

G6771200

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

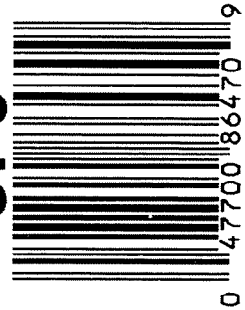
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771200

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771200

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD.
460	CHECK HEADSPACE		7-31-08	RTZ
470	DIS-ASSEMBLE ACTION		7-31-08	RTZ
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX AUG 08 2000	7-31-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B4	8/5	B4
490	MAGNAFLUX BOLT		7/30/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/2	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

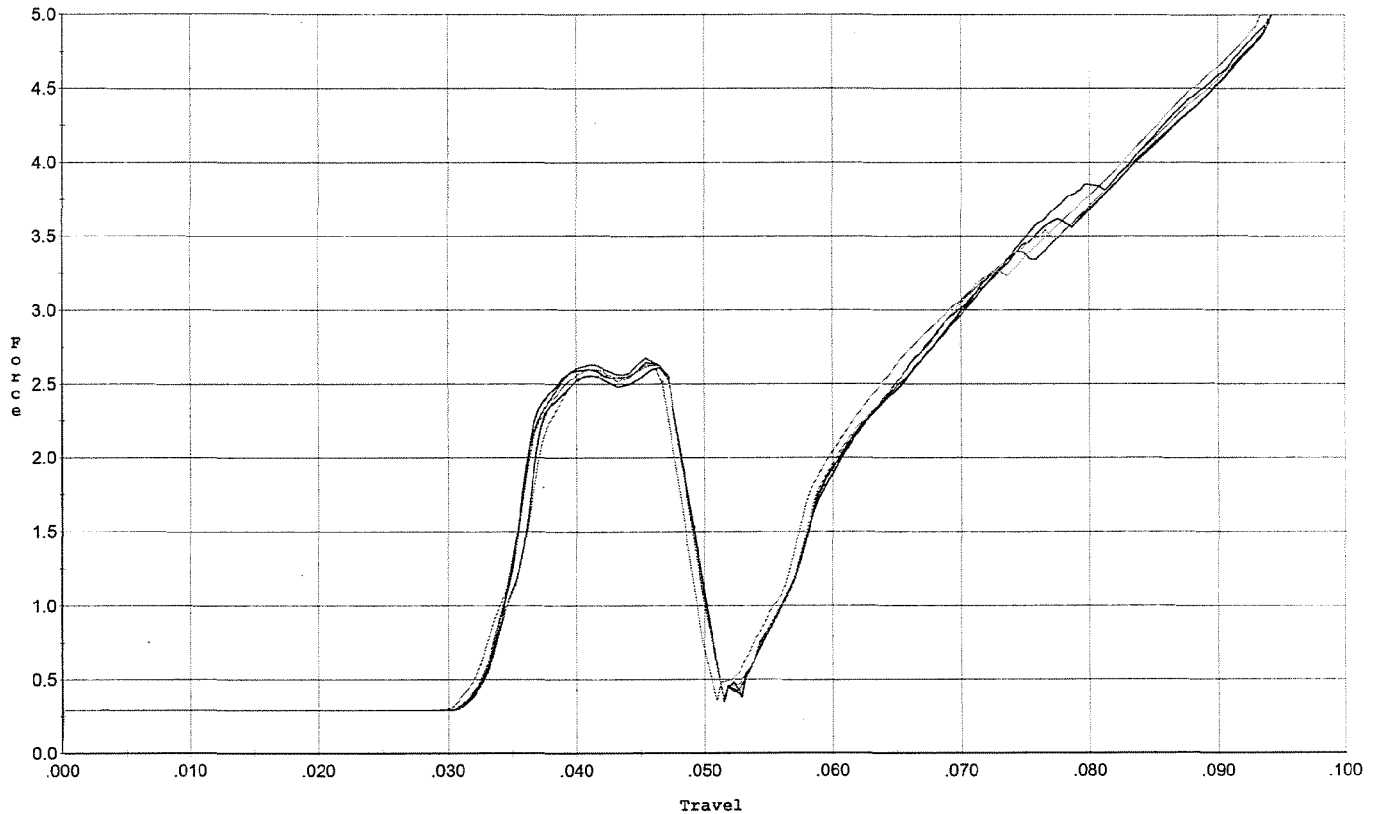
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.5</u> <u>7.0</u>	10-9-08	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	10-9-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	10-9-08	R.N.
	J) ASSEMBLE STOCK		8-27-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-9-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	S
670	FINAL INSPECTION A) HEADSPACE		10-9-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.15</u> <u>3.18</u> <u>3.13</u> <u>3.01</u> <u>3.01</u>	9-30-08	TC
	C) FUNCTION		10-9-08	R.N.
690	PACK		12/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



