

G6771202

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



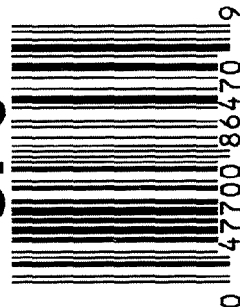
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771202

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6771202

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RIZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BA
490	MAGNAFLUX BOLT		7/3/05	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/2/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

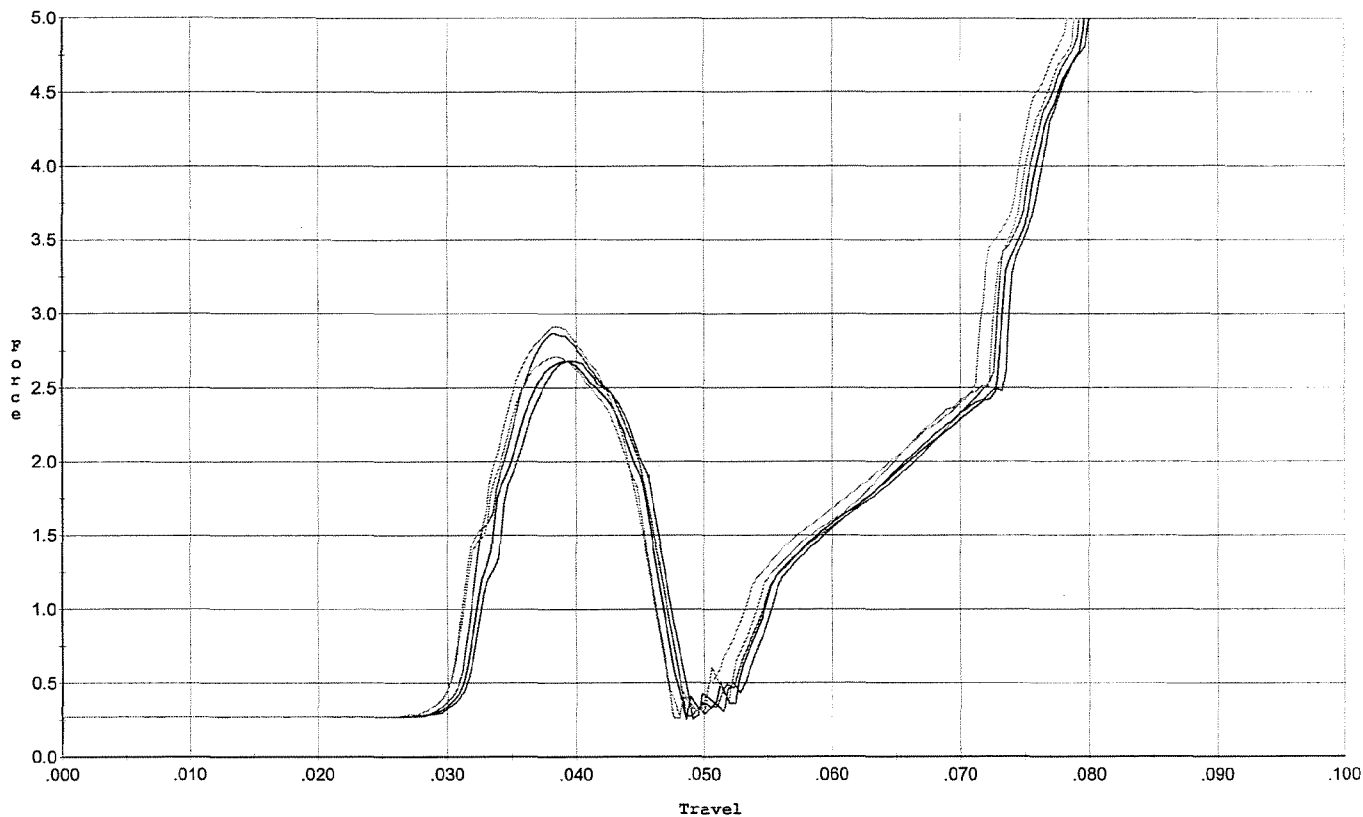
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-13-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-13-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	10-13-08	L. J.
	J) ASSEMBLE STOCK		8-28-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-13-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	J
670	FINAL INSPECTION A) HEADSPACE		10-13-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.78</u> <u>2.82</u> <u>2.81</u> <u>2.80</u>	10/2/08	FM
	C) FUNCTION		10-13-08	L. J.
690	PACK		12-3-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



