

G677 1199

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



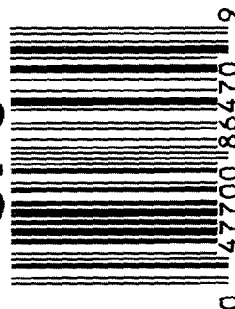
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771199

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771199

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	RP
460	CHECK HEADSPACE		7-14-08	RP
470	DIS-ASSEMBLE ACTION		7-15-08	RT
472	SERIALIZE BOLT HANDLE		7-15-08	RT
475	DRILL AND TAP SIGHT HOLES		7-16-08	JP
480	MAGNAFLUX BBL ACTION		7-17-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-25-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

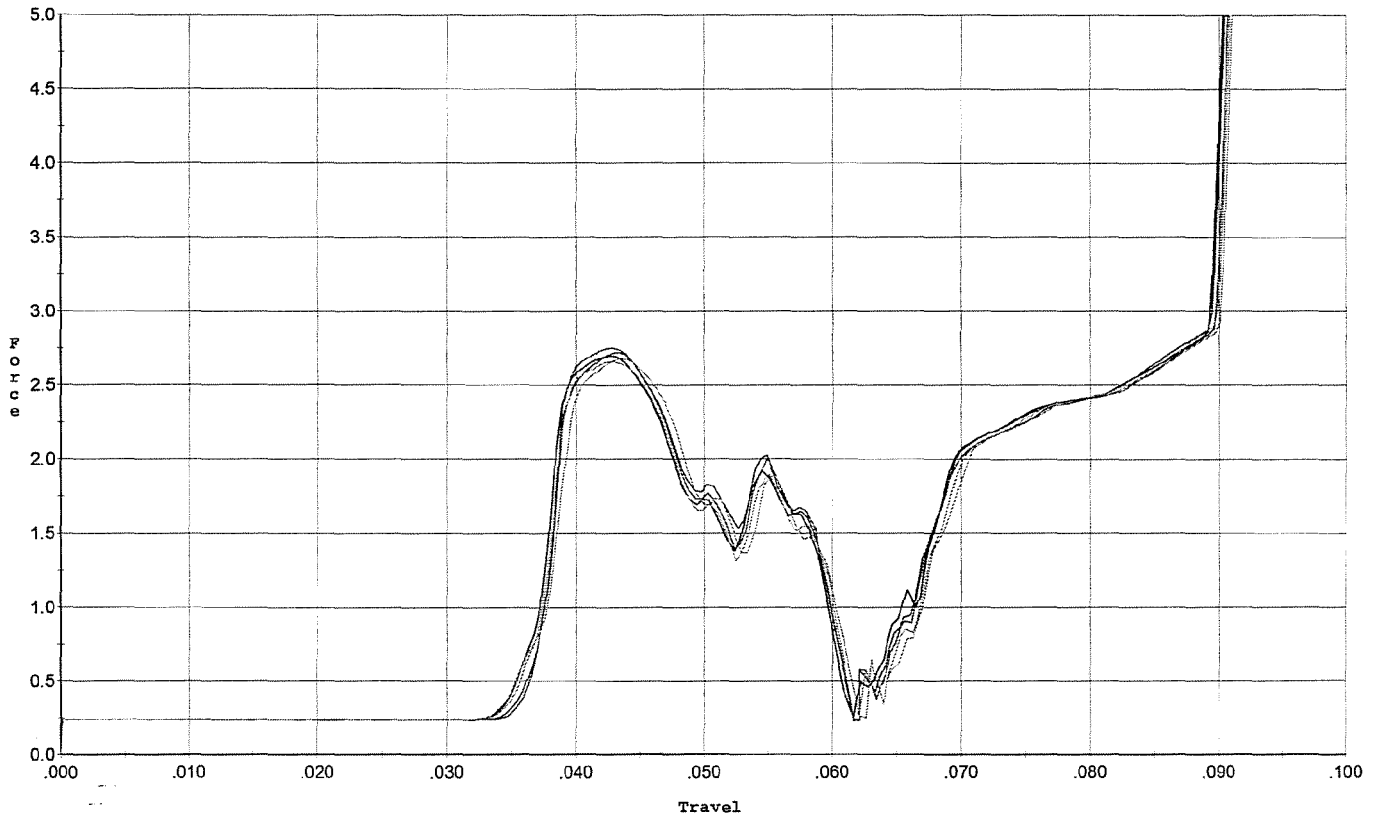
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	8-2	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>6.5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK		7-25-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-4-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	SPD
	M) IRON SIGHT ALIGNMENT		