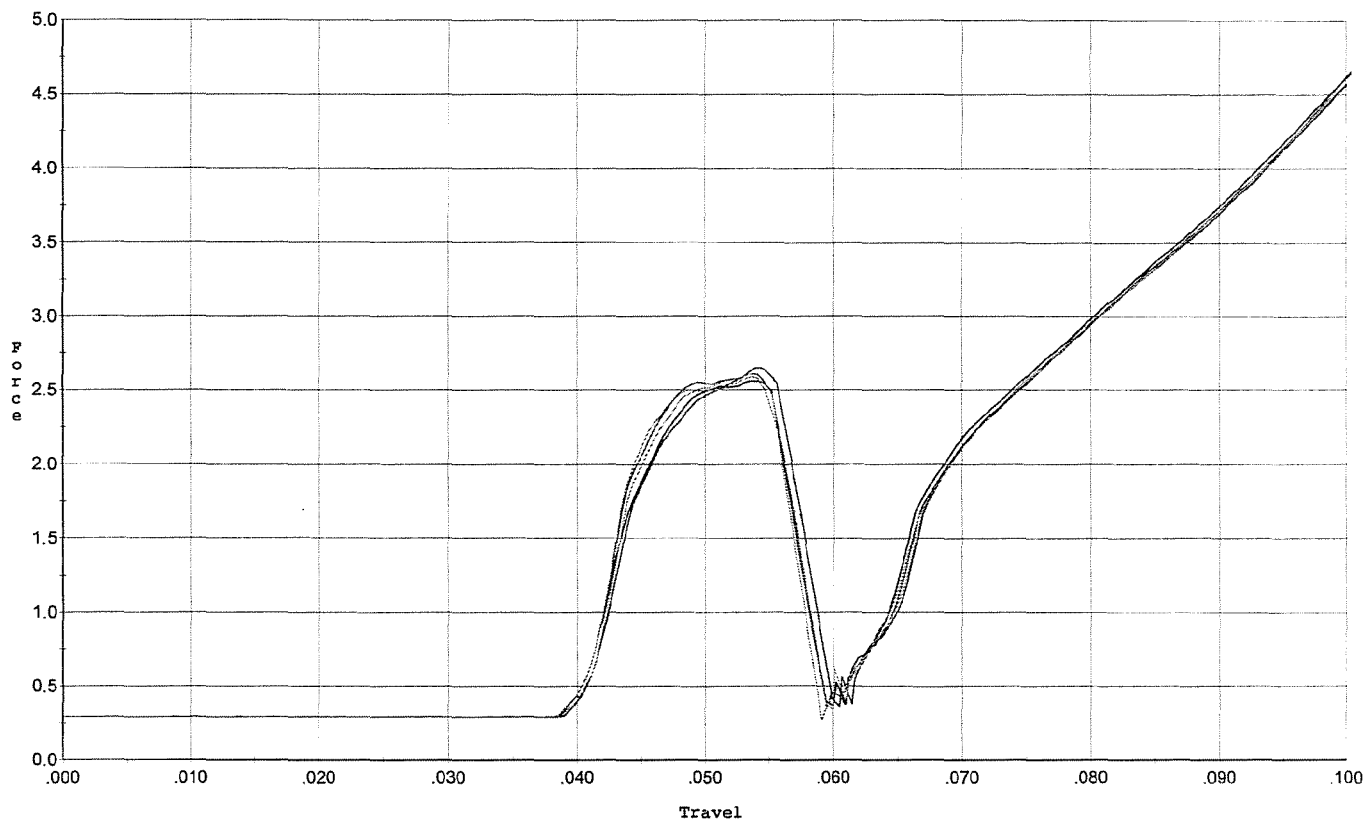
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.049	0.033	0.052	0.044		Set Trigger
2	2.647	0.047	0.033	0.052	0.043		Set Trigger
3	2.677	0.047	0.033	0.052	0.043		Set Trigger
4	2.630	0.047	0.033	0.052	0.042		Set Trigger
5	2.628	0.047	0.031	0.052	0.042		Set Trigger