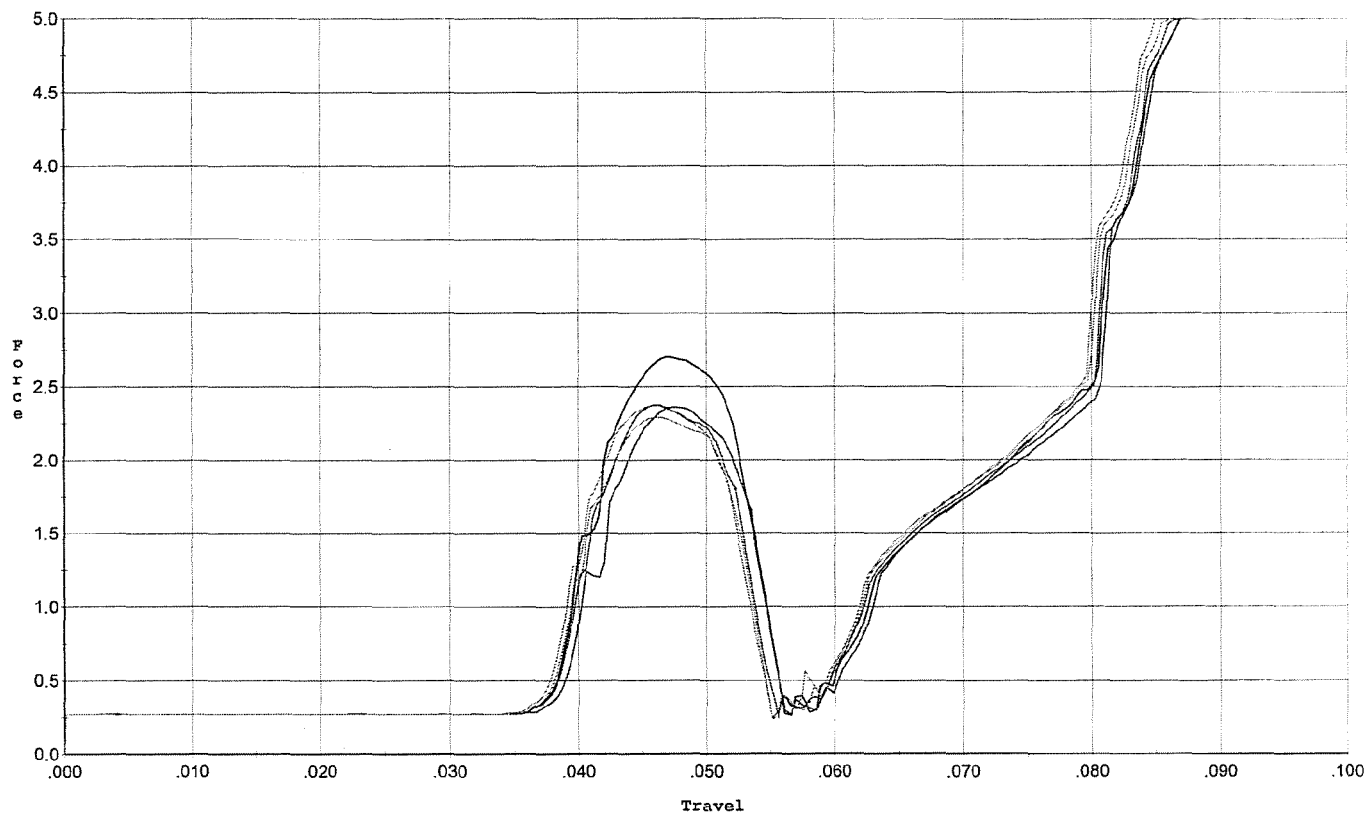
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.046	0.031	0.038	0.039		Set Trigger
2	2.678	0.045	0.031	0.038	0.039		Set Trigger
3	2.868	0.047	0.031	0.036	0.043		Set Trigger
4	2.712	0.045	0.030	0.037	0.040		Set Trigger
5	2.917	0.045	0.030	0.036	0.042		Set Trigger