8-4-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-26-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-4-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.16</u> <u>2.33</u> <u>2.32</u> <u>2.05</u>	8-1-08	BSN
	C) FUNCTION		8-4-08	SPD
690	PACK		8/7/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



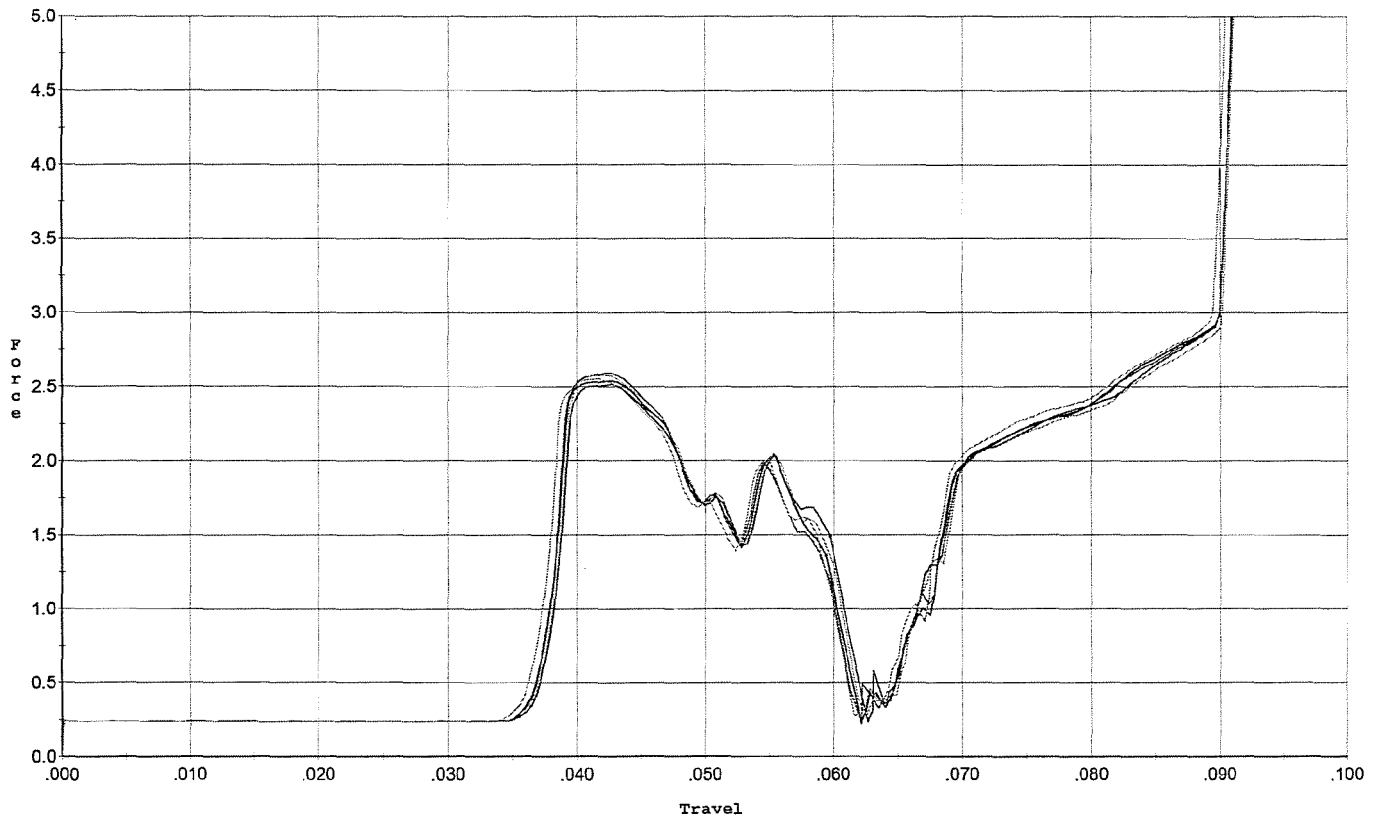
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.718	0.060	0.036	0.037	0.055		Set Trigger
2	2.696	0.059	0.035	0.037	0.054		Set Trigger
3	2.749	0.059	0.036	0.038	0.053		Set Trigger