Aug 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



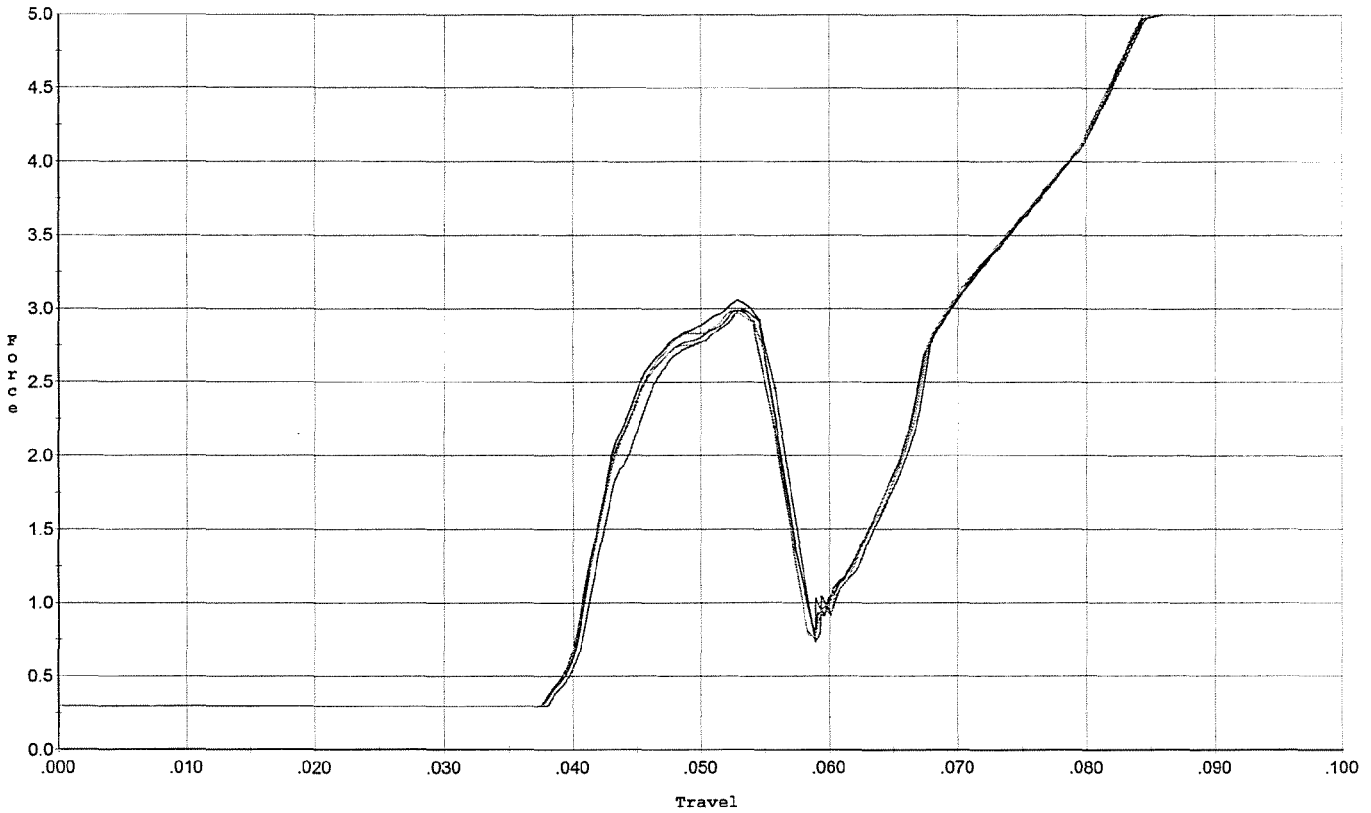
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.057	0.041	0.049	0.047		Set Trigger
2	2.560	0.057	0.040	0.049	0.046		Set Trigger
3	2.607	0.055	0.039	0.050	0.046		Set Trigger
4	2.587	0.057	0.041	0.049	0.046		Set Trigger
5	2.607	0.056	0.040	0.050	0.046		Set Trigger