Aug-2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



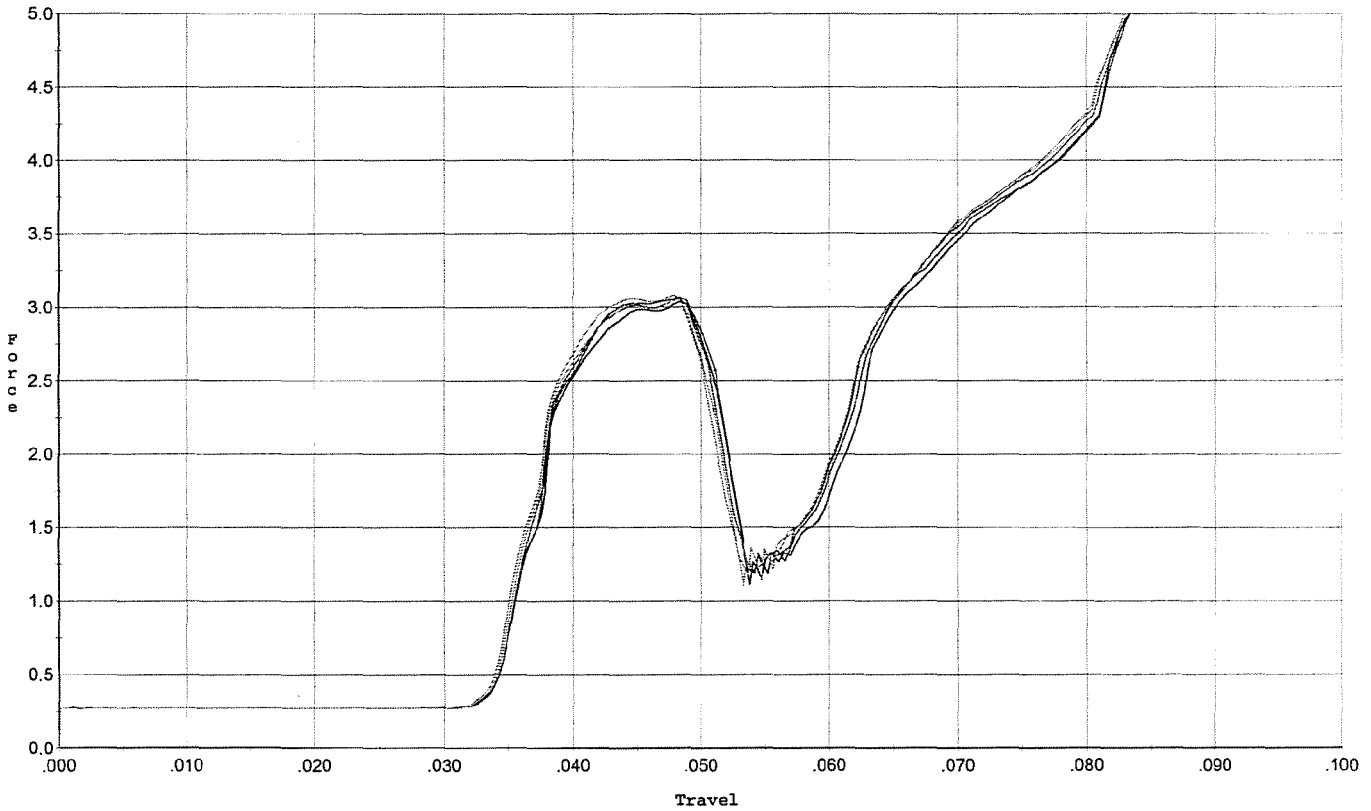
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.363	0.053	0.039	0.040	0.039		Set Trigger
2	2.704	0.054	0.038	0.039	0.044		Set Trigger
3	2.377	0.052	0.038	0.040	0.038		Set Trigger
4	2.293	0.053	0.038	0.040	0.039		Set Trigger
5	2.371	0.052	0.038	0.040	0.039		Set Trigger