4	2.656	0.060	0.035	0.037	0.053		Set Trigger
5	2.677	0.061	0.035	0.038	0.055		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



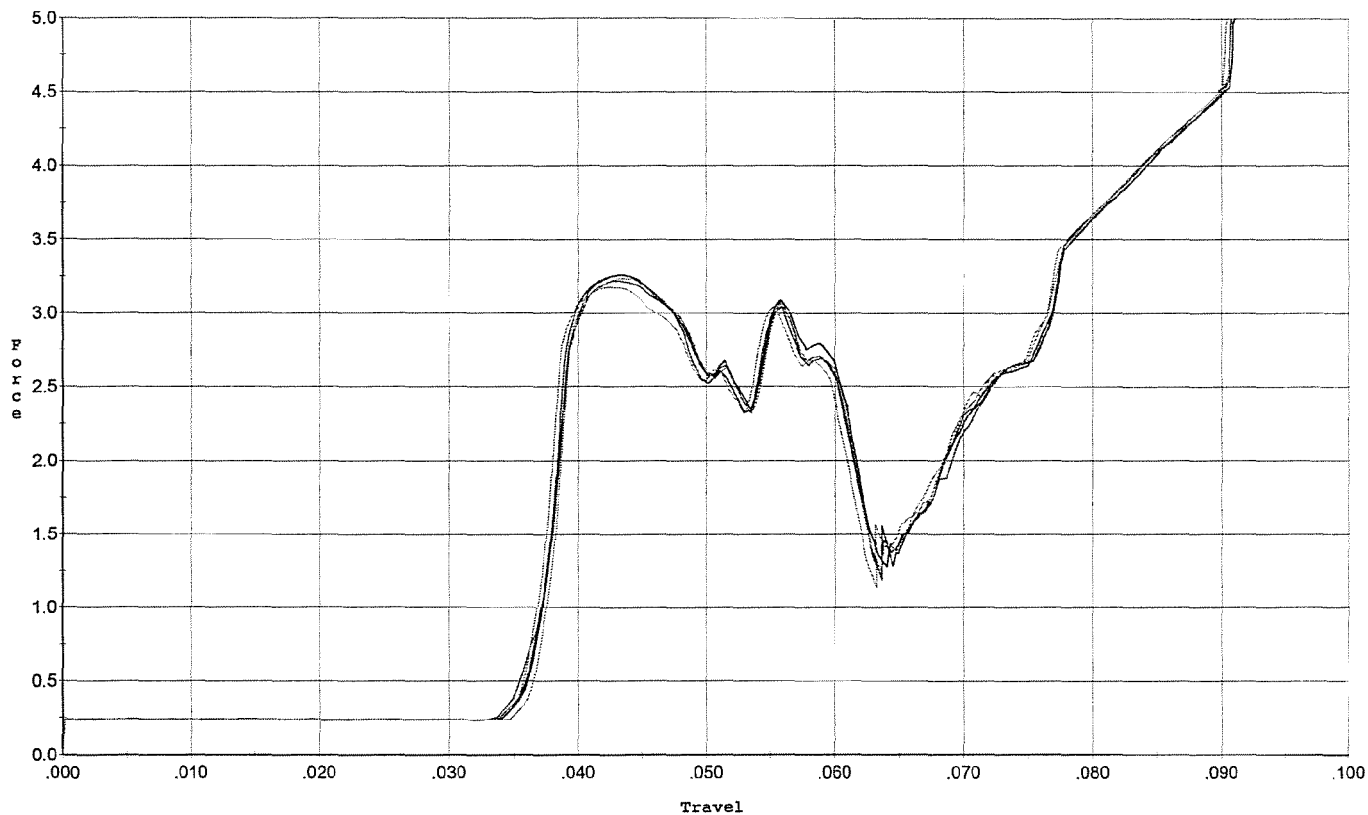
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.060	0.037	0.038	0.052		Set Trigger
2	2.539	0.059	0.037	0.038	0.052		Set Trigger
3	2.593	0.060	0.037	0.038	0.053		Set Trigger
4	2.580	0.060	0.037	0.038	0.053		Set Trigger
5	2.552	0.060	0.036	0.037	0.053		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