Ag-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



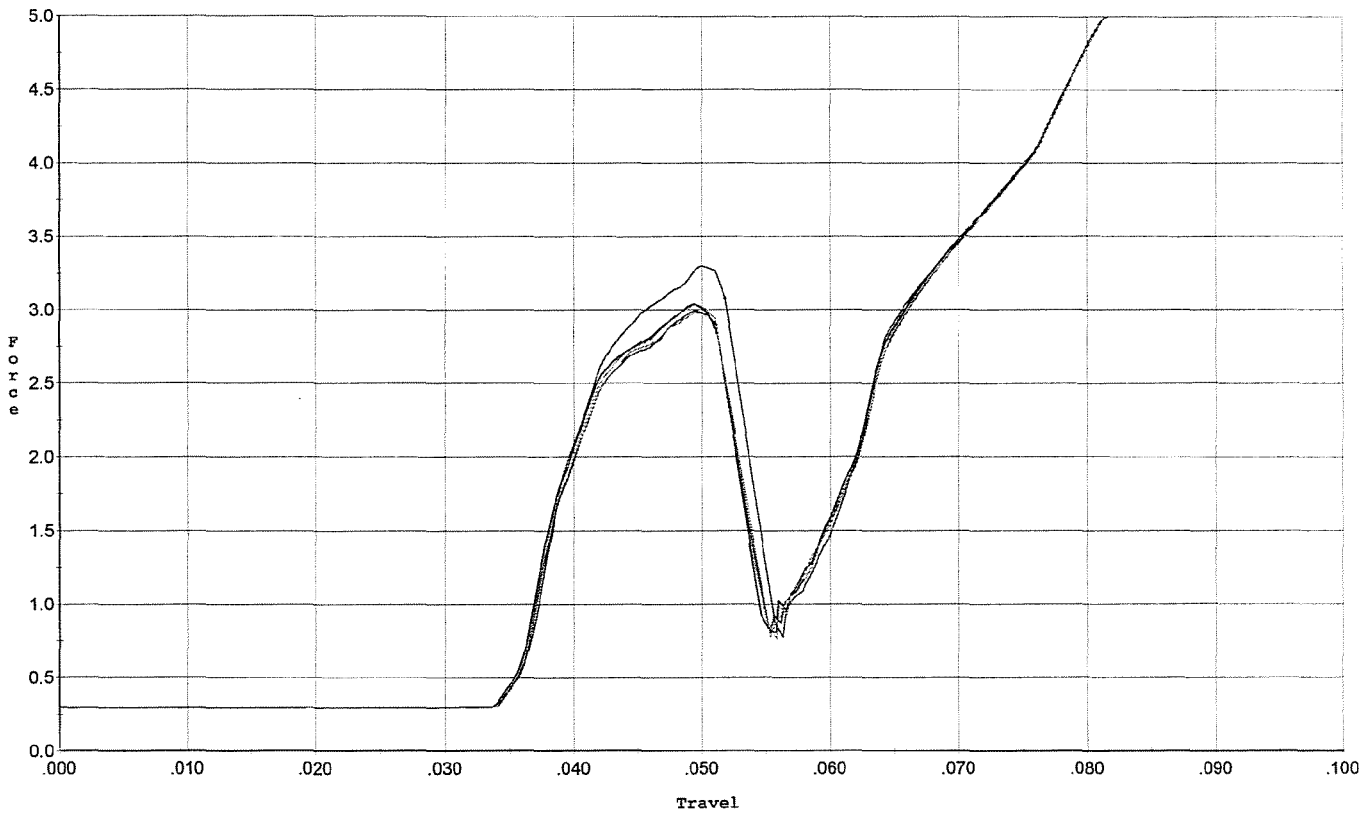
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.987	0.056	0.038	0.040	0.050		Set Trigger
2	3.058	0.055	0.038	0.040	0.051		Set Trigger
3	2.988	0.056	0.038	0.040	0.051		Set Trigger
4	2.969	0.055	0.038	0.040	0.050		Set Trigger
5	2.989	0.055	0.038	0.040	0.050		Set Trigger