Aug-2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



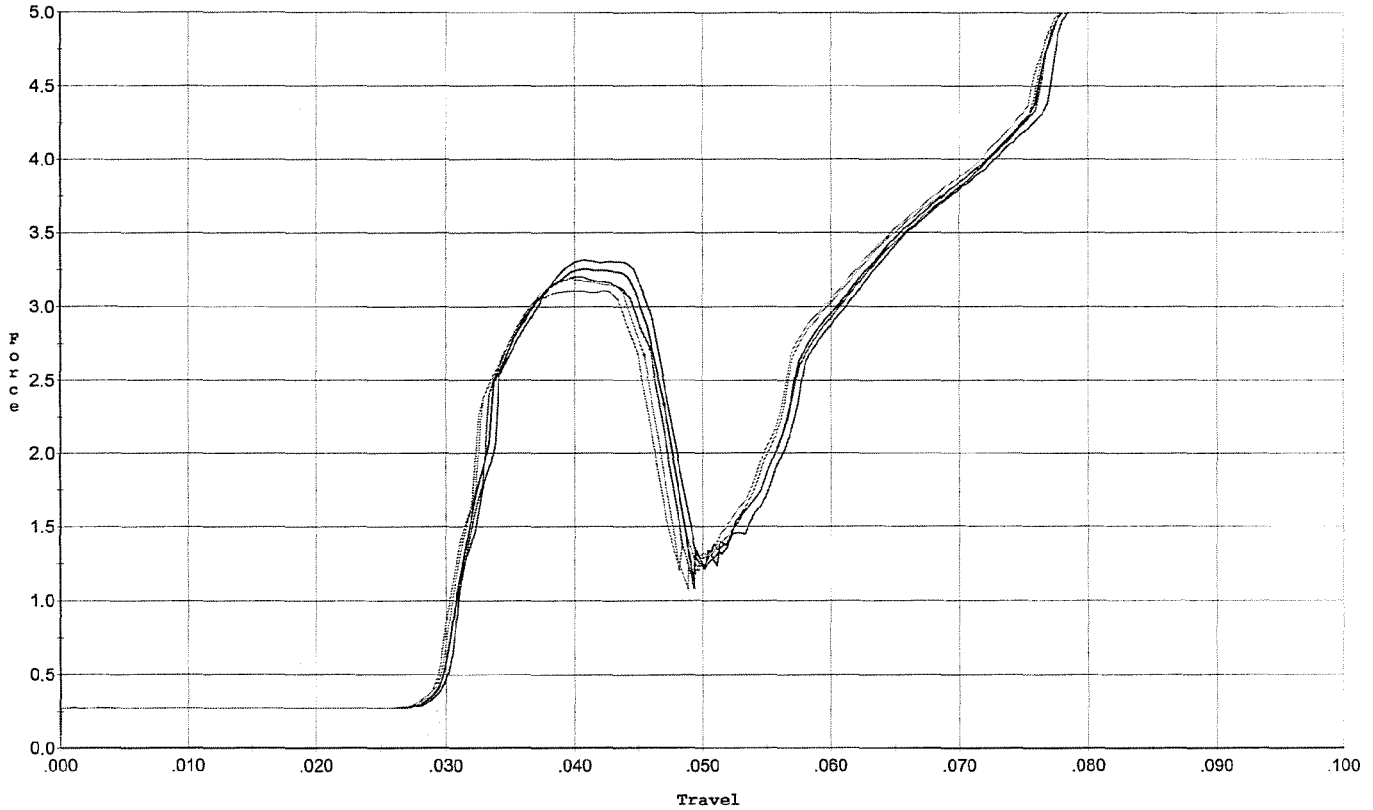
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.051	0.034	0.037	0.053		Set Trigger
2	3.036	0.051	0.034	0.038	0.052		Set Trigger
3	3.058	0.050	0.034	0.037	0.052		Set Trigger
4	3.050	0.051	0.034	0.037	0.052		Set Trigger
5	3.080	0.050	0.034	0.037	0.051		Set Trigger