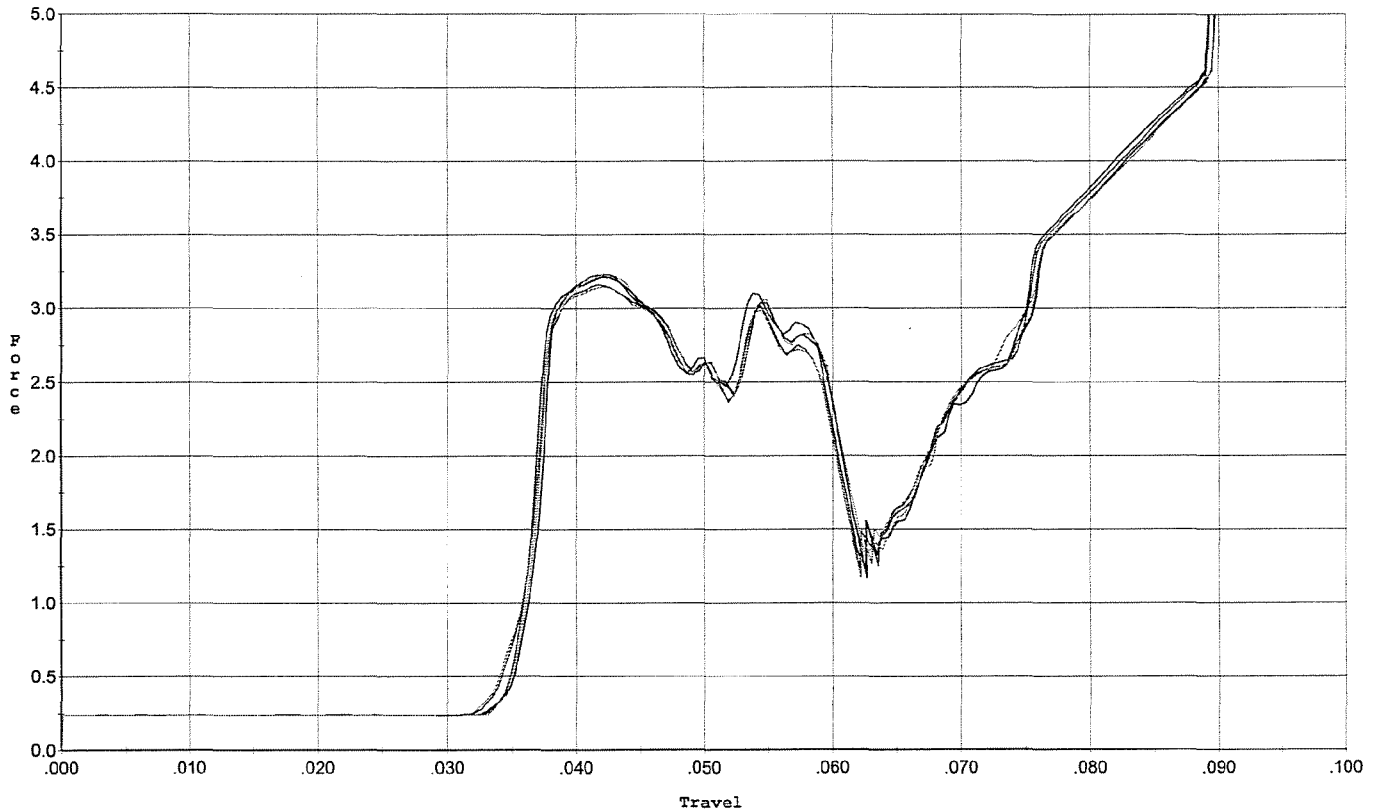
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.256	0.061	0.036	0.035	0.076		Set Trigger
2	3.258	0.061	0.036	0.036	0.076		Set Trigger
3	3.218	0.061	0.035	0.035	0.076		Set Trigger
4	3.234	0.061	0.036	0.036	0.075		Set Trigger
5	3.175	0.061	0.035	0.035	0.075		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



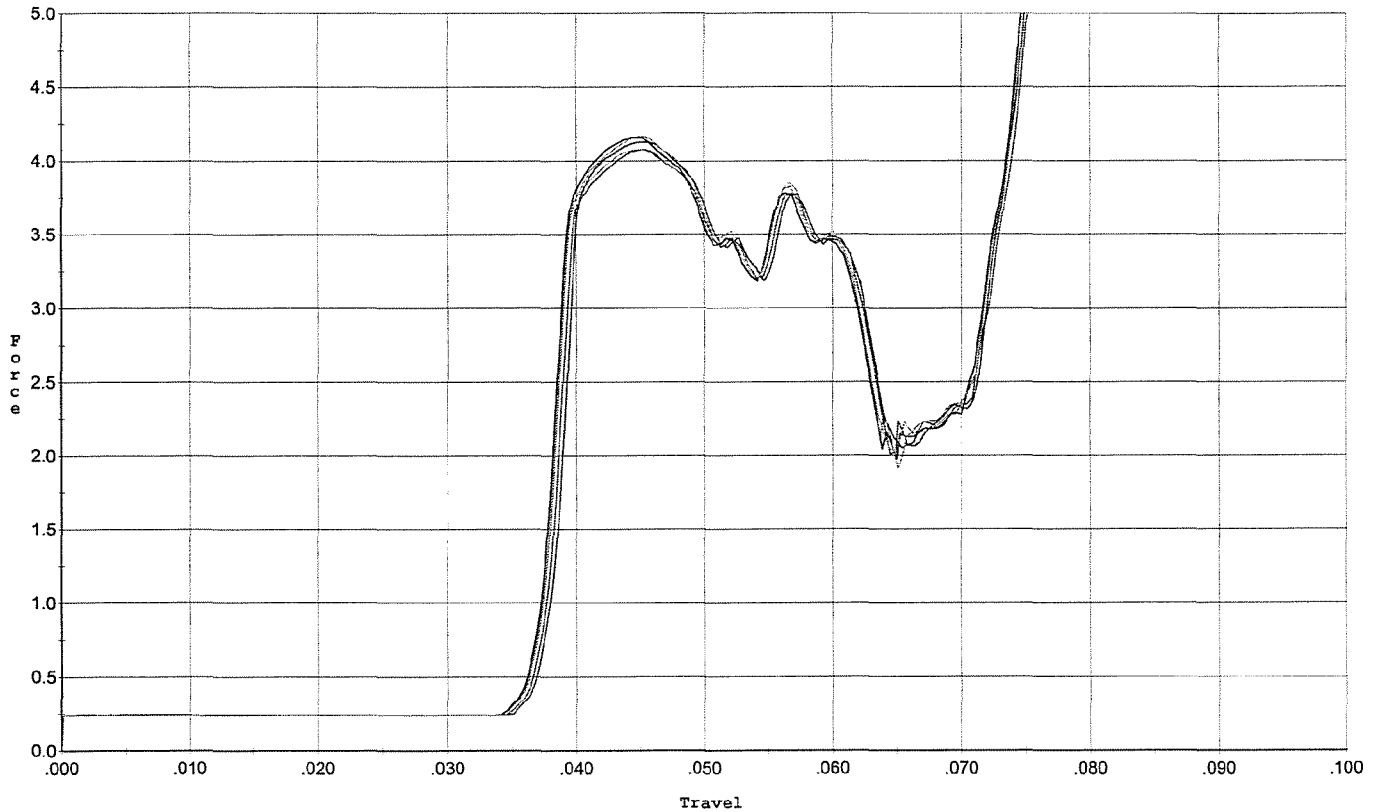
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.226	0.059	0.035	0.035	0.075		Set Trigger