Aug -2-99

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



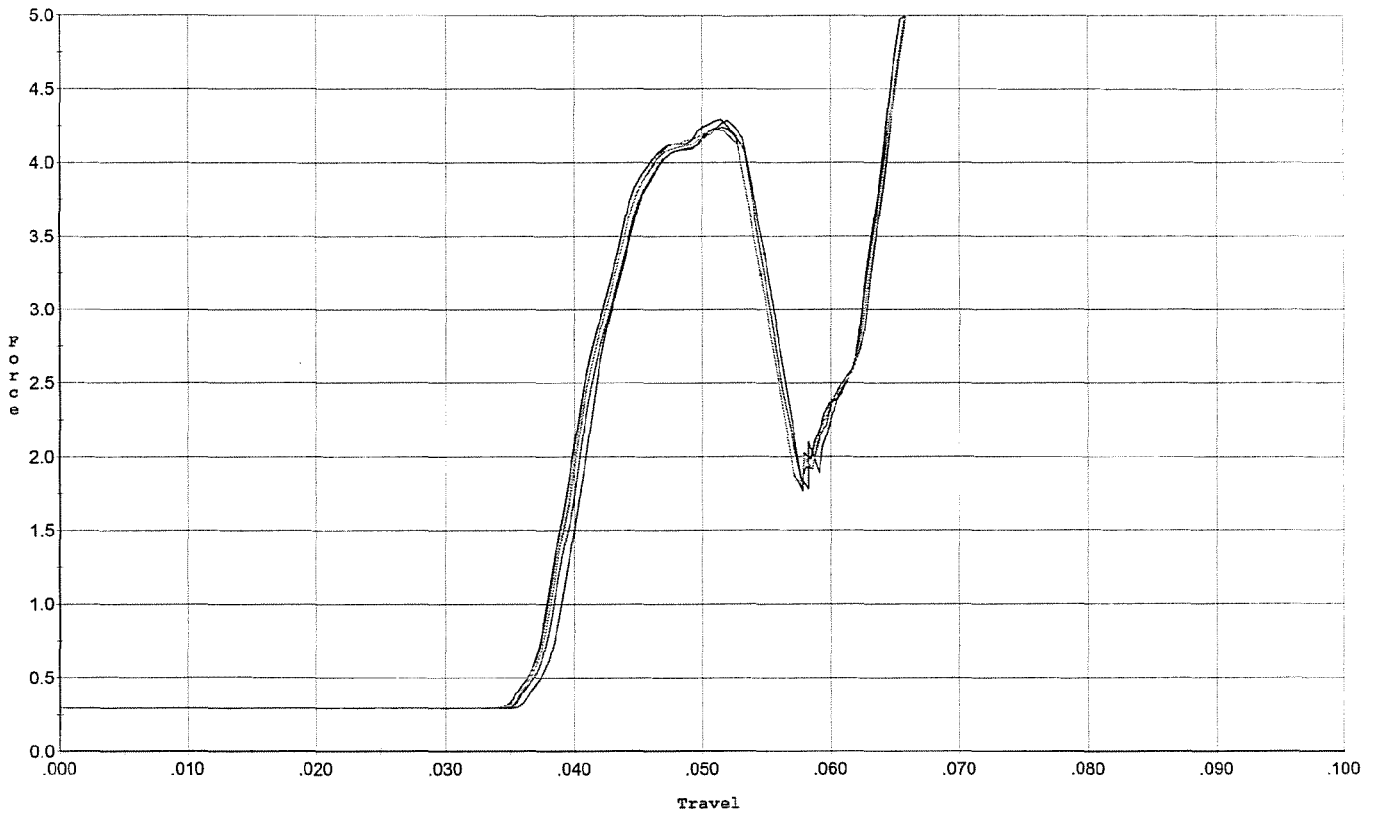
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.299	0.052	0.035	0.038	0.054		Set Trigger
2	3.039	0.051	0.034	0.039	0.050		Set Trigger
3	2.996	0.051	0.034	0.039	0.049		Set Trigger
4	3.033	0.053	0.034	0.038	0.052		Set Trigger
5	2.987	0.051	0.034	0.039	0.049		Set Trigger

Aug. 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- .75 lbs.