Aug. 3-05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



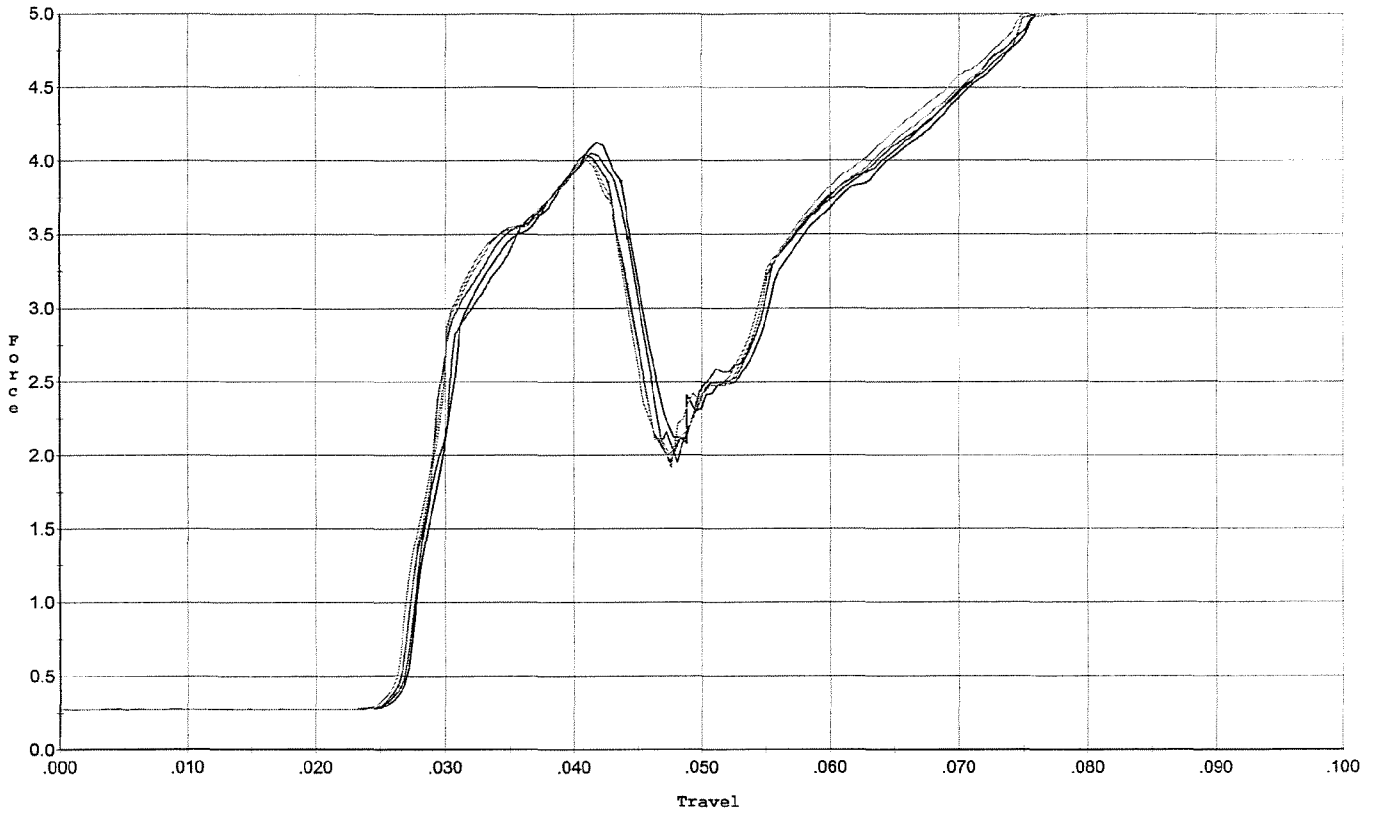
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.312	0.046	0.030	0.035	0.053		Set Trigger
2	3.253	0.047	0.030	0.035	0.055		Set Trigger
3	3.201	0.046	0.030	0.035	0.052		Set Trigger
4	3.191	0.045	0.029	0.035	0.052		Set Trigger
5	3.107	0.045	0.029	0.036	0.050		Set Trigger