2	3.215	0.060	0.035	0.035	0.075		Set Trigger
3	3.158	0.059	0.034	0.035	0.074		Set Trigger
4	3.231	0.060	0.035	0.035	0.076		Set Trigger
5	3.143	0.059	0.034	0.035	0.074		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



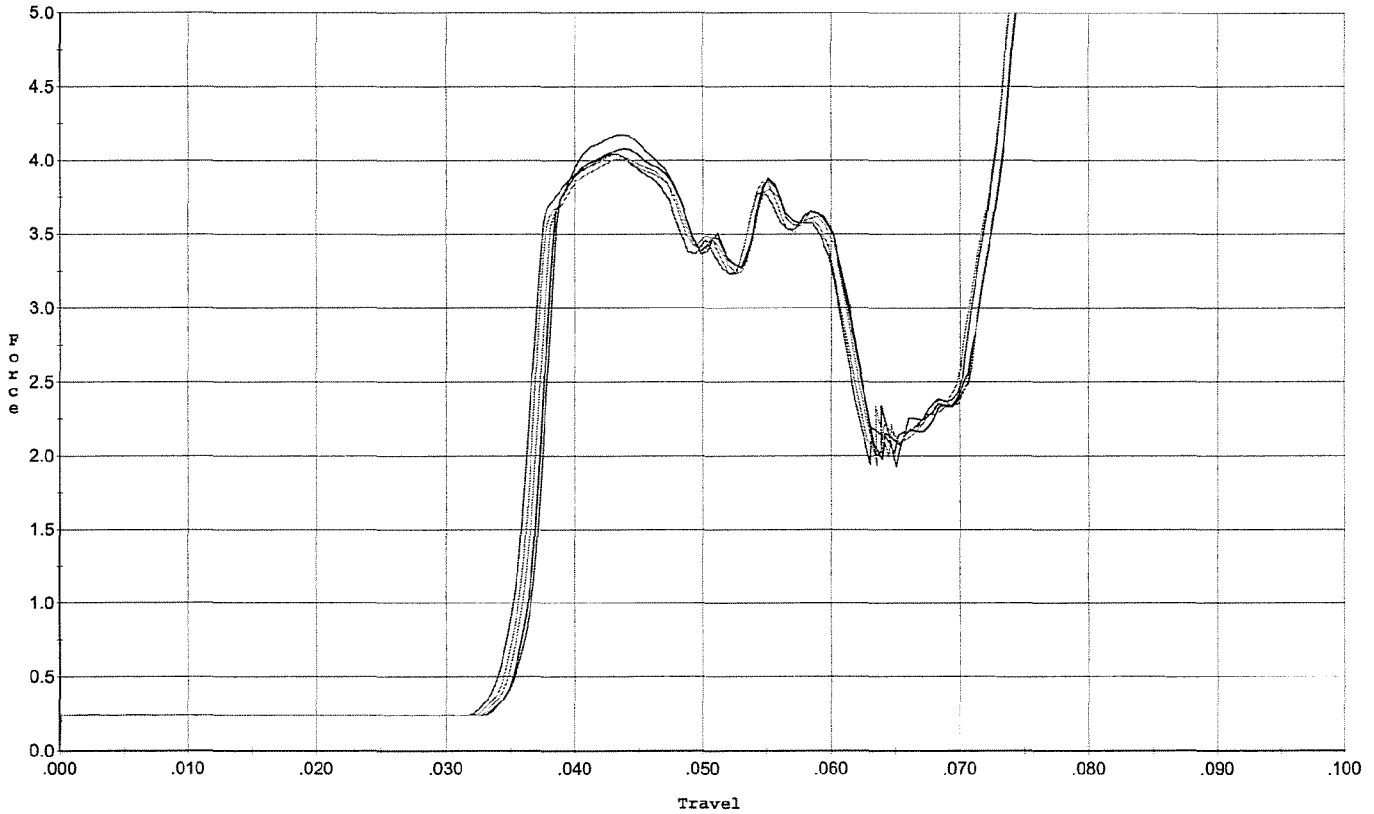
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.062	0.037	0.018	0.097		Set Trigger
2	4.161	0.062	0.036	0.018	0.098		Set Trigger
3	4.077	0.063	0.036	0.018	0.098		Set Trigger
4	4.077	0.062	0.036	0.018	0.097		Set Trigger