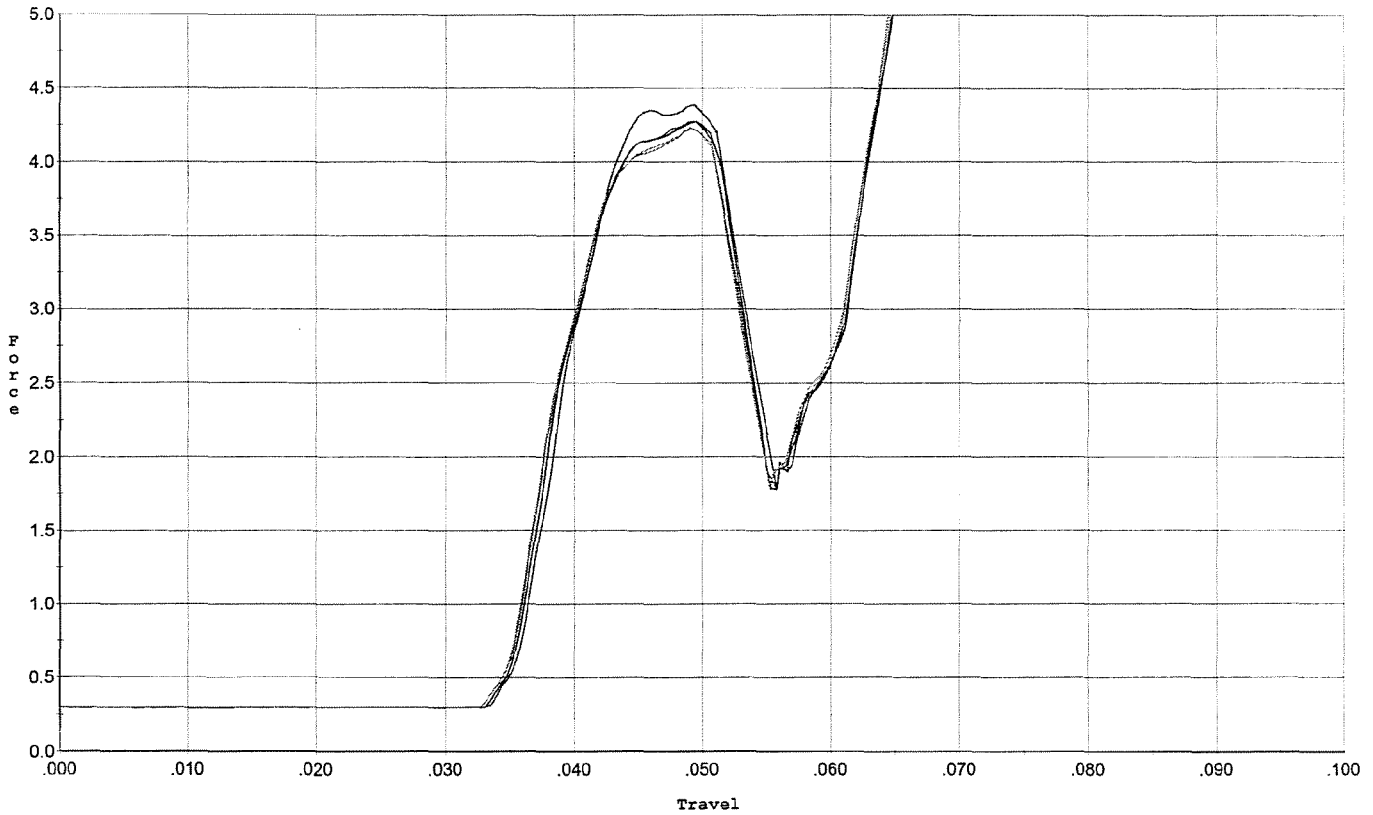
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.287	0.055	0.038	0.018	0.070		Set Trigger
2	4.291	0.055	0.035	0.018	0.072		Set Trigger
3	4.239	0.053	0.036	0.018	0.068		Set Trigger
4	4.221	0.055	0.035	0.018	0.071		Set Trigger
5	4.222	0.055	0.036	0.018	0.071		Set Trigger

Aug 4-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- .75 lbs.