Aug. 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



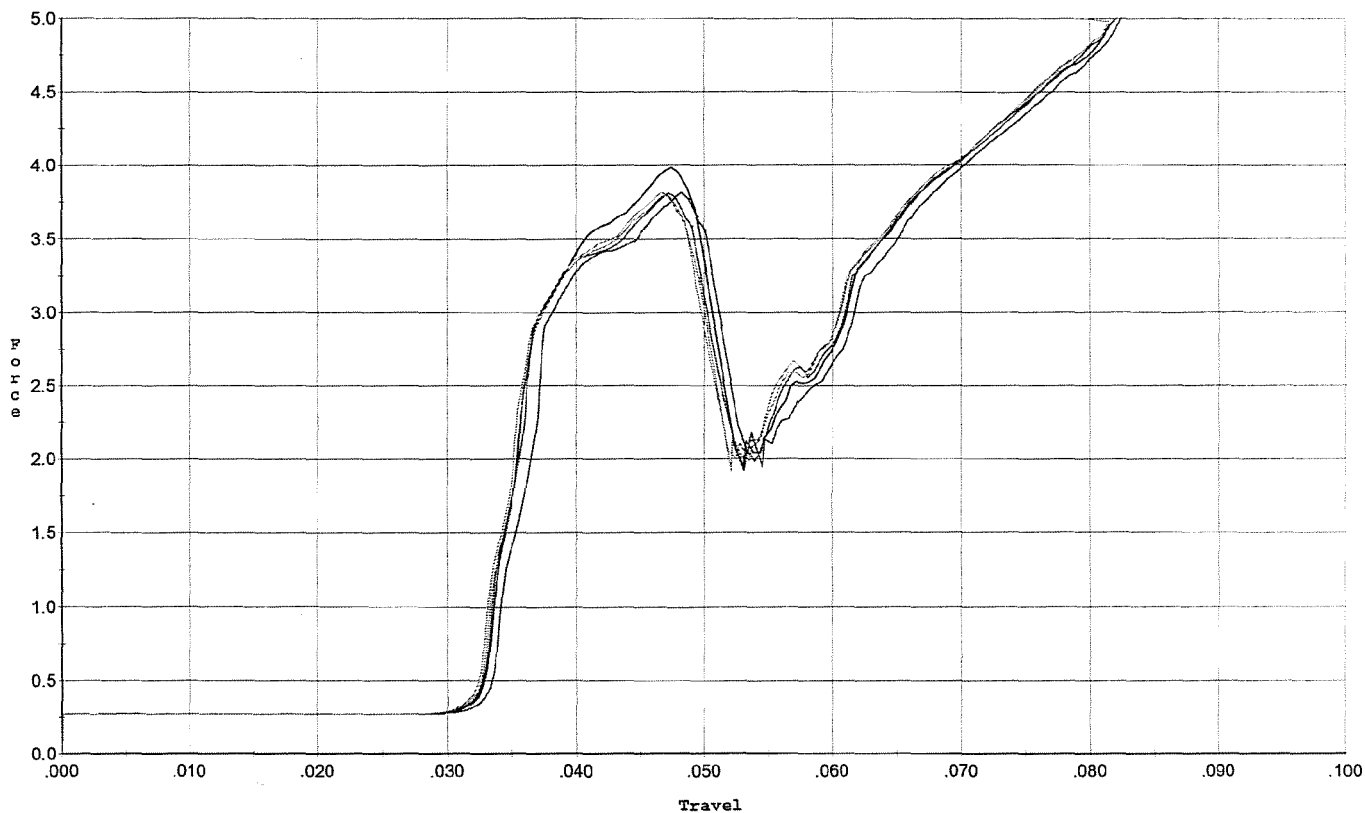
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.044	0.027	0.033	0.064		Set Trigger
2	4.126	0.044	0.027	0.033	0.063		Set Trigger
3	4.045	0.043	0.026	0.033	0.062		Set Trigger
4	4.018	0.044	0.027	0.032	0.065		Set Trigger
5	4.010	0.043	0.026	0.033	0.063		Set Trigger