5	4.169	0.062	0.036	0.018	0.098		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



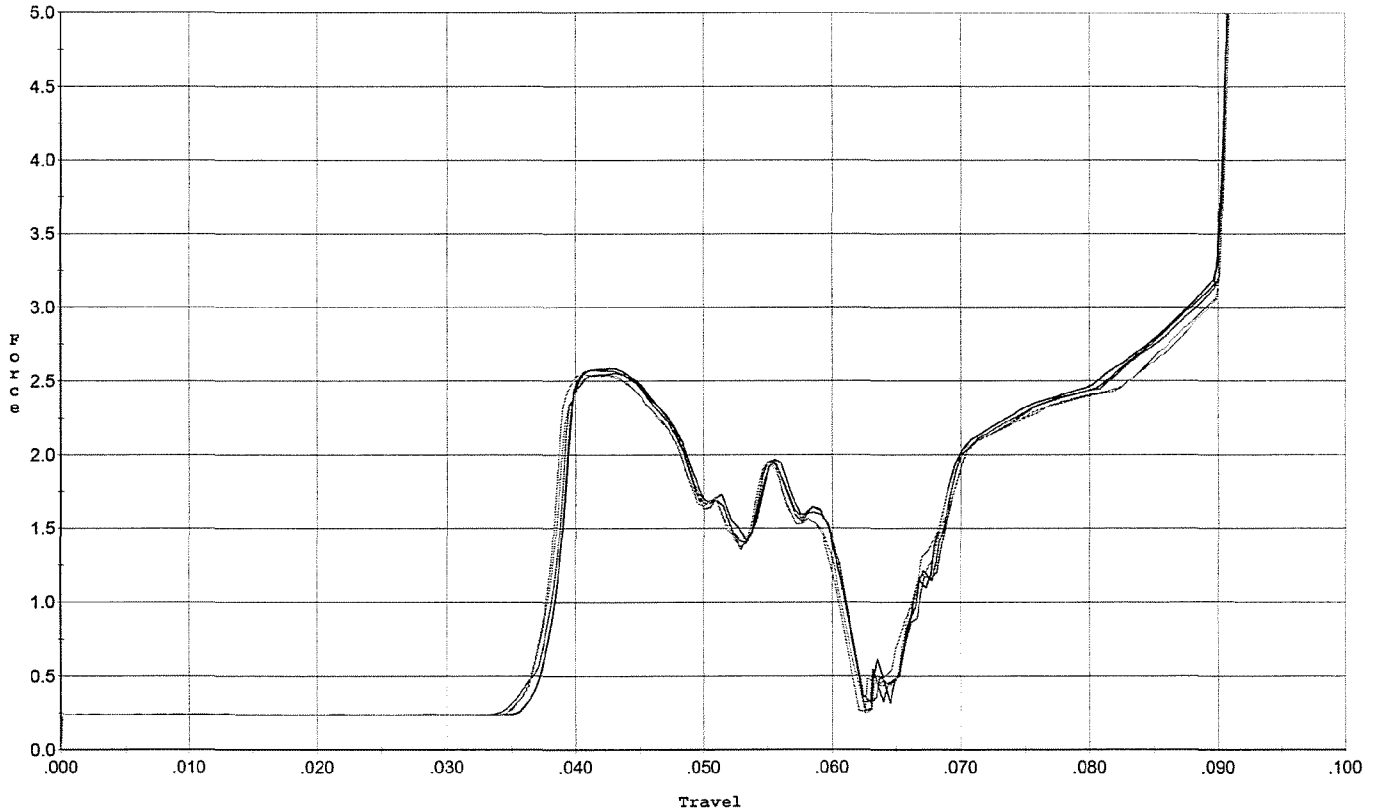
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.061	0.035	0.018	0.099		Set Trigger
2	4.082	0.062	0.035	0.018	0.100		Set Trigger
3	4.041	0.060	0.034	0.019	0.098		Set Trigger
4	4.012	0.060	0.034	0.019	0.097		Set Trigger
5	4.039	0.060	0.034	0.019	0.097		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



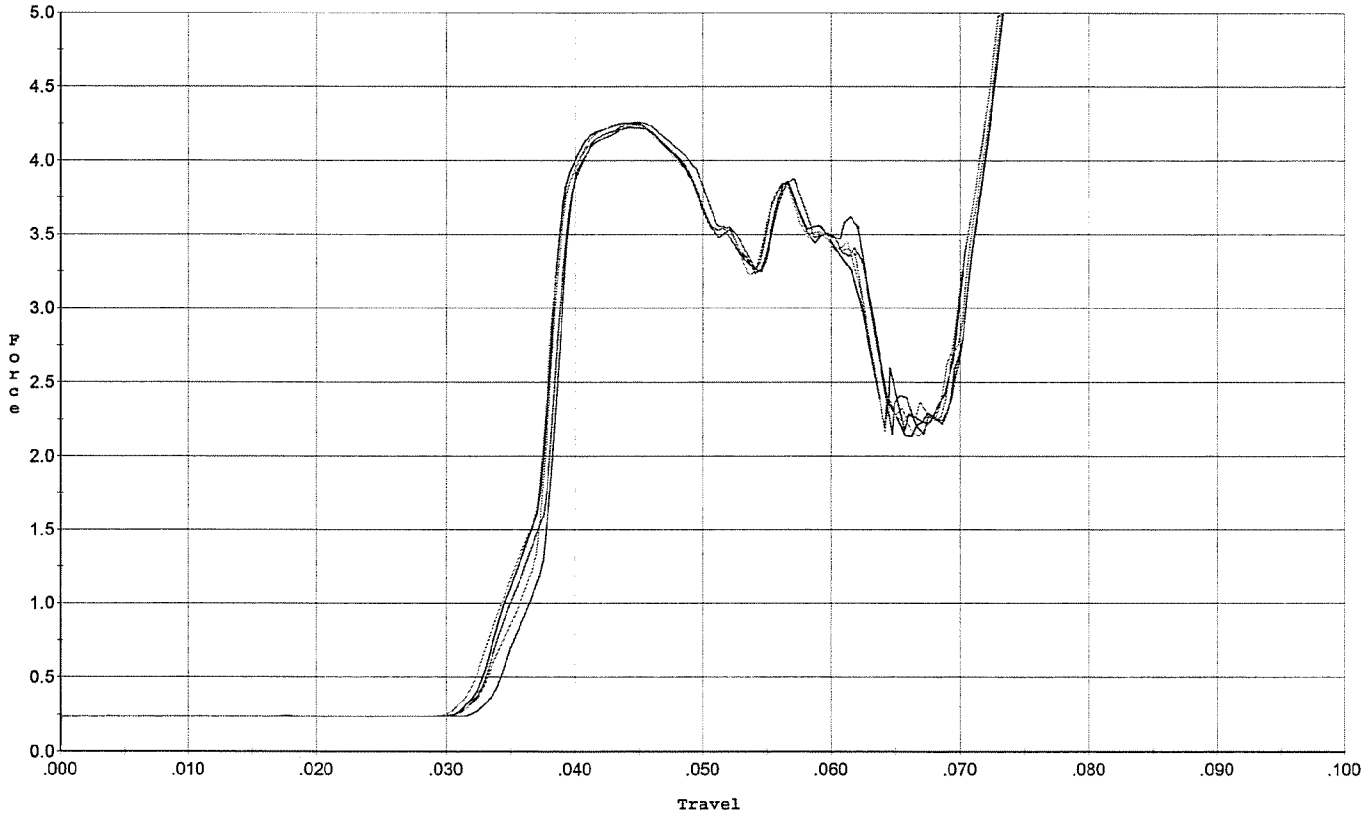
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.061	0.037	0.037	0.053		Set Trigger
2	2.585	0.061	0.037	0.037	0.054		Set Trigger
3	2.553	0.061	0.036	0.037	0.054		Set Trigger
4	2.539	0.060	0.036	0.037	0.053		Set Trigger
5	2.545	0.060	0.036	0.038	0.053		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.062	0.034	0.016	0.103		Set Trigger
2	4.254	0.062	0.033	0.016	0.106		Set Trigger
3	4.258	0.062	0.033	0.016	0.106		Set Trigger
4	4.242	0.062	0.032	0.016	0.106		Set Trigger
5	4.237	0.062	0.033	0.016	0.104		Set Trigger

AVG 4.24