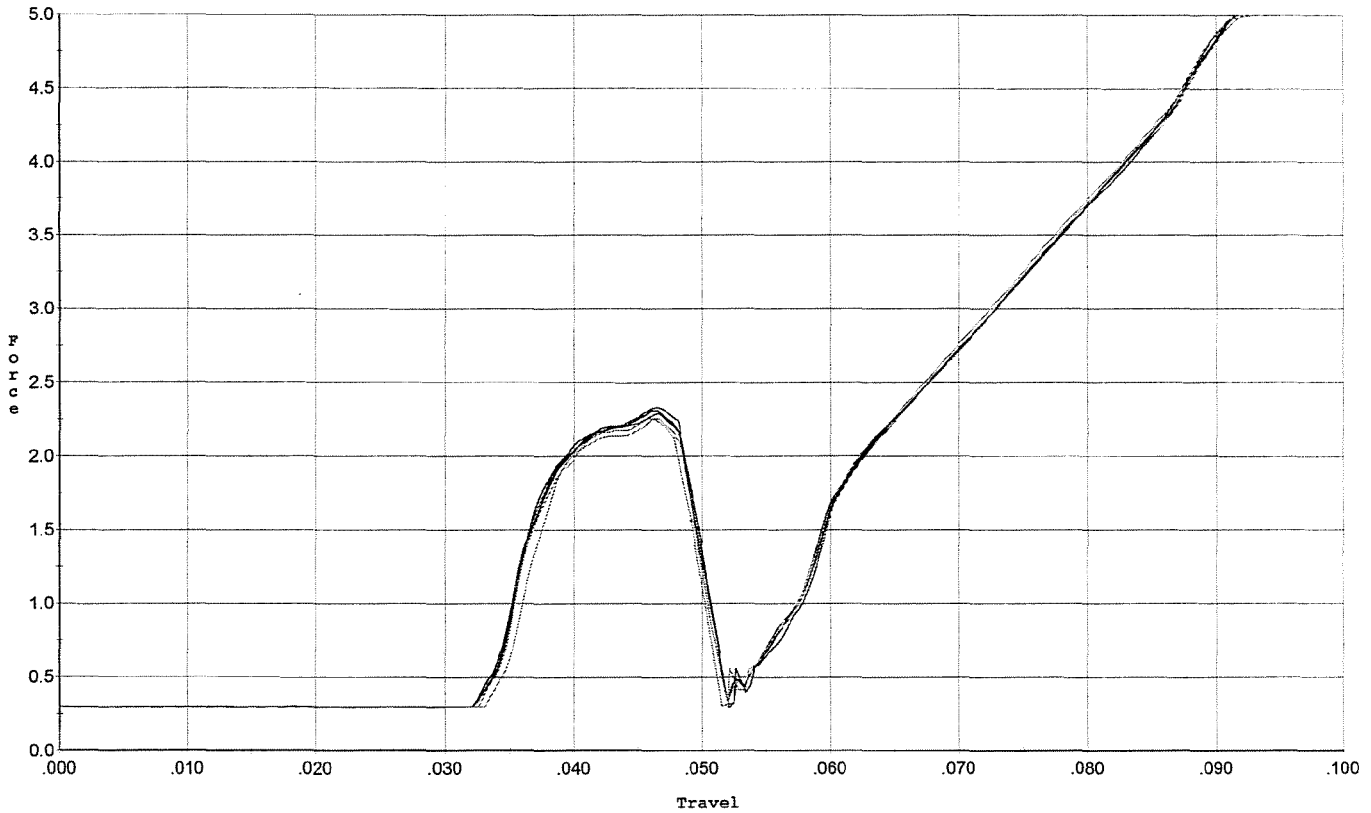
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.385	0.051	0.034	0.020	0.069		Set Trigger
2	4.273	0.051	0.034	0.020	0.069		Set Trigger
3	4.272	0.053	0.033	0.020	0.071		Set Trigger
4	4.231	0.051	0.033	0.020	0.068		Set Trigger
5	4.228	0.051	0.035	0.020	0.068		Set Trigger