Aug. 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



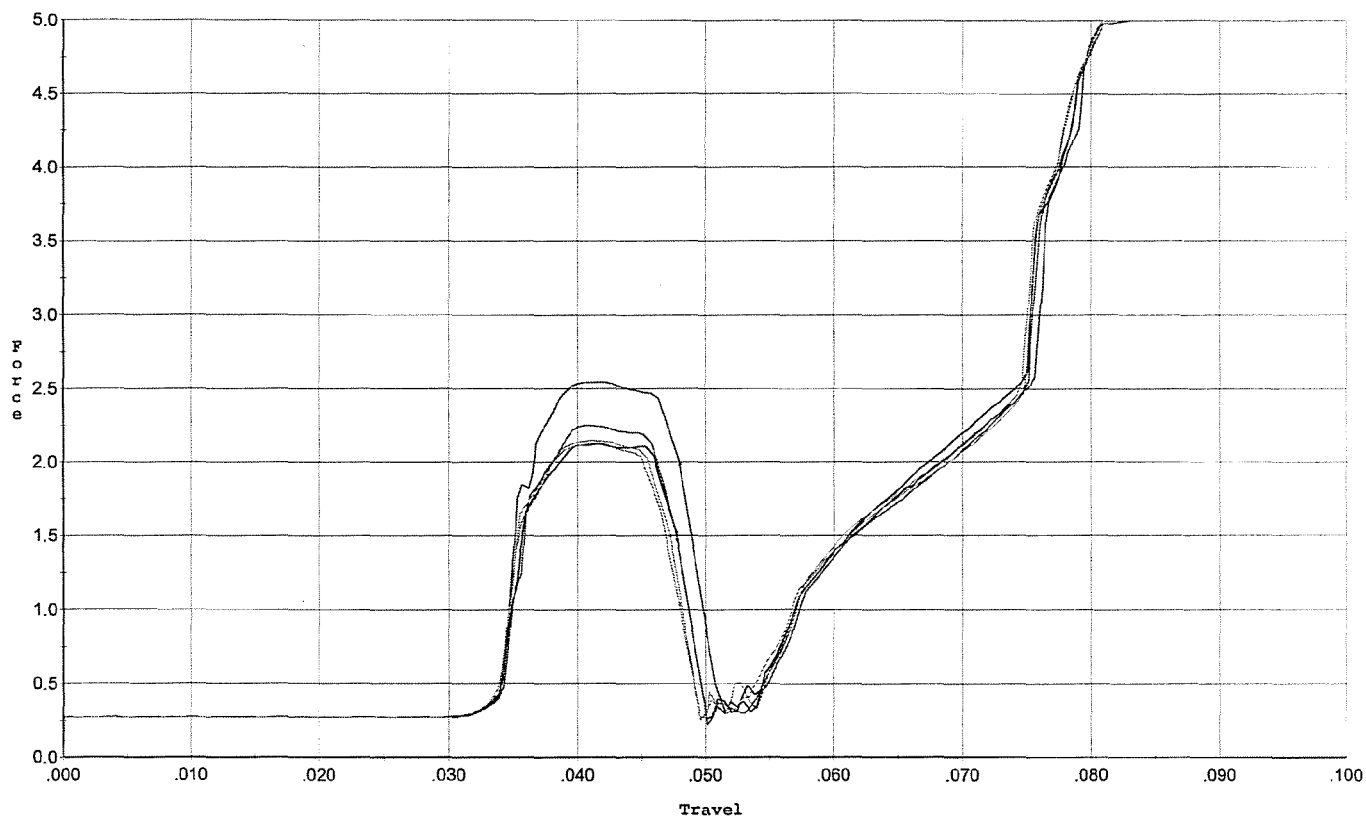
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.815	0.050	0.033	0.036	0.063		Set Trigger
2	3.986	0.049	0.033	0.035	0.065		Set Trigger
3	3.810	0.049	0.033	0.036	0.062		Set Trigger
4	3.815	0.049	0.032	0.035	0.062		Set Trigger
5	3.793	0.050	0.033	0.035	0.063		Set Trigger

