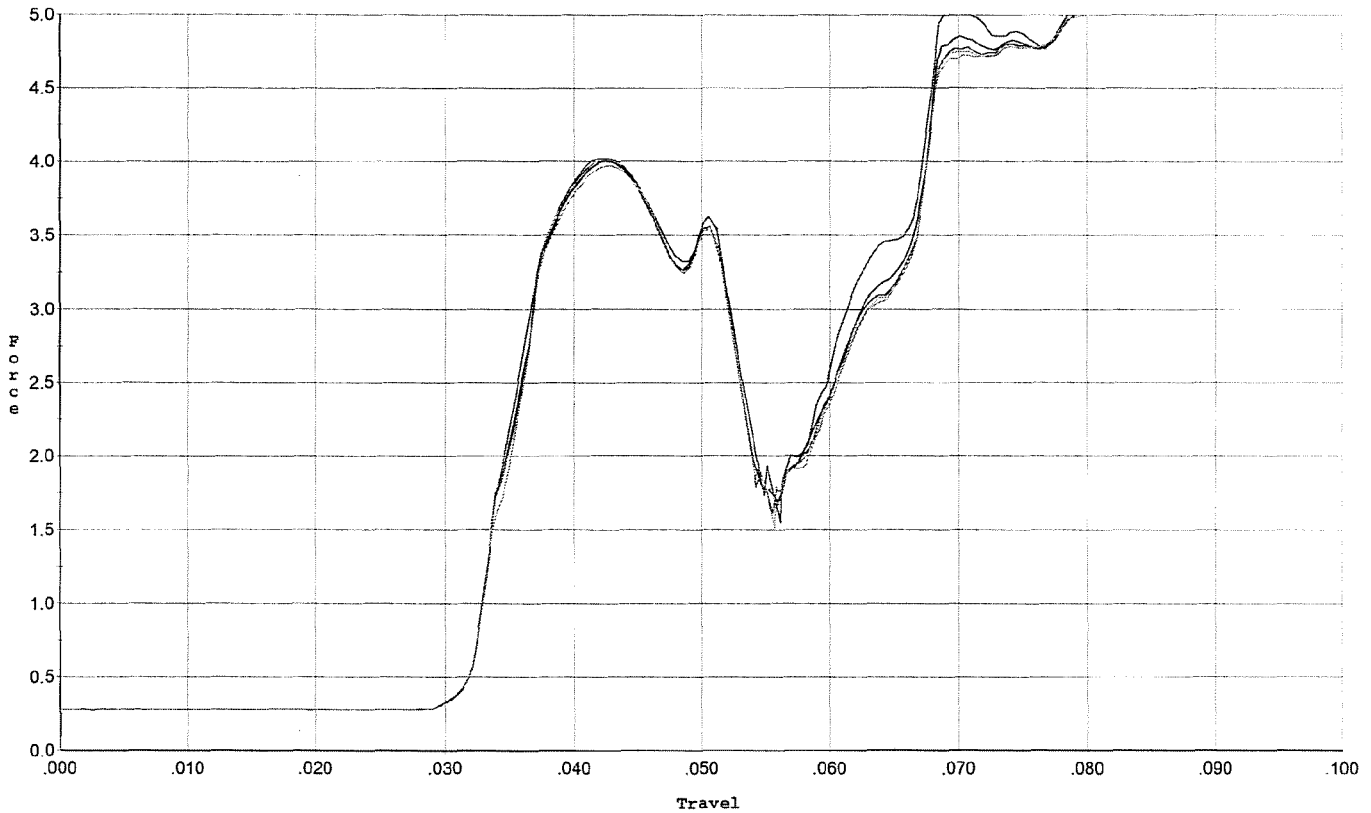
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.051	0.035	0.037	0.044		Set Trigger
2	2.585	0.051	0.036	0.037	0.042		Set Trigger
3	2.574	0.051	0.035	0.037	0.044		Set Trigger
4	2.499	0.052	0.035	0.036	0.044		Set Trigger
5	2.629	0.051	0.035	0.037	0.044		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.051	0.032	0.034	0.073		Set Trigger
2	4.004	0.051	0.032	0.034	0.073		Set Trigger
3	4.020	0.051	0.032	0.033	0.073		Set Trigger
4	4.014	0.051	0.032	0.033	0.073		Set Trigger
5	3.970	0.051	0.032	0.033	0.073		Set Trigger

Avg 4.00