Aug. 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



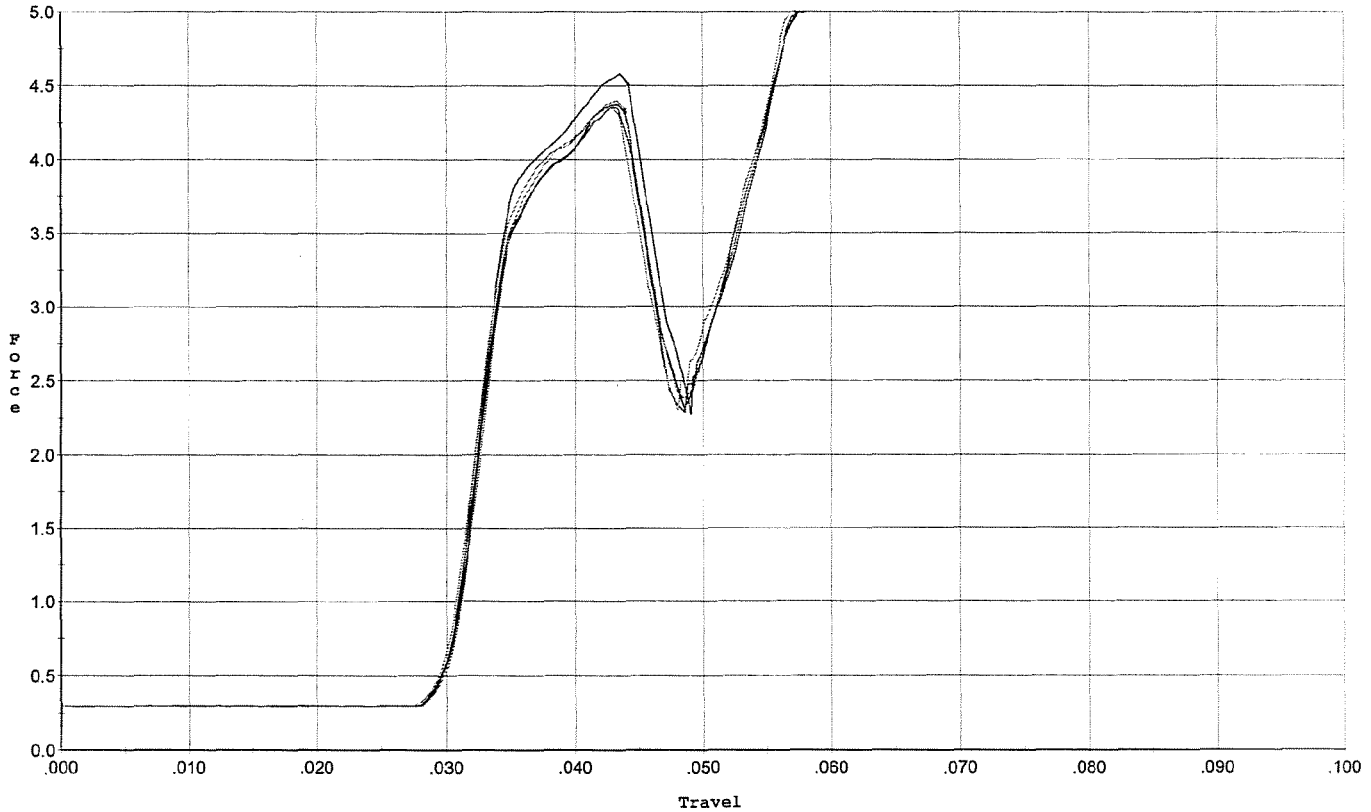
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.331	0.050	0.033	0.053	0.040		Set Trigger
2	2.309	0.048	0.033	0.053	0.039		Set Trigger
3	2.291	0.050	0.033	0.053	0.040		Set Trigger
4	2.255	0.048	0.033	0.053	0.038		Set Trigger
5	2.256	0.049	0.033	0.053	0.038		Set Trigger

Aug 2-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.583	0.044	0.029	0.027	0.065		Set Trigger
2	4.376	0.044	0.029	0.027	0.061		Set Trigger
3	4.353	0.044	0.029	0.026	0.062		Set Trigger
4	4.347	0.043	0.029	0.026	0.061		Set Trigger
5	4.398	0.044	0.030	0.025	0.061		Set Trigger

Aug 4. 411