Aug 3.84

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



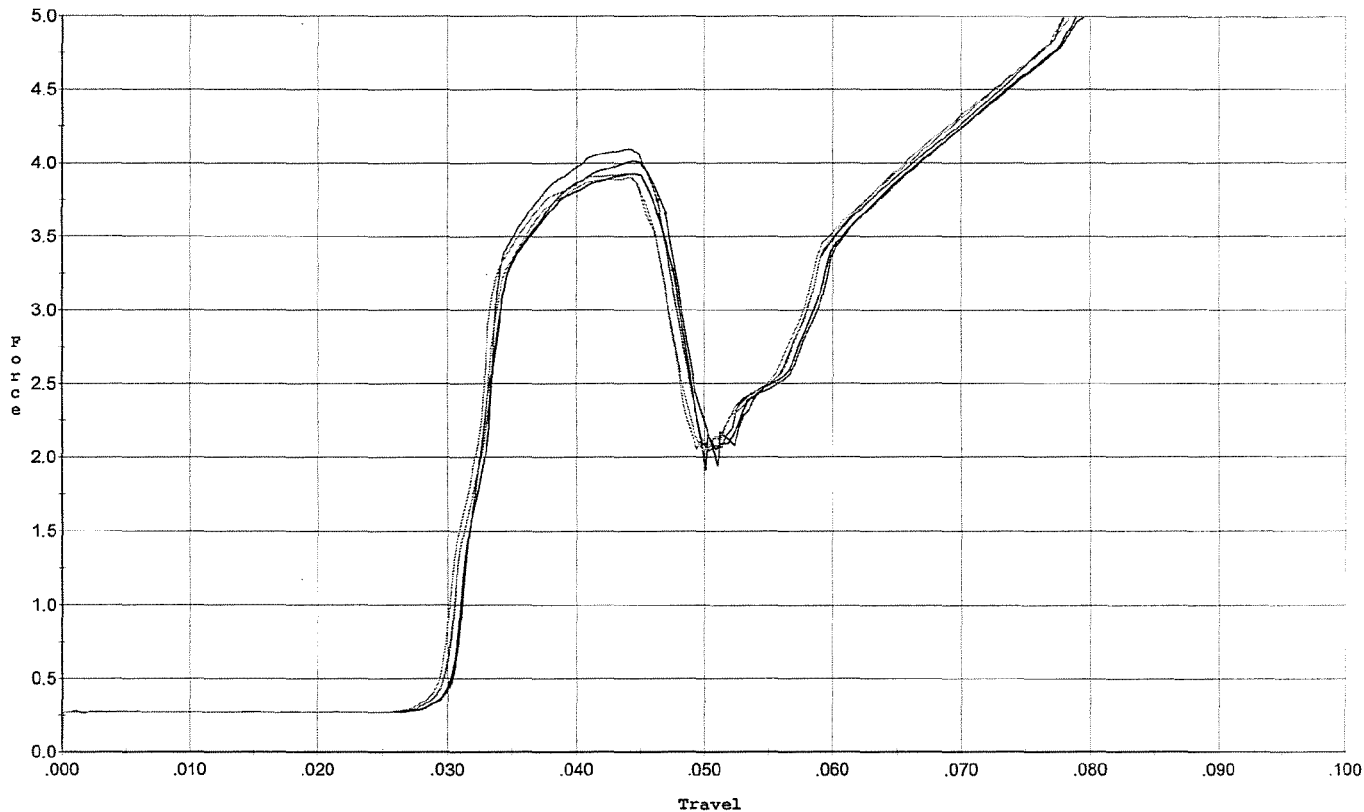
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.048	0.034	0.038	0.042		Set Trigger
2	2.124	0.048	0.034	0.038	0.035		Set Trigger
3	2.250	0.048	0.034	0.038	0.036		Set Trigger
4	2.146	0.047	0.034	0.038	0.035		Set Trigger
5	2.151	0.048	0.034	0.039	0.035		Set Trigger

Aug 2.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.014	0.047	0.030	0.034	0.067		Set Trigger
2	3.928	0.048	0.030	0.034	0.067		Set Trigger
3	4.095	0.046	0.030	0.034	0.067		Set Trigger
4	3.904	0.046	0.030	0.034	0.064		Set Trigger
5	3.931	0.046	0.029	0.034	0.065		Set Trigger

Aug. 3-97